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Magnetically recyclable nanophotocatalysts in photocatalysis-involving processes for organic pollutant removal from wastewater: current status and perspectives

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Photocatalysis, a promising technology for the removal of recalcitrant organic pollutants from wastewater has attracted global attention. The rational development of photocatalysts is crucial to the circular economy of photocatalytic water treatment. Furnishing highly efficient nanophotocatalysts with magnetism allows the breakthrough and practicability of the photocatalysis-involving processes inhibited by materials' poor recoverability. The strategy of embedding magnetic components in nanophotocatalysts and obtaining the magnetically recyclable nanophotocatalysts (MRNPCs) ensures the facile separation of photocatalyst materials from the treated water. The literature from 2012 to 2023 is reviewed to discuss the recent applications, mechanisms, and challenges of MRNPCs for organic pollutant removal. Various synthesis methods provide the desirable morphologies and properties of MRNPCs and therefore can be selected based on the application. In conventional photocatalysis, element doping, heterojunction construction, and hybrid material functionalization, have been applied to modify MRNPCs for better performance. Applications of MRNPCs in the photocatalysis-involving processes, including photocatalytic Fenton-like process, photocatalytic sulfate radical-based process, photocatalytic ozonation, and sono-photocatalytic process, are also overviewed. These processes have an increased production of reactive oxygen species, which ultimately improve the performance in contaminant removal. Furthermore, the perspectives and challenges of the MRNPCs are also discussed to shed light on the practicality of the technology.

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Environmental significance

Organic pollutants significantly deteriorate water quality, posing risks to both ecosystems and human health. Researchers have developed magnetically recyclable nanophotocatalysts (MRNPCs) to remove recalcitrant organic pollutants, which are highly efficient and can be easily separated from treated water through external magnetic fields. This work summarizes the basic information of MRNPCs and reviews their application in conventional photocatalysis and photocatalysis-assisted processes. Specifically, the current status, mechanism, pros, and cons of MRNPCs in these processes are discussed. In addition, the remaining challenges of MRNPCs and perspectives toward industrial applications are also explored for future research.

1. Introduction

Rapid urbanization and industrialization have increased the contamination of water bodies, becoming an issue of global concern.1,2 A report from the United Nations World Water Development showed that over 2 billion individuals inhabit regions experiencing severe water scarcity, and this number is expected to increase in the coming years.^{3,4} Together with the increasing water demand, more organic pollutants, including organic dyes, pesticides, insecticides, surfactants, disinfection byproducts, pharmaceuticals, personal care products, etc., are released into various water bodies through different sources and pathways.^{5,6} These pollutants

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significantly deteriorate the water quality and have negative effects on human health.⁷ For example, pharmaceuticals, pesticides, and surfactants are highly toxic and carcinogenic substances that can lead to endocrine disruption and antimicrobial resistance after prolonged exposure.^{8,9} In 2007, the European Union regulated certain organic chemicals as priority pollutants to protect surface water bodies from pollution. 10 Thus, developing and implementing highly efficient water treatment strategies has become of paramount importance against the escalating global water crisis.

The capacity of the existing wastewater treatment processes to treat increasingly serious pollutants (e.g. PPCPs) is low.1,10 With the increasing complexity of organic pollutants present in wastewater and the demand of higher flexibility of meeting rapid varying water quality demand, the existing wastewater treatment processes are unable to achieve progressively stricter effluent regulations. 11-15 Moreover, the conventional processes have intrinsic drawbacks. Biological and chemical enhanced processes are either time-consuming or chemical-intensive, both produce sludge. Adsorption is effective, but of low treatment capacity and high material cost.16 Typically, chemical oxidation involving chlorination and ozonation for water disinfection leads to high chemical consumption and generation of toxic by-products. 16-18 Currently, advanced oxidation processes (AOPs) are considered to be proven processes to overcome the abovementioned drawbacks. 18-21

Among various AOPs, photocatalysis is usually preferred over other processes due to the fact that it is simple, efficient, inexpensive, and environmentally friendly.22 However, selecting a suitable photocatalyst with high reactivity towards organic pollutants is a major challenge. Nanotechnology has driven the development of photocatalysts with nanoscale properties which have advantages arising from their unique physical and chemical properties, mainly increased volumeto-surface area ratio and quantum effect. 23,24 The high specific surface area offers more reaction sites to accelerate organic pollutant degradation with a lower photocatalyst dose required compared with bulk photocatalysts with a low specific surface area.²⁵ Additionally, such nanomaterials exhibit strong adsorption rate, catalytic activity, and reactivity.26 As a result, the photocatalytic degradation process can be intensified, and the processing cost can be reduced by using nanoscale photocatalysts.²⁷ However, their inefficient separation from the solution after use remains a problem because it results in potential secondary pollution and a loss of valuable material. 28,29

Magnetically recyclable nanophotocatalysts (MRNPCs) shown good potential among the nanophotocatalysts to solve the recovery problem. Typically, MRNPCs are composed of magnetic nanoparticles coated with photocatalysts, such as TiO₂ and ZnO.³⁰⁻³² The magnetism provided by the magnetic materials, such as α-Fe₂O₃, γ- Fe₂O₃, Fe₃O₄, and ZnFe₂O₄, allows an easy separation from the treated water.3 These MRNPCs have shown good efficiencies in the degradation of organic pollutants, along with excellent reusability. Compared with conventional photocatalysts, the MRNPCs exhibit merits of facile recovery from treated water, high scalability, enhanced reactivity for the applications on photocatalysis-involving AOPs, and less material waste during application. 3,31,32 As evident from Fig. 1, the overall trend of publications in the literature on MRNPCs is found to be increasing in the last decade. To understand the development and challenges related to MRNPCs, a review of literature published between 2012 and 2023, is conducted in this study.

Through the literature review, it is found that MRNPCs composed of pristine photocatalysts and magnetic materials face challenges of unsatisfied performance because of limited light absorption ability and high charge recombination. 33,34 Various modification methods are explored to solve this element doping, heterojunction problem, such as construction, and hybrid material development have been employed during material synthesis. Furthermore, the practical potential of the MRNPCs can be enhanced by combining photocatalysis with other AOPs, such as the Fenton process,³⁵ sulfate radical-based AOP,³⁶ ozonation,³⁷ and ultrasound.³⁸ The combinations improve the efficiency of photo-generated electron use and increase the yield of reactive species, subsequently leading to higher reaction performance of photocatalysis in practical use. This synergistic effect of the photocatalysis-assisted reaction boosts the reaction efficiency and is necessary for the practical application of the technique.

To provide a comprehensive overview of MRNPCs utilized for organic pollutant degradation, approximately two hundred publications are reviewed. The developed MRNPCs have shown various properties based on the magnetic materials, modifications, and synthetic methods applied. The mechanism and recent application of MRNPCs in photocatalysis and photocatalysis-assisted processes, and their pros and cons are also discussed. Thereafter, the current challenges and potential opportunities are explored based on reported studies.

2. Basis of MRNPCs

In general, a MRNPC consists of a photocatalyst part for producing photogenerated electrons and holes for pollutant removal and a magnetic material part for easy separation. The performance of MRNPCs in organic pollutant removal is significantly affected by the employed photocatalysts and magnetic materials, synthesis process, and magnetic separation. A detailed overview of these aspects is given as follows.

2.1 Commonly applied photocatalysts in MRNPCs

The efficiency of an MRNPC in pollutant removal mainly depends on the reactivity of the photocatalyst because it is the core for generating charge carriers. In general, the semiconductors used as photocatalysts in MRNPCs should possess the following characteristics: (i) high photocatalytic

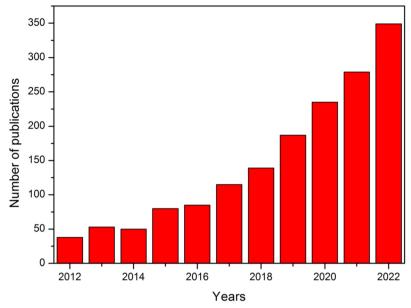


Fig. 1 The recent trends in the developments of MRNPCs between the years 2012–2022 (the raw data of this graph was obtained from the Scopus database using the keywords 'magnetic', 'nano', and 'photocatalyst').

reactivity to generate abundant charge carriers for organic pollutant degradation; (ii) good solar light absorption ability to ensure a high solar energy convention efficiency; (iii) suitable conduction and valence bands positions for initiating redox reactions; (iv) non-toxic in nature to avoid introducing additive toxicity to the treated water; and (v) good reusability and stability to ensure long-term operation and reduce secondary pollution caused by material leaching.

Fig. 2 summarizes the commonly used semiconductors as photocatalysts for MRNPC preparation, giving the band gap energies of the semiconductors and the redox energy levels of the involved reactive oxygen species in photocatalytic water treatment. Apart from TiO₂ and ZnO, the semiconductors possess band gaps narrower than 3.0 eV and are visible-light-responsive. Magnetic materials, mainly Fe₂O₃ and various spinel ferrites, can also work as photocatalysts in MRNPCs. Additionally, most of the employed semiconductors possess

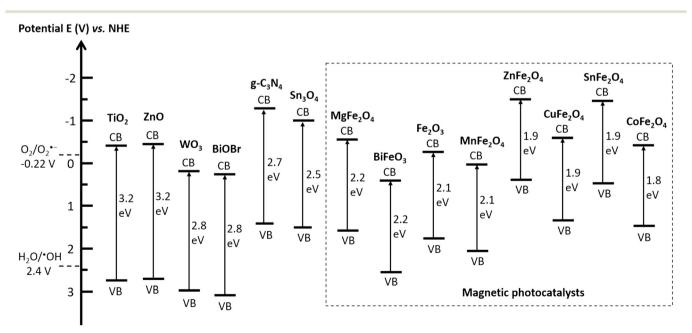


Fig. 2 Band gap energies of the involved photocatalysts in the reviewed MRNPCs and redox potentials of oxygen reduction and water oxidation to produce reactive oxygen species at pH 7.

conduction bands with more negative energy than that required for oxygen reduction or valance bands with more positive energy than that of H₂O/OH, and therefore, afford sufficient redox energy in the production of reactive oxygen species for organic pollutant degradation.

2.2 Magnetic materials in MRNPCs

In MRNPCs, iron oxides and spinel ferrites, are usually employed to provide magnetic properties for magnetic separation. These magnetic materials possess superparamagnetic characteristics that are reversible, allowing the materials to be evenly suspended in wastewater for decontamination and ease of separation after the treatment. The properties of iron oxides and spinel ferrites in MRNPCs, their advantages, and their disadvantages are discussed in detail below.

Iron oxides, most commonly explored as Fe₂O₃ and Fe₃O₄, have a porous structure with a high surface area and are highly magnetic responsive and non-toxic.³⁹ Fe₂O₃ mainly exists in the crystalline forms of α-Fe₂O₃ (hematite) and γ-Fe₂O₃ (maghemite), and γ-Fe₂O₃ possesses a higher saturation paramagnetism (Ms, 60-80 emu g⁻¹) than that of α -Fe₂O₃ (0.3–11 emu g⁻¹).⁴⁰ Fe₂O₃ is a photo-response magnetic material with a narrow band gap of 2.2 eV, making popular choice for incorporating different semiconductors. 41-43 Notably, Fe₂O₃ is abundant in the earth and can be easily synthesized from existing resources at low cost, combining the benefits of high chemical stability and facile separation. 44 However, Fe₂O₃ is rarely used as a pristine photocatalyst for wastewater treatment due to its low photocatalytic reactivity and high charge recombination. Moreover, it also has a limited redox potential for pollutant degradation due to the unfavorable band positions. On the other hand, Fe₃O₄ has a much higher M_s (92–100 emu g⁻¹) than Fe₂O₃ but its photocatalytic activity is negligible. 44,45 Fe₃O₄ exhibits high catalytic reactivity in photocatalysisinvolving AOPs, such as photocatalytic activation of hydrogen peroxydisulfate $(H_2O_2),$ peroxide (PDS), peroxymonosulfate (PMS), because it can provide both ferrous (Fe2+) and ferric (Fe3+) ions for the activation of these oxidants. Nonetheless, Fe₃O₄ is less stable than Fe₂O₃ which may suffer from photocorrosion under certain conditions.⁴⁶ Coating SiO2 is an appropriate strategy to improve the stability of Fe₃O₄.

Spinel ferrites are a kind of bimetallic oxide with a general chemical formula MFe₂O₄, with M representing divalent metal ions, mainly Zn, Cu, Ni, Mn, Co, and Mg. Moreover, Fe³⁺ ions in MFe₂O₄ can be replaced by other trivalent ions. In general, spinel ferrites possess narrow band gaps (<2.5 eV), allowing them to utilize visible light. As a result, spinel ferrites (MgFe₂O₄, CuFe₂O₄, ZnFe₂O₄, CoWO₄, etc.) are widely applied as MRNPCs or a component in MRNPCs for organic pollutant removal.⁴⁵ Apart from their photocatalytic activity, spinel ferrites, especially those containing dual transition metal ions, exhibit superior catalytic activity in activating H₂O₂, PDS, and PMS because of the existence of sufficient active sites. Different from iron oxides, the cost and availability of certain metal ions in spinel ferrites, especially nickel, bismuth, and cobalt, is an important consideration.⁴⁷ Additionally, compared with iron oxides, the synthesis of spinel ferrites is much more complex, which may also increase the material cost.

2.3 Synthesis methods of MRNPCs

Several synthesis methods, including co-precipitation, thermal decomposition, hydrothermal, microemulsion, and sol-gel, have been employed for MRNPC production, and a comprehensive comparison of these methods in terms of the key factors, advantages, and disadvantages is summarized in Table 1. Most MRNPCs involve more than one component, like the core-shell structure MRNPC comprising a magnetic core and outer shell with a photocatalyst, which usually requires multiple synthesis methods.⁴⁸ Researchers have the option to evaluate the desired characteristics of MRNPCs and opt for one or multiple synthesis methods for MRNPC fabrication.

Co-precipitation is the most commonly employed technique for producing iron oxides and spinel ferrites using two operating pathways. Pathway one entails the partial oxidation of Fe(OH)2 suspensions using various oxidizing agents under alkaline conditions. 49 The second pathway is to age the mixtures of Fe(OH)2 and Fe(OH)3 in an alkaline solution, and finally obtain iron oxides.⁵⁰ The properties of the obtained materials are affected by the ratio of Fe²⁺/Fe³⁺ in the solution, the reaction temperature, and the pH value.⁵¹ This method possesses the advantages of easy operation, mild reaction conditions, and no specific equipment required, and it is promising for industrial applications because of the high product yield. However, particle nucleation is inevitable, leading to uncontrolled nanoparticle sizes and shapes.⁵²

Thermal decomposition for magnetic material synthesis involves the chemical breakdown of the precursors (containing multi-component reactants with the necessary elements) in an organic solvent with stabilizing surfactants to produce uniform and monodisperse products.⁵³ The characteristics of the synthesized materials depend on the reaction temperature, duration, and the ratios of the starting Generally, this technique can reagents. produce nanomaterials with high crystallinity and purity due to the operational condition of high temperature. Additionally, it can control the sizes of the nanoparticles within the range of 3-20 nm.⁵⁰ Although thermal decomposition can be easily scaled up for nanomaterial production at an industrial level, limitations including high energy consumption, hightemperature requirements, and the expensive nature of metal-organic precursors hinder its widespread application.

The hydrothermal process can be used for the preparation of both magnetic materials and photocatalysts in MRNPCs. The method involves the nucleation of materials in a solution

Table 1 Comparison of synthesis methods

	Reaction condi	tion	1	Material		
Synthesis method	Temp	Time	Shape control	production quantity	Advantages	Disadvantages
Co-precipitation	20–100 °C	Minutes	Low	Low	(i) Simple synthesis route	(i) Poor shape control (ii) tend to agglomerate
					(ii) short synthesis time	(iii) Wide size distribution
Thermal decomposition	100−350 °C	Hours to days	High	High	(i) Controllable size	(i) High temperature(ii) Complicated procedures
					(ii) Narrow size distribution	(iii) Toxic organic reagents
Hydrothermal	100–250 °C	Hours	Medium	Medium	(i) No organic reagents (ii) Good magnetic responsiveness	(i) Time consuming (ii) High temperature and pressure
Microemulsion	20-50 °C	Hours	Medium	Low	(i) Conducive for modification of MNPs (ii) Reduces the aggregation	1
Sol-gel	Room temperature	Hours	Medium	Medium	(i) No specialized equipment	(i) Form byproduct that need separation
	-				(ii) High purity (iii) Easy to mange	(ii) The use of harmful chemical solvents

containing necessary elements under high pressure and temperature conditions for a long duration.⁵⁴ Compared with other techniques, the hydrothermal process can easily control the size and shape of the nanomaterials and even optimize their crystallinity and reactivity for the desired purpose by varying the reaction temperatures, process duration, and chemical use. Nevertheless, the method is only suitable for producing nanomaterials in the laboratory since the complex reaction conditions and energy-intensive features limit its scalability. Additionally, the method also suffers limitations of cost-intensive because of its slow reaction kinetics and stringent reaction conditions.55

The microemulsion method prepares nanoparticles by merging stable two-phase colloidal suspensions into one phase with the help of surfactants.56,57 The method can effectively control nucleation, prevent agglomeration, and have low energy consumption, making it a very popular green synthesis method.⁵⁸ Moreover, the method also endows the produced nanomaterials with enhanced stability and high homogeneity because the confined reaction environment for nanomaterial growth provided by microemulsion enhance the mechanistic strength of the products and prevent impurity incorporation.⁵⁹ However, the method faces the challenge of limited scalability due to being difficulty of maintaining a uniform and stable microemulsion system on a large scale. Even in the application of lab scale, this method also suffers high dosages of surfactants required, low production yield, and a restricted capacity for dissolving substances.60

The sol-gel method involves the conversion of liquid metallic precursors (sol) into the metal oxide solid gel network using chemical reactions. Subsequently, the final crystalline state is obtained with calcination. 61 The processes can be conducted at room temperature under mild conditions without the need for specific equipment. This approach allows for control of the morphology of the nanoparticles, which can obtain nanomaterials with desired

morphologies, such as rods, spheres, and fibers, by adjusting the operational conditions, like reaction temperature, solvent composition, and precursor concentration.⁶² In addition, the method is easy to scale up for the production of MRNPCs at an industrial level due to its considerable yielding efficiency. However, the utilization of hazardous chemical solvents and the generation of by-products requiring additional separation still hinder the practicability of the approach. 63 Future studies are suggested to develop non-toxic alternatives as solvents and reduce the generation of by-products, thus making the sol-gel method green for large-scale applications.

2.4 Separation of MRNPCs from treated water

Separation of photocatalysts from the treated solution is of great importance to the cost-effectiveness considerations of wastewater treatment, which involves the recovery of photocatalysts, product purity, and photocatalyst reuse. Filtration, gravity-induced sedimentation, and centrifugation are conventional approaches for achieving the recovery of photocatalysts from the treated wastewater. Filtration is the most effective method to separate photocatalysts and treated wastewater by using a filter medium, but the high cost of the consumable filter medium and the expensive filter facility hinder its application. Gravity-induced sedimentation relies on the difference in density between the photocatalyst and the water, which is suitable for separating large-size photocatalysts but not a good option for the recovery of nanophotocatalysts. Centrifugation, induced by centrifugal force, can efficiently and rapidly separate nanophotocatalysts, however, it is energy-intensive and not feasible for large wastewater volumes. Notably, the photocatalysts are separated along with other impurities from the treated water using these approaches, which adversely affects the quality of the collected photocatalysts and their further reuse.

Compared with conventional methods for the separation of photocatalysts, magnetic separation of MRNPCs from

treated water has emerged as a promising approach, offering the advantages of high separation efficiency and easy operation. In lab-scale experiments, after the photocatalytic reaction, a magnet is employed to provide an external magnetic field to separate the MRNPCs from the treated wastewater. Subsequently, the treated and purified wastewater can be discharged from the reactor, and thus the collected MRNPCs can be recycled. Afterwards, the recycled MRNPCs undergo washing procedures with clean water and organic agents to eliminate any residual contaminants or reaction byproducts. Finally, the recycled MRNPCs can be reintroduced into the wastewater treatment process, thereby minimizing the consumption of catalysts and reducing overall operational costs. Most importantly, magnetic separation has good selectivity for only collecting MRNPCs from the treated water and rejecting any impurities, ensuring the quality of the recovered MRNPCs for further reuse. Moreover, due to the characteristics of cost-effectiveness and ease of operation, the magnetic separation using a highgradient magnetic separator has a promising potential that can be integrated into existing wastewater treatment systems, offering great benefits for large-scale industrial applications. Therefore, the easy magnetic separation of MRNPCs from treated water endows the technique with great promise for future industrial applications.

Nevertheless, current research mainly focuses on labscale investigation and the full-scale magnetic technique has not been developed yet, several challenges and considerations need to be addressed when employing magnetic separation of MRNPCs in realistic wastewater discussed treatment, which are detailed and section 5.

3. Applications of MRNPCs in conventional photocatalysis

Most of the developed MRNPCs have been applied in conventional photocatalysis. Compared with other wastewater treatment techniques, photocatalysis using MRNPCs offers the merits of not requiring further reagents, low energy consumption, recyclability, and environmental friendliness. The mechanisms of photocatalysis using MRNPCs for organic pollutant removal are straightforward: under light illumination, the MRNPCs produce e and h in the conduction band (CB) and valence band (VB), respectively (eqn (1)).64 Later, the separated e and h migrate to the material surface and react with water or oxygen molecules, resulting in the formation of hydroxyl radicals ('OH) and superoxide radicals $(O_2$ $\dot{}$ (eqn (2) and (3)). 65 Both OH and O2 are reactive oxygen species (ROS) that have a strong oxidation capacity for degrading the pollutants into CO2 and H_2O (eqn (4)).⁶⁶

$$MRNPCs + hv \rightarrow MRNPCs (e^- + h^+)$$
 (1)

$$h^{+} + H_{2}O \rightarrow H^{+} + OH$$
 (2)

$$e^- + O_2 \rightarrow O_2^{\bullet -} \tag{3}$$

Pollutant +
$${}^{\bullet}OH/O_2 {}^{\bullet -} \rightarrow CO_2 + H_2O$$
 (4)

In the beginning, pristine photocatalysts were integrated with magnetic materials, forming simple MRNPCs for wastewater treatment. However, these simple MRNPCs are far from satisfying the high efficiency required for pollutant removal. Along with the development of materials, various approaches, mainly element doping, heterojunction construction, and material functionalization, have been employed to modify the photocatalyst in MRNPCs, thereby improving the performance in pollutant degradation. Table 2 summarizes the details of MRNPCs in conventional photocatalysis, and the following sections introduce their current status and involved mechanisms.

3.1 MRNPCs with pristine photocatalysts

Combining pristine semiconductors with magnetic nanoparticles offers the simplest approach for MRNPC preparation. TiO2, ZnO, and g-C3N4 are the most popular photocatalysts in this configuration due to their attractive features of low cost, ease of acquisition, high stability, and non-toxicity. 67-69 In general, Fe₃O₄ is applied as the magnetic material in these MRNPCs due to its outstanding magnetic properties. For example, Chang et al. prepared a Fe₃O₄/TiO₂ nanophotocatalyst with a core-shell structure, achieving complete removal of phenol under UV irradiation. Compared with TiO2, Fe3O4/TiO2 has a narrowed band gap of 1.39 eV and a M_s of 1.74 emu g⁻¹, and can be quickly separated from treated wastewater. 68 Similarly, ZnO/Fe₃O₄ was synthesized as MRNPC to eliminate different types of antibiotics. Less than 40% and 50% of the trimethoprim and erythromycin were degraded by ZnO/Fe₃O₄ in 4 h under UVA irradiation.⁷⁰ Unlike TiO2 and ZnO, g-C3N4 has a band gap of 2.7 eV that can absorb a portion of visible light. A fluorinated Fe₃O₄/g-C₃N₄ sample was synthesized, with an exfoliation and porous structure, offering a high specific surface area of 242.71 m² g⁻¹. Although the cylindrical photoreactor and immersed lamp enhanced the visible light utilization, less than 40% degradation of amoxicillin was observed in 2 hours.⁷¹

The MRNPCs using pristine photocatalysts offer an easily available strategy for material acquisition, however, the unsatisfactory performance greatly limits their practical potential. The above-mentioned MRNPCs suffer several limitations: (i) pristine photocatalysts have low solar conversion rates and therefore produce few charge carriers; (ii) many pristine photocatalysts have a limited absorption range that can only utilize a specific portion of the solar spectrum; and (iii) high charge recombination rate to reduce the available electrons and holes for pollutant degradation.^{72,73} Researchers have made significant efforts to mitigate these limitations by exploring novel MRNPCs using varying modification approaches, as shown in the below sections.

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oxide

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Table 2 Application of MRNPC in conventional photocatalysis

Ref 100 101 103 104 105 901 107 109 69 98 89 70 98 89 96 97 71 79 80 81 83 84 $P_{[ext{BZP-3}]} = 93\%$ 100% $P_{[{
m IBU}]} = 94\%$ efficiency Removal $\%98\sim$ 73.5% 82.9% %9.86 99.1% %6.76 95.7% 98.7% %06< 95.5% 100% 100% 100% %88 84% 75% 27% 84% %/6 81% g^{-1} M_s (emu 5 20.82 0.80616.16 12.5 5.88 26.3 45.7 8.96 1.18 0.89 1.74N/A N/A N/A N/A N/A N/A 4.3 5.8 10 25 Time (min) 150 240 120 300 240 180 150 120 330 300 120 180 180 20 9 9 09 90 70 09 50 90 VIS, UV UV-VIS UV-VIS UV-VIS source Light UVA VIS 5 5 $0.1~\mathrm{g~L}^{-1}$ $0.6~\mathrm{g~L}^{-1}$ $0.5~\mathrm{g~L}^{-1}$ $0.2~\mathrm{g~L^{-1}}$ $0.5~\mathrm{g~L}^{-1}$ $2.0 \mathrm{~g~L}^{-1}$ $0.4 \mathrm{\ g\ L}^{-1}$ $0.5~\mathrm{g~L}^{-1}$ Catalyst $0.8~\mathrm{g~L^{-1}}$ Working conditions $2~{\rm g~L^{-1}}$ $1~{\rm g~L}^{-1}$ $1~{\rm g~L}^{-1}$ $1~{\rm g~L}^{-1}$ $2~{\rm g~L}^{-1}$ $1~{\rm g~L}^{-1}$ $1~{\rm g~L}^{-1}$ $1~{\rm g~L}^{-1}$ $1~{\rm g~L}^{-1}$ $1~{\rm g~L}^{-1}$ ãó 3 g L $0.03_{L^{-1}}$ $2~{\rm mg~L^{-1}}$ Pollutant 2 mg L^{-1} $\rm mg~L^{-1}$ $100~\mathrm{mg}$ L^{-1} mg 0.1 mg 4.8 mg 4.8 mg 30 mg 32 mg 90 mg L^{-1} 25 mg 15 mg 48 mg 10 mg 50 mg $_{\rm L^{-1}}^{\rm 10~mg}$ 50 mg 30 mg 40 mg 20 mg Sulfamethoxazole benzophenone-3 Target pollutant Carbamazepine Methylene blue Oxytetracycline Methyl orange Rhodamine B Rhodamine B Rhodamine B trimethoprim roxithromycin Rhodamine B erythromycin Ciprofloxacin Ciprofloxacin Tetracyclines Pantoprazole Paracetamol Tetracycline Amoxicillin Ibuprofen Ranitidine Ibuprofen Etodolac Phenol Pheno] Type II heterojunction Type II heterojunction Type II heterojunction Type II heterojunction Non-metal ion doping Non-metal ion doping Non-metal ion doping Modification method p-n heterojunction o-n heterojunction Metal & non-metal Metal ion doping Metal ion doping Metal ion doping unctionalization functionalization functionalization Carbon material Carbon material Carbon material Carbon material ions co-doping neterojunction neterojunction Z-scheme Z-scheme N/A N/A N/A Co-precipitation and thermal Co-precipitation and thermal Thermal decomposition and Co-precipitation and sol-gel Co-precipitation and sol-gel Co-precipitation and sol–gel Aydrothermal method and Ultrasonic-assisted sol–gel Sol-gel and hydrothermal Thermal decomposition thermal decomposition Hydrothermal method hydrothermal method hydrothermal method hydrothermal method Sol-gel process and Microemulsion and Synthesis method Co-precipitation Co-precipitation Co-precipitation Co-precipitation Co-precipitation Co-precipitation Sol-gel method Sol-gel method Sol-gel method decomposition decomposition method method method γ -Fe₂O₃@SiO₂@Ce-doped-TiO₂ ZnFe₂O₄@CuFe₂O₄@SiO₂ Fe₃O₄/reduced graphene Fe₃O₄/graphene/S-doped γ-Fe₂O₃@SiO₂@TiO₂-Ag Graphene oxide-Ce-TiO₂ TACN/TiO₂/Fe₃O₄@SiO₂ $\Gamma iO_2/SrFe_2O_4/diatomite$ $\Gamma iO_2/Fe_2O_3$ N-TiO₂@SiO₂@Fe₃O₄ $g-C_3N_4/TiO_2/\alpha-Fe_2O_3$ Fe₃O₄/g-C₃N₄/MoO₃ TiO₂/Fe₃O₄/CoWO₄ ZnFe₂O₄/SiO₂/TiO₂ Fe₃O₄/ZnO/NiWO₄ ZnO/Fe₃O₄/g-C₃N₄ I-TiO₂/SiO₂/Fe₃O₄ Fe₃O₄/CdS/g-C₃N₄ Sn₃O₄/SnFe₂O₄ La/N co-doped Fe_3O_4/g - C_3N_4 Fe₃O₄/ZnO Fe_3O_4/TiO_2 MNPC

				Working conditions	onditions					101
MNPC	Synthesis method	Modification method Target pollutant	Target pollutant	Pollutant Catalyst Light dose dose source	Catalyst dose	Light source	Time (min)	$M_{\rm s}$ (emu g ⁻¹)	Light Time $M_{\rm s}$ Removal source (min) (emu ${\rm g}^{-1}$) efficiency	Ref.
$\mathrm{Fe_3O_4@SiO_2@BiFeO_3/rGO}$	Hydrothermal method	Carbon material functionalization	Methylene blue, rhodamine B	$5~{ m mg~L}^{-1}$	$1\mathrm{gL^{-1}}$	VIS	06	20.3	$P_{\text{[MB]}} = 98.2\%,$ $P_{\text{[RhB]}} = 95.6\%$	110
${ m ZnFe_2O_4}$ @methyl cellulose	Microwave-assisted method	Biomaterial functionalization	Metronidazole	$5 \text{ mg L}^{-1} 1 \text{ g L}^{-1}$	$1~{\rm g~L^{-1}}$	UV-C	100	28.05	92.65%	114
CuFe ₂ O ₄ @methyl cellulose	Microwave-assisted method	Biomaterial functionalization	Ciprofloxacin	$3~{ m mg~L}^{-1}$	$^{0.67}_{\rm L^{-1}}$	N	06	17.44	80.7%	115
${\rm Fe_3O_4/BiOBr/BC}$	Microemulsion	Biomaterial functionalization	Carbamazepine	$10~{\rm mg} \\ {\rm L}^{-1}$	$1\mathrm{gL}^{-1}$	VIS	180	5.2	95.5%	118
$BC@ZnFe_2O_4/BiOBr$	Hydrothermal method	Biomaterial functionalization	Ciprofloxacin	$_{\rm L^{-1}}^{\rm 15~mg}$	$0.5~\mathrm{g~L}^{-1}$ UV-VIS	OV-VIS	09	8.57	84%	119
$\mathrm{Bi}_2\mathrm{WO}_6/\mathrm{Fe}_3\mathrm{O}_4/\mathrm{BC}$	Hydrothermal method	Biomaterial functionalization	Ofloxacin, ciprofloxacin	$10~\mathrm{mg}$ L^{-1}	$0.4~\mathrm{g~L}^{-1}~\mathrm{I}$	LED	30	6.2	100%	120
MIL-100(Fe)@Fe $_3\mathrm{O}_4$ /CA	Microemulsion and co-precipitation	MOF functionalization	Tetracycline	$10~{\rm mg} \\ {\rm L}^{-1}$	$0.2~\mathrm{g~L}^{-1}$	VIS	150	45	85%	122
$\mathrm{Cu_2O/Fe_3O_4/MIL-101(Fe)}$	Hydrothermal method and co-precipitation	MOF functionalization Ciprofloxacin	Ciprofloxacin	$_{\rm L^{-1}}^{20~\rm mg}$	$0.5~\mathrm{g~L}^{-1}$	VIS	120	25.7	99.2%	123

Note: $M_{\rm s}$ is the saturation magnetism of the MRNPCs.

3.2 MRNPCs modified with element doping

Element doping has been studied to adjust the band gap and other features of photocatalysts.⁷⁴ The activity of an elementdoped photocatalyst is affected by the nature of the dopant. Generally, non-metals are preferred in element doping over metals because they are more affordable and easier to acquire.75 As shown in Fig. 3a, compared with a pristine photocatalyst, the doping of non-metal ions reconstructs the valence band of the material and moves it upwards, leading to a narrowed band gap. 76-78 As a result, the utilization of the solar spectrum is improved because the light adsorption range of the modified photocatalysts is greatly extended, thereby resulting in an enhanced performance.

Nitrogen is favored in non-metals doping as it has a similar atomic structure to oxygen that can be employed to replace oxygen in the lattice of TiO2. Kumar et al. synthesized N-TiO₂@SiO₂@Fe₃O₄ (NTSF) for the degradation of ibuprofen (IBU) and benzophenone-3 (BZP-3). The introduction of nitrogen dopants altered TiO2's electronic band structure due to the formation of a novel N 2p band, which led to a reduced TiO2 band gap. Consequently, more than 90% of IBU and BZP-3 were degraded within 5 hours of exposure to energy-saving LED.⁷⁹ Differing from nitrogen doping, sulfur doping not only provides band gap tuning but also promotes composite conductivity. Fe₃O₄/graphene/S-doped g-C₃N₄ (Fe₃O₄/GE/SCN) was developed for the decontamination of ranitidine, and it was found S atoms preferentially replaced the large electronegative N atoms in g-C₃N₄, leading to a narrowed band gap and improved charge transfer ability (Fig. 3b and c).80 The synergistic effect increased the generation of charge carriers and restrained the recombination, allowing the complete degradation of ranitidine in 1 hour. Furthermore, the reactive species scavenging tests revealed that the contributions of radicals for ranitidine degradation followed the sequence of $O_2^{\bullet-} > h^+$ > 'OH (Fig. 3d). As shown, in Fig. 3e, Fe₃O₄/GE/SCN achieved promoted separation of photogenerated electrons and holes under visible light, where electrons can oxidize oxygen to produce O₂ or simulate Fe^{2+/}Fe³⁺ for O₂ generation, and holes can directly degrade ranitidine or oxidize water to produce 'OH for ranitidine removal. Similarly, iodine doping served the same role as sulfur in MRNPC. He et al. synthesized an iodine-doped TiO2/SiO2/Fe3O4 (ITSF) for phenol degradation. The extended visible light region achieved by ITSF was attributed to the atomic configurations of I-O-I and I-O-Ti. In addition, I ions promoted the transfer of photogenerated electrons to improve charge separation. In addition, I ions promoted the transfer of photogenerated electrons to improve charge separation.⁸¹

As shown in Fig. 3a, doping metal ions in MRNPCs results in greater photocatalytic activity compared to non-metal ions due to: (i) easier electron excitation by shifting the band state nearer to the conduction band (CB) or valence band (VB); (ii) reduced recombination of photogenerated charge carriers through electron trapping from their original state; and (iii) Critical review

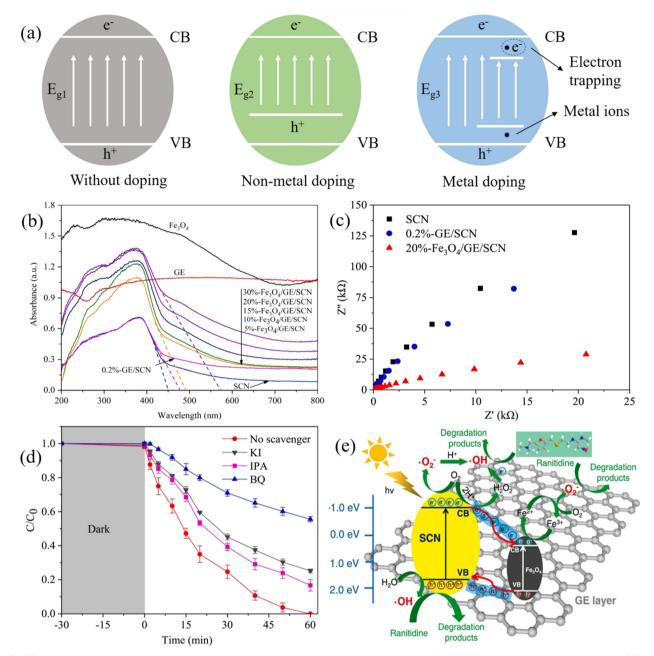


Fig. 3 (a) Schematic diagram showing the band gap energies of photocatalysts without doping, non-metal doping, and metal doping; (b) UV-vis light adsorption and (c) EIS Nyquist plots of Fe₃O₄/graphene/S-doped g-C₃N₄ (Fe₃O₄/GE/SCN) and other synthesized materials; (d) reactive species scavenging texts for the degradation of ranitidine (using KI, IPA, and BQ as the guenchers of h⁺, 'OH, and O₂'-); (e) the proposed mechanisms of ranitidine degradation by $Fe_3O_4/GE/SCN$ under visible light illumination. Reproduced from ref. 80 with permission from Elsevier, copyright 2021.

improved conductivity of MRNPCs to facilitate the transfer of charge carriers to the material surface.

The introduction of transition metals of Fe, Co, Ni via in situ synthesis provides improvement of ferromagnetic property. The magnetic products also exhibit outstanding photoelectric properties and stability in treating organic pollutants.82 Ce and Ag are the common metals for doping in MRNPCs because of their characteristics of excellent electron trapping ability and good conductivity.83,84 In addition, the doping of Ce also affects the catalyst's growth, making it easier to produce small particles with a larger surface area.85 For example, magnetic graphene oxide-loaded Ce-doped Titania (MGO-Ce-TiO₂) was prepared through a sol-gel method, achieving 82.92% removal of phenol in 1 hour under visible light due to the Ce doping trapping electrons for better charge separation and increased material surface area. When the mass ratio of Ce-TiO2 in the MRNCP increased from 0 to 20%, the specific surface area increased from 50.39 to 203.71 m² g⁻¹.86 Additionally, He et al. reported that Ce doping in γ-Fe₂O₃@SiO₂@Ce-doped-TiO₂ can extend the light

adsorption range of the material. Ce doping caused the redshift on the absorption edge, which was ascribed to the stimulated electron transition, either from the Ce-TiO2 VB or Ce₂O₃ ground state, towards the Ce 4f energy level. As a result, the material exhibited improved performance under visible light and 88% of rhodamine B (RhB) can be removed in 3 h.83 On the other hand, γ-Fe₂O₃@SiO₂@TiO₂-Ag was prepared using sol-gel and hydrothermal methods. After 1 hour of UV radiation, more than 80% of the methyl orange was eliminated by the nanocomposite compared to 49% using pure TiO₂. The PL spectra indicated that the inclusion of silver can enhance charge separation by trapping photogenerated electrons, consequently improving photoactivity.84

Co-doping with both metallic and non-metallic elements represents a promising approach for producing MRNPCs with enhanced performance and good stability. For instance, Chen *et al.* facilitated a La/N co-doped TiO₂/SrFe₂O₄/diatomite (La/N-TiO₂/Dt) for oxytetracycline (OTC) degradation. More than 90% OTC was removed by La/N-TiO₂/Dt in 2.5 h under visible light, exhibiting improved performance compared with samples with single elemental doping. The co-doping of lanthanum and nitrogen endowed the catalyst with the advantages of both metal doping and non-metal doping. For the co-doping of lanthanum and nitrogen endowed the catalyst with the advantages of both metal doping and non-metal doping.

However, some negative effects of element doping are inevitable. As for non-metal doping, the synthesis method requires high temperatures and complex routes as it involves the intercalation of doped ions into the lattice of the MRNPCs.90 As a result, non-metal doping represents a laborious and energy-intensive approach. On the other hand, concerns associated with metal doping are: (i) MRNPCs modified by metal ion doping are unstable and may cause secondary pollution from metal leaching; (ii) transition metals are highly reactive but toxic; and (iii) most metal doping involves the use of noble ions, increasing the cost of MRNPC fabrication. 91,92 In light of the aforementioned challenges, researchers should explore novel approaches to simplify the synthesis procedure for non-metal doping and mitigate the utilization of noble metals by seeking highly reactive non-noble metal ions as alternatives.

3.3 MRNPCs modified with heterojunction construction

A heterojunction refers to the interfacial configuration between two distinct semiconductors or metal layers. ⁹³ One semiconductor grows epitaxially over another, creating elaborate epitaxial bonding surfaces that accelerate electron migration, thus reducing the tendency for charge recombination. By constructing heterojunctions, the composite also expands the light absorption to a higher wavelength zone. ^{94,95} Conventional heterojunctions can be categorized as type-I, type-II, and type-III, according to their distinct band alignments. ⁹³ Due to the significantly reduced redox performance and broken gaps, type-I and type-III heterojunctions are rarely studied. As for type-II

heterojunctions, the semiconductor S1 has higher VB and CB energy levels than those of semiconductor S2 (Fig. 4a). As a result, electrons move to the CB of S1, and holes travel to the VB of S2, leading to spatial charge separation.

In light of this, Abdel-Wahab et al. developed the type-II heterojunction TiO₂/Fe₂O₃ MRNPC for the degradation of paracetamol, which achieved high photocatalytic activity due to the heterojunction structure enhanced the light absorption intensity of the material and benefited the separation of e-/ h⁺ pairs. 96 Similarly, a typical type-II heterojunction-based catalyst Sn₃O₄/SnFe₂O₄ (SN/SFO) was prepared for ciprofloxacin (CIP) removal. The sufficient number of pores in flower-like SN/SFO also led to a larger exposed surface area to facilitate CIP degradation (Fig. 4b). Moreover, the tight interfacial contact between SN and SFO also facilitated efficient charge transfer (Fig. 4c). Consequently, SN/SFO showed the highest CIP degradation efficiency of 57% in 2 h compared to SN or SFO.97 In a specific case, two spinel ferrites were used to form a ternary type-II-based ZnFe₂-O₄@CuFe₂O₄@SiO₂ heterojunction. The composites showed reduced charge recombination compared to ZnFe2O4@CuFe2-O₄, ZnFe₂O₄, and CuFe₂O₄ according to the PL spectra and 98.6% Methylene Blue (MB) degradation in 70 minutes under visible light.⁹⁸ Li et al. synthesized the magnetic sphere Fe₃O₄/Ag/m (TiO₂-ZrO₂) with a sandwich and core-shell structure using Ag nanoparticles as an interim layer that protect the photocatalyst from thermal damage, and that exhibits rapid 98% Cr(v1) reduction after 30 min of Hg lamp irradiation.99

Nonetheless, the migration of electrons and holes in a type-II heterojunction is impeded by the electrostatic repulsion. The p-n heterojunction is regarded as an advanced type-II heterojunction because of a similar mechanism, which can appropriately address the limitations of the type-II heterojunction. When p-type and n-type semiconductors are combined, the p-n heterojunction exhibits efficient photocatalytic properties because the e^-/h^+ diffusion near the p-n interface forms an internal electric field that can accelerate electron migration (Fig. 4a).

Based on this principle, Feizpoor *et al.* fabricated a TiO₂/ Fe₃O₄/CoWO₄ p-n heterojunction that demonstrated a RhB degradation efficiency of 99.1% in 330 minutes of visible light irradiation. Under light illumination, p-type CoWO₄ experienced a rise in CB and VB energy levels, while n-type TiO₂ experienced a decrease until equilibrium was reached. This state of balance established an electric field that promoted charge separation.¹⁰⁰ Similarly, a 40%-Fe₃O₄/ZnO/NiWO₄ was reported to degrade RhB by 97.9% in 300 minutes. The formed p-n heterojunction between NiWO₄ and ZnO played a major role in the separation and transfer of photogenerated charge carriers, achieving a remarkable promotion in degradation performance. In addition, the prepared MRNPC had a high magnetization value (12.5 emu g⁻¹).¹⁰¹

Both type II and p-n heterojunctions suffer a reduction of redox capacity since both oxidation and reduction reactions

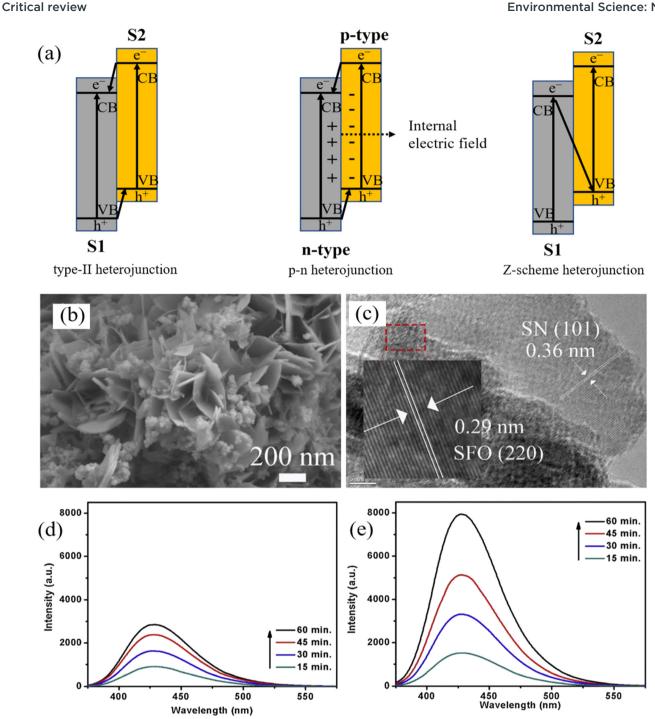


Fig. 4 (a) Mechanisms of charge transfer in type-II, p-n, and Z-scheme heterojunction; (b) SEM image and (c) HRTEM image of Sn₃O₄/SnFe₂O₄-25% (SN/SFO-25%) composite. Reproduced from ref. 97 with permission from Elsevier, copyright 2022. PL emission spectra of (d) TiO₂/Fe₃O₄@SiO₂ nanophotocatalysts, and (e) TACN/TiO₂/Fe₃O₄@SiO₂ heterojunction nanophotocatalyst to show the production of 'OH using terephthalic acid as the chemical probe. Reproduced from ref. 103 with permission from Elsevier, copyright 2020.

occur on the semiconductor surface with lower oxidation and reduction potential. The Z-scheme heterojunctions have been developed to maintain high oxidation and reduction capabilities, addressing the above-mentioned limitations. As shown in Fig. 4a, in a typical Z-scheme heterojunction, e⁻/h⁺ pairs are transferred and built up on the semiconductor with a higher redox potential by an electron mediator channel or the electron pair pathway. 102 In the meantime, the electrostatic attraction between e- and h+ also benefits the charge migration in the Z-scheme heterojunction.

To this end, Kumar et al. reported a magnetically $recyclable \ \ Z\text{-scheme} \ \ TACN/TiO_2/Fe_3O_4 @SiO_2 \ \ heterojunction$ for IBU removal, achieving 100% degradation in 1 hour under visible light irradiation. As shown in Fig. 4d and e,

compared with TiO₂/Fe₃O₄@SiO₂, TACN/TiO₂/Fe₃O₄@SiO₂ achieved high yield of 'OH, indicating the successful construction of a Z-scheme heterojunction that led to a faster electron transfer and a low charge recombination. 103 Furthermore, a Z-scheme g-C₃N₄/TiO₂/α-Fe₂O₃ heterojunction was reported to remove 95.7% of RhB within 50 minutes under visible light. Notably, in the composite, α-Fe₂O₃ acts not only as a magnetic core (6.84 emu g⁻¹) for easy separation but also as a redox intermediary for electron transfer. 104 A role of Fe_3O_4 was found similar et al. 105 who developed innovative visible-light-driven Z-scheme Fe₃O₄/g-C₃N₄/MoO₃. The Fe₃O₄ electron mediator regulated charge transfer to ensure the retention of potent redox properties of e and h for pollutant degradation.

3.4 MRNPCs modified with hybrid functionalization

To improve the photocatalytic activity of MRNPCs, different materials, including carbon materials, biomaterials, and metal-organic frameworks (MOFs) have been introduced to functionalize MRNPCs. The applications of these hybrids in conventional photocatalysis and their pros and cons are discussed below.

(1) Carbon material functionalization. Carbon-based materials are applied as a support material to fabricate MRNPCs due to their easy acquisition, high chemical stability, and excellent conductivity. These carbonaceous supports can work as the matrices for fast charge carrier transfer, prevent agglomeration of MRNPCs, and provide a high surface area to increase reactive sites. In addition, the introduction of carbon-based material enhances photostability, allowing long-term reusability.

Graphite carbon nitride (g-C₃N₄) is a visible-light-driven, two-dimensional, and metal-free catalyst, which has attracted widespread interest due to its narrow band gap and good chemical stability. For example, a ZnO/Fe₃O₄/g-C₃N₄ nanocomposites was prepared to remove pantoprazole, achieving a degradation efficiency of 97% in 1.5 h. The nanohybrids ZnO/Fe₃O₄/g-C₃N₄ had a band gap of 2.48 eV, lower than pristine ZnO (3.03 eV) and g-C₃N₄ (2.72 eV). Furthermore, the PL spectrum showed that the ZnO/Fe₃O₄/g-C₃N₄ has a lower peak intensity than ZnO/Fe₃O₄, indicating that the introduction of g-C₃N₄ greatly reduced charge recombination. 106 Likewise, Zhang et al. synthesized Fe₃O₄/ CdS/g-C₃N₄ (FCN) for the effective degradation of CIP. The incorporation of g-C₃N₄ regulated the charge transfer direction and reduced the photo corrosion of CdS. FCN also exhibited super-paramagnetism and could be separated from the dispersed suspension in 90 s.¹⁰⁷

Apart from g- C_3N_4 , graphene oxide (GO) is also a promising two-dimensional carbon material to functionalize MRNPCs. It possesses several unique characteristics, such as outstanding chemical and physical properties, large surface area, and high conductivity. Based on these benefits, the $Fe_3O_4/reduced$ -GO (rGO) was fabricated to degrade

carbamazepine, and rGO was found to minimize charge carrier recombination and offer a large surface area to enhance adsorption capacity and increase reaction sites. These improvements led to 98.7% of carbamazepine degradation in 3 hours under visible light, while maintaining a high $M_{\rm s}$ (45.7 emu g⁻¹). Moreover, Su *et al.* developed Fe₃O₄@SiO₂@BiFeO₃/rGO using the hydrothermal method, which achieved excellent photocatalytic activity with 98.2% degradation for tetracycline hydrochloride and 95.6% removal for CIP within 90 min. The introduction of GO reduced the band gap of BiFeO₃ from 2.5 eV to 1.91 eV, manifested the transfer of photoinduced carriers, and increased the surface area from 99.93 m² g⁻¹ to 139.26 m² g⁻¹.110

However, there are concerns raised regarding carbon material. First, excess carbon material would mask the light adsorption and reaction sites of photocatalysts, leading to a decreased performance. Moztahida found that 20w%-rGO/ Fe₃O₄ (20w%-rGF) had a decreased removal rate than 10w%rGF because the carbon material itself has no catalytic activity. 109 The same phenomenon can also be seen in Zhang et al.'s study.107 Second, carbon materials easily leach from the hybrids due to the poor compatibility between carbon materials of other inorganic components in MRNPCs. Ahmed et al. reported that the presence of GO and rGO in aquatic environments can pose negative effects on the microbes. Therefore, it is suggested that researchers should minimize the number of carbon materials in MRNPC and develop new synthesis methods to improve the compatibility between carbon materials and inorganic components.111

(2) Biomaterial functionalization. Methylcellulose (MC), an eEnvironmental-friendly biomaterial, can functionalize MRNPCs to increase their specific surface areas and deter aggregation. 112,113 ZnFe₂O₄@MC was reported for degrading metronidazole, achieving a better efficiency of 93.87% on metronidazole degradation than ZnFe₂O₄ alone (79.98%). Apart from enlarging the material's surface area, the introduction of MC benefited the mass transfer electrostatic attraction between the pollutant and material through electrostatic attraction. 114 Moreover, Tamaddon et al. synthesized a similar bio-magnetic nanophotocatalyst CuFe₂-O₄@MC for CIP degradation, resulting in a high CIP removal efficiency of 80.7% in 90 minutes under UV light. When in contact with a pollutant, the methoxy group on MC stimulated the production of additional charge carriers, thus boosting the degradation. 115

Biochar (BC) is a green and eco-friendly biomaterial that can be made from various sources such as agricultural waste, industrial waste, and woody material. The use of BC for the production of MRNPCs has become widespread because of its good recyclability, low cost, and wide compatibility properties. Additionally, the presence of oxygen-containing functional groups on the surface of BC can also promote the adsorption of organic pollutants for better degradation. In view of these, Li's group coupled Fe₃O₄/BiOBr on reed straw biochar to form Fe₃O₄/BiOBr/BC, which showed a 41.8%

increase in surface area compared to Fe₃O₄/BiOBr and maintained a good magnetism (M_s value = 5.2 emu g⁻¹). As a result, Fe₃O₄/BiOBr/BC exhibited better performance for CBZ degradation (95.51% removal) under irradiation from an energy-saving LED. 118 Additionally, BC@ZnFe2O4/BiOBr was developed for CIP degradation. The transient photocurrent analysis and EIS showed that the BC@ZnFe2O4/BiOBr has a higher photocurrent and a lower electric resistance than ZnFe₂O₄/BiOBr because BC served as an electron mediator better charge separation. Consequently, nanocomposite presented an 84% removal efficiency of CIP in 1 h under visible light. 119 Furthermore, the flower-like Bi₂-WO₆/Fe₃O₄ has also been coupled on BC to form Bi₂WO₆/ Fe₃O₄/BC for CIP degradation. The SEM images showed that Bi₂WO₆/Fe₃O₄ particles were tightly attached to the rough surface of BC, thus the agglomeration was inhibited. More than 95% CIP was removed in 30 min of LED light irradiation. However, the decreased crystallinity led to a reduced performance after five cycles. 120

The functionalization of MRNPCs using biomaterials represents a green and sustainable method. Firstly, biomaterials with the desired characteristics can be synthesized from different sources and selected from local surplus waste, effectively turning waste into a recyclable support material. Secondly, biomaterials can be further modified to prevent metal leaching and photo-corrosion of MRNPCs while promoting their porosity and functionality for enhanced performance. Additionally, the used material can be regenerated using steam activation to transfer byproducts into gaseous products and unblock the pores, thereby ensuring the long-term performance of the material. 121

(3) MOF functionalization. MOFs are a group of crystalline materials formed by metal clusters and organic ligands, which possess a large surface area and a pore structure. Owing to their tunable structure, MOFs can be functionalized or coupled with other materials to serve as photocatalysts with outstanding performance. For example, MIL-101(Fe) with a high porosity and low resistance was employed to support the Cu₂O/Fe₃O₄ nanocomposite. The synthesized Cu₂O/Fe₃O₄/MIL-101(Fe) has an extremely narrow band gap of 1.0 eV and resulted in 99% removal of CIP in 2 h under visible light irradiation. The material also exhibited excellent stability with only 6% reduction in degradation efficiency after 5 continuous cycles. 122 MOF can also serve as a magnetic material in MRNPC through proper modification. He et al. developed a heat-treating method at 350 °C to magnetize M-MIL-101(Fe) and coupled it with TiO2 to obtain M-MIL-101(Fe)/TiO2, which achieved more than 95% of tetracycline (TC) degradation within 30 min under solar light. The material exhibits low stability, as evidenced by certain damage in the crystallinity and structure of M-MIL-101(Fe)/TiO2 after 5 runs of utilization.123 Recently, Yang et al. developed La-ZnFe₂O₄@Fe₃O₄@carbon with Fe/Zn MOF as a dopant source using a simple absorption-pyrolysis method. The magnetic hybrid composite possesses effective removal of mycotoxins from water: after 30 min of visible light irradiation (\geq 420 nm), \sim 98% of aflatoxin B1, patulin, and zearalenone (5 mg L⁻¹) are mineralized, with high performance and structural stability after cycles of treatment. 124

A major issue in the application of MOFs in MRNPC is the poor stability of MOFs under harsh conditions, such as exposure to acids/bases and anions, which may lead to structural collapse. Moreover, the stability of MOFs is also affected by the metal ions and ligands used to construct the framework and the surface hydrophobicity. Therefore, for the development of MRNPCs *via* MOF functionalization, researchers should pay attention to improving the stability of the employed MOFs.

4. Photocatalysis-assisted processes using MRNPCs

The performance of conventional photocatalysis mainly depends on the properties of MRNPCs. To this end, various synthesis methods and numerous modification technologies have been developed to enhance the performance of photocatalysts, necessitating intricate procedures. Nevertheless, the limited stability of composite materials, challenges associated with synthesis, and the inherent drawbacks of conventional photocatalysis impose significant constraints on its practical application. To address these limitations and improve the use of photo-generated photocatalysis has been integrated with electrons. complementary techniques, leading to the development of combined processes, such as photocatalytic Fenton-like processes, photocatalytic sulfate radical-based AOPs, photocatalytic ozonation, and sono-photocatalysis. In this section, these combined processes using MRNPCs are reviewed, highlighting their potential to overcome the drawbacks of conventional photocatalysis.

4.1 Photocatalytic Fenton-like processes

Researchers have integrated photocatalysis and the Fenton reaction, devising a unique technique for treating wastewater, namely the photocatalytic Fenton-like process. Compared to the single-generation pathway of 'OH in photocatalysis, the photocatalytic Fenton-like processes using MRNPCs provide multiple routes for 'OH generation with the addition of H2O2 to enhance the efficiency of pollutant degradation. 125 Compared with the conventional Fenton process, the combined process utilizes solid iron-based MRNPCs instead of iron salts, avoiding iron sludge and follow-up processing. In addition, the MRNPCs activate H₂O₂ through charge carriers and surface active sites, thus hindering the loss of iron ions and enabling a broad range of working pH values. Since MRNPCs can be easily recycled and reused, the photocatalytic Fenton-like processes using MRNPCs are more cost-effective and widely applicable compared with

conventional Fenton processes. For a comprehensive sketch, MRNPCs used in photocatalytic Fenton-like processes are summarized in Table 3.

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Fig. 5a illustrates the mechanism of the photocatalytic Fenton-like process using MRNPCs. Upon light illumination, H₂O₂ can be activated by the photogenerated electrons produced by MRNPCs to produce 'OH (eqn (5)). 139 Due to the capture of electrons by H₂O₂, more photogenerated holes can be separated to produce 'OH for pollutant degradation (eqn (2)). Further, Fe²⁺ in MRNPCs activates H₂O₂ to generate 'OH and form Fe³⁺ as a chain initiation reaction (eqn (6)). Then, Fe^{3+} further reacts with $\mathrm{H_2O_2}$ to generate Fe^{2+} as the chain termination reaction (eqn (7)). Moreover, e can also reduce Fe3+ into Fe2+ to facilitate the Fe2+/Fe3+ cycle (eqn (8)). The O_2 is generated through oxygen reaction by electrons (eqn (3)). Both 'OH and O2' can degrade the pollutants into CO2 and H2O (eqn (4)). The photogenerated electrons can reduce Fe³⁺ to Fe²⁺, facilitating Fe²⁺/Fe³⁺ cycles for sustained 'OH production. 140

$$H_2O_2 + e^- \rightarrow 'OH + OH^-$$
 (5)

$$Fe^{2+} + H_2O_2 \rightarrow Fe^{3+} + HO^- + OH$$
 (6)

$$Fe^{3+} + H_2O_2 \rightarrow Fe^{2+} + H^+ + HO_2$$
 (7)

$$Fe^{3+} + e^{-} \rightarrow Fe^{2+}$$
 (8)

In the photocatalytic Fenton-like process, Fe₃O₄ is more effective than Fe₂O₃ because it has both Fe²⁺ and Fe³⁺ ions in octahedral sites and Fe2+ has a higher reaction rate with H₂O₂ for 'OH production than that of Fe³⁺. ¹⁴¹ In general, Fe₃O₄ has a high magnetism but a weak photocatalytic ability. For example, a Fe₃O₄-GO MRNPC was synthesized through a combination of co-precipitation and hydrothermal techniques for H₂O₂ activation. Due to the relatively low photocatalytic activity and high charge recombination of Fe₃O₄, the Fe₃O₄-GO/H₂O₂ exhibited a relatively average performance in phenol removal. 128

Thus, Fe₃O₄ is often combined with other semiconductors to form MRNPCs for the photocatalytic Fenton-like process, achieving synergistic effects in H₂O₂ activation due to the close interaction between Fe₃O₄ and the photocatalysts. For instance, the use of Fe₃O₄@rGO@AgI exhibited a significantly improved performance in phenol degradation compared to Fe₃O₄ and Fe₃O₄@rGO, which was ascribed to the abundant generation of electrons and their rapid transportation. 126 Similarly, Fe₃O₄ and TiO₂ nanoparticles were co-assembled on GO, forming TiO2-GO-Fe3O4 composites to activate H2O2 for amoxicillin degradation. Such a configuration endowed the material with magnetism and high visible light response activity, evidenced by a high M_s of 37.8 emu g⁻¹ and 90.1% degradation of amoxicillin in 2 hours with 20 mM H₂O₂ and $0.5 ext{ g} ext{ L}^{-1} ext{ TiO}_2$ -GO-18 wt% $ext{Fe}_3 ext{O}_4$. Apart from semiconductors, MOF is also a proper choice to combine

Table 3 Application of MRNPCs in photocatalytic Fenton-like processes

			Working o	conditions	S					
MNPC	Method of synthesis	Target pollutant	Pollutant dose	Catalyst dose	H ₂ O ₂ dose	Light source	Time (min)	$M_{\rm s}$ (emu g ⁻¹)	Removal efficiency	Ref.
Fe ₃ O ₄ @rGO@AgI	Co-precipitation	Phenol	50 mg L ⁻¹	0.57 g L ⁻¹	0.2 mM	UV-C	540	N/A	93%	126
Fe ₃ O ₄ @MIL-100(Fe)	Microwave-assisted in situ synthesis	Diclofenac	60 mg L^{-1}	$_{\mathrm{L}^{-1}}^{0.1}\mathrm{g}$	40 mM	VIS	180	15.1	>99%	127
Fe ₃ O ₄ -GO	Co-precipitation and hydrothermal method	Phenol	$_{\rm L^{-1}}^{\rm 20~mg}$	$\begin{array}{c} 0.25 \text{ g} \\ \text{L}^{-1} \end{array}$	10 mM	UV	120	37.9	98.8%	128
TiO ₂ –GO–Fe ₃ O ₄	Hydrothermal method	Amoxicillin	$_{L^{-1}}^{20}\mathrm{mg}$	$_{\mathrm{L}^{-1}}^{0.5}\mathrm{g}$	20 mM	VIS	120	37.8	90.1%	129
Yolk–shell ZnFe ₂ O ₄	Hydrothermal method	Tetracycline	60 mg L^{-1}	$_{\mathrm{L}^{-1}}^{\mathrm{0.3}}\mathrm{g}$	40 mM	VIS	40	N/A	83.8%	130
$rGO-ZnFe_2O_4$	Hydrothermal method	Ciprofloxacin	10 mg L^{-1}	$_{\mathrm{L}^{-1}}^{\mathrm{0.3}}\mathrm{g}$	20 mM	Solar light	60	N/A	99%	131
MnFe ₂ O ₄ /bio-char	Co-precipitation	Tetracycline	$_{\mathrm{L}^{-1}}^{40}\mathrm{mg}$	$_{\mathrm{L}^{-1}}^{0.5}\mathrm{g}$	100 mM	VIS	120	11.75	93%	132
MnFe ₂ O ₄ /CeO ₂ /SnS ₂	Hydrothermal method	Methylene blue					120	N/A	78.8%	133
F-doped g-C ₃ N ₄ coupled NiFe ₂ O ₄	Thermal decomposition and sol–gel method	Paracetamol	$_{ m L}^{-1}$ mg	1 g L^{-1}	200 mM	VIS	60	11.05	95%	134
NiFe ₂ O ₄ –carbon nanotubes	Hydrothermal method	Sulfamethoxazole	5 mg L ⁻¹	$0.025 \text{ g} \\ \text{L}^{-1}$	55 m M	VIS, UV	120	33.1	$P_{[VIS]} = \sim 90\% P_{[UV]} = 100\%$	135
MnFe-LDO-biochar	Co-precipitation	Metronidazole	20 mg L^{-1}	$_{\mathrm{L}^{-1}}^{0.4}\mathrm{g}$	6 mM	UV	300	28.5	98%	136
$Fe_3O_4@SiO_2/d\text{-}TiO_2/Pt$	Co-precipitation	Carbamazepine	14 mg L ⁻¹	0.5 g L ⁻¹	1.375 mM	UV	120	N/A	~98%	137
Fe ₃ O ₄ @S doped-ZnO	Hydrothermal method	Ofloxacin	10 mg L ⁻¹	$0.25 \text{ g} \\ \text{L}^{-1}$	50 mM	Natural light	120	N/A	99.4%	138

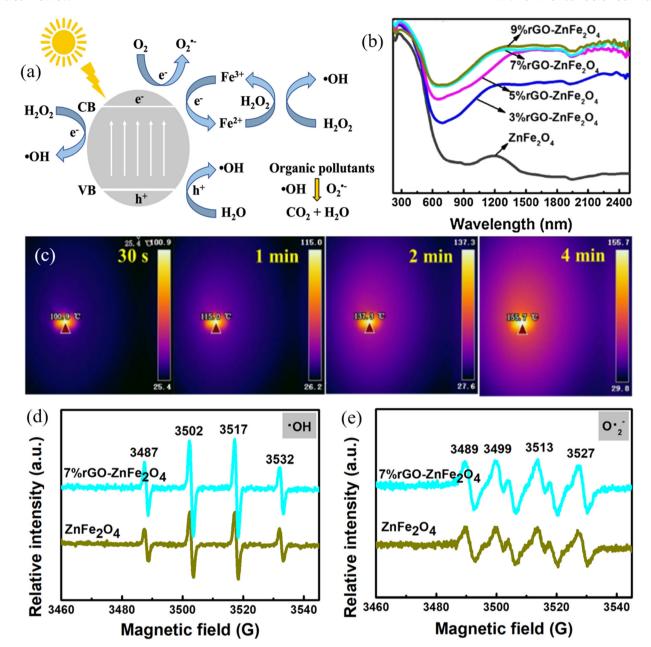


Fig. 5 (a) Schematic diagram showing the mechanism of photocatalytic-Fenton like process using MRNPCs; (b) light adsorption spectra of different rGO- $ZnFe_2O_4$ samples; (c) infrared thermal image of 7% rGO- $ZnFe_2O_4$ under solar light illumination; generation of (d) 'OH and (e) O_2 ' by $ZnFe_2O_4$ and 7% rGO- $ZnFe_2O_4$ in the photocatalytic-Fenton like processes. Reproduced from ref. 131 with permission from Elsevier, copyright 2021.

with Fe $_3$ O $_4$ as it can offer external Fe ions for H $_2$ O $_2$ activation. As an example, Fe $_3$ O $_4$ @MIL-100(Fe) MRNPC was fabricated through an *in situ* microwave method, which showed a remarkably high specific surface area of 1244.6 m 2 g $^{-1}$. As a result, 60 mg L $^{-1}$ diclofenac (DCF) was completely removed within 2.5 hours under visible light illumination. The excellent performance was caused by the abundant Fe(II)/Fe(III) reactive sites offered by the large surface area and enhanced photocatalytic activity of the material.

Spinel ferrites have been widely investigated as MRNPCs in photocatalytic Fenton-like processes due to

their narrow bandgap for utilizing a wide range of solar spectrum and resulting in sufficient generation of charge carriers. $\rm ZnFe_2O_4$ is one of the popular spinel ferrites in photocatalytic Fenton-like processes because it has good chemical stabilities for restraining the leaching of Fe ions under a wide range of circumstances. In light of this, Xiang *et al.* developed the yolk-shell $\rm ZnFe_2O_4$, which can harvest more light within the absorption range and offer a larger surface area compared with the spherical one. As a result, 95.3% of tetracycline and 82.2% of CIP were removed with the addition of 20 mM $\rm H_2O_2$ in 90 min of

visible light irradiation. 130 Furthermore, the same group hybridized the yolk-shell $\rm ZnFe_2O_4$ with rGO to form a rGO-ZnFe $_2O_4$ nanocomposite. Notably, the incorporation of rGO expanded the light response to the infrared region that enabled rGO-ZnFe $_2O_4$ with photo-thermal conversion (Fig. 5b and c), thereby reducing the activation barrier for $\rm H_2O_2$ and promoting the generation of 'OH and $\rm O_2$ ' (Fig. 5d and e). Subsequently, the time for the complete degradation of CIP was shortened to 40 min. 131

Spinel ferrites with dual transition metals, such as MnFe₂O₄ and NiFe₂O₄, are considered as suitable activators of H2O2 because they can provide double reactive centers. For example, the MnFe₂O₄ synthesized by the sol-gel method can degrade around 94% CIP from DI water in 2 hours under UV-vis irradiation with the addition of H2O2, and the material can also work in real wastewater for CIP removal. 142 Additionally, MnFe₂O₄/ biochar and MnFe₂O₄/CeO₂/SnS₂ were also fabricated for organic pollutant removal using the photocatalytic Fentonlike processes. 132,133 Mechanistic investigations in these two studies revealed that both Fe²⁺/Fe³⁺ and Mn²⁺/Mn³⁺ pairs and photogenerated electrons participate in H₂O₂ activation, thereby accelerating pollutant degradation. Similarly, the NiFe₂O₄-based MRNPCs, mainly NiFe₂O₄/ carbon nanotubes and NiFe2O4/F-doped-g-C3N4, were also synthesized for organic pollutant removal with the addition of H₂O₂ and achieved excellent performance, primarily owing to the sufficient surface active sites and enhanced photocatalytic activity by carbon material functionalization. 134,135

Several drawbacks associated with photocatalytic Fenton-like processes using MRNPCs are: (i) the efficacy of the processes is still subject to variations in the pH levels because 'OH has less oxidation potential for pollutant degradation in alkaline conditions ($E_g = 1.8$ eV at pH \geq 10);¹⁴³ (ii) the demand for H₂O₂ increases at neutral pH due to its self-decomposition, thus consuming H_2O_2 to achieve the same degradation efficiency; 144,145 (iii) MRNPCs are less efficient in wastewater for activating H2O2 for pollutant degradation due to the complex wastewater components that can mask active sites of MRNPCs and quench the photogenerated charge carriers; and (iv) material corrosion may occur in some scenario as the iron ions in MRNPCs engage in H₂O₂ activation.

The countermeasures for the above-mentioned drawbacks are: (i) controlling the pH value between 4–10 during the process to avoid the metal leaching and reduction in performance; (ii) using chelating agents like nitrilotriacetic acid and Oxalate $C_2O_4^{2-}$, to form a Fe²⁺ complex at neutral pH, promoting the 'OH production; ¹⁴⁶ (iii) choosing porous and layered support with high surface areas for the improvement of reaction activity between Fe and H_2O_2 ; ¹⁴⁷ and (iv) the material development should consider the stability of MRNPCs and avoid the use of any toxic material.

4.2 Photocatalytic-assisted sulfate-radicals-based (SR) AOPs

Conventional photocatalysis and most photocatalytic-assisted AOPs produce 'OH as the dominant reactive species for pollutant degradation but many components in sewage can quench 'OH to restrict their performance. 148 The photocatalytic-assisted SR-AOPs using MRNPCs are less affected by components in water due to the high selectivity of sulfate radicals (SO₄) towards organic pollutants. The SO₄ exhibits a greater oxidation potential ($E_0 = 2.5-3.1 \text{ V}$) compared to 'OH ($E_0 = 1.8-2.7$ V) and can be generated over a broad pH range (4 < pH < 9). The production of SO_4 through the photocatalytic activation of PDS) or PMS requires less energy consumption compared to other techniques such as electrolysis, ultrasound, and UV irradiation. 150 The PDS/PMS dosages required in photocatalytic SR-AOP using MRNPCs are much lower than that of H2O2 in photocatalytic Fenton-like processes because PDS/PMS do not suffer self-decomposition. Moreover, it is safer to store PDS/PMS on a large scale under room temperature and atmospheric pressure compared with H₂O₂. 151 A summary of pertinent details regarding recently reported MRNPCs for the photocatalytic SR-AOPs is presented in Table 4 for comparison.

The mechanism of photocatalytic SR-based AOPs using MRNPCs is shown in Fig. 6a. After light excitation and the production of electrons and holes, they transfer to the material surface and react with PDS/PMS to generate SO_4^- (eqn (9)–(12)). Following this, SO_4^- interacts with H_2O or OH^- , generating 'OH (eqn (13)). Transition metals in MRNPCs with lower valence states, such as Fe^{2+} , Cu^{2+} , Ce^{4+} , Ni^{2+} , and Co^{2+} , can effectively activate PDS/PMS. The transition metal M^{n+} can activate PDS/PMS by losing electrons to become $M^{(n+1)+}$, generating SO_4^- or 'OH (eqn (14)–(16)). The $M^{(n+1)+}$ can be subsequently reduced to M^{n+} by photogenerated electrons (eqn (17)).

$$S_2O_8^{2-} + e^- \rightarrow SO_4^{2-} + SO_4^{--}$$
 (9)

$$HSO_5^- + e^- \rightarrow SO_4^{*-} + OH^-$$
 (10)

$$HSO_5^- + h^+ \rightarrow SO_5^- + H^+$$
 (11)

$$2SO_5^{-} \rightarrow 2SO_4^{-} + O_2 \tag{12}$$

$$SO_4^{-} + H_2O \rightarrow SO_4^{2-} + OH$$
 (13)

$$M^{n+} + S_2 O_8^{2-} \rightarrow M^{(n+1)+} + SO_4^{-} + SO_4^{2-}$$
 (14)

$$M^{n+} + HSO_5^- \rightarrow M^{(n+1)+} + SO_4^{--} + OH^-$$
 (15)

$$M^{n+} + HSO_5^- \rightarrow M^{(n+1)+} + SO_4^{2-} + OH$$
 (16)

$$M^{(n+1)+} + e^- \rightarrow M^{n+}$$
 (17)

In general, the transition metal ions, mainly Fe in MRNPCs, play an important role in activating PDS/PMS and the

Table 4 Application of MRNPCs in photocatalytic sulfate radical based AOPs

			Working	conditions	5						
MNPC	Method of synthesis	Target pollutant	Pollutant dose	Catalyst dose	Chemical type	Chemical dosage	Light source	Time (min)	$M_{\rm s}$ (emu g ⁻¹)	Removal efficiency	Ref.
ZnFe ₂ O ₄	Sol-gel method	Levofloxacin	10 mg L ⁻¹	1 g L ⁻¹	PMS	1 mM	LED	180	N/A	88.5%	152
CuFe ₂ O ₄ /g-C ₃ N ₄	Sol-gel method	Propranolol	0.02 Mol	$1~{ m g~L}^{-1}$	PDS	1 mM	VIS	120	22.04	82.2%	36
Fe ₃ O ₄ @CeO ₂ @BiOI	Hydrothermal method	Sulfamethoxazole	0.05 mM	0.1 g L^{-1}	PMS	0.2 mM	UVA	15	N/A	97%	153
MNPs@C	Co-precipitation	Acetaminophen	$_{\rm L^{-1}}^{\rm 20~mg}$	$0.16 \text{ g} \\ \text{L}^{-1}$	PMS	0.77 mM	UV-C	40	6.3	97%	154
TiO ₂ /Fe ₃ O ₄ /activated carbon	Co-precipitation	Tetracycline	30 mg L^{-1}	$_{\mathrm{L}^{-1}}^{\mathrm{0.3}}\mathrm{g}$	PS	3.0 mM	UV-C	60	25.3	96%	155
$BiOCl@Fe_3O_4$	Co-precipitation	Atenolol	2.5 mg L ⁻¹	$0.1 \mathrm{\ g}$ L^{-1}	PMS	0.1 mM	Solar light	60	N/A	70.2%	156
$ZnFe_2O_4/A-MoS_2$	Hydrothermal method	Carbamazepine	2 mg L^{-1}	$_{\mathrm{L}^{-1}}^{0.2}\mathrm{g}$	PMS	0.5 mM	VIS	3	13.5	100%	157
$\mathrm{Ti}^{3^{+}}\mathrm{-TiO}_{2}/\mathrm{Ar}\mathrm{-Fe}_{2}\mathrm{O}_{3}$	Hydrothermal method	Norfloxacin	$_{\mathrm{L}^{-1}}^{20}\mathrm{mg}$	$\begin{array}{c} 0.1 \ \mathrm{g} \\ \mathrm{L}^{-1} \end{array}$	PDS	1.5 mM	VIS	30	12.03	98.9%	158
$ZnO@SiO_2@Fe_3O_4\\$	Hydrothermal method	Malathion	$\begin{array}{c} 20 \text{ mg} \\ L^{-1} \end{array}$	$0.3~\mathrm{g}$ L^{-1}	PMS	2 mM	UV	120	35.1	91.2%	159

photogenerated electrons further promote the activation process by accelerating the Fe(II)/Fe(III) cycle. For example, Zhong *et al.* applied ZnFe₂O₄ to activate PMS for levofloxacin (LEV) removal under LED illumination, achieving a high degradation efficiency of 88.5% in 3 h. The mechanism studies confirmed the engagement of Fe²⁺/Fe³⁺ in PMS activation and the photogenerated electrons and holes favored the production of reactive species. Subsequently, ¹O₂ was found as the dominant reactive species in the ZnFe₂O₄/PMS/LED system, in which the ¹O₂ was generated from O₂-conversion and PMS activation. ¹⁵² Similarly, many other MRNPCs, such as BiOCl@Fe₃O₄, ZnO@SiO₂@Fe₃O₄, and Ti³⁺-TiO₂/Ar-Fe₂O₃, also activated PDS/PMS using Fe²⁺/Fe³⁺ pairs and photogenerated charge carriers, leading to highly efficient pollutant removal.

The integration of a magnetic material with a transition metal-based photocatalyst to form MRNPC is an appropriate strategy to further enhance the performance photocatalytic-assisted SR-AOP as it introduces more reactive sites to the MRNPC. For instance, Zheng et al. developed an S-scheme ZnFe₂O₄/A-MoS₂ heterojunction to activate PMS for carbamazepine degradation, achieving excellent performance with 100% removal in 3 minutes. The density functional theory calculation revealed that the photogenerated electrons transferred to the ZnFe₂O₄ reactive center for PMS activation (Fig. 6b). As shown in Fig. 6c and d, XPS spectra confirmed that both Fe and Mo engaged in PMS activation and Fe made a dominant contribution. Overall, this study highlighted the important roles of photogenerated electron and reactive sites (Fe and Mo) in the efficient activation of PMS (Fig. 6e). 157 Likewise, Fe₃O₄@CeO₂@BiOI nanospheres were fabricated for PMS activation to degrade sulfamethoxazole. An extremely high performance of 97% SMX degradation was obtained within 15 minutes under UVA irradiation with a low PMS dosage of 0.2 mM PMS. The excellent performance was ascribed to the material providing Fe²⁺/Fe³⁺ and Ce⁴⁺/Ce³⁺ dual reactive centers and generating abundant charge carriers for PMS activation.¹⁵³

On the other hand, activation of PMS using the magnetic heterojunction SrTiO₃/BaFe₁₂O₁₉ for the tetracycline degradation in wastewater has been proved to not involve the state transformation of metallic elements of Sr, Ti, Ba and Fe, as consistent binding energies of these elements before and after reaction are observed. Improved efficiency on the tetracycline degradation using heterostructure SrTiO₃/BaFe₁₂-O₁₉ is attributed to the enhanced adsorption of PMS on the composite than on SrTiO3, as well as the more effective electron migration inside the composite. 161 Moreover, Yan et al. observed the role of Ba in reinforcing the stability of metal elements in the heterojunction composites. It supports the point that enhancement of efficiency of photocatalysisassisted PMS reaction derives from the boosted electron utility.162

In additions, many researchers have combined carbonbased materials, such as g-C₃N₄, activated carbon, carbon sphere, and MOF, in the MRNPCs because such materials can regulate the charge transfer for enhanced PDS/PMS activation. For example, the visible-light responsive CuFe₂O₄/ g-C₃N₄ MRNPC was developed for PDS activation and achieved an 82.2% removal of propranolol in 2 hours with 1 mM PDS. Mechanistic investigations revealed that PDS acted as a photogenerated electron acceptor from g-C₃N₄ to generate SO4-, while the self-redox cycles of Fe and Cu further facilitated PDS activation.36 Likewise, Noorisepehr et al. applied Fe₃O₄/activated carbon (MNPs@C) to activate PMS for acetaminophen oxidation, resulting in a high degradation efficiency of 97% in 40 min under UV light. The study found that activated carbon was a promoter of PMS activation, which can directly decompose PMS to produce SO4 and improve the charge transfer ability of the material to enhance PMS activation using charge carriers. 154 In

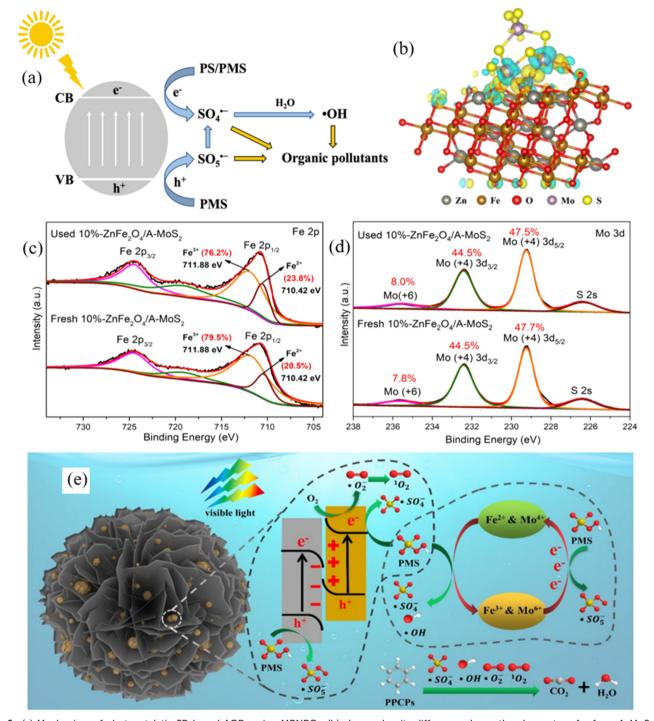


Fig. 6 (a) Mechanism of photocatalytic SR-based AOPs using MRNPCs; (b) charge density difference shows the charge transfer from A-MoS₂ to ZnFe₂O₄ in the ZnFe₂O₄/A-MoS₂ S-scheme heterojunction; XPS spectra of (c) Fe 2p and (d) Mo 3p in 10%-ZnFe₂O₄/A-MoS₂ before and after use; (e) mechanism of PPCP removal in the PC/PMS system using 10%-ZnFe₂O₄/A-MoS₂. Reproduced from ref. 157 with permission from American Chemical Society, copyright 2023.

addition, TiO₂/Fe₃O₄/activated carbon (TFOC) was applied for PDS activation to degrade tetracycline, showing a high removal efficiency of 96% in 60 min. The study found that surface functional groups in activated carbon, such as -COOH and C=O, interacted with PDS molecules to facilitate SO₄ generation. ¹⁵⁵

Nevertheless, several limitations of photocatalytic SR-AOPs using MRNPCs should be noted. (i) The remaining PDS/PMS in water brings additive toxicity that may pose negative effects on ecosystems and human health. 163 Additionally, sulfate, the end product of PDS/PMS decomposition, is expected to have a high concentration in water after

treatment that requires further treatment. (ii) The transition metals may leach into the solution and enter the environment after several cycles of treatment. The leaching of transition metals is mainly ascribed to the acidic solution where transition metals have a higher solubility and the material corrosion caused by SO₄^{-.164} (iii) Contaminants and PDS/PMS may potentially compete for active sites, which ultimately determines the degradation performance and reaction rate. However, distinguishing between active sites for contaminant degradation and persulfate activation remains a challenge. 165

Possible countermeasures are needed for the abovementioned issues. (i) Novel MRNPCs with high efficiency in activating low dosages of PDS/PMS are urgently needed, thereby minimizing PDS/PMS residues and reducing negative effects from sulfate generation. (ii) Researchers are encouraged to choose environmentally friendly catalyst materials containing unharmful metals, with modifications to prevent leaching. (iii) More in-depth mechanisms can be explored by employing density functional theory calculations.

4.3 Photocatalytic ozonation

Photocatalytic ozonation combines merits of photocatalysis and ozone activation to promote the generation of reactive oxygen species for efficient mineralization of organic pollutants. Such a configuration can solve the high charge recombination of conventional photocatalysis because ozone can react with electrons to facilitate charge separation. Ozone is a powerful oxidant agent ($E_0 = 2.80$ eV) that can quickly react with the photogenerated electrons at the catalyst surface to form the OH, thereby enhancing the separation of e⁻/h⁺. The combined method named photocatalytic ozonation has a higher mineralization rate compared to conventional photocatalysis and ozonation due to the above-mentioned synergistic effects. 167 As a result, this process also reduces the toxicity from the intermediates of pollutant degradation. Table 5 summarizes the pertinent details of representative MRNPCs employed in photocatalytic ozonation.

In photocatalytic ozonation using MRNPCs, 'OH is the dominant reactive species for pollutant degradation that can be produced via ozone activation in three pathways (Fig. 7a). First, ozone can be activated by UV light and further form OH through the reaction with water (eqn (18) and (19)). 177 Second, ozone reacts with water to generate H2O2, which can be cleaved into 'OH by UV light (eqn (20) and (21)). 178 Second, ozone can be reduced by electrons to ozonide radicals (eqn (22)), which further react with H⁺ to produce 'OH (eqn (23) and (24)). Third, the O₂ produced through the reaction between oxygen and electrons (eqn (3)) can also react with ozone to generate ozonide radicals (eqn (25)) and further produce 'OH through a chain reaction (eqn (23) and $(24)).^{178}$

$$O_3 + hv \rightarrow O' + O_2 \tag{18}$$

$$O' + H_2O \rightarrow 2'OH \tag{19}$$

$$O_3 + H_2O + UV \rightarrow H_2O_2 + O_2$$
 (20)

$$H_2O_2 + UV \rightarrow 2 OH$$
 (21)

$$O_3 + e^- \rightarrow O_3^{\bullet -} \tag{22}$$

$$O_3^{\bullet -} + H^+ \rightarrow HO_3^{\bullet}$$
 (23)

$$HO_3$$
 \rightarrow $OH + O_2$ (24)

$$O_2^{-} + O_3 \rightarrow O_3^{-} + O_2$$
 (25)

The light sources significantly affect the yielding amount of hydroxyl radicals. At an early stage, researchers applied the energy-intensive UV light to excite MRNPCs in photocatalytic ozonation, resulting in high production of hydroxyl radicals. For example, Mahmoodi et al. employed a nickel-zinc ferrite as MRNPC to activate ozone for dye degradation under UV light, achieving complete decolorization of the dye in 28 minutes under optimal conditions. The study found that 'OH played a dominant role in dye removal and UV light played an important role in 'OH generation.168

To save treatment costs, solar light was applied as the light source for photocatalytic ozonation using MRNPCs. A TiO2-coated magnetic activated carbon (TiFeC) was synthesized via the sol-gel method, achieving complete pollutant degradation and high TOC removal (90%) using photocatalytic ozonation. The study compared TOC removal under irradiation at different wavelength ranges, mainly 300-800, 320-800, and 390-800 nm, and found that the UV light the solar spectrum significantly improved the mineralization of the contaminant. 169 Likewise, a magnetic 3-D structure g-C₃N₄/Fe-MCM-48 was prepared to activate ozone for azithromycin degradation. The introduction of Fe-MCM-48 increased the surface areas from 5.3 m² g⁻¹ to 165 m² g⁻¹, enhanced the mass transfer capabilities, and broadened the light absorption edge from 457 nm to 545 nm (Fig. 7b). The presence of Fe also accelerated O₃ activation and significantly reduced charge recombination (Fig. 7c), eventually enhancing the production of photogenerated electrons for ozone activation. As a result, 98.8% of azithromycin was removed in 11 min under simulated solar light (Fig. 7d). Fig. 7e shows the overall mechanisms of the photocatalytic ozonation using g-C₃N₄/Fe-MCM-48. The developed g-C₃N₄/Fe-MCM-48 achieved enhanced O₃ activation due to the improved separation of photogenerated electrons, increased Fe active sites, and enlarged surface area, thereby facilitating the production of reactive species for enhanced azithromycin degradation. 170

In the case of using visible light, hydroxyl radicals are only generated via ozone activation over photogenerated charge carriers. Moreover, the selection and modification of different MRNPCs are affected by the light sources used, and the narrow band gap spinel ferrites are desirable choices in

Table 5 Application of MRNPCs in the photocatalytic ozonation processes

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			Working	conditions	3						
MNPC	Method of synthesis	Target pollutant	Pollutant dose	Catalyst dose	Gas flow rate	Ozone concn.	Light source	Time (min)	$M_{\rm s}$ (emu g ⁻¹)	Removal efficiency	Ref.
Nickel-zinc ferrite	Hydrothermal method	Dye	150 mg L ⁻¹	0.005 g L ⁻¹	0.08 L min ⁻¹	55 g m ⁻³	UV	28	56	100%	168
TiO ₂ -magnetic carbon (TiFeC)	Sol-gel method	Metoprolol tartrate	$50 \mathrm{\ mg}$ L^{-1}	$\begin{array}{c} 0.25 \text{ g} \\ \text{L}^{-1} \end{array}$	$20~\mathrm{L}~h^{-1}$	6 mg L^{-1}	Solar light	120	4.4	98%	169
g-C ₃ N ₄ /Fe-MCM-48	Hydrothermal method	Azithromycin	$50 \mathrm{\ mg}$ L^{-1}	$4~\mathrm{g~L}^{-1}$	$1~\mathrm{L}$ min^{-1}	$50 \mathrm{\ mg} \ \mathrm{L}^{-1}$	Solar light	11	0.25	98.8%	170
ZnFe ₂ O ₄ @carbon	Hydrothermal method	Oxalic acid	260 mg L^{-1}	2 g L^{-1}	40 mL min ⁻¹	10 mg L^{-1}	VIS	60	N/A	$P_{[Toc]} = 87\%$	171
${ m BiFeO_3}$	Thermal decomposition	Norfloxacin	$\begin{array}{c} 10 \text{ mg} \\ \text{L}^{-1} \end{array}$	$_{\mathrm{L}^{-1}}^{0.2}\mathrm{g}$	75 mg h ⁻¹	N/A	VIS	60	1.75	83.3%	172
${ m TiO_2/Fe_3O_4/C}$	Sol-gel method	Metoprolol tartrate	2 mg L^{-1}	$_{\mathrm{L}^{-1}}^{0.4}\mathrm{g}$	20 L h ⁻¹	$10~\mathrm{mg} \\ \mathrm{L}^{-1}$	Solar light	30	4.2	100%	173
Fe_3O_4 @ TiO_2	Sol-gel method	Dipyrone	0.3 mM	1 g L^{-1}	30 L h^{-1}	$10 \mathrm{\ mg}$ L^{-1}	UV	180	N/A	60%	174
N-TiO ₂ /ZnFe ₂ O ₄ /zeolite	Sol-gel method	Cephalexin	100 mg L^{-1}	2 g L^{-1}	500 mg h ⁻¹	N/A	VIS	120	N/A	95%	175
$\begin{array}{l} \text{g-C}_3\text{N}_4/\text{FeVO}_2/\text{Fe@NH}_2\text{-}\\ \text{biochar} \end{array}$	Hydrothermal method	Methyl paraben	$\begin{array}{c} 20 \text{ mg} \\ L^{-1} \end{array}$	$\begin{array}{c} 0.5 \text{ g} \\ \text{L}^{-1} \end{array}$	N/A	4.8 mg L ⁻¹	Solar light	60	30	99.8%	176

this scenario. For instance, the $ZnFe_2O_4$ @carbon (ZFO@C) was fabricated using a one-pot hydrothermal method, in which the carbon layer provided good conductivity and acted like an ozone activator resulting in 87% removal of TOC in oxalic acid degradation in 1 h under visible light. The band gap for the ZFO@C was about 1.82 eV, lower than the pristine $ZnFe_2O_4$. Moreover, magnetic $BiFeO_3$ nanoparticles with a narrow band gap of 2.14 eV were also applied for oxalic acid decontamination using photocatalytic ozonation, achieving an 83.3% removal rate after 1 hour of reaction under visible light. 172

Several limitations associated with photocatalytic ozonation using MRNPCs are summarized. (i) Photocatalytic ozonation is still considered to be one of the costlier treatment technologies. (ii) The performance of photocatalytic ozonation is significantly affected by the dosages of ozone, pollutant concentrations, and other substances in water. (iii) Certain reaction intermediates, such as particular carboxylic acids, are hardly eliminated by ozone or its resulting oxidizing radicals, and can pose a potential environmental hazard. (181

Possible solutions for the above-mentioned challenges are proposed. (i) Considering the economic effect, photocatalytic ozonation should only be used against the recalcitrant contaminants after the primary treatment. (ii) To achieve better performance, it is crucial to ensure the good dissolution of ozone molecules in the aqueous solution and proper pretreatment should be conducted to remove the water components that negatively affect photocatalytic ozonation. (iii) In order to guarantee the safety of intermediates, it is recommended that both TOC removal efficiency and toxicity testing be carried out.

4.4 Sono-photocatalytic process

The sono-photocatalytic process involves the use of a combination of ultraviolet radiation, ultrasonic sound waves,

and a photocatalyst to produce reactive species for pollutant removal. It has been developed to prevent MRNPC aggregation and refresh the MRNPC surface for improved performance in organic pollutant degradation. As for the mechanism, MRNPC absorbs light to produce charge carriers for radicals generation and ultrasound creates cavitation bubbles to generate highly reactive species. Thus, more reactive species can be utilized for pollutant degradation compared to conventional photocatalysis. Accordingly, Kakavandi et al. impregnated TiO2 on magnetic activated carbon for TC degradation subjected to ultrasonic and ultraviolet irradiation. Single treatments of ultrasonic irradiation (2.1%) or photocatalysis (44.9%) were found to be ineffective, while the sono-photocatalytic process resulted in removal efficiencies of 93%. The study found that the employment of ultrasound suppressed the recombination of charge carriers and stimulated the oxidation reaction, thus achieving a synergistic effect. Moreover, heat energy was generated during the reaction, which in turn excites the MRNPC, forming additional free radicals.³⁸

However, sono-photocatalysis suffers two drawbacks, mainly that the degradation efficiency is pH-dependent, and additional electrical energy is required. 182,183 Due to high energy consumption, this technology lacks detailed investigation and still requires further development. Recently, other than applying energy-intensive ultrasonics, pictures of harvesting natural mechanical energies, such as waving and water flow vibration and wind, have attracted wide attention. The piezo effect of ferroelectric materials makes the combination of sono-photocatalysis possibly practical. Natural mechanical energies are available by sono-reaction under all types of weather regardless of solar irradiation conditions, whereas photocatalysis harvests solar energy. It allows the 24 hour continuous function of the sono-photocatalysis reaction-driven green and natural energies. 184

Critical review

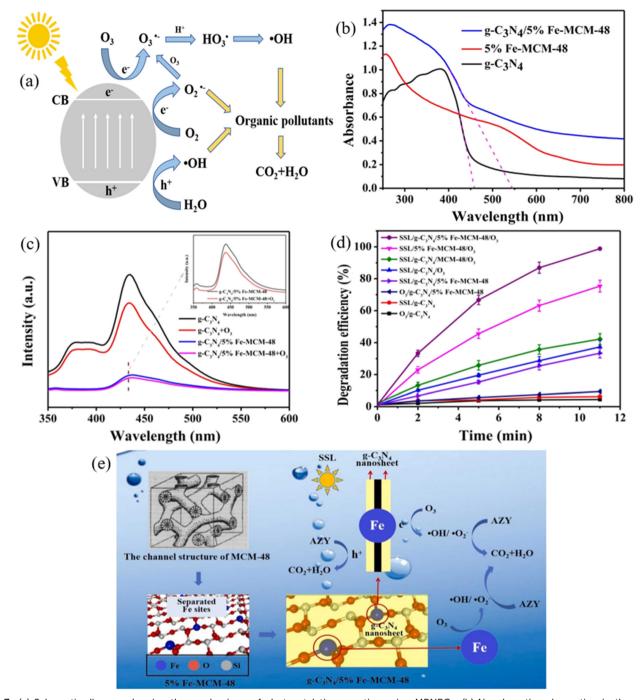


Fig. 7 (a) Schematic diagram showing the mechanisms of photocatalytic ozonation using MRNPCs; (b) N2 adsorption-desorption isotherms, (c) light adsorption ability, and (d) PL spectra of g-C₃N₄, 5% Fe-MCM-48, and g-C₃N₄/5% Fe-MCM-48; (e) proposed mechanisns of azithromycin degradation by photocatalytic ozonation using g-C₃N₄/5% Fe-MCM-48. Reproduced from ref. 170 with permission from Elsevier, copyright 2023.

5. Challenges and perspectives for practical applications of MRNPCs

The practical application of MRNPCs in real environmental conditions is still challenging. Several important issues regarding material development, recycling, stability, environmental effectiveness, and reactor designs for MRNPC

applications remain (Fig. 8a) and should be properly addressed.

5.1 Material development

Material development is fundamental in the practical application of MRNPCs, where the main challenges that

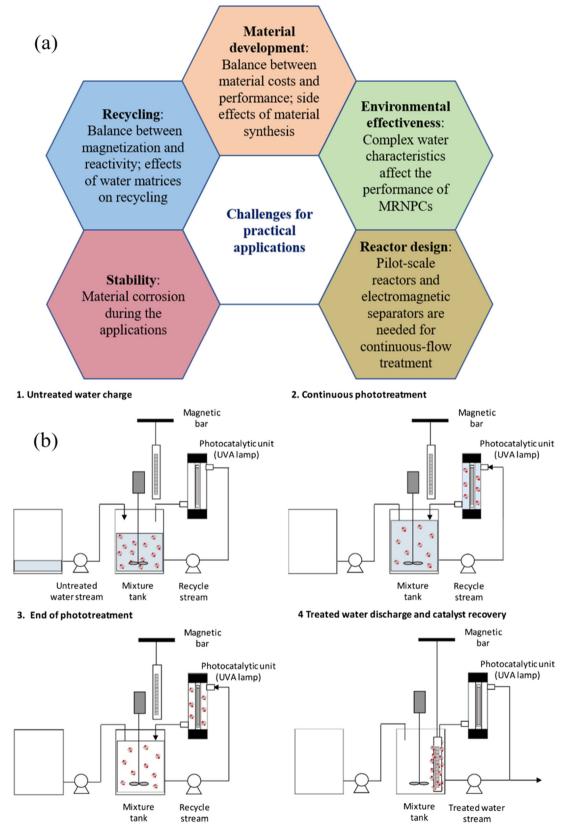


Fig. 8 (a) Challenges of MNRPCs in practical applications; (b) operation of magnetic photocatalytic reactor: 1) loading of MNRPCs and water, 2) continuous phototreatment; 3) end of phototreatment, 4) MNRPCs recycling. Reproduced from ref. 70 with permission from Elsevier, copyright 2019.

come from this aspect are how to balance the material costs and performance and how to reduce the side effects caused by material synthesis. The properties of the MRNPCs, mainly particle sizes and shapes, band gap, chemical composition, and magnetic behavior, play critical roles in determining the efficiency of the catalytic reaction. As reviewed above, MRNPCs composed of a pristine photocatalyst and a magnetic material are cost-effective but less efficient due to their intrinsic poor properties. Consequently, various modifications are employed to vary the characteristics of **MRNPCs** better performance. However, modifications involve complex synthesis approaches or the use of noble materials, which significantly increase the cost of MRNPC development. Taking elemental doping as an example, non-metal doping requires high temperatures and complicated pathways that result in high cost, while doping with noble metal ions, like Ag, is effective in improving material performance but costly. Moreover, doping transition elements allows MRNPCs posse spin polarization which provides spin electron freedom to enhance magnetic property, benefiting the collection and recycling of particularly the 2D structural photocatalysts. 185 In light of this, researchers are suggested to reduce the material cost by adopting cost-effective components in MRNPC modifications and developing novel approaches with mild reaction conditions and simple operation for material fabrication.

Side effects brought by MRNPC synthesis are generally ignored by researchers in scientific reports. Most importantly, some MRNPC fabrication approaches, mainly thermal decomposition and sol-gel method, involve the use of hazardous chemical solvents, which may pose health risks to the experimentalists. The waste solutions containing hazardous chemicals also need to be carefully treated to avoid any environmental pollution and safety issues. Furthermore, many synthesis approaches, such as thermal decomposition, hydrothermal synthesis, and microemulsion method, are energy-intensive due to the requirement of high temperatures, pressure, or long reaction duration. Consequently, these methods are regarded as high carbon emission types that restrain the decarbonization progress. Additionally, some fabrication methods suffer low MRNPC yield, even at high chemical dosages, leading to serious chemical waste, potential secondary pollution, and high expenses. To overcome the above challenges, green synthesis is encouraged to be used in MRNPC production because (i) it employs green chemicals with a high material yield, thereby avoiding chemical waste; and (ii) it consumes less energy during the synthesis process through producing materials in ambient conditions.

5.2 Recycling

Recycling MRNPCs from the treated water is critical for its practical application. The main challenge of MRNPCs regarding their recycling is to ensure an appropriate saturation magnetization intensity of the materials while maintaining a high photocatalytic reactivity. Generally, magnetic separation is possible if the M_s of MRNPC is at least 1.0 emu g⁻¹. The M_s of the reviewed MRNPCs ranged from 0.25 to 56 emu g⁻¹. The vast majority of MRNPCs have a $M_{\rm s}$ above the minimum requirement and can be separated within a few minutes. The magnetic properties of the employed magnetic materials are determined by its crystal structure. He et al. reported that the γ-Fe₂O₃ resulting from the calcination of Fe₃O₄ particles possesses a much lower M_8 value than that of Fe_3O_4 . In addition, the M_8 of an MRNPC is also affected by the ratio of magnetic material. For instance, Wang et al. compared the saturation magnetism values of MRNPCs containing different proportions of Fe₃O₄ and found that 5%-Fe₃O₄/GE/SCN has a lower magnetization than 20%-Fe₃O₄/GE/SCN. 80 Therefore, more attention should be given to maintaining high magnetization of magnetic material during synthesis and adjusting a rational ratio between the magnetic material and photocatalyst in MRNPCs to balance the materials' performance and recycling function.

Apart from the MRNPCs themselves, the water matrices and the developed electromagnetic separator can also affect the magnetic recycling of the materials. Ahmed et al. applied the Fe₃O₄/La(OH)₃ composite in a pilot scale reactor for real river water treatment and found that the recycling efficiency of the material decreased with operation time with an average recovery efficiency of 44.34%, which was much lower than that of the batch test in the lab using a simple magnet (>98%). 187 The major reason for the phenomenon was the complex components in the target water, mainly organic matters and suspended solids, affected the separation of Fe₃O₄/La(OH)₃ from the treated water by being adsorbed by the material to reduce the magnetic property or block the transfer of the magnetic material toward separator. On the other hand, the poor capacity of the developed electromagnetic drum in collecting Fe₃O₄/La(OH)₃ from the treated water in a continuous flow also decreased the separation efficiency of Fe₃O₄/La(OH)₃. Therefore, the applied MRNPCs for target water with complex components should possess an extremely high magnetic property against from the water matrices. Additionally, interference developing an efficient electromagnetic separator on a large scale for the separation of MRNPCs is also necessary for stepping the related techniques forward in industrial wastewater treatment.

5.3 Stability

Apart from recycling, the stability of MRNPCs plays an important role in practical application as good stability can ensure long-term operation in reality. During the application, MRNPCs face the challenge of material corrosion that adversely affects long-term usage, causes performance loss, and may bring secondary pollution. The corrosion is mainly caused by redox reactions, especially in photocatalytic Fenton-like processes and photocatalytic-assisted SR-AOPs where the Fe iron participates in the activation of oxidants.

Most researchers mainly focus on the performance of the developed MRNPCs but do not pay enough attention to the potential material corrosion. Therefore, researchers should seek strategies to enhance the stability of MRNPCs against corrosion. For example, Feng et al. and Yan et al. introduced Ba in iron oxide magnetic core to enhance photocatalytic activity and simultaneously prevent metal ion leaching. 161,162 Moreover, the potential stability loss of MRNPCs during photocatalytic applications should be monitored by comparing the used MRNPCs and the fresh ones in terms of chemical composition, crystal structure, morphology, photocatalytic and photoelectrochemical properties. For example, XPS, XRD, and Fourier-transform infrared (FT-IR) spectra can be used to measure the variations in chemical compositions, crystalline structure, and functional groups, respectively. 104,107,114,173 The morphology and microstructure of the recycled catalyst are demonstrated using SEM and TEM. 188,189 By comprehensively characterizing the MRNPCs before and after use, the mechanisms of material corrosion can be revealed. Researchers should further analyze the obtained data to find out appropriate approaches to avoid the material corrosion of MRNPCs in the photocatalysis or photocatalysis-involving processes or regenerate the material after a certain duration of use, thereby ensuring long-term operation and reducing performance loss.

5.4 Environmental effectiveness

In practical applications, the characteristics of wastewater are also key factors influencing the performance of MRNPCs. Most of the reviewed studies investigated the performance of MRNPCs under ideal conditions using solutions consisting only of deionized (DI) water and one single contaminant, which can not reflect reality. For example, Kumar et al. found that the IBU degradation efficiency using g-C₃N₄/TiO₂/Fe₃-O₄@SiO₂ significantly dropped from 98% in DI water to 13% in secondary treated sewage, indicating sewage components negatively affected the performance of MRNPCs. 103 In general, anions, natural organic matter (NOM), and suspended solids are the main components in wastewater that restrain organic pollutant removal. Several ions, mainly SO₄²⁻, H₂PO₄⁻, Cl⁻, and HCO₃⁻, can scavenge 'OH and other reactive species to reduce the oxidation capacity of MRNPCs. 188 Moreover, NO₃ and H₂PO₄ are also found to occupy the surface reactive sites of MRNPCs due to their strong affinity toward MRNPCs, thereby interfering with the interaction between the contaminant and material, reducing degradation efficiency. 190 NOM affects the performance of MRNPCs mainly in three pathways by competing with organic pollutants for reactive species, adsorbing solar light in 200-700 nm to decrease the light absorption of MRNPCs, and being adsorbed by MRNPCs to mask the reactive sites. 190 Likewise, suspended solids also restrict pollutant degradation by blocking MRNPCs' light absorption. Therefore, it is recommended that the MRNPCs should be developed with real wastewater as the target to ensure the practicability of

the materials. Moreover, researchers are encouraged to fabricate MRNPCs that are more adaptable over a wide range of environmental conditions for organic pollutant degradation. On the other hand, for treating wastewater with complicated compositions, pretreatments are necessary to minimize the potential negative influence.

5.5 Reactor design

Reactor design is essential for scaling up the application of MRNPCs from laboratory investigation to the industrial level. In most reviewed studies, most pollutant degradation using MRNPCs was conducted in simple batch reactors with a limited volume of hundreds of mL and external magnetic materials were used to separate the MRNPCs, which is impractical in water treatment plants. More efforts should be made to develop S with magnetic separators integrated for practical operation. For example, Fernández et al. have made progress towards practical application by fabricating a sequential batch reactor equipped with an internal magnetic separator that can be used for treating wastewater with a continuous flow. As shown in Fig. 8b, an electromagnetic separator was employed to allow the easy separation of MRNPC from the treated water for reuse. Moreover, the sequential batch reactor achieved better performance in antibiotic removal than the bench-scale photoreactor, mainly due to the better dispersion of the catalyst. 70 However, the developed reactor was limited to lab-scale operation using synthetic wastewater, and the pilot-scale reactors with real wastewater as the target are still pending investigation.

Furthermore, the high-gradient magnetic separator has been one of the most common magnetic filters used for magnetic separation on a large scale. By adding a ferromagnetic matrix of fine wires or rods into the magnetic field, the magnetic solids are captured on the matrix for separation.¹⁹¹ However, there are concerns regarding this separator as undesired non-magnetic entrainment may occur during the separation process, leading to a deterioration in the quality of the separated magnetic materials. With the development of the separator, many methods for improving separation selectivity have been incorporated into industrial applications, and researchers need to select a suitable separator based on the characteristics of the MRNPCs. Moreover, characteristics of the target water such as turbidity, suspended solids, and organic matter should be considered when designing a separator intended for use at the pilot scale. Additionally, several factors about the application scenario should be fully considered for the separator design, such as the size of the reactor, the amount of material collected, and the effects of water flow.

6. Conclusions

Over the past decade, due to the beauties of MRNPCs over conventional photocatalysts in easy recycling and high reactivity, MRNPCs have been widely investigated and applied in either conventional photocatalysis or photocatalysisassisted processes for efficient organic pollutant removal. In conventional photocatalysis, several modifications, mainly element doping, heterojunction formation, and hybrid functionalization, have been verified as effective strategies to improve material performance due to the increased charge carrier production and restrained recombination. As for photocatalysis-assisted processes, both photogenerated charge carriers and transition metal ions in MRNPCs engaged in the activation of oxidants, increasing the production of reactive species to accelerate organic pollutant degradation. Nevertheless, several challenges of MRNPCs toward practical applications, in terms of material development, recycling, stability, and reactor, design are pointed out. Perspectives about these issues are also provided accordingly: (i) cost-effective chemicals are recommended in MRNPC production to reduce material costs and green synthesis is encouraged to avoid the side effects raised by MRNPC synthesis; (ii) the fabrication of MRNPCs should consider the balance between performance and recycling to ensure the magnetic separation of MRNPCs from real wastewater; (iii) multiple approaches should be employed to comprehensively evaluate the stability of MRNPCs in longterm operation; (iv) MRNPCs with wide adaptability and pretreatment are encouraged to reduce the interference from environmental effectiveness; and (v) continuous flow reactors equipped with suitable magnetic separators should be developed. Hence, specific experiments should be designed against the challenges of MRNPCs in practical applications for organic pollutant removal. Moreover, pilot-scale studies using real contaminated water as the target are also encouraged to step forward the related techniques to the industrial level.

Conflicts of interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

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