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# Bromide promoted hydrogenation of CO<sub>2</sub> to higher alcohols using Ru–Co homogeneous catalyst†

Meng Cui,<sup>ab</sup> Qingli Qian,<sup>\*a</sup> Zhenhong He,<sup>a</sup> Zhaofu Zhang,<sup>a</sup> Jun Ma,<sup>a</sup> Tianbin Wu,<sup>a</sup> Guanying Yang<sup>a</sup> and Buxing Han<sup>\*a</sup>

Iodides are commonly used promoters in C<sub>2+</sub>OH synthesis from CO<sub>2</sub>/CO hydrogenation. Here we report the highly efficient synthesis of C<sub>2+</sub>OH from CO<sub>2</sub> hydrogenation over a Ru<sub>3</sub>(CO)<sub>12</sub>–Co<sub>4</sub>(CO)<sub>12</sub> bimetallic catalyst with bis(triphenylphosphoranylidene)ammonium chloride (PPNCl) as the cocatalyst and LiBr as the promoter. Methanol, ethanol, propanol and isobutanol were formed at milder conditions. The catalytic system had a much better overall performance than those of reported iodide promoted systems because PPNCl and LiBr cooperated very well in accelerating the reaction. LiBr enhanced the activity and PPNCl improved the selectivity, and thus both the activity and selectivity were very high when both of them were used simultaneously. In addition, the catalyst could be reused for at least five cycles without an obvious change of catalytic performance.

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## Introduction

Carbon dioxide (CO<sub>2</sub>) is a greenhouse gas. On the other hand, it is an abundant, nontoxic, easily available, and renewable C1 resource.<sup>1</sup> Transformation of CO<sub>2</sub> into value-added chemicals is of great importance for the sustainable development of our society. Currently, utilization of CO<sub>2</sub> as a feedstock to synthesize various chemicals,<sup>2</sup> such as cyclic carbonates, carboxylic acids, methanol, formic acid, methyl formate and dimethylformamide, is investigated extensively.

Alcohols are important bulk chemicals. The synthesis of alcohols from CO<sub>2</sub> hydrogenation has received much attention, but research progress was mainly focused on the synthesis of methanol.<sup>3</sup> Higher alcohols (C<sub>2+</sub>OH) are more desirable in many cases, especially as fuel and fuel additives. However, the synthesis of C<sub>2+</sub>OH *via* CO<sub>2</sub> hydrogenation is obviously a challenge. The acquired results for this topic are mostly focused on heterogeneous catalysis. For example, a CoMoS based catalyst produced 35.6% of C<sub>2+</sub>OH in alcohol products at 340 °C.<sup>4</sup> An alkali-promoted Mo/SiO<sub>2</sub> catalyst could generate alcohols at 250 °C with a C<sub>2+</sub>OH selectivity of 75.6%.<sup>5</sup> A [Rh<sub>10</sub>Se]/TiO<sub>2</sub> catalyst could catalyze the reaction at 350 °C with ethanol selectivity of 83%.<sup>6</sup> A combined Rh–Fe–Cu based catalyst could produce ethanol with ethanol selectivity of about 70%.<sup>7</sup> A C<sub>2+</sub>OH selectivity of 87.1% could be reached when modified

K/Cu–Zn–Fe catalysts were used at 300 °C.<sup>8</sup> It was found that water could promote C<sub>2+</sub>OH generation when a Pt/Co<sub>3</sub>O<sub>4</sub> catalyst was used in a mixed solvent of water and DMI.<sup>9</sup> In general, the activity and selectivity of C<sub>2+</sub>OH over heterogeneous catalysts were low and harsh reaction conditions were required.

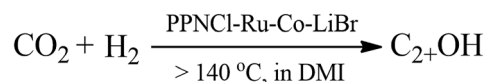
Homogeneous catalysis is known for its higher catalytic efficiency compared to heterogeneous catalysis. But it has rarely been reported in CO<sub>2</sub> hydrogenation to C<sub>2+</sub>OH, because the metal complexes are usually unstable in the reaction conditions. In the limited cases of homogeneous catalysis, iodides were used as a promoter and played a key role in the formation of C<sub>2+</sub>OH.<sup>10</sup> But the catalytic systems suffer from low selectivity and/or low activity of C<sub>2+</sub>OH formation. For example, in the Ru–Co–KI system, only methanol and ethanol were generated and the ethanol selectivity was low (26.4%).<sup>10a</sup> When noble Rh was used to replace Co, the selectivity of C<sub>2+</sub>OH was improved but the activity was still low.<sup>10b</sup> Moreover, it is well known that iodides are the most commonly used promoters in C<sub>2+</sub>OH synthesis from CO<sub>2</sub>/CO hydrogenation because of their stronger nucleophilicity, which is favourable for generating larger alcohols.<sup>10–12</sup> Bromides are much more stable and cheaper than iodides, but poor performances for generating higher alcohols limit their application in the reaction. Obviously, exploring more efficient and cheaper catalytic systems for the reaction is an interesting topic.

Herein we report the highly efficient synthesis of C<sub>2+</sub>OH from CO<sub>2</sub> hydrogenation promoted by bromide using a Ru–Co

<sup>a</sup>Beijing National Laboratory for Molecular Sciences, CAS Key Laboratory of Colloid, Interface and Chemical Thermodynamics, Institute of Chemistry, Chinese Academy of Sciences, Beijing 100190, China. E-mail: qianql@iccas.ac.cn; hanbx@iccas.ac.cn; Tel: +86-10-62562821

<sup>b</sup>University of Chinese Academy of Sciences, Beijing 100049, China

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Scheme 1 Synthesis of C<sub>2+</sub>OH from CO<sub>2</sub> hydrogenation.



bimetallic catalyst with PPNCI as the cocatalyst (Scheme 1). Methanol, ethanol, propanol and isobutanol were generated at milder conditions. The catalytic system had both a high activity and selectivity of C<sub>2+</sub>OH compared to those of iodide promoted reactions. In addition, the catalytic system could be recycled and reused at least five times without an obvious change of catalytic performance. As far as we know, this is the first work to use PPNCI as a cocatalyst in C<sub>2+</sub>OH synthesis *via* CO<sub>2</sub> hydrogenation and we found that LiBr is a better promoter than LiI because PPNCI and LiBr cooperate effectively in enhancing the activity and selectivity.

## Results and discussion

Different catalytic systems were tested in the CO<sub>2</sub> hydrogenation, and the results are shown in Table 1. In this work, space time yield (STY, in C mmol L<sup>-1</sup> h<sup>-1</sup>) is used to show the activity of the catalytic systems, which is one of the commonly used units, especially when multi-metals are utilized. Using LiBr as the promoter, the reaction could proceed efficiently over the Ru<sub>3</sub>(CO)<sub>12</sub>/Co<sub>4</sub>(CO)<sub>12</sub> bimetallic catalyst with PPNCI as the cocatalyst in 1,3-dimethyl-2-imidazolidinone (DMI) solvent (entry 1). The alcohols in the reaction solution were methanol, ethanol, propanol and isobutanol, and other products were

negligible (Fig. S1†). Only two homogeneous catalytic systems have been reported for this reaction.<sup>10a,b</sup> The products in this work were different from those of CO<sub>2</sub> hydrogenation by the Ru-Co-KI system, in which ethanol was the only C<sub>2+</sub>OH product.<sup>10a</sup> In previous work,<sup>10b</sup> we found that Ru-Rh-LiI was a very effective catalyst for producing C<sub>2+</sub>OH (12.9 C mmol L<sup>-1</sup> h<sup>-1</sup>). Interestingly, the Ru-Co-PPNCI-LiBr catalyst designed in this work had much higher activity (33.7 C mmol L<sup>-1</sup> h<sup>-1</sup>) with high selectivity, although cheap Co was used to replace Rh, indicating that LiBr and PPNCI played an important role for the very high activity and selectivity of the reaction, which will be discussed further in the following sections.

The LiBr promoter played a crucial role in accelerating the reaction. Without LiBr, both the activity and selectivity of the C<sub>2+</sub>OH synthesis were very low (entry 2). The LiBr also enhanced the stability of the catalyst. When LiBr was used without PPNCI, the catalyst was also very active, but the selectivity to C<sub>2+</sub>OH was much lower (entry 3). This indicates that LiBr and PPNCI cooperated very well for producing C<sub>2+</sub>OH. LiBr enhanced the activity and PPNCI improved the selectivity. Thus, both the activity and selectivity were very high when both of them were present. A black metal precipitate was observed if both LiBr and PPNCI were absent (entry 4). We also tested the promoters with other cations (Na<sup>+</sup> and K<sup>+</sup>) and anions (Cl<sup>-</sup>, I<sup>-</sup> and BF<sub>4</sub><sup>-</sup>), but

Table 1 Hydrogenation of CO<sub>2</sub> to C<sub>2+</sub>OH using different catalytic systems<sup>a</sup>

Entry	Catalyst precursors	Promoter	Cocatalyst	Solvent	STY <sup>b</sup> [C mmol L <sup>-1</sup> h <sup>-1</sup> ]				C <sub>2+</sub> OH Sel. [%]	
					Methanol	Ethanol	Propanol	Isobutanol		Total
1	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	PPNCI	DMI	3.1	29.5	0.6	0.5	33.7	90.8
2	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	—	PPNCI	DMI	10.2	0.7	0.1	0	11.0	7.3
3	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	—	DMI	9.5	19.2	0.4	0.3	29.4	67.7
4 <sup>c</sup>	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	—	—	DMI	0.5	0	0	0	0.5	0
5	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiCl	PPNCI	DMI	35.5	13.1	1.0	0	49.6	28.4
6	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiI	PPNCI	DMI	0.4	1.9	3.9	0	6.2	93.5
7 <sup>c</sup>	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBF <sub>4</sub>	PPNCI	DMI	2.7	0.3	0	0	3.0	10.0
8	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	NaBr	PPNCI	DMI	42.4	2.5	0	0	44.9	5.6
9	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	KBr	PPNCI	DMI	47.5	2.6	0	0	50.1	5.2
10	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	KI	PPNCI	DMI	44.4	4.5	0	0	48.9	9.2
11	Ru <sub>3</sub> (CO) <sub>12</sub>	LiBr	PPNCI	DMI	12.1	20.8	0	0	32.9	63.2
12	Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	PPNCI	DMI	0.3	0	0	0	0.3	0
13	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	LiCl	DMI	1.3	5.9	0.5	0.2	7.9	83.5
14	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	TBACl	DMI	8.9	23.4	0.8	0.7	33.8	73.7
15	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	TPPTS	DMI	10.1	13.3	0.2	0	23.6	57.2
16	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	PPh <sub>3</sub>	DMI	10.9	13.7	0.3	0	24.9	56.2
17	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	Imidazole	DMI	5.1	11.5	0	0	16.6	69.3
18	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	PPNCI	NMP	8.7	13.6	4.7	4.0	31.0	71.9
19	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	PPNCI	DMF	8.2	0	0	0	8.2	0
20	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	PPNCI	[Bmim]NTf <sub>2</sub>	1.1	0	0	0	1.1	0
21	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	PPNCI	1-Methylpiperidine	0	0	0	0	0	0
22	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	PPNCI	THF	71.4	2.3	0	0	73.7	3.1
23	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	PPNCI	Cyclohexane	1.2	0.1	0	0	1.3	7.7
24 <sup>c</sup>	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>4</sub> (CO) <sub>12</sub>	LiBr	PPNCI	H <sub>2</sub> O	2.1	1.1	0.1	0	3.3	36.4
25	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiBr	PPNCI	DMI	10.0	22.6	1.1	0	33.7	70.3
26 <sup>c</sup>	RuBr <sub>3</sub> , CoBr <sub>2</sub>	LiBr	PPNCI	DMI	4.2	8.5	0	0	12.7	66.9
27	(PPh <sub>3</sub> ) <sub>3</sub> RuCl <sub>2</sub> , (PPh <sub>3</sub> ) <sub>3</sub> CoCl	LiBr	PPNCI	DMI	3.1	4.2	0	0	7.3	57.5

<sup>a</sup> Reaction conditions: 40 μmol Ru catalyst and 20 μmol Co catalyst (based on the metal), 4 mmol promoter, 0.15 mmol cocatalyst, 2 mL solvent, 3 MPa CO<sub>2</sub> and 6 MPa H<sub>2</sub> (at room temperature), 200 °C, 12 h. <sup>b</sup> STY stands for space time yield (C mmol L<sup>-1</sup> h<sup>-1</sup>). The STY was determined by GC analysis using toluene as the internal standard. <sup>c</sup> Black precipitate was observed after the reaction. Sel.: selectivity.



the activity and/or selectivity of the catalyst were poor (entries 5–10). The contribution of the lithium halide to  $C_{2+}OH$  selectivity followed the order of:  $LiI > LiBr > LiCl$ , while their contribution to the activity (STY) follows the reverse order (entries 1, 5 and 6). The data show that the selectivities of the catalytic systems with  $LiBr$  and  $LiI$  were similar, but the activity of the catalytic system with  $LiBr$  was much higher (entries 1 and 6). The excellent performance of the catalytic system with  $LiBr$  can be attributed mainly to the presence of  $PPNCl$ , which enhanced the selectivity significantly, whilst retaining the high activity (entries 1 and 3). Thus  $LiBr$  was the best promoter for the above  $Ru-Co-PPNCl$  catalyst in this reaction. In the previous work, the single  $Ru$  catalyst using an iodide promoter had very poor performance for producing  $C_{2+}OH$ .<sup>10</sup> While in this work, the ethanol selectivity could reach 63.2% when the  $Ru-PPNCl$  catalyst was promoted by  $LiBr$  (entry 11). The  $Co$  catalyst itself showed very poor catalytic performance (entry 12). But, when it was combined with  $Ru$  catalyst, propanol and isobutanol were produced and the selectivity of  $C_{2+}OH$  increased to 90.8% (entry 1). Hence a synergistic effect existed in the  $Ru-Co-PPNCl$  catalysts. The  $PPNCl$  was important for the catalytic properties. Without  $PPNCl$ , the catalytic performance, especially the  $C_{2+}OH$  selectivity, was much lower (entry 3). We also tried other cocatalysts, but the results were not satisfactory (entries 13–17). The X-ray photoelectron spectroscopy (XPS) study revealed the coordination between  $Ru_3(CO)_{12}$  and  $Cl^-$  in  $PPNCl$  (Fig. S2†). The coordination increased the electron density of the  $Ru$  atom and could promote the oxidative addition of alkyl halides to the active center, which is usually a key step in chain growth reactions.<sup>12</sup> The superiority of  $PPNCl$  over other chlorides (entries 1, 13 and 14) may be due to the big steric hindrance of the substituents around the  $N$  atom, which weakened the electrostatic attraction between  $PPN^+$  and  $Cl^-$  and the nucleophilicity of the  $Cl^-$  was enhanced accordingly.<sup>13,14</sup> After screening the solvents, we found that  $DMI$  was the best for the reaction (entries 18–24). We also tried other  $Ru-Co$  combinations, but the efficiency was lower than that of  $Ru_3(CO)_{12}$  and  $Co_4(CO)_{12}$  (entries 1 and 25–27). The  $Co_2(CO)_8$  adopted in the literature<sup>10a</sup> was not suitable here (entry 25).

The impact of catalyst dosage and gas pressure on the reaction was studied and the results are given in Table 2. When the total dosage of  $Ru$  and  $Co$  catalysts was fixed, the optimized ratio of  $Ru/Co$  was 2 : 1 (entries 1–4 of Table 2). As expected, the increase of the catalyst dosage enhanced the catalytic efficiency, but it was less sensitive when the dosage was large enough (entries 3, 5 and 6 of Table 2). At a fixed ratio of  $CO_2$  and  $H_2$ , the STY of the  $C_{2+}OH$  increased rapidly with elevating pressure (entries 3, 7 and 8 of Table 2). The optimal ratio of  $CO_2$  and  $H_2$  was 1 : 2 at a given total pressure (entries 3 and 9–11 of Table 2).

Fig. 1a shows that the STY and selectivity of  $C_{2+}OH$  were enhanced significantly by increasing the  $LiBr$  dosage from 0–4 mmol. When  $LiBr$  usage was further increased the STY of  $C_{2+}OH$  decreased notably. Thus, the suitable dosage of  $LiBr$  was 4 mmol. In contrast, the STY of methanol increased evidently when the  $LiBr$  usage increased from 0–2 mmol, whereas it decreased drastically with further increasing of the  $LiBr$  dosage. It is obvious that  $LiBr$  played a key role in generating methanol

and transforming it into  $C_{2+}OH$ . In addition,  $Br^-$  would occupy the active sites of the catalyst and inhibit the reaction when its dosage was high enough. The effect of  $PPNCl$  dosage on the reaction is depicted in Fig. 1b. With the increase of  $PPNCl$  dosage, the STY of  $C_{2+}OH$  improved gradually, but it dropped when the dosage exceeded 0.15 mmol, which may be due to occupation of the active sites. In contrast, the STY of methanol always decreased with increasing the dosage of  $PPNCl$ . Hence the appropriate dosage of  $PPNCl$  was 0.15 mmol. The above results also support the conclusion that the  $PPNCl$  promotes the transformation of methanol into  $C_{2+}OH$ .

The impact of reaction temperature is demonstrated in Fig. 1c. Methanol and ethanol began to emerge at 140 °C. A minor amount of propanol and isobutanol appeared at 160 °C. With the increase of reaction temperature, the STY and selectivity of  $C_{2+}OH$  enhanced evidently, but it became insensitive when the temperature was above 200 °C. So a suitable reaction temperature was 200 °C. The time course of the reaction is shown in Fig. 1d. Methanol and ethanol were formed in 1 h. At 3 h and 6 h, propanol and isobutanol began to appear, respectively. With time going on, the yield and selectivity of  $C_{2+}OH$  increased rapidly, while the methanol content kept decreasing. After 12 h, the change of methanol content was not evident and growth of the ethanol yield became slower, and at the same time, the yield of propanol and isobutanol increased. As a whole, the variation of  $C_{2+}OH$  selectivity after 12 h was not obvious. Fig. 1d also demonstrates that the amount of  $C_{2+}OH$  showed nearly a linear increase with reaction time, suggesting that the water generated *in situ* had no considerable influence on the activity of the catalyst.

We also studied the recyclability of the catalytic system. After the reaction, the alcohols generated in the reaction were removed under vacuum, which was confirmed by gas chromatography. Then the catalytic system was reused directly for the next run. The results of the recycling test are shown in Fig. 1e. The STY and selectivity of  $C_{2+}OH$  did not decrease obviously after five cycles (12 h each cycle), indicating that the catalytic system had excellent stability and reusability.

As is shown in Fig. 1d, methanol is firstly generated and gradually consumed. At the same time, the  $C_{2+}OH$  increased accordingly. These phenomena suggest that methanol was first formed from  $CO_2$  hydrogenation, and then acted as an intermediate to produce larger alcohols. To support this assumption, we conducted tracer experiments by adding a small amount of  $^{13}CH_3OH$  into the reaction. The GC-MS data indicated that  $^{13}C$  appeared in all of the target  $C_{2+}OH$  (Fig. S3†), supporting the above argument. We also tried  $^{13}C_2H_5OH$  and obtained a similar result (Fig. S4†). Thus it can be concluded that in  $CO_2$  hydrogenation to generate the alcohols, the small alcohols acted as building blocks for the larger ones.

The possible mechanism for the synthesis of  $C_{2+}OH$  from  $CO_2$  hydrogenation is depicted in Scheme 2. Methanol and  $CO$  were generated *via*  $Ru$  catalyzed  $CO_2$  hydrogenation (Step 1). The methanol generated *in situ* was further converted into ethanol *via* a hydrocarbonylation reaction (Steps 2–5). The generation of propanol from ethanol should follow similar steps. Minor isobutanol was formed *via* the Guerbet reaction



Table 2 Effect of reaction parameters on the synthesis of C<sub>2+</sub> alcohols by CO<sub>2</sub> hydrogenation<sup>a</sup>

Entry	Ru/Co [μmol]	pCO <sub>2</sub> [MPa]	pH <sub>2</sub> [MPa]	STY [C mmol L <sup>-1</sup> h <sup>-1</sup> ]					C <sub>2+</sub> OH Sel. [%]
				Methanol	Ethanol	Propanol	Isobutanol	Total	
1	20/40	3	6	7.5	18.8	0.2	0.1	26.6	71.8
2	30/30	3	6	7.3	22.3	0.5	0.3	30.4	76.0
3	40/20	3	6	3.1	29.5	0.6	0.5	33.7	90.8
4	45/15	3	6	9.5	23.5	0.6	0.4	34.0	72.1
5	20/10	3	6	9.9	17.9	0.4	0.2	28.4	65.1
6	60/30	3	6	2.9	30.5	0.8	0.7	34.9	91.7
7	40/20	1	2	0.4	0	0	0	0.4	0
8	40/20	2	4	1.6	12.8	0.6	0.6	15.6	89.7
9	40/20	2.25	6.75	13.2	25.9	0.7	0.4	40.2	67.2
10	40/20	4.5	4.5	3.4	17.8	1.0	0.4	22.6	85.0
11	40/20	6	3	1.7	6.1	0.3	0.2	8.3	79.5

<sup>a</sup> Reaction conditions: Ru<sub>3</sub>(CO)<sub>12</sub> and Co<sub>4</sub>(CO)<sub>12</sub> were used as catalyst precursors and their dosage was based on the metal, 4 mmol LiBr, 0.15 mmol PPNCI, 2 mL DMI, 200 °C, 12 h. Sel.: selectivity.

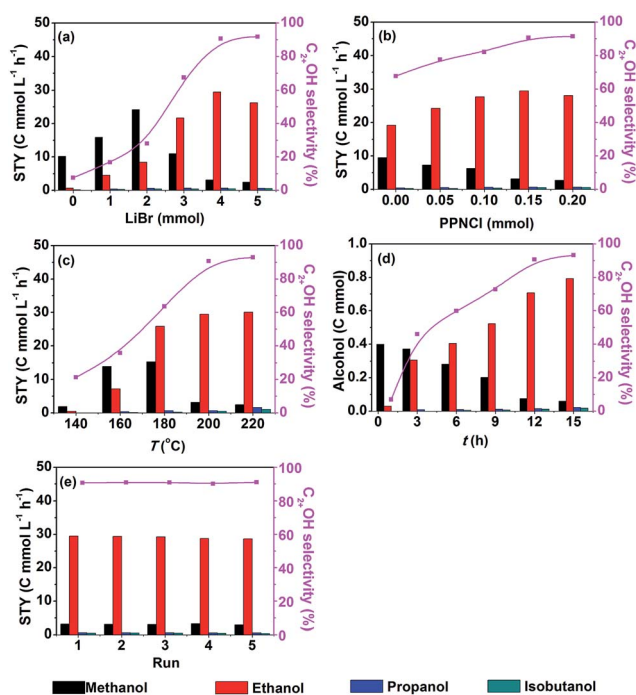
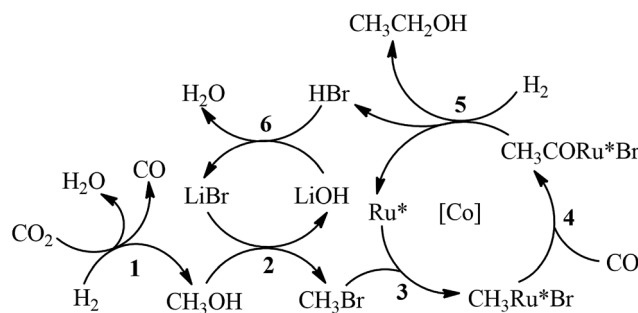


Fig. 1 Effect of reaction conditions (a–d) and results of recycling tests (e) over 40 μmol Ru<sub>3</sub>(CO)<sub>12</sub> and 20 μmol Co<sub>4</sub>(CO)<sub>12</sub> (based on the metal) in DMI under 9 MPa of the initial pressure (CO<sub>2</sub>/H<sub>2</sub> = 1/2): (a) effect of LiBr dosage, 0.15 mmol PPNCI, 200 °C, 12 h; (b) effect of PPNCI dosage, 4 mmol LiBr, 200 °C, 12 h; (c) effect of reaction temperature, 4 mmol LiBr, 0.15 mmol PPNCI, 12 h; (d) effect of reaction time, 4 mmol LiBr, 0.15 mmol PPNCI, 200 °C; (e) the reaction condition is the same as that of entry 1 in Table 1.

between methanol and propanol.<sup>15</sup> The Ru–halide catalyzed synthesis of methanol and CO from CO<sub>2</sub> hydrogenation has been reported elsewhere.<sup>16</sup> The mechanism of methanol hydrocarboxylation using Ru–Co–iodide systems has been extensively investigated.<sup>12</sup> The Co catalyst was mainly responsible for the generation of ethanol and acetaldehyde from methanol hydrocarboxylation, and the Ru catalyst further



Scheme 2 Proposed mechanism of C<sub>2+</sub>OH synthesis from CO<sub>2</sub> hydrogenation.

hydrogenated the acetaldehyde into ethanol. However, in this work, the bromide promoted Ru catalyst predominated the production of ethanol from methanol (entry 11 of Table 1), while the single Co complex could not effectively catalyze the reaction (entry 12 of Table 1). The Co catalyst ([Co]) in this work mainly accelerated the generation of C<sub>2+</sub>OH in the reaction. The coordination between the active Ru center (Ru\*) and Cl<sup>-</sup> from PPNCI enhanced the electron density of the metal center, which would expedite the oxidative addition step (Step 3).<sup>17</sup> Meanwhile, the increase of the electron density on the Ru\* could promote the hydrogenation step (Step 5).<sup>12</sup>

## Conclusions

In summary, we have investigated different catalytic systems for hydrogenation of CO<sub>2</sub> to C<sub>2+</sub>OH. It was discovered that LiBr could promote the reaction very efficiently using a Ru–Co bimetallic catalyst with PPNCI as the cocatalyst. The catalytic system could be reused five times without an obvious loss of catalytic performance. A synergistic effect existed between the Ru and Co catalyst. Moreover, PPNCI enhanced the selectivity of the catalytic system with LiBr significantly, while keeping its very high activity. Therefore, both the selectivity and activity were very high in the presence of PPNCI and LiBr. The



outstanding performance of the catalytic system results from the cooperative effect of Ru, Co, PPNCl, and LiBr. Very interestingly, the results of this work demonstrate that bromide is a much better promoter than iodide in  $C_{2+}OH$  synthesis *via*  $CO_2$  hydrogenation because the bromide promoter worked cooperatively with PPNCl. We believe that other bromide promoted catalytic systems with excellent performance can be explored for the synthesis of alcohols from  $CO_2$  hydrogenation. It is also instructive for designing catalysts of CO hydrogenation.

## Experimental section

### Chemicals

Dodecacarbonyltriruthenium ( $Ru_3(CO)_{12}$ , 99%), dichlorotris-(triphenylphosphine)ruthenium(II) ( $(PPh_3)_3RuCl_2$ , 97%), ruthenium(III) bromide hydrate ( $RuBr_3 \cdot xH_2O$ , Ru 25% min), dodecacarbonyltetracobalt ( $Co_4(CO)_{12}$ , 98%), chlorotris-(triphenyl phosphine)cobalt(I) ( $(PPh_3)_3CoCl$ , 97%), cobalt(II) bromide ( $CoBr_2$ , 97%), lithium bromide (LiBr, 99%), lithium iodide (LiI, 99.95%), lithium tetrafluoroborate ( $LiBF_4$ , 98%), sodium bromide (NaBr, 99%), potassium bromide (KBr, 99%), potassium iodide (KI, 99.9%), bis(triphenylphosphoranylidene) ammonium chloride (PPNCl, 97%), triphenylphosphine ( $PPh_3$ , 99%), imidazole (99%), 1-methyl-2-pyrrolidinone (NMP, 99%), *N,N*-dimethylformamide (DMF, 99%), 1-methylpiperidine (99%), tetrahydrofuran (THF, 99%), methanol, and cyclohexane (99%) were purchased from Alfa Aesar China Co, Ltd. Dicobalt octacarbonyl ( $Co_2(CO)_8$ ), lithium chloride (LiCl, 98%), tetrabutylammonium chloride (TBACl, 98%), and 1,3-dimethyl-2-imidazolidinone (DMI, 98%) were provided by TCI Shanghai Co., Ltd. Tris(3-sulfonatophenyl)phosphine sodium salt hydrate (TPPTS, 95%) was obtained from J&K Scientific Ltd. 1-Butyl-3-methylimidazolium bis(trifluoromethylsulfonyl)imide ([Bmim]-NTf<sub>2</sub>, 99%) was purchased from Centre of Green Chemistry and Catalysis, LICP, CAS. Toluene (99.8%) was obtained from Xilong Chemical Co., Ltd. Methanol-<sup>13</sup>C (99 atom% <sup>13</sup>C) and ethanol-<sup>13</sup>C<sub>2</sub> (99 atom% <sup>13</sup>C) were provided by Sigma-Aldrich Co. LLC.  $CO_2$  (99%) and  $H_2$  (99%) were supplied by Beijing Analytical Instrument Company. All chemicals were used as received.

### Hydrogenation of $CO_2$

The reactions were carried out in a 16 mL Teflon-lined stainless steel reactor equipped with a magnetic stirrer. In a typical experiment, the desired amount of catalyst, cocatalyst, promoter, tracer (if used) and 2 mL solvent were added into the reactor. After the air in the reactor was removed under vacuum,  $CO_2$  and  $H_2$  were charged into the reactor to the desired pressure at room temperature. Then the reactor was placed in an air bath of constant temperature, and the stirrer was started at 800 rpm. After reaction, the reactor was cooled in an ice-water bath and the residual gas was released carefully in a hood. The reaction solution was analyzed by a gas chromatograph (GC, Agilent 7890B) equipped with a flame ionization detector (FID) and a HP-5 capillary column. Toluene was used as the internal standard. Identification of the liquid products was done using

GC-MS (SHIMADZU-QP2010) as well as by comparing the retention times with respective standards in the GC traces.

To test the reusability of the catalytic system, the alcohols formed in the reaction were removed under vacuum at 80 °C for 2 h, and then the catalytic system was reused directly for the next run.

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