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# Synthesis of ethanol from aryl methyl ether/lignin, CO<sub>2</sub> and H<sub>2</sub><sup>†</sup>

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Currently, ethanol is produced *via* hydration of ethene or fermentation of foods. Lignin and CO<sub>2</sub> are abundant, cheap and renewable feedstocks. Synthesis of ethanol using the lignin or its derivatives is of great importance, but is a great challenge and has rarely been reported. Herein, we propose a route to synthesize ethanol from CO<sub>2</sub>, H<sub>2</sub>, and lignin or various aryl methyl ethers, which can be derived from lignin. The reaction could be effectively conducted using Ru–Co bimetallic catalyst and the TON of ethanol could reach 145. Interestingly, ethanol was the only liquid product when lignin was used. A series of control experiments indicate that ethanol was formed *via* cleavage of aryl ether bond, reverse water gas shift (RWGS) reaction, and C–C bond formation. This protocol opens a way to produce ethanol using abundant renewable resources.

## Introduction

Lignin and CO<sub>2</sub> are abundant renewable carbon resources.<sup>1</sup> Transformation of lignin and/or CO<sub>2</sub> into value-added chemicals has attracted great interest.<sup>2–15</sup> Lignin is a major component of lignocellulosic biomass, and its valorization remains a challenge because of the complex and robust structure.<sup>16</sup> Aryl methyl ethers are commonly used as model compounds to study lignin conversion, which has been successfully transformed into various chemicals, such as benzene, phenol, terephthalic acid, cyclohexanone, cyclohexane, methanol, methane, acetates, acetic acid, *etc.*<sup>17–26</sup> Ethanol is an important bulk chemical and is widely used in human life, especially as an alternative motor fuel. Recently, several important works on converting cellulose to ethanol have been published.<sup>27,28</sup> However, synthesis of ethanol using lignin or its derivatives has rarely been reported so far.<sup>29,30</sup> Without doubt, synthesis of ethanol using lignin is highly desirable, but is challenging.

In this paper, we report the protocol to produce ethanol from lignin or its derivatives, CO<sub>2</sub>, and H<sub>2</sub> (Fig. 1). The reaction

involves several key steps including cleavage of ether bond, reverse water gas shift (RWGS) reaction, and C–C bond formation. The reaction could be effectively accelerated by Ru–Co bimetallic catalyst and the TON of ethanol could reach 145.

To the best of our knowledge, this is the first work of ethanol synthesis by combining lignin or its derivatives, and CO<sub>2</sub>, which are abundant renewable feedstocks.

## Results and discussion

### Catalytic system

We started the catalyst screening with the simplest aryl methyl ether (anisole) as the lignin model compound. The results are revealed in Table 1. The reaction could be effectively accelerated by Ru–Co bimetallic catalyst with 1,1,1-tris(diphenylphosphinomethyl)ethane (triphos) ligand and LiI promoter in 1,3-dimethyl-2-imidazolidinone (DMI) solvent (entry 1). The TON of ethanol based on Ru catalyst was 73. The byproducts of the reaction were phenol, CO, methane and trace propanol. Only minor ethanol could form when single [RuCl<sub>2</sub>(CO)<sub>3</sub>]<sub>2</sub> was used as catalyst, while no ethanol was observed when Co<sub>2</sub>(CO)<sub>8</sub>

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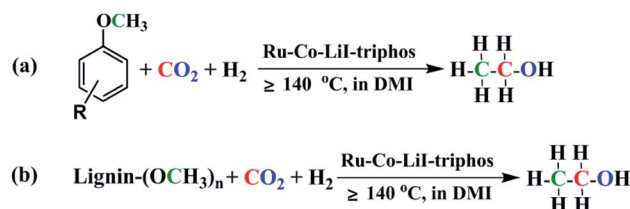


Fig. 1 Synthesis of ethanol from aryl methyl ethers (a)/lignins (b), CO<sub>2</sub> and H<sub>2</sub>.



Table 1 Different catalytic systems of ethanol synthesis from anisole, CO<sub>2</sub> and H<sub>2</sub><sup>a</sup>

Entry	Catalyst	Promoter	Ligand	Solvent	TON <sup>b</sup>
1 <sup>c</sup>	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	DMI	73
2	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub>	LiI	Triphos	DMI	3
3	Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	DMI	0
4	CuCl <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	DMI	0
5	IrCl <sub>3</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	DMI	0
6	Fe <sub>2</sub> (CO) <sub>9</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	DMI	0
7	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Fe <sub>2</sub> (CO) <sub>9</sub>	LiI	Triphos	DMI	4
8	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , NiBr <sub>2</sub>	LiI	Triphos	DMI	0
9	Ru(acac) <sub>3</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	DMI	36
10	Ru <sub>3</sub> (CO) <sub>12</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	DMI	46
11	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co(PPh <sub>3</sub> ) <sub>3</sub> Cl	LiI	Triphos	DMI	46
12	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , CoCl <sub>2</sub>	LiI	Triphos	DMI	41
13	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	—	Triphos	DMI	0
14	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	NaI	Triphos	DMI	32
15	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	KI	Triphos	DMI	11
16	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	MgI <sub>2</sub>	Triphos	DMI	1
17	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	ZnI <sub>2</sub>	Triphos	DMI	0
18	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiCl	Triphos	DMI	4
19	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiBr	Triphos	DMI	32
20	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	I <sub>2</sub>	Triphos	DMI	0
21	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiBF <sub>4</sub>	Triphos	DMI	0
22	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	—	DMI	51
23	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Dppe	DMI	59
24	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	PPh <sub>3</sub>	DMI	57
25	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Imidazole	DMI	40
26	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	PPNCl	DMI	48
27	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	NMP	32
28	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	NEP	39
29	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	Water	0
30	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	TMU	0
31	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	Toluene	0
32	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	THF	0
33	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	Acetonitrile	0
34	[RuCl <sub>2</sub> (CO) <sub>3</sub> ] <sub>2</sub> , Co <sub>2</sub> (CO) <sub>8</sub>	LiI	Triphos	Squalane	0

<sup>a</sup> Reaction conditions: 20 μmol Ru catalyst and 60 μmol Co catalyst (based on the metal), 20 μmol ligand, 2.2 mmol promoter, 2 mL solvent, 3.6 mmol anisole, 3 MPa CO<sub>2</sub> and 5 MPa H<sub>2</sub> (at room temperature), 190 °C, 10 h. <sup>b</sup> TON denotes moles of ethanol produced per mole of Ru catalyst. <sup>c</sup> The yield of ethanol based on anisole was 40.6%. Acronyms: 1,3-dimethyl-2-imidazolidinone (DMI), ruthenium(III) acetylacetonate (Ru(acac)<sub>3</sub>), 1,1,1-tris(diphenylphosphinomethyl)ethane (triphos), triphenylphosphine (PPh<sub>3</sub>), 1,2-bis(diphenylphosphino)ethane (dppe), bis(triphenylphosphoranylidene)ammonium chloride (PPNCl), tetrahydrofuran (THF), 1-methyl-2-pyrrolidinone (NMP), 1-ethyl-2-pyrrolidinone (NEP), tetramethylurea (TMU).

catalyst was applied separately (entries 2, 3). This suggested that Ru complex was the major catalyst and Co complex was the cocatalyst. The TON of ethanol rose significantly by combining Ru and Co catalysts, indicating their synergy during the reaction. No ethanol was detected after the reaction when we combined other transition metal complexes (Cu, Ir, Fe) with Co<sub>2</sub>(CO)<sub>8</sub> (entries 4–6). We also combined [RuCl<sub>2</sub>(CO)<sub>3</sub>]<sub>2</sub> with other transition metal complexes (Fe, Ni), but the reaction rate had little increase or the reaction did not occur at all (entries 7, 8). Thus Ru–Co bimetallic catalyst rendered better catalytic performance. We also tested other combinations of Ru/Co complexes and found that [RuCl<sub>2</sub>(CO)<sub>3</sub>]<sub>2</sub> and Co<sub>2</sub>(CO)<sub>8</sub> were fit for the reaction (entries 1, and 9–12).

The promoter was necessary for the catalysis because no ethanol was produced without it (entry 13). When NaI or KI were utilized instead of LiI, ethanol could also form but the catalytic activity dropped by the order: LiI > NaI > KI (entries 1, 14, 15). When alkaline earth metal iodide (MgI<sub>2</sub>) was used as promoter

the reaction rate further decreased remarkably (entry 16). Whereas the transition metal iodide (ZnI<sub>2</sub>) could not promote the reaction at all (entry 17). The anionic counterpart of the promoter also played an important role in the reaction. When LiI was substituted by other lithium halides (LiCl, LiBr), the TON of ethanol diminished by the sequence: LiI > LiBr > LiCl (entries 1, 18, 19). Further experiment using iodine (I<sub>2</sub>) demonstrated that ionic halogen was needed to promote the reaction (entry 20). We also tried LiBF<sub>4</sub>, but the reaction did not take place (entry 21). The superiority of LiI as the promoter could be ascribed to the stronger Lewis acidity and smaller size of the Li<sup>+</sup>, and the better nucleophilicity of the I<sup>-</sup>.<sup>31,32</sup>

As a tridentate phosphine ligand, triphos could effectively accelerate the reaction activity (entries 1, 22). To study the role of different phosphine ligands, we adopted the bidentate ligand dppe and monodentate ligand PPh<sub>3</sub> in the experiment respectively, but they were less effective than triphos (entries 1, 23, 24). The sequence of their promoting effect was as follows: triphos >



dppe > PPh<sub>3</sub>. We also tried other ligands, such as imidazole and PPNCI, but they inhibited the reaction (entries 22, 25, 26). Hence triphos was a suitable ligand for the reaction. It is reported that triphos displayed eminent role in converting renewable molecules including CO<sub>2</sub>.<sup>33,34</sup>

Besides DMI, cyclic amides of similar structure (NMP, NEP) could be used as reaction solvent, but they are not as good as DMI (entries 1, 27, 28). Ethanol could not be detected when the reaction was conducted in other solvents, such as water, TMU, toluene, THF, acetonitrile or squalane (entries 29–34). The solvent effect of the cyclic amides has been discussed elsewhere.<sup>32</sup> In short, the catalytic system consisting of [RuCl<sub>2</sub>(CO)<sub>3</sub>]<sub>2</sub>, Co<sub>2</sub>(CO)<sub>8</sub>, LiI, triphos, and DMI was appropriate for the reaction.

### Impact of reaction conditions

Based on the above catalytic system, we studied the impact of the reaction temperature (Fig. 2). The reaction began to occur at 140 °C. The catalytic activity enhanced quickly with elevating temperature. At 190 °C, the TON of ethanol reached 73 and the increase of reaction rate became minor when the temperature was further raised. At 190 °C, we investigated the influence of other reaction parameters, *i.e.*, dosage of each catalyst component and pressure of each reactant gas. The results and detailed discussion were provided in the ESI (Table S1†). The suitable dosages of the catalytic components were 20 μmol Ru catalyst and 60 μmol Co catalyst (based on the metal), 20 μmol triphos, and 2.2 mmol LiI. The appropriate gas pressure was 3 MPa CO<sub>2</sub> and 5 MPa H<sub>2</sub> (at room temperature). In brief, the condition in entry 1 of Table 1 was the best for the reaction.

### Reaction mechanism

Fig. 3 displayed the time course of the reaction. CO formed at the beginning of the reaction and it increased quickly with time. With the fast production of ethanol, the CO content in the reactor stopped growing and kept at a constant level, suggesting that CO was an intermediate for ethanol synthesis. This assumption was confirmed by the control experiment using CO

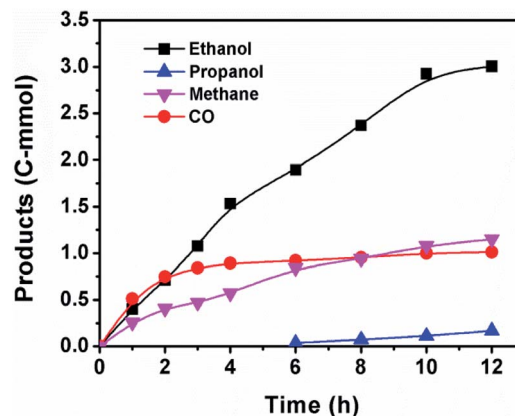


Fig. 3 Time course of the reaction. Reaction conditions: 20 μmol [RuCl<sub>2</sub>(CO)<sub>3</sub>]<sub>2</sub> and 60 μmol Co<sub>2</sub>(CO)<sub>8</sub> (based on the metal), 20 μmol triphos, 2.2 mmol LiI, 2 mL DMI, 3.6 mmol anisole, 3 MPa CO<sub>2</sub> and 5 MPa H<sub>2</sub> (at room temperature), 190 °C.

instead of CO<sub>2</sub> (entry 23 of Table S1†). The CO was generated *via* RWGS reaction catalyzed by Ru catalyst (Fig. S1†). The Ru catalyzed RWGS reaction has been reported in the literature.<sup>35,36</sup> Propanol was also observed after 6 h and it grew very slowly with time. The propanol may be formed *via* ethanol homologation.<sup>37</sup> Methane was observed at the start of the reaction and it increased steadily during the reaction. After 10 h, the rise of ethanol was less obvious, indicating that 10 h was the appropriate reaction time.

As a substrate, anisole was indispensable for the reaction, because little ethanol was detected without it (entry 11 of Table S1†). The anisole decomposed gradually during the reaction and its aryl part was converted to phenol (Fig. S2†). The phenol was stable at reaction condition and did not experience further transformation (Fig. S3†). The stability of phenol was further verified by the control experiment using phenol as substrate instead of anisole (Fig. S4†). The LiI was responsible for the decomposition of the anisole, while other catalytic components

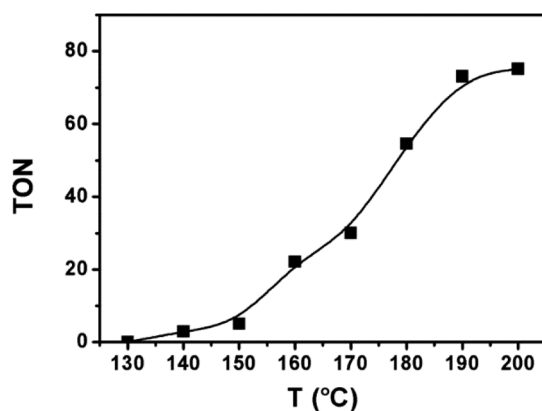


Fig. 2 The TON of ethanol at different temperatures. Reaction conditions: 20 μmol [RuCl<sub>2</sub>(CO)<sub>3</sub>]<sub>2</sub> and 60 μmol Co<sub>2</sub>(CO)<sub>8</sub> (based on the metal), 20 μmol triphos, 2.2 mmol LiI, 2 mL DMI, 3.6 mmol anisole, 3 MPa CO<sub>2</sub> and 5 MPa H<sub>2</sub> (at room temperature), 10 h.

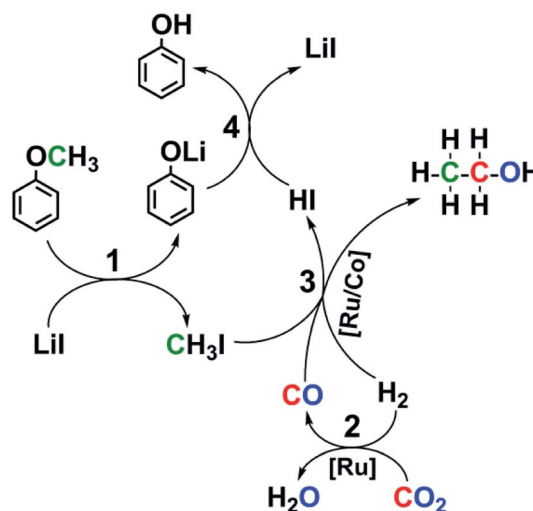


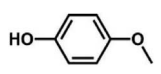
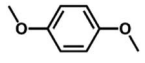
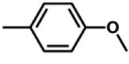
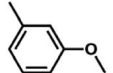
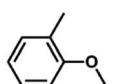
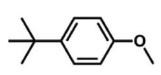
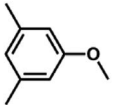
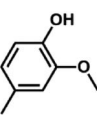
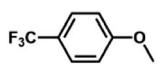
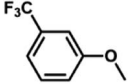
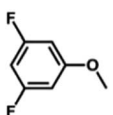
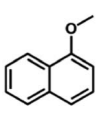


Fig. 4 The proposed reaction pathway.



Table 2 Synthesis of ethanol from different aryl methyl ethers/lignins, CO<sub>2</sub> and H<sub>2</sub><sup>a</sup>

Entry	Substrates	TON of ethanol	Yield of ethanol <sup>c</sup> (%)	Yield of propanol <sup>c</sup> (%)	Conversion of substrate <sup>d</sup> (%)
1		74	41.1	1.4	100
2		126	35.0	1.3	100
3		72	40.0	<1	71.2
4		145	40.3	1.0	74.3
5		72	40.0	1.2	79.2
6		69	38.3	<1	76.4
7		61	33.9	<1	74.7
8		71	39.4	<1	77.5
9		68	37.8	<1	76.1
10		72	40.0	1.1	100
11		51	28.3	<1	100
12		60	33.3	<1	100
13		58	32.2	<1	100
14		65	36.1	1.1	83.3
15 <sup>b</sup>	Eucalyptus lignin	38	37.3	0	76.5
16 <sup>b</sup>	Willow lignin	41	38.1	0	77.8

<sup>a</sup> Reaction conditions: 20 μmol [RuCl<sub>2</sub>(CO)<sub>3</sub>]<sub>2</sub> and 60 μmol Co<sub>2</sub>(CO)<sub>8</sub> (based on the metal), 20 μmol triphos, 2.2 mmol LiI, 2 mL DMI, 3.6 mmol substrate, 3 MPa CO<sub>2</sub> and 5 MPa H<sub>2</sub> (at room temperature), 190 °C, 10 h. <sup>b</sup> 0.4 g lignin was added before the reaction. <sup>c</sup> The yield was calculated based on the mole of methoxyl group in the substrate. <sup>d</sup> The aryl part of the aryl methyl ether was converted into the corresponding phenol, thus the yield of phenol was equal or very close to the conversion of the corresponding substrate.

and reactant gases could assist this step (Table S2†). The LiI itself could decompose the anisole (entry 1). All the other catalytic components could not decompose the anisole without

LiI (entry 2), while they greatly accelerated the decomposition (entries 1, 3). The gases could also markedly help the LiI to decompose the anisole (entries 1, 4). As for the transition metal



catalysts, the Ru catalyst was more effective than Co catalyst in promoting the anisole decomposition (entries 4–6). The ligand triphos was also beneficial to the anisole decomposition (entries 3, 7). The  $\text{LiBF}_4$  was more efficient than  $\text{LiI}$  in decomposing the anisole (entry 8), but no ethanol was observed after the reaction (entry 21 of Table 1). Therefore the  $\text{LiI}$  could not only cleave the ether bond of anisole but also was essential to ethanol formation.

After anisole decomposition, trace  $\text{CH}_3\text{I}$  was detected and further converted to ethanol in the presence of  $\text{CO}$  and  $\text{H}_2$  (Fig. S5 and S6†).  $\text{CH}_3\text{I}$  is a common intermediate of ethanol synthesis *via* methanol homologation with  $\text{CO}$  and  $\text{H}_2$ .<sup>32,38,39</sup> Therefore, in this work  $\text{CH}_3\text{I}$  should be a key intermediate generated by decomposing anisole, which subsequently took part in the ethanol formation *via* reductive carbonylation reaction. This deduction was further supported by the  $^{13}\text{CO}_2$  labeling test, where  $\text{CH}_3^{13}\text{CH}_2\text{OH}$  was formed in the reaction (Fig. S7†). This suggested that the methyl group ( $-\text{CH}_3$ ) in ethanol was from anisole and the  $-\text{CH}_2\text{OH}$  group was derived from  $\text{CO}_2$ . Methane in the product was generated by further hydrogenation of  $\text{CH}_3\text{I}$  and/or  $\text{CO}$  (Fig. S8 and S9†). The control experiment using  $\text{D}_2$  revealed that obvious H–D exchange occurred in the reaction (Fig. S10†). During the transfer of  $\text{CH}_3$  group from anisole substrate to ethanol and/or propanol, the H atoms on  $\text{CH}_3$  could be totally substituted by the D atoms. As for the unreacted anisole, the H atoms on the  $\text{CH}_3$  were intact at the reaction condition. The H–D exchange reactions have been investigated elsewhere.<sup>40</sup>

Based on above discussion, we proposed the possible reaction pathway (Fig. 4). The generation of ethanol mainly involves three cascade reactions: cleavage of ether bond to form  $\text{CH}_3\text{I}$  (1), RWGS reaction to generate  $\text{CO}$  (2), and subsequent ethanol synthesis *via* reductive carbonylation (3). It is possible that the carbonyls in the catalyst precursors participated in forming the ethanol, but the impact could be neglected because of the following reasons. Firstly, no ethanol was observed without  $\text{CO}_2$  or  $\text{H}_2$  (entries 12, 13 of the Table S1†). Secondly, the  $^{13}\text{CO}_2$  labeling test indicated that  $\text{CH}_3^{13}\text{CH}_2\text{OH}$  was the product in the reaction (Fig. S7†). This indicated that  $\text{CO}_2$  rather than the carbonyls in the catalyst precursor formed ethanol. Finally, the HR-ESI-MS characterization of the catalyst after the reaction suggested that the carbonyls were mainly retained on the catalyst (Fig. S11†).

### Substrate extension

We also tested other aryl methyl ethers as substrate to produce ethanol (Table 2). Guaiacol and syringol are naturally-occurring organic compound, which can be derived from lignin. They were both suitable substrates for producing ethanol (entries 1 and 2). When another hydroxyl substituted aryl methyl ether, 4-methoxyphenol was tested, the reaction also proceeded well (entry 3). Based on the results of reactions using syringol and 1,4-dimethoxybenzene, we can deduce that two methoxyl groups on each substrate molecule participated in forming ethanol (entries 2, 4). The TON of ethanol using 1,4-dimethoxybenzene as substrate was as high as 145. We also tried aryl methyl ethers with different alkyl substituents, which are electron-donating groups (entries 5–10). The results indicated

that the presence of the alkyl groups on the aryl methyl ether slightly decreased the reactivity. Furthermore, the aryl methyl ethers with methyl substituent at different positions had different reactivity, and they followed the order: *para* > *meta* > *ortho* (entries 5–7). The substrates with electron-withdrawing groups, such as 4-trifluoromethyl anisole, 3-trifluoromethyl anisole, and 3,5-difluoroanisole, were also tested in the reaction (entries 11–13). It was found that the electron-withdrawing groups on substrates lowered the reactivity more obviously than electron-donating groups. As for the impact of the position of the trifluoromethyl group, the substrate with the substituent on *para* position was less reactive than that on *meta* position (entries 11, 12). When 2-methoxynaphthalene, which had one more fused aromatic ring than anisole, was used as substrate the reaction also occurred efficiently (entry 14). The GC-MS graphs of the reaction solutions in Table 2 are provided in the ESI (Fig. S12–S25†). The results demonstrate that the aromatic part of each substrate was converted into corresponding phenols. The catalytic system could also apply to lignin, where the methoxyl group took part in generating ethanol (entries 15, 16). The contents of methoxyl groups in eucalyptus lignin and willow lignin used in this work were 15.8 wt% and 16.7 wt% respectively, which was determined by iodine stoichiometry titration method.<sup>41</sup> The eucalyptus lignin and willow lignin could produce 87.5 and 94.4  $\text{mg}_{(\text{ethanol})} \text{g}_{(\text{lignin})}^{-1}$ , respectively. Interestingly, ethanol was the only liquid product after the reaction using lignin as substrate.

## Conclusions

In summary, we have developed the way to synthesize ethanol from Aryl methyl ethers/lignin,  $\text{CO}_2$  and  $\text{H}_2$ . The reaction could proceed effectively using Ru–Co bimetallic catalyst,  $\text{LiI}$  promoter and triphos ligand. Ethanol could form at above 140 °C, and at optimized condition the TON of ethanol was as high as 145. The catalytic system has good adaptability to various aryl methyl ethers and lignin of different sources. The reactions using eucalyptus lignin and willow lignin as substrate could produce 87.5 and 94.4  $\text{mg}_{(\text{ethanol})} \text{g}_{(\text{lignin})}^{-1}$ , respectively, moreover, ethanol was the only liquid product. The generation of ethanol mainly involves three cascade reactions, *i.e.*, cleavage of ether bond to form  $\text{CH}_3\text{I}$ , RWGS reaction to generate  $\text{CO}$ , and subsequent ethanol formation *via* C–C bond formation. Ru was responsible for the RWGS reaction. Ru and Co cooperatively accelerated the ethanol synthesis. The catalytic system could apply to various aryl methyl ethers and lignin of different sources. To our knowledge, this is the first report of ethanol production using aryl methyl ethers/lignin and  $\text{CO}_2$ . It provides a new strategy of ethanol production, biomass and  $\text{CO}_2$  valorization. We believe that this work will trigger more research on bulk chemicals synthesis by combining  $\text{CO}_2$  and biomass.

## Experimental

### Chemicals

Dichlorotricarbonyl ruthenium dimer ( $[\text{RuCl}_2(\text{CO})_3]_2$ , 98+%), ruthenium(III) acetylacetonate ( $\text{Ru}(\text{acac})_3$ , 98%), ruthenium(III)



iodide, iridium(III) chloride, anhydrous ( $\text{IrCl}_3$ , 99.99%), cobalt(III) 2,4-pentanedionate ( $\text{Co}(\text{acac})_3$ , 98%), cobalt(II) chloride ( $\text{CoCl}_2$ , 99.9%), chlorotris(triphenylphosphine)cobalt(I) ( $\text{Co}(\text{PPh}_3)_3\text{Cl}$ , 97%), cobalt(II) bromide ( $\text{CoBr}_2$ , 97%), diiron nonacarbonyl ( $\text{Fe}_2(\text{CO})_9$ , 99%), copper(II) chloride ( $\text{CuCl}_2$ , 98%), lithium iodide ( $\text{LiI}$ , 99.95%), 1,1,1-tris(diphenylphosphino-methyl)ethane (triphos, 97+%), triphenylphosphine ( $\text{PPh}_3$ , 99+%), sodium iodide ( $\text{NaI}$ , 99.95%), bis(triphenylphosphoranylidene)ammonium chloride ( $\text{PPNCl}$ , 98+%), potassium iodide ( $\text{KI}$ , 99.9%), magnesium iodide ( $\text{MgI}_2$ , 99.996%), lithium tetrafluoroborate ( $\text{LiBF}_4$ , 98%), 1-methyl-2-pyrrolidinone (NMP, 99%), imidazole (99%), tetramethylurea (TMU, 99%) and 4-*tert*-butylanisole (98%) were purchased from Alfa Aesar China Co, Ltd. Dicobalt octacarbonyl ( $\text{Co}_2(\text{CO})_8$ , stabilized with 1–5% hexane) and lithium chloride ( $\text{LiCl}$ , 98%) were supplied by TCI Shanghai Co., Ltd. Lithium bromide ( $\text{LiBr}$ , 99.5%), 1,4-dimethoxybenzene (99+%), 2-methylanisole (98+%), 3-methylanisole (98+%), 4-methylanisole (99+%), 3,5-difluoroanisole (98+%), 4-methoxybenzotrifluoride (98+%), 3-methoxybenzotrifluoride (98+) and 1-methoxynaphthalene (97+) were purchased from Adamas Reagent Co., Ltd. 1,3-Dimethyl-2-imidazolidinone (DMI, 99%), 3,5-dimethylanisole (98+%), 2,6-dimethoxyphenol (98%), 2-methoxy-4-methylphenol (98+) and guaiacol (98%) were provided by Aladdin Reagent. Zinc iodide ( $\text{ZnI}_2$ , 98%), nickel bromide ( $\text{NiBr}_2$ , 99%), anisole (99%), acetonitrile (99.9%), iodine ( $\text{I}_2$ , 99.5%) and squalane (99%) were bought from Acros Organics. 1-Ethyl-2-pyrrolidinone (NEP, 99%), tetrahydrofuran (THF, 99.5%) and 1,2-bis(diphenylphosphino)ethane (dppe, 97%) were supplied by J&K Scientific Ltd. Toluene (99.5+) was obtained from Beijing Chemical Works.  $\text{CO}_2$  (99.99%),  $\text{H}_2$  (99.99%) and  $\text{CO}$  (99.99%) were provided by Beijing Analytical Instrument Company. Deuterium gas ( $\text{D}_2$ , 99.999%) was offered by Zhengzhou Xingdao Chemical Technology Co., Ltd. Carbon dioxide- $^{13}\text{C}$  ( $^{13}\text{CO}_2$ , 99%  $^{13}\text{C}$ ) was bought from Beijing Gaisi Chemical Gases Center.

### Catalytic reaction

All the experiments were carried out in a 16 mL Teflon-lined stainless steel reactor equipped with a magnetic stirrer. The inner diameter of the reactor was 18 mm. In a typical experiment, certain amounts of the Ru–Co catalyst, promoter, ligand, the substrates, and 2 mL solvent were added into the reactor. At room temperature,  $\text{CO}_2$  and  $\text{H}_2$  were charged sequentially into the reactor to desired pressure after the reactor was purged with 1 MPa  $\text{CO}_2$  for three times. The reactor was placed in an air bath of constant temperature, and the magnetic stirrer was set at 800 rpm. After the reaction, the reactor was cooled in an ice-water bath. Then the residual gas was released slowly and collected in a gasbag. Using toluene as the internal standard, the reaction solution was analyzed by GC (Agilent 7890B) equipped with a flame ionization detector and a DB-5 capillary column (0.25 mm in diameter, 30 m in length). The liquid products were identified using GC-MS (Agilent-7890B-5977A) and/or GC-MS (Shimadzu-QP2010) with electron impact (EI) ionization, as well as by comparing the retention times with the standards in the GC traces. The yields of the products were

calculated from the GC data. The gaseous samples were detected by a GC (Agilent 4890D) equipped with a TCD detector and a packed column (carbon molecular sieve TDX-01, 3 mm in diameter and 1 m in length) using Argon as the carry gas.

### Extraction of lignin

The procedure was similar to that reported previously.<sup>42</sup> To eucalyptus or willow (200 g) was added 1,4-dioxane (1440 mL) followed by 2 N HCl (160 mL) and the mixture was heated to a gentle reflux under a  $\text{N}_2$  atmosphere for 1 hour. The mixture was then cooled and the lignin containing liquor was collected by filtration. The collected liquor was partially concentrated *in vacuo* to give a gummy residue which was taken up in acetone/water (9 : 1, ~250 mL) and precipitated by addition to rapidly stirring water (2.5 L). The crude lignin was collected by filtration and dried under vacuum. The dried crude lignin was taken up in acetone/methanol (9 : 1) and precipitated by dropwise addition to rapidly stirring  $\text{Et}_2\text{O}$  (2 L). The precipitated lignin was collected by filtration and dried under vacuum to give a purified eucalyptus or willow lignin (about 20 g). The lignin extracted by above procedure was used in subsequent catalytic reactions without further processing.

### Conflicts of interest

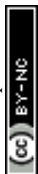
There are no conflicts to declare.

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