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The study of the characteristics and hydrolysis properties of naringinase immobilized by porous silica material

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Silica material has high specific surface area and excellent chemical stability, which make it useful for enzyme immobilization. In this work, naringinase was immobilized from fermentation broth of *Aspergillus niger* FFCC uv-11 by silica materials with different pore diameters of 2 nm (MCM-41), 7.7 nm (SBA-15) and 80 nm (silica gel). It was shown that SBA-15 had the highest naringinase activity, and this was chosen as a suitable carrier material for naringinase immobilization. First, SBA-15 was modified by glutaraldehyde at a concentration of 7% at 25 °C for 2 h, and it was then used for the immobilization of naringinase. At pH 3.5, the immobilized naringinase activity reached 467.62 U g⁻¹ at 40 °C for 4 h when the initial naringinase activity was 89.04 U mL⁻¹. Furthermore, at the optimal reaction temperature of 45 °C and pH of 4.5, the binding efficiency, activity recovery rate and specific activity of the immobilized naringinase were 63.66%, 87.64% and 517.43 U g⁻¹, respectively. Compared with free naringinase, in naringin hydrolysis, the immobilized naringinase performed over a wide pH application range and had good thermal stability. Even more important, the immobilized naringinase retained 61.81% of the residual naringinase activity after eight consecutive cycles, and kept 80.95% of the residual naringinase activity after one month of storage. This study provides an ideal carrier material and some basic data for naringinase immobilization technology, which will greatly promote the application of naringinase in industrial fruit juice processing.

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1. Introduction

Naringin, the main bitter substance in citrus fruits, is a flavonoid that seriously affects the taste and flavor of fruit juice.¹ To achieve debittering, in some juice product processing, free naringinase is used to completely hydrolyze naringin to naringenin and glucose, which can greatly reduce the bitterness value of the fruit juice.²⁻⁴ As far as we know, naringinase is a complex enzyme composed of α -L-rhamnosidase and β -D-glucosidase, and the hydrolysis of naringin has two steps. In the first step, α -L-rhamnosidase hydrolyzes naringin into prunin (whose bitterness value is only one-third that of naringin) and rhamnose.⁵ In the second step, prunin is hydrolyzed into naringenin and glucose by β -D-glucosidase (Scheme 1). Additionally, prunin and rhamnose have some functions such as anti-inflammatory, anti-cancer, anti-bacterial, anti-oxidation and anti-viral activity and cholesterol lowering.

However, considering the high price of naringinase and the difficulty of recovering free naringinase from fruit juice,

immobilized naringinase is welcomed owing to its high stability and ease of recycling. In addition, immobilized naringinase has excellent capacity for reuse, which can reduce the industrial process cost.⁶ Porous silica material is a good choice for naringinase immobilization, because it has ordered nanopore structure, large pore volume, appropriate pore size distribution, high thermal stability and chemical stability. More importantly, the surface of the mesoporous material is rich in active hydroxyl groups, which could be easily functionalized to change the surface properties.⁷ In this work, porous silica materials with different pore sizes (2 nm (MCM-41), 7.7 nm (SBA-15), 80 nm (silica gel)) were used as the carrier for naringinase immobilization. The materials were first silanized so that they possessed enough amino-groups, and then modified by glutaraldehyde for naringinase immobilization.⁸ SBA-15 with an average pore size of 7.7 nm was found to have the highest naringinase activity, and so the characteristics and hydrolytic properties of the naringinase immobilized on this material were further studied.

2. Materials and methods

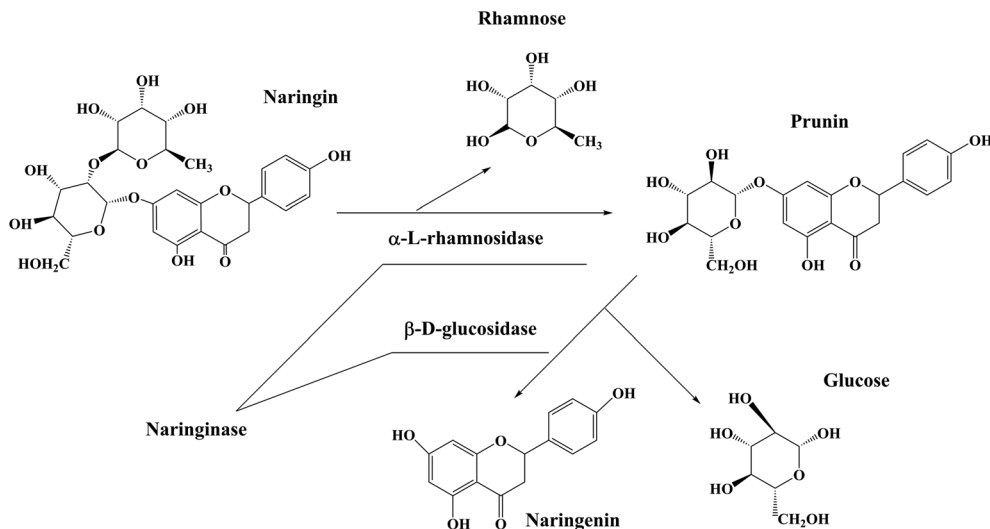
2.1 Materials

Aspergillus niger FFCC uv-11 was supplied by the Dalian Institute of Technology Culture Collection,⁹ and naringinase

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Scheme 1 Hydrolysis reaction process of naringinase.

fermentation broth was produced *via* this strain, with a naringinase activity of 838.22 U mL^{-1} . Naringin (mass fraction $\geq 98\%$) was purchased from Baoji Fang Sheng Biological development Co., Ltd, China. Chitosan (deacetylation 80–95%), poly(ethylene oxide)–poly(propylene oxide)–poly(ethylene oxide) triblock copolymer Pluronic P123 ($\text{EO}_{20}\text{PO}_{70}\text{EO}_{20}$, $M_w = 5800$), tetraethyl orthosilicate (TEOS), cetyltrimethylammonium bromide (CTAB), sodium hydroxide, anhydrous ethanol, citric acid, disodium hydrogen phosphate, diethylene glycol, glutaraldehyde (50% by mass), toluene and dichloromethane were purchased from Sinopharm Chemical Reagent Co., Ltd and 3-aminopropyl trimethoxysilane (APTMS) was supplied by Gelest Inc.

2.2 Preparation of MCM-41

MCM-41 was synthesized according to a previously reported method.^{10–12} Briefly, 0.85 g of CTAB was completely dissolved in a mixture of 200 g of water and 14.3 g of aqueous ammonia solution. Subsequently, 4.37 g of TEOS was added to the above mixture with stirring. After 10 minutes, the mixture was kept at 80°C for 2 h. Then it was filtered and washed with ethanol and water until neutrality, and then dried at 120°C . Last, the as-synthesized product was calcined in air for 6 h at 550°C and the MCM-41 was obtained.

2.3 Preparation of SBA-15

An amount of 4.0 g of P123 was dissolved in a mixture of 30 mL of water and 120 mL of 2 mol L^{-1} hydrochloric acid. The mixture was stirred in a water bath at 35°C , and 2.15 g of TEOS was then added. After stirring for 20 h, the white emulsion was placed in a container and dried in an oven at 80°C for 2 days. Next, it was suction filtered and washed with ethanol and water until neutrality and dried at 50°C for 24 h. The filtrate was then calcined in a muffle furnace at 550°C for 6 h, and the end product was SBA-15.^{13,14}

2.4 Silanization of immobilization material

Twenty grams of dried immobilization material was put in a 250 mL round bottom flask, and then 110 mL of anhydrous toluene and 15 mL APTMS were added and the mixture was stirred under reflux at 110°C for 24 h under nitrogen atmosphere. The product was filtered and washed successively with anhydrous toluene, dichloromethane, methanol, water and methanol, and dried at 80°C overnight.^{15–17}

2.5 Aldehyde modification of immobilization material

The silanized immobilization material was weighed and mixed with the diluted glutaraldehyde solution.^{18,19} After shaking for a certain time, the supernatant was centrifuged, and then washed three times with deionized water. After that, it was dried under vacuum at room temperature for later use.

2.6 Preparation of immobilized naringinase

A certain amount of modified material was mixed with naringinase fermentation broth, and citric acid buffer was added to adjust the pH value to 4.5. Additionally, the mixture was shaken for 2 h at constant temperature, and then refrigerated at 4°C for 4 h. After centrifugation and washing, the immobilized naringinase was dried by vacuum at room temperature for later use.

2.7 Determination of naringinase activity

The naringinase activity was determined by the modified Davis method:²⁰ 0.8 mL of 0.8 g L^{-1} naringin solution with pH of 4.5 was added into a flask containing 30 mg of immobilized naringinase or 0.2 mL of free naringinase, and the flask was then placed in a water bath at 50°C for 30 minutes. Then, 0.1 mL of naringinase reaction solution was added into 5 mL of diethylene glycol (volume fraction 90%) and 0.1 mL of 4 mol L^{-1} NaOH solution. The mixture was left to stand for 15 min and then the absorbance of the solution was measured at 420 nm.



Definition of naringinase activity (U): the amount of naringinase required to degrade 1 μg of naringin per minute at pH 4.5 and 45 $^{\circ}\text{C}$ is one unit of naringinase activity. Definition of the specific activity of naringinase (U g^{-1} or U mL^{-1}): naringinase activity demonstrated by 1 g immobilized naringinase (or 1 mL free naringinase) at pH 4.5 and 45 $^{\circ}\text{C}$.

The experiments were carried out in triplicate.

2.8 Calculation of naringinase-carrying rate and naringinase activity recovery

Immobilized naringinase-carrying rate (B) was calculated by the following equation:²¹

$$B\% = (A_0 - A_1)/A_0 \times 100\% \quad (1)$$

wherein, B represents the naringinase carrying rate, A_0 refers to the total naringinase activity in the naringinase solution before immobilization, and A_1 refers to the total naringinase activity remaining in the supernatant after immobilization.

Immobilized naringinase activity recovery (R) was calculated by the following equation:²¹

$$R\% = A_2/(A_0 - A_1) \times 100\% \quad (2)$$

wherein, R represents the recovery rate of the naringinase, A_0 and A_1 are the same as in eqn (1), and A_2 refers to the total activity of immobilized naringinase in the enzymatic reaction that was used to measure total naringinase activity.

Relative naringinase activity (Q) was calculated by the following equation:

$$Q\% = P/K \times 100\% \quad (3)$$

wherein, Q represents the relative enzyme activity, P refers to the enzyme activity under certain conditions, and K refers to the highest enzyme activity under the same conditions.

2.9 Characterization of materials

A Spectrum 10 spectrophotometer (PerkinElmer, USA) was used to record the Fourier transform infrared (FT-IR) spectra of SBA-15 and silanized SBA-15 between 400 and 4000 cm^{-1} with a resolution of 2 cm^{-1} . The nitrogen adsorption/desorption isotherms were measured using a QuantaChrome Quadrasorb SI analyzer (USA) after vacuum degassing at 120 $^{\circ}\text{C}$ for 6 h. The specific surface areas and the pore volumes were calculated using the Brunauer–Emmett–Teller (BET) method.

3. Results and discussion

3.1 Immobilized naringinase activity of materials with different pore sizes

Naringinase was immobilized by silica materials with different pore sizes. It is indicated in Fig. 1 that before silanization and modification, the immobilized naringinase activities of the silica materials with 2 nm, 7.7 nm and 80 nm pore size were 44.11, 251.34 and 228 U g^{-1} , respectively, while after silanization and modification, the immobilized naringinase activities of

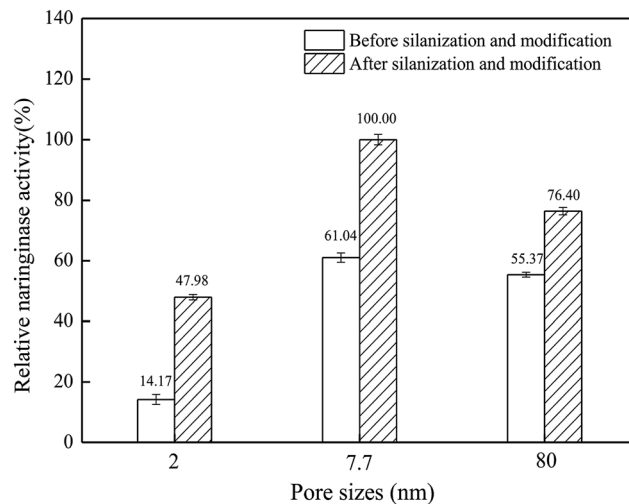


Fig. 1 Naringinase activity on silica materials with different pore sizes (the experiments were carried out in triplicate).

those materials were 149.35, 411.76 and 314.59 U g^{-1} , respectively. SBA-15, with a pore size of 7.7 nm, had the highest naringinase activity, and it was chosen for further study.

3.2 Modification and characterization of immobilization material

3.2.1 Immobilization material modification. Fig. 2 shows the effects of modification concentration, time and temperature on the immobilized naringinase activity. Fig. 2(A) shows that, as the glutaraldehyde concentration was gradually increased from 5% to 7%, the naringinase activity gradually increased, and reached its maximum value at the glutaraldehyde concentration of 7%. Glutaraldehyde concentrations lower than 7% might not supply enough binding sites for naringinase, which would induce lower naringinase activity. When the glutaraldehyde concentration was further increased from 7% to 9%, the naringinase activity was not further enhanced, which might be because the presence of too many aldehyde groups could block entry of the naringinase into the pores of the material.

The effect of modification time on the immobilized naringinase activity is shown in Fig. 2(B). The optimum modification time was 5 h, and glutaraldehyde required sufficient time to bind on SBA-15. In addition, for modification times longer than 5 h, the immobilized naringinase activity tended to be stable. As shown in Fig. 2(C), 35 $^{\circ}\text{C}$ was the optimum modification temperature, which was suitable for the reaction between amino-group and glutaraldehyde.

3.2.2 Characterization. As shown in Fig. 3, both before and after silanization the characteristic peaks of SBA-15, 1088 and 3418 cm^{-1} , were present in the FT-IR spectra of the materials, corresponding to Si–OH (stretching vibration) and Si–O–Si bonds. More importantly, after silanization, there was a new peak at 880 cm^{-1} , which was due to the bending vibration of Si–OH bonds. Furthermore, vibration of the N–H bond appeared at 1512 cm^{-1} , and the peaks due to the C–H bond at 2973 cm^{-1} were sharply enhanced, indicating that the SBA-15 was successfully silanized by 3-aminopropyl trimethoxysilane.²²



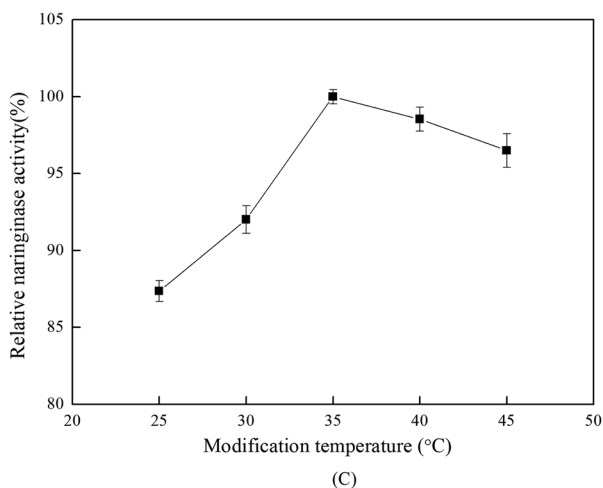
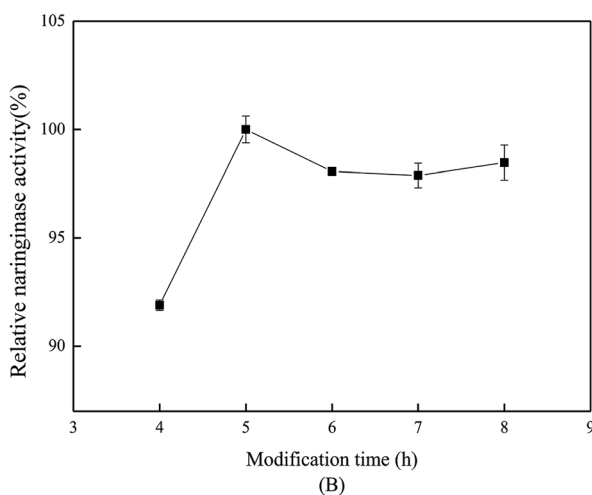
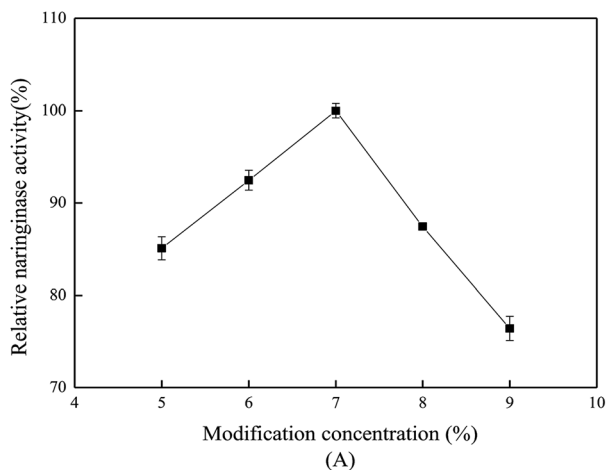


Fig. 2 The effects of modification glutaraldehyde concentration (A), modification time (B) and modification temperature (C) on immobilized naringinase activity (the experiments were carried out in triplicate).

The results from nitrogen adsorption/desorption isotherms are shown in Table 1. After silanization, the specific surface of SBA-15-NH₂ decreased from 1.286 cm³ g⁻¹ to 1.066 cm³ g⁻¹, and the total pore volume decreased 16.7% (from 448.296 m² to 373.692 m²), which suggested that SBA-15 was successfully silanized. When it came to the glutaraldehyde modification of

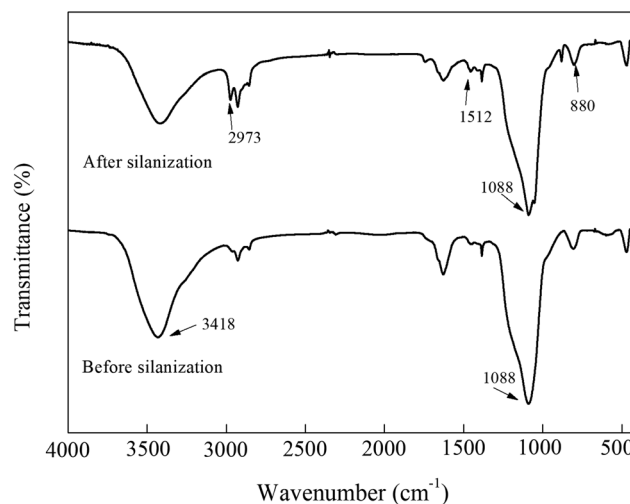


Fig. 3 FT-IR spectra of SBA-15 and silanized SBA-15.

silanized SBA-15, the specific surface of SBA-15-CHO decreased to $7.577 \times 10^{-1} \text{ cm}^3 \text{ g}^{-1}$, and the total pore volume further decreased 16.5% (from 373.692 m² to 312.092 m²). This indicated that glutaraldehyde reacted with amino-groups on the surface or in the pores of the silanized SBA-15. Finally, the specific surface of the immobilized naringinase was $5.608 \times 10^{-1} \text{ cm}^3 \text{ g}^{-1}$, and the total pore volume was 273.736 m², both of which were the lowest values compared with the others, illustrating that the naringinase was successfully linked to the surface or in the pores of the material.

3.3 Optimization of immobilization parameters

3.3.1 Effect of immobilization temperature. As can be seen from Fig. 4(A), the optimized immobilization temperature was 35 °C, with an enzyme activity of 423.70 U g⁻¹. The activity of immobilized naringinase increased as the temperature increased from 25 °C to 35 °C, and decreased as the temperature increased from 35 °C to 45 °C, which might be due to the temperature sensitivity of naringinase. Further experiment indicated that when the immobilization temperature exceeded 65 °C, the naringinase activity decreased significantly.

3.3.2 Effect of immobilization pH. During the immobilization, the pH of the fermentation broth greatly influenced the immobilized naringinase activity. In Fig. 4(B), it is seen that immobilized naringinase had good acid resistance. It could maintain more than 88% relative naringinase activity in the acidic environment, and at pH 3.5 the immobilized naringinase

Table 1 The specific surface area and total pore volume of materials at different modification stages

Sample	Specific surface area (cm ³ g ⁻¹)	Total pore volume (m ²)
SBA-15	1.286	448.296
SBA-15-NH ₂	1.066	373.692
SBA-15-CHO	7.577×10^{-1}	312.092
Immobilized naringinase	5.608×10^{-1}	273.736



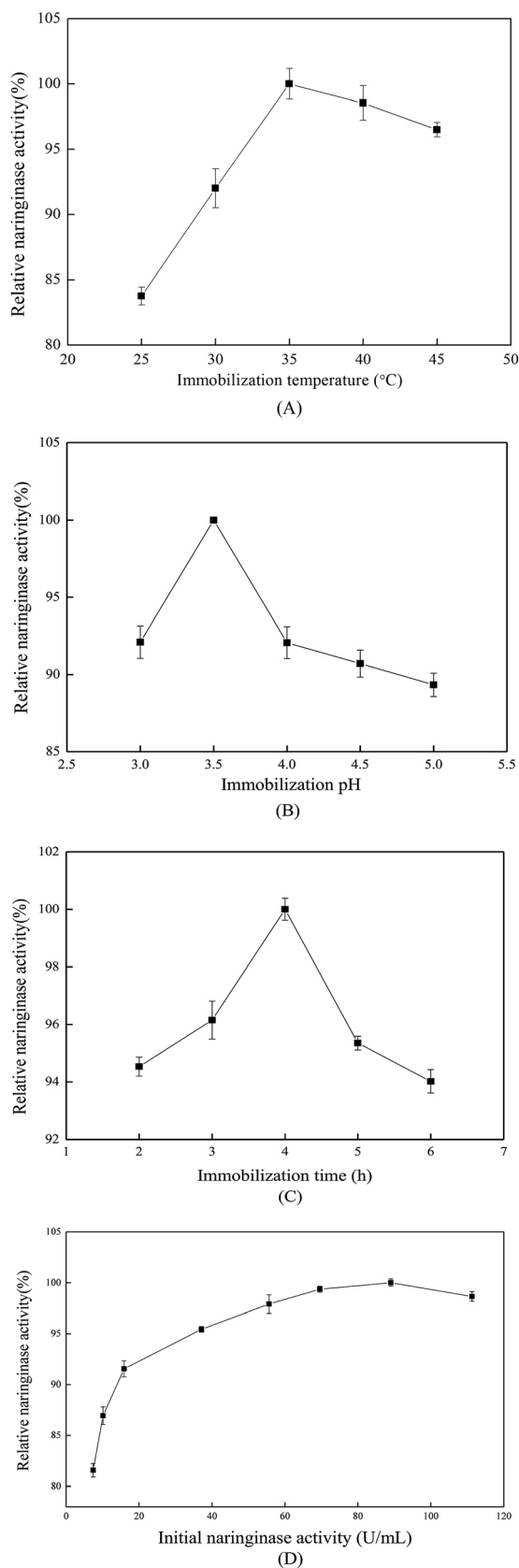


Fig. 4 The effects of immobilization temperature (A), immobilization pH (B), immobilization time (C) and initial naringinase activity (D) on immobilized naringinase activity (the experiments were carried out in triplicate).

showed the highest naringinase activity. This was because the pH value affected the ionization of certain groups in the protein. At different pH values, the naringinase molecules were not in the same state, resulting in the different naringinase activities. Furthermore, the surface of SBA-15 had negative charge, while naringinase contained residual positive charge, which made the naringinase easily immobilized in acidic conditions.²³

3.3.3 Effect of immobilization time. The effect of immobilization time on immobilized naringinase activity is shown in Fig. 4(C), and the optimum immobilization time was 4 h. It was demonstrated that when the immobilization time was within the range 2–4 h, the relative naringinase activity increased. As SBA-15 had a porous structure, during the naringinase catalysis reaction the molecular diffusion within the material took some time. Therefore, free naringinase required sufficient time to bind to the material.

When the immobilization time reached 4 h, the immobilized naringinase exhibited the highest activity. However, at immobilization times longer than 4 h, the relative naringinase activity decreased rapidly. That might be because when the time reached 4 h, the amount of immobilized naringinase reached saturation, and longer immobilization times caused more naringinase to attach to the surface or in the pores of the material, which increased the steric hindrance effect between the naringinase molecules, and also covered the active centers of the naringinase. As a result, the naringinase activity finally decreased.²⁴

3.3.4 Effect of the initial naringinase activity. As shown in Fig. 4(D), the immobilized naringinase activity increased with the increase of initial naringinase activity. When the initial naringinase activity was 89.04 U mL^{-1} , the immobilized naringinase activity reached the highest value, and for further increases of initial naringinase activity the immobilized naringinase activity was stable. Compared with Diab *et al.*²⁵ and Duan *et al.*²⁶, in this work, it was indicated that the immobilized naringinase had higher naringinase activity.

As discussed above, the optimized parameters for naringinase immobilization were: temperature $35 \text{ }^\circ\text{C}$, pH value 3.5, time 4 h, initial naringinase concentration 89.04 U mL^{-1} ; the immobilized naringinase-carrying rate, naringinase activity recovery and naringinase activity were evaluated as 63.66%, 87.64% and 467.62 U g^{-1} , respectively. Compared with previous literature,²⁷ the immobilized naringinase activity in this work was higher.

3.4 Hydrolysis properties of the immobilized naringinase

3.4.1 The optimum reaction conditions of immobilized naringinase. From Fig. 5(A) and (B), the optimized parameters of naringin hydrolysis by the immobilized naringinase were determined to be reaction temperature of $45 \text{ }^\circ\text{C}$ and pH at 4.5, whereas those of free naringinase were $50 \text{ }^\circ\text{C}$ and 4.5, respectively. As shown in Fig. 5(A), the immobilized naringinase activity fluctuated slightly with the change of temperature. It was also indicated that immobilization could remarkably improve the temperature stability and acid resistance of naringinase. The SBA-15 immobilized naringinase had a wide pH range and excellent thermal stability, which was similar to the experimental results of Xu *et al.* and Lei *et al.*^{28,29} Under the



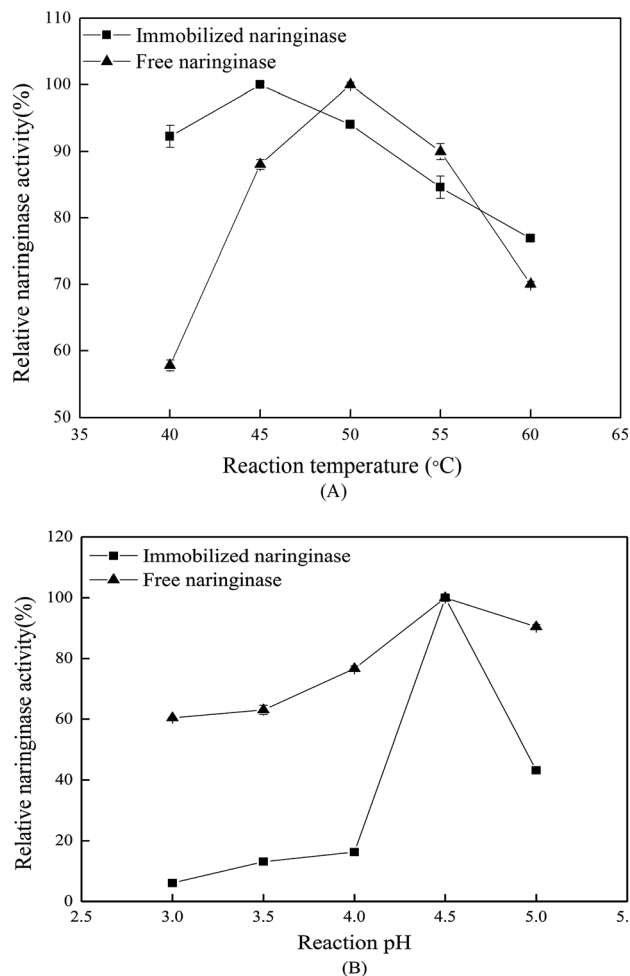


Fig. 5 The effects of reaction temperature (A) and reaction pH (B) on free naringinase and immobilized naringinase activity (the experiments were carried out in triplicate).

optimal reaction conditions, the activity of immobilized naringinase reached 517.43 U g⁻¹.

3.4.2 Recycling of immobilized naringinase. Immobilized naringinase was prepared using the optimal immobilization conditions and then was utilized for the reusability experiment. Fig. 6 shows the recycling properties of the immobilized naringinase, indicating that the immobilized naringinase retained 61.81% of its initial enzymatic activity after being reused eight times. The operational stability of the SBA-15 immobilized naringinase was basically similar to that found by Devesh *et al.*³⁰ Naringinase immobilized on SBA-15 has good operational stability, which brings great development potential in naringinase application for debittering of fruit juice and product quality improvement.

3.4.3 Storage stability of immobilized naringinase. The storage stability of immobilized naringinase and free naringinase is shown in Fig. 7, indicating that immobilized naringinase retained more than 80% relative naringinase activity after 30 days of storage. In contrast, the activity of free naringinase was significantly decreased during the storage period (less than 30% relative naringinase activity). The results brought out that the immobilized naringinase had excellent

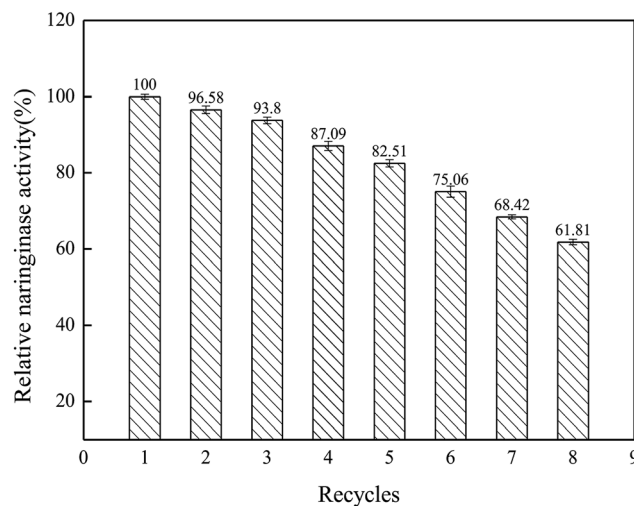


Fig. 6 Recycling of immobilized naringinase (the experiments were carried out in triplicate).

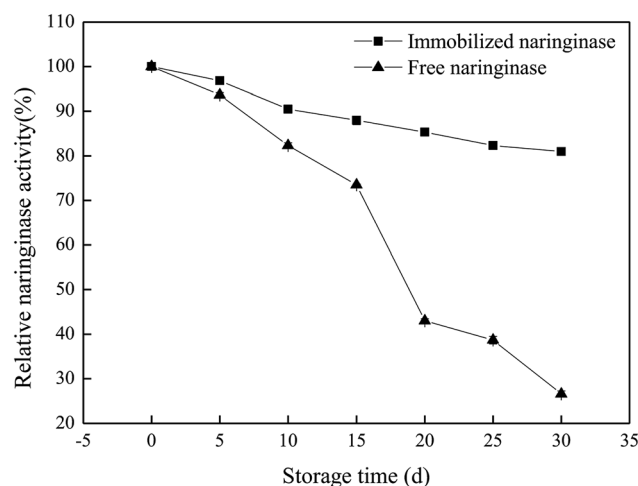


Fig. 7 Storage stability of free naringinase and immobilized naringinase (the experiments were carried out in triplicate).

application potential, especially when the enzyme needed long distance transportation and storage after production.

4. Conclusions

In this work, the characteristics and hydrolysis properties of immobilized naringinase on porous silicon material were studied. SBA-15 was suitable for the immobilization of naringinase after silanization and modification, and the optimum conditions for the naringinase immobilization were an initial naringinase activity of 89.04 U mL⁻¹, temperature of 40 °C, pH of 3.5 and refrigerated storage time of 4 h, and the highest naringinase activity achieved was 517.43 U g⁻¹. Additionally, the immobilized naringinase had excellent operational stability, and retained 61.81% of its enzymatic activity after being reused 8 times. Furthermore, after 30 days of storage at 4 °C, it still retained 80.95% of the naringinase activity. Therefore, as a novel enzyme immobilization material, SBA-15 would enable



great progress to be made in the application of naringinase and the development of the fruit juice industry.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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