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The selective hydrosilylation of norbornadiene-2,5 by monohydrosiloxanes†

Marina A. Guseva,^a Dmitry A. Alentiev,^b Evgeniya V. Bermesheva,^b Ilya A. Zamilatskov^c and Maxim V. Bermeshev

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A simple one-step approach for the selective synthesis of *exo*-norbornenes with organosilicon substituents is suggested through the direct hydrosilylation of norbornadiene-2,5 with chlorine-free silanes. Using the example of norbornadiene-2,5 hydrosilylation with pentamethyldisiloxane and 1,1,1,3,5,5,5-heptamethyltrisiloxane, the possibility of obtaining *exo*-isomers of norbornenes with 100 *exo*-/*endo*-selectivity is shown. The investigation of Pt-, Rh-, and Pd-complexes in combination with various ligands as catalysts was performed. The hydrosilylation of norbornadiene-2,5 in the presence of Pt- or Rh-catalysts was not selective and led to a mixture consisting of three isomers (*exo*-/*endo*-norbornenes and substituted nortricyclane). In the case of the Pd-salt/ligand catalytic system, the formation of an *endo*-isomer was not observed at all and only two isomers were formed (*exo*-norbornene and nortricyclane). The selectivity of *exo*-norbornene/nortricyclane formation strongly depended on the nature of the ligand in the Pd-catalyst. The best selectivity was revealed when *R*-MOP was the ligand, while the highest catalytic activity was reached with a dioxalane-containing ligand.

Introduction

The hydrosilylation of alkenes and dienes is a powerful synthetic tool for the production of various organosilicon compounds^{1–3} and modification of the properties of the material.^{4,5} Among the low-molecular-weight organosilicon compounds, alkenylsilanes are the most commonly used building blocks in organic synthesis owing to their versatile reactivity. Usually alkenylsilanes are obtained by the hydrosilylation of alkynes⁶ and dienes.^{6,7} Nevertheless, this reaction may lead to several isomeric products and therefore the development of regio- and stereoselective approaches is a challenge.

The chemistry of substituted cycloalkenes is also fruitful and not only includes different convenient organic modifications but also polymerization transformations. In particular, it is diverse for strained cycles such as cyclopropenes or norbornenes. The combination of versatile organosilicon chemistry combined with the possibilities of cycloalkenes within a molecule can reveal grand perspectives. Recently it has been shown that Si-containing norbornenes are monomers that are in high

demand for the design and synthesis of membrane,^{8–11} micro-porous^{12,13} and adhesive^{14,15} materials. However, although the traditional synthesis with the help of the $[4\pi + 2\pi]$ - (Diels–Alder) reaction between cyclopentadiene and vinylsilanes is simple and is performed in onestep, it provides a mixture of *exo*- and *endo*-isomers (Scheme 1a). This mixture is, as a rule, enriched by an *endo*-isomer that is less reactive in polymerizations.^{16,17} To overcome this disadvantage, the $[2\sigma + 2\sigma + 2\pi]$ -cycloaddition of vinylsilanes with quadricyclane was realized (Scheme 1b).¹⁸ This selectively gives the *exo*-isomer, but only “activated” vinylsilanes (which contain chlorine atoms at silicon) were active in this reaction.^{19–22} This limits the scope of the reaction. Furthermore, it is also necessary to use an additional step to transform the Si–Cl-bonds into the desired silicon-containing group. A further difficulty in the considered approach is the photochemical synthesis of quadricyclane from norbornadiene-2,5.

Therefore, the development of a one-step and selective approach for the synthesis of Si-substituted *exo*-norbornenes is highly warranted. The incorporation of an oligosiloxanyl-group into a norbornene moiety is of particular interest. These compounds are suitable monomers for the preparation of “comb-shaped” polymers consisting of rigid main chains (polynorbornene main chains) and flexible side groups (oligosiloxanyl-groups). Owing to the dual nature of such polymers, they display an excellent performance in the membrane separation of gaseous hydrocarbons.^{23,24} An attractive method for the synthesis of Si-substituted *exo*-norbornenes is the regio- and stereoselective hydrosilylation of norbornadiene-2,5 (NBD) with non-activated monohydrosilanes. This approach might

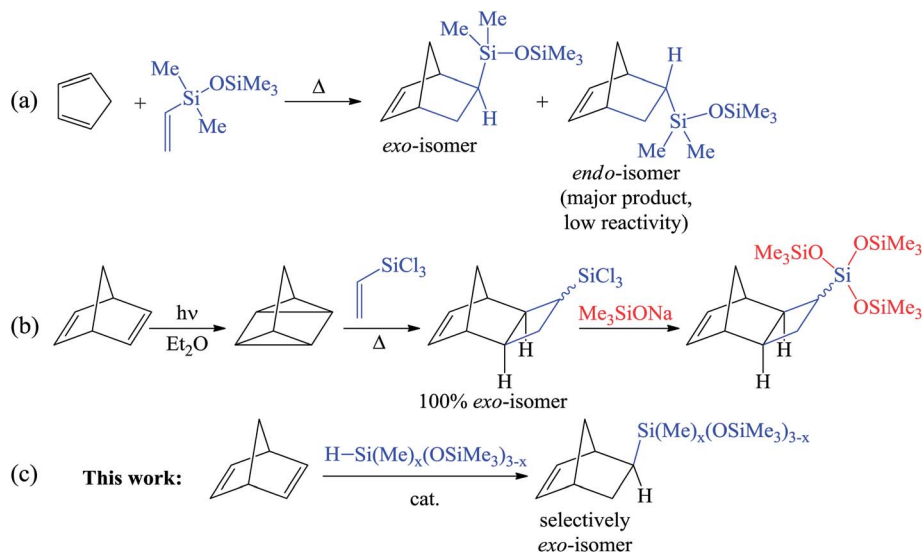
^aA. V. Topchiev Institute of Petrochemical Synthesis of Russian Academy of Sciences, 29 Leninsky Prospekt, 119991 Moscow, Russia. E-mail: d.alentiev@ips.ac.ru; bmv@ips.ac.ru

^bI. M. Sechenov First Moscow State Medical University, 8 Bld. 2 Trubetskaya Str., 119991 Moscow, Russia

^cA. N. Frumkin Institute of Physical Chemistry and Electrochemistry of Russian Academy of Sciences, 31 Bld. 4 Leninsky Prospekt, 119071 Moscow, Russia

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Scheme 1 Approaches to the synthesis of Si-containing norbornenes: Diels–Alder reaction (a), $[2\sigma + 2\sigma + 2\pi]$ -cycloaddition (b), hydrosilylation (c).

allow the desired products to be obtained in one-step. To date little is known about the selective hydrosilylation of NBD. Concerning the selective synthesis of Si-containing *exo*-norbornenes, a single example of the hydrosilylation of NBD with only an “activated” silane (trichlorosilane) has been described before.^{25,26} At the same time, a selective hydrosilylation of NBD with non-activated silanes (e.g. trialkylsilanes or hydro-siloxanes) has still not been realized. Thus, the usual Pt-catalysts or radical initiators result in the formation of a mixture consisting of *exo*- and *endo*-isomers and a nor-tricyclane derivative.²⁷ An attempt has also been previously reported involving a non-activated silane (triethoxysilane) in the reaction with NBD using a Co-catalyst, but it turned out to be unsuccessful.²⁸ One further attempt for the hydrosilylation of NBD with a triethylsilane was performed over a Mo-catalyst.²⁹ It led selectively to an *endo*-isomer of Si-containing norbornene, which spontaneously underwent the metathesis polymerization under the studied conditions. Here, we report the selective synthesis of *exo*-norbornenes bearing oligosiloxane-moieties *via* a direct hydrosilylation of NBD using commercially available silanes. The suggested method gives only the *exo*-isomer with a minor content of an inert saturated nortricyclane, while the formation of the *endo*-isomer is not observed at all.

Experimental

Methods and materials

The NMR spectra were recorded on MSL-300 (Bruker, USA) and Varian Inova 500 (Agilent Technologies, USA) spectrometer at 300.13 MHz and 499.8 MHz correspondingly for ¹H spectra, 133.3 MHz for ¹³C spectra and 99.3 MHz for ²⁹Si spectra, using CDCl₃ as a solvent. Gas chromatography/mass-spectrometry (GC/MS) analysis was conducted on a gas-chromato-mass-spectrometer “Finnigan MAT 95 XL” (ionization energy of 70 eV, mass range of 20–800, resolution of 1000, source

temperature of 200 °C, scan rate of 1 s per mass decade, chromatograph HP 6890+, PDMS DB-5 column 30 m × 0.25 mm, using helium as a carrier gas). The infrared (IR) spectra were registered on an IFS-66 v/s Bruker spectrometer.

All hydrosilylation experiments (excluding experiment with *R*-MONOPHOS in air) were conducted under argon using the standard Schlenk technique.

Toluene was dried over Na, distilled under argon and stored over Na wire. Norbornadiene-2,5, pentamethyldisiloxane and 1,1,1,3,5,5,5-heptamethyltrisiloxane (Aldrich) were dried over Na and distilled at reduced pressure under argon. All ligands and chemicals were purchased from Aldrich and used without additional purification.

Hydrosilylation study

Example 1. Hydrosilylation of norbornadiene-2,5 by pentamethyldisiloxane. The procedure is described for the allylpalladium(II) chloride dimer/*R*-MOP system, at a reaction temperature of 75 °C and reaction time of 10 h. Other experiments were conducted using a similar technique. A mixture of norbornadiene-2,5 (1.0 g, 1.1×10^{-2} mol) and pentamethyldisiloxane (1.8 g, 1.2×10^{-2} mol) was prepared under argon immediately prior to the reaction. To prepare the catalyst solution *R*-MOP (3.5×10^{-3} g, 7.5×10^{-6} mol) was placed into a Schlenk flask, then the flask was evacuated and filled with argon three times. 0.1 ml of absolute toluene and the 9.3×10^{-3} M solution of allylpalladium(II) chloride dimer (0.20 ml, 1.9×10^{-6} mol) were added to the flask under argon. The mixture of norbornadiene-2,5 and pentamethyldisiloxane (0.95 g, 3.7×10^{-3} mol norbornadiene-2,5) was added under argon to the catalyst solution. Then, 0.10 ml of the mixture formed was placed into a round-bottom glass ampoule of 2 mm diameter that had been previously evacuated and filled with argon three times. The ampoule was sealed and allowed to



remain at 75 °C for 10 h. At each point that it was necessary to control the reaction conversion and selectivity, the ampoule was placed into an NMR tube with CDCl₃ and the NMR spectrum was recorded.

Example 2. Hydrosilylation of norbornadiene-2,5 by 1,1,1,3,5,5,5-heptamethyltrisiloxane. The procedure is described for (acac)Rh(CO)₂ catalyst, at a reaction temperature of 25 °C and reaction time of 10 h. Other experiments were conducted using a similar technique. A mixture of norbornadiene-2,5 (0.60 g, 6.5 × 10⁻³ mol) and 1,1,1,3,5,5,5-heptamethyltrisiloxane (1.6 g, 7.2 × 10⁻³ mol) was prepared under argon immediately prior to the reaction. The mixture (1.0 g, 3.0 × 10⁻³ mol norbornadiene-2,5) was added under argon to the 5.0 × 10⁻³ M absolute toluene solution of (acac)Rh(CO)₂ (0.30 ml, 1.5 × 10⁻⁶ mol). Then, 0.10 ml of the mixture formed was placed into a round-bottom glass ampoule of 2 mm diameter that had been previously evacuated and filled with argon three times. The ampoule was sealed and allowed to remain at 25 °C for 10 h. At each point that it was necessary to control the reaction conversion and selectivity, the ampoule was placed into a NMR tube with CDCl₃ and the NMR spectrum was recorded.

Determination of conversion and product ratios

The conversion of norbornadiene-2,5 was determined from the ratio of the integral intensities of toluene (2.23 ppm) and the norbornadiene-2,5 double bond protons (6.66 ppm) in the NMR spectra. The selectivity of the mono-silicon-substituted norbornene formation was determined from the integral intensity of its double bonds (6.12 and 5.90 ppm). GC/MS was also applied to determine the relative amounts of the products. The *exo*- and *endo*-isomers differed according to their ¹H NMR spectra. The signal at 0.25–0.30 ppm is assigned to the C(5)H in *exo*-isomer.

Synthesis of *exo*-silicon-substituted norbornenes

A mixture of norbornadiene-2,5, hydrosilane and the (AllPdCl)₂/R-MOP catalyst (see Example 1) was placed in a round-bottom glass ampoule that had been previously evacuated and filled with argon three times. The ampoule was sealed and allowed to remain at 45 °C for 15 or 20 days in the case of PMDS or HMTS respectively. Then, the reaction mixture was evacuated (1 mm Hg, room temperature) for 20 min under stirring to remove volatile compounds. The product (in the mixture with norbornene) was isolated by distillation under vacuum (0.1 mm Hg).

1,1,3,3,3-Pentamethyl-1-(5-*exo*-norbornene-2-yl)disiloxane.

Yield: 85% (71% *exo*-norbornene, 14% norbornene).

¹H NMR (δ, ppm, CDCl₃): 6.12 (m, 1H, C(2,3)H), 5.91 (m, 1H, C(2,3)H), 2.89 (m, 1H, C(1,4)H), 2.77 (m, 1H, C(1,4)H), 1.61–1.54 (m, 1H, C(6)H), 1.17–1.02 (m, 3H, C(6,7)H), 0.31–0.23 (m, 1H, C(5)H), 0.12 to (–)0.02 (m, 15H, Si–CH₃).

¹³C NMR (δ, ppm, CDCl₃): 138.28 (C(2,3)), 133.48 (C(2,3)), 46.76 (C(7)), 42.70 (C(1,4)), 42.41 (C(1,4)), 26.60 (C(6)), 26.56 (C(5)), 1.97 (Si–CH₃), –0.02 (Si–CH₃).

²⁹Si NMR (δ, ppm, CDCl₃): 7.49, 7.11.

IR (cm⁻¹): 2360, 2330, 1110 (νSi–O–Si), 790 (νSi(CH₃)₃).

MS (EI): 240 (M⁺, 1%); 147 (SiMe₂OSiMe₃⁺, 100%); 92 (NBD⁺, 7%); 73 (SiMe₃⁺, 25%); 66 (CPD⁺, 55%).

1,1,1,3,5,5,5-Heptamethyl-3-(5-*exo*-norbornene-2-yl)trisiloxane. Yield: 83% (78% *exo*-norbornene, 5% norbornene).

¹H NMR (δ, ppm, CDCl₃): 6.11 (m, 1H, C(2,3)H), 5.90 (m, 1H, C(2,3)H), 2.87 (m, 1H, C(1,4)H), 2.77 (m, 1H, C(1,4)H), 1.64–1.57 (m, 1H, C(6)H), 1.21–0.96 (m, 3H, C(6,7)H), 0.25–0.19 (m, 1H, C(5)H), 0.09–0.04 (m, 18H, Si–CH₃), 0.02 (m, 3H, Si–CH₃).

¹³C NMR (δ, ppm, CDCl₃): 138.09 (C(2,3)), 133.60 (C(2,3)), 46.69 (C(7)), 42.68 (C(1,4)), 42.36 (C(1,4)), 26.46 (C(6)), 25.87 (C(5)), 1.87 (Si–CH₃), –0.66 (Si–CH₃).

²⁹Si NMR (δ, ppm, CDCl₃): 6.91, –22.23.

IR (cm⁻¹): 2360, 2330, 1110 (νSi–O–Si), 790 (νSi(CH₃)₃).

MS (EI): 314 (M⁺, 1%); 221 (SiMe(OSiMe₃)₂⁺, 100%); 73 (SiMe₃⁺, 15%); 66 (CPD⁺, 12%).

Results and discussion

The hydrosilylation of NBD by monohydrosilanes was systematically investigated in the presence of different catalytic systems based on Pd-, Pt-, and Rh-containing complexes. Commercially available pentamethyldisiloxane (PMDS) and 1,1,1,3,5,5,5-heptamethyltrisiloxane (HMTS) were chosen as hydrosilanes. Depending on the conditions, the reaction may result in different products in various ratios (Scheme 2). In the case of an NBD/silane molar ratio of 1/1 the main product can be a mono-substituted norbornene bearing organosilicon substituent in the *exo*- or *endo*-position. Silicon-substituted norbornene and disubstituted norbornene could be also formed as co-products. To determine the conditions for the selective hydrosilylation of NBD, we varied the nature of the ligand and catalyst and the reaction temperature. The ratio of products was controlled using ¹H NMR spectroscopy and GC/MS.

Effect of catalyst nature

Various compounds of transition metals have previously been proved to be effective catalysts for the hydrosilylation of olefins and unsaturated polymers.^{1,5,30} The most active of them are Pt salts and its complexes. Catalysts based on other Pt-group metals are slightly less active. A catalyst can exert a strong effect on the selectivity of the hydrosilylation reaction. For example, in the hydrosilylation reaction the Pt-containing systems tolerate any hydrosilane (*e.g.*, HSiCl_nMe_{3–n} (*n* = 1–3), HSi(OR)₃, and H_nSiR_{4–n} (*n* = 1–3)), while Pd-catalysts are mostly applicable to HSiCl_nR_{3–n} (*n* = 2, 3) and Rh-compounds display a good tolerance to HSiR₃ (R = alkyl or aryl).^{31,32} In this work the catalysts based on Rh-, Pd-, and Pt-complexes were compared for the hydrosilylation of NBD using PMDS or HMTS (Scheme 2). All experiments were performed up to the quantitative conversion of NBD in order to compare the selectivities correctly. In the presence of Rh- and Pt-catalysts the hydrosilylation of NBD by PMDS and HMTS proceeded at room temperature (Table 1). However, the reactions were not selective and the formation of three products was detected: *exo*- and *endo*-isomer of mono-silyl-substituted norbornene and mono-silyl-substituted norbornene. The composition of the products



catalyzed hydrosilylation of NBD only upon heating. Traces of the products were detected at room temperature after a week. The activity of $(\text{AllPdCl})_2/R\text{-MOP}$ increases with an increase in the temperature (see below). The usage of $(\text{AllPdCl})_2/R\text{-MOP}$ as a catalyst allows the *exo*-isomer to be obtained selectively with a small content of nortricyclane and without traces of the *endo*-isomer (Table 1). This by-product is a saturated compound and will not affect the polymerization of the prepared Si-containing *exo*-isomers.²⁶

In addition to $(\text{AllPdCl})_2$, $\text{Pd}(\text{OAc})_2$ was also estimated as a source of Pd. The activity of the $\text{Pd}(\text{OAc})_2$ -containing system turned out to be higher at a low temperature than that of the $(\text{AllPdCl})_2/R\text{-MOP}$ catalyst, but at 75 °C it becomes less active (Table 2). The possible reason for this is that there is less thermal stability for $\text{Pd}(\text{OAc})_2$; at higher temperatures it decomposes forming $\text{Pd}(0)$ faster than $(\text{AllPdCl})_2$. As it was found in the case of the $(\text{AllPdCl})_2/R\text{-MOP}$ catalyst, the $\text{Pd}(\text{OAc})_2/R\text{-MOP}$ system also selectively gave the *exo*-isomer of norbornene without traces of the *endo*-isomer, while the saturated Si-substituted nortricyclane was a by-product.

Therefore, among the studied Pt-, Rh-, and Pd-catalysts, only the latter exhibited 100% selectivity for *exo/endo*-isomers formation and therefore it is promising to vary the composition of the Pd-based catalyst in order to evaluate the influence of the catalyst nature on its activity and selectivity.

Ligand screening

The dramatic difference in the catalytic activity of $(\text{AllPdCl})_2/R\text{-MOP}$, $(\text{AllPdCl})_2/\text{PPh}_3$ and $(\text{AllPdCl})_2/\text{PCy}_3$ displayed the significant influence of the ligand on the activity of the Pd-system in the hydrosilylation reaction of NBD. Therefore it was interesting to find other ligands which are suitable for the considered reaction. For this study the hydrosilylation of NBD with PMDS in the presence of $(\text{AllPdCl})_2$ was chosen as a model reaction. As *R*-MOP contains a phosphine group, an anisole moiety and a chiral binaphthyl framework, the screening was performed in three directions. Firstly, it was interesting to consider various phosphines as ligands for hydrosilylation (Fig. 1(I)). The reaction for the hydrosilylation of NBD by PMDS was studied at different temperatures from 25 to 75 °C. In contrast to PCy_3 and

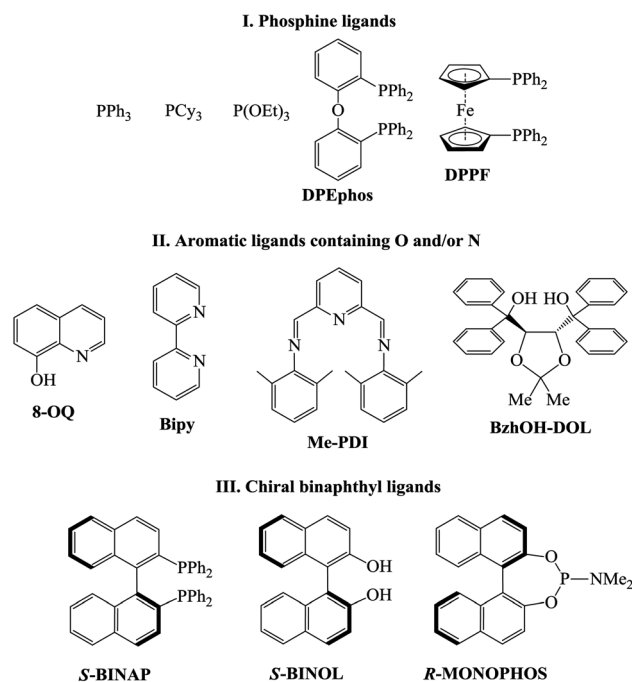


Fig. 1 The ligands used for the hydrosilylation of norbornadiene-2,5.

PPh_3 , the usage of $\text{P}(\text{OEt})_3$ as a ligand led to the hydrosilylation products; the formation of the *exo*-silicon-substituted norbornene (16%) and nortricyclane (27%) was observed within 9 h at 75 °C. Nevertheless, this catalytic system was much less active and selective than the system containing *R*-MOP. The catalytic systems with aromatic phosphines (DPEphos, DPPF, Fig. 1(I)) proved to be inactive. The silyl-substituted norbornene and nortricyclane were not detected, even at high temperatures.

The second group of studied ligands is the aromatic compounds containing oxygen or nitrogen as a donor atom: 8-oxyquinoline, 2,2'-bipyridyl and others (Fig. 1(II)). The catalytic systems based on $(\text{AllPdCl})_2$ in combination with these ligands turned out to be active in the hydrosilylation of NBD by PMDS. In all cases the formation of silicon-substituted norbornene (pure *exo*-isomer) and nortricyclane was observed. For each ligand the dependence of the NBD conversion and the selectivity of *exo*-norbornene on time at a constant temperature (75 °C) was determined (Fig. 2). The activity of $(\text{AllPdCl})_2$ with a ligand from this group was found to be greater than that of $(\text{AllPdCl})_2/R\text{-MOP}$. The ligand containing a dioxalane fragment (BzhOH-DOL) provided the highest catalytic activity revealing quantitative conversion for several hours. The catalytic systems with ligands containing pyridine fragments (Bipy, Me-PDI, 8-OQ) were less active. One more interesting feature for this group of ligands is the presence of an induction period; during the few first hours, these systems did not exhibit catalytic activity (Fig. 2A). This can be explained by the slower formation of the active catalytic species with such ligands. The selectivity of *exo*-norbornene formation for these systems was lower (45–55%) than it was for $(\text{AllPdCl})_2/R\text{-MOP}$ and generally tended to decrease with the increase of NBD conversion. The lowest selectivity was observed in the case of BzhOH-DOL and 8-OQ,

Table 2 Influence of the Pd-based compound nature on the conversion of NBD and the selectivity of *exo*-product formation in the hydrosilylation of NBD by PMDS^a

Catalyst	Temperature, °C	Conversion, %	Selectivity, %
$(\text{AllPdCl})_2/R\text{-MOP}$	30	0	—
	45	10	92
	60	55	86
	75	86	76
$\text{Pd}(\text{OAc})_2/R\text{-MOP}$	30	0	—
	45	24	87
	60	60	84
	75	70	74

^a NBD/silane molar ratio was 1/1.1; Pd/*R*-MOP molar ratio was 1/2; Pd-loading was 0.1 mol%; C(NBD) = 2.5 M; the reaction time was 24 h.



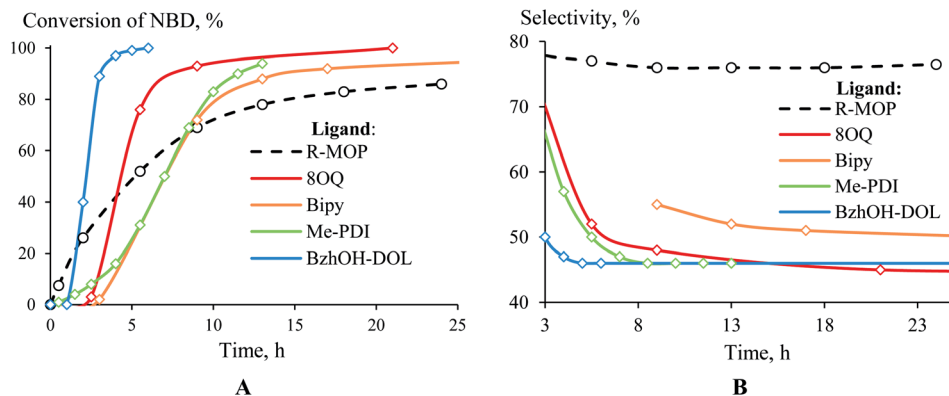


Fig. 2 Time plot of NBD conversion (a) and *exo*-norbornene formation selectivity (b) for the hydrosilylation of NBD by PMDS (at a ratio of 1/1.1) at 75 °C in the presence of $(\text{AllPdCl})_2$ with various ligands.

the highest was for Bipy. As a result, all considered catalytic systems based on the second group of ligands disclosed a higher activity than that of the system containing *R*-MOP as a ligand, at the same time the selectivity of *exo*-norbornene formation was lower.

If *R*-MOP as a ligand provides the highest selectivity, it is interesting to consider the influence of other similar ligands on the selectivity. Therefore, the third group of ligands are ones containing the chiral binaphthyl fragment: *S*-BINAP, *S*-BINOL and *R*-MONOPHOS (Fig. 1(III)). Despite *S*-BINAP and *R*-MOP possessing a similar structure, the system with *S*-BINAP surprisingly turned out to be inactive, even at high temperature (75 °C). This result for *S*-BINAP, a ligand containing only phosphines centers, is in a good agreement with the above described inactivity of Pd-systems with other phosphines (PPh_3 or PCy_3). The activities of the $(\text{AllPdCl})_2$ systems with *R*-MONOPHOS and *R*-MOP were close, while the $(\text{AllPdCl})_2$ /*S*-BINOL catalyst displayed the highest activity among the ligands from the considered group (Fig. 3B). The higher activity of $(\text{AllPdCl})_2$ /*S*-BINOL also agrees well with the observed highest activity of another system with an OH-containing ligand ($(\text{AllPdCl})_2$ /BzhOH-DOL). For the catalysts with *S*-BINOL and *R*-MONOPHOS an induction period of 1–2 hours was found that differs with the *R*-MOP-containing system. The selectivities of

the systems with the third group of ligands were moderate. Nevertheless, they also allowed *exo*-substituted norbornene to be obtained selectively without the *endo*-isomer (Fig. 3B).

The system with *R*-MONOPHOS was tested in an inert atmosphere (like all of the other ligands) and in air. In an inert atmosphere, the system containing *R*-MONOPHOS exhibited a reduced activity and provided the selective formation of substituted norbornene (the selectivity of the *exo*-norbornene formation was 20%). The conduction of the reaction in air exhibited a surprising effect, consisting of an increase in the conversion and *exo*-norbornene formation selectivity (Fig. 3). The time plot of the conversion for the *R*-MONOPHOS-containing system in air is similar to that of *R*-MOP, while the selectivity of *exo*-norbornene formation in air is still lower and close to that of the *S*-BINOL system (35% of the main product). Study of the reasons for the oxygen influence on the activity and selectivity of the catalyst system is now in progress.

The observed strong dependence of the Pd-catalyst activity from the nature of the ligand could be explained by the electron donating properties of the ligand. Thus, PPh_3 and PCy_3 are stronger electron donors than $\text{P}(\text{OR})_3$ and, therefore, they better compensate for the charge on the Pd-atom. The same is true for *S*-BINAP, containing only PPH_2Ar groups. As a result, PAR_3 or PAlk_3 are not suitable as ligands for the catalysts of the

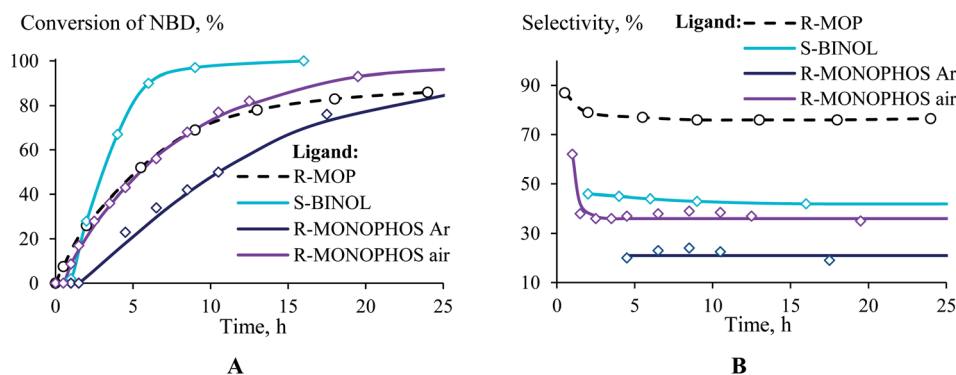
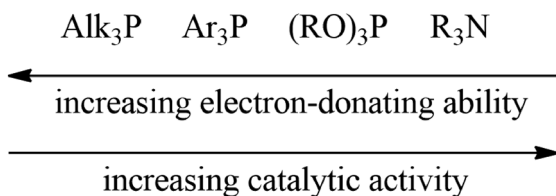


Fig. 3 Time plot of the conversion (a) and selectivity (b) for the hydrosilylation of NBD by PMDS (in the ratio of 1/1.1) at 75 °C in the presence of $(\text{AllPdCl})_2$ with various binaphthyl-type ligands.



considered reaction. P(OEt)₃ and *R*-MOP contain less electron-donating phosphorous atoms and systems based on them are already active. When P(OEt)₃ and *R*-MOP are replaced by an N-containing ligand, which are weaker electron donors, the activity of the catalytic systems again increases.



The electron-donating ability of the ligands also affects the selectivity. It seems that systems bearing a non-compensated charge on a transition metal have a greater tendency to give rearranged products (nortricyclane). For example, the system with a ligand from the second group (Fig. 2) has weaker electron donors than *R*-MOP and the selectivities for these systems are lower. For BzOH-DOL and *R*-MONOPHOS a more complex influence can be realized, as well as the steric hindrances of the ligand which can also contribute to the activity and selectivity of the considered systems.

Therefore, among the three studied groups of ligands, the highest conversions of NBD during the hydrosilylation over Pd-based system were achieved with BzOH-DOL and 8-OQ as a ligand, while the catalyst with the *R*-MOP ligand displayed a better selectivity at a moderate catalytic activity.

Effect of reaction temperature

As expected, the conversion and selectivity for hydrosilylation were found to depend on the reaction temperature; the former tends to increase with the increase of the temperature, and the latter to decrease (Table 3). At room temperature the reaction did not proceed; at 45 °C the reaction proceeded with low conversion and high selectivity; at 60 °C the conversion increased to a moderate level with the selectivity remaining high; at 75 °C the reaction proceeded with almost quantitative conversion and moderate selectivity.

Table 3 Time and temperature dependence of the conversion and selectivity for the hydrosilylation of NBD by PMDS (in the ratio of 1/1.1) in the presence of the (AllPdCl)₂/*R*-MOP catalyst^a

Temperature, °C	Time, d	Conversion, %	Selectivity, %
25	1	0	—
	2	0	—
45	1	10	92
	2	37	88
60	1	55	86
	2	77	84
75	1	86	76
	2	99	76

^a NBD/silane molar ratio was 1/1.1; (AllPdCl)₂/*R*-MOP (1/4 mol. ratio) was the catalyst; Pd-loading was 0.1 mol%; C(NBD) = 2.5 M.

Effect of hydrosilane nature

The structure of the hydrosilane was found to influence how the hydrosilylation proceeded. PMDS was more reactive than HMDS (Fig. 4A). This may be due to the difference in the steric hindrances of these silanes; in the case of HMDS, the activation of the Si-H bond as well as the insertion of the silyl-group to a carbon atom are complicated by the presence of two bulky Me₃Si-groups. This probably decreases the hydrosilylation rate. Unlike the conversion, the selectivity, in general, did not depend on the nature of the monohydrosilane (PMDS or HMDS). The selectivity of the NBD hydrosilylation by HMDS was lower only at the beginning of the time period than it was when PMDS was used as the silane, but after 2.5 h the selectivities became equal (Fig. 4B).

Proposed mechanism

There are two well-documented mechanistically different pathways for the metal-catalyzed hydrosilylation of alkenes. The first one is the Chalk-Harrod mechanism, it was described for Pt- and Pd-containing catalysts. According to the mechanism, an alkene is inserted into the metal-H-bond. The second one is the modified Chalk-Harrod mechanism, it was proposed for Rh-catalysts. According to this, an alkene is inserted into the metal-Si-bond. In the case of NBD as an alkene, these mechanisms become a little more complex because NBD can coordinate to the metal-center by different sides (Scheme 3). Thus, if the coordination occurs through the *exo*-face, only the *exo*-adduct is obtained. The coordination from the *endo*-face can be realized in two ways. In this case NBD can be considered as a monodentate or bidentate ligand. When NBD binds with a metal *via* a double bond from the *endo*-face, the *endo*-isomer of norbornene is obtained. At the same time, if NBD coordinates to a metal-center by two double bonds from the *endo*-face, this results in the formation of the nortricyclane derivative.

An interesting finding was that all of the studied Pd-systems did not give an *endo*-isomer at all. Only *exo*-norbornene and nortricyclane were isolated as products of monohydrosilylation. This could be due to the fact that NBD tends to bind with the Pd-atom as a monodentate ligand *via* an *exo*-face or as a bidentate ligand *via* an *endo*-face, while for the Pt- and Rh-compounds the monodentate coordination of NBD from both the *exo*- and *endo*-face seems more preferable than the bidentate coordination of NBD from the *endo*-face. This is a possible reason for the observed difference in selectivity for the studied catalysts of the hydrosilylation reaction. Analysis of the literature data has also revealed just few Pd-complexes in which a norbornene derivative binds to a Pd-atom as a monodentate ligand from the *endo*-face^{35–38} and there are many examples in which the Pd-atom coordinates to a norbornene derivative from the *exo*-face.^{39–41}

The role of the ligand in the mechanism could appear in certain stages. Firstly, Pd-complexes with less electron-donating ligands probably possess a more appropriate electron configuration to be inserted into the Si-H-bond than the same complexes with more electron-donating ligands. Secondly, the presence of stronger electron-donating ligands could make the complex more stable, which, in turn, complicates the



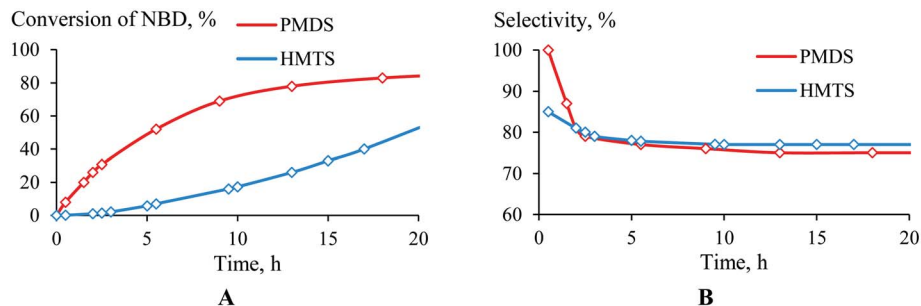
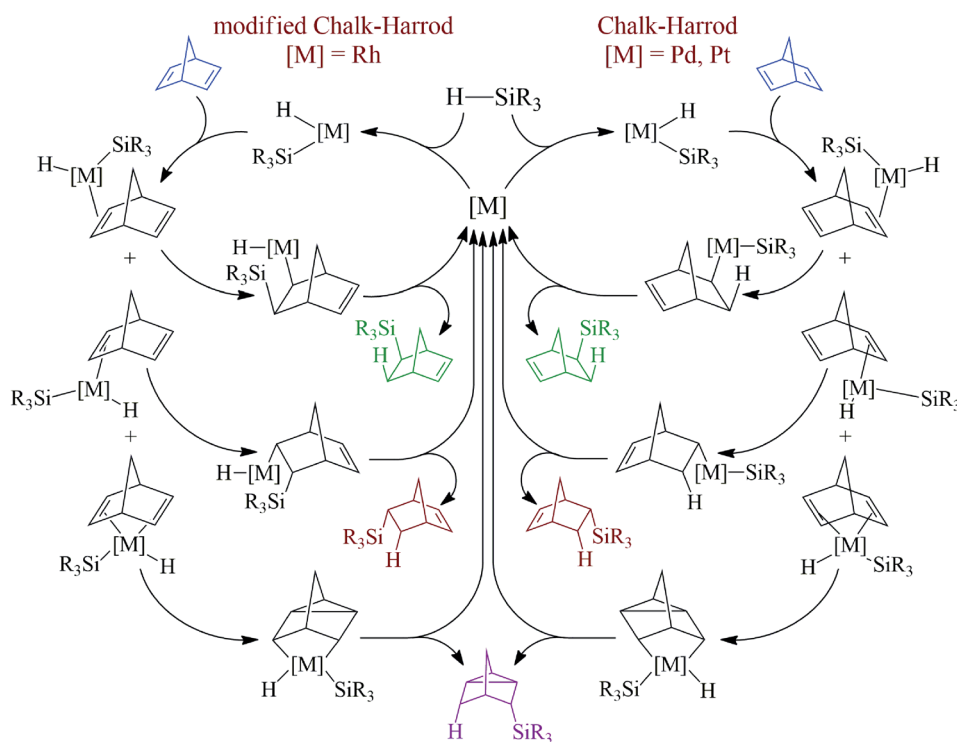


Fig. 4 Time plot of the conversion (a) and selectivity (b) for the hydrosilylation of NBD by PMDS or HMTS (in the ratio of 1/1.1) at 75 °C in the presence of $(\text{AllPdCl})_2/\text{R-MOP}$.



Scheme 3 Proposed mechanism for the hydrosilylation of NBD by monohydrosilanes.

coordination of NBD. Thirdly, similar effects take place on the stage when the π -complex of NBD with Pd transforms to the σ -one. This effect still remains unclear and study of this mechanism is currently in progress.

Conclusions

The direct and selective hydrosilylation of norbornadiene-2,5 by chlorine-free silanes was realized. This opens up a route to a simple, one-step and effective approach for the synthesis of *exo*-norbornenes bearing organosilicon substituents, which are promising monomers for the design of membranes, adhesives and gas-storage materials. The influence of the nature of the catalyst and the ligand structure on the catalytic activity and selectivity in the hydrosilylation reaction was evaluated. It has been shown that Pd-based catalytic systems provide the

selective formation of *exo*-substituted norbornene without any trace of the *endo*-isomer, unlike Rh- and Pt-systems which are not selective. The activity and selectivity of the Pd-catalysts strongly depends on the nature of the catalyst. A higher activity was achieved for systems containing weak electron-donating ligands. The most selective Pd-system among the ones studied was found to be $(\text{AllPdCl})_2/\text{R-MOP}$. Using the examples of norbornadiene-2,5 hydrosilylation with pentamethyltrisiloxane and 1,1,1,3,5,5,5-heptamethyltrisiloxane, the possibility of obtaining *exo*-isomers of norbornenes with 100% *exo/endo*-selectivity was disclosed.

Conflicts of interest

There are no conflicts of interest to declare.



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