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PAPER

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$WO₃/BiVO₄$ photoanode coated with mesoporous Al_2O_3 layer for oxidative production of hydrogen peroxide from water with high selectivity†

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A WO₃/BiVO₄ photoanode coated with various metal oxides demonstrated high selectivity (faradaic efficiency) for hydrogen peroxide (H₂O₂) generation from water (H₂O) under irradiation of simulated solar light in a highly concentrated hydrogen carbonate (KHCO₃) aqueous solution. A mesoporous and amorphous aluminium oxide (A_2O_3) layer significantly facilitated inhibition of the oxidative degradation of generated H₂O₂ into oxygen (O₂) on the photoanode, resulting in unprecedented H₂O₂ selectivity (ca. 80%) and the accumulation (>2500 μ M at 50C).

Chemical conversions using light energy have been performed in various fields since the discovery of the Honda-Fujishima effect.¹⁻²⁵ Significant efforts have recently been devoted to H_2 production by water splitting using inexhaustible light for clean energy conversion processes.^{1-4,8-29} Photoelectrode systems are widely recognised as a promising technology for H_2 production because they operate at an electrolysis voltage lower than the theoretical electrolysis voltage of water $\left($ < 1.23 V).^{1,8–29} Visible light-responsive oxide photoanodes with a narrow bandgap energy, such as WO_3 , BiVO₄ and Fe₂O₃, are desirable for the efficient utilisation of solar light and economical synthetic processes.⁸⁻²⁹ Most importantly, numerous efforts have been focused on BiVO_4 photoanodes capable of utilising a wide range of light energy (\sim 520 nm) and achieving efficient O₂ generation by water splitting.^{9–21,28,29,32} A WO₃/BiVO₄ photoanode that combines BiVO₄ with a WO₃ underlayer for the efficient transfer of excited electrons on $B\text{i} \text{VO}_4$ to the F-doped SnO_2 conductive glass (FTO) substrate shows exceptional photoelectrochemical performance for water splitting into H_2 and O_2 .^{10-13,17-20,28,29,32} However, most previous investigations, containing electrochemical reactions, focused solely on the recovery of H_2 energy generated on the cathode and little attention was paid to the recovery of the oxidation products simultaneously evolved during water splitting.²⁴–³¹ **PAPER**
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 H_2O_2 is an especially versatile and clean oxidation product having the potential to generate instead of O_2 from H_2O $(eqn(1))$.

$$
2H_2O \rightarrow H_2O_2 + 2H^+ + 2e^- (E(H_2O_2/H_2O)) =
$$

+1.77 V *vs.* RHE) (1)

However, the accumulation of H_2O_2 , generated oxidatively is extremely difficult because degradation of H_2O_2 into O_2 also occurs easily and oxidatively in a conventional photoelectrochemical system *i.e.* the redox potential of H_2O_2 degradation is more negative than the redox potential of H_2O_2 production from H_2O (eqn (1) and (2)), resulting in low selectivity for oxidative H_2O_2 generation.

$$
H_2O_2 \rightarrow O_2 + 2H^+ + 2e^- (E(O_2/H_2O_2) = +0.68 \text{ V vs. RHE}) (2)
$$

Recently, we reported that a photoelectrochemical system combining the $WO_3/BiVO_4$ photoanode and aqueous electrolyte of KHCO₃ under $CO₂$ bubbling could achieve simultaneous generation and accumulation of H_2O_2 and H_2 from H_2O (eqn (3)).^{28,29} In this system, the aqueous electrolyte of $KHCO₃$ acts as an excellent oxidative catalyst for generating H_2O_2 from H_2O . Moreover, H_2O_2 could be produced at no external bias on both a WO₃/BiVO₄ photoanode (from H₂O) and an Au cathode (from O_2) via a two-photon process (eqn (4)).²⁹

$$
2H_2O \rightarrow H_2O_2 + H_2 \text{ (two-photon process)} \tag{3}
$$

$$
2H_2O + O_2 \rightarrow 2H_2O_2 \text{ (two-photon process)} \tag{4}
$$

Although the selectivity (faradaic efficiency: $\eta(H_2O_2)$) of reductive H_2O_2 production from O_2 on cathodes such as Au was very high, almost 100%, the maximum selectivity $(\eta(H_2O_2))$ for oxidative H_2O_2 production on $WO_3/BiVO_4$ photoanodes was still

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[†] Electronic supplementary information (ESI) available: Experimental section, SEM images, XRD spectra, LHE spectra, applied voltage properties, I–V characteristic of photoanodes, pore size distribution of the MeO_x particles, effect of Al_2O_3 amount on $WO_3/BiVO_4$ and dependence of applied voltage. See DOI: 10.1039/c7ra09693c

low, only ca. 54%. The design of novel photoanodes capable of achieving efficient H_2O_2 generation and inhibiting oxidative degradation of generated H_2O_2 is absolutely imperative for building a clean and breakthrough technology, by accumulating $H₂O₂$ and $H₂$ with unprecedented $H₂O₂$ selectivity using only $H₂O$ as the raw material.

Here, we focused on a surface modification of the metal oxide (MeO_x) layers on the WO₃/BiVO₄ photoanode surface to achieve excellent selectivity of generation and accumulation of $H₂O₂$ in the KHCO₃ aqueous solution under simulated solar light irradiation (Fig. 1). The MeO_x layers were prepared by spincoating of metal organic solutions and calcination. Introducing a porous Al_2O_3 layer was found to specifically permit oxidative $H₂O₂$ generation and accumulation with exceptional selectivity in an aqueous $KHCO₃$ electrolyte because of the blocking effect of oxidative degradation of the generated H_2O_2 into O_2 on the photoanode.

Details regarding experimental procedures for preparation and photoelectrochemical reactions of photoanodes are provided in the ESI†.

The effects of MeO_x layers, modified on the WO₃/BiVO₄ photoanode, for oxidative H_2O_2 generation properties were investigated at an applied electric charge of 0.9C (900 s at steady photocurrent of 1 mA) in a 0.5 M KHCO₃ aqueous electrolyte. As shown in Fig. 2, all MeO_x-coated photoanodes, except CoO_x , enhanced the oxidative H_2O_2 generation compared to a bare WO3/BiVO4 photoanode, and the enhanced effect, ranked by the modified metal oxide, was Al_2O_3 > ZrO_2 > TiO_2 > SiO_2 > CoO_x . Little H_2O_2 was observed on the CoO_x coated photoanode, because CoO_x probably decomposed the generated H_2O_2 quickly, or O_2 may be evolved on CoO_x directly. It should be noted that the Al_2O_3 modification on the WO₃/BiVO₄ photoanode achieved roughly twice the oxidative H_2O_2 generation compared to the bare $WO_3/BiVO_4$ photoanode. The Al_2O_3 uniformly, smoothly and flatly covered the entire area of the $WO₃/BiVO₄ photoanode as shown in the SEM images (Fig. 3),$ whereas other MeO_x were granularly and uniformly supported on that and possessed any crack holes (Fig. S1; ESI†). It was also confirmed, from XRD measurement (Fig. S2; ESI†), that no

Fig. 2 Oxidative H_2O_2 generation on photoanodes (WO₃/BiVO₄/ MeO_x) modified various metal oxides on a WO₃/BiVO₄ at an electric charge of 0.9C (900 s at steady photocurrent of 1 mA) in a 0.5 M KHCO₃ aqueous electrolyte (35 mL) in an ice bath (below 5 °C) under simulated solar light.

diffraction peaks derived from MeO_x were observed in all $WO_3/$ $BiVO₄/MeO_x$ photoanodes, suggesting that all tried MeO_x modified on $WO_3/BiVO_4$ photoanode possess amorphous-like structure. As shown in Fig. S3; ESI,† little change of the light harvesting efficiency (LHE) was also confirmed in tried all photoanodes, suggesting that these MeO_x introduced on the WO3/BiVO4 have little effect to light absorption efficiency on WO3/BiVO4 photoanode. The time courses of voltages applied between photoanode and a counter electrode of Pt mesh at steady photocurrent of 1 mA (Fig. 2) in oxidative H_2O_2 generation reaction were also confirmed (Fig. S4; ESI†). The voltages for applying steady photocurrent of 1 mA slightly increased by introducing MeO_x on the WO₃/BiVO₄ photoanode. In particular, $WO₃/BiVO₄/Al₂O₃$ photoanode, coated uniformly, smoothly and flatly at Al_2O_3 compared to other MeO_x, required highest applied voltage. In order to confirm the effect introducing the Al_2O_3 on the photoanode in more detail, the photocurrent property of the $WO_3/BiVO_4/Al_2O_3$ photoanode was investigated in a 0.5 M KHCO₃ aqueous solution (Fig. S5; ESI[†]). The bare WO3/BiVO4 photoanode exhibited excellent photocurrent property in all applied voltage ranges as with our past reported example,^{11,12,28,29} and the photocurrent property slightly decreased by introducing the Al_2O_3 layer. However, it should be noted that the decreasing degree of the photocurrent property was slight, only ca. 9% and 5% at +1.23 V and +1.77 V vs. RHE, respectively, although the Al_2O_3 , having an insulation property, covered the entire area of the $WO_3/BiVO_4$ photoanode. A similar **BSC Advances**

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Fig. 1 Pattern and energy diagrams for photoelectrochemical H_2O_2 generation from H_2O on $WO_3/BiVO_4/MeO_x$ photoanodes under solar light irradiation.

Fig. 3 SEM images of (A) $WO_3/BiVO_4$ and (B) $WO_3/BiVO_4/Al_2O_3$ photoanodes.

phenomenon has also been observed in O_2 and H_2 generation through water splitting on a photoanode coated with amorphous-like Ta_2O_5 .³² In addition, it was confirmed, from the N_2 absorption and desorption measurement of MeO_x particles (Fig. S6; ESI†), that almost all MeO_x possess mesoporous structure at a pore size of ca. 4–20 nm. In particular, a pore size of the Al_2O_3 was ca. 4.7 nm. The thicknesses of Al_2O_3 calculated from the coating amount on the $WO_3/BiVO_4$ photoanode by XRF measurement were ca . 100 nm (0.055 mg cm $^{-2}$). In order to also investigate the effects of dense Al_2O_3 on WO₃/BiVO₄ on the oxidative H_2O_2 generation, increasing Al_2O_3 amount on $WO_3/$ BiVO4 photoanode was performed by decreasing the spin coating number (500 rpm) of precursor solution of EMOD solved in butyl acetate containing ethylcellulose when introducing Al_2O_3 layers. The thickness of Al_2O_3 introduced at 500 rpm calculated from the XRF measurement was ca. 127 nm $(0.070 \text{ mg cm}^{-2})$, suggested that the thickness increases with decreasing the spin coating number. As shown in Fig. S7; ESI,† little change of the H_2O_2 generation amounts was observed on these $WO_3/BiVO_4/Al_2O_3$ photoanodes prepared at 500 and 1000 rpm, indicating that increasing Al_2O_3 on $WO_3/BiVO_4$ photoanode has little effect on the oxidative H_2O_2 generation. In subsequent experiments, $WO_3/BiVO_4/Al_2O_3$ photoanode prepared at 1000 rpm was utilized as the photoanode. These results indicate that the specific effect enhancing oxidative $H₂O₂$ generation property was achieved on the WO₃/BiVO₄ though the mesoporous and amorphous $Al₂O₃$ layer covered uniformly, smoothly and flatly the entire area. Paper Were the
access phenomenon has also been observed in 0, and 11, generation ratios of the My-NWO₁-My-Dy-monted
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To track the specific performance enhancing effect of generating H_2O_2 by introducing the Al_2O_3 layer, the concentration dependency of $KHCO₃$ aqueous electrolytes on the oxidative H_2O_2 generation property was investigated at an applied electric charge of 0.9C (Fig. 4(A)). We have already reported that the oxidative H_2O_2 generation property on the $WO_3/$ BiVO4 photoanode was improved with increasing concentration of KHCO₃, which acts as an effective catalyst for H_2O_2

Fig. 4 (A) Oxidative H_2O_2 generation in KHCO₃ aqueous electrolytes (35 mL) of different concentrations at applied electric charges of 0.9C (900 s at steady photocurrent of 1 mA) under simulated solar light and (B) accumulation of oxidative H_2O_2 generation in a 2.0 M KHCO₃ aqueous solution (35 mL) under visible light irradiation ($\lambda > 420$ nm) using an intense Xe lamp at an applied voltage of 1.5 V in an ice bath (below 5 °C) on a (a) bare $WO_3/BiVO_4$ and (b) $WO_3/BiVO_4/Al_2O_3$ photoanodes.

generation via the two-electron oxidation of H_2O^{28} Even in the case of using the $WO_3/BiVO_4/Al_2O_3$ photoanode, the selectivity $(\eta(H_2O_2))$ for H_2O_2 generation was significantly enhanced with increasing concentration of KHCO₃, and the $\eta(H_2O_2)$ in the 2.0 M KHCO₃ aqueous solution reached $ca.$ 80% at 0.9C, whereas that using the bare $WO_3/BiVO_4$ photoanode was ca. 54%. It should be noted that the selectivity $(\eta(H_2O_2) = ca. 53\%)$ on the $WO_3/BiVO_4/Al_2O_3$ photoanode in lowly concentrated $KHCO₃$ (0.1 M) was comparable to that (ca. 54%) on the bare $WO₃/BIVO₄ photoanode in highly concentrated KHCO₃ (2.0 M).$ This suggests that the Al_2O_3 could effectively be contributing to oxidative H_2O_2 generation from H_2O even in the lowly concentrated KHCO₃. Moreover, as shown in Fig. $4(B)$, the excellent $H₂O₂$ generation property on the WO₃/BiVO₄/Al₂O₃ photoanode compared to the $WO_3/BiVO_4$ photoanode was significantly maintained even at high electric charge up to 50C. As a result, the accumulation amount, using the $WO_3/BiVO_4/Al_2O_3$ photoanode, reached >2500 μ M at 50C, while that using the bare WO₃/ BiVO₄ photoanode was >1300 μ M at 50C. The dependency of the applied voltage on the oxidative H_2O_2 generation was investigated to confirm the effect of the Al_2O_3 coating in detail (Fig. S8; ESI[†]). A small change in H_2O_2 generation performance was observed in all ranges of applied voltages (0.8–1.8 V), suggesting that the enhanced effect of introducing an Al_2O_3 layer is independent of the voltages applied between a photoanode as the working electrode and a Pt mesh as counter electrode using the aqueous electrolyte of the KHCO₃.

Although little development with regards to highly selective $H₂O₂$ generation *via* two-photon oxidation of $H₂O$ and accumulation using photoanodes has been reported, our method of Al_2O_3 coating on the $WO_3/BiVO_4$ photoanode produced tremendous improvement in selective H_2O_2 generation and accumulation from H_2O in a KHCO₃ aqueous electrolyte. It is speculated that the specific enhancement of selectivity for H_2O_2 generation on the $WO_3/BiVO_4/Al_2O_3$ photoanode may be caused by a blocking effect, on the mesoporous Al_2O_3 layer, that inhibits oxidative H_2O_2 degradation into O_2 on the BiVO₄. To investigate the blocking effect on the Al_2O_3 layer, a degradation property test of H_2O_2 was performed in a 2.0 M KHCO₃ aqueous solution containing H_2O_2 (550 μ M) in the presence of the bare $WO_3/BiVO_4$ or $WO_3/BiVO_4/Al_2O_3$ photoanodes in presence or absence of simulated solar light irradiation in an ice bath (below 5° C). In both cases, as shown in Fig. 5, almost all the initial amount of H_2O_2 was maintained in the dark condition, however, the H_2O_2 amount drastically decreased with irradiation by simulated solar light, suggesting that the H_2O_2 was decomposed by photocarriers (excited electrons and holes) produced on the BiVO₄. It should be noted that the H_2O_2 degradation in the presence of the $WO_3/BiVO_4/Al_2O_3$ photoanode was dramatically inhibited compared to the degradation in the presence of a bare $WO_3/BiVO_4$ photoanode. The oxidative $H₂O₂$ generation test was also confirmed in a 2.0 M KHCO₃ aqueous electrolyte, initially containing H_2O_2 (210 μ M) on the bare $WO_3/BiVO_4$ and $WO_3/BiVO_4/Al_2O_3$ photoanodes, to track the generated H_2O_2 degradation behaviour in more detail (Fig. 6). The generated rates of H_2O_2 were reduced by the initial addition of H_2O_2 in both cases of presence or absence of Al_2O_3 .

Fig. 5 Degradation properties of H_2O_2 (550 μ M) initially added in a 2.0 M KHCO₃ aqueous solution in an ice bath (below 5 °C) under $CO₂$ bubbling and simulated solar light irradiation in the presence of a (a) $WO₃/BiVO₄$ and (b) $WO₃/BiVO₄/Al₂O₃$ photoanodes at no applied voltage.

However, the decreasing rate of H_2O_2 generation was significantly inhibited, from ca. 61% to ca. 39%, by introducing the Al_2O_3 layer on the WO₃/BiVO₄ photoanode. These results suggest that introducing the $Al₂O₃$ layer significantly contributed to the highly selective H_2O_2 generation and accumulation from $H₂O$, with a high photocurrent property, by a blocking effect that inhibited the oxidative degradation of generated $H₂O₂$. The mechanism of blocking effect is proposed that the H_2O_2 generated on the BiVO₄ in the WO₃/BiVO₄/Al₂O₃ photoanode diffuses in electrolyte of $KHCO₃$ aqueous solution through mesoporous of the Al_2O_3 , and contact of the H_2O_2 diffused in electrolyte with the BiVO₄ covered uniformly and smoothly Al_2O_3 may be significantly inhibited compared with that with bare $BiVO₄$, resulting in the formation of effective inhibition of oxidative H_2O_2 degradation. Furthermore, there may be other possible mechanisms such as a blocking effect of a direct O_2 evolution site via a 4-photon process covering by $Al₂O₃$, or an enrichment effect resulting from the increasing $KHCO₃$ concentration around the photoanode based on the acid–base adsorption between $\mathrm{HCO_3}^-$ (a weak base) and the weakly acidic sites on the Al_2O_3 surface, related to the good **PSC Advances**
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Fig. 6 Comparison of oxidative H_2O_2 generation in a 2.0 M KHCO₃ aqueous electrolyte (a) in the absence of or (b) containing initiallyadded H₂O₂ (210 µM) in an ice bath (below 5 °C) on a (A) WO₃/BiVO₄ and (B) $WO_3/BiVO_4/Al_2O_3$ photoanodes under simulated solar light irradiation at steady photocurrent of 1 mA.

 $\eta(H_2O_2)$ in lower KHCO₃ concentration, as shown in Fig. 4(A). The tracking and contribution of these other mechanisms, on the Al_2O_3 layer, is currently under investigation.

Conclusions

In summary, various metal oxides were coated onto a $WO_3/$ $B\dot{N}O_4$ photoanode to enhance the selectivity (faradaic efficiency) of oxidative H_2O_2 generation, in an aqueous electrolyte of KHCO₃, from water under solar light irradiation. Among the various metal oxides, the Al_2O_3 coating, which produced a mesoporous and amorphous structure on the $WO_3/BiVO_4$ photoanode, achieved excellent oxidative H_2O_2 generation at a selectivity of ca. 80% and an accumulation of $>$ 2500 μ M (50C). Interestingly, the Al_2O_3 -coated $WO_3/BiVO_4$ photoanode dramatically inhibited oxidative degradation of H_2O_2 generated on the $WO_3/BiVO_4$ photoanode after introducing the Al_2O_3 layer. This study contributes to developing a promising design for a clean H_2O_2 production system that uses only water as the raw material under solar light irradiation. More effective dreamy H_2O_2 generation, at an excellent selectivity close to 100%, can be expected by modifying the surface-treatment technology, and it is currently under investigation.

Conflicts of interest

There are no conflicts to declare.

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