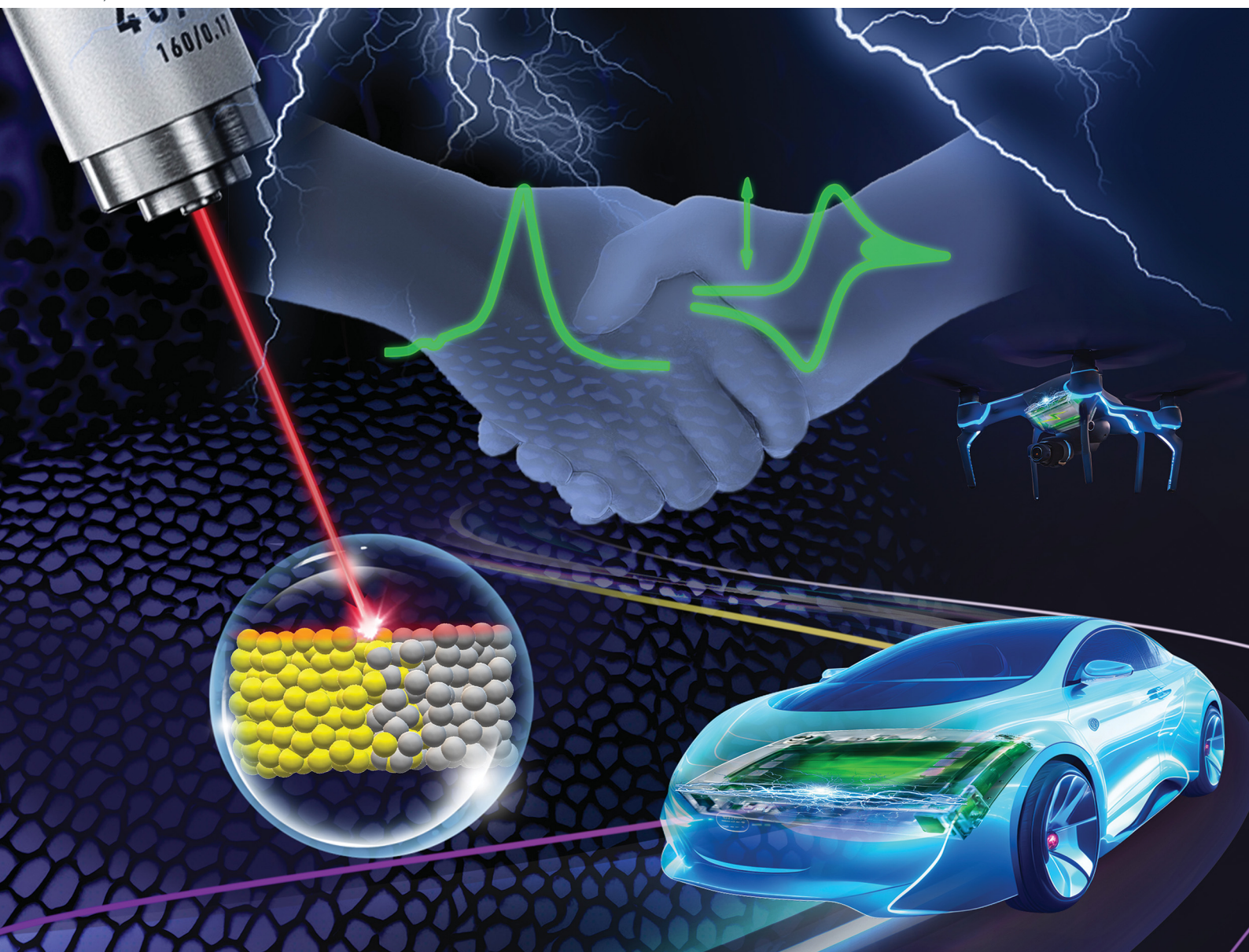


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REVIEW ARTICLE

Guang Yang *et al.*

Integrated electro- and chemical characterization of
sulfide-based solid-state electrolytes

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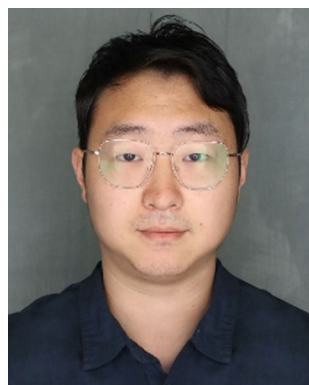
rsc.li/materials-advancesIntegrated electro- and chemical characterization
of sulfide-based solid-state electrolytesYuanshun Li,^{ab} Michelle Lehmann,^a Lei Cheng,^a Thomas A Zawodzinski,^{ab}
Jagjit Nanda^c and Guang Yang^{id}*^a

Sulfide solid-state electrolytes (SSEs) represent a critical advancement towards enabling next-generation lithium metal batteries. However, a profound knowledge gap remains in understanding the structure–property relationships inherent to these sulfide SSEs. Electrochemical assessment and spectroscopic tools, such as Raman spectroscopy, offer bench-top ready, non-invasive, powerful avenues for *operando* and *in situ* analyses. Despite this potential, the integration of these methodologies, particularly for real-time interrogation, is markedly under-investigated. This review endeavors to catalog the use of diverse electrochemical techniques and spectroscopic tools in elucidating the structural and functional nuances of sulfide SSEs. Through the harmonization of these multifaceted evaluation strategies, our objective is to chart a course towards optimized sulfide SSEs, thereby aiding in the development of informed protocols for a deeper comprehension and understanding of the structure–property relationship and interfacial engineered design of solid-state batteries using sulfide-based SSEs.

1. Overview of sulfide solid-state
electrolytes: the necessity for
multimodal evaluations

Due to the growing interest in sulfide solid-state electrolytes (SSEs) for advanced battery technologies, numerous review

papers have thoroughly documented their development. Li *et al.* explored the evolution of sulfide-based composite electrolyte films, emphasizing the function of polymer binders and the associated challenges in optimizing ionic transport and processing methods.¹ Suci *et al.* categorized various sulfide-based electrolytes, focusing on their ionic conductivity and stability while highlighting issues like material scarcity and instability in humid environments.² Reddy *et al.* provided insights into sulfide and oxide electrolytes, stressing the impact of synthesis and experimental conditions on their electrochemical performance.³ Lau *et al.* examined sulfides as alternatives to liquid electrolytes, focusing on their conductivity and processing ease but underscoring challenges like dendrite

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Dr Michelle Lehmann is a polymer chemist with extensive experience in the synthesis and characterization of various polymer electrolytes. Her expertise has been applied to various applications including flow battery membranes, fuel cell membranes and ionomers, ion-conducting polymers for batteries and binders for cathode/solid-state electrolytes.

suppression.⁴ Lee *et al.* addressed scaling issues in sulfide-based batteries, such as binder selection and air stability,⁵ while Ren *et al.* further analyzed these challenges, focusing on interfacial instabilities and mass production hurdles.⁶ Finally, Su *et al.* summarized recent advances in sulfide electrolytes, focusing on synthesis mechanisms, electrolyte stability, and extending their discussion to high-energy-density all-solid-state batteries.⁷

While previous reviews have provided foundational insights into sulfide SSEs, our review distinctively highlights the integration of Raman spectroscopy with electrochemical methods, offering innovative approaches to overcome the field's most pressing challenges. Our multimodal approach aims to provide a deeper understanding of the mechanisms at play in optimizing sulfide electrolytes. This comprehensive perspective not only looks at improving ionic conductivity and stability, but also investigates how advanced spectroscopic characterization

can be combined with electrochemical performance testing to identify and resolve interfacial issues. This approach fills a critical research gap, offering new strategies for enhancing the practical applications and scalability of sulfide-based all-solid-state batteries.

1.1 Sulfide SSE introduction

To address the growing concerns associated with the finite nature of fossil fuels and their carbon dioxide emissions, there is a significant demand for renewable energy storage technologies. Lithium-ion batteries (LIBs) have emerged as the leading solution for energy storage applications, both stationary and in transportation, due to their superior power density, satisfactory energy density, exceptional stability, and outstanding capacity retention. However, traditional LIBs employ organic liquid electrolytes (LEs), which present numerous safety hazards, including flammability and leakage, along with a limited



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1.1.1.1 Introduction of different chemical characterization.

Many chemical characterization tools can help with interpreting sulfide SSE's chemistry. X-ray diffraction (XRD) is the go-to method for elucidating the crystalline structure of sulfide SSEs. By analyzing the diffraction patterns, we can determine the phase composition, identify any secondary phases, and assess the degree of crystallinity to analyze the material's performance and stability. X-ray photoelectron spectroscopy (XPS) delves into the surface chemistry (usually nano resolution), offering a detailed view of elemental composition and oxidation states present on the SSE surface. This is particularly important for examining interfacial reactions and the formation of passivation layers.

Usually, electrochemical methods are considered noninvasive. However, most of the postmortem chemical evaluation methods require cell disassembly. Therefore, the development of a nondestructive chemical evaluation method, preferably aligned with the electrochemical method, becomes necessary. Our team and others have demonstrated that in *operando* Raman spectroscopy and imaging, facilitated by machine learning analysis, is effective in probing the sulfide SSE structure,¹⁸ chemistry after solvent processing,¹⁹ and interface during SSB operation.^{20–22} Employing this integrated approach can reveal the fundamental structure–property relationships of charge–discharge processes for sulfide SSEs to foresee failure mechanisms. Despite the growing number of studies on sulfide solid-state batteries (SSBs), there remains a notable gap in the review literature that provides an overview of commonly used electrochemical methods, and the integration of *in situ* Raman spectroscopy for SSB evaluations. Fig. 1a presents a summary of the number of review articles published in the field of sulfide SSBs, identified through keyword searches on the Web of Science (WOS) database. Out of 169 SSB-related review papers, only 14 discuss *in situ* or *operando* characterization techniques. Among these, only one addresses the use of Raman spectroscopy in sulfur-based batteries. As noted in Fig. 1b, only two research papers mentioned Raman mapping with electrochemistry in sulfide SSBs.

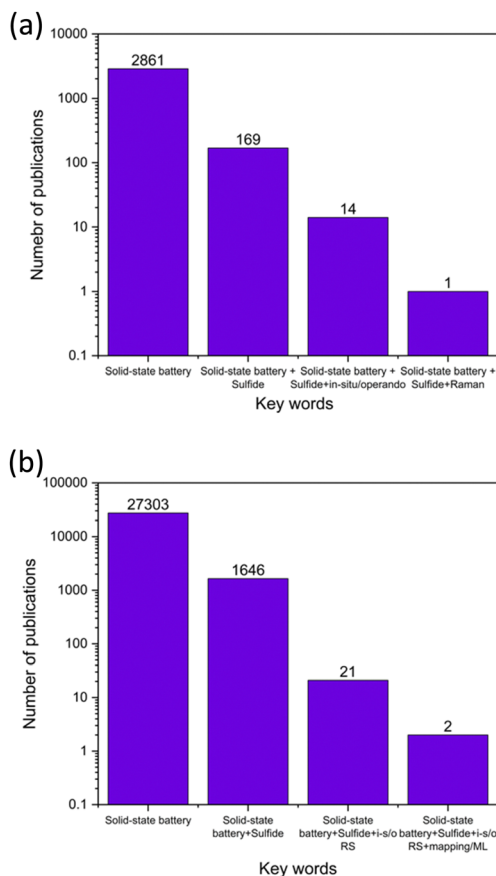


Fig. 1 Comparison of publication counts vs. keywords for (a) review papers and (b) all papers, sourced from Web of Science Database (1961–2024).

This review seeks to bridge the gap by offering a comprehensive view that integrates traditional electrochemical techniques with *in situ* Raman spectroscopy in the field of sulfide SSBs. Our goal is to confront pressing interfacial challenges and catalyze new research directions in the field.

1.2 Current challenges requiring multimodal characterization and research trends

1.2.1 Informed sulfide SSE fabrication. Due to scope limitations, we focus specifically on the combination of multiple electrochemical methods and chemical techniques provided by Raman spectroscopy for a comprehensive multimodal evaluation.

The fabrication of sulfide SSEs, including mechanochemical means, such as ball-milling, and wet chemical processes, such as solvent-mediated synthesis,¹⁸ which plays a crucial role in influencing the material's structure and inherent properties. It is desired to apply a knowledge-based approach to producing sulfide SSEs, using specific information and techniques to optimize the process and the performance of the resulting materials. Therefore, it is important to employ multimodal analytical techniques to probe the structure–property relationships and their subsequent impact on performance post-fabrication. In this section, we introduce the traditional methods for synthesizing sulfide SSEs first and then present

established and effective electro and chemical techniques for the characterization and evaluations of emerging sulfide SSEs.

The conventional fabrication of SSEs necessitates high-temperature solid-state synthesis, which involves thermally induced bond-breaking and requires substantial energy input, thus constraining scalability due to a time-consuming annealing step. An alternative mechanochemical technique, commonly referred to as “ball-milling,” has been developed for the synthesis of SSEs. This method utilizes mechanical forces to manipulate material size and crystal defect formation in a non-equilibrium state.²³ Notably, the superionic conductor argyrodite ($\text{Li}_6\text{PS}_5\text{X}$, $\text{X} = \text{Cl}, \text{Br}, \text{I}$) has been effectively synthesized *via* ball milling, substantially reducing crystallization time compared to traditional solid-state methods.²³ The efficiency of ball milling and the resultant product quality are influenced by three critical parameters: milling media-to-sample ratio, milling speed, and milling time. These variables govern the specific reaction yield, surface area, particle size, and byproducts formation. Yu *et al.* reported the Li ion mobility of $\text{Li}_6\text{PS}_5\text{Br}$ is strongly affected by the milling time over different crystallographic sites.²⁴ However, comprehensive studies to optimize the ball milling parameters for the crystal structure and morphological characteristics of SSEs have not been extensively reported.

The integration of solution-assisted synthesis with ball milling represents a compelling approach for the fabrication of SSEs. This method involves the homogeneous dispersion or suspension of SSE precursors in a carefully selected solvent, which must solubilize the precursors without inducing the formation of undesirable byproducts. Ethanol and *N*-methyl formamide (NMF) are effective solvents for Li_2S and LiX ; however, they may adversely react with and decompose P_4S_{10} .^{25,26} Conversely, tetrahydrofuran (THF) is unsuitable for argyrodite synthesis due to the reactants' insolubility in this medium. To address these challenges, the synthesis methodology has been refined by initially forming Li_3PS_4 , followed by the incorporation of additional Li_2S and LiX . However, the chemistry behind solvent-assisted processes within the reaction pathways remains largely unelucidated. Therefore, multimodal assessments are necessary to understand the effects of different fabrication methods on newly synthesized SSEs' chemical and electrochemical properties. Raman spectroscopy is widely applied to investigate the structural and chemical attributes of fresh SSEs. For example, pristine LPSCl has been reported that has an almost centered 425 cm^{-1} Raman shift peak indicating a PS_4^{3-} tetrahedra structure,²⁷ as presented in Fig. 2. However this P–S stretching bond can shift to 440 cm^{-1} in LGPS,²⁸ and 418 cm^{-1} in $\beta\text{-Li}_3\text{PS}_4$.²⁹

The reason behind this shift is due to its underlying crystal-line structure. For example, the compound $\text{Li}_6\text{PS}_5\text{Cl}$ adopts a crystalline structure within the cubic $\bar{F}43m$ space group. This structure is characterized by a Li_6PS_5 framework interspersed with four clusters of Cl_2 . Within each of these clusters, each Cl^- ion is surrounded in a 12-coordinate geometry by surrounding atoms. Within the overarching Li_6PS_5 scaffold, each Li^+ ion is arranged in a trigonal planar configuration, coordinating with three S^{2-} ions. The Li–S bonds vary in length, featuring one shorter bond at $2.33\text{ \AA}$ and two longer bonds at $2.42\text{ \AA}$. Phosphorus (P^{5+}) is tetrahedrally



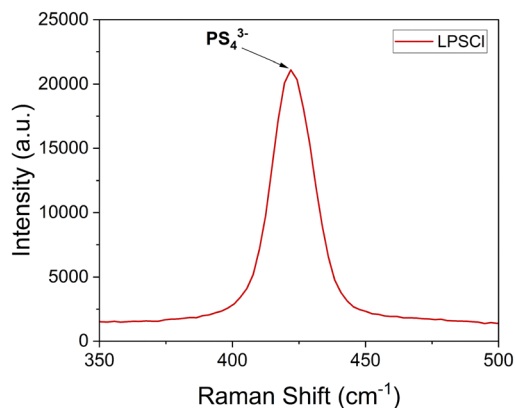


Fig. 2 An example of a Raman single spectra for pristine LPSCI shows a P–S stretching bond at around a Raman shift of 425 cm^{−1}.

coordinated, linking symmetrically to four identical S^{2−} ions, each at a bond length of 2.06 Å. Sulfur (S^{2−}) manifests in two distinct coordination environments. In the first, a sulfur ion is surrounded by six Li⁺ ions, forming a corner-sharing SLi₆ octahedron. In the second environment, a sulfur ion bonds with three equivalent Li⁺ ions and one P⁵⁺ ion to create a SLi₃P tetrahedron. This tetrahedron shares corners with three SLi₆ octahedra and six additional SLi₃P tetrahedra. The structure features octahedral tilt angles of 54°, which indicates the degree of spatial rotation within these octahedra. The most featured Raman peak is centered around 425 cm^{−1}, representing the P–S stretching mode for the PS₄^{3−} tetrahedra.

Concurrently, electrochemical impedance spectroscopy (EIS) measures bulk ionic conductivity and electrode/SSE interfacial resistance, and linear sweep voltammetry (LSV) delineates the electrochemical stability window, capturing the oxidation and reduction potentials. These parameters, obtained through multimodal evaluation, serve as essential baselines that can further be applied in molecular dynamics (MD), density functional theory (DFT) calculations, and machine learning (ML) to predict potentially useful new SSEs.³⁰ Conversely, while computational methods provide valuable insights into the design of materials in crystalline phases, predicting synthesis and the impact of processing on material performance remains challenging. To bridge the gap between multimodal characterization techniques and the structure–property relationships in SSEs, the integration of these techniques enables a deeper understanding of how synthesis parameters influence sulfide SSE properties. By correlating the structural and chemical data obtained from Raman spectroscopy, EIS, and LSV with the observed electrochemical performance, we can inform and optimize synthesis processes to tailor sulfide SSEs with desirable properties. This informed approach not only refines current methodologies but also guides the development of new materials with enhanced performance characteristics.

1.2.2 Sulfide SSE and SSB manufacturing. Manufacturing sulfide SSEs and SSBs includes a sequence of dry and wet chemical processes, such as slurry preparation, tape casting, calendaring, and cell assembly.¹⁹ Throughout these stages, interactions between the solid electrolyte, solvents, and binders

may induce chemical and structural transformations in the sulfide SSE, potentially altering its characteristics and performance. Hence, it is critical to perform on-the-fly assessments of the SSE's chemistry and structure during the manufacturing workflow. In the following content, we will detail the evolution of cell design principles aligned with the industrial supply chain and exhibit the cutting-edge developments in sulfide-based SSBs. The evolution of designs should be guided scientifically through systematic studies – an integrated approach combining electrochemistry and chemistry. To achieve this, key SSB manufacturing parameters that are critical to evaluate with both multiple electrochemical and chemical techniques should be evaluated.

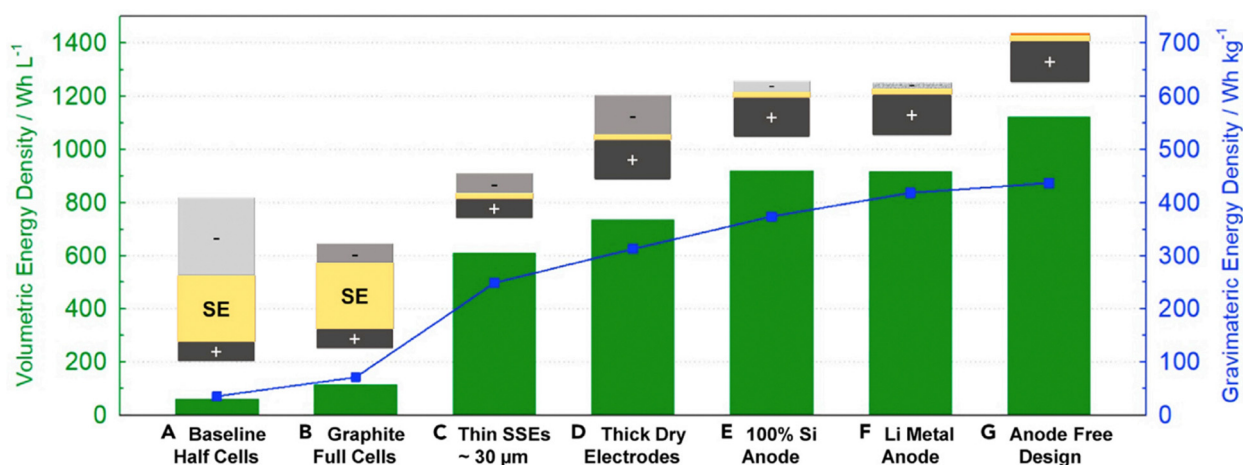
As aforementioned in Section 1.2.1, interactions between solvents and sulfide SSEs may alter their structures. Similarly, solvent processing during manufacturing plays a critical role in determining the structure stability of sulfide SSEs. Methods such as tape casting involve solvents that can introduce structural defects if not controlled properly. These defects can affect the ionic conductivity and mechanical properties of the SSEs, thereby affecting the structural integrity of the thin SSE films.³¹ Recent advances were made in Zhao *et al.*'s group, as they systematically studied the solvent effects in processing LPSCI membranes.³² This study integrated XRD, XPS, Raman, and EIS as a 'chemistry checker' to inform whether as-made films experienced degradation from structural change in various solvents. There is no doubt that this multimodal approach can strengthen the chemical evidence for processing science. Usually, a single characterization cannot provide convincing scientific findings, and requires back up supporting evidence provided using other characterization tools. For example, Delnick *et al.* reported that Raman spectroscopy and XPS are co-used to determine the chemical structure of several Li–P–S ternary compounds.¹⁸ This is because Raman spectroscopy alone is insufficient to reveal this structure, due to a lack of distinguished peaks of some of the S ternary compounds.

Another factor during the sulfide SSE and cell manufacturing is the processing environment. The environmental conditions are crucial for sulfide SSE stability and performance. Shirley Meng *et al.* comprehensively examined LPSCI stability under different operating conditions,²⁷ such as exposure to air, and exposure to water followed by heat treatment. In this paper, they found pristine LPSCI has PS₄^{3−} at a Raman shift to exactly 425.2 cm^{−1}, and any exposure can cause the peak position to shift which indicates a local structural change. Notably, the air exposed LPSCI had a peak Raman shift all the way to 418 cm^{−1}, suggesting significant side product degradation occurs. To unveil the chemistry, FTIR was further applied to the air exposed sample and revealed that the C=O carbonate bond and O–H stretching suddenly appeared at frequencies of 3000–3500 cm^{−1} and 1427 cm^{−1}. This indicates LPSCI experienced hydration and reaction with CO₂. Furthermore, air exposure of LPSCI resulted in a loss of at least one order of magnitude of ionic conductivity as measured by EIS, even with 550 °C heat treatment. Correlating ionic conductivity with local structure can also be found in H. Muramatsu *et al.*'s report.³³ This study utilizes solid-state NMR to examine the structure and



Traditionally, the lithium anode thickness was thicker than the combined solid electrolyte and cathode layers, based on the design that maximizing lithium content would enhance the

Lee and colleagues at Samsung have developed a prototype pouch cell with a capacity of 0.6 Ah, realizing an energy density exceeding 900 Wh L^{-1} and maintaining 99.8% CE across 1000 cycles, which marks the state of the art performance in all solid-state batteries.³⁹ This was accomplished by employing an Ag-C composite anode in a lithium-free anode configuration. The detailed manufacturing processes of this advanced pouch cell were revealed, noting the application of a processing pressure of 490 MPa and a stack pressure between 2–4 MPa. This information is vital given that all-solid-state battery technology is acutely pressure-dependent, contrasting with conventional liquid electrolyte lithium-ion batteries where pressure sensitivity is less critical. Meng *et al.* also investigated the impact of pressure on the performance of SSBs, offering practical insights on the significance of pressure in these systems.⁴⁰ However, there is a gap in understanding how these manufacturing parameters, for example, cell processing and stack pressures, affect sulfide electrolyte lattice structural defects, parasitic side products, and chemical compositions over cycling. Raman spectroscopy and imaging have the great potential to decipher the SSE structure with different processing conditions. For



Mater. Adv., 2024, 5, 9138–9159 | 9143

The next section will discuss this core approach that intrinsically catalyzed the new direction, cross-talk between electro- and chemical characterization.

The advantages of electrochemical methods are beneficial to quantify sulfide SSB performances. However, they lack a fundamental understanding of the underlying chemistry. Raman spectroscopy can resolve this issue by directly imaging the structural difference. For example, J. Lim performed full sulfide SSB galvanostatic cycling in the first cycle and the initial poor coulombic efficiency is obvious.⁴¹ Raman mapping revealed the degradation is attributed to the formation of $(\text{CH}_3)_2\text{S}$, highlighting the importance of choosing an appropriate carbon ratio. S. Liatard performed a direct dry room exposure study on the sulfide SSE.⁴² Both EIS and galvanostatic cycling clearly show LPSCl outperforms $\text{Li}_2\text{P}_3\text{S}_{11}$ with higher ionic conductivity and optimal capacity both before and after exposure. The reason for the higher performance of LPSCl was further confirmed from the Raman spectrum. It shows a more centered P-S stretching bond and no detected deformation product $-\text{P}_2\text{S}_7^{4-}$ in LPSCl. X. Li *et al.* reported a nanolayer coating of LiCoO_2 (LCO) on a high nickel NMC cathode significantly enhances cycling stability, registered at 585 cycles with 80% capacity retention.⁴³ dQ/dV analysis also indicates that the H2-H3 phase was mitigated with an LCO coated cathode during cycling. To understand what exactly is happening in the cathode electrolyte interphase, Raman spectroscopy revealed that a new peak at 1441 cm^{-1} appeared for the uncoated the NMC but couldn't be seen for the LCO-coated NMC in the cycled samples. This peak is assigned to phosphate-sulfate like species and indicates the LCO coating effectively suppressed this undesired species, which improves cell performance.

As pre-described evidence, we demonstrate the strong necessity to combine electrochemical methods with Raman spectroscopy. In the following context, we will detail the general application of each electrochemical method and Raman spectroscopy. Furthermore, we will explore their limitations and include comprehensive discussion of the importance of multimodal characterization in sulfide SSBs.

SSEs present many interfacial challenges that necessitate comprehensive evaluation of their fundamental properties prior to integration into full-cell configurations. Critical parameters such as ionic conductivity, electrochemical stability window, and electrode–electrolyte interfacial stability must be assessed. Established electrochemical techniques—such as EIS, linear sweep voltammetry/cyclic voltammetry (LSV/CV), and galvanostatic cycling (GC)—are utilized to gauge these essential characteristics within a half cell configuration but in different

Upon demonstrating satisfactory performance in half cell tests, including enhanced stability and conductivity, SSEs are then incorporated into full cells to evaluate overall battery performance metrics such as capacity retention across various C-rates, temperatures, pressures, and cathode active material (CAM) loadings.⁴⁴ Interfacial resistances and Li^+ diffusion coefficients are further discerned *via* EIS and a galvanostatic intermittent titration technique (GITT) within the full cell to elucidate the mechanisms underlying battery failure.⁴⁵ Additionally, *in situ/operando* Raman spectroscopy serves as an interdisciplinary method to monitor real-time structural and compositional changes at the interphases, correlating these observations with performance degradation.⁴⁶ In the following paragraphs, conventional electrochemical methods in this field are summarized and discussed within their key applications.

In the field of energy storage, the ionic conductivity of solid electrolytes is usually quantified through EIS. EIS employs an alternating current (AC) impedance technique where a potential of small amplitude, typically between 5 to 10 mV, is applied while scanning frequencies from 1 MHz to 10 mHz. The impedance spectrum is commonly visualized using a Nyquist plot, which facilitates the interpretation of resistances based on an equivalent circuit model. The ionic conductivity of SSEs is measured in a symmetrical cell configuration utilizing two ‘blocking electrodes’ (e.g., stainless steel), which do not undergo faradaic reactions.⁴⁷ In a ‘fresh’ cell, the Nyquist plot typically exhibits a linear response, with the intersection on the real axis indicating the total resistance of the SSE. This resistance is converted into conductivity using a straightforward equation.⁴⁷ Occasionally, a Nyquist plot may reveal a semicircle in the high-frequency domain, indicative of grain boundary resistance.⁴⁵ Thus, EIS serves as an essential and unequivocal method for quantifying the ionic conductivity of SSEs. However, studies probing the interfacial resistance between electrodes and SSE *via* EIS during active discharge–charge cycles are lacking, representing a critical knowledge gap in transitioning from an understanding of solid electrolyte performance in half-cells to full-cell applications.

Besides this, the limitation of EIS in determining either a solid electrolyte's conductivity or interfacial resistance originates from its complexity in interpretation. Specifically, in solid-state batteries, the electrode and electrolyte interfaces are often more complex compared to those in liquid electrolyte systems. This complexity arises from the solid nature of the electrolyte and the potentially diverse interface phenomena, such as interfacial chemical reactions and mechanical stress effects. The use of equivalent circuit models to interpret EIS data can be particularly limiting here, as these models may not accurately capture the intricate physicochemical processes

occurring at these interfaces. For example, the increase in interfacial resistance during SSB operation may be due to the loss of solid–solid contact, the generation of a passive interface, or both. However, EIS fails to discern the exact reason for the increase in interfacial resistance.

On the other hand, solid state batteries may experience overlapping impedance which corresponds to different physicochemical processes. Thus, separating different interphases and bulk conductivity can be very challenging to achieve due to dynamic processes and complicated systems. Systematic standardization has not yet been established for application in the solid state battery research community. In the following context, we try to pinpoint some appealing examples to present how EIS is applied to study different systems, possible interpretation, and a potential strategy to overcome this limitation.

EIS is instrumental for quantifying interfacial resistances at varying states of charge (SOC) in full cells. Zhang *et al.* utilized EIS to analyze resistance contributions throughout galvanostatic charge–discharge cycles in an $\text{In}_x\text{Li}|\text{LGPS}|\text{LiCoO}_2$ cell,⁴⁸ as presented in Fig. 4. They interpreted impedance spectra using a three-element equivalent circuit model, attributing the high-frequency semicircle to grain boundary resistance, the medium-frequency semicircle to

cathode–SE interfacial resistance, and the low-frequency semicircle to anode–SE interfacial resistance. Additionally, bulk or Warburg resistances were identified at the high and low boundaries of the frequency spectrum in Nyquist plots. During charging, the In/LGPS resistance remained relatively constant, whereas the $\text{LiCoO}_2/\text{LGPS}$ resistance significantly increased with rising potential, suggesting possible factors such as crack formation, volume changes, or accumulation of side products leading to increased interfacial resistance as SOC increased.

On the other hand, during discharging, the In/LGPS interfacial resistance increased when the discharge capacity exceeded 50%, while the $\text{LiCoO}_2/\text{LGPS}$ resistance was nearly unaffected. The increasing anode/SE resistance during discharging correlated with the depletion of Li from the Li_xIn alloy.⁴⁹ Furthermore, bulk and grain boundary resistances were observed to remain constant across different SOC, resulting of the intrinsic stability of the material itself. This methodology elucidates the contributors to resistance and loss during galvanostatic cycling, providing quantitative electrochemical insights into battery failure mechanisms. However, its interpretation regarding how resistances are assigned still lacks direct supporting evidence. This suggests further *in situ* characterization methods, such as *in situ/operando*

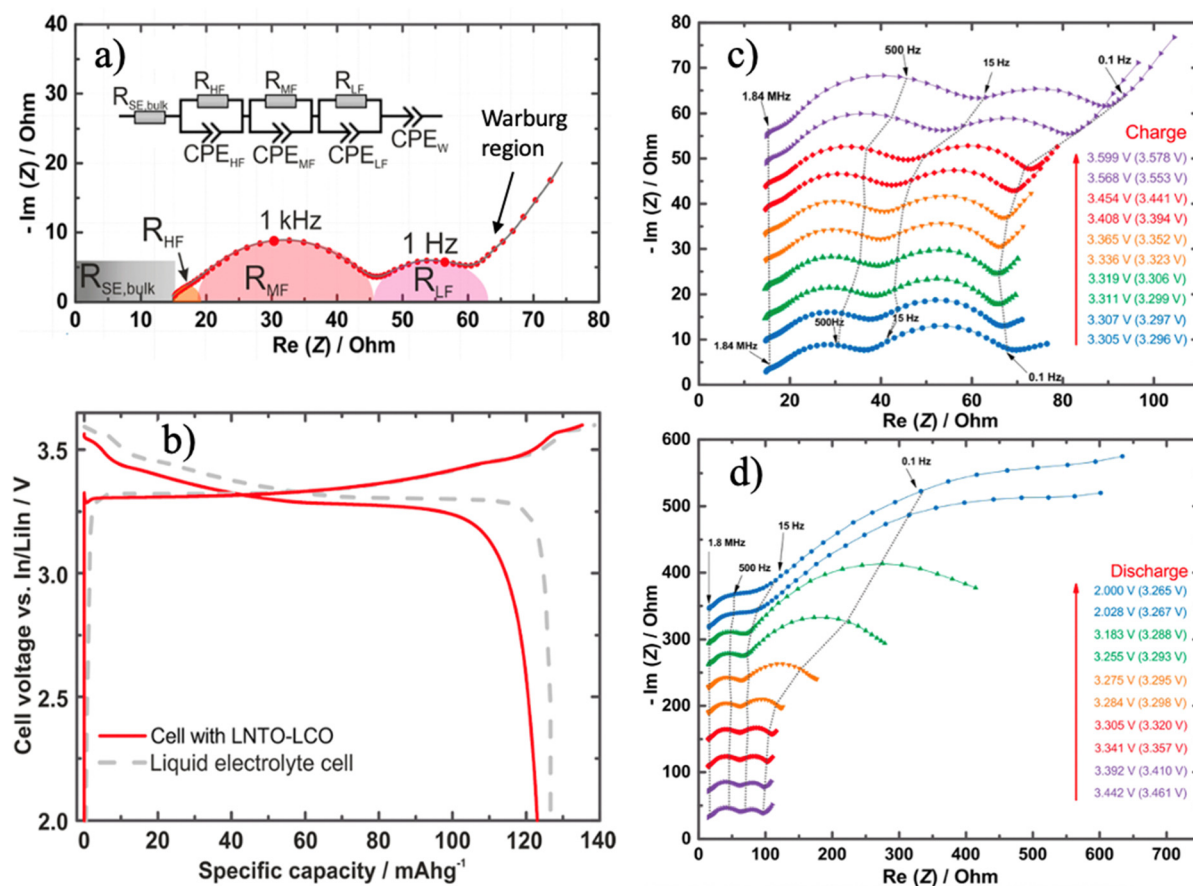


Fig. 4 (a) EIS Nyquist plot with equivalent circuit model simulation to assign a different frequency range to specific resistances; (b) a comparison of LNT0–LCO and liquid electrolyte in the initial galvanostatic charging–discharging profile; SOC dependent Nyquist plot at (c) charging and (d) discharging to highlight the dynamic change of interfacial resistances under different scenarios. Reproduced from ref. 48 with permission from American Chemical Society, copyright 2017.

From a chemistry perspective, activation energy is used to describe the mobility of Li-ions through the solid electrolyte interface (SEI), which is related to lithium ion hopping between sites and is quantified through temperature dependent EIS and calculated by the Arrhenius equation as follows:⁵⁰

$$\sigma = A \exp(E_a/kT)$$

where σ is the ionic conductivity, A is the proportional constant, E_a is the activation energy, k is the Boltzmann constant, and T is the absolute temperature. Keefe *et al.* conducted EIS measurements that were temperature-dependent on lithium-ion batteries,⁵¹ as depicted in Fig. 5(a). To clearly present E_a , the R_{ct} is plotted against $1/T$ in log scale as shown in Fig. 5(b). It turns out the slope of the curve directly reflects the magnitude of E_a .

In terms of structure, some sulfide SSE types have ionic conductivity comparable to that of liquid electrolytes. For example, experiments show that argyrodite SSE, $\text{Li}_6\text{PS}_5\text{X}$ ($\text{X} = \text{Cl}, \text{Br}$ and I) have the same crystallographic structures (space group $F\bar{4}3m$) as Li_7PS_6 and the ionic conductivity of $\text{Li}_6\text{PS}_5\text{Cl}$ and $\text{Li}_6\text{PS}_5\text{Br}$ at room temperature is high enough to be considered for battery technology.⁵² Halogen disorder is believed to be responsible for the high room temperature ionic conductivity as calculations have suggested that extra halogens and Li-vacancies result in higher conductivities.⁵³ These structures can be probed by Raman spectroscopy. For example, the PS_4^{3-} tetrahedral has a featured band at around 425 cm^{-1} , and this peak can shift upon local chemical environment change resulted from the structural change.⁵⁴

In addition to ionic conductivity, the quantification of the electrochemical stability window (ESW) is essential prior to full-cell assessments. ESW delineates the stable potential range for SSEs, establishing the requisite operational boundaries for safe cell cycling and preventing electrolyte decomposition. Linear sweep voltammetry (LSV)^{55–57} and cyclic voltammetry (CV)^{40,58–61} are employed to determine the ESW of SSEs using a two-electrode setup, typically Li/stainless steel. LSV conducts a unidirectional potential scan, whereas CV reverses the scan back to the initial potential. The Viallet group used CV on a series of halide substituted argyrodite, $\text{Li}_5\text{PS}_6\text{X}$ ($\text{X} = \text{Cl}, \text{Br}, \text{I}$).⁶² It shows they are electrochemically stable up to 5 V against Li metal. $\text{Li}_{6.1}\text{Ga}_{0.05}\text{P}_{0.95}\text{S}_5\text{Cl}$, a Ga substitution argyrodite, further improves their electrochemical stability against Li metal as evidenced in CV.⁶⁰ J. Yi *et al.* confirms increasing loading of PEO in LPSCI-PEO3-LiTFSI improves the interfacial stability by LSV.⁶³ S. Luo *et al.* further employed LSV to explore the electrochemical stability of modified LPSCI through oxygen substitution and adding PEO. Both strategies can significantly stabilize the Li/SE interphase as evidenced by the diminishing oxidation peak.⁶⁴ LSV and CV are well-established techniques and widely applied to describe the electrochemical stability in the theoretically low ESW of sulfide electrolytes.

Both LSV and CV possess inherent limitations, notably the tendency to overestimate the onset potential at an arbitrarily chosen threshold current density, *e.g.*, 0.1 mA cm^{-2} . Efforts to mitigate this involve reducing the scan rate to below 0.1 V s^{-1} . However, the onset potential may still be overestimated due to suboptimal contact and consequently low electrical conductivity between the solid electrolyte and the electrode.⁶⁵ In contrast, with liquid electrolytes, several challenges affecting the validity of CV are resolvable by: (1) enhanced contact between the electrolyte and electrode; (2) the use of a three-electrode setup, which is more conducive to accurate measurements. Therefore, CV analysis in solid electrolytes requires cautious control of experimental conditions. For example, applying higher external pressure can improve the contact between the SE and electrode, yielding a more reliable estimation of the onset potential.

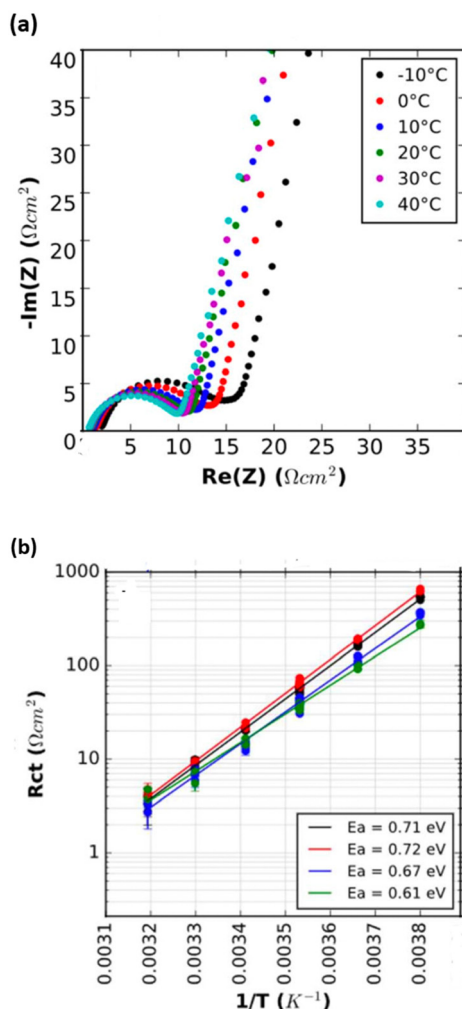


Fig. 5 (a) Temperature dependent Nyquist plot in positive blocking electrode symmetric cells; (b) charge transfer resistance was plotted against the reciprocal of temperature in log scale under positive symmetric cells. (Inset lists the activation energy values of each curve). Reproduced from ref. 51 with permission from The Electrochemical Society, copyright 2019.

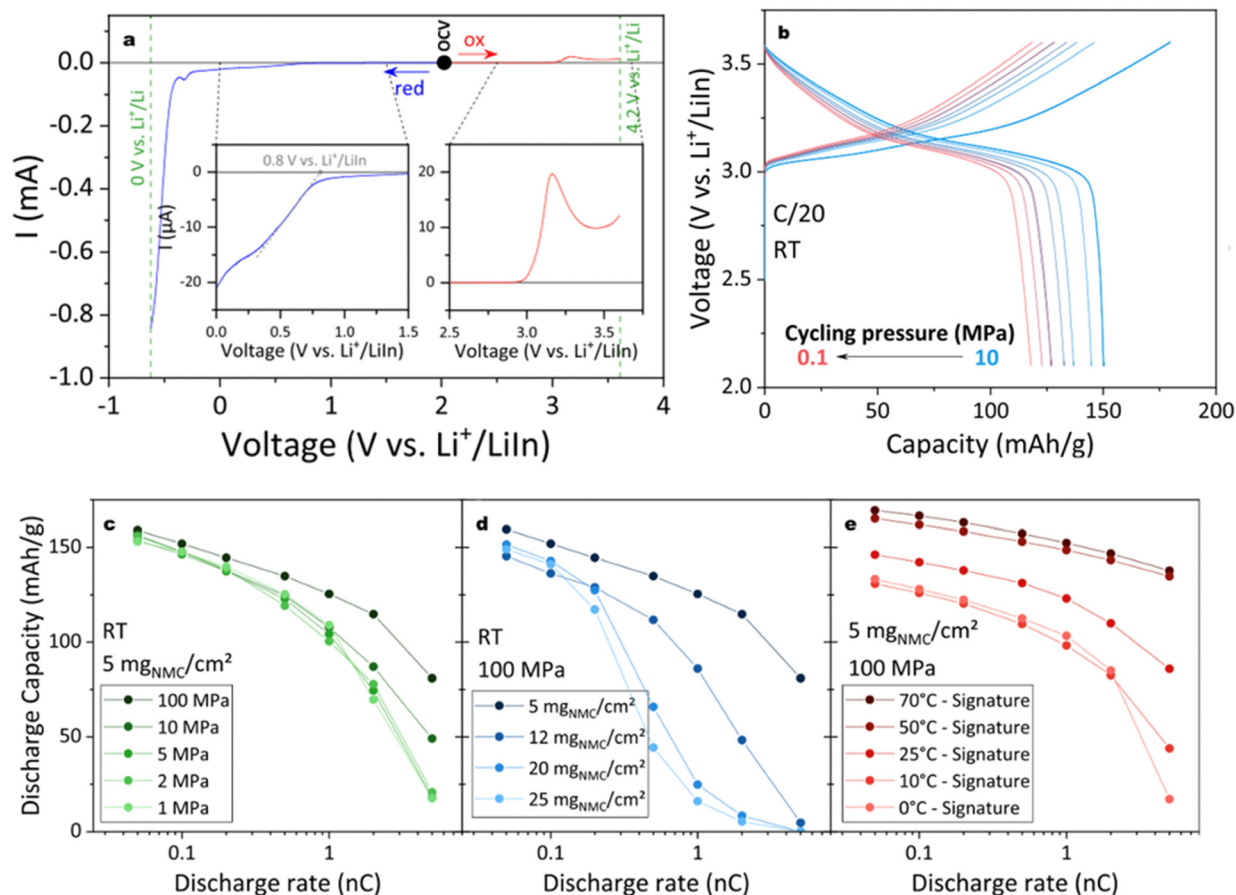


Fig. 6 (a) LSV profile with the oxidation and reduction potential of LYBC/VGCF; (b) performance of NMC//LYBC//LPSCI//LiIn as a function of stack pressure; plotted discharged capacity versus *c* rate under a certain variable: (c) stack pressure from 100 MPa to 1 MPa, (d) CAM loading from 5 to 25 mg_{NMC} cm⁻², (e) temperature from 70 to 0 °C. Unless noted otherwise, all cells were tested in 25 °C 100 MPa and 5 mg_{NMC} cm⁻² as standard. Reproduced from ref. 44 with permission from American Chemical Society, copyright 2024.

cathode electrolyte interphase (CEI) passive layers. These interfaces can be explored through Raman imaging. This post cycle Raman characterization or *ex situ* Raman imaging are very common in many reports for exploring the mechanism of capacity fade.

2.4 GITT: determine the diffusion coefficient of lithium ion within the cathode

The galvanostatic intermittent titration technique (GITT) is a method for measuring the diffusion coefficient of lithium ions, which is crucial for assessing the rate capability of charge and discharge processes in batteries. Fig. 7 depicts a classical GITT plot illustrating the discharging and charging processes within a single cycle. Specifically, GITT involves applying a short pulse current, allowing for an extended relaxation period, and repeating this cycle until the battery is fully discharged or charged. The diffusion coefficient (*D*) is derived from these measurements as detailed by Fick's law and simplified in eqn (1)⁷¹ with the assumption of $t \ll L^2/D$.

$$D = \frac{4}{\pi\tau} \left(\frac{m_B V_M}{S M_B} \right)^2 \cdot \left(\frac{\Delta E_s}{\Delta E_t} \right)^2$$

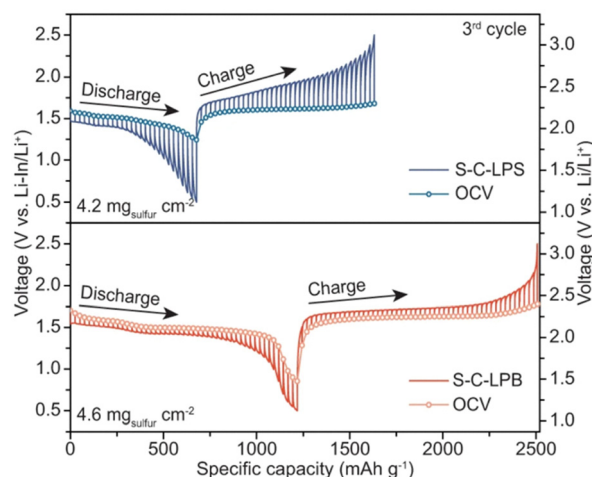


Fig. 7 Modified GITT curve for S-C-LPB and S-C-LPS cathodes using current pulses of 50.25 mA g⁻¹ for 30 minutes and followed by a relaxing of 4 hours. Reproduced from ref. 72 with permission from Springer Nature, copyright 2023.



Furthermore, it is mandatory to ensure that the duration of the current pulse in the transient step of GITT is sufficiently short to satisfy the condition. Deng *et al.* established that when the ratio of t and L^2/D falls below 10%, the resultant error in the calculated diffusion coefficient (D) is negligible.⁷⁷ To meet the criterion, one could either increase the thickness of the electrode or reduce the duration of the current pulse. While minimizing pulse duration can result in tedious GITT experiments, enhancing electrode thickness proves to be a more practical solution to meet this criterion. Xu *et al.* demonstrated

GITT only explored the overall lithium-ion transport quantitatively in a more engineering perspective. To describe what chemicals in interphases impede the lithium migration, Raman mapping is required to visualize the chemical composition distribution inside the electrode. However, there is no report to synergize this critical connection yet.

Is/o RS is extensively employed to characterize structural and compositional changes in electrodes, SEs, and their interfaces. Li *et al.* explored the chemical stability between $\text{Li}_{10}\text{GeP}_2\text{S}_{12}$ (LGPS) and aluminum-substituted $\text{LiNi}_{0.85-x}\text{Co}_{0.15}\text{Al}_x\text{O}_2$ (with x values of 0.25, 0.15, and 0.05) utilizing EIS and *i-s/o* RS.⁷⁹ A 1 : 1 mass ratio of cathode material to LGPS was homogenized, pelletized, and subjected to EIS and *i-s/o* RS assessments. The impedance analysis indicated a relatively slower increase in resistance for the NCA(025) compared to NCA(005) in Fig. 8(a)–(d), suggesting that aluminum addition could attenuate side reactions at the cathode–SSE interface. Real-time *i-s/o* RS monitoring revealed the emergence and evolution of a peak at 1441 cm^{-1} for NCA(005), intensifying between 60 and 150 minutes. However, for NCA(025), a peak at 1441 cm^{-1} diminished within 120 minutes before reappearing at 150 minutes, implying that while aluminum addition mitigates interface instability, it does not entirely inhibit side

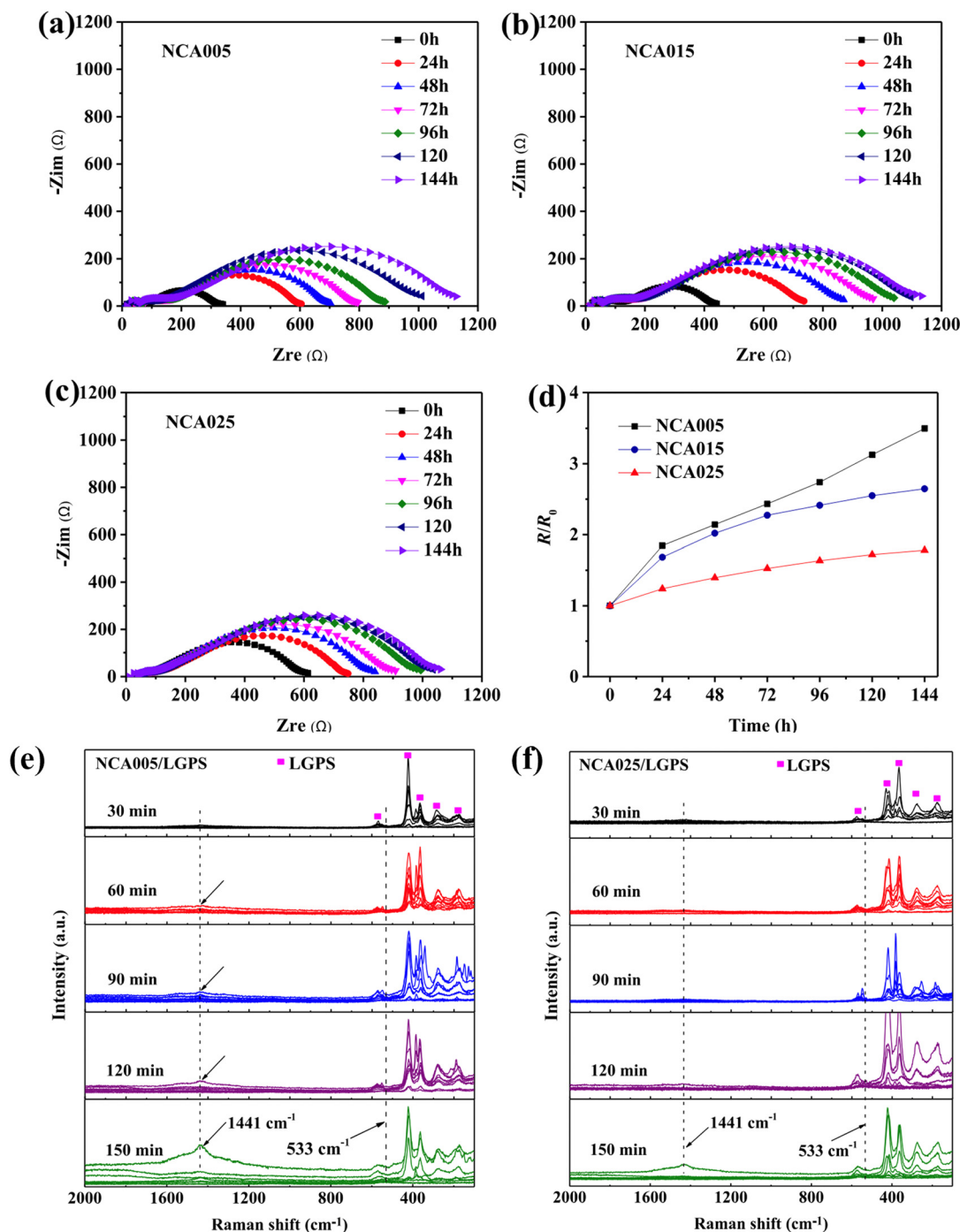


Fig. 8 (a)–(c) Nyquist plots were collected every 24 hours till 144 hours for NCA005, NCA015, and NCA025; (d) relative resistance analysis versus time for three cells, highlighting the magnitude of resistance evolution; (e) and (f) time resolved Raman spectra from 30 to 150 mins for NCA005 and 025, highlighting the effectiveness of Al to suppress interfacial degradation. Reproduced from ref. 79 with permission from Elsevier, copyright 2020.

reactions. However, a significant knowledge gap remains in comprehending the failure mechanisms of full cells during cycling, particularly through the application of electrochemical impedance EIS and *i-s/o* RS. Key aspects such as the expansion of interphase thickness and the evolving structural and compositional dynamics within the interphase are not fully understood. A deeper understanding of the chemistry that drives the increase in resistance is

critical for identifying and addressing the primary factors that limit performance.

Lang *et al.* employed *operando* confocal Raman microscopy to elucidate the dynamic evolution of the cathode in a lithium–sulfur (Li–S) battery during galvanostatic cycling.⁸⁰ Fig. 9 correlates the galvanostatic discharging profiles with Raman spectral mapping as a function of the depth of discharge (DOD).



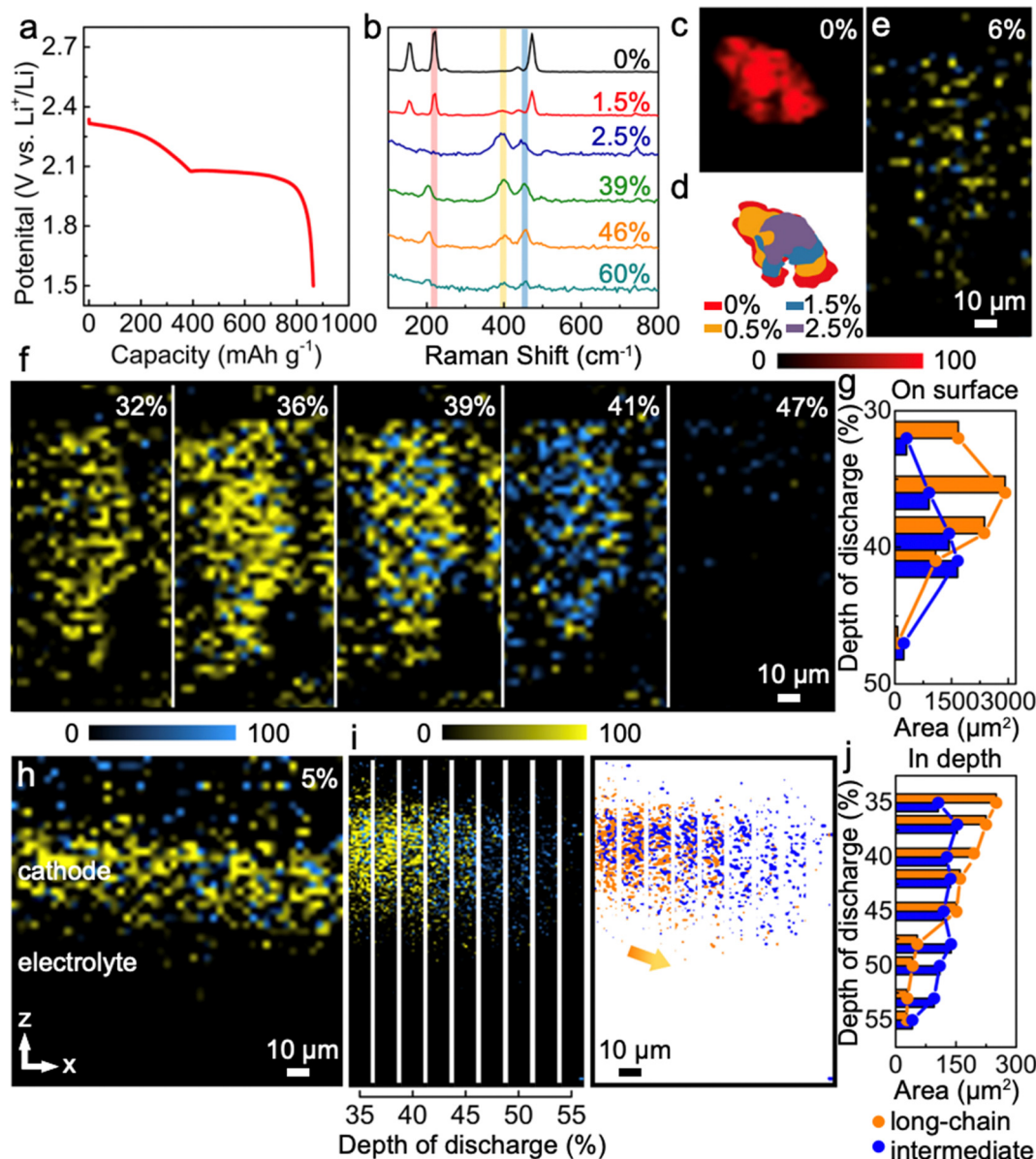


Fig. 9 Using *operando* confocal Raman to investigate Li–S redox processes. (a) Galvanostatic discharging process presented by voltage profile; (b) depth of discharge dependent Raman spectra; (c)–(g) corresponding Raman mapping results with quantified analysis; (h)–(j) depth profiling (z-direction) mapping images of polysulfide reactions, and its quantified analysis to highlight long-chain and intermediate. Reproduced from ref. 80 with permission from Springer Nature, copyright 2022.

This analysis provides insights into the formation and transformation of polysulfides, as well as diffusion processes, offering valuable data for identifying mechanisms of redox reaction to enhance battery performance. However, the application of time-dependent *operando* Raman spectroscopy in conjunction with galvanostatic cycling remains largely unexplored in the context of all-solid-state lithium batteries. To advance research in this area, we suggest two strategic approaches:

1. For cells with fewer than 100 cycles that present significant capacity decay, we recommend detailed examination of the initial charging and discharging cycles using *operando* RS. This early-stage analysis is crucial for understanding cathode evolution mechanisms that dictate the cell's rate capability and cycling stability.

2. For cells approaching state-of-the-art performance with more than 500 cycles, periodic Raman mapping at intervals of 100 cycles is advised to assess structural and compositional changes throughout the battery. Attention should be concentrated on the evolution of interphase thickness and composition at the electrode–solid electrolyte interfaces.

To summarize, the function and applications of Raman spectroscopy in sulfide SSBs are as follows:

1. RS can probe the interfacial structure to determine which composition is favored for facilitating Li ion mobility.
2. RS examines whether a deformation product exists when the operating potential is higher than its threshold potential.

Raman imaging also suffers from several limitations. As is well known, Raman imaging can only detect microns resolution, which is not sufficient to distill nano chemistry.⁸² Additionally, a mapping size with sufficient axial points (>2000) usually takes hours to accumulate, so the transition state is hard to capture when performing *in situ* mapping. Although certain technologies have been developed, such as the ‘SWIFT mode’ developed by Horiba company which changes the spectral collecting mode to make the mapping speed faster, they did not help that much when the mapping spectra accumulation time is above 0.5 s. Furthermore, special data processing algorithms are needed to extract useful information from a large dataset.⁸³

To explore these mechanisms, the study combined *operando* Raman spectroscopy with *ex situ* X-ray absorption near-edge structure (XANES) spectroscopy. Raman spectroscopy provided real-time monitoring of the chemical evolution of the sulfur cathode during discharge, showing the gradual reduction of S₈

We emphasized the importance of a multimodal approach, physically applying different advanced characterization tools

Unlike conventional lithium-ion batteries with liquid electrolytes, sulfide SSBs encounter many interfacial challenges that influence the choice of processing and testing parameters during full cell evaluation.⁸⁸ Consequently, it is essential to standardize certain critical parameters. Specifically, every peer-reviewed publication in the SSB field should report the fabricating pressure and stack pressure of the cell, as SSBs require optimal contact among all cell components to guarantee satisfactory lithium-ion conductivity. Shirley Meng *et al.* investigated the fabrication pressure and stack pressure effects on electrolyte ionic conductivity and cycling performance of battery performance.⁴⁰ They

With the rapid growth of reported original research papers on solid-state batteries, most groups compare their battery performance with the parameters found in other reports. However, these interlaboratory data are usually not comparable due to unforeseen different conditions during measurements.⁸⁷ Furthermore, nontransparent reporting, due to IP concerns or simply ignoring inconsistent results, and reproducibility

Category	Parameter	Details/description
Anode	Type	Lithium metal
	Composition	99.9% pure lithium, stabilized surface (e.g., LiPON coating)
	Loading level	mg cm^{-2}
	Thickness	Specified in micrometers
	Density	Specified in g cm^{-3}
Cathode	Type	NMC (nickel manganese cobalt oxide), LFP, conversion type, etc.
	Composition	Detailed composition, including carbon additive, binder, etc.
	Loading level	mg cm^{-2}
	Thickness	Specified in micrometers
	Density	Specified in g cm^{-3}
	Porosity	Percentage
	Tortuosity	
Sulfide SSE	Type	Beta- Li_3PS_4 , $\text{Li}_6\text{PS}_5\text{Cl}$, etc.
	Binder content	Percentage by weight or volume
	Thickness	Specified in micrometers
	Density	Specified in g cm^{-3}
All materials	Vendor	
	Purity	Percentage
	Post-processing	Milling; calendering; sintering

Testing parameter	Description	Measurement level
Cell capacity or areal capacity	Total and per area capacity of the cell	mA h^{-1} or mA h cm^{-2}
C-rate	Discharge/charge rates based on theoretical capacity	C (<i>e.g.</i> , 1C, 0.5C)
Operating voltage	Range of voltage the cell operates under	Volts (V)
Pre-cycling conditions	Conditions before cycling like temperature, state of charge	Descriptive
Initial charge/discharge capacity	Capacity during the first cycle	mA h^{-1}
Coulombic efficiency	Ratio of discharge capacity to charge capacity	Percentage (%)
Energy density evaluations	Energy per unit mass or volume at different scales	W h kg^{-1} , W h L^{-1} , material, cell, pack

In terms of chemical evaluations, Raman measurements also provide many challenges that also need to be standardized. As of today, no unified Raman cells are available and widely used in the literature for sulfide SSE. Most Raman cells are custom and in-house made. Thus, the variety of designs result in different compromise of measurement condition for the existing defects of cell design. For example, L. Sang *et al.* designed a plane imaging Raman cell with 50 nm Au (as the cathode) to monitor the Au/SE interphase in 2017.⁹¹ This cell is theoretically pressure controlled with screw fasten but it is not effective for use with a real cathode (usually the thickness is three or four orders of magnitude higher) due to the limitation of plane imaging. J. Zhang and his colleges successfully made a cross-sectional imaging Raman cell for *in situ* studying the LPSCl and NMC interphase during CV scans in a PEEK mold.⁶⁹ However, it is hard to tell whether the cell is pressure-controlled and capable of monitoring stack-pressure

Parameter category	Parameter	Details/description
Instrument details	Brand and model	(Brand), (model)
Laser details	Type	(Type of laser)
	Wavelength	(Wavelength in nm)
	Local laser power	(Power in μW)
	Spot size	(Diameter in μm)
Optical components	Objective	(Magnification and NA)
	Grating	(Lines per mm)
	Filter	(Type of filter)
	Slit	(Width in μm)
	Pinhole	(Diameter in μm)
Raman mapping	Acquisition time	(Time per point in seconds)
	Accumulation	(Number of accumulations)
	Auto focus mode	(Enabled/disabled)
	Mapping size	(Area in μm^2)
	Step size	(Distance between points in μm)

during a charging and discharging process based on the schematic of the design. Besides this, little information about sample exposure time and laser power was reported in most literature reports, although samples are very sensitive to Raman laser dose and could be damaged irreversibly without carefully optimizing the parameters. Ultimately, the Raman cell needs to perform time resolved Raman mapping to catch the heterogeneous chemical change over time at different spots. To achieve this capability, we will need a unified Raman cell design that can automatically work with Raman spectroscopy systems with well controlled pressure and hopefully temperature. The system ideally will be equipped with 'fast mapping' to efficiently monitor numerous different spots (e.g. each spot area is $100\ \mu\text{m} \times 100\ \mu\text{m}$) in a short time ($<10\ \text{min}$) to capture the transient chemical and structural information in different locations. This fast-mapping imaging system brings the hope to capture the transition stage during cell cycling which is invaluable to sulfide-based SSB research communities.

The key parameters listed in Table 3 need to be reported when considering standardization of the Raman spectral measurements.

In conclusion, it is of interest that this standardization is specifically for the community who works in sulfide SSE thin film research & development and their cell evaluation in PEEK mode cells. At this early stage for sulfide SSE thin film research, establishing a uniform set of standards is a strategic move that will substantially enhance future consistency and replicability across studies.

4. Conclusion

The integration of multimodal characterization techniques, particularly combining Raman spectroscopy and electrochemical methods, has proven to be pivotal in advancing our understanding of sulfide solid-state electrolytes (SSEs) and solid-state batteries (SSBs). These combined methodologies address the intricate challenges associated with the synthesis, processing, and *in situ* performance evaluation of SSEs. Utilizing tools such as in-line Raman spectroscopy, electrochemical impedance spectroscopy (EIS), and linear sweep voltammetry (LSV) allows for real-time monitoring of structural and chemical transformations, ensuring the production of high-quality SSEs. These insights are critical for optimizing synthesis and processing conditions, thereby enhancing the performance and stability of sulfide-based SSBs. This comprehensive approach not only elucidates the fundamental structure-property relationships but also informs the development of improved materials and manufacturing protocols, setting the stage for significant advancements in energy storage technology.

5. Outlook

To propel the field of sulfide SSEs and SSBs forward, future research should concentrate on the following strategic areas:

1. Innovative material design and synthesis:

- Explore new material compositions and doping strategies aimed at enhancing ionic conductivity and mechanical robustness. Develop novel synthesis methodologies that can be scaled up for industrial applications without compromising material quality.

2. Advanced *in situ* characterization techniques:

- Expand the application of advanced *in situ* and *operando* characterization methods, such as real-time Raman spectroscopy, to gain deeper insights into the dynamic processes occurring within SSEs during battery operation. This will aid in understanding ion transport mechanisms and interfacial phenomena at unprecedented resolution.

3. Computational modeling and simulation:

- Leverage state-of-the-art computational tools, including molecular dynamics (MD) and density functional theory (DFT), to predict material behaviors and guide the design of next-generation electrodes and electrolytes. This predictive capability will accelerate the identification and optimization of promising materials.

4. Standardization of testing protocols:

- Establish and adopt standardized testing protocols across the research community to ensure consistency and reproducibility in experimental results. This will facilitate more reliable comparisons and benchmarking of different studies, fostering collaborative progress.

5. Scalable and sustainable manufacturing:

- Focus on developing scalable manufacturing processes that can produce high-performance SSEs at reduced costs and with minimal environmental impact. Innovations in processing techniques will be crucial for transitioning from laboratory-scale demonstrations to commercial-scale production.

6. Commercial integration and market deployment:

- Work towards integrating these advanced technologies into commercial products, addressing challenges related to manufacturing scalability, market acceptance, and regulatory compliance. Close collaboration with industry partners will be essential to bridge the gap between research and practical application.

By addressing these critical areas, the field of sulfide-based solid-state batteries can achieve significant breakthroughs, leading to the development of safer, more efficient, and sustainable energy storage solutions. The proposed research directions are poised to unlock the full potential of sulfide SSEs, driving the next wave of innovation in energy storage technology.

Author contributions

YL and GY wrote the initial draft; ML, LC, TZ and JN wrote a few sections of the manuscript; GY provided overall guidance and performed management of research planning and execution. All authors contribute to the manuscript editing.

Data availability

All data analyzed in this review are from previously published studies, which are publicly available and cited within the text.



Detailed references to the original works are provided to facilitate access to the data.

Conflicts of interest

There are no conflicts to declare.

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References

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- ## Conflicts of interest
- There are no conflicts to declare.
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