



Cite this: *RSC Adv.*, 2018, 8, 13248

Received 2nd March 2018  
 Accepted 29th March 2018

DOI: 10.1039/c8ra01845f

[rsc.li/rsc-advances](http://rsc.li/rsc-advances)

# Determination of the Lewis acidity of amide–AlCl<sub>3</sub> based ionic liquid analogues by combined *in situ* IR titration and NMR methods

Pengcheng Hu, \* Wei Jiang, Lijuan Zhong and Shu-Feng Zhou

A combinatorial method to determine both acidic strength and acidic amount of each Lewis acid site in amide–AlCl<sub>3</sub> based ionic liquid (IL) analogues was developed by the combination of *in situ* IR titration and NMR analysis. <sup>31</sup>P NMR was used to distinguish effectively the acidic strength of each Lewis acid site in the amide–AlCl<sub>3</sub> based IL analogues. Nitrobenzene was used as a molecular probe to measure the total Lewis acidic amount of the amide–AlCl<sub>3</sub> based IL analogues by *in situ* IR titration. The acidic amount of each Lewis acid site in the amide–AlCl<sub>3</sub> based IL analogues was calculated with the assistance of <sup>27</sup>Al NMR analysis.

Acidic amide–AlCl<sub>3</sub> based ionic liquid (IL) analogues have attracted significant attention as good alternatives to traditional imidazolium and pyridinium based halometallate ILs due to their broad acidity-adjusting range, high catalytic activity, low toxicity and cost, and easy preparation.<sup>1–3</sup> Amide–AlCl<sub>3</sub> based IL analogues exhibit a mixture of neutral molecular Al species, and cationic and anionic Al species in equilibrium, which contribute to the incomplete asymmetric splitting of Al<sub>2</sub>Cl<sub>6</sub> under the induction of amide.<sup>4,5</sup> Therefore, multiple Lewis acidic species with catalytic activity exist in these ILs analogues.<sup>6</sup> The Lewis acidity of the amide–AlCl<sub>3</sub> based IL analogues, including acidic strength and amount, is correlated with their catalytic activity and selectivity.<sup>7–9</sup> Hence, it is necessary to establish a suitable method to determine the acidic strength and amount of each Lewis acid in these IL analogues, which can guide corresponding acid-catalyzed reactions.

For traditional ILs, the spectral measurement methods of the acidity are mainly UV-vis, NMR and IR spectroscopies. The UV-vis spectroscopy method determines semi-quantitatively the acidic strength of total Brønsted acid in ILs according to the Hammett function,<sup>10–12</sup> but it could not be applied in the analysis of Lewis acid in ILs, such as [Al<sub>2</sub>Cl<sub>7</sub>]<sup>–</sup> in chloroaluminate ILs. The Lewis acidic strength can be quantified by the Gutmann acceptor number, which is directly proportional to the <sup>31</sup>P NMR chemical shift of triethylphosphineoxide (TEPO) dissolved in ILs.<sup>13,14</sup> The <sup>31</sup>P NMR method can distinguish effectively the acidic strength of each Lewis acid in ILs with multiple Lewis acids, but it could not measure the acidic amount of each Lewis acid.<sup>15–17</sup> The traditional KBr tableting IR uses nitrogen-containing compounds as molecular probes, such as pyridine

and ethanenitrile. The change in the IR frequencies of the molecular probes is correlated to the acidic strength of the acid species in ILs. The tableting IR method can distinguish evidently the Brønsted and Lewis acid according to the wave-number of the characteristic peaks.<sup>18,19</sup> For example, two peak at 1450 cm<sup>–1</sup> and 1540 cm<sup>–1</sup> were the indication of pyridine coordinated to Lewis and Brønsted acid, respectively.<sup>20</sup> But this method neither distinguishes easily the acidic strength of each Lewis acid in ILs with multiple Lewis acids because of the overlap of characteristic peaks, nor can it measure the acidic amount of each Lewis acid. In addition, infrared studies of ammonia adsorption and microcalorimetry were also used by Dupont Company to investigate the acidity of zeolite.<sup>21</sup>

In this communication, we first establish a combinatorial method to determine the acidity of amide–AlCl<sub>3</sub> based IL analogues with multiple Lewis acids by combining *in situ* IR titration with NMR analysis. This method not only distinguished effectively the acidic strength of each Lewis acid in amide–AlCl<sub>3</sub> based IL analogues, but also measured the acidic amount of each Lewis acid.

Firstly, <sup>31</sup>P NMR was used to identify the acidic strength of each Lewis acid in amide–AlCl<sub>3</sub> based IL analogues, as shown in Fig. 1. A single peak at 83.48 ppm was observed in the <sup>31</sup>P NMR spectra of molecular probe (TEPO) dissolved in neat Et<sub>3</sub>NHCl–AlCl<sub>3</sub> IL (molar ratio of Et<sub>3</sub>NHCl to AlCl<sub>3</sub> was 0.65), which was assigned to the coordination of TEPO to Lewis acid. This result indicated that neat Et<sub>3</sub>NHCl–AlCl<sub>3</sub> IL only contained single Lewis acid, namely [Al<sub>2</sub>Cl<sub>7</sub>]<sup>–</sup>. However, two peaks at 83.48 and 84.92 ppm were observed in neat NMA–AlCl<sub>3</sub> IL analogue (molar ratio of *N*-methylacetamide to AlCl<sub>3</sub> was 0.65, marked as 0.65NMA–1.0AlCl<sub>3</sub>) with the addition of TEPO. This phenomenon indicated that another Lewis acid in addition to [Al<sub>2</sub>Cl<sub>7</sub>]<sup>–</sup> existed in 0.65NMA–1.0AlCl<sub>3</sub>. The peak at 84.92 ppm was

College of Chemical Engineering, Huaqiao University, Xiamen, 361021, Fujian, China.  
 E-mail: [hupc1987@hqu.edu.cn](mailto:hupc1987@hqu.edu.cn); [szhou@hqu.edu.cn](mailto:szhou@hqu.edu.cn)



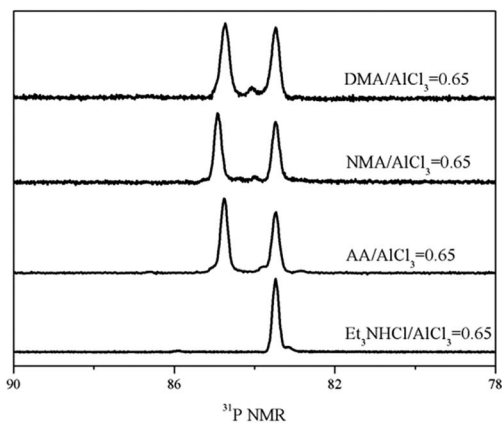


Fig. 1  $^{31}\text{P}$  NMR spectra of three amide- $\text{AlCl}_3$  based IL analogues and  $\text{Et}_3\text{NHCl}-\text{AlCl}_3$  IL with 1 mol% TEPO (ligand/ $\text{AlCl}_3$  molar ratio was 0.65).

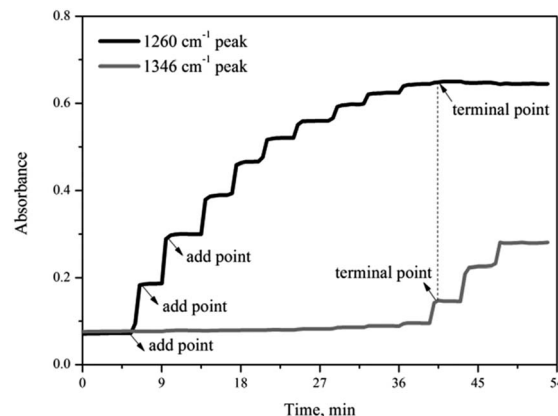


Fig. 3 Trend of the characteristic peaks at  $1260\text{ cm}^{-1}$  and  $1346\text{ cm}^{-1}$  for the addition of nitrobenzene into  $0.65\text{NMA}-1.0\text{AlCl}_3$  based IL analogue.

assigned to the cationic Al species because the molecule Al species was neutral.<sup>5</sup> Meanwhile, the acidic strength of cationic Al species located in low field was stronger than that of  $[\text{Al}_2\text{Cl}_7]^-$ .

Subsequently, *in situ* IR titration method was used to measure the acidic amount of two Lewis acids in neat  $0.65\text{NMA}-1.0\text{AlCl}_3$ . The principle of this method is based on the online monitoring of the variation in the characteristic peaks formed by the coordination of indicator (nitrobenzene) with  $0.65\text{NMA}-1.0\text{AlCl}_3$ .<sup>22,23</sup> A quantitative measurement of the acidic amount of  $0.65\text{NMA}-1.0\text{AlCl}_3$  was made based on the typical procedure.  $0.65\text{NMA}-1.0\text{AlCl}_3$  (10 g) was placed into a 25 mL two-necked flask equipped with a stirrer. The silicon probe of the *in situ* IR apparatus was inserted into the  $0.65\text{NMA}-1.0\text{AlCl}_3$ , and then the data on the IR spectra were collected. Next, nitrobenzene (0.25 g) was added dropwise to the flask and IR spectra were collected continuously until the absorbance of the characteristic peaks remained constant, meanwhile, the peaks of nitrobenzene itself were observed. The aforementioned steps were

repeated until the absorbance of the characteristic peaks did not change with the addition of nitrobenzene. This point was marked as the terminal point of titration, the total mass of nitrobenzene added into  $0.65\text{NMA}-1.0\text{AlCl}_3$  was collected.

As a premise of the *in situ* IR titration method, the characteristic peak formed by the coordination of nitrobenzene with  $0.65\text{NMA}-1.0\text{AlCl}_3$  and the peak of nitrobenzene itself needed to be marked. Fig. 2 shows the IR spectra of neat nitrobenzene, neat  $0.65\text{NMA}-1.0\text{AlCl}_3$ , and the mixture of  $0.65\text{NMA}-1.0\text{AlCl}_3$  with nitrobenzene. Two peaks at  $1520$  and  $1346\text{ cm}^{-1}$  were observed in neat nitrobenzene, which were assigned to the  $\nu_{\text{as}}(\text{O}-\text{N}-\text{O})$  and  $\nu_{\text{s}}(\text{O}-\text{N}-\text{O})$  stretching vibration of  $-\text{NO}_2$  group, respectively.<sup>24,25</sup> A new peak at  $1260\text{ cm}^{-1}$  was observed in the mixture of  $0.65\text{NMA}-1.0\text{AlCl}_3$  with nitrobenzene, which should be assigned to the coordination of nitrobenzene with Lewis acids. Meanwhile, the  $\nu_{\text{as}}(\text{O}-\text{N}-\text{O})$  stretching vibration at  $1520\text{ cm}^{-1}$  shifted to higher wavenumber  $1537\text{ cm}^{-1}$ . The  $\nu_{\text{s}}(\text{O}-\text{N}-\text{O})$  stretching vibration at  $1346\text{ cm}^{-1}$  appeared only in the case that excess nitrobenzene were added into  $0.65\text{NMA}-1.0\text{AlCl}_3$ . Therefore, the peaks at  $1260$  and  $1346\text{ cm}^{-1}$  were chosen as the characteristic peaks to observe in the following *in situ* IR titration method.

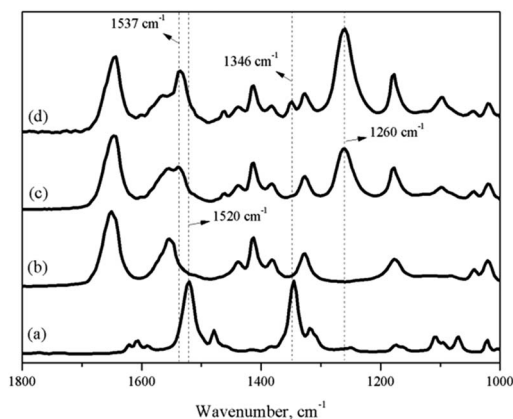


Fig. 2 IR spectra of (a) pure nitrobenzene; (b) neat  $0.65\text{NMA}-1.0\text{AlCl}_3$  based IL analogue; (c) nitrobenzene +  $0.65\text{NMA}-1.0\text{AlCl}_3$  based IL analogue (1 : 10 by mass ratio); (d) nitrobenzene +  $0.65\text{NMA}-1.0\text{AlCl}_3$  based IL analogue (1 : 4 by mass ratio).

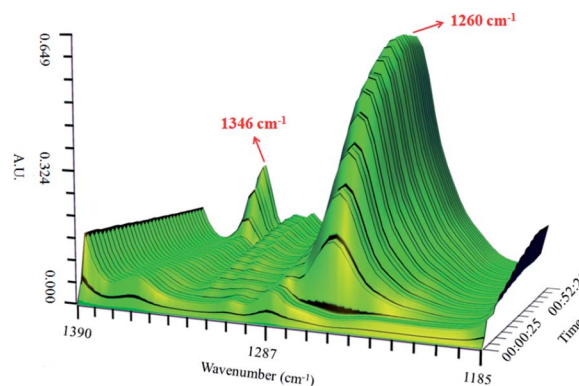


Fig. 4 Surface plot in the  $1390-1185\text{ cm}^{-1}$  range for the  $0.65\text{NMA}-1.0\text{AlCl}_3$  based IL analogue with the addition of nitrobenzene.



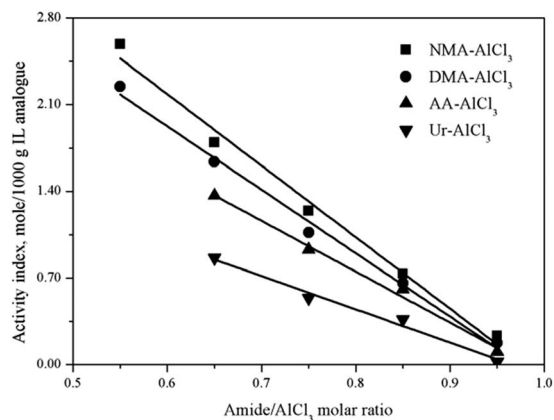


Fig. 5 Activity index of four amide- $\text{AlCl}_3$  based IL analogues at different amide/ $\text{AlCl}_3$  molar ratios.

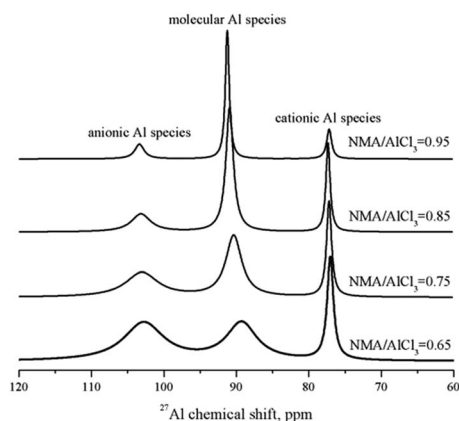


Fig. 6  $^{27}\text{Al}$  NMR spectra of the NMA- $\text{AlCl}_3$  based IL analogue with different NMA/ $\text{AlCl}_3$  molar ratios.

Fig. 3 shows the variation of the characteristic peaks at  $1260\text{ cm}^{-1}$  and  $1346\text{ cm}^{-1}$  from the coordination of nitrobenzene with  $0.65\text{NMA}-1.0\text{AlCl}_3$  and  $\nu_s(\text{O}-\text{N}-\text{O})$  stretching vibration of nitrobenzene, respectively. A surface plot was generated during the continuous addition of nitrobenzene into  $0.65\text{NMA}-1.0\text{AlCl}_3$  (Fig. 4). The absorbance of the peak at  $1260\text{ cm}^{-1}$  increased with the increasing addition of nitrobenzene, while the absorbance of the peak at  $1346\text{ cm}^{-1}$  remained almost constant before the terminal point, which attributed that the

Lewis acidic amount of  $0.65\text{NMA}-1.0\text{AlCl}_3$  was continuously consumed by nitrobenzene. When the Lewis acidic amount of  $0.65\text{NMA}-1.0\text{AlCl}_3$  was used up, the absorbance of the peak at  $1346\text{ cm}^{-1}$  had a significantly increase with the addition of nitrobenzene. The total mass of nitrobenzene from start to terminal point was recorded, and “the molar consumption of nitrobenzene per 1000 g IL analogue” was defined as “activity index” to evaluate the acidic amount of  $0.65\text{NMA}-1.0\text{AlCl}_3$ .<sup>26,27</sup>

The Lewis acidic amount of several amide- $\text{AlCl}_3$  based IL analogues with different amide structures and amide/ $\text{AlCl}_3$  molar ratios were measured by *in situ* IR titration method, as shown in Fig. 5. The amide structure affected the Lewis acidic amount of amide- $\text{AlCl}_3$  based IL analogues,<sup>28</sup> for example, the Lewis acidic amount of amide- $\text{AlCl}_3$  based IL analogues (NMA- $\text{AlCl}_3$  and DMA- $\text{AlCl}_3$ ) with bidentate coordination was higher than that of amide- $\text{AlCl}_3$  based IL analogues (AA- $\text{AlCl}_3$  and Ur- $\text{AlCl}_3$ ) with monodentate coordination under the same amide/ $\text{AlCl}_3$  molar ratio.<sup>29</sup> This phenomenon was attributed to the fact that the bidentate coordination was more favorable to the asymmetric splitting of  $\text{AlCl}_3$  than the monodentate coordination with the same amide/ $\text{AlCl}_3$  molar ratio, resulting in the more active Lewis species (anionic Al species and cationic Al species). On the other hand, the amide/ $\text{AlCl}_3$  molar ratio also affected the Lewis acidic amount of amide- $\text{AlCl}_3$  based IL analogues. The Lewis acidic amount of amide- $\text{AlCl}_3$  based IL analogues increased with the decreasing amide/ $\text{AlCl}_3$  molar ratio. For amide- $\text{AlCl}_3$  based IL analogues, the balance between neutral molecular Al species and ionic Al species was readily broken with the change of amide/ $\text{AlCl}_3$  molar ratio. The asymmetric splitting degree of  $\text{Al}_2\text{Cl}_6$  increased and the molecular species transformed into ionic species as the amide/ $\text{AlCl}_3$  molar ratio decreased, so the Lewis acidic amount of amide- $\text{AlCl}_3$  based IL analogue also increased.

The total Lewis acidic amount of amide- $\text{AlCl}_3$  based IL analogues could be measured by *in situ* IR titration method, but the acidic amount of anionic Al species and cationic Al species needed to be further determined.  $^{27}\text{Al}$  NMR is a good tool to distinguish these Al species, and the peaks at 102.75, 89.30 and 77.05 ppm should be assigned to the anionic Al species ( $[\text{Al}_2\text{Cl}_7]^-$  and  $[\text{AlCl}_4]^-$ ), molecular Al species  $[\text{AlCl}_3\text{L}_n]$ , and cationic Al species  $[\text{AlCl}_2\text{L}_n]^+$ , respectively.<sup>29</sup> The integral area ratio of anionic Al species ( $[\text{Al}_2\text{Cl}_7]^-$ ,  $[\text{AlCl}_4]^-$ ) to cationic Al species ( $[\text{AlCl}_2\text{L}_n]^+$ ) was obtained by the normalization method of the peak areas, as shown in Fig. 6. The integral area

**Table 1** Molar ratio of  $2 \times [\text{Al}_2\text{Cl}_7]^- + [\text{AlCl}_4]^-$ ,  $[\text{Al}_2\text{Cl}_7]^-$ , and  $[\text{AlCl}_4]^-$  to  $[\text{AlCl}_2\text{L}_n]^+$ ; and acidic amount of two Lewis acids ( $[\text{Al}_2\text{Cl}_7]^-$  and  $[\text{AlCl}_2\text{L}_n]^+$ ) in NMA- $\text{AlCl}_3$  based IL analogue with different NMA/ $\text{AlCl}_3$  molar ratios

| NMA/ $\text{AlCl}_3$ | Molar ratio, mol/mol  |  |   | Acidic amount, mol nitrobenzene/1000 g IL analogue |                               |
|----------------------|---|--|---|--|-------------------------------|
|                      | $(2 \times [\text{Al}_2\text{Cl}_7]^- + [\text{AlCl}_4]^-)/[\text{AlCl}_2\text{L}_n]^+$ | $[\text{Al}_2\text{Cl}_7]^-/[\text{AlCl}_2\text{L}_n]^+$ | $[\text{AlCl}_4]^-/[\text{AlCl}_2\text{L}_n]^+$ | $[\text{Al}_2\text{Cl}_7]^-$                       | $[\text{AlCl}_2\text{L}_n]^+$ |
| 0.65                 | 1.77  | 0.77   | 0.23  | 0.7808   | 1.0140                        |
| 0.75                 | 1.58  | 0.58   | 0.42  | 0.4562   | 0.7866                        |
| 0.85                 | 1.41  | 0.41   | 0.59  | 0.2134   | 0.5205                        |
| 0.95                 | 1.19  | 0.19   | 0.81  | 0.0372   | 0.1958                        |



represented the number of Al nucleus (note:  $[\text{Al}_2\text{Cl}_7]^-$  had two Al nuclei). Therefore, the integral area ratio of anionic Al species to cationic Al species represented the molar ratio of  $2 \times [\text{Al}_2\text{Cl}_7]^- + [\text{AlCl}_4]^-$  to  $[\text{AlCl}_2\text{L}_n]^+$ . The mole of  $[\text{Al}_2\text{Cl}_7]^- + [\text{AlCl}_4]^-$  was equal to that of  $[\text{AlCl}_2\text{L}_n]^+$  according to the conservation law of charge, so the molar ratio of  $[\text{Al}_2\text{Cl}_7]^-$  to  $[\text{AlCl}_2\text{L}_n]^+$  could be calculated. Taking NMA- $\text{AlCl}_3$  based IL analogue with different NMA/ $\text{AlCl}_3$  molar ratios as an example, the acidic amount of two Lewis acids ( $[\text{Al}_2\text{Cl}_7]^-$  and  $[\text{AlCl}_2\text{L}_n]^+$ ) in NMA- $\text{AlCl}_3$  based IL analogue was calculated from the results of both *in situ* IR titration and  $^{27}\text{Al}$  NMR analysis, as listed in Table 1.

## Conclusions

An efficient method to determine the acidic strength and acidic amount of each Lewis acid in amide- $\text{AlCl}_3$  based IL analogue was proposed in this study. The  $^{31}\text{P}$  NMR using triethylphosphineoxide as a molecular probe showed that two active Lewis acids ( $[\text{AlCl}_2\text{L}_n]^+$ ,  $[\text{Al}_2\text{Cl}_7]^-$ ) existed in amide- $\text{AlCl}_3$  based IL analogues, and the acidic strength of  $[\text{AlCl}_2\text{L}_n]^+$  was stronger than that of  $[\text{Al}_2\text{Cl}_7]^-$ . The principle of the *in situ* IR titration method was described in detail, and the total Lewis acidic amount of these IL analogues was measured with nitrobenzene as indicator. The results indicated that the total Lewis acidic amount of amide- $\text{AlCl}_3$  based IL analogues was related with both the amide structure and the amide/ $\text{AlCl}_3$  molar ratio. The amide- $\text{AlCl}_3$  based IL analogues with bidentate coordination structure and low amide/ $\text{AlCl}_3$  molar ratio had a high Lewis acidic amount. The Lewis acidic amount of each Lewis acid was calculated further by combining  $^{27}\text{Al}$  NMR analysis with *in situ* IR titration.

## Experiments

The general route for the synthesis of 0.65amide-1.0 $\text{AlCl}_3$  IL analogue was as follows: anhydrous  $\text{AlCl}_3$  (0.2 mol) was placed in 250 mL two-necked flask; then, amide (0.13 mol; *N*-methylacetamide, NMA; *N,N*-dimethylacetamide, DMA; acetamide, AA; urea, Ur) was added slowly while stirring for 30 min. The mixture was then heated to 80 °C and maintained at that temperature until all solids “dissolved” (approximately 4 h).<sup>30</sup>

IR spectra over the 4000  $\text{cm}^{-1}$  to 650  $\text{cm}^{-1}$  frequency range were obtained at room temperature and at 8  $\text{cm}^{-1}$  resolution using an *in situ* IR spectrometer (Mettler-Toledo) equipped with an attenuated total reflectance based silicon probe and a liquid nitrogen-cooled mercury-cadmium-tellurium (MCT) detector. IL analogue (10 g) was placed into a 25 mL two-necked flask equipped with a stirring bar at room temperature. The silicon probe was then inserted into the IL analogue, after which data on the IR spectra were collected. Next, the indicator (0.05 g) was added dropwise to the flask and IR spectra were collected continuously until the characteristic peaks remained constant. The aforementioned steps were repeated. During the measurement, the optical path of the spectrometer was continuously purged with dry  $\text{N}_2$  at a flow rate of 2  $\text{mL min}^{-1}$  to eliminate moisture and  $\text{CO}_2$ .  $^{27}\text{Al}$  and  $^{31}\text{P}$  NMR spectra were obtained using a Bruker Avance spectrometer.

The samples were placed into a 10 mm standard tube by inserting a well-centered capillary. Thereafter, the NMR tube was capped and sealed with parafilm. The aqueous solutions of  $\text{Al}(\text{NO}_3)_3$  (1.0  $\text{mol L}^{-1}$ ) and  $\text{H}_3\text{PO}_5$  (85 wt%) in the capillary was used as an external reference for the  $^{27}\text{Al}$  NMR and  $^{31}\text{P}$  NMR chemical shift, respectively. Peak intensities and areas were carefully measured using the Bruker-NMR software package.

## Conflicts of interest

There are no conflicts to declare.

## Acknowledgements

The authors gratefully acknowledge the financial support of the Scientific Research Funds of Huaqiao University (No. 600005-Z17Y0073), Xiamen, China.

## References

- 1 A. P. Abbott, J. C. Barron, K. S. Ryder and D. Wilson, *Chem.-Eur. J.*, 2007, **13**, 6495–6501.
- 2 A. P. Abbott, R. C. Harris, Y. T. Hsieh, K. S. Ryder and I. W. Sun, *PCCP Phys. Chem. Chem. Phys.*, 2014, **16**, 14675–14681.
- 3 M. Li, B. L. Gao, C. Y. Liu, W. T. Chen, Z. N. Shi, X. W. Hu and Z. W. Wang, *Electrochim. Acta*, 2015, **180**, 811–814.
- 4 H. M. A. Abood, A. P. Abbott, A. D. Ballantyne and K. S. Ryder, *Chem. Commun.*, 2011, **47**, 3523–3525.
- 5 F. Coleman, G. Srinivasan and M. Swadźba-Kwaśny, *Angew. Chem., Int. Ed.*, 2013, **52**, 12582–12586.
- 6 Y. X. Fang, K. Yoshii, X. G. Jiang, X. G. Sun, T. Tsuda, N. Mehio and S. Dai, *Electrochim. Acta*, 2015, **160**, 82–88.
- 7 J. M. Hogg, F. Coleman, A. Ferrer-Ugalde, M. P. Atkins and M. Swadźba-Kwaśny, *Green Chem.*, 2015, **17**, 1831–1841.
- 8 K. Matuszek, A. Chrobok, J. Hogg, F. Coleman and M. Swadźba-Kwaśny, *Green Chem.*, 2015, **17**, 4225–4262.
- 9 P. C. Hu, Y. D. Wang, X. H. Meng, R. Zhang, H. Y. Liu, C. M. Xu and Z. C. Liu, *Fuel*, 2017, **189**, 203–209.
- 10 G. P. Smith, A. S. Dworkin, R. M. Pagni and S. P. Zingg, *J. Am. Chem. Soc.*, 1989, **111**, 525–530.
- 11 G. P. Smith, A. S. Dworkin, R. M. Pagni and S. P. Zingg, *J. Am. Chem. Soc.*, 1989, **111**, 5075–5077.
- 12 C. Thomazeau, H. Olivier-Bourbigou, L. Magna, S. Luts and B. Gilbert, *J. Am. Chem. Soc.*, 2003, **125**, 5264–5265.
- 13 R. A. Osteryoung and T. A. Zawodzinski Jr, *Inorg. Chem.*, 1989, **28**, 1710–1715.
- 14 M. Schmeisser, P. Illner, R. Puchta, A. Zahl and R. van Eldik, *Chem.-Eur. J.*, 2012, **18**, 10969–10982.
- 15 J. Estager, A. A. Oliferenko, K. R. Seddon and M. Swadźba-Kwaśny, *Dalton Trans.*, 2010, **39**, 11375–11382.
- 16 R. A. Mantz, P. C. Trulove, R. T. Carlin, T. L. Theim and R. A. Osteryoung, *Inorg. Chem.*, 1997, **36**, 1227–1232.
- 17 M. Currie, J. Estager, P. Licence, S. Men, P. Nockemann, K. R. Seddon, M. Swadźba-Kwaśny and C. Terrade, *Inorg. Chem.*, 2013, **52**, 1710–1721.



- 18 S. Tait and R. A. Osteryoung, *Inorg. Chem.*, 1984, **23**, 4352–4360.
- 19 F. H. Cao, L. Tian, N. Luo, D. Y. Fang, W. Y. Ying and J. A. Wang, *Catal. Commun.*, 2009, **10**, 1310–1312.
- 20 Y. L. Yang and Y. Kou, *Chem. Commun.*, 2004, 226–227.
- 21 R. D. Shannon, R. H. Staley and A. Auroux, *Zeolites*, 1987, **7**, 301–306.
- 22 P. C. Hu, R. Zhang, Z. C. Liu, H. Y. Liu, C. M. Xu, X. H. Meng, M. Liang and S. S. Liang, *Energy Fuels*, 2015, **29**, 6019–6024.
- 23 D. D. Dunuwila, L. B. Carroll II and K. A. Berglund, *J. Cryst. Growth*, 1994, **137**, 561–568.
- 24 J. Clarkson and W. Ewen Smith, *J. Mol. Struct.*, 2003, **655**, 413–422.
- 25 J. D. Lapos, *Spectrochim. Acta. A*, 1979, **35**, 65–71.
- 26 X. Zhang, R. Zhang, H. Y. Liu, X. H. Meng, C. M. Xu, Z. C. Liu and P. A. A. Klusener, *Ind. Eng. Chem. Res.*, 2016, **55**, 11878–11886.
- 27 R. Zhang, Z. C. Liu, X. Zhang, X. H. Meng, H. Y. Liu, C. M. Xu and P. A. A. Klusener, WO Patent 202905 A1, 2016.
- 28 M. P. Atkins, K. R. Seddon, M. Swadźba-Kwaśny and F. Coleman, *US Pat.* 0052838 A1, 2016.
- 29 P. C. Hu, R. Zhang, X. H. Meng, H. Y. Liu, C. M. Xu and Z. C. Liu, *Inorg. Chem.*, 2016, **55**, 2374–2380.
- 30 A. P. Abbott, WO Patent 003956 A2, 2007.

