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### Introduction

Iron-catalysed carbonyl hydrosilylation can be traced back to seminal reports by Brunner<sup>1</sup> but these contributions were decades ahead of their time. With few exceptions, catalyst development was focused on complexes of rare transition metals while limited progress had been made involving abundant transition metals. The pressing demand for sustainable processes finally shifted iron catalysis into the limelight,<sup>2</sup> and several iron-based catalysts for carbonyl hydrosilvlation with different ligand designs were introduced in recent years.3 The advent of these new catalysts immediately poses the question whether the mechanisms are similar to those established for rare transition-metal complexes or totally unprecedented.<sup>4</sup> However, little detail is known about the mechanisms of action of iron complexes in catalytic hydrosilylation.

Mechanisms of transition-metal-catalysed hydrosilylations exhibit a wide variety of modes of activation.5 However, the known mechanisms are characterised as either inner sphere<sup>6</sup>

‡ These authors contributed equally.

## Peripheral mechanism of a carbonyl hydrosilylation catalysed by an SiNSi iron pincer complex<sup>+</sup>

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Combined experimental and theoretical analysis of the carbonyl hydrosilylation catalysed by an iron(0) pincer complex reveals an unprecedented mechanism of action. The iron(0) complex is in fact a precatalyst that is converted into an iron(II) catalyst through oxidative addition of a hydrosilane. Neither the hydrogen atom nor the silicon atom bound to the iron(11) centre are subsequently transferred onto the carbonyl acceptor, instead remaining at the sterically inaccessible iron(11) atom throughout the catalytic cycle. A series of labelling, crossover and competition experiments as well as the use of a silicon-stereogenic hydrosilane as a stereochemical probe suggest that the iron(ii) site is not directly involved in the hydrosilylation. Strikingly, it is the silyl ligand attached to the iron(1) atom that acts as a Lewis acid for carbonyl activation in this catalysis. The whole catalytic process occurs on the periphery of the transition metal. Computation of the new peripheral as well as plausible alternative inner and outer sphere mechanisms support the experimental findings.

> where both the substrate and the hydrosilane are directly in contact with the metal or outer sphere7,8 where only one of the two is in contact with the metal centre. The proposed mechanisms for iron-catalysed hydrosilylations range from inner sphere mechanisms with  $\sigma$ -bond-metathesis-type Si-H bond cleavage at an iron-oxygen bond3k,3l to outer sphere mechanisms with iron acting as a Lewis acid,<sup>3h</sup> either activating the hydrosilane or the carbonyl group.

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Driess and co-workers recently introduced silvlenes as  $\sigma$ -donor ligands in iron-based catalysis, and iron(0) complexes 1 and 2 (Fig. 1) were applied to carbonyl hydrosilylation.9 Cooperativity between the iron(0) atom and the  $silicon(\pi)$  hydride in 1 was postulated to be relevant in the catalytic cycle.94 The SiNSi iron(0) pincer complex 2 was, in turn, believed to be a precatalyst<sup>9b,10</sup> but a detailed mechanistic analysis remained challenging. We report here the disclosure of a unique mechanism of a transition-metal-catalysed carbonyl hydrosilylation that takes place neither inner nor outer sphere but on the periphery of the metal centre without its direct involvement.

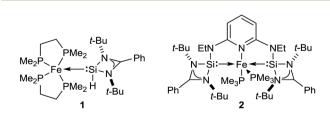


Fig. 1 Iron(0) complexes 1 (ref. 9a) and 2 (ref. 9b) introduced by Driess and co-workers.

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<sup>†</sup> Electronic supplementary information (ESI) available: Experimental procedures computational details, characterisation, crystallographic and and quantum-chemical calculation data as well as NMR spectra. CCDC 1416378. For ESI and crystallographic data in CIF or other electronic format see DOI: 10.1039/c5sc02855h

### **Results and discussion**

#### Optimisation and scope

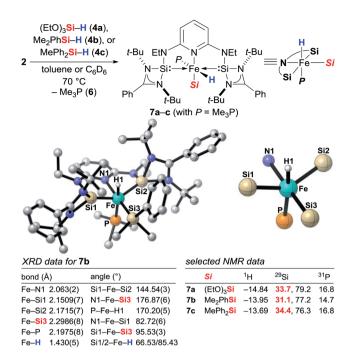
The SiNSi pincer complex 2 (2.5 mol%) was found to catalyse the hydrosilylation of various acetophenones **3a–3i** with silane **4a** at elevated temperatures<sup>11</sup> (Table 1, entries 1–9; see the ESI† for the optimisation of the reaction conditions). Both electron-donating (entries 1 and 3) as well as -withdrawing (entry 6) substituents at the aryl group were tolerated with the exception of a Et<sub>2</sub>N group in the *para* position (entry 2). The reaction was, however, sensitive toward steric hindrance. Substituents in the *ortho* position significantly lowered the yield (entries 7–9), and a 2,6-disubstituted substrate did not react (**3j**, entry 10). Benzophenone (**3k**, entry 11) reacted readily while propiophenone and isobutyrophenone (**3l** and **3m**, entries 12 and 13) afforded 18 and 16% yield, respectively. Hydrosilylation of cyclopropyl substituted ketone (**3n**, entry 14) proceeded efficiently<sup>12</sup> (see the ESI† for full scope).

#### Isolation of the active catalyst

To gain insight into the mechanism, we investigated the reaction between iron(0) complex 2 and hydrosilanes **4a-c** ( $2 \rightarrow 7a-c$ , Scheme 1). Heating at 70 °C, a new set of distinct signals appeared in the <sup>1</sup>H as well as in the <sup>29</sup>Si and <sup>31</sup>P NMR spectra. The <sup>1</sup>H NMR spectrum clearly indicated the formation of an iron hydride, and detailed NMR analysis revealed that the hydride was likely to be *trans* to the apical phosphine ligand. The silyl group was assigned by 2D NMR experiments to be in

$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	Table 1	Carbon	ıyl hydrosilyla	ation with preca	atalyst <b>2</b> <sup>a</sup>		
$\begin{array}{c ccccccccccccccccccccccccccccccccccc$			$R^2$ (EtO) <sub>3</sub>	2 (2.5 mol %) (EtO) <sub>3</sub> Si–H (4a, 1.5 equiv) THF 70 °C for 22 h then		$\overset{OH}{\underset{R^1}{\overset{H}{\overset{H}}}}_{R^2}$	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	Entry	3	$R^1$		$R^2$	Yield of $5^{b}$ (%)	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	1	3a		X = MeO	Ме	>99 (5 <b>a</b> )	
$\begin{array}{cccccccccccccccccccccccccccccccccccc$	2	3b		$X = Et_2N$	Me	40 ( <b>5b</b> )	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	3	3c	V	X = Me	Me	82 ( <b>5c</b> )	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	4	3d	<b>^</b>	X = Br	Me	>99 (5 <b>d</b> )	
$ \begin{array}{cccccccccccccccccccccccccccccccccccc$	5	3e		$\mathbf{X} = \mathbf{H}$	Me	93 ( <b>5e</b> )	
8       3h $X = Me$ Me       70 (5h)         9       3i $X = Cl$ Me       49 (5i)         10       3j       Mes       Me       0 (5j)         11       3k       Ph       Ph       60 (5k)         12       3l       Ph       Et       18 (5l)         13       3m       Ph       i-Pr       16 (5m)	6	3f		$\mathbf{X} = \mathbf{CF}_3$	Me	95 ( <b>5f</b> )	
93iXX = ClMe49 (5i)103jMesMe0 (5j)113kPhPh60 (5k)123lPhEt18 (5l)133mPhi-Pr16 (5m)	7	3g		X = MeO	Me	70 ( <b>5g</b> )	
10       3j       Mes       Me       0 (5j)         11       3k       Ph       Ph       60 (5k)         12       3l       Ph       Et       18 (5l)         13       3m       Ph       i-Pr       16 (5m)	8	3h		X = Me	Me	70 ( <b>5h</b> )	
11     3k     Ph     Ph     60 (5k)       12     3l     Ph     Et     18 (5l)       13     3m     Ph     i-Pr     16 (5m)	9	3i	⇒ 'x	$\mathbf{X} = \mathbf{Cl}$	Me	49 ( <b>5i</b> )	
11     3k     Ph     Ph     60 (5k)       12     3l     Ph     Et     18 (5l)       13     3m     Ph     i-Pr     16 (5m)	10	3i	Mes		Me	0 (5i)	
12     3l     Ph     Et     18 (5l)       13     3m     Ph     i-Pr     16 (5m)							
13 <b>3m</b> Ph i-Pr 16 (5m)						. ,	
						. ,	
14 <b>3n</b> c-Pr Me $>99(5n)$	14	3n	c-Pr		Me	>99 (5 <b>n</b> )	

 $^a$  Reactions were performed on 0.10 mmol scale employing precatalyst 2 (2.5 mol%) and (EtO)\_3SiH (**4a** 1.5 equiv.).  $^b$  Average yield from two runs determined by GLC-MS analysis and  $^1\mathrm{H}$  NMR spectroscopy using anisole as internal standard.



Scheme 1 Identification of the catalytically active iron(II) complexes 7 from iron(0) precatalyst 2 and molecular structure of 7b. Hydrogen atoms except for the iron hydride are omitted for clarity.

the equatorial position *trans* to the pyridine ligand. We then obtained single crystals of 7**b** ( $Si = Me_2PhSi$ ) suitable for X-ray diffraction analysis, and that confirmed the molecular structure deduced from the NMR analysis. The structure shows a distorted octahedral iron( $\pi$ ) coordination environment. The hydride was located tilted toward one of the silylene donor arms deviated from the *trans* coordination to the Me<sub>3</sub>P ligand (P–Fe–H1 170.20(5)°), a situation similar to that of known iron( $\pi$ ) hydride pincer complexes.<sup>3h</sup> The Fe–Si bond distances 2.1509(7)/2.1715(7) Å for Fe–Si1/Si2 and 2.2986(8) for Fe–Si3 are within the range of iron silylene and silyl complexes.<sup>9a,13</sup> The *t*-Bu groups encage the iron hydride with a Si1–Fe–Si2 angle far from the linearity, 144.54(3)°.

To validate whether the thus formed iron( $\pi$ ) complex 7 is the active catalyst, we measured the kinetic profiles for the hydrosilylation of **3a** with hydrosilane **4a** catalysed by **2** or **7a** (Scheme 2). Conversion with **2** was only 15% after 1 h while the reaction had reached 74% with **7a**. The reaction with **7a** continued with significantly higher rate reaching 86% at 4 h compared to only 53% with **2**. After 22 h, nearly full conversion

3a       2 or 7a (2.2 mol %)         4a (1.5 equiv)       5a         (1 equiv)       THF         70 °C       then         KOH (5% in H₂O)	time (h) 1 4 8 22	conv with <b>2</b> (%) 15 53 80 96	conv with <b>7a</b> (%) 74 86 94 99
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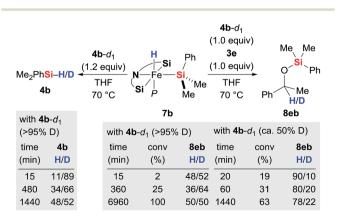
Scheme 2 Kinetic profiles of the iron(0) and iron( $\pi$ ) complexes 2 and 7a in hydrosilylation.

is obtained for both. The greater initial rate of the catalysis with 7a strongly supports the assignment of the iron(n) complex 7 as the active catalyst.

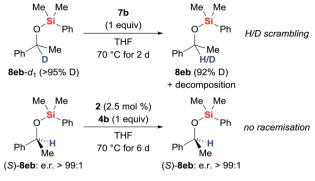
#### Stoichiometric experiments: hydride transfer

With the iron( $\pi$ ) hydrides 7 in hand, we had a closer look at the hydride transfer. Maintaining 7b and deuterium-labelled hydrosilane 4b- $d_1$  in THF at 70 °C resulted in slow H/D exchange, visible both at the silicon and iron atoms (Scheme 3, left). The stoichiometric reaction between  $iron(\pi)$  hydride 7b, hydrosilane **4b**- $d_1$  (>95% deuteration grade), and ketone **3e** was puzzling though (Scheme 3, right). Initially, the H : D ratio at the methine position of silyl ether 8eb is nearly 50:50. However, it quickly decreases to 36:64 at 25% conversion within 6 hours and then gradually increases again, returning to 50:50 at full conversion after a few days. Meanwhile, the corresponding reaction with partially deuterated  $4b-d_1$  (ca. 50%) deuteration grade) yielded 8eb with little deuterium incorporation at 19% conversion (H/D = 90:10). That ratio subsequently decreases to 78: 22 to reach equilibrium after 24 hours. These results reveal that even though the hydride at the silicon atom in 4 is exchanging with the iron-bound hydride in 7, hydride transfer to the carbonyl carbon atom of 3 most likely occurs from the hydrosilane 4 and not from complex 7.14 Also, the reaction with partially deuterated hydrosilane indicates that the kinetic isotope effect (KIE) of the hydride transfer is significant. Precise value of the KIE could not be measured due to competing H/D exchanges (vide infra).

The possible H/D exchange at the methine position of silyl ether **8eb** was verified using **8eb**- $d_1$  (Scheme 4, top). Treatment of **8eb**- $d_1$  with equimolar amounts of the iron( $\pi$ ) hydride **7b** indeed led to H/D scrambling. Conversely, no erosion of the enantiomeric purity was seen when subjecting enantiopure silyl ether (*S*)-**8eb** to the typical protocol (precatalyst 2 and hydrosilane **4b** generate catalyst **7b**, Scheme 4, bottom). The configurational stability of (*S*)-**8eb** suggests that the hydride transfer itself is irreversible, and a concerted mechanism involving frontside attack at the asymmetrically substituted carbon atom is needed to explain the hydrogen atom exchange between the catalyst and the product.



Scheme 3 H/D scrambling at the silicon and iron atoms and identification of the hydride source.



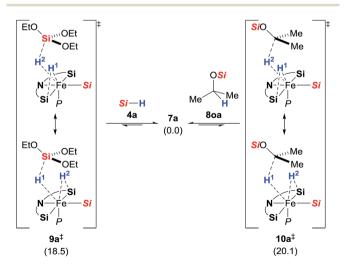
Scheme 4 H/D scrambling at the methine carbon atom.

These unusual scramblings were then investigated by DFT calculations.<sup>15</sup> Both were found to proceed *via* a silylene-assisted concerted mechanism (**9a**<sup>‡</sup> for Si–H and **10a**<sup>‡</sup> for C–H, Scheme 5) where the hydride on the iron atom is first shifted to the silicon atom of the adjacent donor-stabilised silylene ligand forming a pentacoordinate silicon atom<sup>16</sup> while the Si–H or C–H bond interact with the now accessible iron centre. Both transition states are paired with their corresponding isomer where the second silylene ligand accepts the hydride. Attempts to locate the transient intermediates between the two degenerate conformations were not successful.

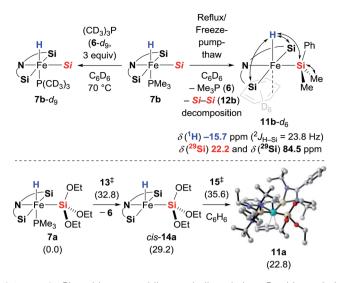
After the transition state, the silylene-bound hydrogen atom migrates back to the silicon and carbon atom, respectively. The activation barriers of the scrambling reactions (18.5 kcal mol<sup>-1</sup> for Si-H and 20.1 kcal mol<sup>-1</sup> for C-H) are energetically accessible under the reaction conditions.

#### Stoichiometric experiments: phosphine dissociation

To probe the potential lability of the phosphine, we performed phosphine crossover experiments. Slow exchange of the phosphine ligand with  $(CD_3)_3P$  (6- $d_9$ ) was observed (Scheme 6,



Scheme 5 Silylene-assisted H/D scrambling at the hydrosilane silicon atom ( $9a^{\ddagger}$ , left) and the methine carbon atom ( $10a^{\ddagger}$ , right); Gibbs free energies given in parentheses in kcal mol<sup>-1</sup>;  $Si = Si(OEt)_3$ .



Scheme 6 Phosphine scrambling and dissociation. Double-ended arrows in  $11b-d_6$  show <sup>1</sup>H, <sup>29</sup>Si HMQC NMR correlation. Gibbs free energies given in parentheses in kcal mol<sup>-1</sup> [*Si* = SiMe<sub>2</sub>Ph].

top left). When 7b was subjected to repeated reflux/freezepump-thaw cycles, we detected a new iron hydride species that was tentatively assigned as the expected phosphine-dissociated iron silvl hydride **11b**- $d_6$  with C<sub>6</sub>D<sub>6</sub> as an  $\eta^2$ -ligand (Scheme 6, top right). The generation of this new iron compound was accompanied by formation of disilane 12b and, with longer reaction times, decomposition into a complex mixture. The role of the disilane 12b in the formation of the complex 11b remains unexplained. Unfortunately, attempts to isolate  $11b-d_6$  were unsuccessful. Its generation in the presence of acetophenone (3e) did not lead to the formation of the silvl ether 8eb (see the ESI<sup>†</sup> for details), providing further evidence against the role of 11 as an intermediate in the catalytic reaction. In fact, the dissociation of the  $Me_3P(6)$  is significantly slower in the presence of ketone 3e. The formation 11 was also investigated computationally (Scheme 6, bottom). Phosphine dissociation from 7a gives energetically highly unfavoured intermediate cis-14a<sup>17</sup> that readily coordinates benzene to form adduct 11a.

It must be noted here that catalysis with Guan's related iron( $\pi$ ) POCOP-pincer complex is thwarted by additional Me<sub>3</sub>P (6), indicating dissociation of one of the phosphine ligands as part of the catalytic cycle.<sup>3h</sup> When we added 25 mol% of Me<sub>3</sub>P (6, 10 equiv./catalyst) to the reaction mixture, the reaction was unaffected (Scheme 7, *cf.* Table 1, entry 5).

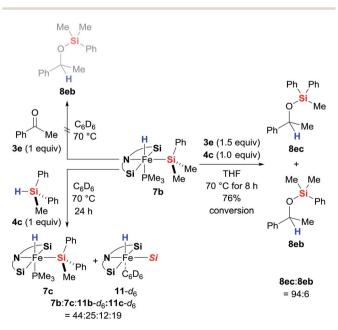


Scheme 7 Effect of excess Me<sub>3</sub>P on the catalytic activity.

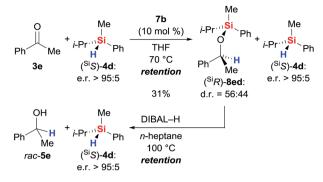
As is to be expected from the above observations, the hydride complex 7b did not produce any silvl ether 8eb when reacted stoichiometrically with ketone 3e in the absence of a hydrosilane (Scheme 8, top left). What was fascinating though is that the silvl ligand in 7b also remains untouched throughout the catalysis: 7b derived from Me<sub>2</sub>PhSiH (4b) catalyses the hydrosilvlation of 3e with MePh<sub>2</sub>SiH (4c) with hardly any incorporation of the Me<sub>2</sub>PhSi moiety into the product; silvl ether 8ec rather than 8eb is formed almost exclusively (Scheme 8, right). This crossover experiment unequivocally proves that  $iron(\pi)$ complexes 7 are the actual catalysts, originating from oxidative addition of hydrosilanes 3 to the iron(0) complex 2; 2 is a precatalyst. During the crossover experiment no changes in the characteristic signals of complex 7b in the <sup>1</sup>H and <sup>31</sup>P NMR spectra were detected. However, when the assumed inability of 7b and 4c to exchange their silvl groups was examined with another control experiment (Scheme 8, bottom left), we observed slow exchange with ca. 36% conversion of 7b to 7c after 24 h. The Me<sub>2</sub>PhSi/MePh<sub>2</sub>Si scrambling was accompanied with formation of phosphine-dissociated, benzene-stabilised compounds 11b and 11c. Only traces of Me<sub>2</sub>PhSiH (4b) were observed, indicating that the exchange (7b to 7c) is in fact a side product of the decomposition rather than simple scrambling of the silyl groups.

#### Hydrosilylation with a silicon-stereogenic hydrosilane

With sufficient knowledge of the active catalyst, we decided to analyse the stereochemical course at the silicon atom of the reacting hydrosilane (Scheme 9).<sup>18</sup> Catalyst 7**b** promoted the reaction between highly enantioenriched hydrosilane ( ${}^{Si}S$ )-**4d** (e.r. > 95 : 5) and ketone **3e** but conversion was slow as expected from the data obtained with achiral triorganosilane **4b** (see Table S1, entry 12 in the ESI†). After 6 days, we were able to



Scheme 8 Stoichiometric control and crossover experiments.



Scheme 9 Silicon-stereogenic hydrosilane as a stereochemical probe.

isolate the silyl ether (<sup>Si</sup>*R*)-**8ed** in 31% yield; diastereoselection was poor. The enantiomeric ratio of unreacted (<sup>Si</sup>*S*)-**4d** was found to be unaffected. Subsequent reductive cleavage of the Si–O bond in (<sup>Si</sup>*R*)-**8ed** (known to proceed with stereoretention at silicon atom<sup>19</sup>) liberated (<sup>Si</sup>*S*)-**4d** with overall retention of the stereochemistry at the silicon atom (e.r. > 95 : 5). Hence, the hydrosilylation step involves frontside attack at the silicon atom, and that makes a mechanism involving Lewis-acid activation of the hydrosilane unlikely.<sup>18</sup>

# DFT calculation of conventional *inner* and *outer* sphere mechanisms<sup>15</sup>

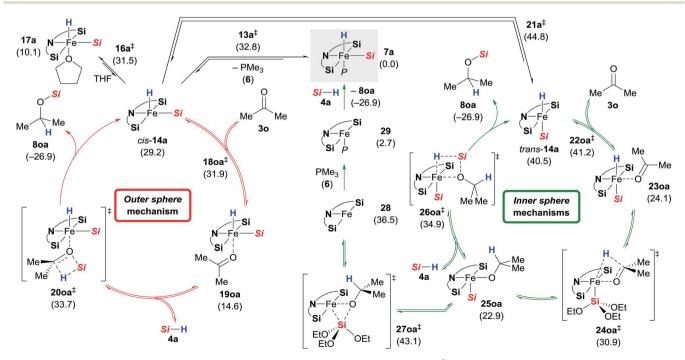
Based on the combined findings, we propose that the active iron(u) catalyst 7 is generated from the iron(0) precatalyst 2 by oxidative addition of hydrosilane 4 to the zero-valent iron atom (Scheme 1). As expected due to the steric congestion around the

iron(II) centre in **7a** (grey box), we did not locate any structure resulting from direct insertion of the ketone C==O group into the iron hydride **7a** or the silylene ligands (not shown). Instead, we were able to find a minimum structure for the phosphine-dissociated complex *cis*-**14a** (Scheme 10, left). In agreement with the experiments, *cis*-**14a** is however significantly higher in energy (29.2 kcal mol<sup>-1</sup> relative to **7a**). The intermediate *cis*-**14a** readily coordinates THF forming the adduct **17a**. This intermediate is however a resting state if not a "mechanistic dead-end". Ketone coordination to the iron centre of *cis*-**14a** gives intermediate **19oa** with activated carbonyl group. The catalytic cycle is closed by an *outer* sphere concerted hydrosilane addition **20oa**<sup>‡</sup> to the ketone with an activation barrier of 33.7 kcal mol<sup>-1</sup>.

Isomerisation of *cis*-14a to *trans*-14a was found to be strongly disfavoured, but again, ketone coordination to *trans*-14a lowered the energy significantly (Scheme 10, right). The following hydride transfer from 230a passes through 240a<sup>‡</sup> (30.9 kcal mol<sup>-1</sup>) to afford the iron alkoxide 250a. The silylated alcohol is released by an *inner sphere* silylation through 260a<sup>‡</sup> with an energy barrier of 34.9 kcal mol<sup>-1</sup>. An alternative *inner sphere* mechanism could be a reductive elimination from the intermediate 250a. However, the energy barrier for the transition state 270a<sup>‡</sup> was found to be high, and the resulting iron(0) complex 28 is energetically disfavoured. Recoordination of phosphine 6 gives iron(0) complex 29 which oxidatively adds to a silane 4a to form 7a.

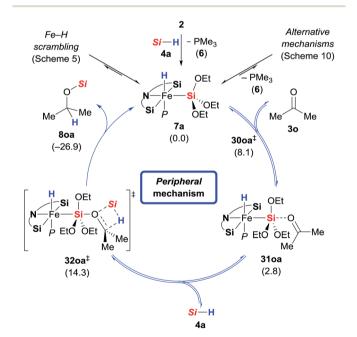
#### Peripheral mechanism: support from DFT calculations

In addition to the high energy barriers, neither *outer* nor *inner sphere* mechanisms give satisfactory fits to the experimental evidence. Hence, we looked for an adduct of **7a** and **30** wherein



Scheme 10 Alternative mechanisms. Gibbs free energies given in parentheses in kcal mol<sup>-1</sup> [ $Si = Si(OEt)_3$ ].

the silyl group would act as a Lewis acid (Scheme 11).8,18,20 Coordination of the ketone to the silvl group *via* low energy transition state  $300a^{\ddagger}$  (8.1 kcal mol<sup>-1</sup>) led to intermediate 310a  $(2.8 \text{ kcal mol}^{-1})$  with a pentacoordinate silicon atom, and the C=O double bond being significantly elongated compared to its equilibrium distance from 1.211 to 1.251 Å, indicating activation.<sup>21</sup> Lewis pair formation is followed by coordination of hydrosilane 4a to the carbonyl group in 310a, and the hydrosilylation event releases 80a through transition state 320a<sup>‡</sup> with retention at the silicon atom. In accordance with our labelling experiments (cf. Scheme 3), this is the ratedetermining step (14.3 kcal mol<sup>-1</sup>). To further validate this, we conducted a competition experiment between electron-rich 3a and electron-deficient 3f (Scheme 12). The para substitution in 3 exerts a pronounced electronic effect, and F<sub>3</sub>C-substituted 3f was consumed significantly faster than MeO-substituted 3a. This reactivity pattern is not unprecedented, and it has been seen previously in the activation of carbonyl compounds with silicon-based Lewis acids.<sup>22</sup> The carbonyl carbon atom in 3f ( $X = CF_3$ ) is more positively polarised accelerating the hydride transfer, than that of donor-substituted 3a (X = OMe). The reactivity is also in agreement with the proposed KIE based on the control reactions with deuterated silane  $4\mathbf{b}$ - $d_1$  (Scheme 3).



Scheme 11 *Peripheral* mechanism. Gibbs free energies given in parentheses in kcal mol<sup>-1</sup> [*Si* = Si(OEt)<sub>3</sub>].

<b>3a</b> (X = OMe) (1 equiv)	see Table 1	<b>5a</b> (X = OMe)	time (min)	conv <b>3a</b> (%)	conv <b>3f</b> (%)
+		+	2	4	84
$3f(X = CF_3)$		5f (X = CF <sub>3</sub> )	5	21	99
(1 equiv)			15	32	99

Scheme 12 Probing the electronic effect in a competition experiment.

## Conclusions

The value of the present study is that it demonstrates, to our knowledge for the first time, an unusual case where the transition metal of a catalyst complex is not directly involved in the catalytic process. Activation of both substrate and reagent as well as the bond-forming and -breaking events happen in the ligand sphere, *i.e.*, on the *periphery* of the transition metal. Coincidentally, the mechanism becomes *outer sphere* at silicon.<sup>22</sup> The more conventional *inner* or *outer* sphere mechanisms do not apply to this unique catalyst.

### Acknowledgements

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### Notes and references

- 1 For the seminal work, see: H. Brunner and K. Fisch, *Angew. Chem., Int. Ed. Engl.*, 1990, **29**, 1131–1132.
- 2 For reviews of iron-catalysed hydrosilylation, see: (a)
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