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Fabrication of hollow $cos_{1.097}$ prisms toward supercapactior performance

Ruili Zhang, Yuntao Yang and Ping Yang ¹

The controlled synthesis of a variety of microstructures is valuable for understanding the relationship between morphology and properties and exploring potential applications. In this paper, hollow $\cos_{1.097}$ prisms were prepared by prismatic Co-precursors using thioacetamide (TAA) as a sulfidation treatment reagent. A plausible mechanism was proposed for the formation of the hollow prism structure. S^{2-} comes from TAA to displace the anions in Co-precursors by adjusting temperature and pressure. The original prism morphology of the Co-precursor was maintained and a hollow prismatic structure was formed by an anion exchanging process. Interestingly, the composition of samples after sulfidation treatment can be controlled by changing the diffusion to obtain $Co₃O₄/Co_{1.097}$ and $Co_{1.097}$ materials. As electrode materials for supercapacitors, hollow $\cos_{1.097}$ prisms revealed ideal electrochemical performance. **PAPER**
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1. Introduction

With increasing energy consumption and environmental pollution, it is increasingly important to develop low-cost, environment friendly, high-energy and high-power alternative energy sources.^{1,2} Supercapacitors (SCs) have attracted a great deal of attention due to their outstanding functionality, rapid charge–discharge rates and high power densities.³⁻⁶ New electrode materials, such as transition metal chalcogenides including CoS, SnS, ZnS, and FeS have been extensively studied and have shown significant electrochemical properties. $7-15$ Among them, the cobalt sulfide series including $Co_{1-x}S$, CoS, $CoS_{1.097}$, $CoS₂$, $Co₃S₄$ and $Co₉S₈$ are gaining great attention because of their low cost. Electro-active materials are widely used in supercapacitors.¹⁶⁻²⁵

Metal sulfides, with their rich redox chemical potentials, excellent conductivity and high capacity, are considered as advanced anode materials compared with carbonaceous anodes.²⁶–²⁹ However, in the process of charge and discharge of supercapacitors, the redox alternates and easily causes the volume expansion of active material and detachment from matrix, thereby resulting in the fracture of particles and the loss of capacitance. To improve electrochemical activity, a typical strategy is to control the microstructure of electrode materials through optimizing morphology and size.^{30,31} Researchers have focused on the synthesis of cobalt sulfide with various morphologies, including nanospheres, nanowires, ellipsoids, egg yolks, shell microspheres and flower-like structures.³²⁻³⁶ However, CoS with other typical morphology to supply

enhanced electrochemical properties is still expected. Because of good electrical conductivity and capacitance, CoS have begun to widely used in supercapacitors, especially the hollow structure of micro- and nano-materials.

Here a prismatic cobalt precursor was synthesized by reflux. Hollow prismatic Co-precursor, $Co₃O₄/CoS_{1.097}$, and $CoS_{1.097}$ were obtained hydrothermal vulcanization in thioacetamide (TAA). It is important that hydrotalcite reacted with TAA by refluxing in ethanol allows the cobalt oxyhydroxide to be transformed into a hollow prismatic $Co₃O₄/CoS_{1.097}$ composite. The resulting $Co_3O_4/CoS_{1.097}$ composite structure does not require additional processing. Hollow prism $\cos_{1.097}$ revealed ideal electrochemical properties and high specific supercapacitance.

2. Experimental section

2.1 Synthesis of Co-precursor prisms

Co-precursor samples were synthesized by a soft refluxing process. In a typical synthesis, 0.5 g of polyvinylpyrrolidone (PVP, Sigma, MW \sim 58 000) and 0.32 g of cobalt acetate tetrahydrate were dissolved into 200 ml of ethanol (Aik Moh Paint & Chemicals PTE LTD, 99.86%) at room temperature to form a transparent pink solution. The solution was then heated to 90 \degree C under refluxing for 2 hours. Afterwards, the precipitate was harvested via multiple centrifugation at 3000 rpm, rinsed thoroughly with hot ethanol (preheated at 60 \degree C) for at least 20 times to remove the attached PVP on the surface.

2.2 Synthesis of hollow prisms $Co₃O₄/CoS_{1.097}$ composite

Typically, Co-precursors were re-dispersed into 40 ml of ethanol, followed by adding 0.1 g of TAA. Then, the mixture was

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School of Material Science and Engineering, University of Jinan, Jinan, 250022, P. R. China. E-mail: mse_yangp@ujn.edu.cn

transferred into a Teflon-lined stainless steel autoclave, which was subsequently heated at 160 \degree C for 6 h. After cooling to room temperature naturally, the precipitate was separated by centrifugation, washed with ethanol for several times and dried in an oven. As prepared sample was annealed at 350 °C in N_2 for 2 h with a ramping rate of 2° C min⁻¹ to produce hollow prisms Co_3O_4 / $CoS_{1.097}$.

2.3 Synthesis of hollow prisms $CoS_{1.097}$ structure

Co-precursors were re-dispersed into 40 ml of ethanol, followed by the addition of 0.3 g of TAA. Then, the mixture was transferred into a Teflon-lined stainless steel autoclave, which was subsequently heated at 160 \degree C for 12 h. After cooling to room temperature naturally, the precipitate was separated by centrifugation, washed with ethanol for several times and dried in an oven. Finally, the as prepared sample was annealed at 350 \degree C in nitrogen for 2 h with a ramping rate of 2° C min⁻¹ to produce hollow $\cos_{1.097}$ prisms.

2.4 Characterization

The crystal structure of as-prepared precursors and target products were determined by powder X-ray diffraction (XRD, Bruker D8-Advance, Germany) instrument with the Cu K α ($\lambda =$ 0.1514 nm) as radiation source. The scanning range of 2θ was set as 10°–80° with a scanning rate of 0.02° s $^{-1}$. The structural features such as morphology and size of all samples were observed by field emission scanning electron microscope (FESEM, QUANTA250 FEG, FEI, USA) and transmission electron microscope (TEM, Tecani F20, FEI). X-ray photoelectron spectroscopy (XPS) was performed using an Axis Ultra spectrometer (Kratos, UK) with an Al monochromatic source operated at 15 kV.

2.5 Electrochemical performance test

Before electrode preparation, the foam nickel was ultrasonic cleaning with HCl, water and anhydrous ethanol, respectively. The active materials (Co-precursor, $Co₃O₄/CoS_{1.097}$ composite or $Co₃O₄/CoS_{1.097}$, 80 wt%), conductive material (acetylene black, 10 wt%), and binder (polytetrafluoroethylene (PVDF), 10 wt%) were mixed in N-methyl-2-pyrrolidone (NMP) solvent to form a homogeneous slurry, which was then applied to the pretreated nickel foam (1 \times 2 cm²). After dried at 60 °C for 12 h in vacuum stove, it was pressed into an electrode plate at 10 MPa as working electrode. Platinum plate was counter electrode and Hg/HgO was reference electrode, respectively. The electrolyte was 6 M aqueous KOH solution. Cyclic voltammetry (CV) test was performed on an electrochemical workstation (CHI 600e, CH Instruments Inc. Shanghai). The galvanostatic charge– discharge was evaluated with a LAND (LANHE CT2001A Wuhan) battery program-control test system.

3. Results and discussion

3.1 Composition and structure

The synthesis strategy of prismatic Co-precursors, hollow $Co₃O₄/CoS_{1.097}$ prisms and hollow $CoS_{1.097}$ prisms is indicated

bellow. Prism-like cobalt acetate hydroxide (denoted as Coprecursor) was first prepared by a modified precipitation method and cobalt hydroxyacetate was used as a template for subsequent participation in the reaction. Through morphological observation, it was found that these highly uniform solid $Co₃O₄$ -precursors have a smooth overall surface. Fig. 1 shows the SEM and TEM images as well as XRD pattern of Coprecursors. SEM and TEM images show the Co-precursor synthesized by refluxing with solid prism-like morphology. The surface of the prism is smooth. The length and width of resulting sample is about 500 and 80 nm, respectively. The XRD pattern proves the prism Co-precursor is constituted by $Co₃($ - AC ₅OH (JCPDF No. 22-0582) perfectly and the result is consistent with the previous studies.³⁷ The formation of prism morphology is ascribed to acetate ions with hydroxyl group connected with PVP molecules. Because of selected attachment of PVP, the growth occurred along the [001] facet to form prismatic structures. The result was confirmed by XRD as shown in Fig. 1d. *Paper*

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Because the phase composite of Co-precursor is $Co₃(Ac)₅OH$, Co-precursor was used as a template for the preparation of $\cos_{1.097}$ samples. To study the composition change of Coprecursor in further sulfur treatment, Co_xS_y or Co_mO_n/Co_xS_y composite were obtained via a rapid ion exchange method using different parameters. Co-precursors were dispersed in an ethanol solution of TAA. Furthermore, the solid structure of cobalt hydroxyacetate was converted and an internal void cavity structure formed due to the diffusion effect of different cationic and anionic substances. This is ascribed that diffusion rate inside and outside of sulfur ions and cation is different.^{38,39} The formation of an internal cavity is described to a diffusion-

Fig. 1 SEM and TEM images as well as XRD pattern of prismatic Coprecursors. (a) SEM image. (b and c) TEM image. (d) XRD pattern.

controlled ion exchange process that is widely used to create metal-centric sulfide structures.^{40,41}

Fig. 2 shows the typical morphology and microstructure of prepared $Co_3O_4/CoS_{1.097}$ composite samples. SEM images in Fig. 2a and b show the morphology of the entire prism is more regular. The morphological images can be clearly seen that the synthesized Co-precursor is a solid structure. The images of the Co-precursor after TAA sulfidation (Fig. 2) shows successful conversion to a hollow prismatic sulfide structure consisting of a number of interconnected subunits. TEM image in Fig. 2c clearly shows the comparison between the hollow structure and particle shell of prismatic sulfide product. In XRD pattern, all Bragg peaks were approximated to $Co₃O₄/CoS_{1.097}$ (JCPDS card numbers 19-0366, 43-1003). The corresponding X-ray diffraction (XRD, Fig. 2d) pattern confirms that the Co-precursor crystalline has a hydroxide phase of tetragonal cobaltate without any impurities.⁴² Prism-like precursor under the sulfidation treatment with thioacetamide, the diffraction peak (Fig. 2d) of the obtained particles proved to be $Co₃O₄/CoS_{1.097}$ composite structure. Because of low intensity and broad XRD peaks, assynthesized $Co_3O_4/CoS_{1.097}$ composite consisted of small size nanocrystals. HRTEM images in Fig. 3 clearly shows that the rupture of the vulcanized product, the thickness of the prismatic cobalt sulfide composite wall is about 20 nm. The lattice fringes of the $Co_3O_4/CoS_{1.097}$ composite structure are calculated as 0.29 and 0.478 nm, which can be well assigned to the (100) and (101) planes of the hexagonal $\cos_{1.097}$ and $\cos_{0.04}$ phase, respectively. BEC Advances

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To further investigate the elemental composition and chemical state of the composite, XPS analysis is performed and the results are presented in Fig. 4. The elements of Co, O and S can easily be identified through the characteristic peaks of Co

Fig. 3 HRTEM images of $Co₃O₄/CoS_{1.097}$ prisms.

2p, O 1s and S 2p. C element is due to exposure to atmosphere. The high-resolution Co 2p spectrum for $Co_3O_4/CoS_{1.097}$ composite structure in Fig. 4b can be deconvoluted into two spin–orbit doublets, corresponding to Co 2p and Co 3p, and two shake-up satellites (identified as "Sat").⁴³ Fig. 4c shows the highresolution spectrum of S 2p, which the S 2p peak located at 161.4 eV and the Co 2p peak centered at 778.0 eV correspond to the characteristics of cobalt sulfide.⁴⁴ Therefore, XPS spectra shows that the elements of $Co_3O_4/CoS_{1.097}$ composite structure is related to Co 2p, Co 3p, O 1s and S 2p.

The hollow prismatic $Co₃O₄/CoS_{1.097}$ subunits uniformly grow on the surface of their upper prisms during these stratified morphological evolution based on solid Co-precursors. It is worth mentioning that temperature and TAA plays an important role in the morphology of $Co₃O₄/CoS_{1.097}$ hollow prism. When the amount of organic ligand is not enough, only a small part of $Co₃O₄/CoS_{1.097}$ forms on the surface of $Co₃O₄$ -precursor particles. Conversely, excess reactants can cause overgrowth of reactions, formation of multistage subunits, and destruction of the prism shape. In addition, high temperature lead to the collapse of the $Co_3O_4/CoS_{1.097}$ structure. To investigate the effect of solvent, isopropanol and methanol was used instead of

Fig. 2 SEM, TEM images and XRD patterns of prismatic Co-precursors after sulfidation with TAA. (a) SEM, (b) SEM, (c) TEM, (d) XRD.

Fig. 4 XPS spectra of $Co₃O₄/CoS_{1.097}$ composites. (a) Survey spectra; (b) Co 2p; (c) S 2p; (d) O 1s.

ethanol. However, the morphology of precursors changed into irregular particles. Similar result was reported.³⁷ Thus, synthesis in an ethanol solution plays an important role in creating hollow prismatic shape.

To further study the changes of the prism Co-precursor and $Co₃O₄/CoS_{1.097}$ composite, we annealed the samples at 350 °C in nitrogen for 2 h with a ramp rate of 2 $^{\circ}$ C min $^{-1}$, the XRD patterns are shown in Fig. 5. After annealed, the Co-precursor turned to $Co₃O₄$ (JCPDF no. 43-1003) (Fig. 5a), while with the TAA raising to three times more than $Co₃O₄/CoS_{1.097}$ composite and reaction times increasing to 12 hours, the sample was changed into $\cos_{1.097}$. This is confirmed from the XRD pattern in Fig. 5b. The mechanism of $Co₃O₄/CoS_{1.097}$ composite changed into $\cos_{1.097}$ is ascribed to enormous TAA offers lot of S ions for anion changing reaction. During heat-treatment, the S ions replaced O^{2-} in Co₃O₄/CoS_{1.097} composite to form CoS_{1.097}.

3.2 Supercapacitor property

Next, we evaluated the electrochemical properties of as prepared hollow prism $Co₃O₄/CoS_{1.097}$ composite as an overcharged material. Since the hollow prism $Co₃O₄/CoS_{1.097}$ with a porous structure not only provides richer redox electrochemistry and more electrochemically active sites, it also contributes to the excellent SCs electrode material properties of $Co₃O₄$ and $\cos_{1.097}$

In order to study the influence of the capacitance of the hollow prism $Co₃O₄/CoS_{1.097}$ composite, the stability of hollow prism $Co_3O_4/CoS_{1,097}$ composites at different scanning rates was measured. Fig. 6 depicts the CV curve of a hollow prismatic $Co₃O₄/CoS_{1.097}$ composite at a scan rate of 10, 20, 50 and 100 mV s⁻¹. Obviously, all composite electrodes reveal similar morphological CV plots with a pair of redox peaks in the potential range of 0–0.5 V.

The peaks were mainly due to the reversible redox reaction of the Co^{2+}/Co^{3+} redox couple with OH anion in alkaline electrolytes, such as $\cos_{1.097}$.⁴⁵ With the increasing of scan rate, the integrated area of the CV curve of the composite electrode increases to the maximum (at 4 cycles) and then decreases, indicating that the hollow prismatic $Co₃O₄/CoS_{1.097}$ composite has the largest specific capacitance. With the increase of $\cos_{1.097}$ content, the declining tendency of the capacitance can be explained by the surface of the $Co₃O₄$ nanosheet and the occupied space between the nanosheets is occupied or blocked

Fig. 5 XRD patterns of Co-precursor calcined at 350 °C for 2 h without (a) and with (b) TAA treatment.

Fig. 6 (a) Galvanostatic charge/discharge curves of $Co₃O₄/CoS_{1.097}$ composites at different current densities, (b) CV curves of $Co₃O₄/$ CoS_{1.097} composites at different scan rates.

by an excessive amount of $\cos_{1.097}$ particles, which reduces the active surface area of $Co₃O₄/CoS_{1.097}$ the composite electrode. Fig. 6 shows the specific capacitance of a hollow prism of $Co₃O₄/$ $\cos_{1.097}$ at different current densities. The longer the discharge time, the greater the specific capacitance. The trend of capacitance is the same as CV analysis.

From the CV curves of hollow prism $Co₃O₄/CoS_{1.097}$ complexes recorded in Fig. 6, various potential scanning speeds are observed. Pairs of well-defined anode and cathode signals clearly show over the entire scan range from 10, 20, 30, 50 and 100 mV s⁻¹. The current response increases with increasing

Fig. 7 (a) Galvanostatic charge/discharge curves of $CoS_{1.097}$ at different current densities, (b) CV curves of $CoS_{1.097}$ at different scan rates

scan. All the curves show a similar shape, indicating rapid current sensing of the electrolyte between electrode and electrode, excellent electrochemical reversibility, and high rate performance.⁴⁶ In order to further evaluate the performance of the hollow prism $Co_3O_4/CoS_{1.097}$ electrode, GCD was measured at a current density of 1, 2, 3 and 5 A $\rm g^{-1}$. All the curves have good symmetry but deviate from the flat line, indicating that the capacitance is mainly from the Faraday pseudo phase. For $\cos_{1.097}$ materials, the electronic chemical test is in Fig. 7. Fig. 7a the GCD curve is almost symmetric even at current densities of 1, 2, 3 and 5 A g^{-1} , the specific capacitance up to 965, 890, 825 and 710 F g^{-1} , respectively. The result is better compared with that reported in literature.²⁰ In that case, the specific capacitance is 555 F g^{-1} at current density of 5 A g^{-1} . The stability of the sample is high because the specific capacitance is almost remained unchanged after 5000 cycles. Which is higher than the materials above. Their perfect properties made them promising candidates for the preparation of supercapacitors, lithium-ion batteries, and other fields. The perfect properties maybe due to the good interfacial contact between hollow prismatic $\cos_{1.097}$, voids and internal cavities, fast electron transport, and equivalent series resistance is low. EEG Advances

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4. Conclusions

In summary, we synthesized hollow prismatic $Co₃O₄/CoS_{1.097}$ composite structure and $\cos_{1.097}$ materials consisting of interconnected particles using a simple two-step adaptive approach. The first solid prismatic cobalt precursor was composed of cobalt oxyhydroxide, followed by solid cobalt hydroxyacetate as a template for further reaction to react with TAA to form a hollow prismatic $\cos_{1.097}$ composite structure. Formation of hollow structure is described to a diffusion control processes. Benefit from the structural advantages, the ultimate stratified hollow prismatic $\cos_{1.097}$ structure as an active material for super capacitor to enhanced electrochemical performance. In particular, these hollow prismatic $\cos_{1.097}$ structures have higher specific capacity and high cycle stability.

Conflicts of interest

There are no conflicts to declare.

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