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# Truxinates and truxillates: building blocks for architecturally complex polymers and advanced materials

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Significant advancements in the syntheses of cyclobutane containing small molecules and polymers are described in the last 15 years. Small molecule cyclobutanes are under investigation for their diverse pharmacological activities, while polymers with cyclobutane backbones are emerging as novel mechanophores, stress-responsive materials, and sustainable plastics. Within these chemistries, [2 + 2] photocycloadditions to yield truxinates and truxillates are highly efficient offering a versatile strategy to access complex scaffolds. This article provides a comprehensive review on the synthetic methodologies, properties, and applications of polymer truxinates and truxillates, providing the background necessary to understand current developments and envision future applications. Additionally, we highlight the links between the development, discoveries, and synthetic methodologies of small molecules and cyclobutane polymers. We emphasize structure property relationships and discuss methods to control composition and structure for desired applications. We begin with a discussion of synthetic techniques for small molecule and polymer cyclobutanes followed by their greater applications, including pharmacological and material properties with examples including sustainable plastics and stimuli-responsive systems.

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## 1. Introduction

Truxinate and truxillate natural products represent a captivating class of natural products possessing intricate molecular architectures. Central to their design is a cyclobutane core decorated with two aryl substituents and two carbonyl moieties, forming an intricate and three-dimensional framework

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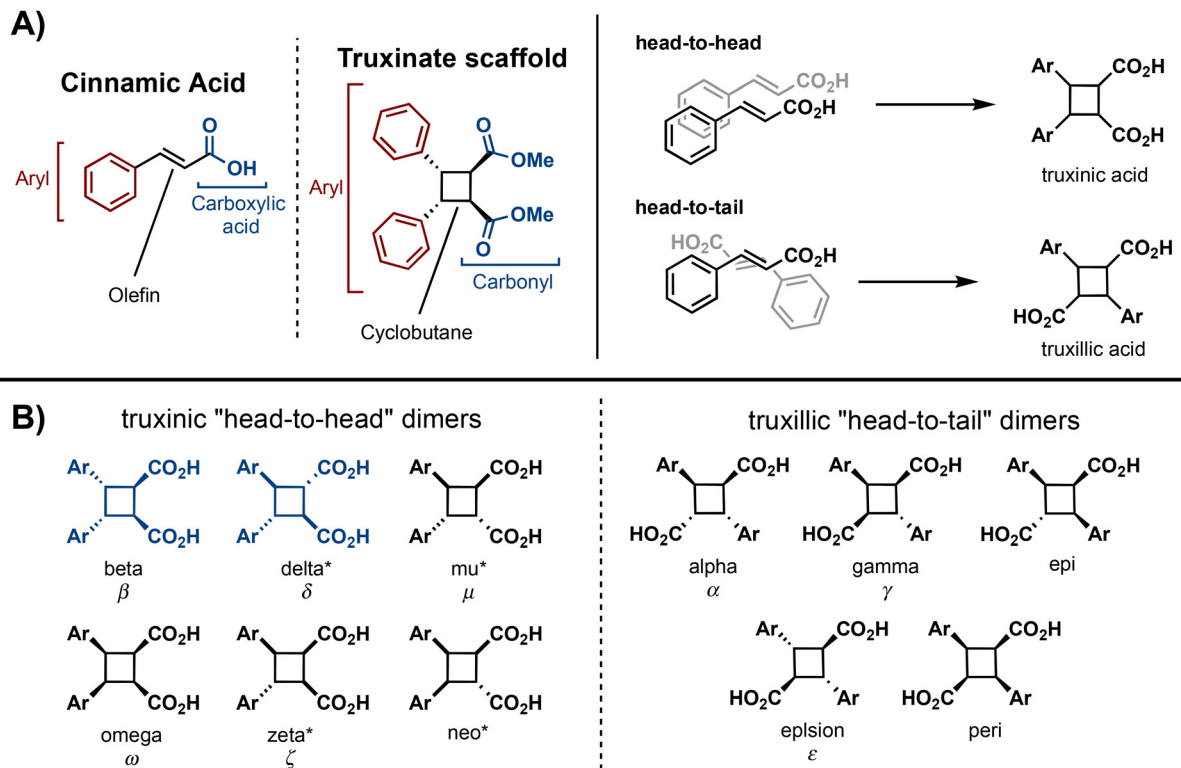
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**Fig. 1** (A) General structure of cinnamic acid and truxinates and general [2 + 2] photocycloadditions resulting in truxinic acids or truxillic acids. (B) All possible cinnamic acid dimer isomers. \*Indicates inherent chirality.

(Fig. 1A). Truxillic and Truxinic acids are the products from the hydrolysis of the ester moieties on truxinates and truxilates. Interest in this class of small molecules continues to grow as we uncover their pharmacological properties to include anti-cancer, anti-diabetic, and neuroprotective<sup>1–6</sup> as well as recognize their utility as building blocks for sustainable

polyesters, photo-responsive materials, and stress-responsive materials. Synthetically, truxinic acids and their counterparts, truxillic acids, form from the dimerization of cinnamic acid units, resulting in two distinct modes of assembly: “head-to-head” for truxinic acids and “head-to-tail” for truxillic acid derivatives. Consequently, the resulting truxinic/truxillic



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Aaron Beeler received his B.Sc. in biology from Belmont University in 1998. In 2002 he earned a Ph.D. in medicinal chemistry at the University of Mississippi. He then joined the group of John Porco, Jr. as a postdoctoral fellow eventually moving into the Center for Chemical Methodology and Library Development at Boston University, now the Center for Molecular Discovery (BU-CMD). He served as the Associate

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scaffolds display up to four stereocenters, yielding 11 diastereomers with distinct spatial arrangements of their aryl and carbonyl groups. While every homo dimeric truxillic acid scaffold is achiral, the majority of truxinate scaffolds are inherently chiral. The  $\beta$ - and  $\delta$ -diastereomers (Fig. 1B) predominate in nature, being found in both homo- and hetero-dimeric forms across a multitude of truxinate natural products.

While the first reports of [2 + 2] photocycloadditions of cinnamic acids were reported in the 1960s by Schmidt and coworkers, efforts to isolate truxinic and truxillic acids from plants did not occur until 30 years later. In 1990, Balza and Towers<sup>7</sup> isolated and characterized truxinic and truxillic acid homodimers and heterodimers from the cellular matrix of *Cynodon dactylon* grass, these dimers comprise *p*-coumaric acid (Fig. 2, 1.1) and ferulic acid (1.2) units. Overall, 14 distinct compounds were isolated with six being truxillic acids and the remaining eight being truxinic acids. Their presence within the cell wall is thought to confer cellular protection *via* a contribution to the crosslinking of wall polysaccharides. Studies on the dimerization of phenolic acids 1.1 and 1.2, by Morrison and colleagues<sup>8</sup> reveal the occurrence of both head-to-tail and head-to-head dimeric species, with the former being the predominant product, as determined by advanced NMR spectroscopy and GC-MS analyses (Fig. 2). Mechanistically, the dimerization may transpire *via* a step-wise radical-mediated processes or through a concerted photocycloaddition induced by UV irradiation. These findings align with earlier investigations on the solid-state dimerization of cinnamic acid,<sup>9</sup> which will be expanded upon in subsequent sections, providing additional insights into synthetic requirements and challenges.

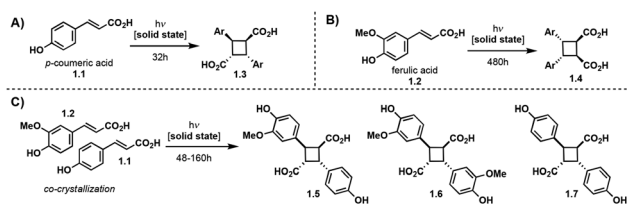
Truxinate and truxillate natural products are of significant interest in the scientific community due to their broad pharmacological properties. Predating the discovery of truxillic and truxinic acids, the discovery of truxinate natural products dates back to the 1960s and 1970s,<sup>10</sup> with initial isolation from *Erythroxylum coca*. Within this class of compounds is a notable subclass, the truxilines, which are comprised of a bare truxinic/truxillic core adorned with two tropane esters.<sup>11,12</sup> Within the truxiline family, the  $\alpha$ - and  $\beta$ -truxiline isomers are the most prevalent members. While these isomers do not exhibit desirable biological effects, they are notorious for their potent cardiotoxicity.<sup>13</sup> Following this seminal discovery, numerous truxinate and truxillate small molecule natural products have been

identified with various pharmacological properties which we will highlight, and the reader is referred to several excellent reviews by Bach *et al.*,<sup>14</sup> Huang *et al.*,<sup>15</sup> and Blanco-Ania *et al.*<sup>16</sup> for more comprehensive discussions of small-molecule cyclobutanes.

The first description of a cyclobutane polymer was in 1958, when Koelsch and coworkers reported the photopolymerization and photodimerization of 2,5-distyrylpyrazine (DSP) when irradiated with UV light (Fig. 3).<sup>17</sup> Subsequently, reports of cinnamic acid based cyclobutane polymers began to emerge in 1964 when Hirshfeld and Schmidt postulated that appropriate spatial positioning of the olefins in the crystal will facilitate a topochemical photopolymerization.<sup>18</sup> Ultimately this hypothesis was validated in 1966, when Schmidt and coworkers reported the photodimerization and photopolymerization of a triene dicarboxylic acid system highlighting the importance of crystal packing for photochemical reactions in solid-state.<sup>19</sup> An alternative polymerization strategy emerged in 1966 when Stueben successfully synthesized a library of cyclobutane polyesters and polyamides *via* a condensation polymerization of 1,2 and 1,3 substituted cyclobutanes subsequently broadening the synthetic pathways to access cyclobutane polymers.<sup>20</sup> Accessing ester-based cyclobutane polymers remained quite challenging at this time until Hasegawa and Nakanishi reported in 1970 the synthesis of highly crystalline linear polyesters.<sup>21</sup> While numerous reports of cyclobutane polymers were emerging at this time, all the polymers are highly crystalline due to the topochemical polymerization mechanism. Mediating this issue, Rees *et al.*, published a detailed account of the synthesis of numerous amorphous cyclobutane polymers.<sup>22</sup> While these polymers are not of the truxinate/truxillate variety, this study laid the foundation to later synthesize structurally complex truxinate and truxillate based cyclobutane polymers *via* a photopolymerization strategy.

More recently, synthetic efforts are primarily focused on optimizing [2 + 2] photopolymerizations both in the solid state and solution state to synthesize truxinate and truxillate based polymers. The resulting polymers show promise as biomaterials, sustainable bioplastics, and photoactive materials. Of these biobased materials, many begin with biocompatible cinnamic acid starting materials. More specifically, hydroxycinnamic acids such as ferulic acid and caffeic acid are used. Strategies to tune the properties of these materials center around modifying the substitution of the aromatic moiety and introducing backbone flexibility or rigidity.

Herein, we describe the various synthetic techniques to access truxillate and truxinate polymers and advanced materials. We begin with a discussion on the various synthetic methodologies to access cyclobutane core structures present in both small molecules and polymers. We discuss [2 + 2] photocycloadditions *via* direct excitation or in the presence of a photosensitizer, the role of preorganization in regio- and stereo-selective solid-state syntheses, and improvement in enantioselectivity when performing solution-state reactions, as well as describe non-photocatalytic methods. The method-



**Fig. 2** (A) Solid state dimerization of *p*-coumaric acid. (B) Solid state dimerization of ferulic acid. (C) Solid state cross dimerization of *p*-coumaric and ferulic acid.



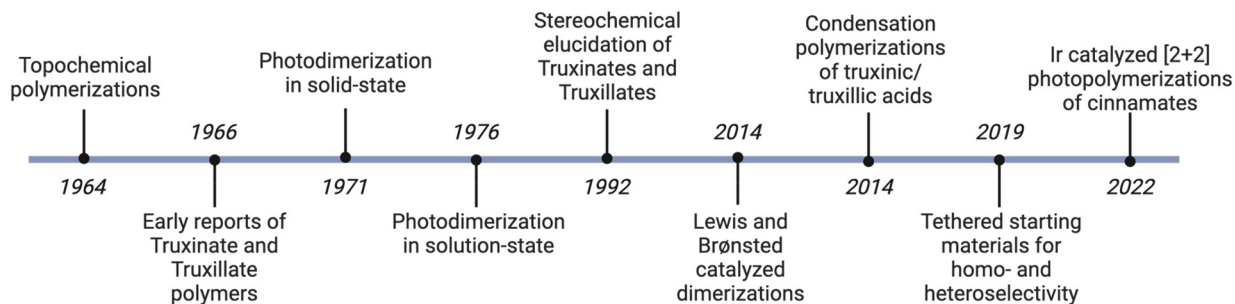


Fig. 3 Advancements in truxinate and truxillate syntheses.

ologies are applicable to both small molecule and polymer syntheses. Finally, we discuss small molecule truxinate and truxillate natural products briefly, to give some context, and provide a comprehensive account of the applications of such polymeric materials ranging from biomass derived plastics to functional materials.

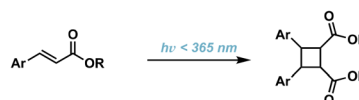
## 2. [2 + 2] photocycloadditions

[2 + 2] photocycloadditions are the most common reaction for the synthesis of cyclobutane products. Initiation of [2 + 2] photocycloaddition occurs from either direct excitation of the starting material, or the use of an appropriate photosensitizer which facilitates the reaction. [2 + 2] photocycloadditions are further differentiated by their reaction medium—solid state or solution state. While traditional [2 + 2] photocycloadditions offer limited selectivity compared to competing synthetic methods such as C–H activation,<sup>23</sup> synthetic methods are being developed to improve regio-, diastereo-, chemo-, and enantioselectivity. In general, [2 + 2] photocycloadditions require: (1) excitation from the ground state ( $S_0$ ) to the first excited singlet state ( $S_1$ ); (2) intersystem crossing (ISC) to the lowest-lying triplet state ( $T_1$ ); (3) propagation to the 1,4-diradical intermediate; and, (4) ISC and radical–radical recombination.<sup>14,24</sup> Competing photophysical pathways of fluorescence and internal conversion (IC), resulting in  $E \rightarrow Z$  isomerization, plaque energy dissipation in the excited  $S_1$  state. To prevent these unfavorable side reactions, achieving rapid ISC promotes transition to the  $\pi\pi^*$   $T_1$  and subsequent diradical formation. These transformations occur *via* direct excitation (Fig. 4) or photosensitization which will be described in further detail below.

### 2.1. Direct excitation

Direct excitation, which does not require a photosensitizer, is a preferred and facile route to the synthesis of truxinate/truxillate cyclobutanes and truxinic/truxillic acids.  $\alpha,\beta$ -unsaturated carboxylic acid derivatives, such as cinnamic acids, are directly excited to the  $S_1$  state (Fig. 4B), and thus, cinnamic acids and cinnamic esters are commonly utilized substrates for direct excitation applications.<sup>25,26</sup> However, direct excitation of cinnamic acid derivatives necessitates the use of high-energy light

A) Direct excitation [2+2] photocycloaddition scheme



B) [2+2] photocycloaddition of an olefin via triplet energy transfer

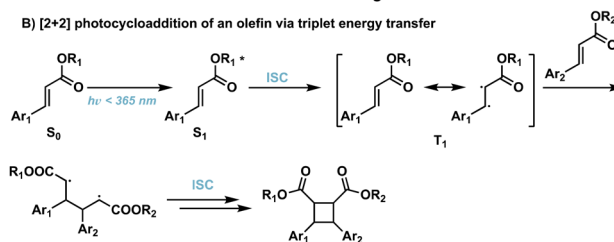
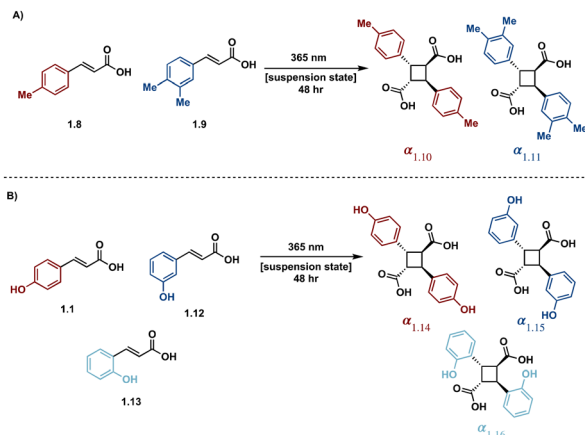


Fig. 4 (A) Direct excitation of cinnamic acids to corresponding cyclobutanes; (B) triplet energy transfer pathway resulting in [2 + 2] photocycloadditions of olefins.

( $\lambda_{\text{max}} < 370 \text{ nm}$ ) to promote the photoreaction. Consequently, there is increased safety risk as well as risk of unfavorable side reactions such as the Fries rearrangement,  $E/Z$  isomerization, and material decomposition when using such light. Despite these limitations, numerous direct excitation methods have been developed and are currently in use.

In an effort to induce stereochemical control without a photocatalyst, suspension and solid-state [2 + 2] photocycloadditions are utilized. As such, reactions proceed *via* minimum atomic and molecular movements achieving high homo-selectivity along with total regio- and stereoselectivity. In these instances, olefin–olefin arrangement exhibits less conformational flexibility reducing the amount of stereo- and regio-isomers. Within the crystal lattice, the crystal packing of neighboring molecules drives the reactivity rather than intrinsic reactivity of the olefin, thus regioselectivity depends upon orientation of neighboring groups relative to the olefins.<sup>27</sup> In a study with two structurally similar cinnamic acids, irradiation affords only the homo anti  $\alpha$ -truxillic adducts indicating a preference for homodimerization *via* an intermolecular [2 + 2] photocycloaddition (Fig. 5A). Access to  $\alpha$ -truxillic adducts requires olefin separation between 3.6–4.1 Å in one dimensional monomer stacks. In this packing arrangement, olefin overlap of centrosymmetrically related molecules occurs between adjacent crystal stacks resulting in inversion

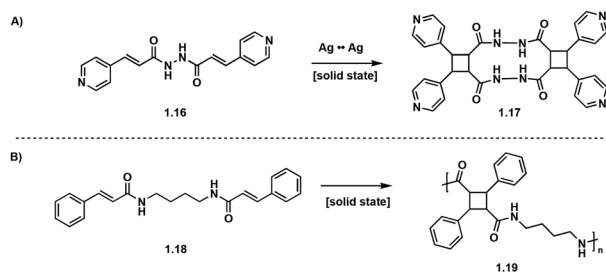




**Fig. 5** (A) Two cinnamic acid system resulting in complete homodimerization to respective  $\alpha$ -truxillates; (B) three cinnamic acid system resulting in complete homodimerization to respective  $\alpha$ -truxillates.

dimers.<sup>28</sup> Even upon increasing to a three or six cinnamic acid system, complete homoselectivity remains (Fig. 5B).<sup>29</sup> A subsequent study by Chu *et al.* implements a similar strategy to target  $\beta$ -truxinic acids by melting cinnamic acid starting materials prior to suspending in solvent to isolate the crystalline  $\beta$ -form of *trans*-cinnamic acid.  $\beta$ -Type stacking requires olefin distances between 3.9–4.1 Å and face-to-face overlap of neighboring molecules such that olefins are translationally equivalent resulting in mirror dimers.<sup>28</sup> Subsequent irradiation of the suspension results in complete conversion to the  $\beta$  homodimer.<sup>30</sup> Other landmark studies include those involving direct excitation of both electron rich and nitro cinnamates. Endo *et al.* describe the direct excitation of electron poor nitrocinnamates in solution resulting in head-to-head dimers,<sup>31</sup> while Vantaggi *et al.* report the photochemical dimerization of methyl methoxy cinnamates in high stereoselectivity.<sup>32</sup>

Solid-state [2 + 2] photocycloadditions are not restricted to small molecules, and topochemical photopolymerizations are also possible, but are more synthetically challenging and often produce polymers of high crystallinity.<sup>22</sup> In these single crystal to single crystal (SCSC) [2 + 2] photopolymerizations, the crystal structure of the monomers dictates the topochemistry of the polymerization allowing for detailed stereo-, regio- and enantioselective control.<sup>33</sup> Utilizing metal coordination and hydrogen bonding enables further stereochemical control. Biradha *et al.* utilize Ag to Ag interactions to induce stereoselectivity in the synthesis of pseudo-truxinate amide dimers and macrocycles.<sup>34</sup> In the solid state, the Ag to Ag interactions exhibit linear coordination geometry and position the diolefinic monomers into a reactive conformation which ensures [2 + 2] photocycloadditions to yield macrocycles (Fig. 6A). In a subsequent study by Biradha *et al.*, hydrogen bonding between the diolefin monomers creates two dimensional layers and allows for [2 + 2] photopolymerizations. Irradiating crystals of similar bisamide olefin monomers facilitates SCSC photopolymerizations yielding truxillate and pseudo-truxillate amide



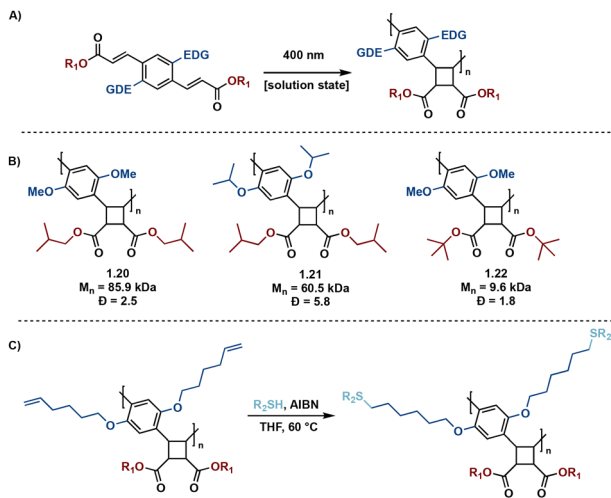
**Fig. 6** (A) Ag to Ag interactions selectively form tricyclic pseudo-truxillate; (B) SCSC polymerization affording pseudo-truxillate polymers.

polymers with excellent tensile strength (Fig. 6B).<sup>35</sup> A subsequent study by Biradha *et al.*, describes a topochemical photopolymerization of coordination polymers from angular dienes coordinated with five metal ions: Co(II), Cu(II), Cd(II), Ni(II) and Zn(II) resulting in highly crystalline monomers. Irradiation of the coordinated crystals with UV light affords amorphous head-to-tail cyclobutane polymers. While the crystal structures of the polymers are difficult to deduce, the crystal structures of the monomers are utilized to extrapolate crystal geometries of the polymers. From these crystal structures, all synthesized polymers exhibit plausible 3D topologies.<sup>36</sup> In addition to solid-state [2 + 2] photopolymerizations, photo crosslinking between polymer chains is possible as reported by Carloti *et al.* Cinnamoyl groups present within a polyamide backbone photocrosslink upon irradiation with UV (<300 nm) light forming interchain truxinate/truxillate cyclobutanes.<sup>37</sup>

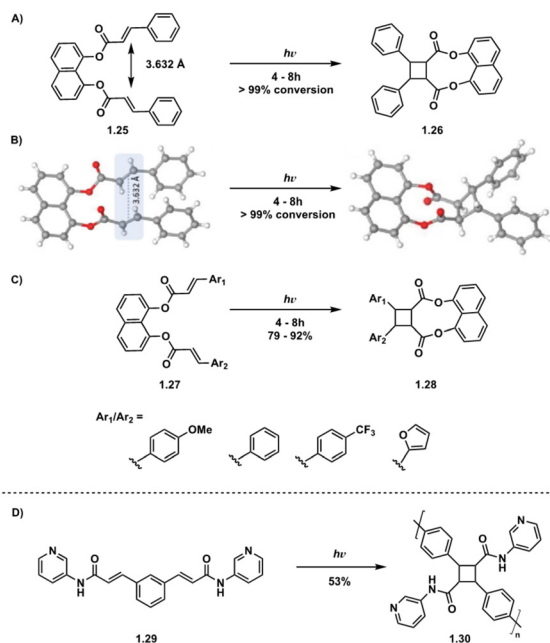
In many instances, direct excitation is performed in solid-state to mitigate off-target reactivity, resulting from high energy UV light irradiation in solution state syntheses. To mediate this concern, Liao *et al.* report donor-acceptor diolefinic monomers with electron-donating alkoxy substituted aryl groups that participate in solution-state [2 + 2] photopolymerizations.<sup>38</sup> The incorporation of an electron-donating group (EDG) results in red-shifted absorbance spectra of the monomers, allowing direct excitation to the excited state *via* visible light (400 nm). The subsequent pseudo-truxinate polymers are of molecular weights ranging from 8.1 kDa to 85.9 kDa and exhibit excellent processability and availability for post-polymerization modifications *via* thiol-ene click reactions (Fig. 7).

While intermolecular [2 + 2] photocycloadditions typically favor homodimerization over heterodimerization, tethered starting materials facilitate both intramolecular homodimerization and heterodimerization, contingent on the symmetry or asymmetry of starting materials. For example, in a study by Türkmen *et al.*, tethering of two equivalent or non-equivalent cinnamic acids 4 Å apart *via* a 1,8-dihydroxynaphthalene linker affords clean conversion to the  $\beta$  homodimer in the case of equivalent cinnamic acids and the  $\beta$  heterodimer in the case of non-equivalent cinnamic acids (Fig. 8A–C).<sup>39</sup> Tethering is also utilized in truxinate/truxillate polymer synthesis. Biradha *et al.* highlight the use of direct excitation of tethered





**Fig. 7** (A) General photopolymerization schematic; (B) selected examples of polymers synthesized; (C) general post-polymerization thiol–ene click reaction.



**Fig. 8** (A) Homodimerization of tethered diesters; (B) crystal structures of 1.25 and 1.26 depicting olefin distances of 3.632 Å. Adapted from ref. 39 with permission from American Chemical Society, Copyright © 2021; (C) heterodimerization of tethered diesters of varying aryl groups; (D) polymerization of tethered diamide.

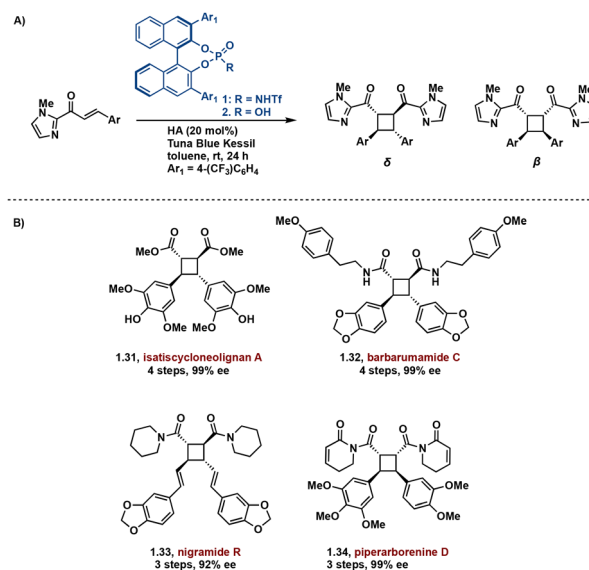
dicarboxylates to synthesize amide containing cyclobutane polymers, a subset of truxinate/truxillate polymers (Fig. 8D).<sup>36</sup>

In effort to introduce enantioselectivity, [2 + 2] photocycloadditions are being performed in the presence of chiral Brønsted and Lewis acids. Lewis acid catalyzed [2 + 2] cycloadditions are among the most successful acid-catalyzed [2 + 2] photocycloaddition reactions.<sup>40–45</sup> These syntheses primarily employ chromophore activation, a method defined by Bach.<sup>46</sup>

In the chromophore activation strategy, the acid complexed substrate absorbs more strongly at lower wavelengths compared to the non-complexed substrate thus allowing for selective singlet excitation of the complexed substrate.<sup>46,47</sup> A noteworthy example employs a chiral Brønsted acid chromophore in the synthesis of truxinate natural products: Isatisycloneolignan A, Barbarumamide C, nigramide R and piperarborenine D.<sup>48</sup> This methodology allows access to both dimeric and pseudodimeric truxinates and exhibits excellent diastereoselectivity for the  $\delta$  and  $\beta$  isomers respectively. Additionally, this approach affords the natural products in high enantioselectivity, overcoming a challenge in previously reported syntheses of truxinate natural products (Fig. 9).

### 2.1.1. Direct excitation and condensation polymerizations.

A subset of direct excitation reactions utilizes condensation polymerizations of truxinic and truxillic acids to access truxinate and truxillate polymers.<sup>49</sup> This strategy employs direct excitation reactions to synthesize small molecule truxinic and truxillic acids of known stereochemistry which are then polymerized. In doing so, the stereochemistry of the truxinate or truxillate polymer is controlled, which is a challenge in current cyclobutane polymer methodologies. For example, Kaneko *et al.* report the synthesis of biobased polyimides by polycondensation of  $\alpha$ -truxillic acids. An intermolecular [2 + 2] photocycloaddition of a cinnamic acid hydrochloride salt followed by hydrolysis conditions affords the truxillic monomer. Condensation polymerizations of the truxillic monomers solely yield the corresponding  $\alpha$ -truxillic cyclobutane polymers.<sup>50</sup> A notable direct excitation example also from the Kaneko group involves the selective direct excitation of cinnamic acids to access  $\beta$ - and  $\delta$ -truxinate monomers rather than  $\alpha$ -truxillic monomers in solid-state. In this example, *p*-nitrocinnamic ester derivatives afford selectivity to



**Fig. 9** (A) General chiral acid mediated enantioselective [2 + 2] photocycloaddition; (B) synthesized natural products.

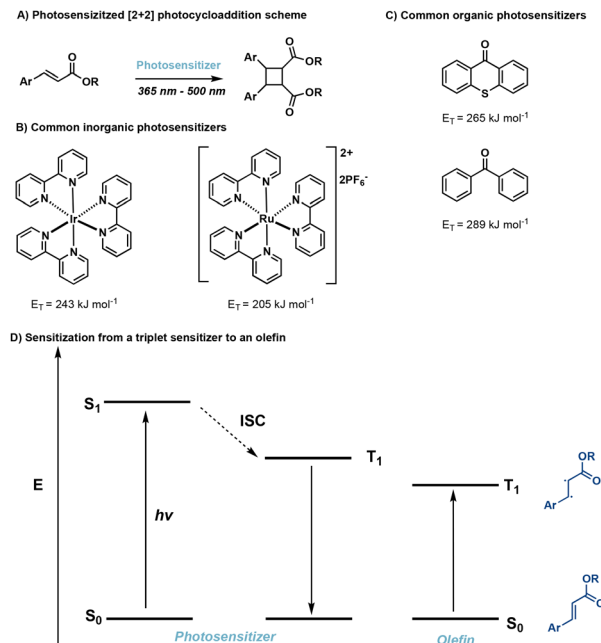


truxinates, rather than truxillates due to parallel olefin packing arrangements. Irradiation of *p*-nitrocinnamic methyl ester gives exclusively the  $\beta$  isomer. Selectivity for the  $\delta$  isomer occurs with the introduction of steric hindrance by means of a *p*-nitrocinnamic NHS ester such that the carboxylic acid tails are no longer in proximity (Fig. 10).<sup>51</sup>

## 2.2. Photosensitized reactions

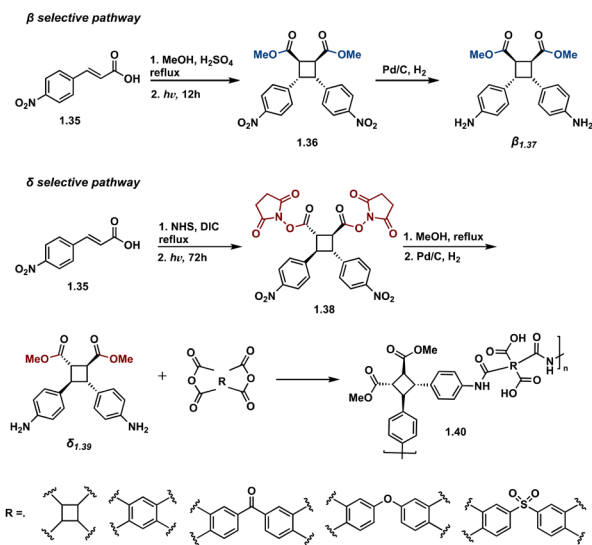
In many cases direct excitation is not desirable due to high-energy, low wavelength light, that may be required. Alternatively, a triplet sensitizer can be used.<sup>52–56</sup> In doing so, greater wavelength tunability is possible. In photosensitized reactions, irradiation of the triplet sensitizer facilitates excitation from the ground state ( $S_0$ ) to the excited singlet state ( $S_1$ ) followed by ISC to the lowest lying triplet state of the sensitizer. Subsequently, Dexter energy transfer occurs,<sup>57</sup> transferring energy from the sensitizer to an olefin, in turn facilitating [2 + 2] photocycloadditions (Fig. 11). Successful sensitization requires the triplet energy of the triplet sensitizer to be greater than the triplet energy of the olefin as well close spatial arrangement of the photosensitizer and olefin.<sup>58</sup> Desirable triplet sensitizers possess low lying excited singlet states ( $S_1$ ) and high lying triplet states ( $T_1$ ), as well as efficient ISC and long triplet state lifetimes.<sup>14</sup> Common triplet sensitizers in use for [2 + 2] photocycloadditions include thioxanthone derivatives,<sup>59</sup> benzophenone derivatives<sup>60</sup> and iridium-based catalysts.<sup>61</sup>

**2.2.1. Inorganic photosensitizers.** Inorganic triplet sensitizers are among the most prevalent photocatalysts used in truxinate and truxillate syntheses. A wide array of transition metals catalysts are employed, however iridium, rhodium, ruthenium and scandium are the most frequently utilized metals. Recent work concentrates on the development of general metal catalyzed solution state [2 + 2] photocycloaddi-

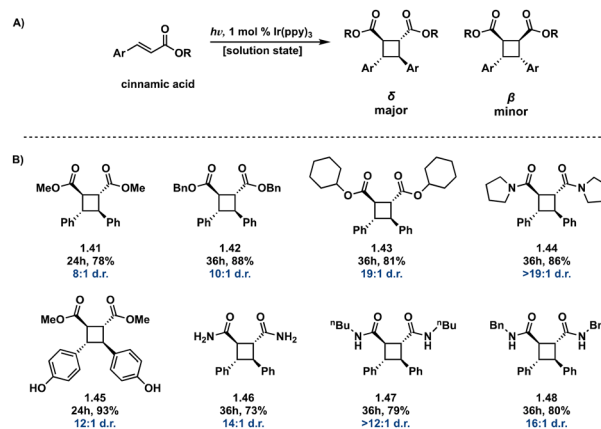


**Fig. 11** (A) General photosensitized reaction scheme; (B) common inorganic photosensitizers and corresponding triplet energies; (C) common organic photosensitizers and corresponding triplet energies; (D) energy diagram of triplet sensitization pathway.

tions to overcome challenges in the solid-state syntheses. Wu *et al.* report an elegant and high yield method to access  $\delta$ -truxinates and  $\alpha$ -truxillates as well as pseudo-truxinate/truxillates derived from chalcones utilizing Ir(ppy)<sub>3</sub> ( $\lambda_{\max} = 282$ , 377 nm,  $\lambda_{\text{em}} = 513$  nm), after screening a variety of transition-metal catalysts to include Ir[dF(CF<sub>3</sub>)ppy]<sub>2</sub>, (dtb-bpy)(PF<sub>6</sub>), Ir(ppy)<sub>2</sub>(dtbbpy)(PF<sub>6</sub>), and Ru(bpy)<sub>3</sub>Cl<sub>2</sub>. While dimerization of asymmetric olefins leads to both head-to-head and head-to-tail isomers, the anti-head-to-head  $\delta$  isomer predominates in all cases with minor  $\beta$  isomers observed (Fig. 12).<sup>62</sup> A study by Benaglia *et al.* describes significantly improved  $\delta$ : $\beta$  diastereo-



**Fig. 10** Depiction of both  $\beta$ -selective and  $\delta$ -selective pathways. Less sterically incumbered methoxy esters selectively form  $\beta$  isomers and sterically hindered NHS esters selectively form  $\delta$ -isomers. Condensation polymerization of  $\delta$ -NHS cyclobutane affords  $\delta$ -polyamides.



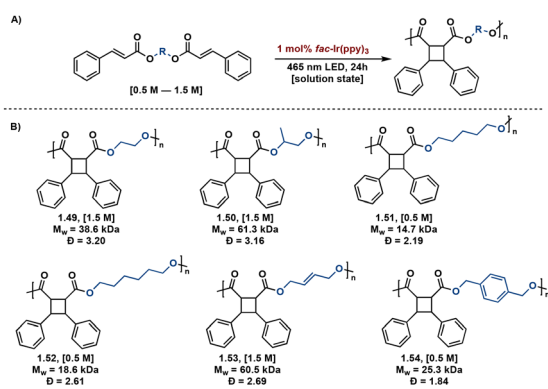
**Fig. 12** (A) General Ir(ppy)<sub>3</sub> photosensitized [2 + 2] of cinnamic acids; (B) selected examples from substrate scope indicating  $\delta$ : $\beta$  diastereoselectivity.



selectivity of up to 49:1 in intermolecular [2 + 2] photocycloadditions using  $\text{Ir}[\text{dF}(\text{CF}_3)\text{ppy}]_2(\text{dtb-bpy})(\text{PF}_6)$  in parallel with a chiral auxiliary compared to previously reported diastereoselectivity values. This method also produces high enantiopurity (>78% ee) of  $\delta$  truxinates.<sup>63</sup>

Transition metal catalysts also afford improved synthetic control in [2 + 2] photopolymerizations. Solution state [2 + 2] photopolymerizations are challenging due to the lack of monomer pre-assembly and short-lived triplet lifetimes. Overcoming this hurdle, Liao *et al.* describe energy-transfer catalysis with  $\text{Ir}(\text{ppy})_3$  for the visible light mediated [2 + 2] photopolymerization of biscinnamate monomers. Additionally, use of visible light eliminates background *E/Z* isomerization occurring with high energy light. The resulting truxinate polymers range between 14.7 kDa–61.3 kDa and are solely  $\delta$ -isomers. The polymers exhibit excellent processability and solubility—a notable improvement to previously reported truxinate/truxillate polymers synthesized *via* direct excitation methodologies (Fig. 13).<sup>64</sup>

In many cases, transition-metal catalysts achieve sufficient diastereo-control, however few enantioselective photocatalytic methods exist. Of the available methods, many utilize an individual transition-metal catalyst or a dual catalysis approach to reduce racemic occurrence. In an effort to increase enantiomeric excess (ee) and reduce racemic background cycloadditions resulting from irradiation of an unbound substrate, many developed methods necessitate high catalyst loading. However, despite high catalyst loading, a degree of racemic background remains. To mediate racemic background, Yoon and coworkers report a unique dual catalysis approach, coined triplet activation, in which use of a stereocontrolling Lewis or Brønsted acid and a transition metal triplet sensitizer in parallel promotes enantioselectivity.<sup>65–69</sup> In triplet activation, coordination of the substrate to either a Lewis or Brønsted acid lowers the triplet energy of the substrate facilitating selective activation by an appropriate triplet sensitizer, in turn inducing enantio- and diastereoselectivity of truxinate-like cyclobutanes. Yoon *et al.* report activation of chalcones by Lewis acid,  $\text{Sc}(\text{OTf})_3$ , and sensitization by  $\text{Ru}(\text{bpy})_3(\text{PF}_6)_2$ . Irradiation with

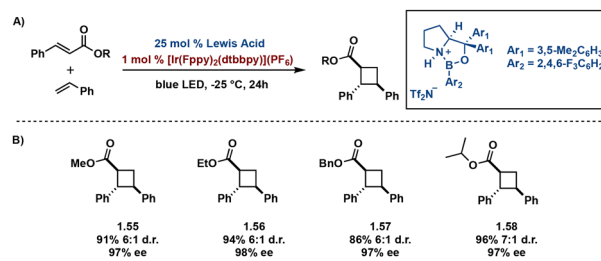


**Fig. 13** (A) General  $\text{Ir}(\text{ppy})_3$  catalyzed [2 + 2] photopolymerization with variable diol linker; (B) substrate scope of synthesized polymers with accompanying  $M_w$  and  $D$  values.

blue LEDs affords pseudo-truxinates in high ee (>85%) as well as synthetic access to norlignane cyclobutane natural products.<sup>67</sup> Expanding on this methodology, Yoon *et al.* utilizes cinnamic esters to directly access cyclobutane carboxylates. Coordination of the cinnamic esters with the chiral Lewis acid, oxazaborolidine, and subsequent irradiation with blue LEDs in presence of  $[\text{Ir}(\text{ppy})_2(\text{dtbbpy})](\text{PF}_6)$  affords promising ee (89%). Modification of the aryl moiety on the oxazaborolidine Lewis acid to a more electron deficient aryl group improves ee from 89% to 98% (Fig. 14).<sup>68</sup> Brønsted acids exhibit similar mechanistic pathways to Lewis acids *via* triplet activation. A subsequent study by Yoon *et al.* utilizes a chiral Brønsted acid in an asymmetric [2 + 2] photocycloaddition yielding *trans-cis* stereochemistry and both diastereo- and enantioselectivity in an additional screen of  $\alpha,\beta$ -unsaturated carbonyls.<sup>70</sup>

As racemic background remains a challenge in attaining high regio- and diastereo-selectivity, host-guest cage confined photocatalysis systems are being leveraged to afford additional selectivity in intermolecular [2 + 2] cycloadditions. Metal-organic containers (MOCs) provide selectivity within [2 + 2] photocycloadditions *via* confinement driven pre-orientation of the reactive olefins. Su *et al.* employs a  $\text{Ru}(\text{II})$ -incorporating metal-organic container (MOC-16) to synthesize homo- and heterocoupled head-to-head truxinates. Specifically, the  $[\text{Pd}_6(\text{RuL})_8]^{28+}$  MOC comprises 8 metalloids ligands, in a truncated octahedron orientation, and facilitates regio- and diastereoselective intermolecular [2 + 2] photocycloadditions of chalcones and cinnamates. *para*-Functionalized cinnamate starting materials of varying electron densities afford excellent diastereoselectivity upon visible light excitation. Diastereoselectivity decreases in *ortho* and *meta* substituted cinnamates due to increasing steric hindrance within the nanopore.<sup>71</sup>

**2.2.2. Organic photosensitizers.** In many instances, inorganic triplet sensitizers are undesirable due to cost or application incompatibility. Organic triplet sensitizers are robust alternatives to commonly utilized inorganic triplet sensitizers for applications sensitive to heavy metals such as biomaterials and natural products.<sup>72–74</sup> Within the organic triplet sensitizer class, thioxanthone and benzophenone photocatalyst derivatives are most common. Liao *et al.* describe a library of organic triplet sensitizers and identified the red-shifted 2,2'-methoxythioxanthone (2,2'-MeOTX;  $\lambda_{\text{max}} = 415 \text{ nm}$ )<sup>75</sup> as the highest perform-



**Fig. 14** (A) General dual catalysis approach with Lewis acid and Ir catalyst; (B) selected substrates with diastereoselectivity and enantioselectivity.





ing photocatalyst for [2 + 2] photopolymerizations of biscinnamate monomers. In comparison to alternative organic photosensitizers such as benzophenone, 2,2'-MeOTX produces superior percent conversion when irradiated for 6 h (93% vs. 41%). The resulting truxinate polyesters all exhibit anti-head-to-head geometry corresponding to  $\delta$  isomers (Fig. 15).<sup>76</sup> Bach *et al.* also utilize thioxanthone derivatives in a Brønsted-acid functionalized thioxanthone catalyst to induce enantioselectivity. In this study, the phosphoric acid (10 mol%) thioxanthone complex coordinates to a key iminium intermediate and facilitates energy transfer from the thioxanthone moiety to deliver a library of truxinate-like products in high yield and ee.<sup>77</sup>

### 2.3. Continuous flow methodologies

While solid-state photocycloadditions are common and offer advantages such as increased stereo-, diastereo-, and enantioselectivity, scalability and efficiency remain limitations. As such, solution-state methodologies are being investigated. A primary advantage of solution-state methodology is the option of continuous flow technologies to improve the efficiency, scalability, and transformation yield.<sup>78</sup> Photochemical batch reactions particularly suffer from poor efficiency on large scale due to inconsistent irradiation of the reaction mixture. In contrast, continuous flow offers consistent irradiation of reaction mixtures due to the increased surface area to volume ratio, shorter path length, and improved temperature control, in turn increasing overall efficiency. In a 2015 report, Beeler *et al.* utilize a xenon(Hg) light source and cone reactor that allows for consistent irradiation with temperature control even at prolonged irradiation times. Utilizing methyl cinnamate and a hydrogen-bonding bis(thiourea) catalyst with an 8 hour residence time, the percent conversion increases from 25% in batch to 76% in continuous flow. Additionally, diastereoselectivity improves from 2 : 1  $\delta$  :  $\beta$  in batch to 3 : 1  $\delta$  :  $\beta$  in continuous flow.<sup>79</sup> In a more recent study, Benaglia *et al.* employ a continuous flow reactor equipped with blue LEDs in an effort to improve efficiency in the enantioselective syntheses of truxinate cyclobutanes from *N*-cinnamoyl-oxazolidinones. While

enantioselectivity and yield of  $\delta$ -methyl truxinate remain equal in batch and continuous flow, continuous flow provides a 6-fold productivity increase. Additionally, the space-time-yield (STY) value, a value indicating the product yield per unit volume of catalysts and per unit time, is 73 times higher than that of batch.<sup>80</sup>

As natural product syntheses often suffer from poor overall yield due to extensive step count and poor yielding individual steps, continuous flow is being investigated as an approach to improve scalability and yield in the synthesis of truxinate and truxillate natural products. Beeler *et al.* demonstrate the utility of continuous flow in the  $\beta$ -selective total synthesis of piperarborenines C–E. In this report, synthesis of tethered starting materials as [2 + 2] precursors in the construction of truxinate cores facilitates  $\beta$ -selectivity. Incorporating the use of continuous flow in the [2 + 2] photocycloaddition step improves efficiency from batch by reducing irradiation time from 4–12 hours to a 15 minute residence time as well as introduces scalability. Following hydrolysis and subsequent conversion to the corresponding amide affords piperarborenines C–E in overall yields (43%, 68% and 42% respectively), a significant improvement to previously reported syntheses (Fig. 16).<sup>81</sup> Notably of the previous total syntheses, Baran *et al.* employ the triplet sensitization of a non-symmetrical cinnamic acid anhydride by benzophenone in the synthesis and reassignment of piperarborenine D. This total synthetic effort affords milligram quantities of the natural product with an overall yield of 4% and thus lacks scalability.<sup>82</sup>

Continuous flow is also applicable to polymer syntheses. Photochemical polymerizations, in particular step-growth polymerizations, often suffer from broad dispersities and uncontrolled molecular weight growth due to poor light irradiation and insufficient mixing. Continuous flow allows for improved molecular weight and dispersity control due to the increased surface area to volume ratio facilitating even irradiation and improved mixing during the polymerization. Grinstaff *et al.* report an improved method to prepare well-defined and structurally complex truxinate polymers from a library of 42 diesters with varying electron densities and olefin separation *via* a thioxanthone mediated [2 + 2] photopolymerization. Use of a continuous flow reactor and 365 nm LEDs, affords polymers of greater molecular weight and lower dispersity than compared to batch reactions. At the longest polymerization time of 36 hours, molecular weight increases to 181.3 kDa in continuous flow, a 2.8 $\times$  increase in molecular weight from batch experiments. Additionally, the dispersity decreases to 1.68 in continuous flow from 3.35 in batch. Scalability also improves with polymer production of 6.5 g per day compared to 200 mg in batch.<sup>83</sup>

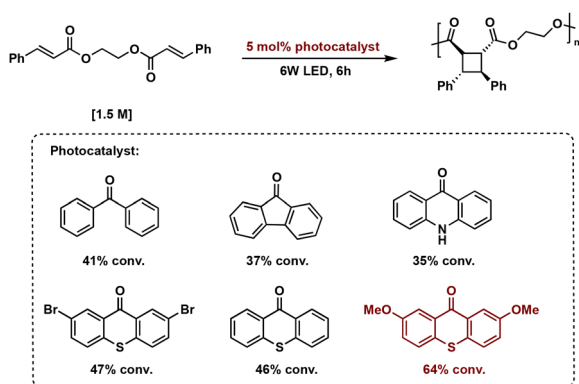


Fig. 15 General schematic of organic photosensitized [2 + 2] photopolymerization and photocatalyst screening with percent conversions. The optimal photocatalyst 2,2'-MeOTX is shown in red.

## 3. Applications

### 3.1. Brief overview of truxinate and truxillate natural products

Truxinate and truxillate natural products exhibit a diverse array of biological activities encompassing anti-cancer, anti-



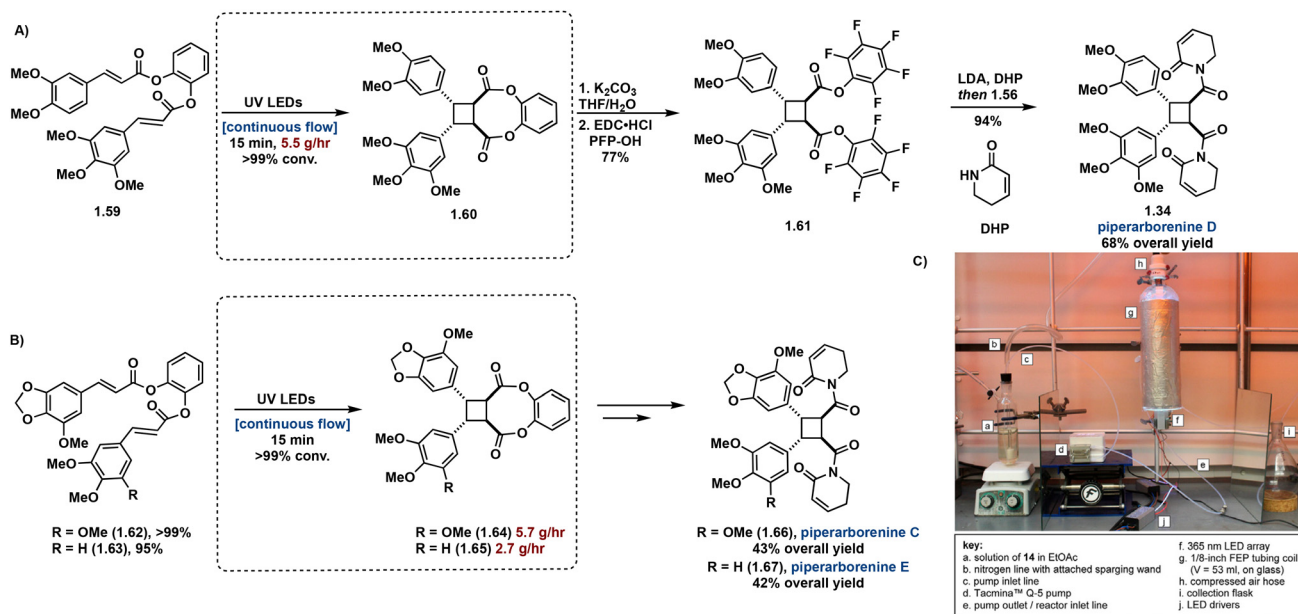


Fig. 16 (A) Synthetic route to piperarborenine D with continuous flow step boxed; (B) synthetic routes to piperarborenes C–E with continuous flow step boxed; (C) continuous flow setup. Adapted from ref. 81 with permission from American Chemical Society, Copyright © 2022.

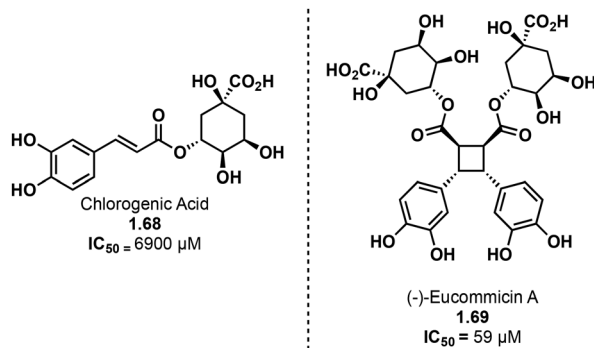


Fig. 17 Structure of chlorogenic acid and (-)-eucommicin A.

diabetic, neuroprotective and analgesic properties. The majority of truxinic acid natural products emerge from the dimerization of phenol-rich cinnamic acids, including *p*-coumaric acid, caffeic acid, and ferulic acid. Among these, the dimerization of *p*-coumaric acid yields one of the most prevalent phenol-containing truxinate dimers. The most notable among the caffeic acid-based truxinate natural products is undeniably Eucommicin A. Initially isolated from *Eucommia ulmoides* in 2016,<sup>84</sup> this natural product selectively inhibits cancer stem cells, with an  $IC_{50}$  value of 55  $\mu M$ , compared to the  $IC_{50}$  value of 6900  $\mu M$  of its monomer, chlorogenic acid (Fig. 17). The exploration of these caffeic acid-derived truxinate natural products holds promise in identifying novel therapeutic agents, with Eucommicin A particularly showcasing its potential to target cancer stem cells, a crucial aspect in the development of effective cancer therapies.

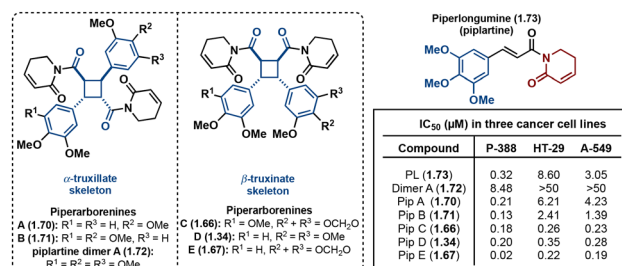


Fig. 18 Structure of piperarborenes A–E, and piperlongumine with corresponding cytotoxicity data.

A noteworthy group of truxinate natural products is the piperarborenes (Fig. 18), which were originally discovered in the plant *Piper arboescans*, native to Southeast Asia. Piperarborenes A and B (1.70 and 1.71), as well as the piplartine dimer A (1.72), were isolated from the stem of *P. arboescans*.<sup>85</sup> Subsequent isolation efforts in 2005 provided piperarborenes C–E (1.66, 1.34, and 1.67).<sup>86</sup> Comparative studies with piperarborenes A–E, piplartine dimer A, and piplartine (commonly known as piperlongumine) against established cancer therapeutics cisplatin and paclitaxel reveal the potential of these natural products as anti-cancer leads.<sup>86</sup> While all the isolated compounds demonstrate cytotoxicity against HT-29, P-388, and A549 cancer cell lines in *in vitro* assays, piperarborenes C–E exhibit impressive  $IC_{50}$  values in the sub micromolar range (0.02–0.3  $\mu M$ ). It is hypothesized that piperarborenes exert their cytotoxic effects through covalent inhibition, engaging with thiols in cells, thereby depleting glutathione or inhibiting proteins due to covalent



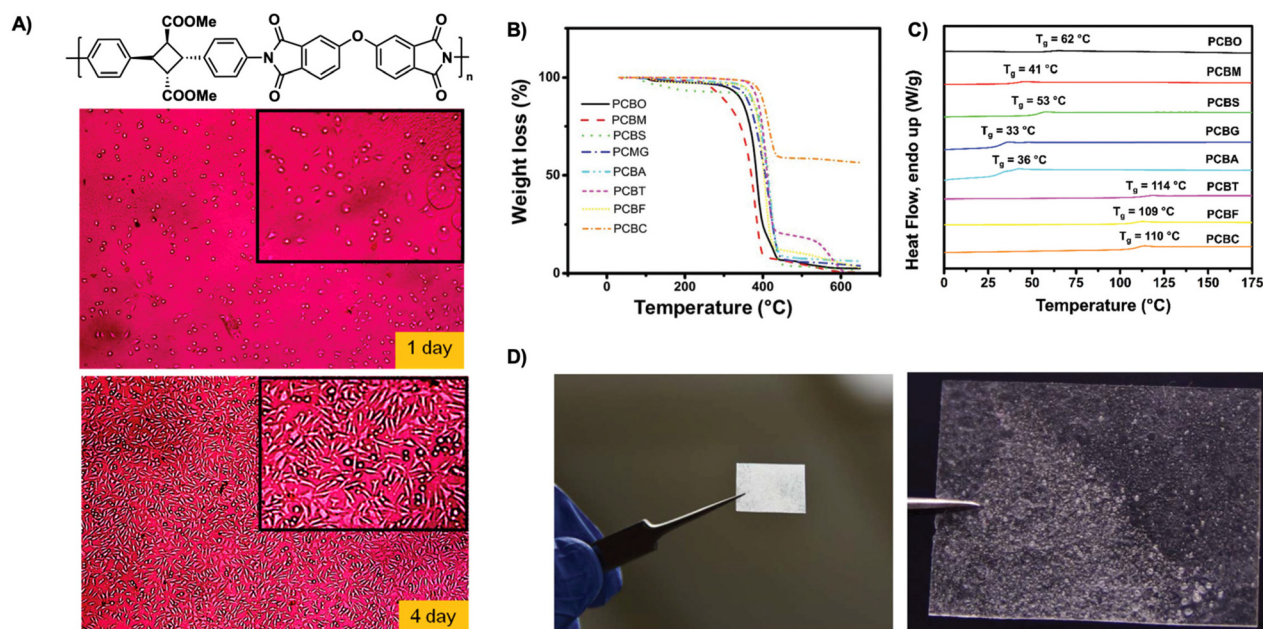
modification of cystine residues. This mode of action closely resembles that of the structurally related compound piperlongumine. The activity exhibited by piperarborenines C–E warrants further investigation to elucidate the breadth of their cytotoxicity and selectivity. The chemistry and bioactivity of small molecule truxinates and truxillates is rapidly advancing.

### 3.2. Polymer advanced materials

**3.2.1. Sustainable plastics.** The continued demand for durable and high-performing plastic materials is catalyzing the development of bio-based plastics along with the use of sustainable, green materials and a circular economy.<sup>87–93</sup> Cyclobutane polyesters are viable alternatives to bisphenol-A (BPA) based polymers which are one of the most frequently utilized thermoplastics. Chu *et al.* report a library of truxillic polyester analogs structurally analogous to BPA and, thus, serve as potential alternatives to BPA thermoplastics. Melt polycondensation of truxillic small molecules and diacids, many of which are bio-mass derived, affords eight polyesters: polycyclobutane oxalate (PCBO), polycyclobutane malonate (PCBM), polycyclobutane succinate (PCBS), polycyclobutane glutarate (PCBG), polycyclobutane adipate (PCBA), polycyclobutane terephthalate (PCBT), polycyclobutane furandicarboxylate (PCBF), and polycyclobutane-1,3-cyclobutane-dicarboxylate (PCBC). These polymers exhibit glass transition temperatures ranging from 33 to 114 °C, and good thermal stability with decomposition temperatures of 381 to 424 °C (Fig. 19B). Flexible diacids decrease  $T_g$  while more rigid diacids increase  $T_g$  allowing for tunable physical properties (Fig. 19C). The thermal properties of these

polyesters are comparable to established polyesters such as PET and PEF. A primary advantage of this system is the recyclability *via* hydrolysis and cycloreversion affording complete recovery of starting materials (Fig. 19D).<sup>94</sup>

Sustainable plastics often suffer from low glass transition temperatures ( $T_g$ ) and poor mechanical performance limiting their use in industries requiring high temperature resistance. An ideal material possesses excellent temperature resistance, high glass transition temperature ( $T_g$ ), and high mechanical strength. In contrast to many currently available sustainable materials, biobased polyimides provide excellent biocompatibility, degradation, and high material performance. Kaneko *et al.* describe high-performance biocompatible polyimide films derived from  $\alpha$ -truxillates. The polyimides exhibit moderate crystallinity of 30% and good resistance to thermal decomposition with 10% mass loss between 390 °C–425 °C. The polyimide films exhibit high  $T_g$  (240–275 °C) with a dependence on backbone structure. Furthermore, the polyimide films demonstrate excellent tensile strength with values of 48–98 MPa, tensile moduli values of 4.2–13.4 GPa and gross mechanical failure at strains of 1.7–4.6%. Additionally, as these polyimides are fully bioderived, the films show excellent cell compatibility with good adherence and growth of L929 fibroblast cells over a course of 1–4 days (Fig. 19A).<sup>50</sup> Similarly, polyimide copolymer films possess high thermal resistance and improved toughness compared to previous polyimide films. Previous films are limited in ductility often breaking at low strain, thus hindering their use in industrial sectors. Polyimide copolymer films synthesized from  $\alpha$ -truxillates and



**Fig. 19** (A) Representative photos of L929 fibroblast cells adhered onto biocompatible polyimide films after incubation of 1 and 4 days. Reproduced from ref. 50 with permission from American Chemical Society, Copyright © 2014; (B) TGA spectra of cyclobutane polyesters from 30 to 600 °C with heating rate of 20 °C min<sup>-1</sup> under N<sub>2</sub>; (C) DSC traces of cyclobutane polyesters; (D) polymer cast of cyclobutane polyester succinate, PCBS showing processability. (B–D) are adapted from ref. 94 with permission from Royal Society of Chemistry, Copyright © 2020.



copolymerized with dianhydrides, show improvements in ductility and toughness resisting breakage even upon folding in half. These films exhibit good heat resistance, Young's moduli ( $E$ ) values ranging from 2.9–4.4 GPa, tensile strengths ranging from 28–113 MPa, and strain at break ranging from 0.9–9.4%. As the strain energy is comparable to that of Kapton, these films demonstrate their utility and promise as alternatives.<sup>95</sup>

Biradha *et al.* report tunable plastic films of truxillate polyamide polymers. These films resulting from SCSC polymerization and subsequent dissolution into various acids, assemble into two-dimensional hydrogen bonding layers possessing excellent shock-absorption. Modification of the phenyl group to a pyridyl group results in wrinkle-free plastic films that return to their original shape after deformation. Modification of the counterion from formic acid to HCl results in disparate tensile strengths of 15.99 and 7.11 MPa respectively, indicating tunability of the films. Such tunability and potential photoluminescence of the films shows promise for applications as light-emitting diodes.<sup>35</sup> A similar film by Kaneko *et al.* displays unique bending angles in  $\beta$  and  $\delta$  truxinate imides. Previous reports indicate  $\alpha$ -polyimides are brittle and difficult to manipulate films owing to their straight and rigid structures regardless of imide backbone modifications. In contrast,  $\delta$ -polyimides experience more bond rotation and bending, allowing for increased flexibility and tunability with modifications. The  $\delta$ -polyimides exhibit high thermal stability with 10% mass loss at 415 °C and high flexibility with 10.2% elongation at break. Solubility of the  $\delta$ -polyimides increases in organic solvents such as DMF and DMSO in comparison to previous reports of  $\alpha$ -polyimides which exhibit limited solubility. As such, film preparation of  $\delta$ -polyimides is easier.<sup>51</sup>

Leveraging the toughness of  $\alpha$ -polyimide materials,  $\alpha$ -polyimides form super tough plastic nanomembranes and show promise as effective coating materials. A polycondensation of two diamino- $\alpha$ -truxillic acids affords  $\alpha$ -polyamides with high strain-energy densities of 231 MJ m<sup>-3</sup>. Incorporation of aliphatic chains in the backbone increases elongation at break and increase the toughness as aliphatic content increases. The highest performing polymer with toughness of 231 MJ m<sup>-3</sup>, exhibits toughness greater than spider silk. Subsequent spin-coating of the polyamides onto glass slides affords nanomembranes of approximately 200 nm thickness. Moreover, these nanomembranes are self-standing despite their thinness and as a result are applicable as electronic displays and organic memory devices.<sup>96</sup>

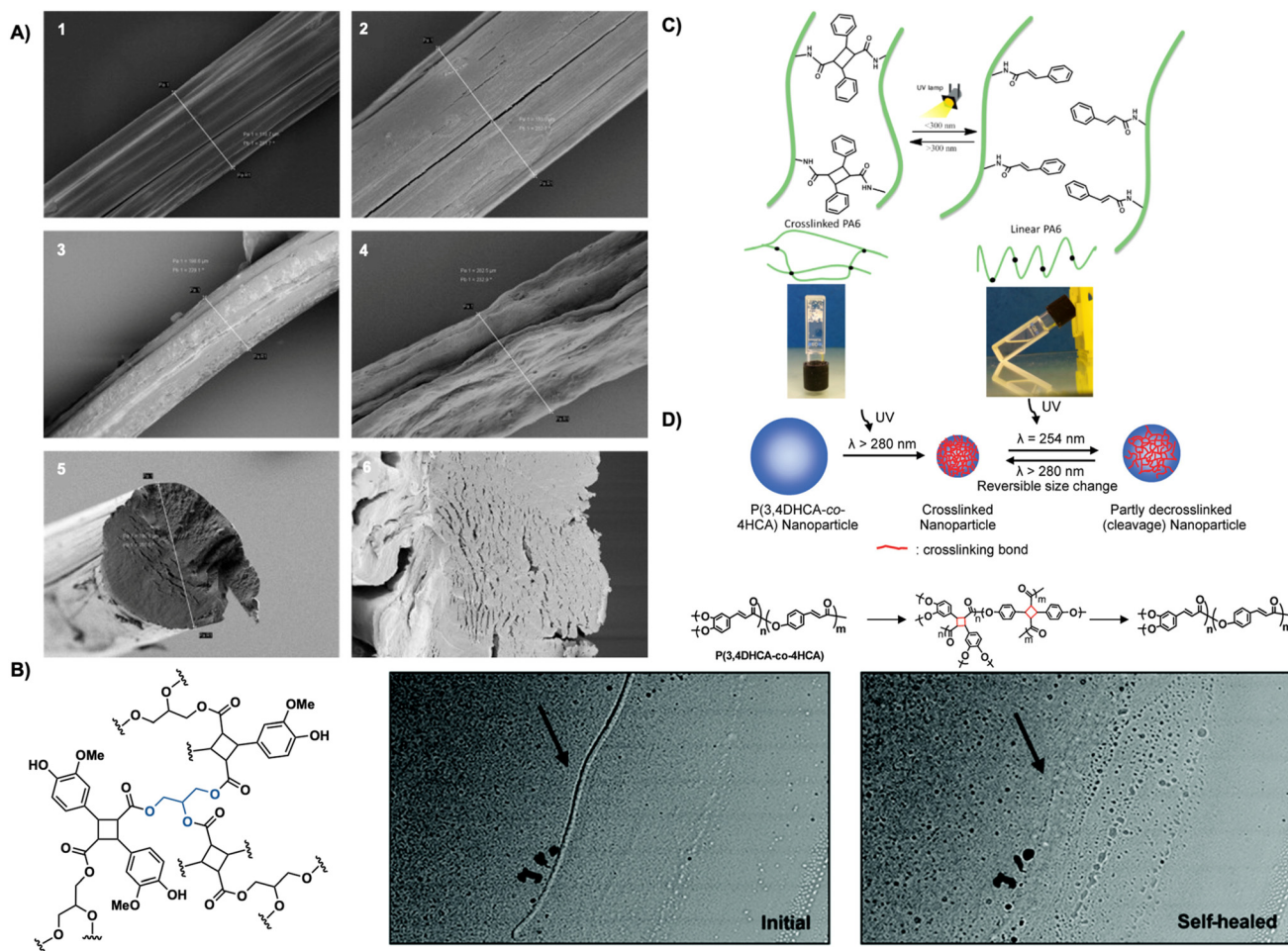
### 3.2.2. Crosslinked and stimuli responsive systems.

Incorporation of varying crosslink density is a facile approach to increase mechanical properties of materials including tensile strength and rigidity. Cinnamoyl groups are often incorporated due to their ability to photo-dimerize efficiently and, thus, readily form crosslinks between polymer chains.<sup>97</sup> These crosslinked materials are often used as drug delivery devices, thermoplastics, and shape-memory materials. One such application is the incorporation of cinnamoyl groups in hyaluronic materials to form microfibers. Due to the applicability of hyaluronic acid fibers in the biomedical field as ban-

dages,<sup>98</sup> tissue engineering scaffolds,<sup>99</sup> and surgical threads amongst others, facile methods to improve the mechanical properties of these fibers are evolving. *trans*-Cinnamic acid functionalized hyaluronic acid microfibers readily photo-crosslink *via* UV light promoted [2 + 2] photocycloaddition in the solid-state. Application of a continual drawing force of  $2.5 \times 10^{-2}$  ms<sup>-1</sup> during the wet-spinning fiber forming process provides drawn *trans*-cinnamic acid functionalized hyaluronic acid fibers. Crosslinking of the fibers occurs more efficiently in undrawn fibers after 45 minutes of irradiation likely due to non-optimal crystal packing arrangements in drawn fibers, however both UV crosslinked drawn and undrawn fibers are more hydrolytically and enzymatically stable than non-crosslinked fibers. Drawing typically improves mechanical strength of fibers, however in this instance, the reverse is true, with undrawn fibers exhibiting higher tensile strength in UV-crosslinked fiber. Photo-crosslinked fibers exhibit higher tensile strength and rigidity compared to non-crosslinked fibers as well as hydrolytic stability in aqueous solutions for 7 days. The swelling capacity of the fibers directly correlates to the crosslink ratio with lower crosslink ratios present in drawn fibers and thus drawn fibers swell 4.5 $\times$  more than undrawn fibers (Fig. 20A). The improvement in physical and mechanical properties suggests that photo-crosslinked hyaluronic acid fibers will be of interest for numerous applications.<sup>100</sup>

Cyclobutane crosslinked systems are also stimuli responsive. Stimuli responsive responses including crack healing and photo-reversible dimerization are highly sought after due to their applicability across numerous sectors including energy, consumer goods, and medicine.<sup>101</sup> Cyclobutanes are often the target for such materials due to their constrained structure and ability to undergo retro [2 + 2] photocycloadditions readily revealing them as appealing building blocks in stimuli responsive materials development. Carlotti *et al.* report the photo- and thermo-dimerization of aliphatic polyamides bearing photoactive cinnamoyl pendants forming truxillate crosslinks between polymer chains. Increasing crosslinking percentage of the polyamides induces gelation and increases thermal stability from 290 °C to 390 °C. Subsequent irradiation of the crosslinked gels with 220–280 nm light de-crosslinks the gels, forming a solution. Re-irradiation at 325–380 nm or heating at 140 °C affords re-crosslinked materials (Fig. 20C).<sup>37</sup> Avérous *et al.* employ a similar strategy in the reversible photo-crosslinking of segmented thermoplastic polyurethane with caffeic acid, a biocompatible cinnamic acid. Incorporation of a caffeic acid-based chain-extender into the main chain, rather than as a pendant, enhances thermal properties. Photo-crosslinking with UV light occurs readily and is complete in 2 hours yielding crosslinked thermoplastic polyurethane. Crosslinking increases the plateau modulus and increases flow even at high temperatures of 250 °C. Subsequent mechanical testing reveals an increase in Young's modulus (8.2 MPa after irradiation *vs.* 6.5 MPa before irradiation) and a 50% reduction in elongation at break thereby decreasing tensile strength. Exposure to high energy 254 nm UVC light promotes decrosslinking, however only 30% crosslinking is accessible. Additionally, the cross-





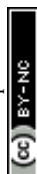
**Fig. 20** (A) SEM images of hyaluronic acid fibers 1. Drawn, uncrosslinked fibers. 2. Undrawn, uncrosslinked fibers 3. Drawn, crosslinked fibers after 1 h in PBS (pH = 7.4) 4. Undrawn, crosslinked fibers after 1 h in H<sub>2</sub>O. 5. Cross-section of undrawn, uncrosslinked fiber. 6. Cross-section of undrawn, crosslinked fiber after 1 h in PBS (pH = 7.4). Reproduced from ref. 100 with permission from Elsevier, Copyright © 2015; (B) optical microscope images of crosslinked polymer coated glass slides before and after photo self-healing with UV light. Adapted from ref. 103 with permission from Royal Society of Chemistry, Copyright © 2021; (C) crosslinked gels forming cyclobutane links between polymer chains and linear non-crosslinked chains decorated with cinnamoyl chains. Reproduced from ref. 37 with permission from American Chemical Society, Copyright © 2014; (D) schematic representation of size effect of nanoparticles before and after photo-crosslinking resulting in truxillate nanoparticles. Reproduced from ref. 104 with permission from American Chemical Society, Copyright © 2008.

linked thermoplastic polyurethanes display moderate shape-memory behavior with strain fixity of 36% at 20% deformation.<sup>102</sup> Similarly, Saito *et al.* leverage the photo-reversibility of truxillates in a 3-arm photo-crosslinkable system. The 3-arm monomer forms from glycerol and lignin-based vanillin, both heavily present in nature and are inherently biocompatible. Irradiation with 365 nm UV light affords a truxillate cross-linked system that exhibits photo-reversibility upon subsequent irradiation with 254 nm UV light. A self-healing study on the polymer reveals repair of damage or cracking to the crosslinked system by irradiation with 254 nm light subsequently reducing crack depth by 80% (Fig. 20B).<sup>103</sup>

Truxinate and truxillate polymers are also incorporated in photo-responsive nanoparticle formulations. Cinnamate copolymers from 3,4-dihydroxycinnamic acid and 4-hydroxy cinnamic acid readily self-organize into nanoparticles in DMF/

TFA solutions. Crosslinking of the nanoparticles by irradiation with UV light over 30 minutes decreases particle diameter by 50%. Subsequent irradiation at  $\lambda = 254$  nm facilitates decrosslinking in 30 s fully recovering the original diameter. Repeated irradiation cycles facilitate a crosslinking and decrosslinking cycle. Monodispersity maintains through each cycle, however each irradiation event increases the coefficient of variation (Fig. 20D).<sup>104</sup>

**3.2.3. Mechanophores.** Mechanophores are a subset of stimuli responsive systems in which a mechanical force such as grinding and shearing elicits a chemical change. Mechanochemistry is often leveraged in the development of chemical probes to afford insight into local chemical environment. In particular, cyclobutane motifs are useful in damage monitoring applications as additives in networked thermoset polymers. Dai *et al.* report covalent incorporation of truxillates



into epoxy network polymer systems as stress-responsive damage monitoring devices. Pre-formation of the truxillate mechanophore units followed by complexation with diglycidyl ether of bisphenol F affords a higher density of mechanophore units throughout the resin as opposed to dimerization *in situ*. 10 wt% incorporation of truxillate dimers in epoxy lowers the  $T_g$  by 6 °C from 47.85 °C (neat epoxy) to 42.28 °C most likely due to difference in thermal stability between the truxillate units and epoxy resin. With repeated compression, the truxillate-epoxy complex exhibits larger Young's modulus and yield strength values of 1.89 GPa and 77.44 MPa respectively compared to the un-dimerized cinnamate-epoxy complex (1.36 GPa, 57.32 MPa) indicating improvement in mechanical properties with dimerization. Additionally, repeat compression of the truxillate-epoxy complex results in increased fluorescent signal as the truxillate mechanophore units become damaged reverting to the un-dimerized cinnamide thus enabling damage detection.<sup>105</sup>

**3.2.4. Two dimensional polymers.** Topochemical polymerizations enable synthesis of novel 2D polymers due to their potential applications in optics, storage, and carbon fiber as graphene analogs.<sup>106–108</sup> 2D polymers exhibit increased strength compared to traditional polymers due to the density of closely packed and organized covalent bonds. Chu *et al.* report direct excitation by sunlight or UV irradiation of tetracinnamate monomers affording stereoregular 2D polyesters. The resulting polymers exhibit head-to-tail geometry of  $\alpha$ -truxillates and high thermal properties due to electronically complementary stacking of the monomer in the crystallographic *bc*-plane. Parallel monomer stacking along the crystallographic *a*-axis places olefins outside of the reactive distance, thereby forcing the polymerization to proceed through the crystallographic *bc*-plane affording stereoregularity. Expanding on this methodology, increasing conjugation by addition of two conjugated olefins on each of the four arms gives a second monomer with similar crystal packing to the original tetracinnamate. Following irradiation, a 2D polymer composed of ladderane linkages forms. Both of the 2D polymers described are proposed as functional materials for fuel-efficient transportation applications.<sup>108</sup>

**3.2.5. Liquid-crystalline polymers.** Liquid-crystalline polymers are a highly versatile class of functional materials utilized in a variety of fields including energy, biotechnology, and nanotechnology.<sup>109,110</sup> In particular, main-chain liquid-crystalline polymers are highly desirable over side-chain liquid-crystalline polymers due to their increased thermal stability and recyclability. Tamaoki *et al.* report the synthesis of a main-chain liquid-crystalline oligomer *via in situ* photopolymerization of a liquid-crystalline cinnamate monomer. A common challenge in the synthesis of liquid-crystalline polymers is the loss of liquid-crystalline phases post-polymerization resulting in isotropic phases. However, use of an *in situ* polymerization facilitates retention of mesogenic structure and liquid-crystalline phases. Additionally, positioning cinnamate moieties at the end of the molecule creates a mesogenic core independent from the cinnamic aryl groups. Irradiation of the

monomer within the nematic phase with Michler's ketone affords predominately  $\delta$ -truxinate polymers with minor  $\beta$ -isomers present. Despite added steric hindrance from the cyclobutane units, retention of the nematic phase and improved thermal stability of the nematic phase indicates liquid-crystalline phases are present post-polymerization.<sup>111</sup>

## 4. Conclusion and future perspectives

Cyclobutanes are ubiquitous in nature as core structures of numerous small molecule natural products and are present in at least 39 (pre)clinical drug candidates being investigated as pain therapeutics and chemotherapeutics among others.<sup>16</sup> Their polymer counterparts are less studied but central to the development of new functional materials. The most prevalent method to access cyclobutane materials is the [2 + 2] photocycloaddition due to increased functional group tolerance and direct access to the cyclobutane core. [2 + 2] photocycloadditions occur by both direct excitation and photocatalytic strategies with the latter affording more stereochemical control. Additionally, both solid-state and solution-state methodologies give access to complex structures. Solid-state photocycloadditions are inherently regio-, stereo- and enantio-selective due to preorganization of monomer units. Topochemical polymerizations, a subclass of solid-state [2 + 2] photocycloadditions, are enabling the development of functional materials to target specific material properties that hinge on stereochemistry. While stereochemical control is more difficult in solution-state, novel developments in enantioselective catalysts expand the applicability and use of solution-state methodologies.

As monomers containing olefins available for [2 + 2] photocycloadditions are required, cinnamic acids represent a broad class of conjugated molecules that afford direct access to complex truxinate and truxillate scaffolds. Due to the modifiable aryl groups within cinnamic acids, access to highly functionalized materials with targeted material properties is readily achievable. As a result, the construction of structure-property relationships will elucidate key molecular features responsible for a specific functionality of interest to those working in sustainability, biomedical, and nanotechnology fields among others.

The intent of this article is to provide the background necessary to understand current synthetic methods and applications of cyclobutane materials as well as envision future developments and applications. Selectivity in cyclobutane polymer materials remains a challenge and methods to achieve high stereo-, regio- and enantio-selectivity as well as increased functionalization of cinnamic acids are needed. Methods to induce selectivity in small molecule cyclobutanes such as the use of chiral acids, have not been applied to polymer syntheses and offer a starting point to obtain increased stereochemical control of cyclobutane materials. A primary challenge with [2 + 2] photocycloadditions of small molecules is the scalability, selectiveness, and functional-



zation. Continuous flow strategies are improving scalability, reducing irradiation time, and improving selectivity.<sup>112,113</sup> However, continuous flow is under-utilized in truxinate and truxillate polymer synthesis, with only one example to date. A common challenge of [2 + 2] photopolymerizations is the limited molecular weight and dispersity control due to the step growth mechanism. Very few methods exist to control these parameters, especially in solution-state.<sup>114,115</sup> Additionally, access to functionalized materials such as those containing imides and amides is limited by currently available methods. Typically, condensation polymerizations employ preformed small molecule truxinates and truxillates as monomers, thus two steps are required to afford the desired polymer. Therefore, other techniques to afford polyimides and polyamides directly from [2 + 2] photopolymerizations require exploration, as these polymers show promise as sustainable plastics as we move toward a green society. Further study is also needed on the biodegradation of truxinate and truxillate polymers as they possess readily hydrolysable backbones. Development of high  $T_g$  materials with high tensile strength is essential to providing alternatives to commonly utilized plastics such as polyethylene, PET, and poly(vinyl chloride) which slowly degrade in the environment.<sup>114–118</sup> Finally, the further exploration of these polymers as stimuli-responsive systems and nanomaterials will be exciting and likely lead to new applications in several fields.

Highly controlled, reproducible, and scalable polymerization methods are key to wide-spread use and to successfully transition these materials into industrial manufacturing processes. In summary the significant advancements to date will empower the next cycle of cyclobutane material development, and we encourage all to continue to explore these polymers given their broad applicability.

## Author contributions

S. E. and J. M. L. performed the literature search and background analysis. S. E., J. M. L., A. B. B. and M. W. G. wrote the manuscript. All authors have given approval to the final version of the manuscript. No AI was used in the writing of this manuscript, just revision after revision between the authors.

## Data availability

No primary research results, software or code have been included and no new data were generated or analysed as part of this review.

## Conflicts of interest

The authors declare no conflict of interest.

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