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Methane combustion over Pd/CoAl₂O₄/Al₂O₃ catalysts prepared by galvanic deposition†

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Pd/CoAl₂O₄/Al₂O₃ methane combustion catalysts were synthesized using a galvanic deposition (GD) method (PdCoAl-GD). This PdCoAl-GD catalyst showed higher activities and turnover frequencies (TOFs) than conventional Pd/Al₂O₃. According to X-ray diffraction (XRD), X-ray absorption fine structure (XAFS) and scanning transmission electron microscopy (STEM) measurements, PdCoAl-GD was composed of a CoAl₂O₄ phase supported on γ -Al₂O₃ and dispersed Pd nanoparticles of 2–7 nm in size on CoAl₂O₄. Operando Pd K-edge XAFS measurements indicated that the Pd in PdCoAl-GD was oxidized to highly active methane combustion PdO species at low temperatures. PdCoAl-GD also showed high activity (light-off tests) when PdO was initially present on the catalysts. Methane temperature-programmed reaction (CH₄-TPR) measurements on PdCoAl-GD revealed that PdO was reduced by CH₄ at low temperatures. The GD method used herein achieved PdO species that were effective for C–H activation.

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Introduction

Natural gas vehicles are becoming widely used because of their cleaner exhaust gas characteristics compared to conventional fossil fuel-based automobiles. However, unburned methane emissions are hazardous and have a high greenhouse effect coefficient that is 21 times higher than carbon dioxide. Complete oxidation of methane using supported heterogeneous catalysts has become increasingly important for emission reduction of unburned methane.^{1–3} Supported Pd catalysts have been used because of their high activity in methane combustion,^{4–37} and alumina-supported Pd catalysts (Pd/Al₂O₃) are used, especially, due to their high activity and thermal stability. However, methane combustion activity at low temperatures is still insufficient and the development of a highly active catalyst at low temperatures is strongly desired.

For the aim of designing catalysts with higher activity, it is important to control the Pd–metal oxide interaction. Cargnello *et al.* synthesized Pd@CeO₂ catalysts that have attracted attention because of their exceptional methane combustion activities,³⁶ and the influence of the Pd–CeO₂ interfaces on high methane combustion activity has been experimentally and theoretically studied.^{7,38,39} Zou *et al.* prepared alumina-supported core-shell NiO@PdO catalysts with higher Pd utilization efficiencies than Pd/CeO₂. However, these catalysts were prepared by a complex

method (*i.e.*, multi-step reactions and protecting agents); thus, a simpler preparation method is desired. The addition of transition metal (*e.g.*, Ni or Co) oxides to Pd/Al₂O₃ catalysts has been reported to improve their methane combustion activity.^{4,6,13,23,25,30,32} However, to improve the activity, Pd is required to be in good contact with the additional element species. In this sense, we used a galvanic deposition (GD) method to enhance the interaction between Pd and CoO_x species.²¹ The GD method allowed the support of a metal over a second metal with a higher ionization tendency. Thus, different metals were deposited upon contact between the two metals, thereby enhancing their interfacial interaction. Pd–Co/Al₂O₃ catalysts prepared by a GD method showed significantly higher methane combustion activities compared to Pd/Al₂O₃ and Pd–Co/Al₂O₃ prepared by a conventional impregnation method. However, this improvement in activity was insufficient because of the poor contact between Pd and the relatively large Co particles. The interfacial contact between Pd and Co is expected to improve by precipitating Pd with a GD method after dispersion of Co in a solid solution in Al₂O₃.

In this study, we synthesized highly active Pd/CoAl₂O₄/Al₂O₃ methane combustion catalysts with enhanced interfacial contact between Pd and CoAl₂O₄ using a GD method. The oxidation state of Pd during the reaction was observed *in situ* by operando X-ray absorption fine structure (XAFS) spectroscopy.

Experimental section

Catalyst preparation

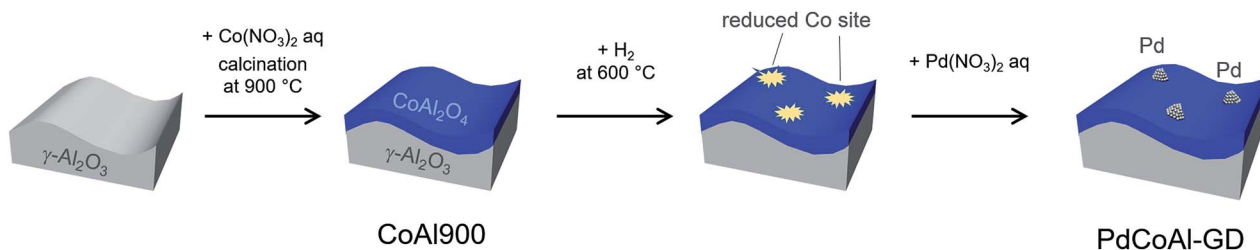
Co(NO₃)₂·6H₂O (98%) was purchased from Kishida Chemical. A 4.5 wt% Pd(NO₃)₂ aqueous solution and high purity Al₂O₃ (99%) were supplied from Cataler Corporation and SASOL, respectively.

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Scheme 1 Synthetic procedure for Pd/CoAl₂O₄/Al₂O₃ using galvanic deposition method.

CoAl₂O₄/Al₂O₃ (5 wt% Co loading) was prepared by an impregnation method. An aqueous suspension containing boehmite and Co(NO₃)₂·2H₂O was stirred for 1 h. After evaporation and overnight drying at 80 °C, the resulting solid was calcined at 900 °C for 3 h. The solid was denoted as CoAl900.

Pd/CoAl₂O₄/Al₂O₃ was prepared with CoAl900 and Pd(NO₃)₂ by a GD method as described in previous reports (Scheme 1).^{21,40–42} 2.5 g of CoAl900 was added to a two-neck round-bottom flask that was capped with a septum. CoAl900 was reduced under flowing H₂ at 600 °C for 30 min. After switching to N₂, the two-neck round-bottom flask containing CoAl900 was kept at 60 °C. 40 mL of degassed H₂O was added to a two-neck round-bottom flask under stirring and 0.478 mmol of aqueous Pd(NO₃)₂ was subsequently injected. The slurry was stirred for 1 h, centrifuged, and dried overnight. The resulting material was denoted as PdCoAl-GD. Inductively coupled plasma analysis revealed a Pd loading of 1.9 wt% on PdCoAl-GD, which was equal to the nominal loading. The Co loading was lower than that of CoAl900 (4.7 vs. 5.0 wt%), thereby revealing that a fraction of Co was dissolved into water during deposition of Pd.

As a reference catalyst, Pd/Al₂O₃ was prepared by a conventional impregnation method using a Pd(NO₃)₂ solution and Al₂O₃. The mixture was dried and calcined in air at 500 °C for 3 h (denoted as PdAl-I). A Pd/CoAl₂O₄/Al₂O₃ catalyst was also prepared by a sequential impregnation method using a Pd(NO₃)₂ solution and CoAl900. The mixture was dried and calcined in air at 500 °C for 3 h (denoted as PdCoAl-SI). The Pd and Co loadings of the catalysts were adjusted to 2 and 4.9 wt%, respectively.

Catalytic tests

Light-off methane combustion tests were conducted using a conventional fixed-bed flow reactor at atmospheric pressure with 20 mg of catalyst loaded in a Pyrex glass tube with an internal diameter of 4 mm. In this study, we performed catalytic tests under two pretreatment conditions: (i) O₂ at 500 °C for 10 min, followed by a H₂ treatment at 500 °C for 10 min (initial state of Pd : Pd⁰); and (ii) O₂ treatment at 500 °C for 10 min (initial state of Pd : PdO). The catalytic tests were performed under flowing (100 mL min^{−1}) 0.4% CH₄/10% O₂/He balance. The reaction temperature ranged from 200 to 600 °C, and the heating rate was 5 °C min^{−1}. The gas hourly space velocity was 300 000 mL (h g_{cat})^{−1}. The effluent gas was analyzed by a nondispersive infrared (NDIR) CO/CO₂ analyzer (Horiba VIA510) while stepwise increasing the reaction temperature.

Catalyst characterization

The prepared catalysts were characterized by X-ray diffraction (XRD), XAFS, high-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM), X-ray photoelectron spectroscopy (XPS), CO adsorption, as well as methane temperature-programmed reductions (CH₄-TPR).

The XRD patterns of the catalysts were recorded on a Rigaku MiniFlex II/AP diffractometer with a Cu Kα radiation. All samples were measured after preparation without performing any pretreatment.

The Co K-edge XAFS spectra were obtained on the BL01B1 beamline at the SPring-8 synchrotron radiation facility (8 GeV, 100 mA) of the Japan Synchrotron Radiation Research Institute (JASRI) in Hyogo, Japan. The XAFS measurements (transmission mode) were performed ex situ. The samples were pelletized (7 mm in diameter). PdCoAl-GD and PdCoAl-SI were ex situ measured after methane combustion tests at 600 °C, while CoAl900 was measured after no pretreatment. The data analysis was performed using the Athena and Artemis softwares including in the Demeter package. The curve-fitting analysis of the EXAFS spectra was performed for the inverse Fourier transforms assuming single scattering using the theoretical parameters calculated by FEFF6. The Co K-edge EXAFS data were fitted between 3–12 Å in *k* space and 1–3 Å in *R* space.

HAADF-STEM and energy dispersive X-ray (EDX) images were collected using a JEOL JEM-2100F microscope operating at 200 kV. For TEM analysis, the spent catalysts were dispersed in methanol and dropped onto a Cu mesh provided with a carbon microgrid.

XPS measurements were performed on a JPS-9000MC system (JEOL Ltd.) with Mg Kα radiation to understand the electronic properties of the Pd surface after methane combustion. Because the peak position of the Pd²⁺ 3d_{5/2} derived from PdO bulk was 337.3 eV, this value was fit to Pdⁿ⁺ without constraint conditions. The Pd²⁺ 3d_{3/2} and Pdⁿ⁺ 3d_{3/2} peaks were analyzed considering that the area of this peak was two-thirds of that of 3d_{5/2} and four analysis peaks were obtained.

CO chemisorption was carried out on a BELCAT (Bel Japan Inc.) apparatus, while CH₄-TPR was carried out using a NDIR CO/CO₂ analyzer (Horiba VIA510). CO chemisorption was performed after oxidation (O₂ at 500 °C) and reduction (H₂ at 50 °C) pretreatments. For the CH₄-TPR measurements, 50 mg of the sample were heated from 200 to 600 °C at a rate of 5 °C min^{−1} under flowing 0.4% CH₄ in N₂ (50 mL min^{−1}) after a pretreatment with flowing O₂ at 500 °C.



Operando Pd K-edge XAFS spectroscopy

Operando Pd K-edge XAFS measurements were performed at BL01B1, SPring-8, Japan. The samples were pelletized (7 mm in diameter) and set in a quartz glass XAFS cell. The measurement sequence was carried out at the same conditions employed for the methane combustion catalytic tests. Thus, after a pretreatment with flowing O₂ (500 °C) and H₂ (500 °C), the catalyst was contacted with flowing 0.4% CH₄/10% O₂/He (reaction mixture) and heated at a rate of 5 °C min⁻¹ from 200 to 500 °C. During this heating, quick Pd K-edge XAFS spectra were obtained in a transmission mode. In addition, the composition (*i.e.*, CH₄, CO, CO₂, H₂O, O₂, *etc.*) of the outlet gas was analyzed by mass spectrometry (MS).

Results and discussion

Catalytic activity

We performed methane combustion tests on the prepared catalysts. The catalysts were H₂ pretreated at 500 °C to reduce the Pd species to a metallic phase. Fig. 1(a) shows the light-off methane combustion curves for PdCoAl-GD, PdCoAl-SI, PdAl-I, and CoAl900. *T*₁₀ was defined as the temperature at which methane conversion reached 10%. As shown in Table 1, PdCoAl-GD showed the best low-temperature combustion activity because its *T*₁₀ (266 °C) was *ca.* 20 °C lower than those of PdAl-I and PdCoAl-SI. *T*₁₀ of PdCoAl-SI was slightly lower than that of PdAl-I. Compared with the catalysts previously reported, PdCoAl-GD showed comparable high activity (Table 2 and Fig. S1†).^{4,5,7,11,22,24,33,36,43} The apparent activity followed a different trend PdAl-I > PdCoAl-SI at high temperatures. CoAl900 showed no catalytic activity below 400 °C, thereby suggesting that Pd species were the active sites in this reaction.

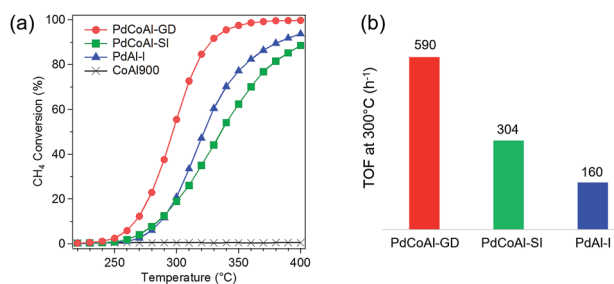


Fig. 1 (a) Methane combustion light-off curves of PdCoAl-GD, PdCoAl-SI, PdAl-I and CoAl900. Pretreatment: flowing O₂ at 500 °C followed by flowing H₂ at 500 °C. (b) Methane combustion TOF at 300 °C over PdCoAl-GD, PdCoAl-SI and PdAl-I.

Table 1 Catalytic test, CO uptake, Pd particle size, and TOF results

Catalysts	<i>T</i> ₁₀ (°C)	CO uptake ^a (10 ⁻⁶ mol g ⁻¹)	<i>d</i> _{Pd-CO} ^b (nm)	<i>d</i> _{Pd-TEM} (nm)	TOF at 300 °C (h ⁻¹)
PdCoAl-GD	266	48.5	4.3	4.2	590
PdCoAl-SI	285	33.5	6.3	6.2	304
PdAl-I	288	57.6	3.8	4.2	160

^a CO uptake was measured by CO chemisorption after an oxidation pretreatment with O₂ at 500 °C and reduction with H₂ at 50 °C. ^b The Pd particle size was estimated by assuming a CO to surface metal atom ratio of 1 : 1.

Table 2 Methane combustion activities for representative catalysts

Catalysts	Reaction rate ^a (μmol _{CH₄} g _{cat} ⁻¹ s ⁻¹)	Pd mass activity ^a (10 × μmol _{CH₄} g _{Pd} ⁻¹ s ⁻¹)	Ref.
PdCoAl-GD (this work)	8.3	42	—
3% Pd/CeO ₂ -os	7.4	25	24
Pd@CeO ₂ /H-Al ₂ O ₃	5.1	51	36
Co@C	1.8	—	43
1.09 wt% Pd/CeO ₂	1.5	14	7
Pd/H-ZMS-5(8.0)	1.5	24	5
Pd/Ni-Al ₂ O ₃ -GD	1.3	2.6	33
Pd/Co ₃ O ₄ -P	1.3	12	11
Pd/Co ₃ O ₄ -F	1.2	11	11
1.93AuPd _{1.95} /3DOM CoCr ₂ O ₄	0.6	—	22
NiO@PdO/Al ₂ O ₃ (2 : 1)	0.3	14	4

^a All value is estimated from the results of methane combustion at 300 °C.

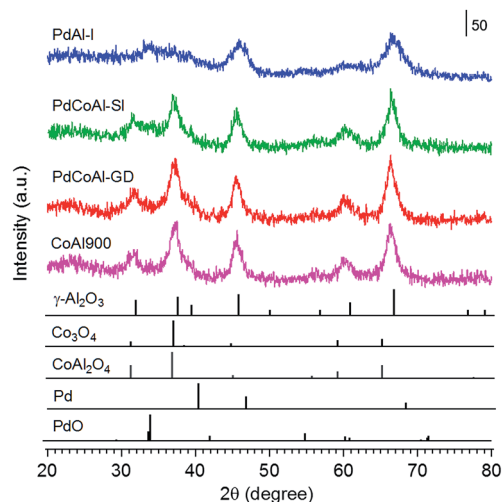


Fig. 2 X-ray diffraction patterns of: PdCoAl-GD, PdCoAl-SI, PdAl-I and CoAl900. The bottom peaks indicate the position of the reference materials.

The turnover frequencies (TOFs) for the prepared catalysts were estimated by the following equation:

$$\text{TOF} = \frac{\text{reaction rate at 300 °C [mol h}^{-1}\text{]}}{\text{number of surface Pd [mol]}}$$



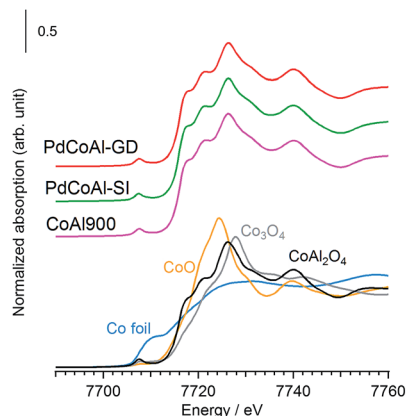


Fig. 3 Normalized absorption spectra at the Co K-edge for PdCoAl-GD (red), PdCoAl-SI (green), CoAl900 (pink) and references (Co foil: royal blue, CoO: orange, Co₃O₄: gray and CoAl₂O₄: black).

The number of surface Pd atoms was estimated from the CO chemisorption data. The diameter of the Pd particles obtained by CO chemisorption was also confirmed by the particle size distribution obtained from the HAADF-STEM images. The CO uptake, Pd particle size and TOF values at 300 °C for the catalysts are summarized in Fig. 1(b) and Table 1. The TOF at 300 °C for methane combustion followed the trend PdCoAl-GD > PdCoAl-SI > PdAl-I. The TOF of PdCoAl-GD (590 h⁻¹) was twice that of PdCoAl-SI (304 h⁻¹), and four times higher than that of PdAl-I (160 h⁻¹). PdCoAl-GD, PdCoAl-SI and PdAl-I were estimated to have average Pd particle sizes of 4.3, 6.3 and 3.8 nm, respectively. According to a previous work, catalysts having large sized Pd particles exhibited higher TOFs for methane combustion.³⁷ Therefore, we prepared several Pd/Al₂O₃ and Pd/Co/Al₂O₃ catalysts with varying Pd particle sizes, and we

measured the TOF values of these catalysts (Table S1†). PdCoAl-GD showed a noticeably high TOF even considering the Pd size effects (Fig. S2†). Considering the above data, PdCoAl-GD was particularly active toward the methane combustion reaction in the low-temperature range.

Catalyst structure

The catalyst structure was characterized by XRD, XAFS spectroscopy and HAADF-STEM observations.

Fig. 2 shows the XRD patterns of the prepared catalysts. The diffraction patterns confirmed the presence of a γ -Al₂O₃ phase in all cases. Since the diffraction lines originated from Pd were hardly observed, we assumed that Pd was in the form of highly dispersed nanoparticles. The samples containing Co showed XRD patterns characteristics of Co₃O₄ or CoAl₂O₄ phases, although we could not discriminate between these structures. Therefore, to investigate the surrounding structure of Co in more detail, XAFS measurements were carried out. Fig. 3 shows the normalized Co K-edge X-ray absorption near-edge spectroscopy (XANES) spectra for PdCoAl-GD, PdCoAl-SI, CoAl900, and reference materials. All the prepared catalysts showed XANES spectra similar to that of CoAl₂O₄. Fig. 4 shows the k^3 -weighted Co K-edge EXAFS spectra of CoAl900, PdCoAl-GD, PdCoAl-SI, and reference materials. CoAl900, PdCoAl-GD and PdCoAl-SI showed EXAFS spectra similar to that of CoAl₂O₄ (and not Co₃O₄). The curve-fitting results of PdCoAl-GD are shown in Table 3. The spectra of PdCoAl-GD showed a first peak at 1.6 Å originated by the Co–O shell and a second peak at 3.0 Å ascribed to the Co–Al, Co–O and Co–Co shells of CoAl₂O₄ (Table 3). CoAl900 and PdCoAl-SI also showed spectra similar to that of CoAl₂O₄. These results indicated that Co in CoAl900 was almost completely dissolved into the γ -Al₂O₃ phase upon calcination at 900 °C forming a CoAl₂O₄ phase. Additionally, we obtained the

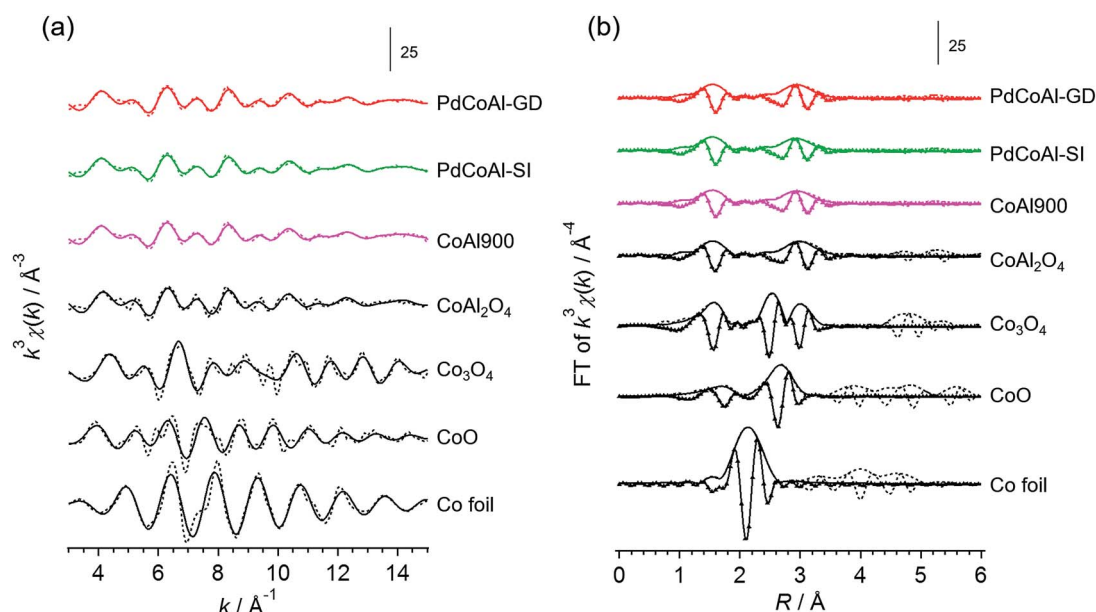


Fig. 4 (a) k^3 -weighted Co K-edge EXAFS spectra and (b) Fourier transform of PdCoAl-GD (red), PdCoAl-SI (green), CoAl900 (pink) and references (black). Dotted lines: raw data; solid line: fitting data; marked: imaginary part of the Fourier transform.



Table 3 Curve-fitting results of the k^3 -weighted Co K-edge EXAFS data for PdCoAl-GD

Sample	Shell	CN	$R/\text{\AA}$	$\sigma^2/10^4 \text{ nm}^2$
PdCoAl-GD ^a	Co-O	3.8 ± 0.9	1.96 ± 0.01	0.37 ± 0.19
	Co-Al	7.7 ± 2.0	3.37 ± 0.08	0.89 ± 2.80
	Co-O	7.7 ± 2.0	3.40 ± 0.08	0.39 ± 2.43
	Co-Co	2.6 ± 0.7	3.51 ± 0.08	0.63 ± 1.31

^a $\Delta E = 1.99 \text{ eV}$, $R_{\text{factor}} = 4\%$.

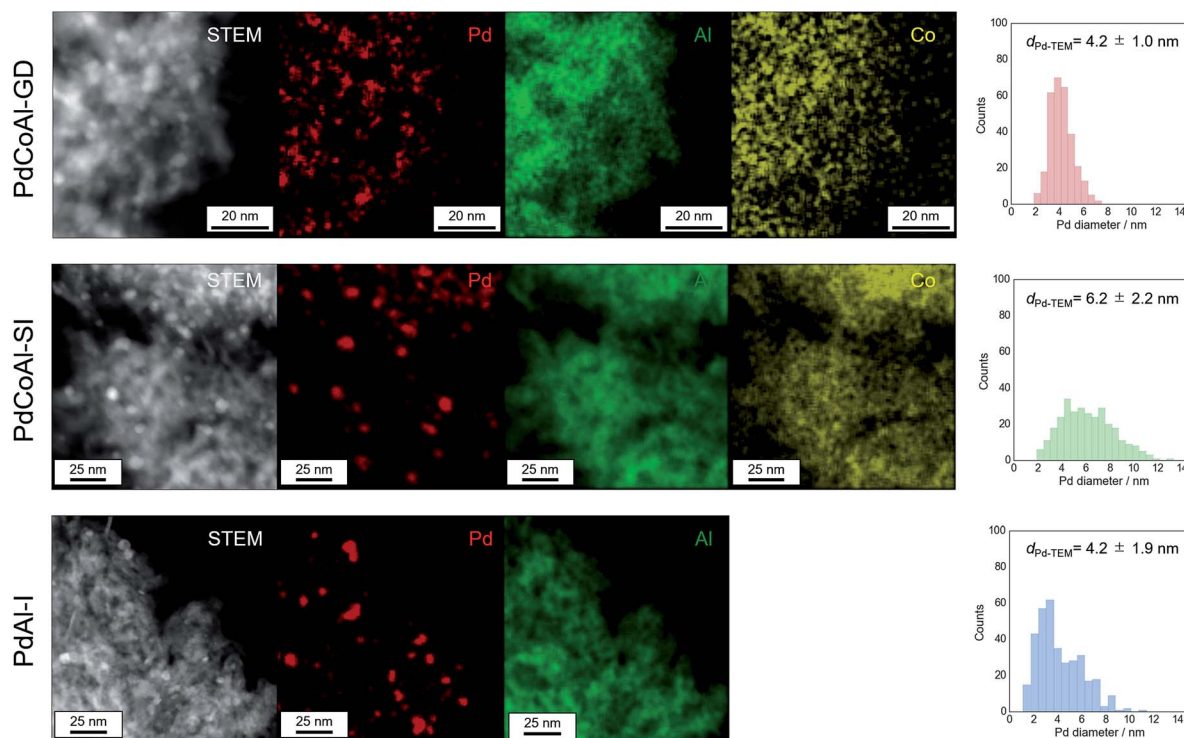
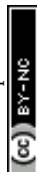
Co 2p X-ray photoelectron spectroscopy (XPS) spectra of all the samples (Fig. S3†). Therefore, CoAl_2O_4 species were considered to be present near the surface of $\gamma\text{-Al}_2\text{O}_3$.

Fig. 5 shows HAADF-STEM and EDX elemental mapping images of PdCoAl-GD, PdCoAl-SI and PdAl-I. The white contrast in the HAADF-STEM images was produced by the Pd nanoparticles, while the green, yellow and red regions in the EDX elemental mapping were ascribed to Al, Co and Pd, respectively. In the case of PdCoAl-GD and PdCoAl-SI, the Co species were mainly overlapped with those of Al. According to the Co K-edge XAFS spectra, PdCoAl-GD and PdCoAl-SI possessed a CoAl_2O_4 phase dispersed over $\gamma\text{-Al}_2\text{O}_3$. In the case of PdCoAl-GD, Pd species with a size of 2–7 nm were detected overlapping with Al and Co species. Since GD proceeds upon contact between a Pd precursor and reduced Co species, Pd nanoparticles were deposited onto CoAl_2O_4 species. The Pd size distributions were obtained by analyzing the HAADF-STEM images (Fig. 5). The average Pd particle size calculated by STEM was in rough agreement with that estimated by CO chemisorption (Table 1)

However, the enhanced activity cannot be explained only by characterizing the catalyst before methane combustion. A detailed analysis of the state of Pd during reaction is necessary.

Operando Pd K-edge XAFS measurements

We performed operando Pd K-edge XAFS measurements to clarify the Pd oxidation state during methane combustion. The samples were analyzed at the same conditions used for the catalytic tests including a H_2 pretreatment (see Fig. 1). Fig. 6 shows a series of normalized Pd K-edge XANES spectra of PdCoAl-GD. First, after the oxidation pretreatment, Pd was in form of PdO (Fig. 6(b)). Pd was subsequently reduced to Pd^0 after the H_2 pretreatment (Fig. 6(c)). Pd was slightly oxidized when contacted with flowing reaction gases at 200°C (Fig. 6(d)). The fraction of PdO gradually increased with temperature until complete oxidation of Pd. Similar operando XAFS measurements were conducted for PdCoAl-SI and PdAl-I (Fig. S4 and S5†). All Pd K-edge XANES spectra were described with a linear combination fitting (LCF) of two XANES spectra *i.e.*, the one obtained after oxidation at 500°C (Fig. 6(b)), and that obtained after reduction at 500°C (Fig. 6(c)). The amount of PdO (PdO ratio) in the catalysts was estimated using LCF. During the XAFS measurements, the outlet gases were analyzed by MS, and the CH_4 conversion was calculated with the reaction temperature. Fig. 7(a)–(c) show the PdO ratio and CH_4 conversion values under reaction for PdCoAl-GD, PdCoAl-SI and PdAl-I. In the case of PdCoAl-GD, the CH_4 conversion increased with the PdO ratio (900 s, reaction temperature: 275°C). A similar trend was found for PdCoAl-SI and PdAl-I, although CH_4 conversion and PdO

**Fig. 5** HAADF-STEM images, EDX element mapping, and Pd particle size histograms for PdCoAl-GD, PdCoAl-SI, and PdAl-I.

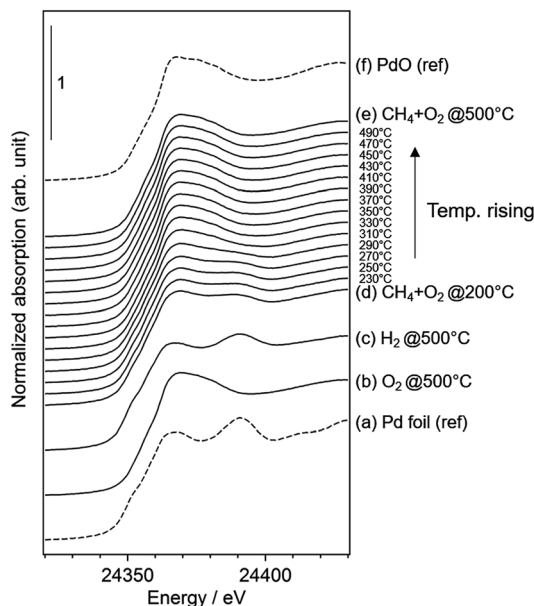


Fig. 6 Normalized Pd K-edge XANES spectra of: (a) Pd foil as a reference; (b–e) results for PdCoAl-GD under operando XAFS measurements; (f) PdO as a reference.

formation were observed at higher temperatures. Moreover, we performed operando XAFS studies for several Pd/Al₂O₃ catalysts having different catalytic activities (Table S2 and Fig. S6†). As shown in Fig. 7(d), the relationship between T_{10} and the PdO ratio at 310 °C was roughly linear for all the catalysts. The

catalysts with higher PdO contents showed lower T_{10} values. Considering the operando XAFS measurements above described, PdO was the main active species. Thus, the low light-off temperature of PdCoAl-GD can be ascribed to the oxidation of Pd⁰ to PdO at low temperatures.

Methane combustion over PdO state catalysts

As indicated in the previous section, the main active species for this reaction is PdO. This result led us to make the following question: What would happen if Pd was initially in form of PdO? Would the catalysts show similar catalytic activities?

Fig. 8 shows the methane combustion results of the catalysts previously treated with O₂ with the aim to oxidized Pd to PdO. Although Pd was initially as PdO, PdCoAl-GD showed the highest activity among all the catalysts tested. When Pd was initially as Pd⁰, PdCoAl-SI and PdAl-I showed different trends above 300 °C (Fig. 1) in virtue of their Pd particle size (6.3 vs. 3.8 nm, respectively). Pd was gradually oxidized during the catalytic tests such that PdO was main active species in this reaction. Since the Pd surface area of PdCoAl-SI was lower than that of PdAl-I, the former material was considered to have lower Pd oxidation rates. As indicated in Fig. 8, the activity of the catalysts having PdO as the initial phase followed the trend PdCoAl-GD > PdCoAl-SI > PdAl-I in all the temperature ranges.

The rate-limiting step for methane combustion on PdO is the activation of the C–H bond in CH₄ that takes place at the beginning of the reaction.^{44,45} In this step, the PdO surface is partially reduced by the CH₄ molecule. Thus, to investigate the reducibility of PdO, CH₄-TPR measurement was conducted

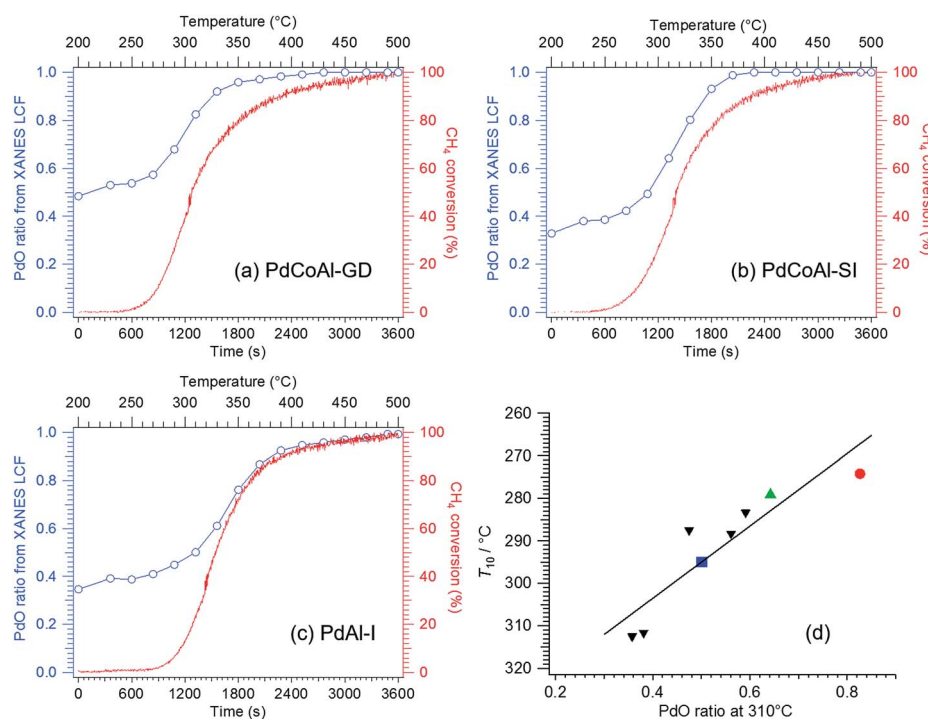


Fig. 7 PdO ratio and CH₄ conversion as a function of time for: (a) PdCoAl-GD, (b) PdCoAl-SI and (c) PdAl-I during operando XAFS measurements. (d) Correlation between T_{10} and the PdO ratio at 310 °C over Pd-based catalysts. Red circle: PdCoAl-GD; green triangle: PdCoAl-SI; blue square: PdAl-I; black down-pointing triangle: series of Pd/Al₂O₃ (see Fig. S6†).



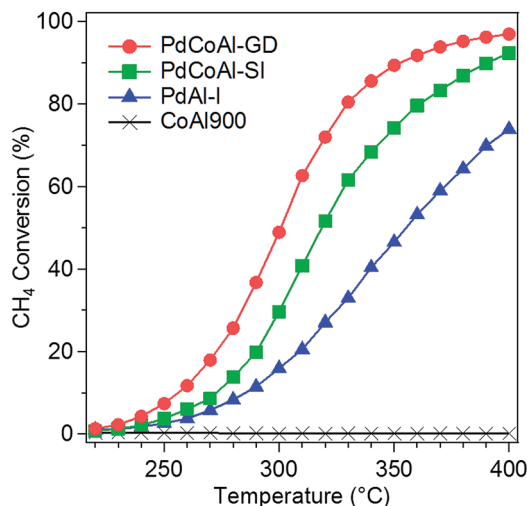


Fig. 8 Methane combustion light-off curves of: PdCoAl-GD, PdCoAl-SI, PdAl-I and CoAl900. Pretreatment: flowing O₂ at 500 °C.

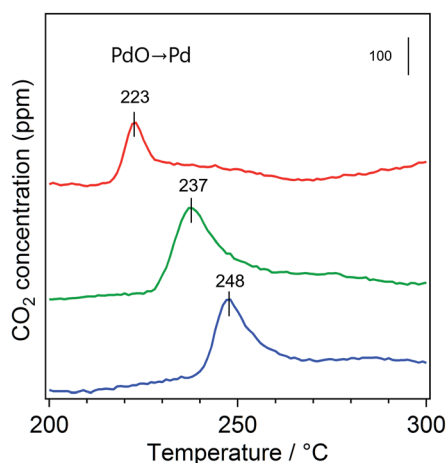


Fig. 9 CH₄-TPR results for: PdCoAl-GD (red), PdCoAl-SI (green) and PdAl-I (blue).

shown as Fig. 9. The PdO nanoparticles of PdCoAl-GD were reduced by CH₄ at a lower temperature as compared to PdCoAl-SI and PdAl-I (by 14 and 25 °C, respectively). This trend was similar to that of the catalytic activities (Fig. 8). The CH₄-TPR results indicated the activity of PdO toward the activation of the C–H bond was improved in PdCoAl-GD as compared to PdCoAl-SI and PdAl-I. This enhancement can be explained as follows. According to the Pd 3d XPS results, the Pd 3d_{5/2} XPS peak of PdCoAl-GD was different for the catalysts prepared herein (Fig. 10). In the case of PdAl-I, the Pd 3d_{5/2} XPS peak was fitted with a peak almost derived from Pd²⁺. In the case of PdCoAl-SI and PdCoAl-GD, a good fit was not obtained with only one peak derived from Pd²⁺, and the presence of a peak derived from Pdⁿ⁺ (0 < n < 2) was confirmed. In the case of PdCoAl-GD, which showed the highest catalytic activity, the binding energy of Pdⁿ⁺ shifted to the lower energy side, and the ratio of Pdⁿ⁺ was the largest among the catalysts tested. These results suggest that

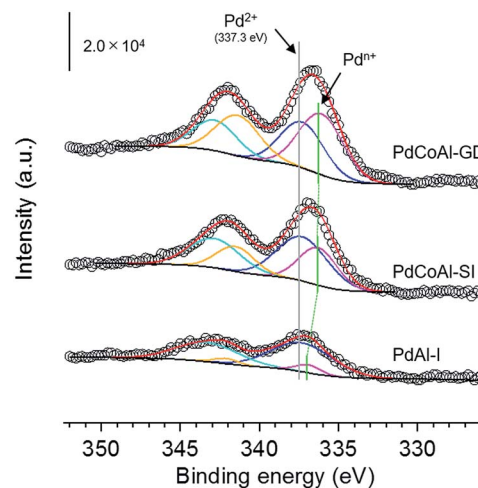


Fig. 10 Pd 3d XPS spectra of PdCoAl-GD, PdCoAl-SI, and PdAl-I. Circle, raw data; blue, Pd²⁺ 3d_{5/2}; cyan, Pd²⁺ 3d_{3/2}; pink, Pdⁿ⁺ 3d_{5/2}; yellow, Pdⁿ⁺ 3d_{3/2}; red, sum of fitting; black, background.

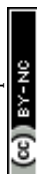
the electronic state of PdO changed as a result of the interaction with CoAl₂O₄, becoming electron enriched. Thus, the contact of PdO and CoAl₂O₄ can alter the electron states of PdO, resulting in enhanced C–H activation.

Conclusion

Pd/CoAl₂O₄/Al₂O₃ catalysts prepared by a GD method (PdCoAl-GD) showed high activity toward the methane combustion reaction. PdCoAl-GD was comprised of a CoAl₂O₄ phase on γ-Al₂O₃ and dispersed Pd nanoparticles of 2–7 nm in size on a CoAl₂O₄ phase. Operando XAFS measurements revealed that the light-off temperature decreased for the PdO phase (*i.e.*, the main active species) generated at lower temperatures. Furthermore, PdCoAl-GD showed the highest methane combustion activity among the catalysts tested herein even when PdO was initially present on the catalysts. As revealed by CH₄-TPR, PdO in PdCoAl-GD was reduced at low temperatures by CH₄. PdO species of the catalyst prepared by GD method were effective in activating the C–H bond of CH₄. GD is a simple preparation method comparable to conventional impregnation approaches. Thus, further research on the industrial applications of GD catalysts and mechanism elucidation should be carried out.

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