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Free-standing polypyrrole/polyaniline composite film fabricated by interfacial polymerization at the vapor/liquid interface for enhanced hexavalent chromium adsorption

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Interfacial polymerization is an innovative technique for the fabrication of polymeric films. However, the majority of studies on interfacial polymerization has focused on liquid/liquid interfaces, and little work has been done on vapor/liquid interfaces. In this paper, we present the fabrication of free-standing polypyrrole/polyaniline (PPy/PANI) composite films by interfacial polymerization at a vapor/liquid interface using FeCl_3 as an oxidant. The obtained PPy/PANI composite films were characterized using Fourier transform infrared spectroscopy, X-ray diffractometry, and scanning electron microscopy. It was found that the PPy/PANI composite films consist of PANI particles evenly distributed on porous PPy film. The influence of FeCl_3 concentration on the morphology of the resulting composite films was investigated. The PPy/PANI composite films show an excellent $\text{Cr}(\text{VI})$ adsorption capacity of 256.41 mg g^{-1} , much higher than that of PPy-based adsorbents prepared from chemical and electrochemical polymerization routes. This work thus suggests a new route for the fabrication of PPy/PANI films with highly enhanced $\text{Cr}(\text{VI})$ adsorption capacity for practical applications.

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1. Introduction

Contamination of aquatic media by heavy metals has become a serious environmental problem due to the rapid expansion of global industrial activities.¹ Among all heavy metals, chromium (Cr) is extensively used in the leather tanning, electroplating, metal finishing and steel manufacturing industries, and is considered as a high priority environmental pollutant.² Cr exists in the aqueous environment both as trivalent ($\text{Cr}(\text{III})$) and hexavalent ($\text{Cr}(\text{VI})$) forms. $\text{Cr}(\text{VI})$ is highly toxic, carcinogenic and mutagenic, and is roughly 500 times more toxic than $\text{Cr}(\text{III})$.^{3,4} $\text{Cr}(\text{VI})$ contamination causes severe human health problems such as nausea, diarrhea, liver, kidney damage and lung cancer.⁵ The World Health Organization has adopted an upper limit for total Cr content as 50 $\mu\text{g L}^{-1}$ for drinking water.⁶

The conventional methods for $\text{Cr}(\text{VI})$ removal from the environment include chemical precipitation, ion exchange, electro-deposition, biological treatment, film filtration and adsorption.⁷ Among those techniques, adsorption has many advantages such as simplicity, low cost, high efficiency, and easy

implementation. Up to now, a variety of adsorbents has been employed for $\text{Cr}(\text{VI})$ adsorption such as polyethyleneimine (PEI)-silica nanocomposite,⁸ activated carbon (AC),⁹ mesoporous $\gamma\text{-Fe}_2\text{O}_3$,¹⁰ polyacrylonitrile fiber,¹¹ ion-exchange resins,¹² and biosorbents.¹³ Nevertheless, the search for new adsorbent materials with high adsorption capacity, low-cost, easy separation and recovery is still in great demand.

Recently, the use of conducting polymers such as polyaniline (PANI) or polypyrrole (PPy) as adsorbents for environmental remediation has shown great promise.^{14–18} These polymers have excellent environmental stability, good redox reversibility, low cost, easy synthesis and treatment, and plenty of amine and imine functional groups for specific adsorption. Binary hybrids/composites made of these polymers such as PPy/PANI,¹⁶ PANI/PEG¹⁹ or PAN/PPy²⁰ are also efficient for the removal of metallic ions, and it was shown that the composites comprising of at least two different monomer units was proven to be superior to those made from individual ones. Among these, PPy/PANI composite fibers or particles exhibit enhanced $\text{Cr}(\text{VI})$ adsorption, but they tend to aggregate in aqueous environment¹⁶ and their specific surface area is decreased. Another problem is the difficulty in recovering the material after adsorption, causing the secondary contamination. These problems are unavoidably encountered in the preparation of conducting polymers in liquid phases, and it is emerging to develop novel approaches for the fabrication of these polymers towards environmental applications.

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Interfacial polymerization has shown huge potential for preparing conductive polymers^{21–23} and their composites such as PANI/Au,²⁴ PANI/Ag,²⁵ PPy/graphene oxide.²⁶ However, the majority of researches on interfacial polymerization has concentrated on liquid/liquid interfaces, and there are only few works have been carried out on vapor/liquid interfaces.²⁷ In this work, free-standing PPy/PANI composite films were prepared by the interfacial polymerization of pyrrole and aniline gaseous monomer at vapor/liquid interface. Different from conventional chemical or electrochemical polymerization routes, in this method, the time-consuming procedure of re-distillation of monomers (before polymerization) is not necessary. Besides, this polymerization technique is also simple, efficient, and scalable. The influence of FeCl₃ concentration on the structure and morphology of the films was investigated. The PPy/PANI composite films exhibit enhanced adsorption capability towards the toxic Cr(vi) ions as compared to those prepared from conventional polymerization methods, indicating that PPy/PANI composite films fabricated by interfacial polymerization at vapor/liquid interface is a promising absorbent material for environmental remediation.

2. Experiments

2.1. Chemicals

Pyrrole (99%) and aniline (98%) reagent grade (Sinopharm Chemical Reagent Co. Ltd.) were used as monomers. Iron chloride hexahydrate (FeCl₃·6H₂O) (Tianjin East China Reagent Co., Ltd.) was used as oxidant. All chemicals were used without further purification.

2.2. Preparation of free-standing PPy/PANI composite films

The interfacial polymerization of pyrrole and aniline was carried out by taking the two monomers in equimolar proportion. In a typical procedure, a predetermined amount of FeCl₃·6H₂O was dissolved in 40 mL deionized water to form FeCl₃ solution of desired concentrations (0.075 M; 0.15 M, 0.3 M or 0.5 M). This solution was transferred to a culture disk (9 cm diameter) and placed inside a vacuum desiccator (central position). Two other beakers containing 1 mL of pyrrole or aniline each, were placed near the FeCl₃ solution. A pump was used to vacuum the desiccator for about 5 min to induce a pressure of −20 mmHg, which accelerates the evaporation of monomers. Then the pump was stopped, and the desiccator was kept undisturbed. After a few hours, a black-colored, free-standing PPy/PANI composite film was clearly observed on the surface of FeCl₃ solution and in contact with the air. The film was transferred onto a cellulosic filter and washed with distilled water and ethanol to remove unreacted reagents and impurities. Finally, the film was naturally dried at room temperature and peeled off from the filter. For comparison, PPy films (without PANI) was also prepared in the same conditions in the absence of aniline. The films are denoted as PPy/PANI-*x* or PPy-*x*, where *x* is the FeCl₃ concentration used for the preparation of corresponding film.

2.3. Characterization

As-prepared PPy and PPy/PANI composite films were subjected to characterization. Scanning electron microscopy (SEM) images were taken with a Jeol JSM-6510LV scanning electron microscope. The thickness of the films was determined from SEM cross-sectional images. To avoid charging during measurements, the samples were sputtered with a layer of gold prior to imaging to improve conductivity. Fourier transform infrared (FTIR) spectra were measured in the range of 400–4000 cm^{−1} using a Thermo Scientific Nicolet iS10 FT-IR spectrometer. Powder X-ray diffraction (XRD) patterns were measured using a Siemens D5005 diffractometer (30 kV/40 mA, λ = 1.5406 Å). The elemental composition of PPy/PANI films was determined using energy-dispersive X-ray (EDX) spectroscopy, acquired on a Jeol JSM-6610 LA scanning electron microscope, operated under an acceleration voltage of 15 kV and a probe current of 1 nA.

2.4. Batch adsorption studies

The effect of pH on Cr(vi) adsorption was studied in batch adsorption experiments using 10 mg of PPy/PANI film and 10 mL of Cr(vi) aqueous solutions (concentration of Cr(vi): 10 mg L^{−1}). The adsorption experiments were carried out in 50 mL conical flasks on a rotary shaker operated at 200 rpm at ~25 °C. Different pH values of 4, 7 and 10 were adjusted by adding 0.1 M NaOH or 0.1 M HCl solutions. For studying adsorption equilibrium isotherm, 10 mg of PPy/PANI film was mixed with 100 mL of Cr(vi) solution at different concentrations (5–100 mg L^{−1}) and shaken for 240 min at pH 7. Upon reaching adsorption equilibrium, the PPy/PANI film was removed and the Cr(vi) concentration was analyzed by inductively coupled plasma optical emission spectroscopy (ICP-OES) (Perkin Elmer Optima 7300DV, USA). The Cr(vi) adsorption capacity of PPy/PANI film was calculated according to the equation:

$$Q_e = (C_o - C_e) \times V/m \quad (1)$$

where *C*_o and *C*_e represent the initial and equilibrium Cr concentration, respectively; *V* is the volume of aqueous solution containing Cr(vi) ions, and *m* is the weight of the PPy/PANI film used in the experiment.

3. Results and discussion

3.1. Preparation of PPy/PANI film

The preparation of free-standing PPy/PANI composite films is schematically demonstrated in Fig. 1a. Vacuum pumping creates a low pressure (−20 mmHg) inside the desiccator, which greatly enhance the evaporation of pyrrole and aniline molecules from their liquid state. These monomers start to polymerize upon contacting with FeCl₃ oxidant at the vapor/liquid interface, forming PPy/PANI composite film in a few hours. The formation of PPy/PANI composite films at vapor/liquid interface at different durations is shown in Fig. 1b. The color of the growing film changes from light purple (1 h) to dark purple (2 h), blackish purple (3 h), greenish black (4 h) and black (5 h), demonstrating its evolution in morphology,



microstructure, and physical dimension (thickness). Furthermore, the PPy/PANI composite film entirely covers FeCl_3 solution surface, indicating that the nucleation occurs at the whole vapor/liquid interface. The as-prepared PPy/PANI composite film can be transferred to a substrate, washed to remove unbounded FeCl_3 , let to dry, and peeled off using tweezers. The isolated PPy/PANI composite films were moderately flexible and free-standing without any substrates (Fig. 1c), indicating its sustainability. For comparison, we also performed similar experiments using pyrrole or aniline as the only monomer. In the absence of aniline, the interfacial polymerization of pyrrole also resulted in a free-standing PPy film which exhibited a blackish green color, similar to previous report.²⁷ However, the PPy film was much thinner and mechanically weak. On the contrary, if only aniline monomers were used, the as-formed PANI particles were dramatically dispersed into the aqueous phase to form bulky precipitates, without the formation of a film.

3.2. IR spectra

In order to recognize the functional groups present in polymer films, we have measured and compared IR spectra of bulky PANI, PPy film, and PPy/PANI composite film (Fig. 2). In the IR spectrum of bulky PANI (green line), the peaks at 1604 and 1496 cm^{-1} are assigned to the $\nu(\text{C}=\text{C})$ in quinoid phenyl ring and $\nu(\text{C}=\text{C})$ in benzenoid phenyl ring, respectively. The peak at 1297 cm^{-1} is attributed to $\nu(\text{C}-\text{N})$ of a secondary aromatic amine, and the peak at 1244 cm^{-1} is attributed to the $\delta(\text{C}-\text{H})$ in benzene plane. The peak at 1154 cm^{-1} is from $\nu(\text{C}=\text{N})$ of $\text{N}=\text{Q}=\text{N}$ (Q is quinoid ring), and the peak at 812 cm^{-1} is assigned to the $\delta(\text{C}-\text{H})$ of 1,4-substituted phenyl ring stretch. These peaks are similar to those of PANI synthesized by a conventional method.²⁸ The IR spectrum of PPy film (red line) shows characteristic peaks/bands of PPy at 1509 cm^{-1} (pyrrole ring stretching), 1426 cm^{-1} (conjugated C-N stretching), 1266 cm^{-1} ($=\text{C}-\text{H}$ in-plane deformation), 1107 cm^{-1} (C-H stretching), 1082 cm^{-1} (C-H in-plane bending), 1000 cm^{-1} (N-H in-plane deformation), 960 cm^{-1} (C-C out-of-plane), 811 cm^{-1} ($-\text{C}-\text{H}$ out-of-plane), and 692 cm^{-1} (C-C out-of-

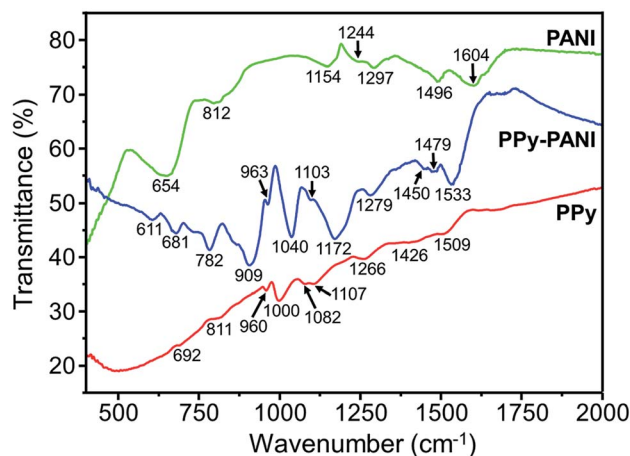


Fig. 2 FTIR spectra of bulky PANI (green), PPy film (red) and PPy/PANI films (blue).

plane ring deformation).²⁹ In the IR spectrum of PPy/PANI composite film (blue line), the peak at 1533 cm^{-1} can be assigned to C-C stretching vibration in the pyrrole ring and quinone stretching vibration in the phenyl ring.³⁰ The peaks at 1479 and 1450 cm^{-1} can be attributed to conjugated C-N stretching vibration in the pyrrole ring and benzene in the phenyl ring.^{31,32} The peak at 1279 cm^{-1} can be attributed to $\nu(\text{C}-\text{N})$ of a secondary aromatic amine. The strong peak at 1172 cm^{-1} is assigned to $\nu(\text{C}=\text{N})$ of $\text{N}=\text{Q}=\text{N}$ (Q is quinoid ring). The peak at 1103 cm^{-1} can be assigned to C-H in-plane bending on 1,2,4-substituted benzene of PANI.³³ The 1, 2, or 4 positions on the benzene ring are likely favorable sites for the pyrrole units to attach on. The peaks at 1040 and 963 cm^{-1} can be attributed to C-H/N-H in-plane and C-C out-of-plane ring deformation vibrations, correspondingly.³⁰ The peak at 909 cm^{-1} is attributed to C-H deformation. The peak at 782 cm^{-1} is possibly due to the $\delta(\text{C}-\text{H})$ of 1,4-substituted phenyl ring stretch, and the peak at 681 cm^{-1} can be given by C-C out of plane ring deformation. The peak at 611 cm^{-1} can be assigned to $\pi-\pi^*$ transition of the benzenoid ring.^{32,34} All the main characteristic peaks of PANI and PPy were observed in PPy/PANI composite films. However, the position of several peaks slightly deviates from neat PANI and PPy. For example, the peak presenting stretching vibrations of the pyrrole rings in PPy/PANI is shifted to a higher frequency region (1533 cm^{-1}), as compared to that of the neat PPy (1509 cm^{-1}). This shift might be associated with the changes of electronic properties as a result of $\pi-\pi$ interactions between PPy and PANI moieties in polymer backbone.³⁵ It has been previously observed that this peak shift depends on a number of factors such as PPy : PANI molar ratio. Our FTIR analysis confirms the presence of both PPy and PANI moieties in the synthesized PPy/PANI composite films.

3.3. XRD

Conducting polymers are semi-crystalline materials in which the crystallinity is associated with intra- and inter-chain interactions.³⁶ These interactions induce the local alignment of polymer chains and formation of single/multiple helices or

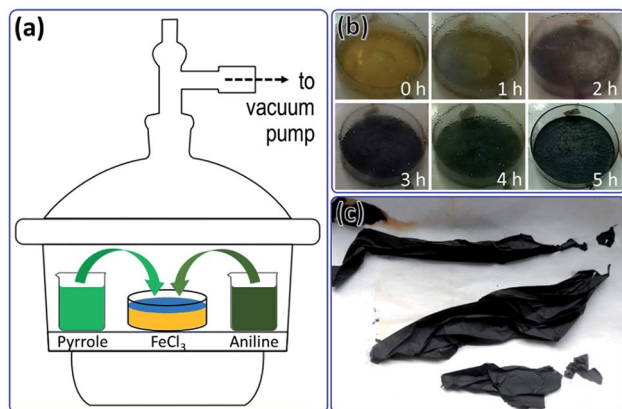


Fig. 1 (a) Schematic preparation of PPy/PANI composite films. (b) Digital photos of PPy/PANI composite films taken after 0, 1, 2, 3, 4, and 5 h. (c) Free-standing PPy/PANI composite films.



chain folding, forming ordered nanocrystallines which are bounded by amorphous domains. As shown in Fig. 3, PPy/PANI composite films prepared with different FeCl_3 concentrations exhibit very similar XRD patterns, suggesting that those films have comparable aggregated structures and polymer backbones. PPy/PANI composite films exhibit two characteristic peaks at 2θ of *ca.* 24.4° and 26.8° . When FeCl_3 concentration increases from 0.075 to 0.5 M, the intensity of the first peak increases while that of the second peak decreases, suggesting minor changes in the structure of the films. These two peaks are actually not clearly distinguished (especially at FeCl_3 concentration of 0.15 M) but merged and overlapped onto each other's, forming a broad and asymmetric peak, centered at 25.6° . This peak corresponds to an approximate inter-backbone packing distance (*d*-spacing) of 3.5 Å as calculated using Bragg's law. This value is smaller than that of free-standing PPy films prepared by chemical interfacial polymerization³⁷ or PPy microtubules prepared by conventional chemical oxidation³⁸ (*ca.* 3.7 Å). Meanwhile, the relative intensity of this peak diminishes when FeCl_3 concentration increases, indicated declined crystallinity. The fact that PPy/PANI films synthesized at low concentrations of FeCl_3 exhibited higher order can be attributed to lower rate of film growth and strengthened macroscopic arrangement of PPY/PANI chains. The peak positions of all PPY/PANI films prepared at different FeCl_3 concentrations were nearly the same, indicating that the domain length of the PPY/PANI polymer chains is independent on FeCl_3 concentration.

3.4. SEM observation

The morphology of PPy films prepared without PANI was studied in order to understand how PPy grows into a film. Fig. 4 shows SEM images of PPy films prepared for 1 h at different FeCl_3 concentrations. At a FeCl_3 concentration of 0.075 M, the film displays a high density of pore-like features with irregular shape and various diameters. Upon increasing FeCl_3 concentration to 0.15 M, the density of these features increases and their average size decreases. It can be attributed to the increased number of FeCl_3 oxidant sites on vapor/liquid interface, which increases the

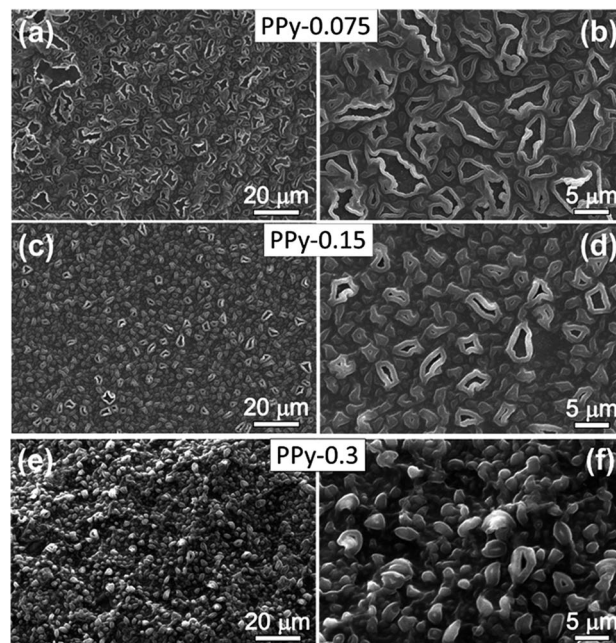


Fig. 4 SEM images of PPy films: (a and b) 0.075 M; (c and d) 0.15 M and (e and f) 0.3 M.

nucleation rate of PPy. When the FeCl_3 concentration was increased to 0.3 M (Fig. 4e and f), the edge of each feature tend to be knitted together to form particulate morphology.

Top-view and cross-sectional SEM images of PPY/PANI composite films prepared at different FeCl_3 concentrations are shown in Fig. 5. PPY/PANI composite film prepared at the FeCl_3 concentration of 0.075 M represents various particles embedded on a membrane, which contains a large number of round-shaped pores with an average diameter of *ca.* 7.5 μm (Fig. 5a and b). Based on the morphology of PPy film (without PANI), it can be concluded that PANI particles have been distributed on PPy film support. At the FeCl_3 concentration of 0.15 M (Fig. 5c and d), the pore-on-membrane structure was not observed. On PPy film surface, there are particles with diameter smaller than 1 μm. When the FeCl_3 concentration increases, the polymerization rate is also increased. As a result, PANI tends to form very small thin film stacked on PPy surface (Fig. 5e and f). It is thus concluded that at low concentration of FeCl_3 catalyst, the composite film was formed due to the even distribution of PANI particles on PPy film, and at higher concentration of FeCl_3 catalyst, the composite film is the combination of PPy film on PANI film. Fig. 5i reveals a typical cross-sectional SEM image of the PPY/PANI-0.5 film with a thickness of *ca.* 60 μm. Fig. 6 shows the typical EDX spectrum and the quantitative analysis of elemental composition of PPY/PANI-0.3 film. The main elements of interest including carbon, nitrogen, and oxygen were all detected. In addition, the presence of iron (Fe) and chlorine (Cl) (despite our careful washing steps) indicates that a large number of FeCl_3 oxidant molecules has been absorbed into the deep pores of the polymer backbones despite our thorough washing steps.

From the above analyses, the formation of PPY/PANI composite films can be explained as following: pyrrole/aniline

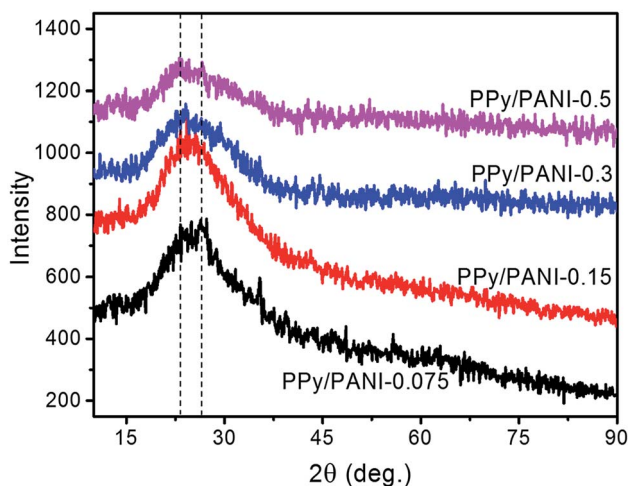


Fig. 3 XRD patterns of PPY/PANI composite films.



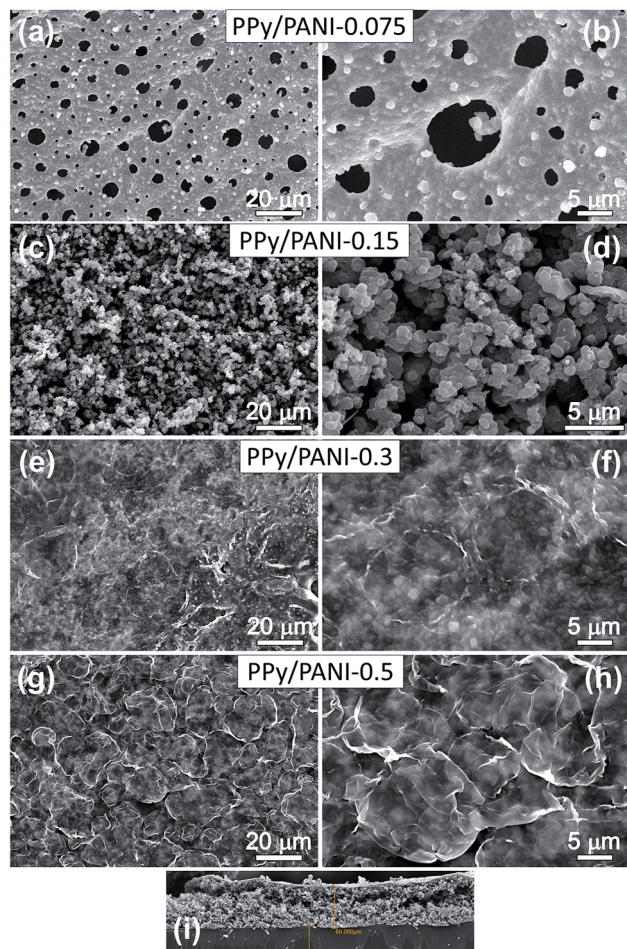


Fig. 5 Top-view SEM images of PPy/PANI composite films: (a and b) 0.075 M; (c and d) 0.15 M; (e and f) 0.3 M and (g and h) 0.5 M. Typical cross-sectional SEM image of PPy/PANI-0.5 composite films (i).

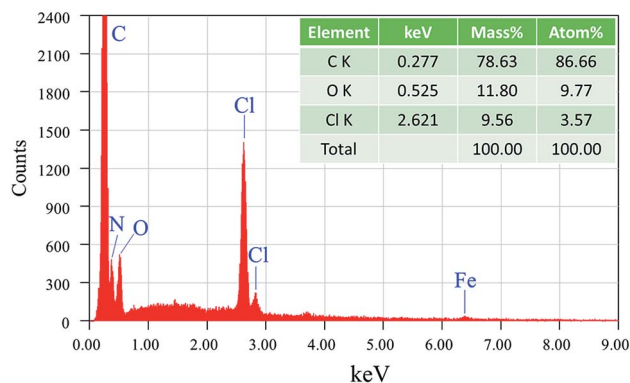


Fig. 6 EDX spectrum and quantitative analysis of elemental composition of PPy/PANI-0.3 composite film.

monomers and FeCl_3 oxidant are brought into contact at the vapor/liquid interface and the polymerization occurs therein, firstly generating a thin polymer film on FeCl_3 aqueous solution. After that, pyrrole and aniline monomers continually permeate through the pores of the as-formed polymer film and react with FeCl_3 to form subsequent polymer layers. Due to its

low density and hydrophobic surface, the PPy/PANI composite film is confined at the vapor/liquid interface as a floating film. The formation and evolution of microporous holes in the film could be attributed to the vacuum-induced evaporation of water through the growing film. The evaporation of water depends on FeCl_3 concentration according to Raoult's second law of thermodynamics of molecular solution. When FeCl_3 concentration increases, the saturated evaporation pressure of water decreases, then the porosity decreases. We note that the evaporation was principally induced by reduced pressure caused by using rotary pump.

On the other side, the morphology of the prepared PPy/PANI films might be closely associated with the partial pressure of each monomer in vapor phase. This aspect was considered by employing Antoine equation, which describes the relation between vapor pressure and temperature for pure components according to the formula:

$$\log_{10} p = A - B/(T + C)$$

where p is the vapor pressure (in mmHg), T is the temperature (in Celsius), and A , B and C are component-specific constants. Using reported A , B , and C data,³⁹ the calculated vapor pressure of aniline and pyrrole at 25 °C are 0.465 and 8.288 mmHg, respectively. At this temperature, the vapor pressure of pyrrole is roughly 17.8 times higher than that of aniline. As a result, at the initial stage of the interfacial polymerization, a PPy film will be formed and acts as nucleation sites and support for the subsequent growth of PANI particles.

3.5. The adsorption of Cr(vi)

The pH of initial solution might play an important role on Cr(vi) adsorption of PPy/PANI film, because pH determines which form of Cr(vi) exists in the solution. It has been reported that at pH 2.0–6.0, the predominant Cr(vi) species are monovalent bichromate (HCrO_4^-) and divalent dichromate ($\text{Cr}_2\text{O}_7^{2-}$), and at pH above 6.0, CrO_4^{2-} is the predominant species.⁴⁰ We have investigated the influence of pH on the adsorption capacity of PPy/PANI composite films prepared at different FeCl_3 concentrations. As shown in Fig. 7, all PPy/PANI composite films show relatively high removal efficiency of ca. 84–99% at different pH

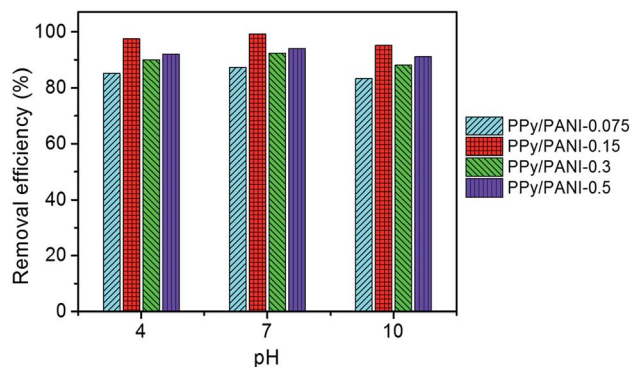


Fig. 7 Influence of pH on Cr(vi) adsorption capacity of PPy/PANI composites films.



(4.0, 7.0, and 10.0). For each PPy/PANI composite films, the influence of pH on Cr(VI) removal efficiency is negligible, which means that there is no competitive interaction between hydroxyl (OH^-) and CrO_4^{2-} ions for the same sorption sites on the surface of the composite film.²⁰ Our data suggests that these films could be used in a wide range of pH.

Several adsorption isotherm models have been applied to analyze adsorption data and evaluate Cr(VI) adsorption capacity of polymeric adsorbents.^{15,16,19,20} Among those, the most popular one is Langmuir isotherm, which assumes monolayer adsorption onto a surface containing a finite number of adsorption sites without transmigration of adsorbate in the plane of the surface.⁴¹ The linearized Langmuir isotherm equation is represented as:

$$C_e/q_e = C_e/q_m + 1/q_m K_L \quad (2)$$

where q_e and C_e are the adsorption capacity (mg g^{-1}) and concentration of Cr(VI) (mg L^{-1}) at equilibrium, respectively; q_m and K_L represent the maximum adsorption capacity of adsorbents (mg g^{-1}) and the Langmuir constant (L mg^{-1}), respectively. The values of q_m and K_L were calculated from the slope and intercept of the linear plot of C_e/q_e versus C_e .

The results obtained from adsorption isotherms for Cr(VI) adsorption onto PPy/PANI composite films are plotted in Fig. 8 and summarized in Table 1. As shown in the table, the Langmuir correlation coefficients (R^2) are very high ($R^2 > 0.99$),

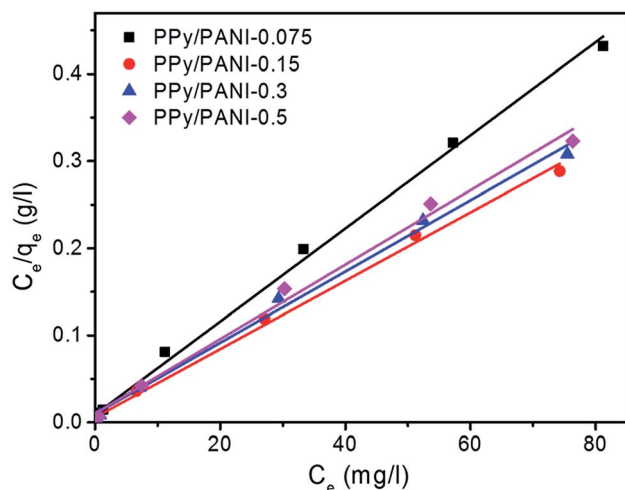


Fig. 8 Adsorption isotherm of Cr(VI) onto PPy/PANI (linearized Langmuir equations) at $T \sim 25^\circ\text{C}$, pH 7.0, PPy/PANI dosage 0.1 g L^{-1} .

Table 1 The calculated parameters of the Langmuir isotherm model

| PPy/PANI composite film | Langmuir isotherm | | |
|-------------------------|------------------------------|------------------------------|--------|
| | q_m (mg g^{-1}) | K_L (L mg^{-1}) | R^2 |
| PPy/PANI-0.075 | 192.31 | 0.60 | 0.9935 |
| PPy/PANI-0.15 | 256.41 | 0.6747 | 0.9964 |
| PPy/PANI-0.3 | 243.90 | 0.4321 | 0.9951 |
| PPy/PANI-0.5 | 232.56 | 0.4207 | 0.9935 |

Table 2 Comparison on q_{max} values of different adsorbents

| Adsorbent | q_{max} (mg g^{-1}) | Optimal pH | Ref. |
|---|---|----------------|-----------|
| AC | 15.47 | 4.0 | 42 |
| AC/poly(4-vinylpyridine) | 53.7 | 2.25 | 43 |
| Diatomite-supported magnetite nanoparticles | 69.16 | 2.0 | 44 |
| Oxidized MWCNTs | 2.60 | 2.88 | 45 |
| PANI-PEG composite | 3.4 | 5.0 | 19 |
| PPy/ Fe_3O_4 nanocomposite | 169.4 | 2.0 | 46 |
| PPy-wood sawdust | 149.5 | $2.0 \div 6.0$ | 2 |
| Polyacrylonitrile/PPy nanofiber | 61.80 | 2.0 | 20 |
| PPy-PANI nanofibers | 227–294 | $2.0 \div 8.0$ | 16 |
| PPy/PANI-0.15 composite film | 256.41 | 7 | This work |

suggesting that the adsorption of Cr(VI) onto PPy/PANI composite films can be well described by monolayer adsorption model. The q_m values of all PPy/PANI composite films are all higher than 190 mg g^{-1} , and PPy/PANI-0.15 film exhibits the highest q_m (256.41 mg g^{-1}). Table 2 shows q_{max} values of different adsorbents towards Cr(VI) adsorption, reported in the literature. Compared with other PPy-based materials, our PPy/PANI composite films exhibited much higher q_m , which is comparable to that of PPy-PANI nanofibers reported earlier.¹⁶ Because of their excellent adsorption property, PPy/PANI composite films could be used as an effective adsorbent material for Cr(VI) removal from aqueous solution.

4. Conclusions

In summary, we have presented a simple and novel method for fabricating free-standing PPy/PANI composite films. The composite film is formed at the vapor/liquid interface by the interfacial polymerization reactions of gaseous pyrrole and aniline monomers in the presence of aqueous FeCl_3 oxidant. The composite films have large density of PANI particles, covered with porous PPy membrane. The observed porosity is due to the evaporation and diffusion of water vapor through composite film, particularly at lower concentrations of FeCl_3 . The maximum Cr(VI) adsorption capacity of PPy/PANI composite film is 256.41 mg g^{-1} , much higher than that of reported PPy-based adsorbents. Our interfacial polymerization method can be extended to fabricate other binary or ternary polymer composite films. Further works are being conducting to improve the mechanical performance of the PPy/PANI composite films while maintaining their advantageous properties. One promising approach is to incorporate PPy/PANI composite into mechanically strong supports such as carbon fibers.

Conflicts of interest

There are no conflicts of interest to declare.



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