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## 3D dendritic-Fe<sub>2</sub>O<sub>3</sub>@C nanoparticles as an anode material for lithium ion batteries

Xiaohua Zhang,<sup>a</sup> Zhongfu Zhou,<sup>b</sup> \*<sup>bcd</sup> Jinyan Ning,<sup>e</sup> Salma Nigar,<sup>a</sup> Tingkai Zhao,<sup>d</sup> <sup>f</sup> Xiongqiang Lu<sup>b</sup> and Huaqiang Cao<sup>g</sup>

3D dendritic Fe<sub>2</sub>O<sub>3</sub> nanoparticles wrapped with carbon (denoted as 3DD-Fe<sub>2</sub>O<sub>3</sub>@C hereafter) were synthesized. It is found that the 3DD-Fe<sub>2</sub>O<sub>3</sub>@C is composed of α-Fe<sub>2</sub>O<sub>3</sub> and amorphous carbon. As an anode material for lithium ion batteries (LIBs), it exhibits an excellent discharge/charge capacity (982 mA h g<sup>-1</sup> and 971 mA h g<sup>-1</sup> after 100 cycles at a rate of 100 mA g<sup>-1</sup>), and good cyclic stability and rate capability.

As energy storage devices, lithium-ion batteries (LIBs) have been widely used in portable electronic devices, mobile power stations, electrical automotive vehicles *etc.* Graphite as the most commonly used anode material in commercial LIBs, has a stable anode performance, but it is limited due to its low theoretical capacity (372 mA h g<sup>-1</sup>).<sup>1</sup> Thus, developing alternative electrodes with high capacity has been one of the most urgent tasks in advancing the overall performance of LIBs.<sup>2,3</sup> Among the available candidates, nanometre-sized transition metal oxides have been attracting research attention due to their low cost, wide availability, and especially higher theoretical specific capacities (>600 mA h g<sup>-1</sup>).<sup>4,5</sup> Iron oxide, as an important member of these transition metal oxides, is regarded as a potential electrode material to replace graphite owing to its much higher theoretical capacity (~1005 mA h g<sup>-1</sup>) than most other oxides, natural abundance and non-toxicity.<sup>6,7</sup> However the poor electrical conductivity and large volume change during the lithiation/delithiation processes and subsequent pulverization of particles result in rapid cycling performance dropping, which severely encumbers its practical application.<sup>8</sup> The widely used methods to overcome these drawbacks is to form a layer of conducting materials, such as carbon,<sup>9–12</sup> graphene<sup>13–15</sup> and conducting polymers,<sup>16</sup> to wrap the oxide particles. These wrapping layers, can act as buffers which preventing the agglomeration of the nanomaterials and cushioning the volume changes during the

lithiation/delithiation processes. Among these wrapping candidates, amorphous carbon is the most commonly used and it can be prepared easily. Amorphous carbon wrapped Fe<sub>2</sub>O<sub>3</sub> nanocomposites have been regarded as potential anode materials for LIBs and studied.<sup>17,18</sup> We demonstrate here, a special 3DD-Fe<sub>2</sub>O<sub>3</sub>@C nanostructured anode material can be synthesized *via* a simple route, it exhibits high capacity and cyclic performance. To date, there has been no work reported about the material with same structure as electrode for LIBs.

## Experimental

Fe<sub>2</sub>O<sub>3</sub> powder was prepared by a simple hydrothermal method: 0.11 g potassium ferrocyanide (K<sub>3</sub>[Fe(CN)<sub>6</sub>]), 3.8 g polyvinyl pyrrolidone (PVP) and 0.06 g hexadecyl trimethyl ammonium bromide (CTAB) were dissolved into 40 mL deionized water and then the solution was stirred for 30 min, and then was transferred to a 50 mL Teflon-lined stainless autoclave and maintained at 180 °C for 24 h in a rotary oven. The resulted red solid was collected by centrifugation, and then washed with deionized water and ethanol each for several times to remove the soluble impurities after the autoclave was cooled to room temperature naturally. Finally, the product was obtained by dehydrating at 50 °C in an oven overnight.

To synthesize 3DD-Fe<sub>2</sub>O<sub>3</sub>@C, 0.05 g as-prepared Fe<sub>2</sub>O<sub>3</sub> and 0.2 g glucose were dispersed into 16 mL deionized water. After ultrasonic treatment for 15 min, the solution was transferred into a Teflon-lined stainless autoclave for hydrothermal reaction at 180 °C for 4 h in rotary oven. After the autoclave cooled down, the sample was washed with deionized water and absolute ethanol, then was dried in air at 80 °C for 5 h. The 3DD-Fe<sub>2</sub>O<sub>3</sub>@C was obtained by calcining the above precipitate at 400 °C for 2 h in Ar atmosphere.

X-ray diffraction (XRD) patterns were collected on a 18 kW D/MAX2500V+/PC with Cu Kα radiation at a scan speed of 4° min<sup>-1</sup>. Scanning electron microscopy (FESEM) images were

<sup>a</sup>School of Material Science and Engineering, Shanghai University, Shanghai 200444, PR China

<sup>b</sup>State Key Laboratory of Advanced Special Steel, Shanghai University, Shanghai 200072, PR China. E-mail: z.zhou@shu.edu.cn

<sup>c</sup>Key Laboratory of Material Microstructures, Shanghai University, Shanghai 200444, PR China

<sup>d</sup>Department of Physics, Aberystwyth University, Aberystwyth SY23 3BZ, UK

<sup>e</sup>Materials Genome Institute, Shanghai University, Shanghai 200444, PR China

<sup>f</sup>State Key Laboratory of Solidification Processing, School of Materials Science and Engineering, Northwestern Polytechnical University, Xi'an 710072, PR China

<sup>g</sup>Department of Chemistry, Tsinghua University, Beijing 100084, PR China



acquired on a JEOL JSM-6700F. Transmission electron microscopy images were taken on a JEOL JEM-2010F and a JEOL JEM-2100F. Thermogravimetric analysis (TGA) curve was measured on an MAX700 thermal analyzer.

Electrochemical properties were investigated using CR2032-type coin cells. The working electrode consists of 60% of the active material, 30% of conducting carbon black (Super-P-L), and 10% of polymer binder (polyvinylidene fluoride, PVDF). The electrolyte is 1.0 M LiPF<sub>6</sub> in a mixture of ethylene carbonate, ethylmethyl carbonate and diethyl carbonate (EC/EMC/DMC, 1 : 1 : 1 vol). Celgard 2400 was used as the separator and lithium as the counter electrode. Coin-type cells were assembled in an argon-filled glove box (Super 1220/750). Charge-discharge tests were carried out at the voltage range of 0.05–3.0 V (vs. Li/Li<sup>+</sup>) using a battery test system (BTSDA).

## Structure and morphology

The as prepared sample is characterized by XRD. As shown in Fig. 1(a), the obtained Fe<sub>2</sub>O<sub>3</sub> is the well-crystallized rhombohedral phase of  $\alpha$ -Fe<sub>2</sub>O<sub>3</sub> (JCPDS no. 33-0664). Furthermore, it implies that the carbon coating treatment on the surface does not change the crystal structure of the sample. There is no distinguishable diffraction peaks associated with carbonaceous crystals found in the pattern, which indicates that the carbon shell is very likely in an amorphous state.

The XPS survey spectra of the Fe<sub>2</sub>O<sub>3</sub> and 3DD-Fe<sub>2</sub>O<sub>3</sub>@C are shown in Fig. 1(b). The peaks of Fe, O and C are observed in both the uncoated and coated Fe<sub>2</sub>O<sub>3</sub>. Furthermore, the relative peak intensity of C 1s of the carbon-coated sample is much stronger than that of the uncoated, this indicates the presence of carbon coating. As the atomic sensitivity factor of Fe is considerably higher than those of C and O, the relatively weak intensity of Fe and O in 3DD-Fe<sub>2</sub>O<sub>3</sub>@C suggests that there is a carbon layer coated on the surface of the 3DD-Fe<sub>2</sub>O<sub>3</sub>@C.<sup>19</sup> Fig. 1(c) shows the C 1s of the Fe<sub>2</sub>O<sub>3</sub> and the 3DD-Fe<sub>2</sub>O<sub>3</sub>@C

samples respectively. We can see that there are only one strong peak centred at 284.6 eV in the 3DD-Fe<sub>2</sub>O<sub>3</sub>@C associated with C–C bonds. The C 1s spectrum of 3DD-Fe<sub>2</sub>O<sub>3</sub> can be resolved into two peaks with binding energies of 284.6 eV and 287.4 eV which can be attributed to the adventitious carbon from the instrument. TGA analysis in Fig. 1(d) shows that the carbon content is about 2.72%.

The morphology of the samples is investigated by SEM. As shown in Fig. 2, the samples show flower-like dendritic nanocrystalline structure with 6 rotational folds. The size of the particles is uniformly 700–800 nm in diameter. It also can be seen that the size and morphology of the dendritic structure are similar before and after the process of carbon coating. The elemental mapping results (Fig. 2(f)–(h)) demonstrate that the distribution patterns of iron and oxygen are coincident, and carbon is well distributed in the sample. This suggests that carbon has been coated onto the entire surface of Fe<sub>2</sub>O<sub>3</sub> nanoparticles.

## Electrochemical characterization

Electrochemical performance of the Fe<sub>2</sub>O<sub>3</sub> and 3DD-Fe<sub>2</sub>O<sub>3</sub>@C samples has been investigated and is summarized in Fig. 3. Fig. 3(a) shows their charge capacities under a current density of 100 mA g<sup>-1</sup>. It can be seen that the discharge and charge capacities of Fe<sub>2</sub>O<sub>3</sub> are 2052 mA h g<sup>-1</sup> and 1276 mA h g<sup>-1</sup> respectively in the first cycle, but drop significantly to 320 mA h g<sup>-1</sup> and 322 mA h g<sup>-1</sup> after 100 cycles. In comparison, the

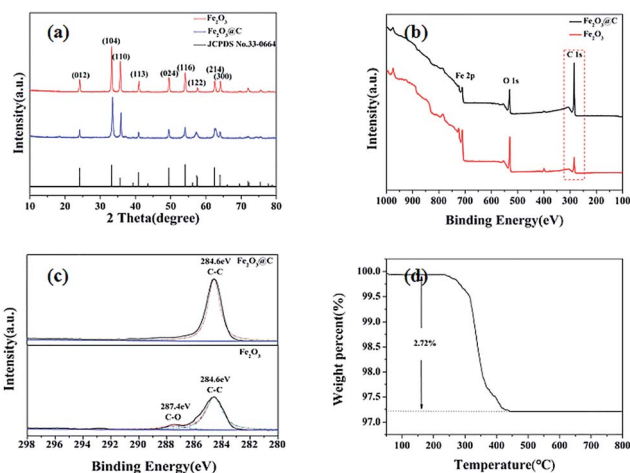


Fig. 1 XRD patterns of Fe<sub>2</sub>O<sub>3</sub> and 3DD-Fe<sub>2</sub>O<sub>3</sub>@C (a); XPS survey spectra (b) and high-resolution XPS spectra of C 1s (c); TGA curves of 3DD-Fe<sub>2</sub>O<sub>3</sub>@C sample from 25 to 800 °C with heating rate of 10 °C min<sup>-1</sup> in flowing air (d).

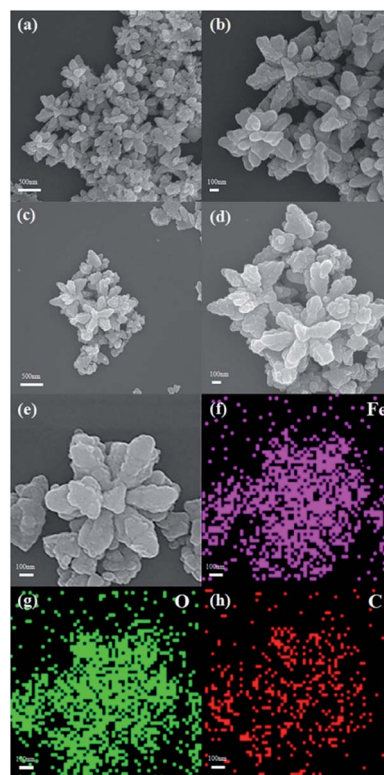


Fig. 2 SEM images of Fe<sub>2</sub>O<sub>3</sub> (a and b); SEM images (c–e) and the EDS elemental mapping (f–h) of 3DD-Fe<sub>2</sub>O<sub>3</sub>@C.



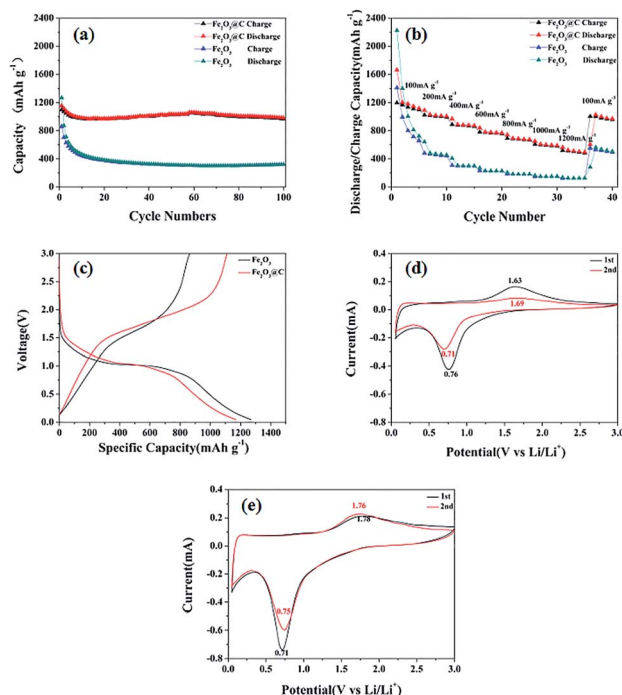


Fig. 3 Cycle performances (a), rate capability (b), first-cycle discharge/charge voltage profiles (c) and CV curves of  $\text{Fe}_2\text{O}_3$  (d) and  $3\text{DD-Fe}_2\text{O}_3@\text{C}$  (e).

discharge and charge capacities of  $3\text{DD-Fe}_2\text{O}_3@\text{C}$  of the first cycle are  $1528 \text{ mA h g}^{-1}$  and  $1053 \text{ mA h g}^{-1}$ , which are much lower than that of uncoated  $\text{Fe}_2\text{O}_3$ . However, after 100th cycle, the discharge and charge capacity of  $3\text{DD-Fe}_2\text{O}_3@\text{C}$  can still remain at  $982 \text{ mA h g}^{-1}$  and  $971 \text{ mA h g}^{-1}$ . The rate capacities of the samples are tested from 100 to  $1200 \text{ mA g}^{-1}$  (100, 200, 400, 600, 800, 1000 and  $1200 \text{ mA g}^{-1}$ ), the current densities for the 5th cycles are displayed in Fig. 3(b).  $3\text{DD-Fe}_2\text{O}_3@\text{C}$  exhibits overall better rate performance against pure  $\text{Fe}_2\text{O}_3$ . The initial discharge capacity of  $3\text{DD-Fe}_2\text{O}_3@\text{C}$  at  $100 \text{ mA g}^{-1}$  is  $1119 \text{ mA h g}^{-1}$ . After the testing cycles, the specific capacity of  $3\text{DD-Fe}_2\text{O}_3@\text{C}$  recovers to  $972 \text{ mA h g}^{-1}$  when the current density is returned to  $100 \text{ mA g}^{-1}$ . Fig. 3(c) gives the first-cycle discharge/charge voltage profiles in the voltage window of 0.05–3.0 V. The first-cycle discharge/charge capacities of and the uncoated and coated  $\text{Fe}_2\text{O}_3$  are  $1270/862 \text{ mA h g}^{-1}$  and  $1169/1109 \text{ mA h g}^{-1}$ , which result in the coulombic efficiencies of 68% and 95%, respectively. The CV curves of the samples after the first cycle at  $100 \text{ mA g}^{-1}$  are presented in Fig. 3(d) and (e). The voltage window is 0.05–3 V and scan rate is set to  $0.1 \text{ mV s}^{-1}$ . In Fig. 3(d), there is a cathodic peak centred at 0.76 V in the 1<sup>st</sup> scanning cycle, corresponding to the reduction of  $\text{Fe}_2\text{O}_3$  with lithium ion to form Fe and  $\text{Li}_2\text{O}$ , and the formation of solid electrolyte interphase layer on the surface of the electron. The main anodic peak at 1.63 V is attributed to the oxidation reaction of Fe to form  $\text{Fe}^{3+}$ .<sup>19,20</sup> In the 2<sup>nd</sup> cycle, the cathodic and anodic peaks are shifted due to the polarization in the first cycle. The redox peaks of the  $3\text{DD-Fe}_2\text{O}_3@\text{C}$  in Fig. 3(e) at 0.71/1.78 V are close to those of the pure  $\text{Fe}_2\text{O}_3$ , but they show better repeatability.

## Conclusions

A  $3\text{DD-Fe}_2\text{O}_3@\text{C}$  LIB anode material has been successfully fabricated through a facile and easy scale-up two-step route. Compared with bare dendritic  $\text{Fe}_2\text{O}_3$ , the  $3\text{DD-Fe}_2\text{O}_3@\text{C}$  exhibit an excellent overall performance. Its discharge/charge capacity can be well remained at  $982 \text{ mA h g}^{-1}$  and  $971 \text{ mA h g}^{-1}$  after 100 cycles at a rate of  $100 \text{ mA g}^{-1}$ . The carbon coating increases significantly the cycling stability of  $\text{Fe}_2\text{O}_3$ . In view of the special structure and outstanding electrochemical performance, the  $3\text{DD-Fe}_2\text{O}_3@\text{C}$  might serve as a potential electrode material for LIBs.

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