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Sulfonyl-bridged (copper-immobilized nickel ferrite) with activated montmorillonite, [(NiFe₂O₄@Cu)SO₂(MMT)]: a new class of magnetically separable clay nanocomposite systems towards Hantzsch synthesis of coumarin-based 1,4-dihydropyridines†

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In this study, the synthesis of a new class of magnetic clay-based nanocomposites by bridging of sulfonyl groups between copper-immobilized nickel ferrite (NiFe₂O₄@Cu) and activated montmorillonite is described. Synthesis of the clay nanocatalyst was carried out *via* the activation of montmorillonite by ClSO₃H to afford sulfonated montmorillonite. The modified montmorillonite was then reacted with copper-layered nickel ferrite to afford the magnetic clay nanocomposite [(NiFe₂O₄@Cu)SO₂(MMT)]. Next, the characterization of porous materials was carried out using scanning electron microscopy, energy-dispersive X-ray spectroscopy, X-ray diffraction, Fourier transform infrared spectroscopy, Brunauer–Emmett–Teller and vibrating sample magnetometer analyses. The obtained results showed that the clay nanocomposite containing a sulfonyl-bridge has a large surface area and magnetic properties *versus* the prepared one without the sulfonyl groups as (NiFe₂O₄@Cu)(MMT). The nanostructured clay had excellent catalytic activity towards the Hantzsch synthesis of coumarin-based 1,4-dihydropyridines *via* one-pot and three-component condensation of 4-hydroxycoumarin, aromatic aldehydes and ammonia. All reactions were carried out in water as a green and economic green solvent within 10–45 min to affords 1,4-DHPs in high to excellent yields. Reusability of the clay nanocomposite was investigated for six consecutive cycles without significant loss of catalytic activity. Based on this study, therefore, sulfonated montmorillonite could be considered an excellent support for the immobilization of magnetic materials.

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1. Introduction

Nowadays, the immobilization of homogeneous catalysts on the surface of solid supports giving heterogeneous and more stable catalyst systems has gained considerable interest from academic and industrial points of view.^{1–4} Accordingly, magnetic spinel ferrites (MFe₂O₄; M = Fe, Co, Ni, Mn and Zn) have widespread applications in drug delivery, ferrofluids, pigments, microwave devices, gas sensors and catalysis and have also attracted the attention of scientists.^{5–8} Among the spinel ferrites, NiFe₂O₄ is more desirable. This magnetic material brings several advantages in terms of high saturation magnetization, physical and electrical properties, excellent chemical stability, good mechanical hardness and unique magnetic structure.^{9–11} In addition, the combination system of

transition-metal elements with magnetic materials to produce new heterogeneous and magnetically reusable nanocomposite systems has been widely studied and applied towards the promotion of organic transformations.¹² The prepared nanocomposites because of the huge surface area of nanoparticles and formation of numerous acid/base centers dramatically accelerate the rate of reactions. This type of immobilization makes the efficient and easy separation of the catalyst system from the reaction mixture using an external magnetic field. In spite of this, occasionally, after the immobilization of transition metals and because of their high surface energies, the agglomeration of nanoparticles occurs leading to a decrease of effective surface area as well catalytic activity of the prepared nanocatalyst system. In this subject, some strategies have been served to overcome the agglomeration and preserve the original characteristic of nanoparticles. Stabilization of magnetic nanoparticles (MNPs) on porous materials such as silica,^{13,14} activated montmorillonite,^{15,16} carbon materials,^{17–19} zeolites²⁰ and polymer matrix^{21,22} is one of the straightforward methods.

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Montmorillonite (MMT) as aluminosilicate micro/mesoporous material has been widely used in a number of industrial settings and solid supports. This micro/mesoporous material has several advantages in terms of high surface area, swelling, high cation exchange capacity, Brønsted and Lewis acidity, ease of handling, non-corrosiveness and sheet-like structure.²³ Montmorillonite has been also used as a suitable matrix for encapsulation of anisotropic magnetic nanoparticles by their trapping in interlamellar spaces.^{15,16,24} The literature review shows that through the acid activation of montmorillonite and exfoliation of adjacent sheets to small segments, the surface properties of montmorillonite such as porosity and specific surface area of the clay mineral could be greatly improved.^{25,26} In this context, Xu prepared montmorillonite-based magnetic nanoparticles in water using cetylpyridinium chloride (CPC) as intercalator.²⁷ Galindo-Gonzalez synthesized magnetite-supported montmorillonite clay particles *via* the electrostatic attraction between Fe_3O_4 (positive charge) and MMT layer (negative charge) in collaboration with the negative charge repulsion of MMT layers.²⁸ Kalantari prepared size-controlled synthesis of Fe_3O_4 nanoparticles in the layers of montmorillonite using chemical co-precipitation method.²⁹ In this area, the synthesis of γ -iron oxide nanoparticles in the layers of montmorillonite has been also reported.³⁰

Recently, the application of Cu nanoparticles because of the cheapness, electrical, antifungal, antibacterial properties as well as catalyst for functional group transformations has been considered as one of the most useful transition-metal elements.^{31–35} A literature review shows that Cu NPs could be used lonely in the reactions,³⁵ however, the immobilization form of copper nanoparticles on nickel ferrite ($\text{NiFe}_2\text{O}_4@Cu$)³⁶ or magnetite ($\text{Fe}_3\text{O}_4@Cu$)³⁷ was exhibited the better performances.

During the last decades, coumarin-based compounds have been considered as prominent biological active materials and therefore attracted the attention of many scientists. Among the coumarin materials, biscoumarins also showed the significant pharmacological activities such as anti-HIV, anticancer, antifungal, antithrombotic, anti-oxidative, anti-microbial and anti-coagulant^{38–41} as well as cytotoxic, enzyme^{42,43} and urease inhibitor activities.⁴⁴ In this context, numerous reports represented the synthetic importance of biscoumarin materials in the presence of various reagents/catalysts.^{45,46} Across the various protocols, using MCRs (multi-components reactions) is one of the straightforward methods for synthesis of this valuable materials. Accordingly, 1,4-dihydropyridines (1,4-DHPs) are also too important materials and received much attention owing to their broad spectrum of biological activities such as anti-cancer, vasodilator, cytotoxic, antidiabetic, antitumor, antimicrobial, antialzheimer and hepatoprotective agents.^{47–54} In addition, 1,4-DHPs are also served as L-type Ca^{2+} channel blockers to treat hypertension and angina diseases.^{55–58} Due course, it would be very interesting that assembling of two mentioned compartments (biscoumarin and 1,4-DHP structures) on a molecule is led to more and new properties attributing to the mentioned therapeutic activities. The literature review shows that using $\text{Fe}_3\text{O}_4@SiO_2$,⁵⁹ guanidinium-based

sulfonic acid,⁶⁰ silica gel or acidic alumina/microwave⁶¹ and lactic acid⁶² were successfully utilized for synthesis of coumarin-based 1,4-DHPs.

In line with the outlined strategies and continuation of our research program towards synthesis of novel heterogeneous and magnetically nanocomposite systems,^{36,37,63–65} herein, we wish to introduce sulfonyl-bridged (copper-immobilized nickel ferrite) with activated montmorillonite, $[(\text{NiFe}_2\text{O}_4@Cu)\text{SO}_2(\text{MMT})]$: NFCSM (Fig. 1) representing a new class of magnetically clay nanocomposite systems. The synthesis was carried out with the aims of (i) increasing the catalytic activity of copper-layered nickel ferrite, (ii) preventing the agglomeration of nanoparticles as well as covalently bonding of $\text{NiFe}_2\text{O}_4@Cu$ on the surface of the clay mineral, and (iii) improving the stability and shelf-life capability of the nanocatalyst. The examinations resulted that the prepared clay composite system exhibited a perfect catalytic activity towards Hantzsch synthesis of coumarin-based 1,4-dihydropyridines by one-pot and three-component condensation reaction of 4-hydroxycoumarin, aromatic aldehydes and ammonia in water as a green and economic solvent (Scheme 1).

2. Experimental

2.1. Instruments and reagents

All reagents and substrates were purchased from chemical companies in high purity and they were used without further purification. ^1H , ^{13}C NMR and FT-IR spectra were recorded on Bruker Avance 300 MHz and Thermo Nicolet Nexus 670 spectrometers, respectively. Melting points were measured in open capillary tubes and were uncorrected. TLC was applied for the purity determination of substrates, products and reaction monitoring over silica gel 60 GF254 aluminum sheet. Magnetic properties of the samples were measured by vibrating sample magnetometer (VSM, Meghnatis Daghigh Caviar Co., Iran) under magnetic fields up to 20 kOe. Morphology of the nanoparticles was determined by capturing SEM images using FESEM-TESCAN MIRA3 instrument. The chemical composition

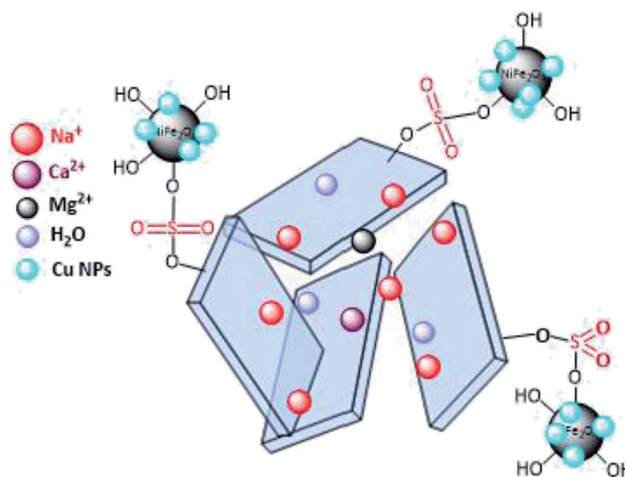
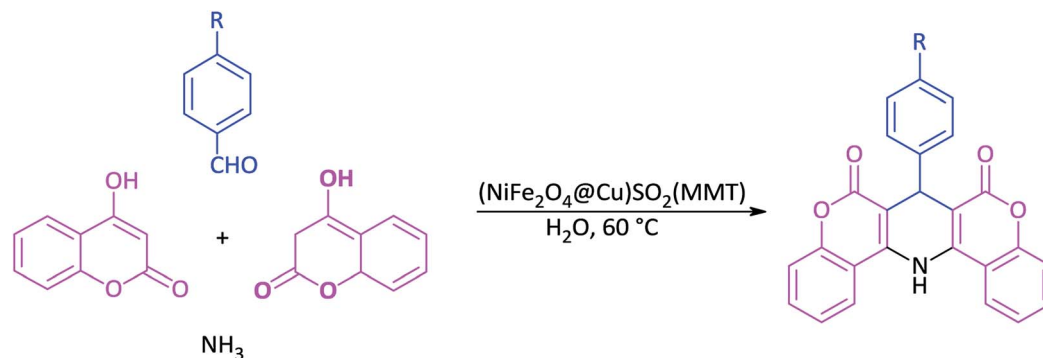


Fig. 1 Magnetic nanoparticles of $(\text{NiFe}_2\text{O}_4@Cu)\text{SO}_2(\text{MMT})$.





Scheme 1 Hantzsch synthesis of coumarin-based 1,4-DHPs catalyzed by $(\text{NiFe}_2\text{O}_4@Cu)\text{SO}_2(\text{MMT})$ MNPs.

of nanoparticles was determined by EDX analysis. X-ray diffraction (XRD) measurements were carried out on X'PertPro Panalytical diffractometer in 40 kV and 30 mA with a $\text{CuK}\alpha$ radiation ($\lambda = 1.5418 \text{ \AA}$). The specific surface area and total pore volume of the samples were determined using Brunauer–Emmett–Teller method on Belsorp-Max, Japan. The pore size distributions were calculated through the Barrett–Joyner–Halenda method.

2.2. Synthesis of NiFe_2O_4 MNPs

A desired amount of $\text{Ni}(\text{OAc})_2 \cdot 4\text{H}_2\text{O}$, $\text{Fe}(\text{NO}_3)_3 \cdot 9\text{H}_2\text{O}$, NaOH and NaCl in a molar ratio of 1 : 2 : 8 : 2, respectively, was grinded in a mortar for 50 min. The reaction was exothermic and accompanied with the release of heat. It is notable that through the grinding of the mixture, the synthesis of NiFe_2O_4 was initiated. After completion of the reaction, the mixture was then washed several times with deionized water to remove NaCl and other contaminants. The obtained solid material was then dried at $80 \text{ }^\circ\text{C}$ for 10 h. The resulting product was calcinated at $900 \text{ }^\circ\text{C}$ for 2 h to obtain magnetically nanoparticles of NiFe_2O_4 .

2.3. Synthesis of $\text{NiFe}_2\text{O}_4@Cu$ MNPs

In a round-bottom flask containing a solution of $\text{CuCl}_2 \cdot 2\text{H}_2\text{O}$ (0.25 g) in deionized water (30 mL), magnetic nanoparticles of NiFe_2O_4 (1 g) was added. The mixture was stirred for 30 min at room temperature followed with the addition of NaBH_4 (0.11 g in 30 mL H_2O) within 20 min in drop wise manner (N_2 atmosphere). The mixture was continued to stirring for 2 h. The precipitated nanoparticles of $\text{NiFe}_2\text{O}_4@Cu$ were magnetically separated and then washed with deionized water. Drying under vacuum affords $\text{NiFe}_2\text{O}_4@Cu$ MNPs.³⁶

2.4. Preparation of homoionic Na^+ -montmorillonite (Na^+ -MMT)

In a beaker (250 mL) containing a solution of NaCl (200 mL, 2 M), montmorillonite K10 (MMT-K10) (5 g) was added and the mixture was stirred vigorously for 78 h at room temperature. After that, mesoporous particles of homoionic Na^+ -montmorillonite were separated by centrifugation. The particles were washed with deionized water followed by drying in an oven at $50 \text{ }^\circ\text{C}$ for 12 h.^{66,67}

2.5. Preparation of sulfonated sodium montmorillonite (Na^+ -MMT- SO_3H)

In a round-bottom flask, a suspension of Na^+ -montmorillonite (2.5 g) in CHCl_3 (5 mL) and in an ice bath ($0\text{--}5 \text{ }^\circ\text{C}$) was prepared. Through a dropping funnel, ClSO_3H (0.5 g, 9 mmol) was added in a drop wise manner within 30 min. After that, the mixture was stirred for additional 30 min for complete releasing of HCl . The mixture was then filtered and the solid residue was washed with MeOH (20 mL) and dried at room temperature to obtain Na^+ -MMT- SO_3H as a white powder.

2.6. Synthesis of $(\text{NiFe}_2\text{O}_4@Cu)\text{SO}_2(\text{MMT})$ MNPs

An individual suspension of Na^+ -MMT- SO_3H (3 g) in deionized water (200 mL, pH value of the resulting suspension was adjusted to ~ 5 by 3 wt% HCl) and $\text{NiFe}_2\text{O}_4@Cu$ (1.5 g) in deionized water (200 mL, pH value of the resulting suspension was adjusted to ~ 9 by 3 wt% ammonia) was irradiated by ultrasound for 30 min. Two suspensions were combined together followed by stirring for 2 h. The prepared nanocomposite of $(\text{NiFe}_2\text{O}_4@Cu)\text{SO}_2(\text{MMT})$ were separated by magnetic decantation and then washed with EtOH . Drying under vacuum afforded the final nanocomposite in a feeding weight ratio of 2 : 1 for Na^+ -MMT- $\text{SO}_3\text{H}/\text{NiFe}_2\text{O}_4@Cu$, respectively.

2.7. Synthesis of $(\text{NiFe}_2\text{O}_4@Cu)(\text{MMT})$ MNPs

An individual suspension of Na^+ -MMT (3 g) in deionized water (200 mL, pH value of the resulting suspension was adjusted to ~ 5 by 3 wt% HCl) and $\text{NiFe}_2\text{O}_4@Cu$ (1.5 g) in deionized water (200 mL, pH value of the resulting suspension was adjusted to ~ 9 by 3 wt% ammonia) was irradiated by ultrasound for 30 min. Two suspensions were combined together followed by stirring for 2 h. The prepared nanocomposite of $(\text{NiFe}_2\text{O}_4@Cu)(\text{MMT})$ were separated by magnetic decantation and then washed with EtOH . Drying under air atmosphere affords $(\text{NiFe}_2\text{O}_4@Cu)(\text{MMT})$ MNPs.

2.8. Synthesis of $(\text{NiFe}_2\text{O}_4@Cu)(\text{MMT}-\text{SO}_3\text{H})$ MNPs

The prepared $(\text{NiFe}_2\text{O}_4@Cu)(\text{MMT})$ (3 g) was added to a solution of ClSO_3H (0.5 g, 9 mmol) in CHCl_3 (5 mL) ($0\text{--}5 \text{ }^\circ\text{C}$) within



30 min. After that, the mixture was stirred for 30 min for complete releasing of HCl. The mixture was then filtered and the solid residue was washed with MeOH and dried at room temperature to obtain (NiFe₂O₄@Cu)(MMT-SO₃H) MNPs.

2.9. A general procedure for Hantzsch synthesis of coumarin-based 1,4-DHPs catalyzed by (NiFe₂O₄@Cu)SO₂(MMT) MNPs

In a round-bottom flask (15 mL), a mixture of 4-hydroxycoumarin (2 mmol), aromatic aldehyde (1 mmol) and ammonia (2 mmol) in water (2 mL) was prepared. Magnetically nanoparticles of (NiFe₂O₄@Cu)SO₂(MMT) (10 mg) was then added and the resulting mixture was stirred at 60 °C for an appropriate time (Table 6). After completion of the reaction (monitored with by TLC), DMSO (2 mL) was added to the reaction mixture: the catalyst was insoluble in DMSO and easily separated by an external magnetic field. After that, a saturated solution of NaCl was added. In a meanwhile of the addition, 1,4-DHP was precipitated, filtered and washed with *n*-hexane.

2.10. Selected spectral data

2.10.1. 7-Phenyl-7,14-dihydro-6H,8H-dichromeno[4,3-*b*:3',4'-*e*]pyridine-6,8-dione (4a). FT-IR (KBr, ν cm⁻¹): 3435, 3196, 3049, 1659, 1610, 1540, 1406, 1266, 1185, 1108, 1039, 901, 755; ¹H NMR (300 MHz, DMSO-d₆) δ (ppm) 6.30 (s, 1H, CH_{benzyl}), 7.01–7.38 (m, 10H, ArH and NH), 7.45–7.55 (m, 2H, ArH), 7.82 (d, 2H, ArH); ¹³C NMR (75 MHz, DMSO-d₆) δ (ppm) 36.5, 103.7, 115.9, 120.1, 123.5, 124.5, 125.4, 127, 128.2, 131.5, 142.5, 152.8, 165.3, 168.3.

2.10.2. 7-(2-Chlorophenyl)-7,14-dihydro-6H,8H-dichromeno[4,3-*b*:3',4'-*e*]pyridine-6,8-dione (4b). FTIR (KBr, ν cm⁻¹): 3418, 3182, 1769, 1604, 1489, 1406, 1188, 1041, 944, 758; ¹H NMR (300 MHz, DMSO) δ (ppm) 6.15 (s, 1H, CH_{benzyl}), 7.15–7.40 (m, 8H, ArH and NH), 7.40–7.60 (m, 3H, ArH), 7.80 (d, 2H, ArH); ¹³C NMR (75 MHz, DMSO) δ (ppm) 36.5, 103.2, 115.2, 115.9, 120.3, 123.4, 124.4, 127.4, 130.88, 131.2, 133.1, 140.8, 152.8, 164.3, 164.3, 168.1.

2.10.3. 7-(4-Chlorophenyl)-7,14-dihydro-6H,8H-dichromeno[4,3-*b*:3',4'-*e*]pyridine-6,8-dione (4c). FT-IR (KBr, ν cm⁻¹): 3183, 3046, 2594, 1611, 1540, 1407, 1186, 1099, 1029, 903, 757; ¹H NMR (300 MHz, DMSO-d₆) δ (ppm) 6.23 (s, 1H, CH_{benzyl}), 6.93 (s, 1H, NH), 7.05–7.18 (m, 2H, ArH), 7.18–7.35 (m, 6H, ArH), 7.45–7.60 (m, 2H, ArH), 7.80 (d, 2H, ArH); ¹³C NMR (75 MHz, DMSO-d₆) δ (ppm) 36.2, 103.5, 115.9, 120.2, 123.3, 124.5, 128, 128.9, 129.8, 131.4, 166.8.

2.10.4. 7-(3-Hydroxy-4-methoxyphenyl)-7,14-dihydro-6H,8H-dichromeno[4,3-*b*:3',4'-*e*]pyridine-6,8-dione (4d). FT-IR (KBr, ν cm⁻¹): 3411, 3142, 3047, 2927, 2851, 1661, 1611, 1562, 1510, 1406, 1270, 1098, 1028, 906, 760; ¹H NMR (300 MHz, DMSO-d₆) δ (ppm) 3.68 (s, 3H, OMe), 6.14 (s, 1H, CH_{benzyl}), 6.42–6.55 (m, 1H, ArH), 6.55–6.65 (m, 1H, ArH), 6.65–6.75 (m, 1H, ArH), 7.15–7.27 (m, 5H, ArH and NH), 7.41–7.58 (m, 2H, ArH), 7.82 (d, 2H, ArH), 8.60 (bs, 1H, OH); ¹³C NMR (75 MHz, DMSO-d₆) δ (ppm) 35.1, 54.1, 104, 112.4, 114.8, 115.8, 117.6, 120.4, 131.3, 135.2, 145.5, 152.9, 165.2, 168.2.

2.10.5. 7-(4-Hydroxy-3-methoxyphenyl)-7,14-dihydro-6H,8H-dichromeno[4,3-*b*:3',4'-*e*]pyridine-6,8-dione (4e). FT-IR (KBr, ν cm⁻¹): 3410, 3218, 3069, 2931, 1651, 1607, 1514, 1448, 1403, 1277, 1185, 1114, 1034, 760; ¹H NMR (300 MHz, DMSO-d₆)

δ (ppm) 3.37 (s, 3H, OMe), 6.17 (s, 1H, CH_{benzyl}), 6.45–6.67 (m, 3H, ArH), 7.05–7.33 (m, 5H, ArH and NH), 7.42–7.58 (m, 2H, ArH), 7.81 (d, 2H, ArH), 8.51 (bs, 1H, OH); ¹³C NMR (75 MHz, DMSO-d₆) δ (ppm) 35.9, 56.1, 104.2, 112.2, 115.2, 119.7, 120.4, 123.3, 131.2, 133.6, 144.5, 147.4, 152.9, 165, 168.1.

2.10.6. 7-(3-Methoxyphenyl)-7,14-dihydro-6H,8H-dichromeno[4,3-*b*:3',4'-*e*]pyridine-6,8-dione (4f). FT-IR (KBr, ν cm⁻¹): 3421, 3073, 3066, 1645, 1603, 1523, 1417, 1268, 1205, 1043, 973, 897, 761; ¹H NMR (300 MHz, DMSO-d₆) δ (ppm) 3.72 (s, 3H, OMe), 5.45 (s, 1H, CH_{benzyl}), 6.82 (s, 1H, ArH), 7.05–7.35 (m, 7H, ArH and NH), 7.35–7.60 (m, 1H, ArH), 7.83 (bs, 1H, ArH), 8.32 (bs, 3H, ArH); ¹³C NMR (75 MHz, DMSO-d₆) δ (ppm) 35.7, 94.1, 103.7, 109.7, 113.7, 119.7, 122.4, 123, 141.9, 144.5, 152.9, 159.5, 165, 168.2.

2.10.7. 7-(*p*-Tolyl)-7,14-dihydro-6H,8H-dichromeno[4,3-*b*:3',4'-*e*]pyridine-6,8-dione (4h). FT-IR (KBr, ν cm⁻¹): 3433, 2927, 1671, 1613, 1412, 1189, 1039, 763; ¹H NMR (300 MHz, DMSO-d₆) δ (ppm) 2.19 (s, 3H, Me), 6.20 (s, 1H, CH_{benzyl}), 6.94 (s, 4H, ArH), 7.18–7.25 (m, 5H, ArH and NH), 7.41–7.55 (m, 2H, ArH), 7.78 (d, 2H, ArH); ¹³C NMR (75 MHz, DMSO-d₆) δ (ppm) 22.2, 36.1, 103.9, 120.4, 124.5, 128.7, 131.2, 133.9, 152.9, 165, 168.1.

2.10.8. 7-(4-Nitrophenyl)-7,14-dihydro-6H,8H-dichromeno[4,3-*b*:3',4'-*e*]pyridine-6,8-dione (4j). FT-IR (KBr, ν cm⁻¹): 3463, 3202, 3067, 2912, 1667, 1608, 1534, 1513, 1339, 1341, 1181, 1109, 1043, 942, 850, 762; ¹H NMR (300 MHz, DMSO-d₆) δ (ppm) 6.33 (s, 1H, CH_{benzyl}), 7.15–7.30 (m, 5H, ArH and NH), 7.30–7.40 (m, 2H, ArH), 7.45–7.61 (m, 2H, ArH), 7.75–7.85 (m, 2H, ArH), 8.01–8.13 (m, 2H, ArH); ¹³C NMR (75 MHz, DMSO-d₆) δ (ppm) 37.1, 103.2, 116, 120.1, 122.8, 124.2, 125.7, 131.6, 145.7, 151.9, 153, 164.8, 168.4.

2.10.9. 7-(3-Nitrophenyl)-7,14-dihydro-6H,8H-dichromeno[4,3-*b*:3',4'-*e*]pyridine-6,8-dione (4k). FT-IR (KBr, ν cm⁻¹): 3437, 3213, 3066, 1611, 1530, 1415, 1345, 1183, 1045, 850, 758; ¹H NMR (300 MHz, DMSO-d₆) δ (ppm) 6.34 (s, 1H, CH_{benzyl}), 7.21–7.82 (m, 11H, ArH and NH), 7.88 (s, 1H, ArH), 7.97 (s, 1H, ArH); ¹³C NMR (75 MHz, DMSO-d₆) δ (ppm) 36.7, 103, 116, 120.1, 123.5, 123.5, 129.8, 131.7, 145.6, 153, 164.8, 168.4.

2.10.10. 7-(4-Chloro-3-nitrophenyl)-7,14-dihydro-6H,8H-dichromeno[4,3-*b*:3',4'-*e*]pyridine-6,8-dione (4l). FT-IR (KBr, ν cm⁻¹): 3429, 3100, 2900, 1664, 1608, 1537, 1406, 1352, 1188, 1042, 834, 764; ¹H NMR (300 MHz, DMSO-d₆) δ (ppm) 6.29 (s, 1H, CH_{benzyl}), 7.15–7.30 (m, 5H, ArH and NH), 7.35–7.45 (m, 1H, ArH), 7.45–7.62 (m, 3H, ArH), 7.68 (s, 1H, ArH), 7.75–7.85 (m, 2H, ArH); ¹³C NMR (75 MHz, DMSO-d₆) δ (ppm) 36.4, 102.8, 116, 120.1, 123.5, 124.5, 131.4, 132.8, 144.6, 153, 164.7, 168.4.

3. Results and discussion

3.1. Synthesis and characterization of (NiFe₂O₄@Cu)SO₂(MMT) MNPs

Synthesis of the magnetic sulfonate-bridged clay composite, NFCSM, was carried out through a five-step procedure: (i) preparation of NiFe₂O₄ MNPs *via* a solid state grinding of Ni(OAc)₂·4H₂O and Fe(NO₃)₃·9H₂O in the presence of NaOH, (ii) mixing of NiFe₂O₄ MNPs with an aqueous solution of CuCl₂·2H₂O, (iii) reduction of Cu²⁺ ions to Cu⁰ with NaBH₄ to afford NiFe₂O₄@Cu MNPs, (iv) preparation of acid-activated sodium montmorillonite (Na⁺-MMT-SO₃H) by stirring of



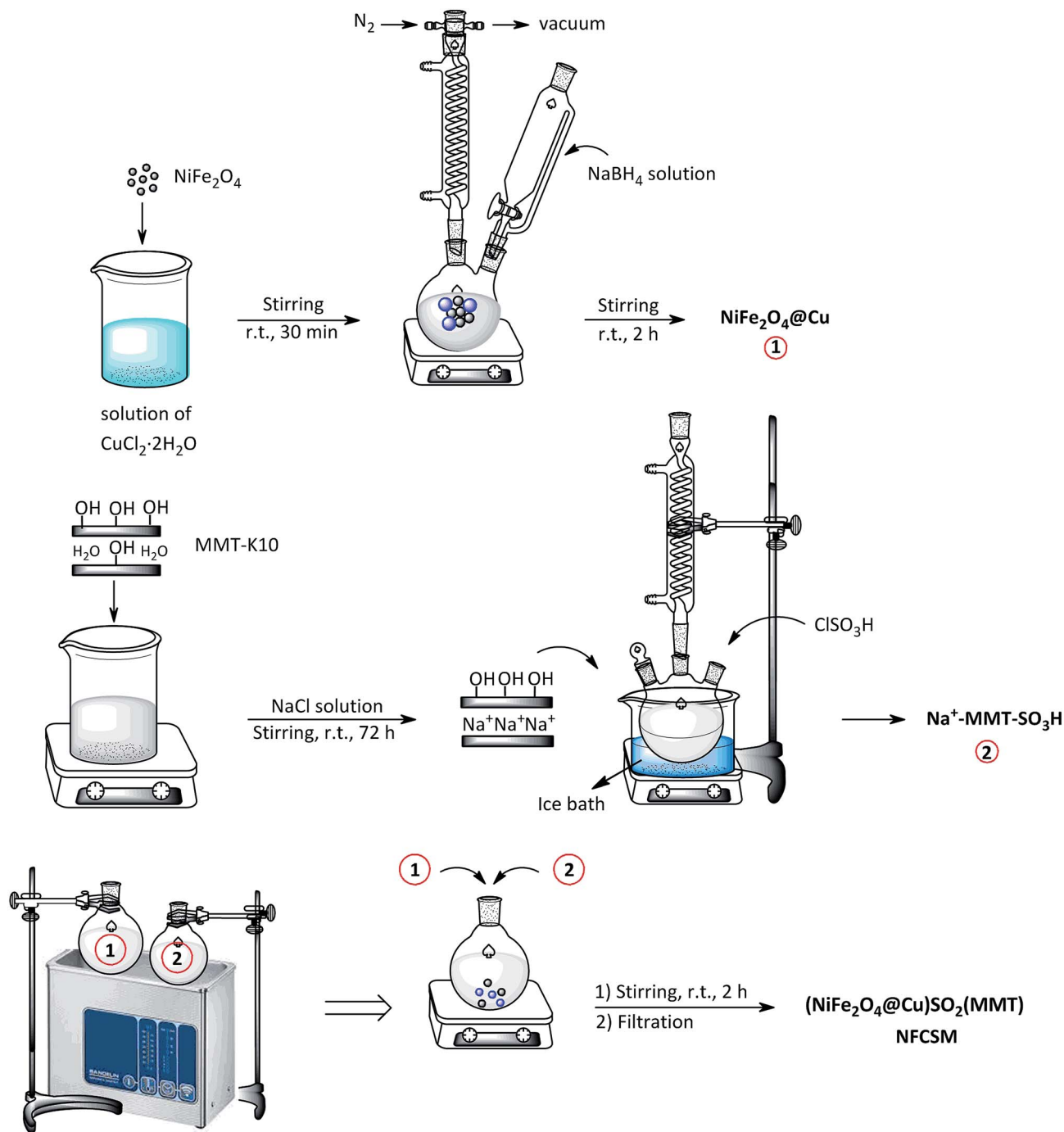


Fig. 2 Preparing of $(\text{NiFe}_2\text{O}_4@\text{Cu})\text{SO}_2(\text{MMT})$ MNPs.

homoionic Na^+ -exchanged montmorillonite with ClSO_3H , and finally (v) preparation of $(\text{NiFe}_2\text{O}_4@\text{Cu})\text{SO}_2(\text{MMT})$ via the reaction of individual sonicated-suspension of $\text{NiFe}_2\text{O}_4@\text{Cu}$ and Na^+ -MMT- SO_3H (Fig. 2).

It is notable that in the preparation of sulfonated-bridged clay composite system (NFCSM), the selection of proper solvent and pH value of the suspensions is crucial. In this context, the examinations resulted that dispersibility of Na^+ -MMT, $\text{NiFe}_2\text{O}_4@\text{Cu}$ and Na^+ -MMT- SO_3H in H_2O is higher than the other solvents and therefore it was selected as the solvent of choice to carry out the synthetic reaction (Table 1).

It was also reported that the yield and magnetic property of metal oxides could be influenced effectively by pH value.²⁶ Consequently, we investigated the influence of pH on the yield

Table 1 Dispersibility of Na^+ -MMT, $\text{NiFe}_2\text{O}_4@\text{Cu}$ and Na^+ -MMT- SO_3H in different solvents

Sample	H_2O	EtOH 90%	Acetone	DMF	CHCl_3
Na^+ -MMT	Well	Medium	Well	Weak	Weak
$\text{NiFe}_2\text{O}_4@\text{Cu}$	Well	Medium	Weak	Weak	Weak
Na^+ -MMT- SO_3H	Well	Well	Well	Weak	Weak



Table 2 The influence of pH on the yield and magnetic property of (NiFe₂O₄@Cu)SO₂(MMT) MNPs

pH value of Na ⁺ -MMT-SO ₃ H (A)	pH value of NiFe ₂ O ₄ @Cu (B)	pH value of mixing A + B	Yield of (NFCSM) ^a (%)	M _s value of (NFCSM) (emu g ⁻¹)
3	12	10	90	1.75
5	9	8	95	3.03
6	8	7	87	2.8

$$^a \text{Yield} = [W_{\text{composite}} / (W_{\text{Na}^+\text{-MMT-SO}_3\text{H}} + W_{\text{NiFe}_2\text{O}_4\text{@Cu}})] \times 100.$$

and magnetic property of sulfonyl-bridged clay composite (NFCSM). The results of this investigation are illustrated in Table 2. The table shows that accessing high magnetic property and yield of NFCSM required pH value of 9 and 5 for suspensions of NiFe₂O₄@Cu and Na⁺-MMT-SO₃H, respectively. Adjusting of pH values was carried out by adding the proper amounts of HCl or ammonia to the suspensions.

3.2. Characterization of the clay-based nanocomposites

3.2.1. XRD analysis. Wide-angle XRD spectra of MMT-K10, Na⁺-MMT, Na⁺-MMT-SO₃H, (NiFe₂O₄@Cu)SO₂(MMT), (NiFe₂O₄@Cu)(MMT) and (NiFe₂O₄@Cu)(MMT-SO₃H) are shown in Fig. 3. In diffractogram of montmorillonite K10 (pattern a) and along with *hkl* and two dimensional *hk* reflections, a number of sharp peaks attributing to some impurities (quartz, cristobalite and feldspar) is observable. As well, the pattern b shows that during the homoionization of MMT-K10 with NaCl and diffusion of Na⁺ ions into interlamellar spaces of montmorillonite (through ion-exchange ability), the signal-intensity of Na⁺-MMT was raised.⁶⁷ In contrast and in the case of Na⁺-MMT-SO₃H (pattern c), due covalently bonding of sulfonic acid moiety instead of Na⁺ ions, the signal-intensity was downed. According to the standard diffraction pattern of NiFe₂O₄ (JCPDS 44-1485), diffractogram of (NiFe₂O₄@Cu) (pattern d) shows that during the immobilization of copper on NiFe₂O₄, the cubic spinel structure of NiFe₂O₄ was remained intact. Moreover, comparing the XRD pattern of (NiFe₂O₄@Cu) (pattern d), [(NiFe₂O₄@Cu)(MMT)] (pattern e) and [(NiFe₂O₄@Cu)SO₂(MMT)] (pattern f) represents that both of the prepared [(NiFe₂O₄@Cu)(MMT)] and [(NiFe₂O₄@Cu)SO₂(MMT)] include the characteristic peaks of NiFe₂O₄@Cu MNPs. This is showing that magnetically nanoparticle of NiFe₂O₄@Cu was highly dispersed on the surface of clay matrix and missed its some crystallinity character.^{68,69} Similarly, the same discussion is given for montmorillonite moiety through the grafting of NiFe₂O₄@Cu MNPs. It is meaning that by combining NiFe₂O₄@Cu moiety with montmorillonite, no structural change was occurred in the clay matrix. In addition, XRD pattern of (NiFe₂O₄@Cu)(MMT-SO₃H) (pattern g) clearly shows the characteristic signals of NiFe₂O₄@Cu MNPs.

3.2.2. SEM analysis. Scanning electron microscopy (SEM) is a useful technique to elucidate the porosity and surface morphology of materials. In this area, SEM images of montmorillonite K10 (Fig. 4a and b) show that the clay mineral is multilayer material with parallel arrays of large flakes. In the

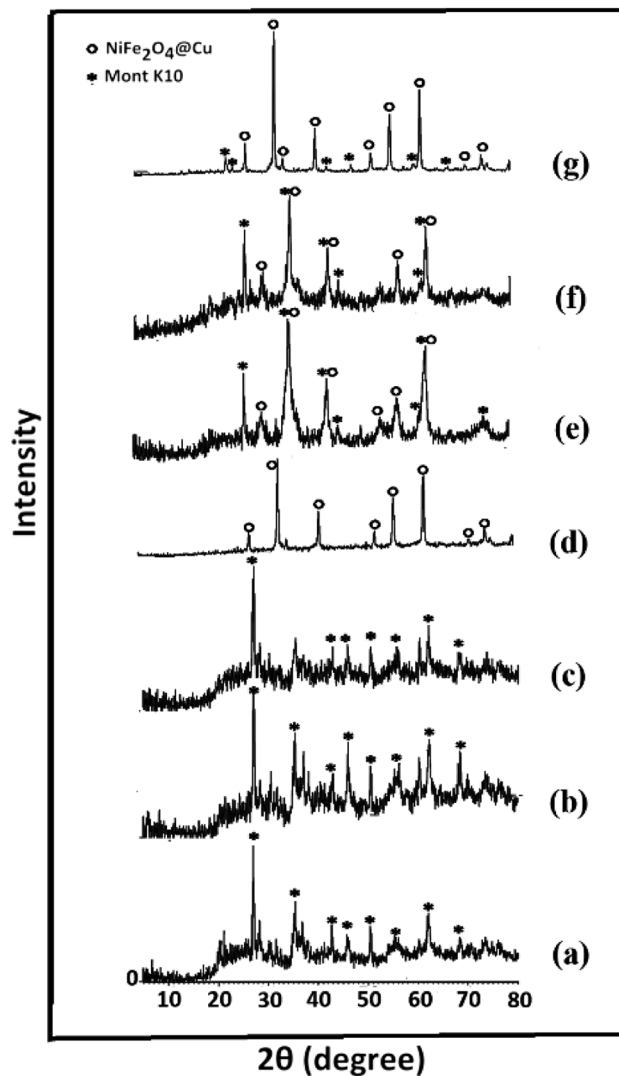


Fig. 3 Wide-angle XRD patterns of (a) MMT-K10, (b) Na⁺-MMT, (c) Na⁺-MMT-SO₃H, (d) NiFe₂O₄@Cu, (e) (NiFe₂O₄@Cu)SO₂(MMT), (f) (NiFe₂O₄@Cu)(MMT) and (g) (NiFe₂O₄@Cu)(MMT-SO₃H).

case of (NiFe₂O₄@Cu)SO₂(MMT), the SEM images (Fig. 4d–f) represent that after the sulfonation process of montmorillonite K10 and grafting of NiFe₂O₄@Cu MNPs, large flakes of MMT-K10 were exfoliated to small segments with semi-flat surfaces.^{70,71} The images also exhibit that magnetically nanoparticles of NiFe₂O₄@Cu MNPs with average size of 16 nm were immobilized on the surface of clay matrix. Accordingly, EDX analyses exhibited the presence of Ni, Fe and Cu elements in (NiFe₂O₄@Cu)SO₂(MMT) (Fig. 4g) as well as the elements of MMT-K10 (Fig. 4c).

3.2.3. N₂ adsorption-desorption study. The N₂ adsorption-desorption isotherm of (NiFe₂O₄@Cu)SO₂(MMT), (NiFe₂O₄@Cu)(MMT) and (NiFe₂O₄@Cu)(MMT-SO₃H) are illustrated in Fig. 5. Investigation of the results shows that the shape of isotherms in (NiFe₂O₄@Cu)SO₂(MMT) and (NiFe₂O₄@Cu)(MMT-SO₃H) MNPs are similar and according to BDDT classification is closer to isotherm of Langmuir (isotherm type I). This type of isotherms is a characteristic of mesoporous solid



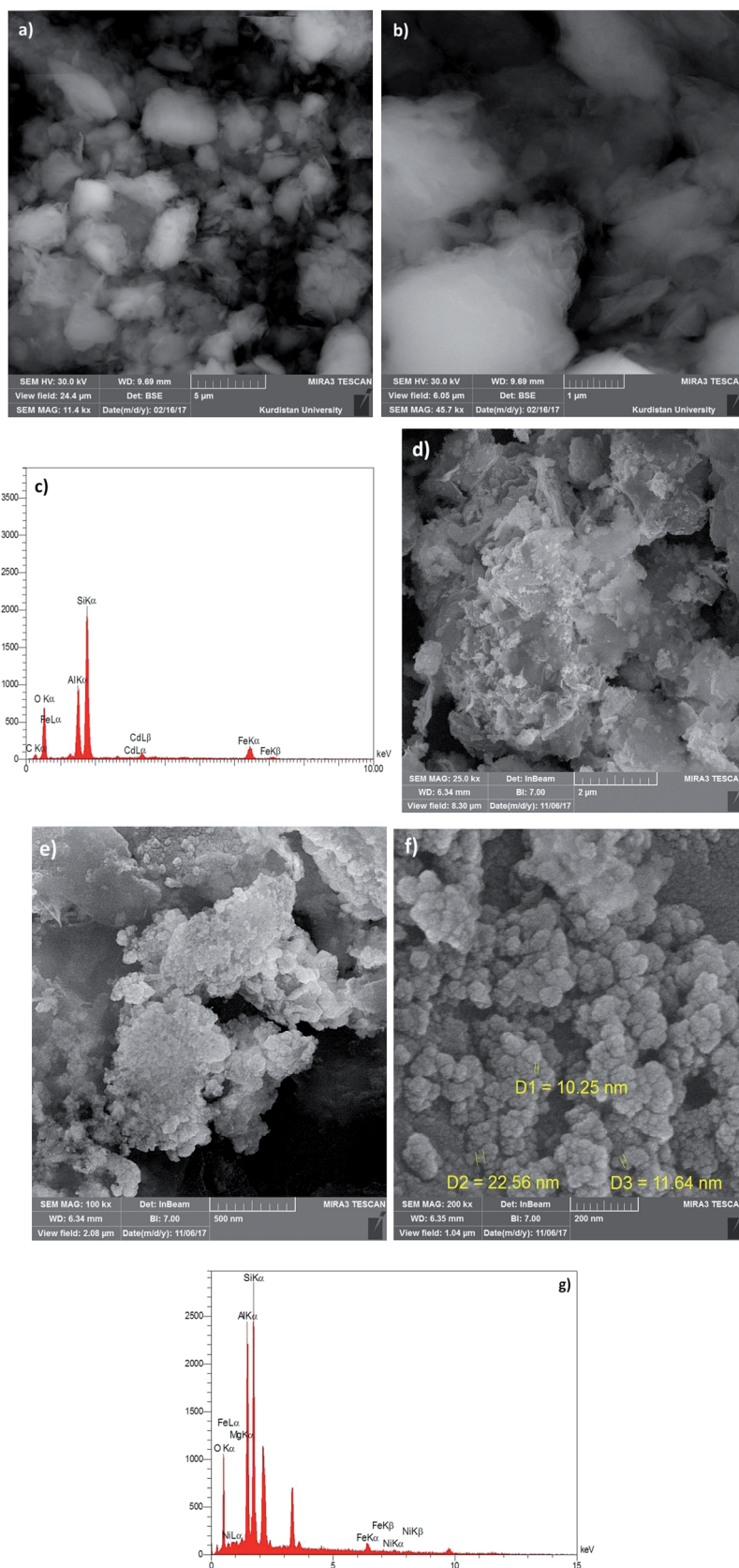


Fig. 4 SEM images and EDX spectra of MMT-K10 (a–c) and (NiFe₂O₄@Cu)SO₂(MMT) (d–g).



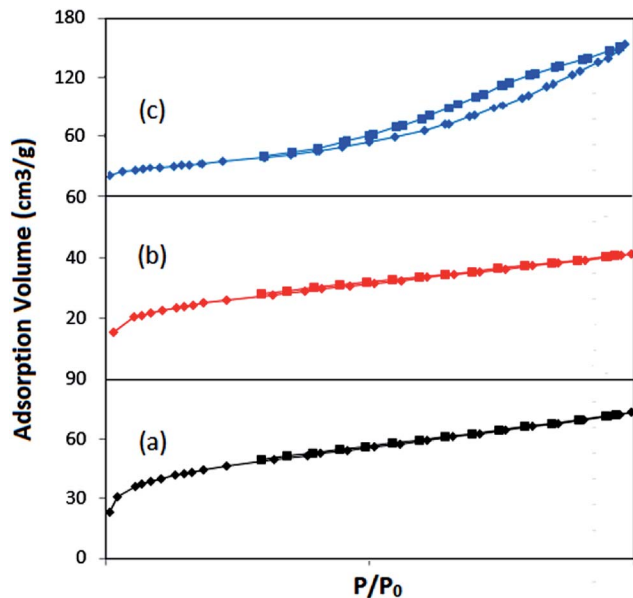


Fig. 5 N_2 adsorption-desorption spectra of (a) $(NiFe_2O_4@Cu)SO_2(MMT)$, (b) $(NiFe_2O_4@Cu)(MMT-SO_3H)$ and (c) $(NiFe_2O_4@Cu)(MMT)$.

materials with the extreme of tiny pores.⁷² It is noteworthy that after the immobilization of $NiFe_2O_4@Cu$ MNPs, the BET surface area and total pore volume of all samples were substantially decreased *versus* to that of MMT-K10 (Table 3). This is attributed to blocking of some of pores in montmorillonite K10 by $NiFe_2O_4@Cu$ MNPs.⁷³ Based on BDDT classification, the shape of isotherm in $(NiFe_2O_4@Cu)(MMT)$ is adopted to isotherm type IV with a H3 hysteresis loop indicating micro- and mesoporous materials with an average pore diameter of 8 nm. Table 3 shows that $(NiFe_2O_4@Cu)SO_2(MMT)$ MNPs has a high surface area in comparison to other samples. This increasing may be due to modification of Na^+ -MMT with $ClSO_3H$ leading to raise of specific surface area and total pore volume.⁷⁴ However, the immobilization of $NiFe_2O_4@Cu$ MNPs over sulfonated sodium montmorillonite (Na^+ -MMT- SO_3H) reduces the surface area and total pore volume.

3.2.4. FT-IR analysis. Fig. 6 shows FT-IR spectra of Na^+ -MMT, MMT- SO_3H , $NiFe_2O_4@Cu$ and $(NiFe_2O_4@Cu)SO_2(MMT)$ clay composite systems. In the case of Na^+ -MMT (Fig. 6a), the absorption band at 3620 cm^{-1} is attributed to the vibration of bonded-OH to Al or Mg ions in Na^+ -MMT. As well, the bands at 3433 cm^{-1} and 1635 cm^{-1} are also showing OH stretching and deforming vibrations of adsorbed water in interlayers of

montmorillonite. The bands at 1054 cm^{-1} and 800 cm^{-1} can be assigned to stretching vibration of Si-O. Moreover, the bands at 522 cm^{-1} and 464 cm^{-1} are also attributed to the vibration of Al-O and Si-O bonds, respectively.⁷⁵⁻⁷⁷ FT-IR spectrum of MMT- SO_3H (Fig. 6b) shows that the absorption bands of OH groups in montmorillonite and SO_3H were overlapped and produced a wide absorption signal at $3000-3333\text{ cm}^{-1}$. Moreover, the broad band at 1048 cm^{-1} is also attributed to overlap vibrating bonds of S-O and Si-O in the composite system. In the case of $(NiFe_2O_4@Cu)SO_2(MMT)$ (Fig. 6d), it is seen that through the immobilization of $(NiFe_2O_4@Cu)$ moiety on sulfonated montmorillonite, the intensity of absorption band at 3400 cm^{-1} was downed. This is exactly demonstrated the interaction of hydroxyl groups of MMT- SO_3H and $NiFe_2O_4@Cu$ moieties.

3.2.5. VSM analysis. Magnetic property of $NiFe_2O_4$, $NiFe_2O_4@Cu$, $(NiFe_2O_4@Cu)SO_2(MMT)$, $(NiFe_2O_4@Cu)(MMT-SO_3H)$ and $(NiFe_2O_4@Cu)(MMT)$ was investigated using vibrating sample magnetometer analysis in an applied magnetic field up to 20 kOe (Fig. 7). All samples exhibited a characteristic magnetic hysteresis loop of soft magnetic materials.⁷⁸ The saturation magnetization (M_s) value of $NiFe_2O_4$ (curve a) and $NiFe_2O_4@Cu$ (curve b) was found to be 37.718 emu g^{-1} and 34.584 emu g^{-1} , respectively. This shows that magnetic property of $NiFe_2O_4$ and $NiFe_2O_4@Cu$ MNPs is greater than $(NiFe_2O_4@Cu)SO_2(MMT)$ (curve c), $(NiFe_2O_4@Cu)(MMT)$ (curve d), and $(NiFe_2O_4@Cu)(MMT-SO_3H)$ (curve e). It is demonstrating that through conjunction of the magnetic part of $NiFe_2O_4$ with montmorillonite moiety, M_s value of the prepared clay composite system is impressively decreased. In this context, the saturation magnetization (M_s) value is exactly rationalized to mass ratio of $NiFe_2O_4$ in the nanocomposite systems. As well, the M_s value of $NiFe_2O_4@Cu$ (curve b) is less than $NiFe_2O_4$ (curve a) indicating contribution of diamagnetic copper nanoparticles. As shown in Fig. 7f, the magnetic nanoparticles of $(NiFe_2O_4@Cu)SO_2(MMT)$, because of high magnetization, showed an excellent response to the applied external magnetic field (2 min).

3.3. Synthesis of coumarin-based 1,4-dihydropyridines catalyzed by $(NiFe_2O_4@Cu)SO_2(MMT)$ MNPs

At the next attempt, catalytic activity of the prepared $(NiFe_2O_4@Cu)SO_2(MMT)$ MNPs was studied towards Hantzsch synthesis of coumarin-based 1,4-dihydropyridines by one-pot and three-component condensation reaction of 4-hydroxycoumarin, aromatic aldehydes and ammonia. This

Table 3 Surface properties of the prepared clay nanocomposite systems^{a,b}

Samples	S_{BET} ($m^2\text{ g}^{-1}$)	V_m ($cm^3\text{ g}^{-1}$)	Average pore diameter (nm)	V_p ($cm^3\text{ g}^{-1}$)	Total pore volume ($cm^3\text{ g}^{-1}$)
MMT-K10	250.11	51.835	6.427	0.4016	0.4298
$(NiFe_2O_4@Cu)SO_2(MMT)$	128.19	29.45	3.52	0.0673	0.113
$(NiFe_2O_4@Cu)(MMT)$	119.52	27.46	7.92	0.232	0.236
$(NiFe_2O_4@Cu)(MMT-SO_3H)$	72.118	16.56	3.53	0.0381	0.0638
$NiFe_2O_4@Cu$	14.84	3.41	34.74	0.128	0.129

^a S_{BET} : Brunauer-Emmett-Teller surface area. ^b V_p : BJH desorption cumulative volume of pores.



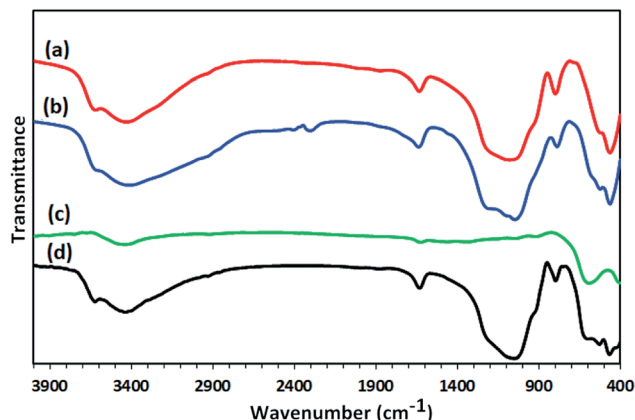


Fig. 6 FT-IR spectrum of (a) Na⁺-MMT, (b) MMT-SO₃H, (c) NiFe₂O₄@Cu and (d) (NiFe₂O₄@Cu)SO₂(MMT) NPs.

investigation was primarily carried out by optimizing the progress of the reaction of 4-hydroxycoumarin (2 mmol), 4-chlorobenzaldehyde (1 mmol) and ammonia (2 mmol) in the presence of (NiFe₂O₄@Cu)SO₂(MMT) MNPs at different reaction conditions including the change of reaction-solvent, amount of catalyst and the source of nitrogen transferring agent. The illustrated results in Table 4 show that in the absence of the magnetic clay nanocatalyst, the condensation reaction did not any take place even at the prolonged reaction times (entries 1 and 2). However, the influence of (NiFe₂O₄@Cu)SO₂(MMT) MNPs on the rate of model reaction is noteworthy. Entries 3–15 exhibited that by adding a small amount of NFCSM to the reaction mixture, the rate of condensation reaction was dramatically increased. The investigation for the influence of solvents such as H₂O, H₂O–EtOH, EtOH, EtOAc, CH₃CN and

DMF or solvent-free conditions resulted that H₂O exhibited a perfect rate enhancement. Therefore, H₂O was selected as a solvent of choice. As well, changing the amount of nanocatalyst and temperature of the reaction revealed that using 10 mg of the nanocatalyst per 1 mmol of 4-chlorobenzaldehyde at 60 °C is the requirements to achieve the perfect efficiency. In addition, examining NH₃, NH₄OAc and NH₄Cl as the sources of nitrogen represented that ammonia has the best ability to progress of the title reaction. Therefore, the condition mentioned in entry 12 (Table 4) was selected as the optimum reaction conditions (Scheme 2).

Next, the influence and catalytic activity of (NiFe₂O₄@Cu)SO₂(MMT) MNPs was highlighted by comparing the yield and rate enhancement in condensation reaction of 4-hydroxycoumarin, 4-chlorobenzaldehyde and ammonia in the presence of Cu⁰, NiFe₂O₄, NiFe₂O₄@Cu, (NiFe₂O₄@Cu)(MMT) and (NiFe₂O₄@Cu)(MMT-SO₃H) NPs at the optimized reaction conditions. The results of this investigation are summarized in Table 5. The obtained results exhibited that the clay containing sulfonyl-bridge represents a perfect catalytic activity as well as high yield of the product (Table 5, entry 4). Other modified clay composites, Cu⁰ and NiFe₂O₄ NPs encountered with low or unsatisfactory yield of 1,4-DHP at the same or prolonged reaction times.

Generality and usefulness of (NiFe₂O₄@Cu)SO₂(MMT) MNPs towards Hantzsch synthesis of coumarin-based 1,4-DHPs was further studied by examining the condensation reaction of structurally diverse aromatic aldehydes, 4-hydroxycoumarin and ammonia in the presence of NFCSM at the optimized reaction conditions. The results of this investigation are illustrated in Table 6. The table shows that all reactions were carried

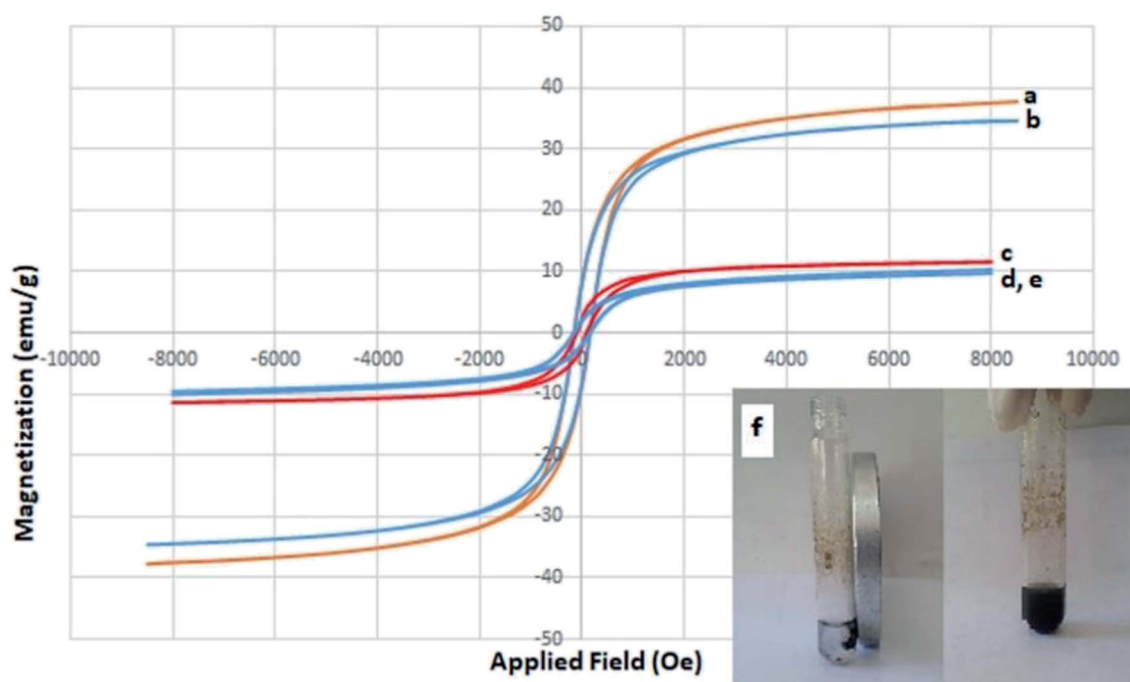
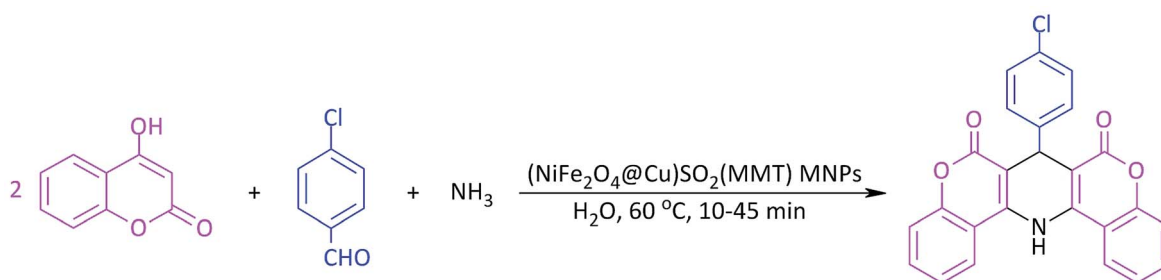


Fig. 7 Magnetization curves of (a) NiFe₂O₄, (b) NiFe₂O₄@Cu, (c) (NiFe₂O₄@Cu)SO₂(MMT), (d) (NiFe₂O₄@Cu)(MMT-SO₃H), (e) (NiFe₂O₄@Cu)(MMT) and (f) magnetic response of (NiFe₂O₄@Cu)SO₂(MMT) MNPs.



Table 4 Optimization experiments for condensation reaction of 4-chlorobenzaldehyde, 4-hydroxycoumarin and ammonia in the presence of $(\text{NiFe}_2\text{O}_4@\text{Cu})\text{SO}_2(\text{MMT})$ MNPs

Entry	$(\text{NiFe}_2\text{O}_4@\text{Cu})\text{SO}_2(\text{MMT})$ (mg)	Solvent (2 mL)	Temp ($^\circ\text{C}$)	Amine	Time (min)	Yield (%)
1	—	EtOH	60	NH_3	24 h	5
2	—	H_2O	60	NH_3	24 h	5
3	20	EtOH	60	NH_3	45	60
4	20	H_2O	60	NH_3	20	98
5	20	EtOH– H_2O (1 : 1)	60	NH_3	30	90
6	20	EtOAc	60	NH_3	200	45
7	20	CH_3CN	60	NH_3	200	50
8	20	DMF	60	NH_3	120	50
9	20	Solvent-free	60	NH_3	60	50
10	20	Solvent-free	Microwave	NH_3	30	60
11	20	H_2O	25	NH_3	120	60
12	10	H_2O	60	NH_3	20	98
13	5	H_2O	60	NH_3	20	60
14	10	H_2O	60	NH_4OAc	50	40
15	10	H_2O	60	NH_4Cl	50	45

**Scheme 2** Hantzsch synthesis of coumarin-based 1,4-DHP (**4c**) catalyzed by $(\text{NiFe}_2\text{O}_4@\text{Cu})\text{SO}_2(\text{MMT})$ MNPs.**Table 5** Comparing the catalytic activity of $(\text{NiFe}_2\text{O}_4@\text{Cu})\text{SO}_2(\text{MMT})$ with other potentially active species in synthesis of 1,4-DHP (**4c**)^a

Entry	Catalyst ^a	Time (min)	Yield ^b (%)
1	Cu^0 NPs	120	60
2	NiFe_2O_4	120	50
3	$\text{NiFe}_2\text{O}_4@\text{Cu}$	120	75
4	$(\text{NiFe}_2\text{O}_4@\text{Cu})\text{SO}_2(\text{MMT})$	20	98
5	$(\text{NiFe}_2\text{O}_4@\text{Cu})(\text{MMT})$	20	80
6	$(\text{NiFe}_2\text{O}_4@\text{Cu})(\text{MMT}-\text{SO}_3\text{H})$	20	85

^a All reactions were carried out in H_2O (2 mL) under oil bath (60°C) conditions using 10 mg of nanocatalyst. ^b Isolated yield.

out successfully within 10–45 min to afford 1,4-DHPs in excellent yields. It is notable that the influence of substituents (aromatic rings) on the rate of reaction is noteworthy. Electron-withdrawing groups prolonged the reaction times and in contrast, electron-releasing groups enhance the rate of condensation reactions.

Although the exact mechanism of this synthetic protocol is not clear, however, a depicted mechanism (Scheme 3) shows a pathway for influence of the magnetic clay nanocatalyst on the formation of 1,4-DHPs. The scheme represents that through the activation of carbonyl group with the clay nanocomposite, the

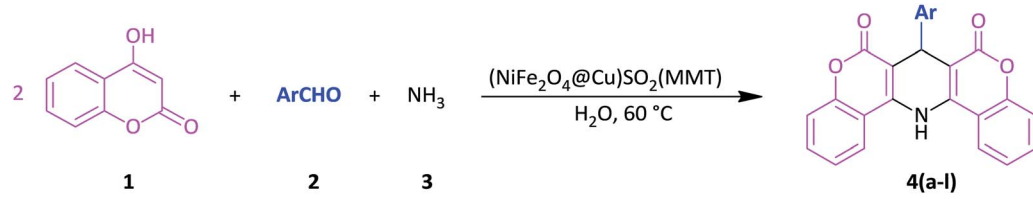
Knoevenagel condensation of aldehyde and 4-hydroxycoumarin is taken place to afford intermediate **I**. By the reaction of intermediate **I** with ammonia, the imine intermediates **II** is produced. Activation of intermediate **II** with the clay nanocomposite followed by the reaction with the second molecule of 4-hydroxycoumarin affords the Michael adducts **III**. At the next, the imine intermediate **III** is tautomerized to produce enamine **IV**. Finally, nucleophilic attack of amino group towards carbonyl function make a ring closing product as 1,4-DHP.

The usefulness and capability of $(\text{NiFe}_2\text{O}_4@\text{Cu})\text{SO}_2(\text{MMT})$ MNPs in one-pot synthesis of coumarin-based 1,4-DHP (**4c**, derived by the reaction of 4-hydroxycoumarin, 4-chlorobenzaldehyde and ammonia) was also highlighted by comparing of the obtained result for NFCSM with the previously reported protocols (Table 7). A case study shows that in terms of reaction time, reusability of the promoter and yield of the product, the present work exhibits a more or comparable efficiency than the previous systems.

3.4. Recycling $(\text{NiFe}_2\text{O}_4@\text{Cu})\text{SO}_2(\text{MMT})$ MNPs

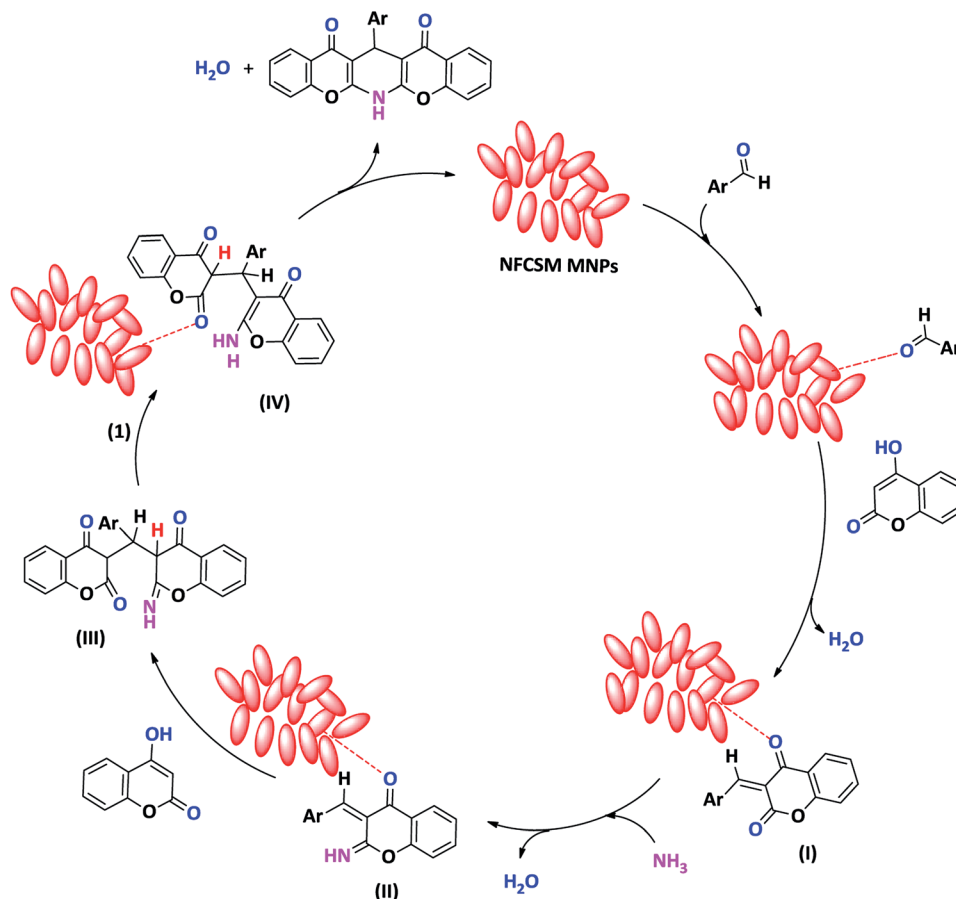
In order to examine the green and economic aspects of $(\text{NiFe}_2\text{O}_4@\text{Cu})\text{SO}_2(\text{MMT})$ MNPs as well the stability of $(\text{NiFe}_2\text{O}_4@\text{Cu})$ moiety on the surface of sulfonated montmorillonite, we also investigated reusability of the clay nanocomposite



Table 6 One-pot synthesis of coumarin-based 1,4-DHPs catalyzed by (NiFe₂O₄@Cu)SO₂(MMT) MNPs^a


Entry	Ar-	Product	(NiFe ₂ O ₄ @Cu)SO ₂ (MMT) (mg)	Time (min)	Yield ^b (%)	Mp (°C)
1	C ₆ H ₅	4a	10	20	95	185–187
2	2-ClC ₆ H ₄	4b	10	25	90	215–217
3	4-ClC ₆ H ₄	4c	10	20	98	220–222
4	3-OH, 4-MeOC ₆ H ₃	4d	10	10	85	208–210
5	4-OH, 3-MeOC ₆ H ₃	4e	10	10	90	210–214
6	3-MeOC ₆ H ₄	4f	10	15	90	179–182
7	2-MeOC ₆ H ₄	4g	10	10	85	196–198
8	4-MeC ₆ H ₄	4h	10	15	90	190–192
9	4-OHC ₆ H ₄	4i	10	20	85	172–174
10	4-O ₂ NC ₆ H ₄	4j	10	45	80	210–212
11	3-O ₂ NC ₆ H ₄	4k	10	30	75	208–211
12	3-O ₂ N, 4-ClC ₆ H ₃	4l	10	40	80	202–205

^a All reactions were carried out in H₂O (2 mL) at 60 °C. ^b Isolated yield.



Scheme 3 A proposed mechanism for NFCSM-catalyzed synthesis of coumarin-based 1,4-DHPs.



Table 7 Synthesis of coumarin-based 1,4-DHP (4c) by (NiFe₂O₄@Cu)SO₂(MMT) and other reported systems^a

Entry	Catalyst	Time (min)	Yield (%)	Condition	Reusability	Ref.
1	(NiFe ₂ O ₄ @Cu)SO ₂ (MMT)	20	98	H ₂ O (60 °C)	6	^b
2	Fe ₃ O ₄ @SiO ₂	20	88	H ₂ O (reflux)	4	59
3	Guanidinium-sulfonic acid	120	86	H ₂ O (reflux)	4	60
4	Silica gel	25	65	Microwave	—	61
5	Acidic alumina	14	75	Microwave	—	61
6	Lactic acid	150	79	Ethyl-L-lactate (100 °C)	—	62

^a 1,4-DHP (4c) was obtained by the reaction of 4-hydroxycoumarin (2 mmol), 4-chlorobenzaldehyde (1 mmol) and NH₃, NH₄OAc or NH₄Cl (2 mmol).

^b Present work.

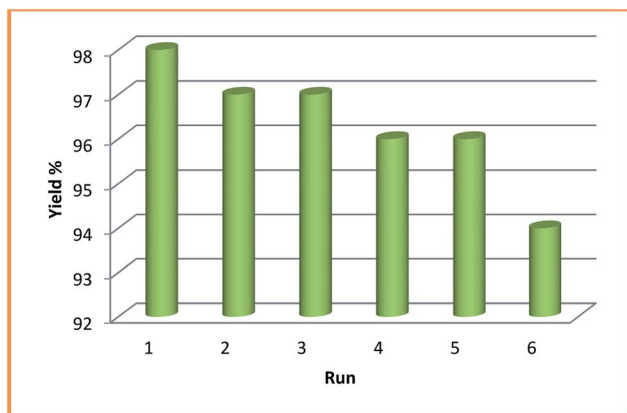


Fig. 8 Reusability of (NiFe₂O₄@Cu)SO₂(MMT) MNPs.

system towards three-component condensation reaction of 4-hydroxycoumarin, 4-chlorobenzaldehyde and ammonia at the optimized reaction conditions. To do this, when the model reaction was completed, the clay nanocomposite was magnetically separated and washed with EtOH to remove any contaminants. After drying in an oven at 60 °C for 2 h, the model reaction was again charged with the fresh 4-hydroxycoumarin, 4-chlorobenzaldehyde and ammonia and the recycled clay nanocatalyst. Fig. 8 shows that the clay nanocatalyst, (NiFe₂O₄@Cu)SO₂(MMT), can be reused for 6 consecutive cycles without the significant loss of its catalytic activity.

4. Conclusions

In this study, a new class of magnetic clay composite systems was synthesized. The clay nanocatalyst was prepared through the immobilization of NiFe₂O₄@Cu MNPs on the surface of sulfonated montmorillonite to afford (NiFe₂O₄@Cu)SO₂(MMT) system. The magnetic NFCSM was then characterized using SEM, EDX, XRD, FTIR, BET and VSM analyses. Catalytic activity of the clay nanocatalyst was investigated towards Hantzsch synthesis of coumarin-based 1,4-dihydropyridines by one-pot and three-component condensation reaction of 4-hydroxycoumarin, aromatic aldehydes and ammonia in water as a green and economic solvent. All reactions were carried out within 10–45 min to afford 1,4-DHPs in excellent yields. Representing a new magnetic clay-based nanocatalyst, short

reaction times, low catalyst loading, high yield of the products, excellent reusability of the nanocatalyst as well as using water as a green solvent are the advantages which make this protocol a prominent choice for synthesis of coumarin-based 1,4-DHPs.

Conflicts of interest

The authors declare no conflicts of interest.

Acknowledgements

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