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Alloying Pd with Ru enables electroreduction of nitrate to ammonia with ~100% faradaic efficiency over a wide potential window†

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Electrocatalytic nitrate (NO_3^-) reduction reaction (eNO_3^-RR) to ammonia under ambient conditions is deemed a sustainable route for wastewater treatment and a promising alternative to the Haber–Bosch process. However, there is still a lack of efficient electrocatalysts to achieve high NH_3 production performance at wastewater-relevant low NO_3^- concentrations. Herein, we report a $Pd_{74}Ru_{26}$ bimetallic nanocrystal (NC) electrocatalyst capable of exhibiting an average NH_3 FE of ~100% over a wide potential window from 0.1 to −0.3 V (*vs.* reversible hydrogen electrode, RHE) at a low NO_3^- concentration of 32.3 mM. The average NH_3 yield rate at −0.3 V can reach 16.20 mg h^{-1} cm^{-2}. Meanwhile, $Pd_{74}Ru_{26}$ also demonstrates excellent electrocatalytic stability for over 110 h. Experimental investigations and density functional theory (DFT) calculations suggest that the electronic structure modulation between Pd and Ru favors the optimization of NO_3^- transport with respect to single components. Along the $*NO_3$ reduction pathway, the synergy between Pd and Ru can also lower the energy barrier of the rate-determining steps (RDSs) on Ru and Pd, which are the protonation of $*NO_2$ and *NO, respectively. Finally, this unique alloying design achieves a high-level dynamic equilibrium of adsorption and coupling between *H and various nitrogen intermediates during eNO_3^-RR.

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1. Introduction

Ammonia (NH_3) not only is a key industrial feedstock for the manufacture of chemicals such as fertilizers,[1] but is also deemed a promising green energy carrier due to its high energy density (4.3 kWh kg^{-1}), zero carbon emission, and easy liquefaction.[2] For a century, industrial NH_3 has been mainly produced by the energy- and carbon-intensive Haber–Bosch process.[3] This process consumes about 5.5 EJ of energy (≈38 GJ/t_{NH_3}) per year and emits over 450 million metric tons of carbon dioxide (≈2.9 t_{CO_2}/t_{NH_3}).[4,5]

Electrocatalytic nitrogen (N_2) reduction reaction (eNRR) and eNO_3^-RR using water as a proton source have been explored as appealing alternatives.[6–13] They hold promise for green NH_3 production due to ambient operating conditions and compatibility with intermittent renewable electricity. Among them, eNRR is hindered by the high dissociation energy (941 kJ mol^{-1}) of the N≡N bond and poor solubility (6.8×10^{-4} M in water) of N_2 in aqueous electrolytes.[14,15] This leads to NH_3 production being far below the targets for feasible industrial installations imposed by the US Department of Energy (DOE) (current density >300 mA cm^{-2}, FE >90%, and yield rate >60 mg h^{-1} cm^{-2}).[16] Compared to N_2, the more reactive NO_3^- has a significantly lower dissociation energy (204 kJ mol^{-1} for the N=O bond) and absolute solubility in water.[10] This makes NO_3^- a more suitable nitrogen source for electrocatalytic NH_3 synthesis. In fact, eNO_3^-RR has a more positive standard reduction potential (E_0 = 0.69 V *vs.* RHE, hereafter) than eNRR (E_0 = 0.093 V) in an electrolyte at pH = 14, implying more favorable thermodynamic conditions.[17] Although NO_3^- is a downstream product of NH_3 in the industry,[18] the availability of environmental pollutant NO_3^- makes NH_3 production by eNO_3^-RR a feasible strategy for "turning waste into wealth". Excessive nitrogen fixation activities of human beings have led to massive amounts of NO_3^- being released into the environment. Therefore, various industrial and agricultural effluents rich in NO_3^- can be used as

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NO_3^- resources for eNO_3^-RR to produce NH_3. However, most of the practical effluents have low NO_3^- concentrations, ranging from a few to tens of mM only.[19,20] In this case, the bias applied to overcome the reaction kinetics of eNO_3^-RR to NH_3 readily induces the competing hydrogen evolution reaction (HER).[21] Hence, it is challenging to design electrocatalysts that can simultaneously achieve high NH_3 FE and yield rate at low NO_3^- concentrations when driven at low potentials.

eNO_3^-RR to NH_3 needs to undergo a complex transfer and coupling of eight electrons and nine protons, involving multiple intermediates in the process.[10] Apart from the competing HER, the catalytic performance is also limited by the mismatch in the kinetics of multiple conversion steps.[22,23] It has been reported that the reaction pathway from eNO_3^-RR to NH_3 can be optimized by tuning the adsorption energies of protons and key reaction intermediates.[17,24–28] According to the Sabatier principle, the interaction strength between catalytic sites and reactive species needs to be moderate.[29] In addition, the generation of *H (where * denotes an adsorbed species) needs to be ensured to facilitate the deoxygenation and hydrogenation steps of eNO_3^-RR to NH_3.[30] Palladium (Pd) and ruthenium (Ru) have good water dissociation ability and high coverage of *H on the surface during eNO_3^-RR under neutral or alkaline conditions.31–34 Although this is kinetically favorable for the competing HER, the Pd(111) facet was found to have the ability to catalyze the conversion of NO_3^- into NO_2^-,[35] and Ru was found to exhibit significant activity for NO_2^- to NH_3.[36] This inspired us to alloy these two metals to tailor the geometry and electronic structure of the catalyst, which promises to optimize the adsorption of reactive species while ensuring the supply of *H.

Herein, PdRu bimetallic NCs with different Pd/Ru molar ratios were synthesized and employed as catalysts for NH_3 production by eNO_3^-RR under alkaline conditions. $Pd_{74}Ru_{26}$ NCs exhibit the best NH_3 production performance. When operating under the NO_3^- concentration (32.3 mM) of typical industrial wastewater, an average NH_3 FE close to 100% can be obtained over a wide potential window (400 mV, from 0.1 to −0.3 V), with an average NH_3 yield rate of 16.20 mg h^{-1} cm^{-2} at −0.3 V. When operating at a NO_3^- concentration of 100 mM, the potential window for obtaining ∼100% NH_3 FE can be extended from 0.1 to −0.9 V, and the average NH_3 yield rate at −0.9 V can reach 42.98 mg h^{-1} cm^{-2}, approaching the DOE targets. Meanwhile, $Pd_{74}Ru_{26}$ NCs also demonstrate excellent electrocatalytic stability during consecutive electrolysis for over 110 h. Moreover, the concentration of nitrate nitrogen (NO_3^-–N, 451.6 μg mL^{-1}) in a simulated industrial wastewater can be decreased to the drinkable water level after 170 min with a final NO_3^--to-NH_3 conversion efficiency over 90%. Experimental investigations and DFT calculations suggest that the electronic structure modulation between Pd and Ru promotes the transport of NO_3^-, as well as the protonation of *NO_2 (RDS of Ru) and *NO (RDS of Pd).

2. Results and discussion

2.1 Synthesis and structural characterization

Pd_xRu_y bimetallic NCs with varying Pd/Ru molar ratios (x/y) were synthesized through co-electrodepositing Pd and Ru on porous carbon fiber paper (CFP) under galvanostatic current (Fig. 1a and Methods). As control samples, Pd and Ru NCs were synthesized by monometallic electrodeposition under the same conditions (Methods). During the electroreduction process, CO_2 was continuously bubbled to compete with the metals for reduction to control the morphology of Pd_xRu_y NCs. In the case of the precursor Pd and Ru ions at a ratio of 3 : 1, PdRu NCs formed by electrodeposition without CO_2 bubbling tend to aggregate into bulks (ESI Fig. S1†). The bubbling of CO_2 broke the PdRu NCs into well-dispersed spherical particles with diameters of around 50 nm (Fig. 1b). From the transmission electron microscopy (TEM) images at higher magnification (Fig. 1c), the PdRu NCs are loosely clustered.

The crystal structures of the Ru, Pd and Pd_xRu_y NCs were further examined by X-ray diffraction (XRD), high-resolution TEM (HRTEM), and energy-dispersive spectroscopy (EDS). The XRD pattern of Ru NCs (Fig. 1d) displays five broad diffraction peaks in the range of 35 to 75°, which can be ascribed to hexagonal close-packed (hcp) Ru (PDF#06-0663). The TEM image (ESI Fig. S2a†) shows that the Ru NCs are highly agglomerated with each crystal size of about 5 nm. The observed lattice spacing of 0.214 nm can match the (002) crystal plane of hcp Ru (ESI Fig. S2b†). The corresponding fast Fourier-transform (FFT) pattern along the [0110] zone axis (ESI Fig. S2c†) further confirmed the hcp phase of Ru NCs. The three sharp diffraction peaks in the XRD pattern of Pd NCs (Fig. 1d) can be well indexed to the (111), (200) and (220) crystal planes of face-centered cubic (fcc) Pd (PDF#89-4897). The TEM image (ESI Fig. S3a†) shows that Pd NCs show a large diameter of ∼200 nm. A lattice spacing of 0.228 nm was observed in the HRTEM image (ESI Fig. S3b†), which corresponds to the (111) crystal plane of fcc Pd. In the XRD patterns of Pd_xRu_y NCs (ESI Fig. S4†), the diffraction peaks of fcc Pd shift toward higher angles after introducing more Ru. This is due to Ru having a smaller ionic radius. Partial alloying of Pd with Ru causes the shrinkage of the lattice.[37] In addition, the weak diffraction peak appearing at 44.6° in the XRD patterns (Fig. 1d and ESI Fig. S2†) can be attributed to the (101) crystal plane of hcp Ru, indicating that slight compositional segregation occurred during the alloying process.[38] The shift of this peak to a higher angle is possibly due to the inherent compressive strain derived from lattice mismatch between the fcc Pd_xRu_y and hcp Ru.[39] The formation mechanism of fcc Pd_xRu_y NCs can be inferred as Pd^{2+} ions with a high standard electrode potential (+0.915 V *versus* standard hydrogen electrode, *vs.* SHE)[40] are preferentially reduced to fcc Pd during the electrodeposition process, and then serve as templates for the growth of Pd and Ru.[41,42] The HRTEM image (Fig. 1e) of $Pd_{74}Ru_{26}$ NCs displays a lattice spacing of 0.224 nm, which is between the fcc Ru(111) interplanar spacing (0.221 nm) and the fcc Pd(111) interplanar spacing (0.228 nm). This is consistent with the XRD results. Moreover, the corresponding FFT pattern (inset of Fig. 1e) along the [011] zone axis exhibits bright diffraction points indexed to the (111) and (200) crystal planes of fcc $Pd_{74}Ru_{26}$. The TEM-EDS elemental mapping images (Fig. 1f and S5a†) and the corresponding elemental line scan (Fig. 1g), as well as scanning TEM-EDS elemental mapping images (ESI Fig. S6†) reveal an even distribution of Pd and Ru in

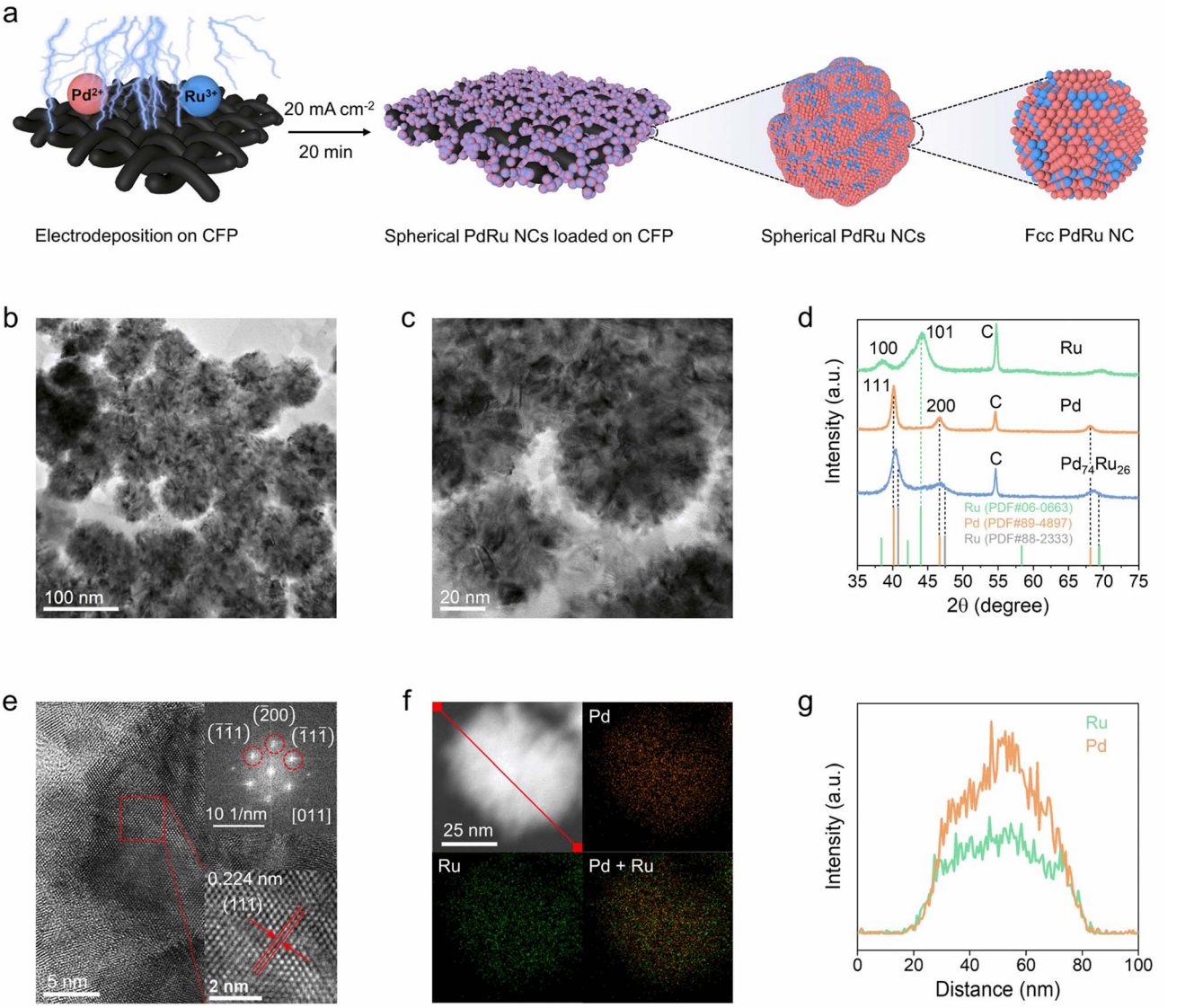

Fig. 1 Synthesis and structural characterization of $Pd_{74}Ru_{26}$ NCs. (a) Schematic diagram of the synthesis process. (b) and (c) TEM images at different magnifications. (d) XRD patterns of Ru, Pd and $Pd_{74}Ru_{26}$. (e) HRTEM image and the corresponding FFT pattern (inset) of the selected area with the red dashed square. (f) TEM-EDS elemental mapping images and (g) corresponding elemental line scan of Pd and Ru.

$Pd_{74}Ru_{26}$ NCs. Likewise, a uniform distribution of Pd and Ru atoms in both $Pd_{90}Ru_{10}$ and $Pd_{57}Ru_{43}$ NCs was also observed (ESI Fig. S7a and S8a†). The Pd : Ru atomic ratio of Pd_xRu_y NCs was determined from the EDS spectra as shown in ESI Fig. S5b, Fig. S7b and Fig. S8b.† The atomic ratios of Pd and Ru in Pd_xRu_y bimetallic NCs were also determined by inductively coupled plasma optical emission spectroscopy (ICP-OES), and Pd : Cu atomic ratios similar to the EDS results were obtained (ESI Table S1†).

The electronic properties of $Pd_{74}Ru_{26}$ NCs were investigated by X-ray photoelectron spectroscopy (XPS). The XPS survey spectra (ESI Fig. S9†) show the existence of obvious Pd 3d, Ru 3p and Ru 3d peaks. The calculated surface Pd/Ru atomic ratio is 74.18 : 25.82 (ESI Table S2†) from XPS data, which is also close to the EDS result (ESI Fig. S5b†). The Pd^{2+} 3d peaks and Ru^{4+} 3p peaks in the deconvoluted Pd 3d XPS spectra (Fig. 2a) and Ru 3p XPS spectra (Fig. 2b), respectively, are due to the partial oxidation of the $Pd_{74}Ru_{26}$, Pd and Ru surfaces. In the deconvoluted Pd 3d XPS spectrum of $Pd_{74}Ru_{26}$ (upper region in Fig. 2a), the peaks located at 335.34 eV and 340.60 eV can be attributed to Pd^0 $3d_{5/2}$ and Pd^0 $3d_{3/2}$, respectively. Notably, the Pd^0 3d peaks undergo a negative shift by around 0.29 eV compared with that of Pd (lower region in Fig. 2a), indicating a redistribution of the electrons between Pd and Ru after their alloying. From the deconvoluted Ru 3p XPS spectrum of $Pd_{74}Ru_{26}$ (upper region in Fig. 2b), the peaks of Ru^0 $3p_{3/2}$ (462.56 eV) and Ru^0 $3p_{1/2}$ (485.24 eV) positively shift by about 0.21 eV compared with that of Ru (lower region in Fig. 2b). Also, a ~0.27 eV positive shift of Ru^0 $3d_{5/2}$ after alloying can be observed in the high-resolution Ru 3d XPS spectra (Fig. 2c), aligning with the C 1s peaks (284.8 eV).

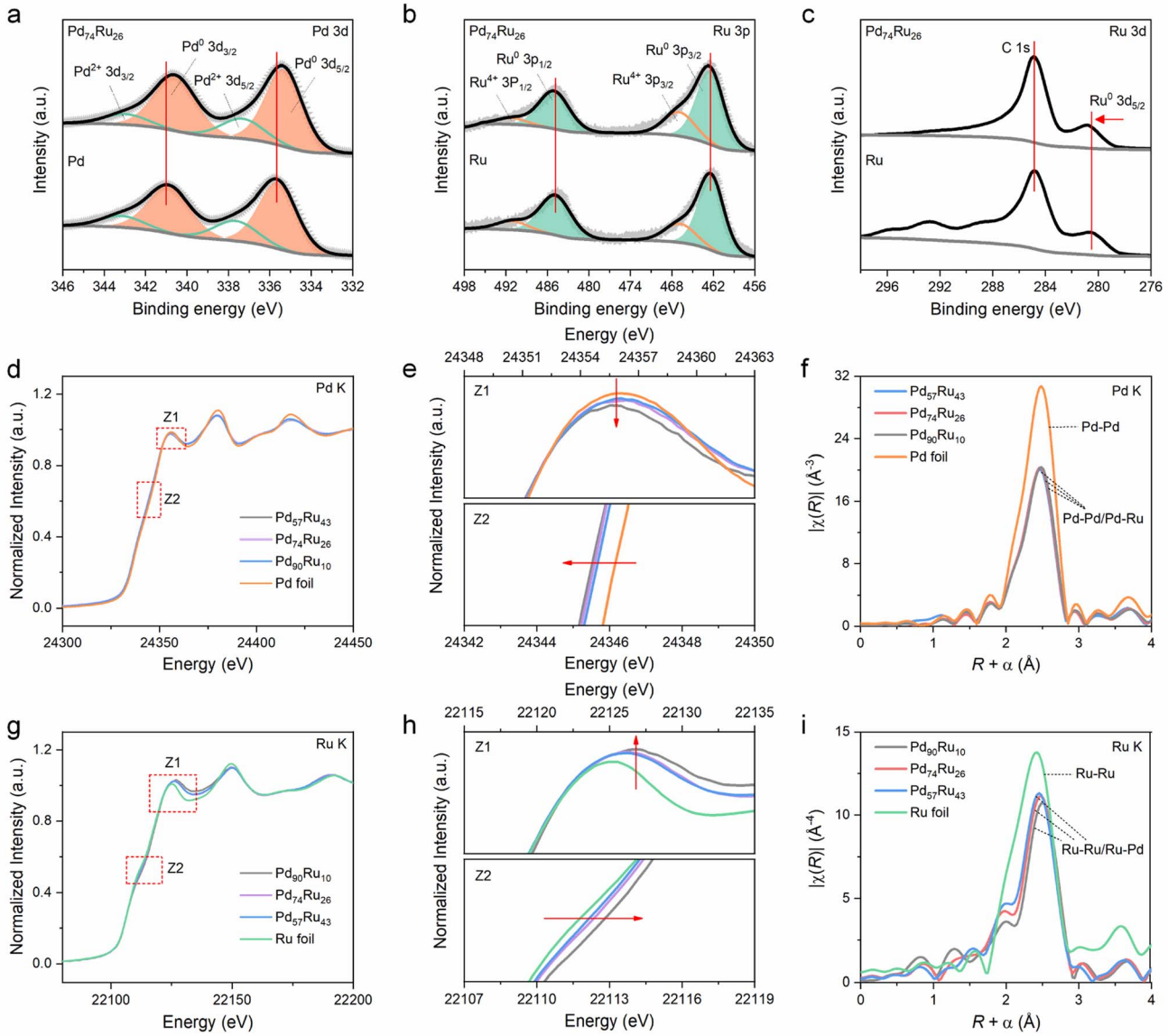

Fig. 2 Analysis of the electronic properties of Pd_xRu_y NCs. (a) The deconvoluted Pd 3d XPS spectra of $Pd_{74}Ru_{26}$ and Pd. (b) The deconvoluted Ru 3p XPS spectra of $Pd_{74}Ru_{26}$ and Ru. (c) Ru 3d XPS spectra of $Pd_{74}Ru_{26}$ and Ru. (d) Normalized Pd K-edge XANES spectra of Pd_xRu_y and Pd foil. (e) Magnified displays of the Z1 and Z2 regions in (d). (f) FT EXAFS spectra of Pd_xRu_y and Pd foil. (g) Normalized Ru K-edge XANES spectra of Pd_xRu_y and Ru foil. (h) Magnified displays of the Z1 and Z2 regions in (g). (i) FT EXAFS spectra of Pd_xRu_y and Ru foil.

These results demonstrate an obvious electron transfer from Ru to Pd in the $Pd_{74}Ru_{26}$ NCs, which will affect the d-band centers and thus the adsorption energies of reactive species.[25,43]

X-ray absorption fine structure spectroscopy (XAFS) was further performed to reveal the electronic interactions and local coordination of Pd and Ru in Pd_xRu_y NCs. The normalized Pd K-edge X-ray absorption near-edge structure (XANES) spectra (Fig. 2d) show that the absorption near-edge position of Pd_xRu_y NCs is very close to that of the Pd foil reference. This indicates that Pd exists in a metallic state in Pd_xRu_y NCs. Zooming in on the Z1 and Z2 regions of Pd K-edge XANES spectra (Fig. 2e), it can be seen that the white line intensity and absorption edge energy gradually decrease with the increase of Ru ratio. This means Ru can induce electron enrichment on Pd in Pd_xRu_y. Fig. 2f shows that the Fourier transformed (FT) extended X-ray absorption fine structure (EXAFS) spectra at the Pd K-edge of Pd_xRu_y are similar to that of Pd foil, but with a negative shift for the main peak as the Ru ratio increases. This indicates that Ru atoms are dissolved into the Pd lattice and coordinate with Pd atoms to form Pd–Ru bonds, which affects the average distance of Pd–Pd bonds. To further know the coordination structure of Pd_xRu_y NCs and supplement the FT-EXAFS analysis, we fitted the FT-EXAFS curves based on the fcc configuration model (ESI Fig. S10†). The curve fitting results (ESI Table S3†) reveal the scattering path of Pd–Pd/Ru in Pd_xRu_y with a coordination number of around 10, which is evidently lower than that (12) of Pd foil. Besides, in comparison with Pd foil, the fcc Pd_xRu_y NCs exhibit a shorter interatomic distance ($R_{Pd\text{-}Pd/Ru}$), which

decreases as the Ru ratio increases. Fig. 2g shows a similar normalized Ru K-edge XANES spectra of the Pd_xRu_y NCs and Ru foil reference, also indicating that Ru exists in a metallic state in Pd_xRu_y NCs. Compared with Pd K-edge XANES spectra, the magnified displays of the Z1 and Z2 regions in Ru K-edge XANES spectra signify that the white line intensity and absorption edge energy increase with the Pd ratio in Pd_xRu_y. This proves that the electron enrichment of Pd in Pd_xRu_y is due to the electron transfer from Ru to Pd, which is in line with XPS results. From the FT EXAFS spectra at the Ru K-edge (Fig. 2i), the position of the main peak attributed to the Ru–M (M = Ru/Pd) scattering path shifts positively with increasing Pd ratio in Pd_xRu_y. This further demonstrates the solid solution characteristics of Ru and Pd in Pd_xRu_y. The impact of electron redistribution within Pd and Ru in $Pd_{74}Ru_{26}$ on water dissociation and the adsorption of reactive species will be further discussed in the mechanistic analysis section.

2.2 Electrochemical activity and kinetics analysis

The electrochemically active surface areas (ECSAs) of the Pd, Ru and $Pd_{74}Ru_{26}$ NCs were evaluated by measuring the electric double layer capacitance (C_{dl}). On the basis of the cyclic voltammetry (CV) curves obtained at different scan rates (ESI Fig. S11†), the C_{dl} for Pd, Ru and $Pd_{74}Ru_{26}$ NCs was calculated to be 99.82, 84.68 and 110.08 mF cm^{-2}, respectively (Fig. 3a). This indicates that the spherical $Pd_{74}Ru_{26}$ NCs expose more active sites than highly agglomerated Ru NCs and large-diameter Pd NCs. Linear sweep voltammetry (LSV) tests were performed to investigate the reaction activity and kinetics of Pd, Ru and Pd_xRu_y NCs for eNO_3^-RR. As shown in Fig. 3b, Pd_xRu_y exhibit more positive onset potentials and larger current responses for eNO_3^-RR compared to Pd and Ru. This suggests that the alloying of Pd with Ru can effectively enhance NO_3^- adsorption/activation and improve the catalytic activity for eNO_3^-RR. The highest current density during the potential variation implies that $Pd_{74}Ru_{26}$ is the best eNO_3^-RR catalyst among Pd_xRu_y. This may be due to the fact that the electronic interaction of Pd and Ru in Pd_xRu_y is affected by the composition ratio, and this electronic modulation is directly related to its adsorption of reactants. According to the Sabatier principle,[29] catalysts with moderate adsorption energy are provided with the best catalytic activity. Therefore, by optimizing the component ratio in Pd_xRu_y, $Pd_{74}Ru_{26}$ can achieve superior eNO_3^-RR activity. Tafel slopes were derived from the LSV curves (Fig. 3c) to evaluate the electron transfer kinetics of Pd, Ru and Pd_xRu_y NCs during eNO_3^-RR. $Pd_{74}Ru_{26}$ exhibits a Tafel slope of 188.02 mV dec^{-1}, which is lower than that of Pd (223.19 mV dec^{-1}) and Ru (205.09 mV dec^{-1}). This indicates that alloying Pd and Ru in an optimized ratio can promote the electron transfer for eNO_3^-RR. This is supported by the smaller charge-transfer resistance (R_{ct}) of $Pd_{74}Ru_{26}$ (0.27 Ω) compared to Ru (0.45 Ω) and Pd (1.01 Ω) during eNO_3^-RR, as known from electrochemical impedance spectra (EIS, Fig. 3d).

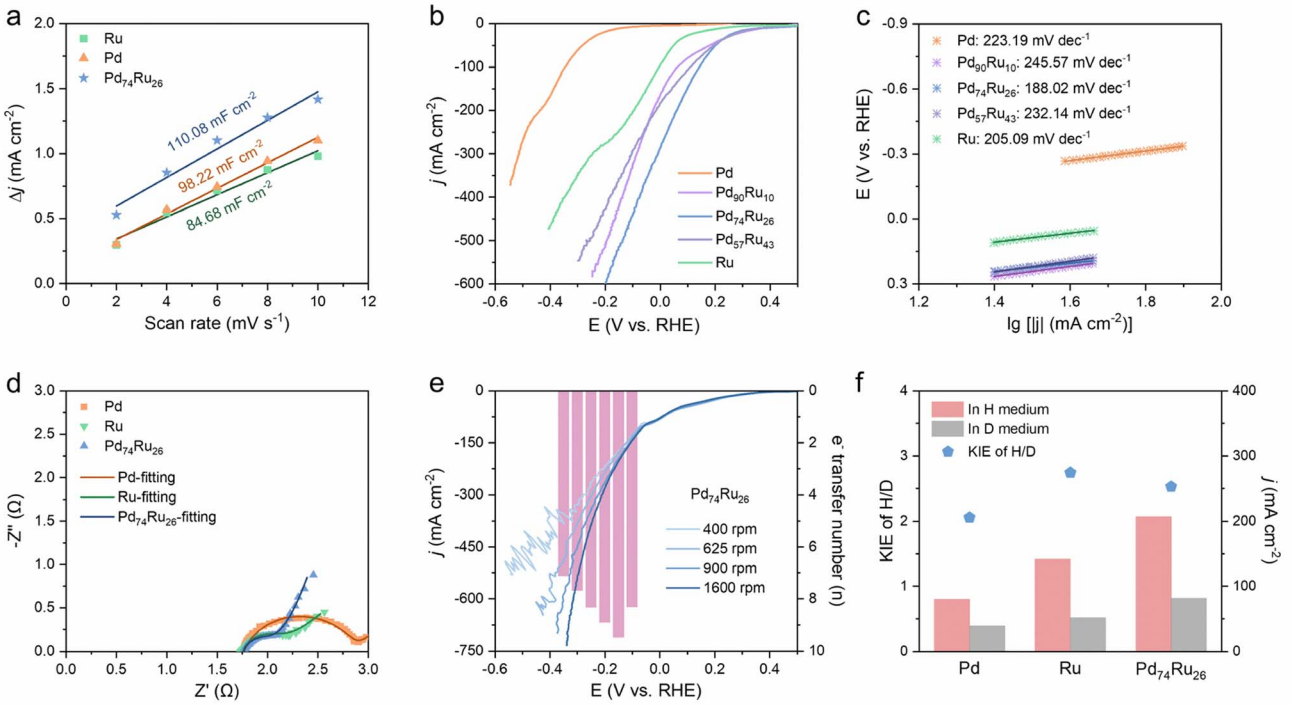

Fig. 3 Electrochemical activity and kinetics analysis of Pd, Ru and Pd_xRu_y NCs. (a) Calculated C_{dl} for Pd, Ru and $Pd_{74}Ru_{26}$ NCs. (b) LSV curves (80% *iR* corrected) of Pd, Ru and Pd_xRu_y NCs in 1 M KOH with 100 mM NO_3^-. (c) Corresponding Tafel slopes of the LSV curves. (d) EIS of Pd at −0.3 V, Ru at 0.1 V and $Pd_{74}Ru_{26}$ at 0.2 V during eNO_3^-RR. (e) LSV curves (80% *iR* corrected) at different rotation rates in 1 M KOH with 100 mM NO_3^-, and corresponding electron transfer numbers at different potentials for $Pd_{74}Ru_{26}$ NCs. (f) $KIE_{(H/D)}$ values of Pd, Ru and $Pd_{74}Ru_{26}$ NCs estimated using the ratio of current density in a purely protic medium and a purely deuterium medium.

To examine the NO_3^- to NH_3 conversion on the catalysts, the number of transferred electrons (n) on Pd (ESI Fig. S12a†), Ru (ESI Fig. S12b†) and $Pd_{74}Ru_{26}$ (Fig. 3e) during eNO_3^-RR was estimated from the slopes of the Koutecký–Levich (K–L) plots (ESI Fig. S13†). For Pd, the n values from −0.4 to −0.55 V are close to 3, indicating that Pd is more prone to the 2-electron transfer reaction from NO_3^- to NO_2^-. Unlike Pd, the n values of Ru in the potential interval of −0.1 to −0.35 V are >5. This signifies that the steps involving multi-electron (compared to 2-electron) transfer in eNO_3^-RR can occur on Ru, which is conducive to the generation of the final product NH_3. After alloying Pd and Ru to $Pd_{74}Ru_{26}$, direct 8-electron transfer processes are seen over the potential range between −0.1 and −0.35 V. This suggests that the direct reduction of NO_3^- to NH_3 occurs readily over $Pd_{74}Ru_{26}$. Additionally, a quasi-first-order reaction kinetics relationship between current density and NO_3^- concentration on $Pd_{74}Ru_{26}$ at −0.1 V is obtained (ESI Fig. S14†). This indicates that eNO_3^-RR on $Pd_{74}Ru_{26}$ driven by this potential is only related to the adsorption of NO_3^-, and is not subject to the kinetic constraints of the intermediate reaction steps.

To explore the *H usage capability of the catalysts during eNO_3^-RR, the proton transfer rate was evaluated through the kinetic isotope effect (KIE) of H/D ($KIE_{H/D}$) (ESI Fig. S15†).[28,30] As shown in Fig. 3f, the $KIE_{H/D}$ values of Pd at −0.3 V, Ru at 0 V and $Pd_{74}Ru_{26}$ at 0 V are 2.06, 2.74 and 2.52, respectively. They all refer to the primary kinetic isotope effect, suggesting that the rate-determining step (RDS) of eNO_3^-RR involves breaking the H–OH bond of H_2O and coupling *H with nitrogen intermediates.[27] The lowest $KIE_{H/D}$ value of Pd indicates that it has the optimum water dissociation and *H consumption rates, but is driven at a more negative potential. At 0 V, the lower $KIE_{H/D}$ value of $Pd_{74}Ru_{26}$ compared to Ru demonstrates that the *H transfer kinetics associated with the RDS of eNO_3^-RR is improved. Combined with the analysis of K–L plots, it can be deduced that alloying Pd with Ru in a reasonable ratio can optimize the adsorption/coupling of protons and nitrogen intermediates to a high level of dynamic equilibrium.

2.3 Performance of eNO_3^-RR

The performance of eNO_3^-RR to NH_3 on Pd, Ru and $Pd_{74}Ru_{26}$ NCs was first evaluated at an industrial wastewater-relevant NO_3^- concentration of 32.3 mM (2000 ppm)[44,45] under ambient conditions using a standard three-electrode H-type cell (Methods). LSV curves of Pd, Ru and $Pd_{74}Ru_{26}$ NCs (Fig. 4a) preliminarily show that they all have eNO_3^-RR activity, as reflected by the positively shifted onset potentials and increased current densities after adding NO_3^-. The lowest onset potential of 0.3 V and the maximum increase in current density indicate an optimized eNO_3^-RR activity of $Pd_{74}Ru_{26}$ NCs as compared to the other two samples. To further determine the contribution of eNO_3^-RR activity to NH_3 production, we performed 1 h potentiostatic eNO_3^-RR on Pd, Ru and $Pd_{74}Ru_{26}$ at different applied potentials, respectively (ESI Fig. S16†). The average FE (Fig. 4b) of the main products NO_2^- and NH_3 was then calculated by detecting the remaining NO_3^- as well as NO_2^- and NH_3 in the post-reaction electrolyte. NO_x^- (NO_3^- and NO_2^-) and NH_3 were quantitatively determined by ultraviolet-visible (UV-vis) spectrophotometry and ion chromatography with calibration curves, respectively (ESI Fig. S17 and S18†). As shown in Fig. 4b, both $Pd_{74}Ru_{26}$ and Ru showed high NH_3 FE over 98% at a positive applied potential of 0.1 V, while Pd has no eNO_3^-RR activity yet. The NH_3 yield rate of $Pd_{74}Ru_{26}$ is 4.4 mg h^{-1} cm^{-2}, which is almost 3 times that of Ru (Fig. 4c). Despite the satisfactory NH_3 FE of $Pd_{74}Ru_{26}$ and Ru, their NH_3 yield rates are well below the DOE targets of >60 mg h^{-1} cm^{-2}.[16] Hence, the NH_3 production performance of these three catalysts at more negative potentials was further analyzed. Pd exhibits ~66% NH_3 FE at tested potentials from −0.3 to −0.5 V, all accompanied by a considerable NO_2^- FE of ~20% (Fig. 4b). This suggests that Pd has good NO_3^- to NO_2^- conversion ability, but the kinetics of $*NO_2^-$ hydrogenation to $*NH_3$ is weak, leading to an accumulation of NO_2^-. The average NH_3 FE of Ru decreases from 98.2% at 0.1 V to 60.5% at −0.5 V as the potential shifts negatively. At −0.5 V, the negligible NO_2^- FE and the observed substantial bubble generation during the reaction indicate that the main competition for the reduction of NO_3^- to NH_3 on Ru is the HER. For $Pd_{74}Ru_{26}$, an average NH_3 FE close to 100% is obtained over a wide potential window from 0.1 to −0.3 V, signifying a near-complete conversion of participating NO_3^- to NH_3 during the 1 h eNO_3^-RR process. At −0.3 V, the average NH_3 yield rate and j_{NH_3} of $Pd_{74}Ru_{26}$ reach respectively 16.2 mg h^{-1} cm^{-2} and 208.0 mA cm^{-2}, which are 7.2 and 9.1 times higher than those of Pd (Fig. 4c and d). Although Ru shows a relatively high NH_3 FE of 89.7% at −0.3 V, the average NH_3 yield rate and j_{NH_3} are only 11.8 mg h^{-1} cm^{-2} and 152.4 mA cm^{-2} (Fig. 4c and d). The difference in NH_3 production performance between Ru and $Pd_{74}Ru_{26}$ becomes increasingly prominent with the negative shift of potential. At −0.5 V, the average NH_3 FE, NH_3 yield rate and j_{NH_3} of $Pd_{74}Ru_{26}$ are respectively 91.6%, 20.6 mg h^{-1} cm^{-2} and 261.0 mA cm^{-2}, which are about 1.5, 1.7 and 1.7 times those of Ru. These results demonstrate a good synergistic catalytic behavior of Pd and Ru in $Pd_{74}Ru_{26}$ for NH_3 production by eNO_3^-RR. To unveil the intrinsic activity of the catalysts, we normalized the current density by the ECSA (ESI Table S4†). Although $Pd_{74}Ru_{26}$ and Ru present similar ECSA-normalized total current density curves (ESI Fig. S19a†), $Pd_{74}Ru_{26}$ shows the largest ECSA-normalized j_{NH_3} at each potential (ESI Fig. S19b†). This indicates that alloying Pd and Ru to $Pd_{74}Ru_{26}$ synergistically promotes the intrinsic activity of eNO_3^-RR to NH_3.

N isotope labeled eNO_3^-RR experiments and ^1H nuclear magnetic resonance (NMR) tests were performed to assess the origin of the detected ammonia nitrogen (NH_3–N) (Fig. 4e). After running eNO_3^-RR on $Pd_{74}Ru_{26}$ in NO_3^--free electrolyte (ESI Fig. S20a†), NH_3 was barely detected in the post-reaction electrolyte (ESI Fig. S20b†). As expected, there was no NH_4^+ signal in the ^1H NMR spectrum. After running eNO_3^-RR on $Pd_{74}Ru_{26}$ with $^{14}NO_3^-$ and $^{15}NO_3^-$ sources, clear characteristic signals corresponding to $^{14}NH_4^+$ (triple peaks) and $^{15}NH_4^+$ (double peaks) appeared in the ^1H NMR spectra of the post-reaction electrolytes, respectively. This proves that the product NH_3–N does originate from eNO_3^-RR. Afterwards, the $^{15}NH_3$

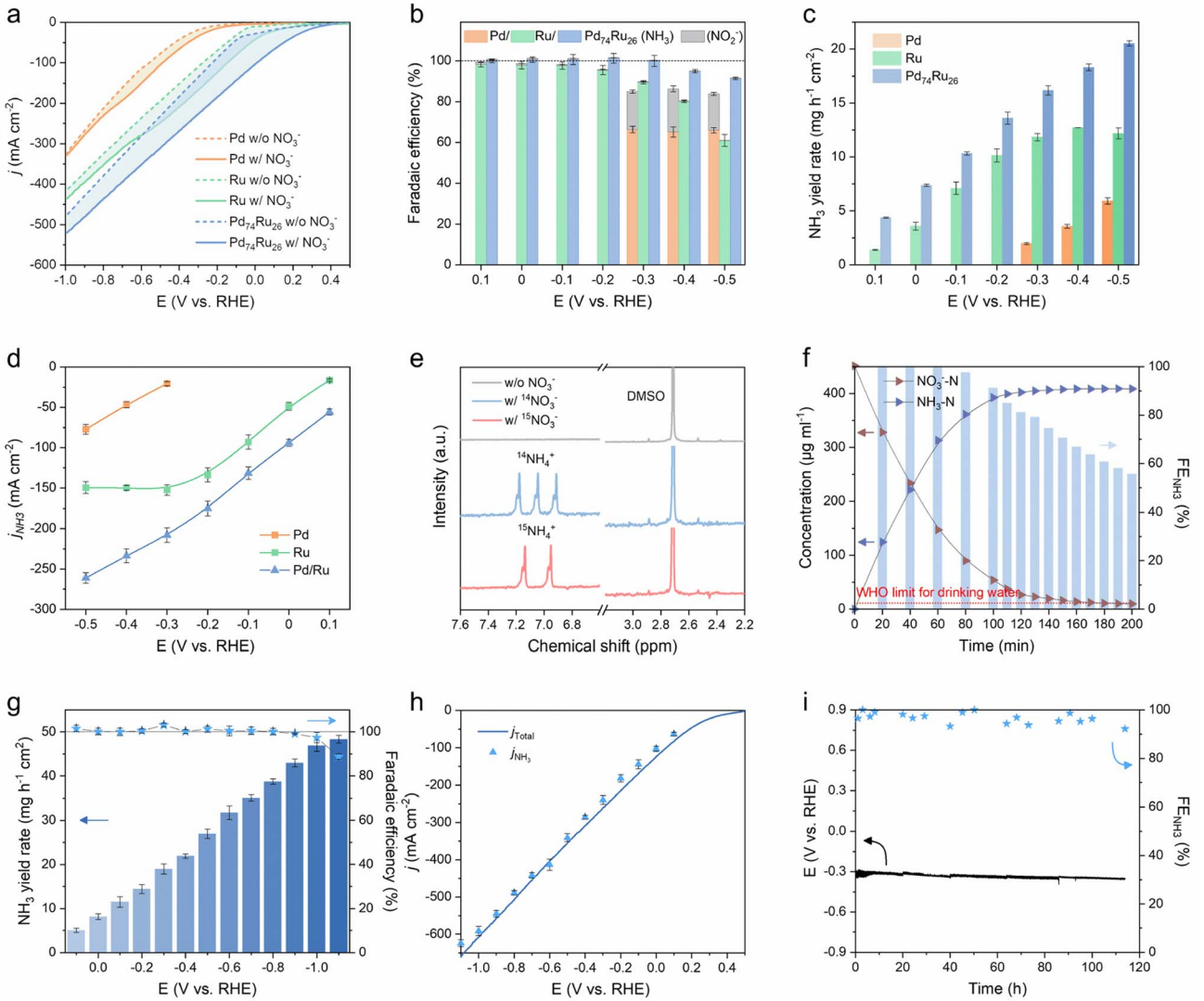

Fig. 4 Performance of eNO_3^-RR. LSV curves of Pd, Ru and $Pd_{74}Ru_{26}$ NCs in 1 M KOH with/without 32.3 mM NO_3^- (a), and the corresponding NH_3 and NO_2^- FE (b), NH_3 yield rate (c), and j_{NH_3} (d) in 1 M KOH with 32.3 mM NO_3^-. (e) ^1H NMR spectra of electrolytes after eNO_3^-RR without NO_3^-, with 32.3 mM $^{14}NO_3^-$, and with 32.3 mM $^{15}NO_3^-$ sources, respectively. (f) Time-dependent concentration of NO_3^-–N, NH_3–N, and NO_2^-–N and corresponding NH_3 FE for eNO_3^-RR using $Pd_{74}Ru_{26}$ NCs at −0.3 V in simulated industrial wastewater containing 1 M KOH and 32.3 mM NO_3^-. NH_3 FE and yield rate (g) as well as j_{NH_3} and LSV curve (h) of $Pd_{74}Ru_{26}$ NCs in 1 M KOH with 100 mM NO_3^-. (i) Long-term CP stability test of $Pd_{74}Ru_{26}$ NCs at 200 mA cm^{-2} in 1 M KOH with 32.3 mM NO_3^- using an H-type flow cell.

yield rate was quantified by the linear fitting calibration curves obtained from the ^1H NMR peaks. The results agree well with the UV-vis spectrophotometric measurement results, proving the reliability of the ammonia production performance test (ESI Fig. S21†). Additionally, we performed control experiments with a bare CFP electrode to confirm that eNO_3^-RR principally occurs on $Pd_{74}Ru_{26}$ (ESI Fig. S22†). Considering the incompletely exposed CFP area in the $Pd_{74}Ru_{26}$/CFP electrode and the extremely low NH_3 yield rates of the bare CFP electrode, the impact of CFP on the performance results of $Pd_{74}Ru_{26}$ is negligible.

To evaluate the NO_3^- removal capacity of $Pd_{74}Ru_{26}$ in simulated industrial wastewater, a continuous eNO_3^-RR was carried out at −0.3 V with a starting NO_3^- concentration of 32.3 mM (equivalent to 451.6 μg ml^{-1} NO_3^-–N). The conversion of elemental N was tracked by determining the concentrations of NO_3^-, NO_2^- and NH_3 in the electrolyte at different times (Fig. 4f). As eNO_3^-RR proceeded, NO_3^-–N was gradually reduced to NH_3–N with a conversion rate of 90.6% at the 200th min (ESI Fig. S23†). No toxic pollutant NO_2^- was detected in the entire electrolysis process, which prevented the secondary pollution to the environment. After 170 min of electrolysis, the residual NO_3^-–N (11.26 μg ml^{-1}) fell below the acceptable drinking water level (<11.29 μg ml^{-1}) stipulated by the World Health Organization (WHO).[46] It should be mentioned that the NH_3 FE was maintained at ~100% until the NO_3^-–N dropped to 147.4 μg ml^{-1} (*i.e.*, 10.5 mM NO_3^-) after 1 hour.

To explore the potential of $Pd_{74}Ru_{26}$ for NH_3 production with ~100% FE over a wider NO_3^- concentration range, we examined its NH_3 production performance at a starting NO_3^- concentration of 100 mM. As shown in Fig. 4g, the potential window for obtaining ~100% NH_3 FE can be extended from 0.1 to −0.9 V, and the average NH_3 yield rate at −0.9 V can reach 42.98 mg h^{-1} cm^{-2}, approaching the DOE target of >60 mg h^{-1} cm^{-2}.[16] The nearly consistent agreement between the average j_{NH_3} and LSV curves at different potentials in this potential interval further verified the performance of $Pd_{74}Ru_{26}$ for NH_3 production with full FE (Fig. 4h). The performance of $Pd_{74}Ru_{26}$ for NH_3 production by eNO_3^-RR exceeds that of most previously reported electrocatalysts (ESI Fig. S24 and Table S5†).

Long-term stability of a catalyst is crucial for its practical applications. Here, an over 100 h chronopotentiometry (CP) test was conducted in an H-type flow cell to assess the catalytic stability of $Pd_{74}Ru_{26}$ (Fig. 4i). The potential maintaining a current density of 200 mA cm^{-2} was stable around −0.3 V with measured NH_3 FE over 90% at different times. The XRD patterns (ESI Fig. S25†), TEM mapping images (ESI Fig. S26†) and HRTEM image (ESI Fig. S27†) of $Pd_{74}Ru_{26}$ after the stability test reveal no obvious changes in its morphology and structure. Moreover, the XPS analysis of $Pd_{74}Ru_{26}$ after a 114 h CP test shows little change in the chemical compositions and oxidation states (ESI Fig. S28 and Table S2†). These results suggest that the structurally stable $Pd_{74}Ru_{26}$ NCs possess remarkable catalytic stability for eNO_3^-RR to NH_3.

2.4 Reaction mechanism analysis

Operando Fourier transform infrared spectroscopy (FTIR) tests were performed to detect the reactive species on Pd, Ru and $Pd_{74}Ru_{26}$ during eNO_3^-RR from OCP to −1 V, as shown in Fig. 5a–c. Positive and negative infrared bands correspond to consumed and produced species, respectively.[47] At the open circuit potential (OCP), the FTIR spectra of Pd, Ru and $Pd_{74}Ru_{26}$ have no obvious signals. When the applied potential gradually shifts negatively, some characteristic peaks appear. For Pd, the characteristic peaks located at ~1130 cm^{-1}, ~1240 cm^{-1}, ~1445 cm^{-1}, and ~1625 cm^{-1} can be respectively assigned to the N–O bond, the N–O antisymmetric stretching of NO_2^-, the wagging of $-NH_2$, and the bending of H_2O.[28,37] For Ru and $Pd_{74}Ru_{26}$, besides the same characteristic peaks as Pd, characteristic peaks located at ~1345 cm^{-1}, ~3380 cm^{-1}, and ~3750 cm^{-1} can also be observed. They can be attributed to the N–O asymmetric stretching vibration of NO_3^-, the O–H stretching of H_2O, and the bending of N–H,[28,37] respectively. Among them, the emergence of $-NH_2$ wagging and N–H bending confirms the formation of NH_3. The emergence of the N–O bond and the N–O antisymmetric stretching of NO_2^- means the formation of key intermediates in the deoxygenation process. The emergence of O–H stretching and H_2O bending indicates the involvement of H_2O in the reaction. In the FTIR spectra of Ru and $Pd_{74}Ru_{26}$, the peak intensity of the N–O asymmetric stretching vibration of NO_3^- gradually increases

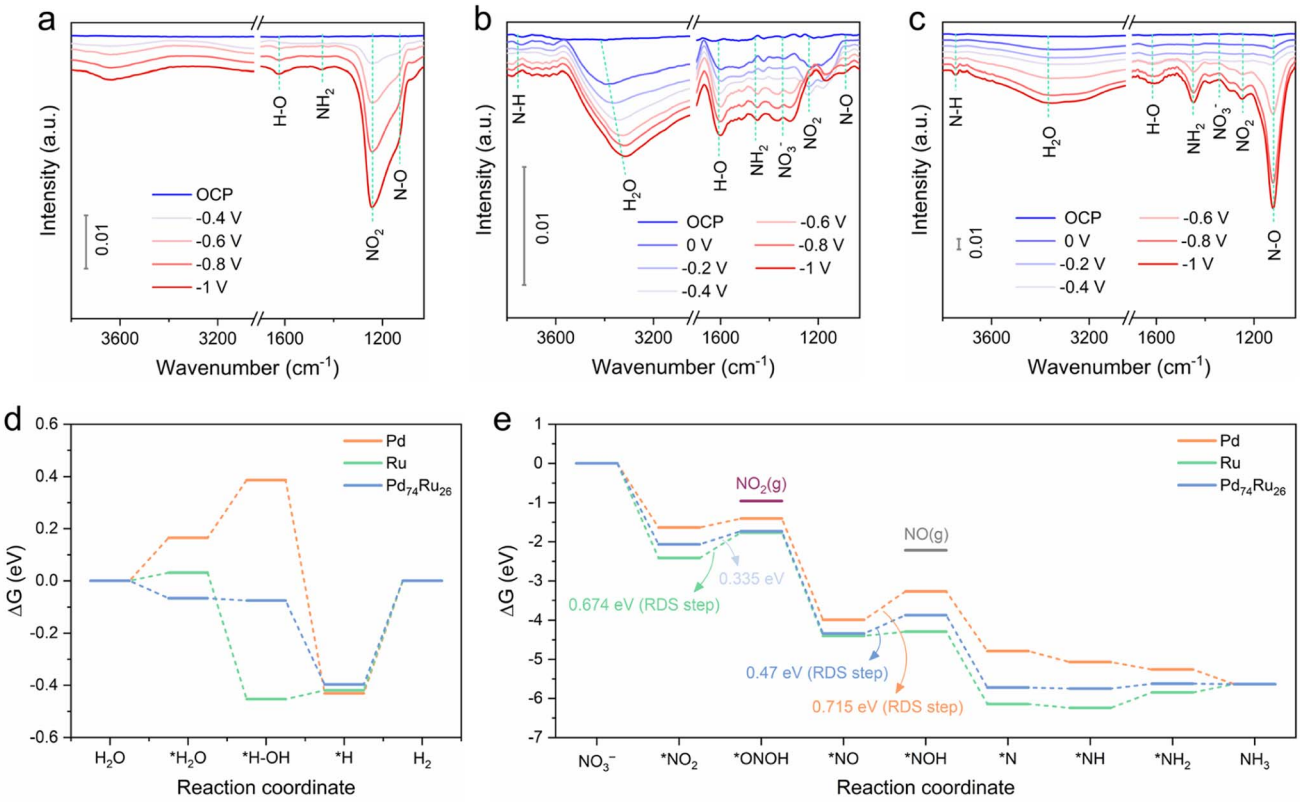

Fig. 5 Operando FTIR spectra collected on Pd (a), Ru (b) and $Pd_{74}Ru_{26}$ (c) during eNO_3^-RR from OCP to −1 V. The free energy diagram of each intermediate state during the HER (d) and eNO_3RR (e) on the three surfaces calculated at 0 V.

with the potential, indicating the consumption of NO_3^-. From the FTIR spectra collected on Pd, the most intense peak is the N–O antisymmetric stretching of NO_2^-. This indicates the presence of considerable NO_2^- on the Pd surface, consistent with experimental observations (Fig. 4b). From the FTIR spectra collected on Ru and $Pd_{74}Ru_{26}$, the most intense peaks are the H_2O bending and N–O bond, respectively. This indicates that eNO_3^-RR occurs more fully on $Pd_{74}Ru_{26}$, also consistent with experimental observations (Fig. 4b). According to the above results, the volcano-type relationship between Pd_xRu_y and eNO_3^-RR activity can be further explained as follows. For $Pd_{90}Ru_{10}$, a large amount of Pd may lead to insufficient adsorption of intermediate NO_2, thereby inhibiting the subsequent conversion of NO_2 to NH_3. For $Pd_{57}Ru_{43}$, excess Ru may lead to excessive adsorption of H_2O, which is not conducive to the coupling of protons and nitrogen intermediates. Alloying Pd and Ru to $Pd_{74}Ru_{26}$ can optimize the adsorption/coupling of proton and nitrogen intermediates to a high level of dynamic equilibrium.

Density functional theory (DFT) calculations were further performed to investigate the eNO_3^-RR mechanism and understand the synergistic catalytic behavior of Pd and Ru in $Pd_{74}Ru_{26}$. Three stable and confirmed surfaces, including Pd(111), Ru(001) and $Pd_{74}Ru_{26}$(111), were selected to build models. The adsorption configurations of each intermediate on the three surfaces during the HER and eNO_3RR steps were optimized (ESI Fig. S29†). Based on the experimental results, the three catalysts all have eNO_3^-RR activity and undergo NH_3-producing pathways, meaning that they can all reduce NO_3^-. However, NO_3^- typically has low binding affinity and nucleophilicity on transition metals owing to its symmetrical (D_{3h}) resonant structure.[48] Moreover, it is thermodynamically difficult to adsorb negatively charged free NO_3^- on the surface of the negative electrode, especially under a more negative reduction potential. Given the strong hydrogen bonding between NO_3^- and H_2O in the aqueous electrolyte,[23] the adsorption of NO_3^- on the electrode surface largely depends on the affinity for H_2O. Consequently, appropriately enhanced H_2O adsorption on the $Pd_{74}Ru_{26}$(111) surface compared to Pd(111) and Ru(001) surfaces favors the transport and subsequent reduction of NO_3^- (Fig. 5d). This also corresponds to $Pd_{74}Ru_{26}$ exhibiting the most positive onset potential for eNO_3^-RR (Fig. 4a). The step from *H to H_2 on the three surfaces is thermodynamically uphill and the energy barriers are almost identical, which suggests that they all have similar *H retention capabilities. In this case, the *H on the surface of $Pd_{74}Ru_{26}$ will more readily bind to the high-density $*NO_3^-$, thus facilitating the subsequent proton-coupled electron transfer process to produce NH_3.

The most thermodynamically favorable eNO_3^-RR pathway on the three surfaces was studied, involving a sequential deoxidation ($*NO_3$ to *N) followed by a sequential hydrogenation (*N to $*NH_3$) process (ESI Fig. S30–S32† and DFT calculations).[17,49,50] The diagram based on the Gibbs free energy change (ΔG) of each reaction state calculated under 0 V is shown in Fig. 5e. In terms of the ΔG over the entire eNO_3^-RR path, the introduction of Ru into Pd mainly optimizes the deoxidation steps compared to the single components. It can be seen that the three surfaces all display energy barriers for the protonation of $*NO_2$ and *NO. For the Ru(001) surface, the RDS is the reduction of $*NO_2$ to *ONOH with a high ΔG of 0.674 eV, while for the Pd(111) surface, the RDS is the reduction of *NO to *NOH with a higher ΔG of 0.715 eV. Alloying Pd and Ru to the $Pd_{74}Ru_{26}$(111) surface results in the same RDS as for Pd, but with a much lower ΔG of 0.47 eV. This is consistent with the experimental results on the order of performance of the catalysts for NH_3 production *via* eNO_3^-RR, *i.e.*, $Pd_{74}Ru_{26}$ > Ru > Pd. Appearance of considerable NO_2^- FE on Pd may be due to its relatively high ΔG of *ONOH as shown in Fig. 5d, which allows the desorption of *ONOH to form NO_2^-.

Based on the above analysis, the electronic interactions between Pd and Ru in $Pd_{74}Ru_{26}$ optimize the performance of eNO_3^-RR to NH_3 mainly in two aspects: (1) improving the transport of NO_3^- to the catalyst surface by increasing the affinity of H_2O, and (2) lowering the protonation energy barriers for two key intermediates $*NO_2$ (compared to Ru) and *NO (compared to Pd).

3. Conclusions

To summarize, we designed a $Pd_{74}Ru_{26}$ bimetallic electrocatalyst *via* a tailored electrodeposition method for highly efficient NH_3 production *via* eNO_3^-RR under alkaline conditions. When operating at the NO_3^- concentration (32.3 mM) of typical industrial wastewater, $Pd_{74}Ru_{26}$ exhibits nearly full NH_3 FE over a wide potential window from 0.1 to −0.3 V, with an average NH_3 yield rate of 16.20 mg h^{-1} cm^{-2} at −0.3 V. The potential window for obtaining ~100% NH_3 FE can be extended from 0.1 to −0.9 V at a NO_3^- concentration of 100 mM, with the average NH_3 yield rate reaching 42.98 mg h^{-1} cm^{-2} at −0.9 V. Meanwhile, $Pd_{74}Ru_{26}$ also demonstrates excellent electrocatalytic stability during a 114 h CP test. Experimental investigations and DFT calculations suggest that the remarkable performance of eNO_3^-RR to NH_3 originates from the optimized transport of NO_3^- and protonation of key intermediates $*NO_2$ (compared to Ru) and *NO (compared to Pd), which benefits from the electronic structure modulation of Pd and Ru in $Pd_{74}Ru_{26}$. This work provides not only an eNO_3^-RR catalyst for NH_3 production with nearly full FE, but also an effective route to design eNO_3^-RR catalysts capable of balancing the adsorption and coupling of *H with various nitrogen intermediates.

Author contributions

Yue Hu mainly conducted the design, synthesis, structural analysis and electrocatalytic measurements, and prepared the original manuscript. Jiawei Liu, Wenyu Luo, Jinfeng Dong, Carmen Lee, and Hu Erhai assisted with the characterization analysis and electrocatalytic measurements. Zhang Nan assisted with the Operando Fourier transform infrared spectroscopy (FTIR) tests. Mengxin Chen assisted with the ^1H nuclear magnetic resonance (NMR) testing. Yifan Xu and Dongshuang Wu assisted with the X-ray absorption spectroscopy tests and analysis. Mingsheng Zhang and Qiang Zhu assisted with the X-ray photoelectron spectroscopy tests. Lixiang Zhong assisted

with the density functional theory calculations and analysis. Dongsheng Geng and Qingyu Yan supervised the work and revised the manuscript. All authors participated in the discussion of the results.

Conflicts of interest

The authors declare no conflicting interests regarding the content of this article.

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