Green Chemistry



PAPER

View Article Online



Cite this: *Green Chem.*, 2024, **26**, 9712

Can post-plasma CH₄ injection improve plasma-based dry reforming of methane? A modeling study

Matthias Albrechts, * Ivan Tsonev* and Annemie Bogaerts*

Thermal plasma-driven dry reforming of methane (DRM) has gained increased attention in recent years due to its high conversion and energy conversion efficiency (ECE). Recent experimental work investigated the performance of a pure CO₂ plasma with post-plasma CH₄ injection. The rationale behind this strategy is that by utilizing a pure CO₂ plasma, all plasma energy can be used to dissociate CO₂, while CH₄ reforming proceeds post-plasma in the reforming reactor with residual heat, potentially improving the energy efficiency compared to injecting both CO2 and CH4 into the plasma. To assess whether post-plasma CH4 injection indeed improves the DRM performance, we developed a chemical kinetics model describing the post-plasma conversion process. We first validated our model by reproducing the experimental results of the pure CO₂ plasma with post-plasma CH₄ injection. Subsequently, we compared both strategies: injecting only CO₂ inside the plasma while injecting CH₄ post-plasma, vs. classical plasma-based DRM. Our modeling results indicate that below specific energy inputs (SEI) of 220 kJ mol⁻¹, the total conversion slightly improves (ca. 5%) with the first strategy. However, the ECE is slightly lower due to the low H₂ selectivity caused by substantial H₂O formation. The highest conversion and ECE are obtained at SEI values of 240-280 kJ mol⁻¹, where both strategies yield nearly identical results, indicating the limited potential of improving the performance of DRM by pure CO2 plasma with post-plasma CH4 injection. Nevertheless, the approach is still very valuable to allow higher CH₄/CO₂ ratios without problems of coke formation within the plasma, and thus, to improve plasma stability and reach higher syngas ratios, which is more useful for further Fischer-Tropsch or methanol synthesis.

Received 14th June 2024, Accepted 23rd August 2024 DOI: 10.1039/d4gc02889a

rsc.li/greenchem

1. Introduction

The urgent need to mitigate greenhouse gas emissions and stimulate sustainable energy solutions has led to the exploration of novel methodologies for CO2 utilization and CH4 conversion. Among these, plasma-based dry reforming of methane (DRM) proved to be a promising avenue, addressing the dual challenge of greenhouse gas reduction and sustainable synthesis of value-added products. 1-3 In DRM, the reaction between CO2 and CH4 generates a mixture of H2 and CO, known as syngas, which can serve as a precursor for various industrial processes, like methanol synthesis4 and the Fischer-Tropsch process.⁵ Compared to alternative strategies for syngas synthesis, such as steam reforming of methane (SRM) and partial oxidation, DRM could save half of the CH₄ consumption for the same amount of CO production by utilizing CO₂ as well.² Moreover, whereas SRM typically produces syngas with a H₂/CO ratio of 3,6 thereby exceeding the requirements for methanol synthesis and the Fischer–Tropsch process, 7 DRM provides more flexibility to adjust the syngas ratio by varying the CH $_4$ to CO $_2$ ratio, 8 or by converting the CO with H $_2$ O into H $_2$ and CO $_2$ through an additional water–gas shift reaction. 9

Classical DRM is limited by severe coke formation, associated with the high temperatures needed to accommodate the strong endothermic process. The lack of commercial catalysts with sufficient resistance toward coke deposits has prevented DRM from being applied on a large scale.² To address this limitation, the combination of non-thermal plasma, particularly dielectric barrier discharges (DBD), with a catalyst has gained considerable attention in recent years.^{1–3,10} Indeed, the unique non-equilibrium between gas and electrons in DBD can overcome the thermodynamic barrier in the DRM reaction, enabling DRM to occur at ambient conditions.¹¹ In addition, the process only requires electricity and can be instantly switched on and off, making it adaptable to irregular and intermittent renewable energy supply.¹²

Despite these advantages, a DBD plasma faces challenges, such as high energy costs and low energy efficiency, preventing it from achieving competitiveness with classical DRM.^{2,3}

Research group PLASMANT, Department of Chemistry, University of Antwerp, Belgium. E-mail: matthias.albrechts@uantwerpen.be

Besides DBD, various other types of plasma reactors for DRM have been investigated in recent decades.^{3,12} While promising results have been obtained, many plasma reactors exhibit limited performance due to a significant portion of the feed gas bypassing the plasma, particularly evident in gliding arc (GA) plasma, resulting in limited conversion and energy efficiency. 7 Snoeckx and Bogaerts 3 introduced a target maximum energy cost of 4.27 eV per molecule for plasma technology to be competitive with classical DRM and other emerging technologies. According to their analysis, only a spark¹³ and an atmospheric pressure glow discharge (APGD)¹⁴ were able to achieve energy costs below this target while maintaining relatively high conversions. Subsequent studies in literature have reported additional plasma reactor configurations meeting this maximum energy cost criterion and having high total conversion (>70%), including a GA setup, 15 a confined and four microwave (MW) plasma reactor,7 APGD reactors.8,16-18

These recent studies highlight the potential of MW plasma setups for DRM, reporting excellent conversion and energy efficiency.8,16-18 In addition to its impressive performance, a MW plasma offers the advantage of operating without electrodes, thereby avoiding electrode erosion, which can otherwise compromise operational longevity and introduce impurities into the plasma.¹⁹ The highest reported energy efficiency, as reported by Sun et al.,16 reaches 71%, with CO2 and CH4 conversion of 91% and 96%, respectively. Sun et al. 16 developed a model to support their experimental findings, consisting of two series of continuous stirred tank reactors (CSTRs) that exchange heat and mass, representing the plasma stream and surrounding stream. Their modeling results reveal that the reforming proceeds as the surrounding gas enters and diffuses out of the plasma stream due to the flow mixing, explaining the remarkably high conversion, considering that only a limited fraction of the gas passes through the plasma. It is worth noting that the maximum energy efficiency associated with thermal conversion is ca. 90%, as will be discussed in section 4.1 below. Hence, the best energy efficiency achieved so far, 71%, 16 still stays significantly below the theoretical thermal limit. This discrepancy can be attributed to various factors, such as heat losses in the reactor, possibly suboptimal mixing of the hot plasma stream with the surrounding stream, the tendency of MW plasma to overshoot the temperature required to achieve complete conversion, and the slow DRM reaction kinetics, which restricts the conversion within the limited reactor residence time. Hence, while the energy efficiency of 71%16 is already remarkable, further enhancements can possibly be achieved by optimizing the reactor design.

Cho *et al.*¹⁷ reported that their plasma extinguishes when they used a CH₄/CO₂ molar ratio of 1, due to the generation of carbon particles in the MW reactor, which was also noted in ref. 20. To generate stable plasma, Cho *et al.*¹⁷ opted to segregate the supply of CH₄ from the discharge gas (CO₂) by injecting CH₄ at the end of the discharge. This approach offers several advantages. As demonstrated in their experiments,¹⁷

injecting CH₄ post-plasma enables to use a higher molar ratio of CH₄/CO₂, as the discharge is no longer susceptible to plasma instability caused by soot formation, leading to higher syngas ratios (H₂/CO) that are better suited for the synthesis of value-added products.⁷ We note however that by optimising the reactor design and discharge conditions, it is also possible to achieve a higher molar ratio of CH₄/CO₂ while maintaining plasma stability and reducing susceptibility to soot formation. Indeed, two other vortex stabilised MW plasma setups^{8,16} obtained good plasma stability for a 1:1 CH₄/CO₂ ratio within a similar flow rate (ca. 10-30 L min⁻¹) and SEI range (ca. 100-300 kJ mol⁻¹). Furthermore, Biondo et al.²¹ were able to reach even higher CH4 fractions, up to pure CH4 feed gas, by adopting a reverse vortex flow configuration for their MW plasma at a pressure of 100 mbar. They observed that the strong convective core-periphery transport characterising the reverse vortex flow configuration significantly reduces the formation and growth of solid carbon precursors, and inhibits their deposition at the reactor walls. Finally, Jasiński et al.²² were able to reach a 2:1 CH₄/CO₂ ratio in their MW plasma, possibly due to the high gas flow rate of 150 L min⁻¹, stimulating the removal of carbon particles from the discharge.

In addition to the advantage of circumventing discharge instability by injecting CH_4 post-plasma, we assume that the tangential flow injection at the end of the discharge will create a more turbulent stream, improving the mixing between the plasma stream and the surrounding stream, thereby heating the surrounding stream and enabling conversion of the gas that did not pass through the plasma, which was proven to drive the overall conversion in ref. 16. Lastly, the authors of ref. 17 claim that the main advantage of their method is the increase in energy consumption selectivity, in which the energy injected through the plasma decomposes only CO_2 rather than CH_4 , yielding higher CO_2 conversion and higher syngas energy conversion efficiency (ECE) compared to other methods.

Rephrasing the hypothesis of ref. 17: when pure CO₂ is injected into the plasma, all plasma power goes into heating and dissociation of CO₂. In contrast, when a mixture of CO₂/CH₄ is fed to the plasma, some plasma power is absorbed by CH₄, which is more easily dissociated, and less power goes to CO₂, resulting in less CO₂ dissociation. Since CH₄ dissociates at lower temperatures due to the weaker C-H bonds than C=O bonds, it may be better to inject it post-plasma, as the CH₄ reforming can proceed in the reforming reactor with residual heat, yielding the most energy-efficient process.

In this work, we aim to examine whether directing all the energy into CO_2 by injecting CH_4 post-plasma indeed leads to better total conversion, syngas selectivity and ECE. We focus on a $\mathrm{CO}_2/\mathrm{CH}_4$ molar ratio of 1, excluding higher ratios that would yield higher syngas ratios, to maintain a manageable scope for this study. To address this research question, we have developed a 0D chemical kinetics model that can interpret the post-plasma gas conversion process occurring when the effluent of a thermal plasma mixes with a gas stream injected post-plasma. We first validate our model by reprodu-

cing the experimental results of ref. 17. Subsequently, we conduct conceptual kinetic simulations to explore the potential benefits of selectively injecting all the plasma energy into CO₂, by examining the total conversion, syngas selectivity and ECE.

2. Model description

To gain insight in the experimental results of ref. 17, we developed a 0D chemical kinetics model in the framework of the Chemical Reaction Engineering module of COMSOL Multiphysics.²³ The model solves the 0D mass balance equations for a batch reactor, given by:

$$\frac{\mathrm{d}(c_i V)}{\mathrm{d}t} = R_i V \tag{1}$$

where c_i is the species molar concentration, V denotes the simulation volume and R_i is the species rate expression resulting from chemical reactions. We adopt the GRI-Mech 3.0 reaction mechanism²⁴ to describe the kinetics of the DRM chemistry, as was also done in ref. 16. This chemistry contains 53 different species and 325 different reactions. However, given that the DRM process does not consider any nitrogen-containing species, we reduced the reaction mechanism to include only 34 species, as detailed in Table 1, and 218 reactions, by eliminating all nitrogen-containing species.

The reactor volume is adjusted to keep a constant pressure, balancing variations in temperature and number density:

$$\frac{\mathrm{d}V}{\mathrm{d}t} = \frac{V}{T}\frac{\mathrm{d}T}{\mathrm{d}t} + \frac{RT}{p}V\sum_{i}R_{i} \tag{2}$$

with R the ideal gas constant, T the gas temperature and p the pressure in the reactor (1 atm). We note that by considering a batch reactor, we do not capture how the gas moves along the reactor, as is done in a plug-flow model. However, our focus is primarily on determining the final composition of the product flow rather than tracking the spatial distribution of gases within the reactor.

The initial composition within the simulation represents the CO_2 plasma composition at the end of the discharge, *i.e.* right before CH_4 injection, which accounts only for a limited fraction of the total CO_2 flow. Indeed, since a MW plasma is strongly contracted at atmospheric pressure, 25 only a limited fraction of the CO_2 passes through the plasma and is heated to high plasma temperatures. For simplicity, we approximate the CO_2 discharge as a plasma stream with a constant plasma temperature (T_p) and a surrounding stream that is preheated

to 800 K ($T_{\rm pre}$), as in the experiments of ref. 17. While the authors of ref. 17 measured the temperature in the reforming reactor, they did not determine the temperature of the CO₂ plasma itself. However, D'Isa *et al.*²⁵ performed temperature measurements of their CO₂ plasma under similar conditions (MW plasma trapped in vortex flow) and found that at atmospheric pressure, the plasma temperature is approximately 6000 K, regardless of the specific energy input (SEI), with the plasma volume increasing with SEI. Hence, for all SEI values considered in this work, we assume $T_{\rm p}$ equal to 6000 K. Based on the SEI (J mol⁻¹), which is an input parameter to our model, we calculate the ratio of the molar flow rate of the plasma stream to the molar flow rate of the surrounding stream, determining the molar ratio of hot CO₂ plasma ($T_{\rm p}$) to the surrounding CO₂ gas ($T_{\rm pre}$), according to:

SEI =
$$x_p(n_{eq}H_{CO_2, eq}(T_p) - H_{CO_2}(300 \text{ K}))$$

+ $(1 - x_p)(H_{CO_2}(T_{pre}) - H_{CO_2}(300 \text{ K}))$ (3)

In eqn (3), x_p represents the molar fraction of hot CO_2 plasma, *i.e.* the ratio of the molar flow rate of the plasma stream to the total CO_2 flow rate, and H_{CO_2} is the enthalpy of pure CO_2 gas (J mol⁻¹). At the plasma temperature of 6000 K, CO_2 is nearly completely dissociated and in chemical equilibrium. Therefore, the initial composition of the simulation, representing the CO_2 plasma zone, corresponds to the chemical equilibrium composition of CO_2 at 6000 K (*ca.* 50% O, 49% CO_2 and 1% C (ref. 26)). In eqn (3), H_{CO_2} , eq represents the enthalpy of the CO_2 equilibrium mixture (J mol⁻¹), and n_{eq} is a factor that accounts for the increase in number of particles of the dissociated chemical equilibrium mixture.

When $\mathrm{CH_4}$ is injected post-plasma, $\mathrm{CH_4}$ (300 K) and $\mathrm{CO_2}$ (T_{pre}) will mix with the hot $\mathrm{CO_2}$ plasma stream (T_{p}) in the reforming reactor. We model the mixing of the gases by adding $\mathrm{CH_4}$ (300 K) and $\mathrm{CO_2}$ (T_{pre}) to the simulation volume, containing only the hot $\mathrm{CO_2}$ equilibrium mixture (T_{p}) at the start of the simulation. Thus, we consider diffusive mass transfer from the surrounding $\mathrm{CH_4}$ and $\mathrm{CO_2}$ (T_{pre}) stream to the inner hot gas stream, but we neglect diffusion from the latter to the surrounding stream. In this way, we can describe the system in a single kinetic simulation, assuming that conversion does not occur in the cold surrounding stream due to slow reaction kinetics.

We introduce a mixing rate $R_{\rm m}$ (mol s⁻¹) that determines the rate at which the gases mix in the reforming reactor, *i.e.* how fast CH₄ and CO₂ ($T_{\rm pre}$) are added to the simulation. Therefore, the mixing rate is a source term ($R_{\rm m}/V_{\rm r}$) in the species rate expression (*cf. R_i* in eqn (1)), representing the diffusive mass transfer from the surrounding stream to the

Table 1 List of species included in the kinetic scheme²⁴

| H_2 | H | O | O_2 | OH | H_2O | HO_2 | H_2O_2 |
|---------------------|---------------------|----------|-------------------|----------|-----------------|----------|----------|
| C | CH | CH_2 | $CH_2(s)$ | CH_3 | CH_4 | CO | CO_2 |
| HCO | CH_2O | CH_2OH | CH ₃ O | CH_3OH | C_2H | C_2H_2 | C_2H_3 |
| C_2H_4 | C_2H_5 | C_2H_6 | HCCO | CH_2CO | HCCOH | C_3H_7 | C_3H_8 |
| CH ₂ CHO | CH ₃ CHO | | | | | | |

simulation volume. Approximating the cold gas in the surrounding stream as gas contained in a volume with plane-parallel geometry and length R (radius of the reforming reactor), where the density is 0 at boundary x = R, the lowest-order diffusion solution yields an exponential decay of the average gas density:²⁷

$$n(t) = n_0 e^{-t/\tau_0} \tag{4}$$

$$\tau_0 = \left(\frac{R}{\pi}\right)^2 \frac{1}{D} \tag{5}$$

where n is the average gas density and D is the diffusion coefficient. Therefore, we choose an exponential decay for the mixing rate $R_{\rm m}$ (mol s⁻¹):

$$R_{\rm m} = -\frac{\mathrm{d}(n(t))}{\mathrm{d}t} = \frac{n_{\rm tot}}{\tau_{\rm mix}} \mathrm{e}^{-t/\tau_{\rm mix}} \tag{6}$$

where $n_{\rm tot}$ is the total amount of gas (mol) that is added, and we name $\tau_{\rm mix} = \left(\frac{R}{\pi}\right)^2 \frac{1}{D}$ the characteristic mixing time. Note that the expression above integrates to $n_{\rm tot}$ for $t \to \infty$. The molar ratio of CH₄ to CO₂ ($T_{\rm p}$) and of CO₂ ($T_{\rm pre}$) to CO₂ ($T_{\rm p}$), determining $n_{\rm tot}$ for CH₄ and CO₂, is equal to $\frac{1-x_{\rm p}}{x_{\rm p}}$ and $\frac{1}{x_{\rm p}}$, respectively.

The temperature of the gas mixture is calculated in the heat-balance equation:

$$\rho C_{\rm p} \frac{\mathrm{d}T}{\mathrm{d}t} = -\frac{R_{\rm m}^{\rm CO_2}}{V_{\rm r}} (H_{\rm CO_2}(T) - H_{\rm CO_2}(T_{\rm pre}))
-\frac{R_{\rm m}^{\rm CH_4}}{V_{\rm r}} (H_{\rm CH_4}(T) - H_{\rm CH_4}(300\,\mathrm{K}))
-\frac{8k(T - T_{\rm pre})}{R_{\rm p}^2} + Q_{\rm R}$$
(7)

where ρ is the gas density, C_p denotes the heat capacity, k is the thermal conductivity of the mixture, R_p is the plasma radius and Q_R is the total heat absorbed/released in chemical reactions. The first two terms on the right-hand side of the equation represent the cooling of the mixture due to mixing with CO₂ (T_{pre}) and CH₄ (300 K), accounting for the energy needed to heat up the incoming gas to the current temperature T in the simulation volume. The third term on the right-hand side illustrates the conductive losses of the hot inner gas stream (i.e., the gas mixture within the simulation volume) to the surrounding stream. Since we do not increase the temperature of the incoming CO_2 (T_{pre}) and CH_4 (300 K), we assume that the heat gained by the surrounding stream due to the conductive losses of the inner hot gas stream is balanced by heat dissipation at the wall. The plasma radius is calculated assuming that the ratio of the cross-section of the plasma stream to the cross-section of the reactor equals the molar fraction of hot CO₂ plasma, and thus $R_p = \sqrt{x_p}R$.

The above model description applies to the experiments of ref. 17, used for our model validation. However, the model used later in this paper, for studying the performance of $\rm CO_2$

plasma with post-plasma CH₄ injection and comparing it with classical plasma-based DRM, is slightly different, as will be explained in section 4 below.

To evaluate the performance of the DRM process, a wide variety of performance metrics exists in literature. ²⁸ In this work, we will focus on the CO_2 and CH_4 conversion (χ^{CO_2} , χ^{CH_4}), the CO and H_2 selectivity (S^{CO} , S^{H_3}), the total conversion χ^{tot} and the energy conversion efficiency (ECE) η , to asses the potential of post-plasma CH_4 injection. Note that the ECE is also called simply "energy efficiency", but we prefer the term ECE, because the expression accounts for the energy captured in CH_4 (high enthalpy) and evaluates how efficiently this energy, along with the applied power, is converted into the energy captured by syngas.

These performance metrics are calculated as follows:

$$\chi^{\text{tot}} = \chi_{\text{CO}_2} \chi^{\text{CO}_2} + \chi_{\text{CH}_4} \chi^{\text{CH}_4}$$
 (8)

$$\chi^{\text{CO}_2} = \frac{[\text{CO}_2]_0 - (V_f/V_0)[\text{CO}_2]_f}{[\text{CO}_2]_0},$$

$$\chi^{\text{CH}_4} = \frac{[\text{CH}_4]_0 - (V_f/V_0)[\text{CH}_4]_f}{[\text{CH}_4]_0}$$
(9)

$$S^{\text{CO}} = \frac{(V_{\text{f}}/V_{0})[\text{CO}]_{\text{f}}}{\left(\left[\text{CH}_{4}\right]_{0} - (V_{\text{f}}/V_{0})[\text{CH}_{4}]_{\text{f}}\right) + \left(\left[\text{CO}_{2}\right]_{0} - (V_{\text{f}}/V_{0})[\text{CO}_{2}]_{\text{f}}\right)}$$
(10)

$$S^{H_2} = \frac{(V_f/V_0)[H_2]_f}{2([CH_4]_0 - (V_f/V_0)[CH_4]_f)}$$
(11)

$$\eta = \frac{(V_{\rm f}/V_0)[{\rm CO}]_{\rm f} \cdot {\rm LHV_{\rm CO}} + (V_{\rm f}/V_0)[{\rm H_2}]_{\rm f} \cdot {\rm LHV_{\rm H_2}}}{{\rm SEI} + [{\rm CH_4}]_{\rm o} \cdot {\rm LHV_{\rm CH_4}}}$$
(12)

where $x_{\rm CO_2}$ and $x_{\rm CH_4}$ are the molar fraction of $\rm CO_2$ and $\rm CH_4$, respectively, both equal to 0.5 since we consider a $\rm CH_4/CO_2$ molar ratio of 1, $\rm [CO_2]_0$ denotes the initial molar concentration of $\rm CO_2$ plus $n_{\rm tot}^{\rm CO_2}/V_0$, where $n_{\rm tot}^{\rm CO_2}$ is the number of moles of $\rm CO_2$ added post-plasma (*cf.* eqn (6)), and $\rm [CO_2]_f$ denotes the final molar concentration of $\rm CO_2$, respectively. Similar notations apply to the other species. Similarly, V_0 and V_f represent the volume at the start and end of the simulation, respectively. They are required in the equations to account for gas expansion upon reaction, because more molecules are formed after than before the reaction, 28 and because of a change in temperature upon reaction. Lastly, LHV_{CO}, LHV_{H2} and LHV_{CH4} are the low heating values of CO, H₂ and CH₄, respectively.

3. Model validation

We first model the experimental conditions of ref. 17 to validate our model, and we direct interested readers to consult¹⁷ for a comprehensive description of the reactor configuration. Specifically, we try to reproduce the measured CO_2 conversion χ^{CO_2} and CH_4 conversion χ^{CH_4} , as well as CO selectivity S^{CO} and H_2 selectivity S^{H_2} , across the SEI range of 122–245 kJ mol⁻¹. In order to compare the performance of the current process to other DRM processes, the SEI is evaluated as the plasma power

Paper

over the total gas flow rate, *i.e.* 30 slm CO_2 flow rate plus 30 slm CH_4 flow rate, as used in ref. 17. For SEI = 122 kJ mol⁻¹, we set the characteristic mixing time $\tau_{\rm mix}$ equal to 0.01 s. This value corresponds to an effective diffusivity of 1.2×10^{-3} m² s⁻¹, which lies within the same order of magnitude as the value of $8-16 \times 10^{-3}$ m² s⁻¹ reported by Sun *et al.*, ¹⁶ when modelling the mixing of the plasma stream with the surrounding stream in the post-plasma region of their DRM experiments with a similar MW setup. Since the average gas temperature increases with rising SEI and the diffusion constant is proportional to $T^{3/2}$ according to gas kinetic theory, we increase D

constant value of 0.01 s for τ_{mix} across the SEI range. Fig. 1(a) shows the comparison between model calculations and experimental measurements for the CO_2 and CH_4 conversion as a function of SEI. The experimental χ^{CO_2} is perfectly

by a factor of 1.5 (hence $\tau_{\text{mix}} = 6.67 \times 10^{-3} \text{ s}$) for SEI = 245 kJ

 mol^{-1} , and linearly interpolate D for intermediate SEIs. This

drop in characteristic mixing time allows better agreement

with the experimental results of ref. 17 compared to keeping a

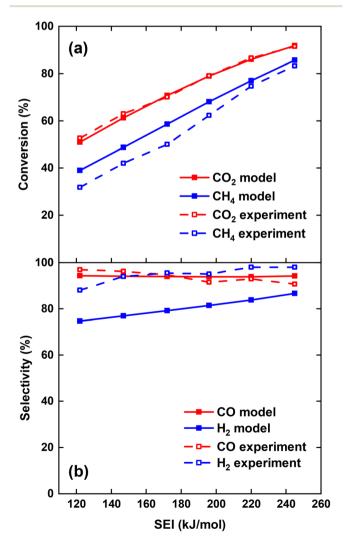


Fig. 1 Comparison of CO_2 and CH_4 conversion (a) and CO and H_2 selectivity (b) between model and experiment, 17 as a function of the SEI.

captured by the model across the complete SEI range. While the $\chi^{\text{CH}_{4}}$ predicted by the model also follows the experimental trend, the values slightly exceed those measured in the experiment. The greatest relative deviation occurs at the lowest SEI of 122 kJ mol⁻¹, where $\chi^{\text{CH}_{4}} = 39\%$ predicted by the model compared to $\chi^{\text{CH}_{4}} = 32\%$ in the experiment. Considering the model's simplicity and general experimental uncertainties, we find the agreement between model and experiment regarding $\chi^{\text{CO}_{2}}$ and $\chi^{\text{CH}_{4}}$ satisfactory.

The CO and H_2 selectivity predicted by the model and measured in the experiment are shown in Fig. 1(b). The CO selectivity agrees well between model and experiment, with a maximal deviation of 3.5% at SEI = 245 kJ mol⁻¹. In contrast, S^{H_1} predicted by the model is significantly lower (*ca.* 15%) than the values obtained in the experiment. This discrepancy is primarily due to the substantial generation of H_2O in the model calculations compared to the lower quantities observed experimentally. For instance, at SEI = 245 kJ mol⁻¹, the model predicts an H_2O molar fraction of 4.5%, whereas H_2O was reported to account for less than 0.1% of the total product mixture in the experimental setup.

Although the absolute values for $S^{\rm H_2}$ predicted by the model are too low, the rising trend of $S^{\rm H_2}$ with increasing SEI in the experiment (75% to 87%) is also captured by the model (88% to 99%). This trend can be attributed to the higher temperatures reached at higher SEI values (T > 2000 K), leading to faster reaction kinetics for the conversion of H₂O. Indeed, H₂O is thermodynamically unfavoured above temperatures of 1200 K.²⁹ Consequently, at higher SEI levels, more H₂O will be converted to H₂ within the limited residence time of the reactor, yielding a higher H₂ selectivity.

Using the GRI-Mech 3.0 mechanism, 24 we were unable to reproduce the experimental H_2 selectivity within the existing framework of our model. This suggests that either the GRI-Mech 3.0 mechanism may not be ideally suited for our specific conditions, or that multi-dimensional effects play a role in this setup, which are not adequately accounted for in our 0D model. Therefore, we implemented the thermal chemistry set from ref. 30 to examine whether a higher H_2 selectivity could be achieved using a different DRM reaction mechanism. However, the results for χ^{CO_3} , χ^{CH_3} , S^{CO} and S^{H_3} are consistent within 4% between both chemistry sets, suggesting that the discrepancy between model and experiment for S^{H_3} might not be due to the gas-phase chemistry used in our model.

Note that Cho *et al.*¹⁷ calculated the mass balance for H and C to determine the fraction of H₂O and solid C, respectively, which could not be measured in the GC. However, considering the H₂O concentration derived in this manner, they found that O atoms were missing in the O mass balance.³¹ Therefore, they hypothesised that the missing O might be due to oxidation reactions of the stainless steel reactor walls at high temperatures.³¹ Unfortunately, our global model cannot account for these surface processes. If oxidation of the reactor walls indeed absorbs a significant amount of O atoms, it could explain the discrepancy in H₂ selectivity between our model and the experiment. However, we cannot rule out the second

Green Chemistry Paper

option, that a substantial amount of H_2O is formed in the experiment, as predicted by our model, which was not detected in ref. 17. In fact, this would also explain the missing O atoms in the O mass balance. Indeed, other DRM experiments in literature do report H_2O formation as major by-product (e.g., ref. 7, 20 and 32–34). Nevertheless, despite the discrepancy in H_2 selectivity, our model predicts the experimental trend, and we assume that we correctly capture the H_2O formation in the DRM process when oxidation of the reactor walls is not important.

4. Can post-plasma CH₄ injection improve the DRM performance?

After obtaining reasonable agreement with experiment,¹⁷ we now evaluate whether injecting all plasma energy into CO₂, with post-plasma CH₄ injection, effectively leads to improved CO₂ conversion and ECE.

4.1. DRM equilibrium calculation

Before evaluating the performance of post-plasma CH₄ injection, it is useful to first calculate the DRM equilibrium, because the latter allows us to determine the maximum ECE achievable for thermal conversion, under the assumption that we do not recover the residual heat. Indeed, by comparing the performance of a specific DRM process with this thermal limit, we can assess the potential for further process improvements. Fig. 2(a) illustrates the molar fractions of the dominant species for the thermodynamic equilibrium of a CO₂/CH₄ mixture with a molar ratio of 1, across the temperature range 900–3500 K. The total conversion (χ^{tot}), hydrogen selectivity (S^{H_2}) and ECE (η) are plotted in Fig. 2(b) across the same temperature range. The equilibrium was determined by running the GRI-Mech 3.0 mechanism until the concentrations of all dominant species remained constant for an extended duration (10¹⁵ s). Since all reverse processes are calculated from the equilibrium constant, this ensures the correct thermodynamic equilibrium composition. The time required to reach equilibrium (right y-axis) is determined as the point in time when the concentrations of all dominant species deviate less than 0.001% from their final value, i.e., the final timestep of the simulation where all concentrations remained constant for an extended duration.

It is clear from Fig. 2(a) that the equilibrium largely shifts towards CO and H₂, which exhibit molar fractions around 50% in most of the temperature range, while CO₂ and CH₄ are only present (with molar fractions of 10 and 15%) around 900 K. Note however, that the time to reach this equilibrium is very long in the lower temperature range (*cf.* Fig. 2(b)), so in practice, at realistic residence times, there will still be considerable amounts of CO₂ and CH₄ in the mixture. At 900 K, there is also about 5% H₂O present, while above 2400 K, the H molar fraction starts to rise, upon dissociation of H₂, as follows indeed from the molar fraction of the latter.

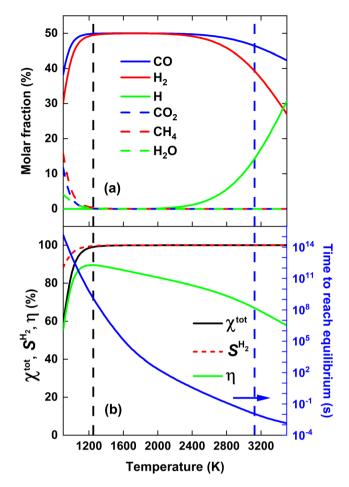


Fig. 2 Thermodynamic equilibrium calculations of a CO_2/CH_4 mixture with a molar ratio of 1. (a) Molar fractions of the dominant species, and (b) total conversion $\chi^{\rm tot}$, hydrogen selectivity $S^{\rm H}$ and ECE η (left y-axis), as well as the time needed to reach equilibrium (right y-axis). The vertical black and blue dashed line indicate the temperature at which 99% syngas yield is reached, and the temperature at which equilibrium is reached within 10 ms, respectively.

Fig. 2(b) illustrates that both $\chi^{\rm tot}$ and $S^{\rm H_2}$ > 99% for temperatures above 1200 K. $S^{\rm CO}$ is not plotted, as it is close to 100% across the entire temperature range of 900–3500 K. Hence, the syngas yield is determined by $S^{\rm H_2}$. Notably, the CO₂/CH₄ mixture yields 99% syngas already at an average gas temperature of 1250 K (indicated by the black dashed line in Fig. 2), corresponding to $\eta = 89.5\%$. However, as mentioned above, reaching equilibrium at these temperatures takes more than 10^9 s (see right *y*-axis in Fig. 2(b)). To reach equilibrium within a more realistic reactor residence time of 10 ms, an average gas temperature of 3125 K is required (indicated by the vertical blue dashed line in Fig. 2), corresponding to $\eta = 67\%$, close to $\eta = 71.3\%$ reported by Sun *et al.*, 16 where CH₄ and CO₂ were injected directly into the plasma.

The slow equilibrium attainment at lower temperatures is attributed to the slow CO₂ dissociation process at these temperatures, which requires breaking the highly stable C=O bond.³⁰ Hence, one way to potentially lower the SEI required

for reaching a given syngas yield is by accelerating the CO_2 dissociation process. This could potentially be achieved by injecting all the plasma energy into CO_2 , while reforming CH_4 at lower temperatures with residual heat, effectively treating more CO_2 at higher temperatures for the same SEI compared to directly heating the complete CO_2/CH_4 mixture in the plasma, as we will study in detail in the next section.

4.2. Effect of post-plasma CH₄ injection

To verify whether directing all the plasma energy into CO₂ can improve the syngas yield and energy efficiency, we compare both strategies, *i.e.* (i) injecting only CO₂ inside the plasma while injecting CH₄ post-plasma, vs. (ii) injecting both CH₄ and CO₂ inside the plasma. To conduct this comparison, we perform two conceptual kinetic simulations, assuming uniform plasma heating and neglecting any heat losses at the wall. As it is a conceptual study, this simplification aims to ensure transparent simulation results and general modeling insights, by not focusing on plasma contraction and heat losses specific to the experimental setup of a certain plasma reactor. We note that by considering uniform plasma heating, we are effectively modeling a global diffuse plasma rather than a contracted plasma.

This modeling approach differs from the one detailed in section 2 that was used to simulate the experiments of ref. 17, as explained in the paragraph below. To ensure the most representative comparison, in scenario (ii), we inject half of the 1:1 CO₂/CH₄ mixture into the plasma and the other half of the 1:1 CO₂/CH₄ mixture post-plasma. In this way, the SEI within the plasma, *i.e.* the ratio of plasma power over the discharge gas flow rate, is the same for both strategies.

At the start of the simulation, the simulation volume contains the discharge gas at room temperature, which is pure CO_2 for case (i) and 50% of the 1:1 CO_2/CH_4 mixture for case (ii). Next, the discharge gas is heated over a heating period t_{heat} of 5 ms, as this is a typical gas residence time in atmospheric pressure MW plasmas.³⁵ The power is calculated from the applied SEI (kJ mol⁻¹):

$$P = \frac{\text{SEI} \cdot n_0 \cdot V_0}{t_{\text{heat}}} \tag{13}$$

where P (kW) is the plasma power, n_0 is the initial molar density of the discharge gas and V_0 is the initial volume. For simplicity, we neglect any heat losses within the discharge. While this idealized case is a reasonable approximation for vortex stabilized MW plasma, ³⁶ other discharge set-ups may experience significant heat losses to electrodes and walls. We note that these losses are likely higher for the CO_2/CH_4 plasma compared to the CO_2 plasma due to the higher thermal conductivity of CH_4 . This could potentially reduce the energy absorbed by the CO_2/CH_4 plasma relative to the CO_2 plasma, thereby decreasing the syngas yield (cf. Fig. 5).

After the 5 ms heating period, the power is set to zero, and the gas injected post-plasma, *i.e.* pure $\mathrm{CH_4}$ for case (i) and the other half of the $1:1~\mathrm{CO_2/CH_4}$ mixture for case (ii), is added to the simulation, representing the mixing with the gas injected post-plasma (as explained in section 2). We set the character-

istic mixing time equal to 2.71 ms (cf. eqn (4) and (5)). This corresponds to a total mixing time of 10 ms, which is a reasonable estimate for the reaction time in a reforming reactor based, on our modeling results for the conditions described in ref. 17. After the total mixing time of 10 ms, 99% of the gas has been added to the simulation. Subsequently, the gas mixture is immediately quenched to 300 K, simulating its exit from the reactor. For simplicity, we assume instant quenching since our calculations indicate that the quenching rate has a negligible impact on the syngas yield. Thus, the heat-balance equation is formulated as follows:

$$t < 5 \,\mathrm{ms}: \rho C_{\mathrm{p}} \frac{\mathrm{d}T}{\mathrm{d}t} = P + Q_{\mathrm{R}} \tag{14}$$

$$5 \text{ ms} < t < 15 \text{ ms} : \rho C_{p} \frac{dT}{dt}$$

$$= -\frac{R_{m}^{\text{CO}_{2}/\text{CH}_{4}}}{V} (\Delta H_{\text{CO}_{2}/\text{CH}_{4}}) + Q_{R}$$
(15)

$$t > 15 \text{ ms}: T = 300 \text{ K}$$
 (16)

 $Q_{\rm R}$ is the total heat absorbed/released in chemical reactions, as explained in section 2. In eqn (15), the first term on the right-hand-side represents the cooling due to the mixing with the gas (300 K) injected at the end of the discharge. We note that the simulation results are relatively insensitive to the chosen value of the total mixing time (10 ms). For instance, dividing or multiplying the total mixing time by a factor of 2 results in only minor changes: a decrease in $\chi^{\rm tot}$ by approximately 1% and an increase in $\chi^{\rm tot}$ by approximately 2%, respectively, for both strategies.

Fig. 3 illustrates the calculated temperature profile over time for both strategies, considering an SEI of 200 kJ mol⁻¹.

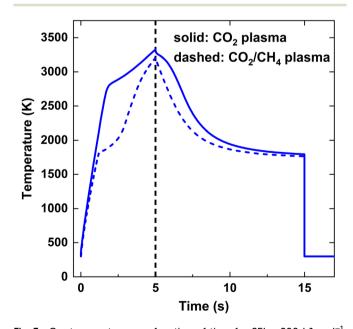


Fig. 3 Gas temperature as a function of time for SEI = 200 kJ mol^{-1} . The black vertical dashed line at t = 5 ms indicates the onset of post-plasma injection.

Green Chemistry Paper

Initially, up to t = 5 ms, the temperature rises due to the applied power, reaching its maximum temperature of T =3325 K for the CO_2 plasma and T = 3200 K for the CO_2/CH_4 plasma. Subsequently, the temperature declines due to mixing with the cold gas injected at the end of the discharge, as illustrated in Fig. 3. At t = 15 ms, the temperature immediately drops to 300 K, quenching the product mixture. In case of the CO₂ plasma (i), the temperature shows a relatively linear increase up to 2800 K, beyond which the endothermic CO2 dissociation starts contributing significantly, as seen by the sudden drop in the slope of the temperature profile. Conversely, in case of the CO₂/CH₄ plasma (ii), the temperature profile exhibits a kink at a lower temperature of 1800 K since the dissociation of CH₄ has a much lower reaction barrier, becoming significant at much lower temperatures.

The maximum gas temperature T_{max} at t = 5 ms is plotted in Fig. 4 for both strategies, across the SEI range of 80-300 kJ mol⁻¹. We note that by assuming uniform gas heating, the global temperature is lower than the temperature of the hot CO2 plasma filament (6000 K) used in modeling the experimental conditions of ref. 17, within a similar SEI range, since we are no longer modeling a contracted plasma. In addition to the maximum temperature, the fractional energy consumption $E_{\rm c}$ (%) is plotted on the right y-axis in Fig. 4, defined as the fraction of plasma power absorbed in chemical reactions:

$$E_{\rm c} = \int_{0}^{t_{\rm heat} = 5 \, \text{ms}} \frac{Q_{\rm R}}{P} \, \mathrm{d}t \cdot 100\% \tag{17}$$

At lower SEI values, the CO2/CH4 plasma reaches significantly lower maximum temperatures compared to the CO2 plasma (see Fig. 4). For instance, at SEI = 100 kJ mol⁻¹, T_{max} =

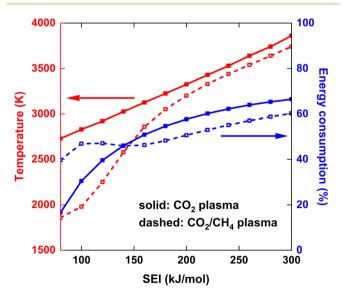


Fig. 4 Maximum gas temperature at the end of the plasma (t = 5 ms) (left y-axis) and (fractional) energy consumption in the plasma (right y-axis), as a function of the SEI. The solid and dashed lines indicate the results for the CO₂ plasma with post-plasma CH₄ injection, and for half of the CO₂/CH₄ mixture injected into the plasma and the other half of the CO₂/CH₄ mixture injected post-plasma, respectively.

2730 K for the CO_2 plasma and $T_{max} = 1980$ K for the CO_2/CH_4 plasma. This difference can be attributed to two factors. First, the CO₂/CH₄ mixture has a higher average heat capacity, due to the higher heat capacity of CH₄ compared to CO₂. Second, the energy absorbed in endothermic processes is higher for the CO₂/CH₄ mixture. Indeed, CH₄ is efficiently dissociated at temperatures below 2000 K, and the created H atoms accelerate the CO₂ dissociation process, since the reaction CO₂ + H \rightleftharpoons CO + OH has a significantly lower energy barrier than the reaction $CO_2 + M \rightleftharpoons CO + O + M$, i.e. $E_a = 105 \text{ kJ mol}^{-1} \text{ vs. } E_a =$ 542 kJ mol⁻¹,²⁴ respectively, resulting in relatively high CO₂ and CH₄ conversion even at the lower SEI values. For example, at the end of the plasma, before post-plasma injection, at SEI = 100 kJ mol⁻¹, χ^{CO_2} = 53% and χ^{CH_4} = 87% for the CO₂/CH₄ plasma (conversion of reactants relative to the amount of discharge gas) compared to χ^{CO_2} = 20% for the CO₂ plasma. This is also clear from the (fractional) energy consumption, which is higher for the CO₂/CH₄ plasma than for the CO₂ plasma (see blue curves in Fig. 4).

Notably, at higher SEI values (SEI > 140 kJ mol⁻¹), the energy consumption becomes higher for the CO2 plasma compared to the CO₂/CH₄ plasma (see again blue curves in Fig. 4). The reason is that CO₂ dissociation is more efficient at these elevated temperatures (T > 3000 K), allowing more energy to be stored in the strongly endothermic CO₂ dissociation process. Indeed, $\Delta H_{298 \text{ K}} = 283 \text{ kJ mol}^{-1} \text{ for } CO_2 + M \rightleftharpoons CO + O + M$ compared to $\Delta H_{298 \text{ K}} = 247 \text{ kJ mol}^{-1} \text{ for CO}_2 + \text{CH}_4 \rightleftharpoons 2\text{CO} +$ 2H₂, and twice the amount of CO₂ is present in the pure CO₂ plasma. Nonetheless, Tmax remains higher for the CO2 plasma across the complete SEI range due to the lower heat capacity of CO_2 .

To compare the performance of both strategies, the CO₂ and CH4 conversion and CO and H2 selectivity are plotted in Fig. 5(a) and (b), respectively. Fig. 5(a) illustrates that at lower SEI, the CO₂ conversion is significantly higher for strategy (i), i.e., CO2 plasma with post-plasma CH4 injection, e.g. at SEI = 100 kJ mol⁻¹, χ^{CO_2} = 56% compared to χ^{CO_2} = 28% for strategy (ii), i.e., CO₂/CH₄ plasma with post-plasma CO₂/CH₄ injection. This confirms our hypothesis defined above, because in strategy (i) all plasma power goes into heating and dissociation of CO₂, while in strategy (ii) some plasma power is absorbed by CH₄, resulting in less CO₂ dissociation. Note, however, that the majority of the CO₂ conversion for strategy (i) occurs behind the plasma upon CH₄ injection, since CO₂ conversion within the plasma is limited by the dissociation equilibrium of pure CO₂ gas, which will be discussed in section 4.3.1 below.

Conversely, the CH₄ conversion is higher for strategy (ii) at lower SEI, which is also in line with our hypothesis, because some CH₄ is already converted inside the plasma, while in strategy (i) the CH₄ conversion only takes place post-plasma. However, the difference between both strategies is less pronounced compared to the CO₂ conversion, e.g. at SEI = 100 kJ mol^{-1} , $\chi^{\text{CH}_4} = 44\%$ for strategy (ii) compared to $\chi^{\text{CH}_4} = 31\%$ for strategy (i). The difference in CO2 and CH4 conversion between both strategies decreases at higher SEI, with both strategies yielding approximately the same values for χ^{CO_2} and χ^{CH_4} at SEI

0

100

Paper

(a) 100 80 Conversion (%) 60 solid: CO₂ plasma dashed: CO₂/CH₄ plasma -co2 20 · CH₄ 100 80 Selectivity (%) 60 40 20 (b)

Fig. 5 CO_2 and CH_4 conversion (a) and CO and H_2 selectivity (b) as a function of the SEI. The solid and dashed lines indicate the results for the CO_2 plasma with post-plasma CH_4 injection, and for the CO_2/CH_4 plasma with post-plasma CO_2/CH_4 injection, respectively.

200

SEI (kJ/mol)

250

300

150

values above 220 kJ mol^{-1} , reaching very good conversions above 95%. Clearly, at high enough SEI, the injection method does not matter, because the temperature behind the plasma is high enough for conversion of both $\mathrm{CH_4}$ and the $\mathrm{CO_2/CH_4}$ mixture injected post-plasma.

As depicted in Fig. 5(b), both $S^{\rm CO}$ and $S^{\rm H_{2}}$ are much lower than 100% at lower SEI values (<200 kJ mol⁻¹) for both strategies, indicating that significant amounts of byproducts are formed in the DRM process. The main byproducts are $\rm C_{2}H_{2}$ and $\rm H_{2}O$, with molar fractions around 1–8% and 1–14%, respectively, while $\rm C_{2}H_{4}$ is the next most prominent byproduct, having a molar fraction below 0.5% across the complete SEI range. While the CO selectivity remains above 85% even at the lowest SEI values for the $\rm CO_{2}$ plasma with post-plasma $\rm CH_{4}$ injection (i), $S^{\rm CO}$ is significantly lower at the lowest SEI values

for the CO₂/CH₄ plasma with post-plasma CO₂/CH₄ injection (ii), e.g. at SEI = 100 kJ mol^{-1} , $S^{CO} = 40\%$. The low CO selectivity is due to the substantial formation of C₂H₂ in the CO₂/ CH4 plasma at the lowest SEI values, as will be discussed in section 4.3.1 below. However, for SEI > 140 kJ mol⁻¹, CO₂ dissociation becomes more favourable in the CO₂/CH₄ plasma, and S^{CO} is approximately the same for both strategies. At SEI values below 120 kJ mol⁻¹, the H_2 selectivity is rather low (S^{H_2} < 65%) since significant amounts of H₂O and C₂H₂ are formed in both strategies. In contrast to the CO selectivity, SH2 is higher for the CO₂/CH₄ plasma compared to the CO₂ plasma. The reason is that a substantially larger amount of H₂O is formed in the CO₂ plasma with post-plasma CH₄ injection, as will be discussed in section 4.3 below. However, similar to the conversion, both strategies yield approximately the same S^{CO} and SH2 values at SEI values above 220 kJ mol⁻¹, achieving 99% syngas selectivity at SEI = 280 kJ mol⁻¹.

Fig. 6 shows $\chi^{\rm tot}$ and η (left *y*-axis), as well as the energy cost (EC) of the conversion (right *y*-axis) as a function of the SEI for both strategies. At lower SEI values (<200 kJ mol⁻¹), the total conversion is slightly higher for the CO₂ plasma with postplasma CH₄ injection (i), because the increase in CO₂ conversion outweighs the lower CH₄ conversion compared to the CO₂/CH₄ plasma with post-plasma CO₂/CH₄ injection (ii) (see Fig. 5(a) above).

The EC is a metric for evaluating how much energy is needed for converting the reactants, particularly with the goal of energy-efficient removal of greenhouse gases. Since it is equal to the SEI divided by χ^{tot} , the EC will be slightly lower for the CO₂ plasma with post-plasma CH₄ injection for SEI < 200 kJ mol⁻¹. The minimum EC of 212 kJ mol⁻¹ for strategy (i) is reached at SEI = 140 kJ mol⁻¹, corresponding to χ^{tot} = 66%, while a slightly higher minimum EC of 224 kJ mol⁻¹ is

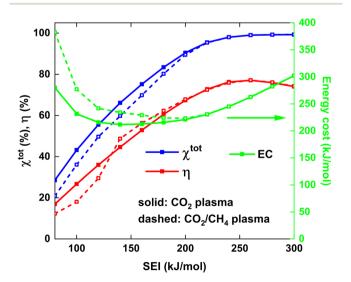


Fig. 6 Total conversion and ECE (left y-axis) and EC of conversion (right y-axis) as a function of the SEI. The solid and dashed lines indicate the results for the CO_2 plasma with post-plasma CH_4 injection, and for the CO_2/CH_4 plasma with post-plasma CO_2/CH_4 injection, respectively.

reached at SEI = 200 kJ mol^{-1} for strategy (ii), corresponding to χ^{tot} = 89%. Although the model suggests that injecting all the energy into CO_2 can slightly reduce the EC by about 5% due to enhanced CO_2 conversion at lower SEI, this reduction is not particularly significant. Furthermore, the ECE is a more critical metric for evaluating the DRM process, as it measures how efficiently syngas can be produced, which is the key objective for DRM and crucial for industrial applications. ¹⁸

The trend of the ECE is more complicated. Below SEI values of 140 kJ mol⁻¹, η is slightly higher for strategy (i), due to the higher values for χ^{CO_2} and S^{CO} , and the product of both defines the amount of CO formed (cf. eqn (12) above). However, for SEI > 140 kJ mol⁻¹, η becomes slightly higher for strategy (ii), due to the strong increase in CO selectivity and significantly higher S^{H_2} values (cf. Fig. 5(b)), resulting in higher values for η despite the lower total conversion. Finally, since the CO₂ and CH₄ conversion and CO and H₂ selectivity are approximately the same for SEI values above 220 kJ mol⁻¹, the ECE is also nearly identical in this SEI range, reaching its maximum value of 77% at 260 kJ mol⁻¹.

Remarkably, since the best performance, characterised by high conversion and ECE, is obtained at high SEI values where both strategies yield identical results, our model suggest that there is no strong advantage of considering a pure CO₂ plasma with post-plasma CH₄ injection. Indeed, the hypothesis that post-plasma CH₄ injection results in better syngas yield and ECE holds only in the suboptimal SEI range below 140 kJ mol⁻¹, characterised by low conversion and low ECE. Our conclusion is also supported by the reported ECE values in literature, where the value of 67% reported by Cho *et al.*¹⁷ is among the highest values reported in literature due to the high thermal efficiency of their particular setup, but it does not exceed the value of 71% reported by Sun *et al.*,¹⁶ where CO₂ and CH₄ are injected directly into the plasma.

We note however that post-plasma $\mathrm{CH_4}$ injection might still be advantageous to increase the $\mathrm{CH_4/CO_2}$ ratio, by mitigating discharge instability caused by soot formation, associated with high $\mathrm{CH_4}$ fractions within the plasma. This could potentially lead to higher syngas ratios, more appealing for industrial applications.

4.3. Kinetic analysis

To gain insight into the DRM process, we perform a kinetic analysis and evaluate how the species react over time. In particular, we aim to explain why the first strategy, *i.e.* (i) injecting only CO₂ inside the plasma while injecting CH₄ post-plasma, fails to enhance the ECE with respect to the second strategy, *i.e.* (ii) injecting half of the 1:1 CO₂/CH₄ mixture inside the plasma and the other half of the same mixture post-plasma, within the SEI range of 140–200 kJ mol⁻¹ (section 4.3.1), and why both strategies are equivalent in the optimal SEI range above 240 kJ mol⁻¹ (section 4.3.2).

4.3.1. Kinetic analysis at low SEI (140 kJ mol⁻¹**).** Before discussing why strategy (i) fails to enhance the ECE for SEI > 140 kJ mol⁻¹, we briefly address the region of SEI < 140 kJ mol⁻¹, where the hypothesis that injecting all the energy into

CO₂ yields improved ECE holds true. For SEI < 140 kJ mol⁻¹, in strategy (ii), CH₄ is mainly converted to C₂H₂, since the O atoms resulting from CO2 dissociation are not used for oxidising CH4. Instead, the O atoms react with H2, resulting from CH₄ dissociation, to form H₂O. For instance, at SEI = 100 kJ mol⁻¹, the amount of CO produced is only 6% higher than the amount of converted CO2, indicating that most of the O atoms (94%) are used to form H₂O. Consequently, the substantial formation of C₂H₂ and H₂O for SEI < 140 kJ mol⁻¹ results in relatively low S^{CO} and S^{H_2} for strategy (ii). For strategy (i), the CO_2 conversion is much higher, leading to higher S^{CO} since nearly every converted CO2 molecule will create a CO molecule, unlike CH₄ conversion that mainly yields C₂H₂/H₂/H₂O within this SEI range. Due to the significantly higher χ^{CO_2} and S^{CO} of strategy (i) compared to strategy (ii), the ECE of strategy (i) is significantly higher, e.g., at SEI = 100 kJ mol⁻¹, η = 27% and $\eta = 18\%$ for strategy (i) and (ii), respectively. However, this SEI range (<140 kJ mol⁻¹) is not interesting for industrial applications due to the low conversion and ECE.

In contrast, at SEI = 140 kJ mol⁻¹, there is a sharp increase in S^{CO} and S^{H_2} for strategy (ii) (*cf.* Fig. 5(b) above), since the O atoms resulting from CO₂ dissociation will now primarily oxidise CH₄ to CO. The reason is that, in contrast to SEI < 140 kJ mol⁻¹, enough energy is present to convert C₂H₂ and H₂O, formed during the reforming process, to CO and H₂, as indicated in Fig. 7, which is discussed below. As a result, the ECE of strategy (ii) slightly exceeds that of strategy (i) for SEI > 140 kJ mol⁻¹, as observed in Fig. 6 above.

Fig. 7 depicts the evolution of the CO_2 and CH_4 conversion over time (a), as well as the molar fractions of H_2O and C_2H_2 (b). The conversion is calculated as the amount of reactant consumed relative to the total amount of reactant supplied to the system, encompassing both the discharge gas and the gas injected post-plasma. Therefore, the time-dependent conversion $\chi(t)$ is calculated for strategies (i) and (ii) as:

(i)

$$\chi^{\text{CO}_2}(t) = \frac{n_0^{\text{CO}_2} \cdot V_0 - n^{\text{CO}_2}(t) \cdot V(t)}{n_0^{\text{CO}_2} \cdot V_0}$$
 (18)

$$\chi^{\text{CH}_4}(t) = \frac{\int_0^t R_{\text{m}}^{\text{CH}_4}(t) V(t) dt - n^{\text{CH}_4}(t) \cdot V(t)}{n_0^{\text{CO}_2} \cdot V_0}$$
(19)

(ii)

$$\chi^{\text{CO}_2/\text{CH}_4}(t) = \frac{n_0^{\text{CO}_2/\text{CH}_4} \cdot V_0 + \int_0^t R_{\text{m}}^{\text{CO}_2/\text{CH}_4}(t) V(t) dt - n^{\text{CO}_2/\text{CH}_4}(t) \cdot V(t)}{2n_0^{\text{CO}_2/\text{CH}_4} \cdot V_0}$$
(20)

where eqn (18) and (19) represent the CO_2 and CH_4 conversion at time t for strategy (i), and eqn (20) represents the CO_2 and CH_4 conversion, which have identical expressions, for strategy (ii). We note that $n_0^{CO_2/CH_4}$ represents the initial density of CO_2/CH_4 present in the simulation, *i.e.* the discharge gas, and n^{CO_2/CH_4} represents the actual density present at time t. Finally, R_m is the mixing rate, defined by eqn (6) above.

Paper

100 (a) 80 Conversion (%) 60 40 20 solid: CO₂ plasma dashed: CO₂/CH₄ plasma 0 (b) solid: CO₂ plasma 20 dashed: CO2/CH4 plasma Molar fraction (%) 15 10 5 0 0 5 10 15 20

Fig. 7 CO₂ and CH₄ conversion (a), as well as H₂O and C₂H₂ molar fraction (b), as a function of time, for SEI = 140 kJ mol $^{-1}$. The solid and dashed lines indicate the results for the CO₂ plasma with post-plasma CH₄ injection, and for the CO₂/CH₄ plasma with post-plasma CO₂/CH₄ injection, respectively. The vertical dashed line at 5 ms indicates the post-plasma mixing.

Time (ms)

To explain the evolution of the CO_2 and CH_4 conversion shown in Fig. 7(a), we plot the net rates of conversion for CO_2 and CH_4 , *i.e.* the sum of all individual reaction rates, in Fig. 8. To account for the change in simulation volume V over time (due to gas expansion upon reaction and rise in temperature), we scale the net volumetric reaction rate R_i of reactant i (CO_2/CH_4) by multiplying it with the actual V, and then divide this product by the number of moles of reactant i present in the simulation, *i.e.*, the initial molar density $n_{i,0}$ times V_0 , to render the rate value independent of the system size, *i.e.*, the initial volume V_0 :

$$R'_{i}(t) = \frac{R_{i}(t) \cdot V(t)}{n_{i,0} \cdot V_{0}}$$
 (21)

where R'_i is the net rate of conversion of reactant i with unit s^{-1} , effectively indicating how many times the initial amount of reactant reacts away per second. For instance, if R'_i has a constant value of 100 s^{-1} , reactant i will be completely converted at t = 0.01 s. The temperature along the simulation is also included in Fig. 8 (black dashed line, right y-axis).

Fig. 7(a) illustrates that at the end of the discharge (t =5 ms), a maximum CO₂ conversion of 42% is reached for the CO₂ plasma, corresponding to the dissociation equilibrium of CO_2 at T_{max} = 3020 K (*cf.* black dashed line in Fig. 8, panel (i)). Subsequently, upon post-plasma CH₄ injection, the hot CO₂ equilibrium mixture, i.e., O, O₂ and CO₂, reacts with CH₄ at the elevated post-plasma temperatures. As a result, the CO2 conversion sharply increases (cf. Fig. 7(a)), reaching a maximum value of 80%, after which the net rate of CO₂ conversion becomes negligible due to the slow reaction kinetics around T = 1800 K (cf. Fig. 8(i)). Hence, the higher overall CO₂ conversion in scenario (i) (cf. Fig. 5 above) is not due to higher conversion inside the plasma (as it is even a bit lower than in scenario (ii); cf. Fig. 7(a)), but due to the additional CO2 conversion post-plasma upon reacting with CH4, as also mentioned in section 4.2 above.

Cho et al. ¹⁷ mentioned that the O_2 resulting from CO_2 dissociation in the CO_2 plasma reacts with the CH_4 injected downstream. Since the oxidation of CH_4 by O_2 is an exothermic reaction with a low energy barrier, CH_4 can be efficiently oxidized by O_2 post-plasma using residual heat at a lower temperature. However, achieving complete CO_2 conversion within the plasma requires very high SEI values, e.g., at SEI = 300 kJ mol⁻¹, the CO_2 conversion reaches 92% by the end of the plasma. At intermediate SEI values, a substantial amount of unreacted CO_2 must react with CH_4 downstream, requiring much higher temperatures due to the lower reactivity of CO_2 compared to O_2 , similar to strategy (ii). Consequently, the total conversion for strategy (i) is only slightly higher (ca. 5%) than for strategy (ii) at SEI < 220 kJ mol⁻¹.

Fig. 7(b) illustrates that when the hot CO₂ gas mixes with CH₄, CH₄ is initially completely converted to CO due to the presence of reactive oxygen species (O2 and O atoms) resulting from CO₂ dissociation, as indicated by the absence of C₂H₂ formation for t < 6 ms. Since most of the oxygen is used in the oxidation of CH_4 , the CH_4 conversion at t = 6 ms, approximately 37%, is close to the CO₂ conversion of 42% in the plasma. Notably, the CO_2 conversion at t = 6 ms is around 75%, which is significantly higher than the conversion at the end of the plasma, suggesting the generation of new reactive oxygen for CH_4 oxidation. However, most of the CO_2 at t < 06 ms is converted to CO and H2O via the water-gas shift reaction (cf. section 4.3.3), as is clear from the substantial increase in the H₂O fraction shown in Fig. 7(b). Consequently, no additional reactive oxygen is created in this manner, which explains the formation of C_2H_2 after t = 6 ms.

For strategy (ii), CO_2 is almost completely converted in the CO_2/CH_4 plasma, corresponding to $\chi^{CO_2} = 49\%$, considering that only half of the total CO_2 flow passes through the plasma. When the remaining half of the 1:1 CO_2/CH_4 mixture is

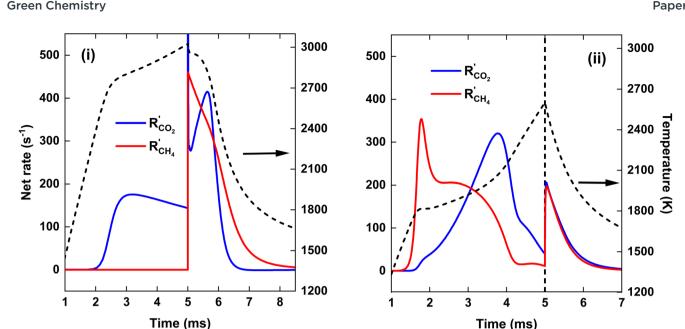


Fig. 8 Net rates of conversion of CO₂ and CH₄, as a function of time, for SEI = 140 kJ mol⁻¹ (left y-axis). The temperature is indicated by the dashed black line (right y-axis). The left panel (i) and right panel (ii) show the results for the CO₂ plasma with post-plasma CH₄ injection, and for the CO₂/CH₄ plasma with post-plasma CO₂/CH₄ injection, respectively.

injected, the CO2 conversion rises to its maximum value of 60%, after which, similar to case (i), the CO₂ conversion freezes around T = 1800 K (cf. Fig. 8(ii)).

We stress that the total amount of CO2 converted within the plasma is actually higher for the CO₂/CH₄ plasma, despite the lower temperature and only half of the CO2 being present, compared to the pure CO₂ plasma. This can be attributed to the presence of CH4 that strongly shifts the equilibrium mixture to CO at lower temperatures compared to a pure CO₂ mixture, and the accelerated CO₂ dissociation due to the presence of H atoms. However, for strategy (i), when CH4 is injected after the CO2 plasma, the CO2 conversion sharply increases and surpasses that of strategy (ii), i.e. $\chi^{\text{CO}_2} = 80\%$ compared to χ^{CO_2} = 60%, respectively. This is due the fact that for strategy (i), all the remaining CO2 that was not converted within the plasma is reacting at the high afterglow temperature upon CH4 injection, resulting in rapid CO2 dissociation kinetics, as seen in Fig. 8(i), *i.e.* $R'_{CO_2} = 410 \text{ s}^{-1}$ at t = 5.6 ms. In contrast, for strategy (ii), the CO2 entering the simulation due to mixing with the plasma stream after post-plasma injection on average reacts at a lower temperature since the plasma afterglow is cooler (cf. Fig. 8) due to the colder plasma and the previous mixing with the incoming cold gas.

For SEI = 140 kJ mol⁻¹, the pure CO₂ plasma yields better CO2 conversion, as more CO2 is heated to the elevated plasma temperatures compared to case (ii), where half of the CO₂ is injected post-plasma. However, there is not enough residual heat to facilitate sufficient CH₄ reforming, since a maximum CH_4 conversion of 53% is reached around T = 1700 K (cf. Fig. 8), beyond which the CH₄ dissociation freezes. Moreover, as shown in Fig. 7(b), a large amount of H₂O is formed in the plasma afterglow (up to 20%), resulting in the low H2 selectivity of 56% (cf. Fig. 5(b)). For strategy (ii), a higher CH₄ conversion of 60% is achieved, since half of the CH₄ is completely converted within the discharge, and ca. 20% of the CH₄ injected post-plasma (equivalent to 10% of the total CH₄) can be converted with residual heat. Moreover, as illustrated in Fig. 7(b), strategy (ii) produces only 5% H₂O, almost a factor 3 lower than in strategy (i), resulting in the significantly higher H_2 selectivity of 80% (cf. Fig. 5(b)). The disparity in H_2O production between the two strategies can be attributed to the equilibrium of the water-gas shift reaction, which will be discussed in detail in section 4.3.3.

Although the pure CO₂ plasma with post-plasma CH₄ injection yields higher CO2 conversion for SEI values under 220 kJ mol⁻¹, resulting in slightly higher total conversion with respect to strategy (ii), the H2 selectivity is significantly lower due to substantial H₂O formation. As a result, the ECE is lower for the pure CO₂ plasma with post-plasma CH₄ injection within the SEI range of 140-200 kJ mol⁻¹ (cf. Fig. 6). Therefore, our model suggests that it is not possible to improve the performance of the DRM process by considering a pure CO2 plasma with post-plasma CH₄ injection, within this SEI range of 140-200 kJ mol⁻¹. Furthermore, Fig. 6 indicates that the optimal performance, characterized by high conversion and ECE, is achieved at SEI values between 240-280 kJ mol⁻¹, where both strategies yield identical results.

4.3.2. Kinetic analysis at high SEI (220 kJ mol⁻¹). To gain deeper insights into why both strategies yield nearly identical results for SEI values above 220 kJ mol⁻¹, we analyse the temporal evolution of CO2 and CH4 conversion for SEI = 220 kJ mol^{-1} , as well as the molar fractions of H_2O and C_2H_2 , as

Green Chemistry Paper

plotted in Fig. 9(a and b). In addition, we examine the net rates of conversion of CO2 and CH4, using the same scaling approach as in Fig. 8, as plotted in Fig. 10. Here, we focus on the mixing process after post-plasma injection, starting from t= 5 ms, because we aim to evaluate whether sufficient residual heat is present to completely convert the fraction of gas injected post-plasma, unlike the case at low SEI (140 kJ mol⁻¹) discussed in section 4.3.1. This is true when the rate of CH₄ conversion for strategy (i) and the rate of CO2 and CH4 conversion for strategy (ii) equal the mixing rate $R_{\rm m}$, i.e. the rate of CH₄ addition for strategy (i) and the rate of CO₂ and CH₄ addition for strategy (ii). Therefore, we also plot $R_{\rm m}$ in Fig. 10,

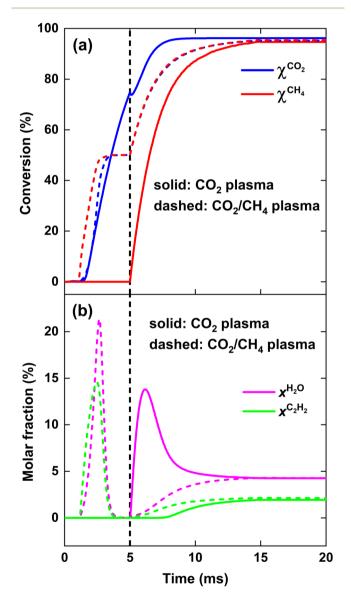


Fig. 9 CO₂ and CH₄ conversion (a), as well as H₂O and C₂H₂ molar fraction (b), as a function of time, for SEI = 220 kJ mol^{-1} . The solid and dashed lines indicate the results for the CO₂ plasma with post-plasma CH₄ injection, and for the CO₂/CH₄ plasma with post-plasma CO₂/CH₄ injection, respectively. The vertical dashed line at 5 ms indicates the post-plasma mixing.

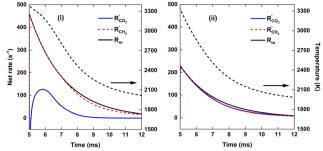


Fig. 10 Net rates of conversion of CO₂ and CH₄ and mixing rate (solid black line) as a function of time, for SEI = 220 kJ mol⁻¹ (left y-axis). The temperature is indicated by the dashed black line (right y-axis). The left panel (i) and right panel (ii) show the results for the CO2 plasma with post-plasma CH₄ injection, and for the CO₂/CH₄ plasma with postplasma CO₂/CH₄ injection, respectively.

scaled in the same manner as the net rates of CO2 and CH4 conversion.

As is clear from Fig. 9, for strategy (i), in contrast to the previous case at SEI = 140 kJ mol⁻¹, enough residual heat is present to almost completely convert the CH4 injected postplasma, yielding χ^{CH_4} = 95%. Indeed, the temperature postplasma is above 3000 K in the first 1.5 ms, and only drops below 2000 K after 7 ms post-plasma (cf. Fig. 10, panel (i)), while at 140 kJ mol⁻¹, the temperature post-plasma drops below 2000 K already after 2 ms for strategy (i) and after 1 ms for strategy (ii) (cf. Fig. 8, panel (i)). The nearly 100% CH₄ conversion is also clear from Fig. 10(i), where the rate of CH₄ addition due to mixing is nearly balanced by the net rate of CH₄ conversion (cf. black solid and red dashed line). Similarly, at this high SEI of 220 kJ mol⁻¹, strategy (ii) also achieves nearcomplete conversion of CO2 and CH4 since enough residual heat is present to convert the other 50% of the 1:1 CO2/CH4 mixture post-plasma. This is again illustrated in Fig. 10(ii), where the net rates of CO2 and CH4 conversion closely match their rate of addition due to mixing.

We stress again that high SEI values above 220 kJ mol⁻¹ are needed for the pure CO₂ plasma to have complete conversion of CH4 downstream. However, at these SEI values, the DRM kinetics are fast enough to also completely convert the 1:1 CO₂/CH₄ mixture injected post-plasma for strategy (ii). Consequently, our modeling results indicate that it is not possible to improve the ECE of the DRM process by using a pure CO₂ plasma with post-plasma CH₄ injection.

4.3.3. Water-gas shift reaction to explain the H₂O formation and H₂ selectivity. Remarkably, Fig. 9(b) illustrates that at 220 kJ mol⁻¹ both strategies converge to the same H₂O fraction (reached around t = 13 ms), despite the reaction kinetics being completely different. Indeed, in strategy (i), H₂O is initially formed post-plasma at high temperatures (T > 3100 K) and is subsequently decomposed when the mixture cools down and cold CH4 is added, while in strategy (ii), H2O is gradually formed as the mixture cools down and cold CO2 and CH₄ are added to the simulation. This convergence suggests

Green Chemistry Paper

that some sort of equilibrium is reached for the H₂O fraction. However, at these temperatures the H₂O fraction at thermodynamic equilibrium is negligible (cf. Fig. 2(a)).

The reason is that the H₂O fraction follows the equilibrium of the water-gas shift (WGS) reaction:

$$[\mathbf{H}_2\mathbf{O}] = \frac{[\mathbf{CO}_2] \cdot [\mathbf{H}_2]}{[\mathbf{CO}] \cdot \mathit{K}_{eq}}$$

where K_{eq} is the equilibrium constant of the WGS reaction, declining with temperature due to the negative Gibbs free energy of the reaction ($\Delta G_0 = -28.6 \text{ kJ mol}^{-1}$), as shown in Fig. 11. At temperatures surpassing 1200 K, CO₂ will eventually convert entirely to CO over a sufficiently extended period, as is clear from the DRM equilibrium calculations in section 4.1, reaching a negligible H2O fraction, in accordance with the WGS equilibrium. However, the time required to attain equilibrium at the temperatures under consideration exceeds the total residence time of 15 ms (5 ms heating + 10 ms mixing). For instance, at T = 2500 K, more than a second is needed to reach DRM equilibrium (cf. Fig. 2). Consequently, CO2 is not fully converted yet, allowing for a significant H₂O fraction. The WGS equilibrium explains why both strategies converge to the same H₂O fraction, as nearly equivalent CO₂ and CH₄ conversions are achieved (cf. Fig. 5(a)) due to the rapid reaction kinetics at the elevated temperatures associated with SEI > 220 kJ mol⁻¹. We stress that we did not impose the WGS equilibrium in the kinetic simulations. Instead, by analyzing the species concentrations, we found that the kinetics of the WGS reaction are sufficiently fast, allowing the WGS equilibrium to be attained throughout the complete simulation until the temperature drops below ca. 1800 K.

We now explain the H_2O formation, determining S^{H_2} , for strategy (i) and (ii) at 140 and 220 kJ mol⁻¹, by means of the

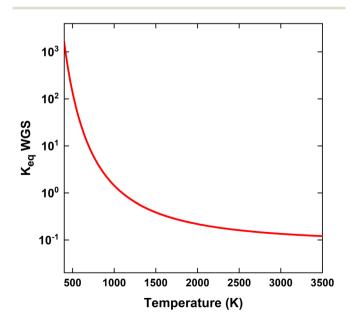


Fig. 11 Equilibrium constant of WGS reaction as a function of temperature.

WGS equilibrium. For strategy (i), comparing Fig. 9(b)-7(b), the H₂O fraction reaches a lower maximum value at SEI = 220 kJ mol⁻¹, with $x^{H:O} = 14\%$ for SEI = 220 kJ mol⁻¹ vs. $x^{H:O} =$ 20% for SEI = 140 kJ mol⁻¹. The lower H_2O fraction at SEI = 220 kJ mol⁻¹ is due to the substantially higher CO₂ conversion compared to SEI = 140 kJ mol⁻¹, outweighing the lower value for K_{eq} associated with the higher afterglow temperature. In addition to the lower maximum H₂O fraction at SEI = 220 kJ mol⁻¹, H₂O is able to react away more effectively, yielding a significant lower final H_2O fraction of 4% compared to x^{H_2O} = 13% for SEI = 140 kJ mol⁻¹. When CH_4 is injected after the CO₂ plasma, the H₂O fraction initially increases until it reaches its maximum value, after which it decreases due to dilution of the H₂O fraction through CH₄ addition, as well as further conversion of CO2 to CO and the cooling of the gas mixture, which shifts the WGS equilibrium to CO₂ and H₂. The reason that the decline in H2O fraction is much smaller at SEI = 140 kJ mol⁻¹ is that the mixture cools to temperatures where the kinetics of the WGS reaction are too slow (T < 1800 K; cf. Fig. 8(i)), effectively freezing the H₂O concentration. Indeed, the drop in H₂O fraction is mainly due to dilution. This is illustrated in Fig. 12, where the calculated H2O fraction as a function of time decouples from the theoretical H₂O fraction predicted by the WGS equilibrium around t = 7 ms, in contrast to the case of SEI = $220 \text{ kJ} \text{ mol}^{-1}$ where the calculated H₂O fraction perfectly aligns with the equilibrium prediction.

For strategy (ii), Fig. 7(b) and 9(b) illustrate that H₂O reacts away at the end of the plasma and is slowly formed during the reforming of CH₄ when the cold 1:1 CO₂/CH₄ mixture is added post-plasma, reaching a final value of $x^{H:O} = 5\%$ and $x^{\text{H}\cdot\text{O}} = 4\%$ for SEI = 140 kJ mol⁻¹ and SEI = 220 kJ mol⁻¹,

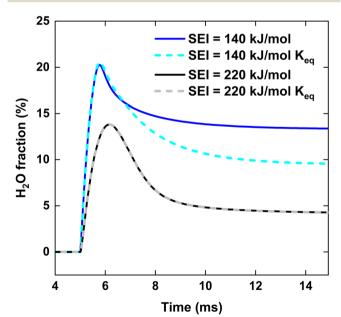


Fig. 12 H₂O fraction as a function of time, for the CO₂ plasma with post-plasma CH_4 injection, at $SEI = 140 \text{ kJ mol}^{-1}$ and SEI = 220 kJmol⁻¹. The dashed lines indicate the H₂O fraction predicted by the WGS equilibrium.

respectively. For SEI = 140 kJ mol $^{-1}$, following the WGS equilibrium, H_2O is almost completely converted near the end of the plasma, since near-complete conversion of CO_2 is achieved inside the plasma, as seen in Fig. 7(a) and (b). However, in contrast to the WGS equilibrium that predicts a high final H_2O fraction of 28% due to the relatively low CO_2 conversion of 60%, the H_2O fraction reaches a rather low value of 5% after complete addition of the cold CO_2/CH_4 mixture. Indeed, similar to the injection of cold CH_4 after the CO_2 plasma (i), the WGS reaction kinetics quickly get frozen when the gas mixture cools down due to mixing with the cold CO_2/CH_4 mixture, explaining the low final H_2O fraction.

From the discussion above, it is clear why the CO₂ plasma with post-plasma CH₄ injection (i) yields a significantly lower SH2 at lower SEI (<200 kJ mol⁻¹) compared to the CO₂/CH₄ plasma with post-plasma CO₂/CH₄ injection (ii). For strategy (ii), most of the H₂O formed during the reforming process within the plasma is decomposed due to the high CO2 and CH₄ conversion at the end of the plasma. When the cold CO₂/ CH₄ mixture is injected post-plasma, the mixture cools down and the CO₂ concentration will eventually increase since there is insufficient heat to immediately convert the added CO2 gas. Consequently, the H₂O concentration will increase according to the WGS equilibrium. However, at these temperatures where the rate of CO₂ conversion is significantly lower than the rate of CO_2 addition due to mixing (T < 2000 K), the kinetics of the WGS reaction are also too slow to follow the WGS equilibrium. As a result, the H₂O fraction will slightly increase during the reforming process post-plasma, but is frozen at a relatively low concentration. In contrast, for strategy (i), a substantial amount of H2O is formed during the reforming process following post-plasma CH₄ injection, since a significant fraction of CO2 remains after the CO2 plasma due to incomplete conversion within the plasma at lower SEI (<200 kJ mol⁻¹).

Lastly, we note that if complete CO_2 dissociation is reached within the CO_2 plasma for strategy (i), CH_4 will be completely converted to CO by O_2 and O resulting from the completely dissociated CO_2 plasma, and no $\mathrm{H}_2\mathrm{O}$ will be formed according to the WGS equilibrium. However, this is not an energy efficient approach for DRM since the energy required to completely dissociate the CO_2 gas is much higher than the energy needed to reach near 100% syngas yield from a $1:1~\mathrm{CO}_2/\mathrm{CH}_4$ mixture. This is evident from Fig. 9(a) and (b), which show that 100% syngas yield (full conversion with no byproducts) is achieved at the end of the plasma for strategy (ii), whereas the CO_2 conversion at the end of the CO_2 plasma in strategy (i) reaches only 75%.

5. Conclusions

We have developed a 0D chemical kinetics model to describe the post-plasma gas conversion process occurring when the effluent of a thermal plasma mixes with a gas stream injected post-plasma, and we applied this model here to plasma-based DRM. Specifically, our model aims to investigate the potential benefits of injecting all the plasma energy into CO₂ for the thermal plasma-driven DRM process, by considering a pure CO₂ plasma with post-plasma CH₄ injection. The rationale behind this strategy is that when a CO₂/CH₄ mixture is fed to the plasma, some of the plasma power is absorbed by CH₄, which is more easily dissociated, thereby reducing the power available for CO₂ dissociation compared to a pure CO₂ plasma. As CH₄ dissociates at lower temperatures, injecting it post-plasma allows CH₄ reforming to proceed in the reforming reactor with residual heat, potentially improving the energy efficiency of the process compared to injecting both CO₂ and CH₄ into the plasma.

We first validated the model by reproducing the experimental results of ref. 17, achieving reasonable agreement for the CO_2 and CH_4 conversion and CO selectivity, but underestimating the H_2 selectivity by *ca.* 15%. The lower H_2 selectivity predicted by the model is due to the significantly higher $\mathrm{H}_2\mathrm{O}$ fraction calculated by the model compared to that measured in the experiment, possibly due to the lack of oxidation reactions of the metal reactor walls in the model, which was hypothesized to play a role in the experiment of ref. 17, or due to undetected $\mathrm{H}_2\mathrm{O}$.

Subsequently, to verify whether directing all the plasma energy into CO₂ can improve the syngas yield and energy efficiency, we compared both strategies, *i.e.* (i) injecting only CO₂ inside the plasma while injecting CH₄ post-plasma, *vs.* (ii) injecting half of the 1:1 CO₂/CH₄ mixture into the plasma and the other half of the 1:1 CO₂/CH₄ mixture post-plasma. Our conceptual kinetic simulations assume uniform plasma heating and neglect any heat losses, to make the modeling results as transparent as possible.

Our modeling results indicate that for SEI values below 220 kJ mol⁻¹, the CO₂ conversion can be increased by considering a pure CO₂ plasma with post-plasma CH₄ injection (i). The enhanced CO₂ conversion arises from the greater fraction of CO₂ subjected to high temperatures conducive to efficient CO2 dissociation, compared to strategy (ii), where half of the CO₂ is injected post-plasma. For instance, at SEI = 140 kJ mol^{-1} , $\chi^{\text{CO}_2} = 80\% \text{ vs. } \chi^{\text{CO}_2} = 60\% \text{ for strategy (ii)}$. While the CH₄ conversion is slightly lower for strategy (i), e.g. at SEI = 140 kJ mol^{-1} , $\chi^{\text{CH}_4} = 53\%$ vs. $\chi^{\text{CH}_4} = 60\%$ for strategy (ii), the higher CO₂ conversion outweighs the lower CH₄ conversion, resulting in a slightly higher (ca. 5%) total conversion for SEI < 220 kJ mol⁻¹. Consequently, the minimum EC of conversion is slightly lower, i.e., 212 kJ mol⁻¹ vs. 224 kJ mol⁻¹ for strategy (i) and (ii), respectively. For SEI > 220 kJ mol⁻¹, both strategies yield nearly identical results, due to the rapid reaction kinetics at the elevated temperatures (T > 2000 K), with $\chi^{\text{tot}} > 95\%$.

For SEI < 140 kJ mol⁻¹, strategy (i) yields a lower ECE (5–9%) due to the significantly higher χ^{CO_2} and S^{CO} compared to strategy (ii). However, this SEI range is not particularly interesting for applications because of the relatively low conversion (<60%) and ECE (<50%). Notably, strategy (i) causes substantial H₂O formation when CH₄ is injected post-plasma, which is only partially decomposed within the limited reactor residence time for SEI < 220 kJ mol⁻¹. For instance, at SEI = 140 kJ

Green Chemistry

Published on 24 Liigen 2024. Downloaded on 25/07/2025 2:35:40 AM.

mol⁻¹, the final H₂O molar fraction is 13%, resulting in a low H_2 selectivity of 56%. For strategy (ii), at SEI \geq 140 kJ mol⁻¹, H₂O formed during the reforming process inside the plasma is almost completely converted at the end of the discharge, yielding significantly higher H₂ selectivity, e.g. at SEI = 140 kJ mol^{-1} , $S^{\text{H}_2} = 83\%$. As a result, for SEI values ranging between 140 and 200 kJ mol⁻¹, although the total conversion is slightly higher (1-6%), the CO₂ plasma with post-plasma CH₄ injection yields a slightly lower ECE (1-4%). In other words, the substantial H₂O formation, leading to a lower H₂ selectivity, explains why there is no clear benefit of the CO2 plasma with postplasma CH₄ injection for SEI values between 140 and 220 kJ mol^{-1} .

For the CO₂ plasma with post-plasma CH₄ injection, high SEI values above 200 kJ mol⁻¹ are needed to ensure that enough residual heat is present post-plasma to have efficient CH_4 conversion ($\chi^{CH_4} > 80\%$), and significantly convert the H₂O formed during the DRM process, resulting in good H₂ selectivity ($S^{H_2} > 80\%$). However, at these SEI values, the CO₂/ CH₄ plasma with post-plasma CO₂/CH₄ injection yields similar results, as sufficient residual heat facilitates the efficient conversion of the injected CO₂/CH₄ mixture post-plasma.

Our model predicts the best performance for SEI values ranging from 240 to 280 kJ mol⁻¹, where both strategies yield nearly identical results, reaching a total conversion of 99% and ECE of 77%. Consequently, our model suggests that, although enhanced CO2 conversion is feasible at lower SEI values by directing all the energy into CO2, improving the ECE of the DRM process is not possible through a pure CO2 plasma with post-plasma CH₄ injection. Nonetheless, such a configuration might still be useful to increase the CH₄/CO₂ ratio, by circumventing plasma instability resulting from soot formation attributed to high CH₄ fractions within the plasma. This could potentially yield higher syngas ratios, more appealing for industrial applications.

Author contributions

Conceptualization, M. A., I. T. and A. B; methodology & investigation, M. A., I. T. and A. B.; writing - original draft, M. A. and A. B., writing - review & editing, M. A. and A. B.; funding acquisition, A. B.; supervision, A. B.

Data availability

All data that support the findings of this study are included within the article.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

This research was supported by the Horizon Europe Framework Program "Research and Innovation Actions" (RIA), project CANMILK (Grant No. 101069491). We also thank C. H. Cho for the valuable information about their experimental work.

References

- 1 R. S. Abiev, D. A. Sladkovskiy, K. V. Semikin, D. Y. Murzin and E. V. Rebrov, Non-thermal plasma for process and energy intensification in dry reforming of methane, Catalysts, 2020, 10(11), 1358.
- 2 M. I. Malik, I. E. Achouri, N. Abatzoglou and F. Gitzhofer, Intensified performance of methane dry reforming based on non-thermal plasma technology: Recent progress and key challenges, Fuel Process. Technol., 2023, 245, 107748.
- 3 R. Snoeckx and A. Bogaerts, Plasma technology-a novel solution for CO₂ conversion?, Chem. Soc. Rev., 2017, 46(19), 5805-5863.
- 4 X. Cui and S. K. Kær, A comparative study on three reactor types for methanol synthesis from syngas and CO2, Chem. Eng. J., 2020, 393, 124632.
- 5 S. Mehariya, A. Iovine, P. Casella, D. Musmarra, A. Figoli, T. Marino, N. Sharma and A. Molino, Fischer-Tropsch synthesis of syngas to liquid hydrocarbons, in Lignocellulosic biomass to liquid biofuels, Elsevier, 2020, pp. 217-248.
- 6 H. Zhang, Z. Sun and Y. H. Hu, Steam reforming of methane: Current states of catalyst design and process upgrading, Renewable Sustainable Energy Rev., 2021, 149, 111330.
- 7 B. Wanten, S. Maerivoet, C. Vantomme, J. Slaets, G. Trenchev and A. Bogaerts, Dry reforming of methane in an atmospheric pressure glow discharge: Confining the plasma to expand the performance, J. CO₂ Util., 2022, 56, 101869.
- 8 S. M. Chun, Y. C. Hong and D. H. Choi, Reforming of methane to syngas in a microwave plasma torch at atmospheric pressure, J. CO₂ Util., 2017, 19, 221-229.
- 9 W.-J. Jang, J.-O. Shim, H.-M. Kim, S.-Y. Yoo and H.-S. Roh, A review on dry reforming of methane in aspect of catalytic properties, Catal. Today, 2019, 324, 15-26.
- 10 X. Gao, Z. Lin, T. Li, L. Huang, J. Zhang, S. Askari, N. Dewangan, A. Jangam and S. Kawi, Recent developments in dielectric barrier discharge plasma-assisted catalytic dry reforming of methane over Ni-based catalysts, Catalysts, 2021, 11(4), 455.
- 11 J. Li, C. Ma, S. Zhu, F. Yu, B. Dai and D. Yang, A review of recent advances of dielectric barrier discharge plasma in catalysis, Nanomaterials, 2019, 9(10), 1428.
- 12 A. Bogaerts and E. C. Neyts, Plasma technology: an emerging technology for energy storage, ACS Energy Lett., 2018, 3(4), 1013-1027.

Paper

13 W.-C. Chung and M.-B. Chang, Dry reforming of methane by combined spark discharge with a ferroelectric, *Energy Convers. Manage.*, 2016, **124**, 305–314.

- 14 D. Li, X. Li, M. Bai, X. Tao, S. Shang, X. Dai and Y. Yin, CO₂ reforming of CH₄ by atmospheric pressure glow discharge plasma: a high conversion ability, *Int. J. Hydrogen Energy*, 2009, 34(1), 308–313.
- 15 K. Li, J.-L. Liu, X.-S. Li, H.-Y. Lian, X. Zhu, A. Bogaerts and A.-M. Zhu, Novel power-to-syngas concept for plasma catalytic reforming coupled with water electrolysis, *Chem. Eng. J.*, 2018, 353, 297–304.
- 16 H. Sun, J. Lee and M. S. Bak, Experiments and modeling of atmospheric pressure microwave plasma reforming of a methane-carbon dioxide mixture, *J. CO₂ Util.*, 2021, 46, 101464.
- 17 C. H. Cho, J. H. Kim, J. K. Yang, I. S. Park, Y.-S. Choi and I. J. Kang, Dry reforming process using microwave plasma generator with high carbon dioxide conversion efficiency for syngas production, *Fuel*, 2024, 361, 130707.
- 18 S. M. Chun, D. H. Shin, S. H. Ma, G. W. Yang and Y. C. Hong, CO₂ microwave plasma—catalytic reactor for efficient reforming of methane to syngas, *Catalysts*, 2019, 9(3), 292.
- 19 S. Böddeker, V. Bracht, P. Hermanns, S. Gröger, F. Kogelheide, N. Bibinov and P. Awakowicz, Anode spots of low current gliding arc plasmatron, *Plasma Sources Sci. Technol.*, 2020, 29(8), 08LT01.
- 20 S. Kelly, E. Mercer, R. De Meyer, R.-G. Ciocarlan, S. Bals and A. Bogaerts, Microwave plasma-based dry reforming of methane: Reaction performance and carbon formation, *J. CO₂ Util.*, 2023, 75, 102564.
- 21 O. Biondo, C. F. Van Deursen, A. Hughes, A. van de Steeg, W. Bongers, M. van de Sanden, G. van Rooij and A. Bogaerts, Avoiding solid carbon deposition in plasmabased dry reforming of methane, *Green Chem.*, 2023, 25(24), 10485–10497.
- 22 M. Jasiński, D. Czylkowski, B. Hrycak, M. Dors and J. Mizeraczyk, Atmospheric pressure microwave plasma source for hydrogen production, *Int. J. Hydrogen Energy*, 2013, 38(26), 11473–11483.
- 23 COMSOL Multiphysics® v. 6.0, COMSOL AB, Stockholm, Sweden, https://www.comsol.com.
- 24 G. P. Smith, D. M. G. Michael Frenklach, N. W. Moriarty, B. Eiteneer, M. Goldenberg, C. Thomas Bowman, R. K. Hanson, S. Song, W. C. Gardiner Jr., V. V. Lissianski

- and Z. Qin, GRI-Mech 3.0. https://www.me.berkeley.edu/gri_mech/.
- 25 F. D'Isa, E. Carbone, A. Hecimovic and U. Fantz, Performance analysis of a 2.45 GHz microwave plasma torch for CO₂ decomposition in gas swirl configuration, *Plasma Sources Sci. Technol.*, 2020, 29(10), 105009.
- 26 A. J. Wolf, Thermal aspects of CO₂ conversion in the vortexstabilized microwave plasma. 2020.
- 27 M. A. Lieberman and A. J. Lichtenberg, Principles of plasma discharges and materials processing, *MRS Bull.*, 1994, 30(12), 899–901.
- 28 B. Wanten, R. Vertongen, R. De Meyer and A. Bogaerts, Plasma-based CO₂ conversion: How to correctly analyze the performance?, *J. Energy Chem.*, 2023, 7–8.
- 29 A. Essiptchouk, F. Miranda and G. Petraconi, Comparative analysis of methane conversion: pyrolysis, dry and steam thermal plasma reforming, *J. Phys. D: Appl. Phys.*, 2024, 57(24), 245201.
- 30 J. Slaets, B. Loenders and A. Bogaerts, Plasma-based dry reforming of CH₄: Plasma effects νs. thermal conversion, Fuel, 2024, 360, 130650.
- 31 C. H. Cho, private communication.
- 32 S. Maerivoet, I. Tsonev, J. Slaets, F. Reniers and A. Bogaerts, Coupled multi-dimensional modelling of warm plasmas: Application and validation for an atmospheric pressure glow discharge in CO₂/CH₄/O₂, *Chem. Eng. I.*, 2024, 152006.
- 33 N. Majd Alawi, G. Hung Pham, A. Barifcani, M. Hoang Nguyen and S. Liu, In Syngas formation by dry and steam reforming of methane using microwave plasma technology, in *IOP Conference Series: Materials Science and Engineering*, IOP Publishing, 2019, p. 012022.
- 34 T. P. Pham, K. S. Ro, L. Chen, D. Mahajan, T. J. Siang, U. Ashik, J.-i. Hayashi, D. Pham Minh and D.-V. N. Vo, Microwave-assisted dry reforming of methane for syngas production: a review, *Environ. Chem. Lett.*, 2020, **18**, 1987–2019.
- 35 N. den Harder, D. C. van den Bekerom, R. S. Al, M. F. Graswinckel, J. M. Palomares, F. J. Peeters, S. Ponduri, T. Minea, W. A. Bongers and M. C. van de Sanden, Homogeneous CO₂ conversion by microwave plasma: wave propagation and diagnostics, *Plasma Processes Polym.*, 2017, 14(6), 1600120.
- 36 A. Gutsol and J. Bakken, A new vortex method of plasma insulation and explanation of the Ranque effect, *J. Phys. D: Appl. Phys.*, 1998, 31(6), 704.