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Electromagnetic and wave absorbing properties of Fe-doped polymer-derived SiCN ceramics

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Fe-doped polymer-derived SiCN ceramics were synthesized by a precursor conversion method with different contents of nano-Fe₂O₃. The phase composition and microstructure were characterized by XRD, SEM and TEM. The results revealed that α-Fe and graphite phases were generated during the synthetic process. The electromagnetic and wave absorbing properties of the Fe-doped SiCN ceramics were analyzed with different amounts of nano-F₂O₃ over the frequency range of 2–18 GHz. The existence of α-Fe and graphite phases improved the electromagnetic properties of the materials greatly. The reflectance and electromagnetic attenuation coefficient of Fe-doped SiCN ceramics (15 wt% F₂O₃) reached –11 dB and 325 at 10.5 GHz, respectively, which indicated that the Fe-doped SiCN ceramics possessed excellent absorbing properties.

1. Introduction

With the rapid development of information technology, the interference between different sources of electromagnetic waves always leads to a decrease in the accuracy of data transmission and can even lead to the failure of the electronic device. Therefore, technology that effectively shields or absorbs electromagnetic waves is urgently needed. Although electromagnetic shielding materials are helpful to block the electromagnetic interference, they are incapable of weakening the electromagnetic wave fundamentally. However, the electromagnetic wave absorption materials can convert the energy of the electromagnetic wave into other forms, such as mechanical energy, thermal energy and power energy, thereby almost eliminating the influence of the electromagnetic wave.^{1,2} Traditional absorbing materials such as ferrite, the metal alloy, carbide ceramics, carbon-based materials, *etc.* present good absorbing intensity, but narrow absorption bands, ease of oxidation and high density limit their development.

Recently, polymer derived SiCN ceramics have attracted many interests due to the unique microstructures with carbon nano-domains,³ excellent thermal stability,⁴ oxidation and creep resistance^{5–7} and outstanding electric conductivity,⁸ which make them popular in applications of anode materials in lithium battery^{9,10} and high-temperature sensing devices.¹¹ However, few researches put emphasis on the dielectric and microwave absorption properties of SiCN ceramics. Actually the

SiCN ceramics have excellent dielectric properties in X-band.¹² Additionally, the incorporation of magnetic materials (metallic fillers, such as Fe and its compounds) may offer new magnetic capabilities and microwave absorbing properties for the SiCN ceramics. Ralf Hauser *et al.*¹³ discussed the influence of Fe and Co addition on the magnetization of metal-containing SiCN ceramics. The metallic SiCN ceramics exhibit outstanding ferromagnetic behavior, indicating that the existence of magnetic materials could improve the dielectric properties and magnetic performance greatly.

In this work, the polymer-derived SiCN ceramics were synthesized by precursor conversion method with nano-Fe₂O₃ as magnetic filler. The effect of nano-Fe₂O₃ (6 wt%, 12 wt%, 15 wt%, 18 wt%) on the phase composition, microstructure and electromagnetic properties of the Fe-doped SiCN ceramics were analyzed.

2. Material and methods

Polysilazane (HTT1800, Haiyi Technology and Trading Co. Ltd., Shanghai) was used as the precursor. Dicumyl peroxide (DCP, 99%, Aladdin) was used as cross linking agent. The nano-Fe₂O₃ (*D*₅₀ = 20 nm, α-Si₃N₄ > 93%, Beiing Tsinghua Unisplend or Founder High-Tech Ceramics Co. Ltd.) was added as magnetic filler. The HTT1800 and DCP were mixed at 70 °C and cross-linked at 600 °C under nitrogen flow atmosphere. After crushing and ball milling, the precrosslinked powder was uniformly mixed with different amounts of nano-Fe₂O₃ (6 wt%, 12 wt%, 15 wt% and 18 wt%). The mixed powders were pressed into green compacts and sintered at 1100 °C for 2 h under N₂ atmosphere.

The phase compositions of samples were analyzed by the X-ray diffraction (XRD, X'pert Pro MPD, Japan). The

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microstructure characterization of SiCN ceramics was performed using SEM equipped with EDS (SU-70, Hitachi Co., Japan) and TEM (JEM-1200EX). The low-frequency permittivity of samples was identified by LCR digital electric bridge (TH2826, Changzhou Tonghui Electronic Co., Ltd). The permittivity and permeability of samples at frequency range of 2–18 GHz were analyzed by coaxial transmission reflection method through vector network analyzer (VNA, N 5244A, Agilent, USA). The sample was crushed and ground into fine powders, and then prepared into Φ_7 – Φ_3 coaxial rings with 2 mm thickness. The reflectance (R) and electromagnetic attenuation coefficient (α) were calculated by the following equations:

$$R = 20 \log_{10} \left| \frac{Z_{in} - 1}{Z_{in} + 1} \right|$$

$$Z_{in} = \sqrt{\frac{\mu_r}{\epsilon_r}} \tanh \left(\frac{j2\pi f d}{c} \sqrt{\mu_r \epsilon_r} \right)$$

$$\alpha = \frac{\pi f}{c} \sqrt{2\mu' \epsilon'} \sqrt{\frac{\epsilon'' \mu''}{\epsilon' \mu'} - 1 + \sqrt{\left(\frac{\epsilon'' \mu''}{\epsilon' \mu'} \right)^2 + \left(\frac{\epsilon''}{\epsilon'} \right)^2 + \left(\frac{\mu''}{\mu'} \right)^2 + 1}}$$

where Z_{in} was input impedance, ϵ_r was the permittivity, μ_r is the relative permeability, ϵ' was the real part of permittivity, ϵ'' was the imaginary part of permittivity, μ' was the real permeability, μ'' was the imaginary permeability, f was the frequency of electromagnetic wave, c was the speed of light and d was the thickness of samples.

3. Results and discussion

Fig. 1 shows the XRD patterns of Fe-doped SiCN ceramics with different contents of nano-Fe₂O₃ powders. The sample exhibited amorphous diffraction peaks, and the main crystalline phases were α -Fe, and graphite. Additionally, the intensity of above peaks increased with the rising amount of nano-Fe₂O₃. The transformation of nano-Fe₂O₃ to α -Fe could be attributed to the formation of inner reductive atmosphere of hydrocarbons and hydrogen (C_xH_y, H₂) during the pyrolysis process.^{14–16} According to the Scherrer equation,¹⁷ the size of α -Fe crystallites and graphite could be calculated to be about 35 nm and 20 nm, indicating the simultaneous formation of α -Fe and graphite crystallite in the Fe-doped SiCN ceramics.

Fig. 2 represents the SEM micrographs of Fe-doped SiCN ceramics with different contents of nano-Fe₂O₃. It showed typical amorphous structure and large amounts of pores existed, meanwhile some minor second phase grain existed in the gap of large particles. The pores might be generated by the structural rearrangement and gas evolution process during the precursor conversion transformation. EDS was applied to analysis the element composition of the particle in the large particles and the grains in the gap.

The EDS spectra of Fe-doped SiCN ceramics with 12 wt% nano-Fe₂O₃ (Fig. 2(b) 1 and 2) were shown in Fig. 3. According to the elemental analysis, the main elements in the large particles

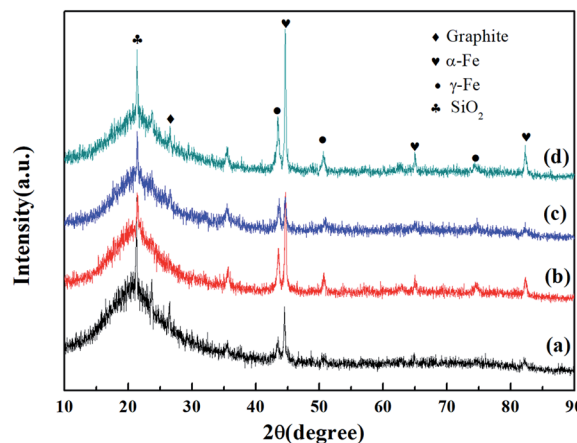


Fig. 1 XRD patterns of Fe-doped SiCN ceramics with different contents of nano-Fe₂O₃ (a) 6 wt%; (b) 12 wt%; (c) 15 wt%; (d) 18 wt%.

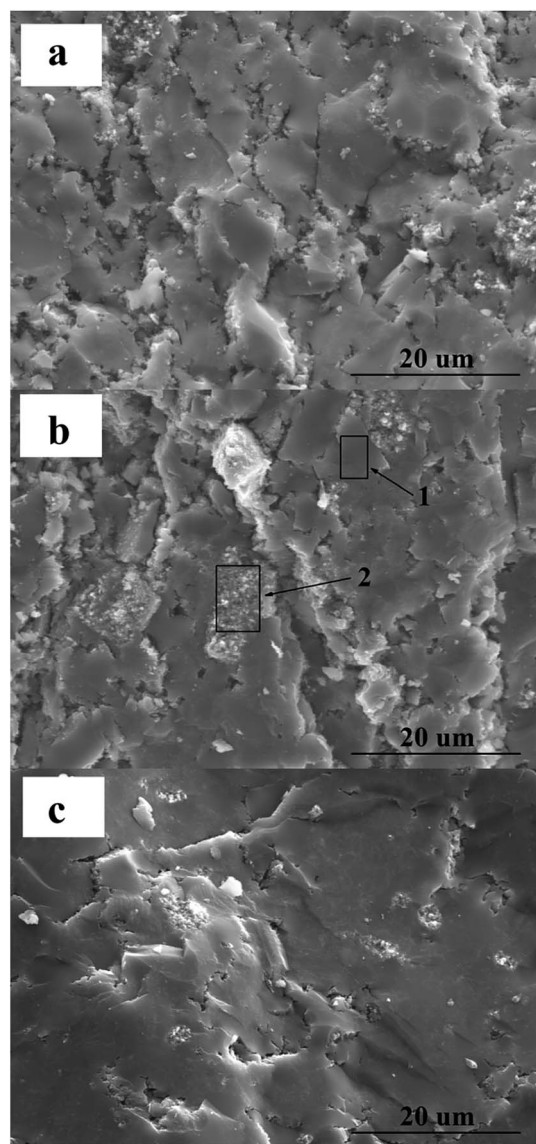


Fig. 2 SEM micrographs of Fe-doped SiCN ceramics with different contents of nano-Fe₂O₃ (a) 6 wt%; (b) 12 wt%; (c) 15 wt%.



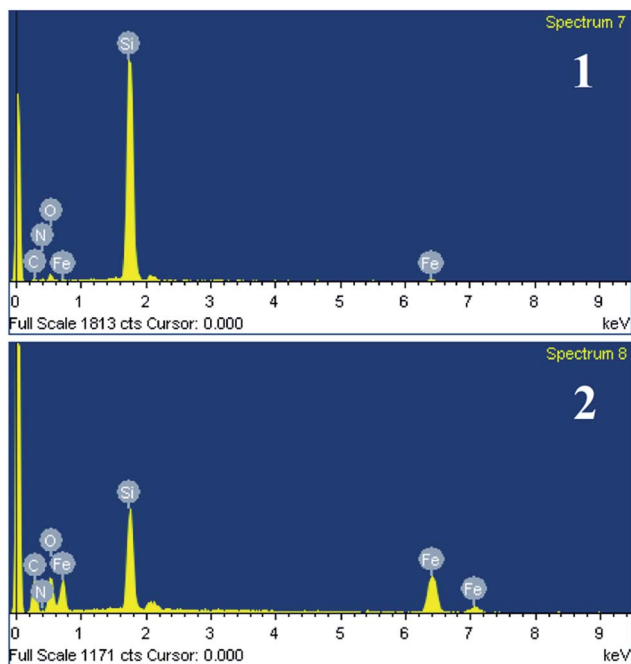


Fig. 3 EDS spectra of Fe-doped SiCN ceramics with 12 wt% nano- Fe_2O_3 (panels 1 and 2 stand for EDS spectra of portions 1 and 2 in Fig. 2b).

(Fig. 2(b) area 1) were Si, C, N, indicating that the large particles were consisted of SiCN network frame structure. And the Fe element was hard to be detected in this area. However, the Fe elements (14.75%) and C elements could be easily detected in the second phase grains (Fig. 2(b) area 2), which was consistent with the XRD investigations where α -Fe was found as the main crystalline phase. Therefore, the α -Fe and graphite mainly concentrated in the gaps of large particles.

Fig. 4 shows the HRTEM micrographs (a) and electron diffraction pattern (b) of Fe-doped SiCN ceramics with 15 wt% nano- Fe_2O_3 . The grain size of spherical crystallites (Fig. 4(a)) was about 30 nm. Combined with the XRD analysis above, the spherical crystallites might be α -Fe. The electron diffraction pattern and parameters of the Fe-doped SiCN ceramics were shown in Fig. 4(b) and Table 1, respectively. The polycrystalline diffraction phenomenon of the sample, indicated the existence of several crystallites, such as α -Fe and graphite crystallites. As shown in the diffraction pattern parameters, the main crystal lattice structure ($N = 2 : 4 : 6$) belonged to body-centered cubic. In addition, the lattice constant (a) calculated in this study was about 2.850 Å, which was close to the standard lattice constant (2.866 Å) of α -Fe, suggesting the generation of α -Fe in the Fe-doped SiCN ceramics.

Fig. 5 shows the dielectric constants of Fe-doped SiCN ceramics with different contents of nano- Fe_2O_3 at 1–5 MHz. Under the same frequency, the appearance of graphite phase particles acting as carriers like space charges and dipoles, resulted in growth of the dielectric constant of Fe-doped SiCN ceramics with the rising amount of nano- Fe_2O_3 basically.

The dielectric properties of Fe-doped SiCN ceramics with different contents of nano- Fe_2O_3 at the microwave frequency (2–

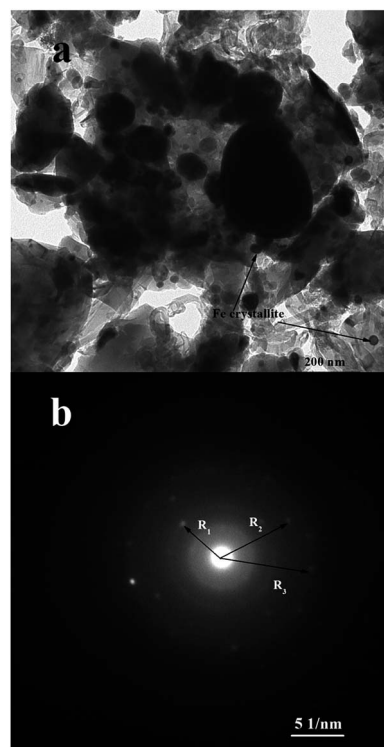


Fig. 4 HRTEM micrographs (a) and electron diffraction pattern (b) of Fe-doped SiCN ceramics with 15 wt% nano- Fe_2O_3 .

Table 1 Electron diffraction pattern parameters of Fe-doped SiCN ceramics with 15 wt% nano- Fe_2O_3

Diffractions circle	1	2	3
R (nm^{-1})	4.94 (R_1)	7.07 (R_2)	8.57 (R_3)
R_2^2/R_1^2	1	2.04	3.01
N	2	4	6
$\{hkl\}$	110	200	112
d (Å)	2.02	1.41	1.17
a (Å)	2.862	2.829	2.858

18 GHz) are shown in Fig. 6. The real part of dielectric constant increased with the rising percentage of nano- Fe_2O_3 (Fig. 6(a)). The values of imaginary permittivity (Fig. 6(b)) and the loss tangent (Fig. 6(c)) were both indistinguishable for all samples except that sample with 15 and 18 wt% nano- Fe_2O_3 . The resonance peak at 9.5 GHz depended on the change in polarization mechanism of dielectric materials including displacement polarization and turning-direction polarization.¹⁸ The maximum value of imaginary permittivity and loss tangent of the Fe-doped SiCN ceramics with 15 wt% nano- Fe_2O_3 were 0.65 and 0.13, respectively. Meanwhile, the increasing of dielectric loss had strengthened the wave absorbing properties.

The magnetic properties of Fe-doped SiCN ceramics with different contents of nano- Fe_2O_3 at the microwave frequency (2–18 GHz) are shown in Fig. 7. The real permeability (Fig. 7(a)) confirmed the ferromagnetic characteristics of the Fe-doped SiCN ceramics. The imaginary permeability (Fig. 7(b)) and magnetic loss angle tangent (Fig. 7(c)) of resonance peaks 12 wt% and 15 wt% nano- Fe_2O_3 emerged around 10.5 GHz,



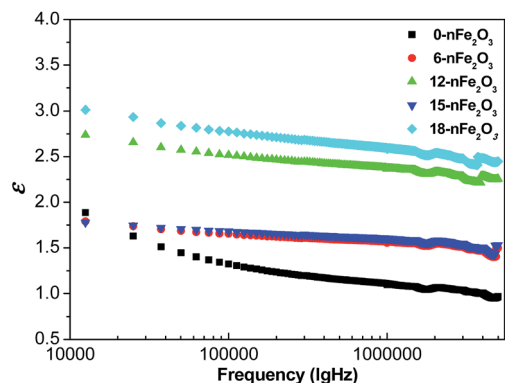


Fig. 5 Dielectric constants of Fe-doped SiCN ceramics with different contents of nano- Fe_2O_3 .

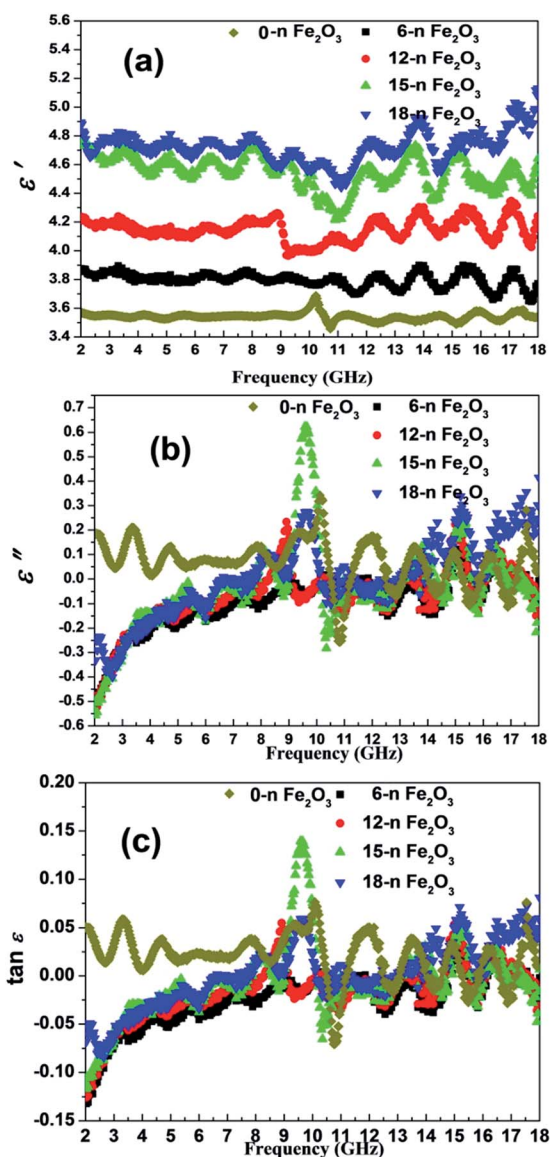


Fig. 6 The dielectric properties of Fe-doped SiCN ceramics with different contents of nano- Fe_2O_3 (a) real permittivity; (b) imaginary permittivity; (c) dielectric loss angle tangent.

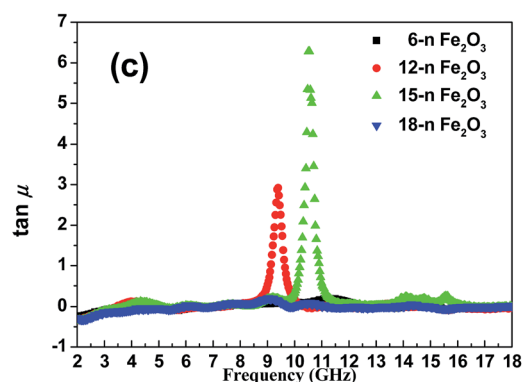
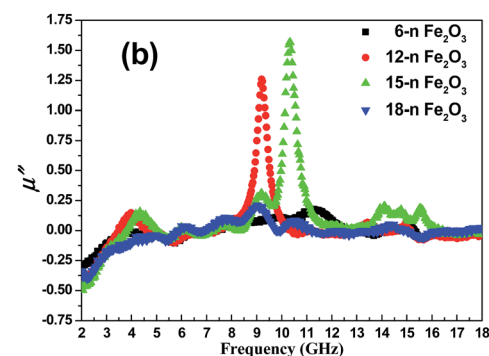
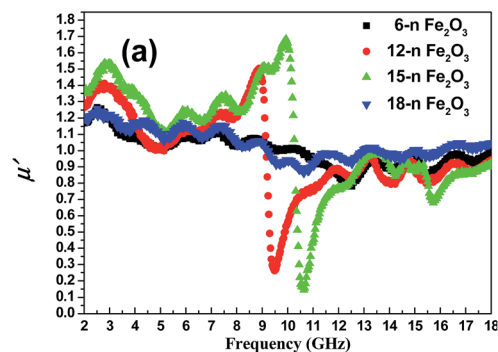


Fig. 7 The magnetic properties of Fe-doped SiCN ceramics with different contents of nano- Fe_2O_3 (a) real permeability; (b) imaginary permeability; (c) magnetic loss angle tangent.

which might be caused by the existence of ferromagnetic resonance by α -Fe phase. The maximum values of imaginary permeability and magnetic loss angle tangent of the Fe-doped SiCN ceramics with 15 wt% nano- Fe_2O_3 were 1.58 and 6.5, respectively.

The dielectric properties and magnetic properties of Fe-doped SiCN ceramics changed obviously when samples with 15 wt% nano- Fe_2O_3 . Fig. 8 shows the relationship between dielectric parameters (real part and imaginary part) and frequency of Fe-doped SiCN ceramics (15 wt% nano- Fe_2O_3). The damping harmonic oscillator relaxation of the sample might lead to the resonance peak in 8–12 GHz. It might be caused by the displacement polarization withdrawal of negative and positive ions in the free carbon.

The wave absorbing performance depended on the dielectric and magnetic properties. Fig. 9 shows the reflectance (R) and



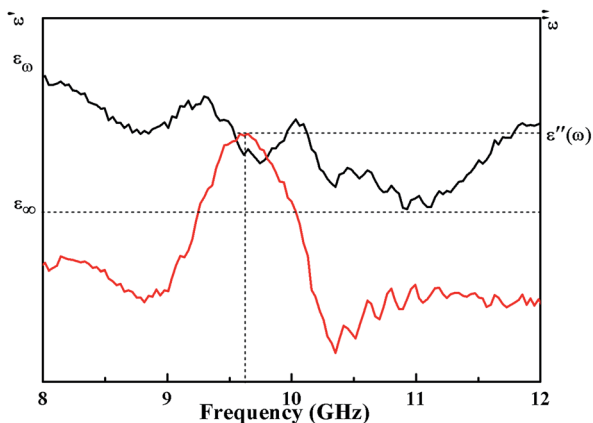


Fig. 8 The real part and imaginary part of Fe-doped SiCN ceramics (15 wt% nano-Fe₂O₃) with different frequency.

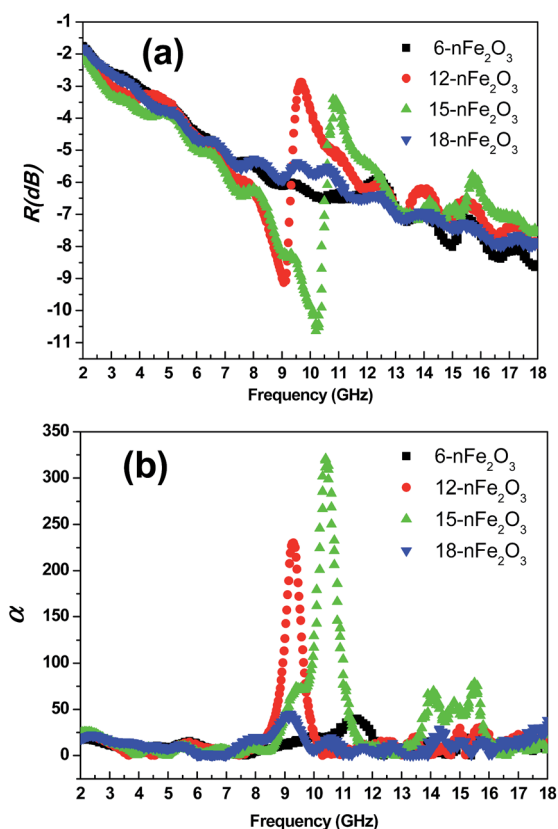


Fig. 9 The wave absorbing properties of Fe-doped SiCN ceramics with different contents of nano-Fe₂O₃ (a) reflectance; (b) electromagnetic attenuation coefficient.

electromagnetic attenuation coefficient (α) of Fe-doped SiCN ceramics (thickness 2 mm) at 2–18 GHz. The value of R decreased with the increasing of frequency except the samples with 15 wt% and 18 wt% nano-Fe₂O₃ around 10 GHz. Similarly, the resonance peaks of α -Fe were formed in the same frequency. The phenomenon above might be related to the superposition effect of dielectric loss and magnetic loss. The minimum value of reflectance for Fe-doped SiCN ceramics with 15 wt% nano-

Table 2 Comparison of wave absorbing properties of Fe-doped SiCN ceramics with other composites from the literature

Samples	Reflectance in X-band (dB)	Thickness (mm)	Tem. (°C)	Ref.
Fe-doped SiCN	−11	2	1100	This work
PDCs-SiBCN	−15.78	2.31	1650	18
PDCs-SiBCN	−13.35	2.18	1800	18
PDCs-SiCN	−18	2	1700	19

Fe₂O₃ was −11 dB at 10.5 GHz and electromagnetic attenuation coefficient reached up to 325 in the same frequency, which indicated that the Fe-doped SiCN ceramics possessed excellent wave absorbing properties.

Table 2 shows the comparison of wave absorbing properties of Fe-doped SiCN ceramics with other composites from the literature. The reflectance of the samples was similar, but the synthesized temperature in this study was much lower than other references. Therefore, the application of Fe-doped SiCN ceramics could greatly reduce the production cost and possess potential prospect in wave adsorbing materials.

4. Conclusions

The Fe-doped polymer-derived SiCN ceramics were synthesized by precursor conversion method with different content of nano-Fe₂O₃. The α -Fe and graphite phases were generated during the synthetic process. The existence of α -Fe and graphite phases could improve the electromagnetic and wave absorbing properties of the Fe-doped polymer-derived SiCN ceramics greatly. The reflectance and electromagnetic attenuation coefficient of Fe-doped SiCN ceramics with 15 wt% nano-Fe₂O₃ were −11 dB and 325 at 10.5 GHz, illustrating that the Fe-doped SiCN ceramics possessed excellent wave absorbing properties.

Conflicts of interest

There are no conflicts to declare.

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