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Microwave assisted green synthesis of Fe₂O₃/biochar for ultrasonic removal of nonsteroidal anti-inflammatory pharmaceuticals

Zakaria Anfar, ^{ab} Mohamed Zbair, ^{*c} Hassan Ait Ahsiane, ^{*de} Amane Jada^b and Nouredine El Alem^a

Iron oxide/biochar (Fe₂O₃/biochar) was prepared by green synthesis *via* a microwave to evaluate ultrasound-assisted adsorption capacity of Nonsteroidal Anti-inflammatory Drugs (NSAIDs) (salicylic acid, naproxen, and ketoprofen) from the water. Several techniques of characterization, including, Fourier transform infrared spectrometry, scanning electron microscopy, EDS analysis, N₂ adsorption–desorption, X-ray diffraction, and Raman spectrometry were applied. The adsorption of NSAIDs onto Fe₂O₃/biochar was performed using an ultrasonic bath. The effects of batch adsorption under various experimental parameters such as contact time (0–120 min), initial concentration (10–500 mg L^{−1}) and pH (2–12) were tested. The obtained Fe₂O₃/biochar specific surface area, mesopore volume/micropore volume, and pores size were equal to 786 m² g^{−1}, 0.409 cm³ g^{−1}, and 1.534 cm³ g^{−1}, respectively. The pseudo-second-order model could describe better all NSAID adsorptions onto Fe₂O₃/biochar. The Langmuir model agreed well with the NSAID adsorptions and the maximum adsorption capacities reached 683 mg g^{−1}, 533 mg g^{−1} and 444 mg g^{−1} for salicylic acid, naproxen, and ketoprofen, respectively. Fe₂O₃/biochar can be used as an excellent adsorbent for the treatment of NSAIDs in water.

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1 Introduction

Currently, it is becoming more obvious that pharmaceutical drugs constitute a gathering of new organic emerging pollutants, which are ceaselessly brought into the water because of their broad medical utilization and ineffective expulsion in wastewater treatment plants (WWTPs).¹ Several studies stated that pharmaceutical compounds and their metabolites are generally identified in wastewater, sewage, surface water, groundwater and even drinking water with a concentration range from nano-gram per liter (ng L^{−1}) to microgram per liter (μg L^{−1}).²

Among these, indomethacin, ibuprofen, ketoprofen, naproxen, diclofenac, and ketoprofen, categorized as non-steroidal anti-inflammatory drugs (NSAIDs), share certain analgesic and antipyretic properties and, due to their high annual consumption, present important research concern worldwide.^{1,3} The presence of these compounds (NSAIDs) has been detected in

surface and drinking water concentrations going from <0.1 ng L^{−1} to few hundreds of ng L^{−1}.^{4–6} Hence, it is not easy for the conventional water treatment plants to totally eliminate NSAIDs from water.⁷

Accordingly, some alternative approaches have already been explored for the removal or degradation of NSAIDs,⁸ as well as adsorption, electrochemical oxidation, photo-degradation, ultrasonic irradiation, and advanced oxidation process.^{9–17} However, adsorption has been found to be the most appropriate technology due to its low-cost, exactitude, feasibility, the simplicity, and safety of the treatment process.^{18–25} Moreover, a number of adsorbents such as functionalized carbon nanotubes (FCN), graphene, polystyrene-divinylbenzene resin, activated carbon, and *etc.* have been employed to remove the pharmaceutical drugs from water.^{9,26–28}

Besides, searching for new proficient, simple and cheap method to control NSAIDs is also of huge interest. Currently, biochar-based materials have been widely studied in the environmental remediation because of its intrinsic characteristics:^{29,30}

- Biochar is cheap, non-toxic and easy to obtain,
- Biochar has inherent high specific surface areas, large pore volumes, allowing the chance of physisorption and hydrophobic interaction and electrostatic adsorption with contaminants proficiently.
- Biochar can be modified and have an increasing quantity of oxygen functional groups on the surface, which permitting the

^aLaboratoire Matériaux et Environnement LME, Faculté des Sciences, Université Ibn Zohr, BP 8106, Cité Dakhla, Agadir, Morocco

^bInstitute of Materials Science of Mulhouse, Haute Alsace University, Mulhouse, 68100, France

^cLaboratoire de Catalyse et Corrosion des Matériaux, Faculté des Sciences El Jadida, Université Chouaib Doukkali, BP 20, El Jadida 24000, Morocco

^dChemical and Biochemical Sciences, Mohammed VI Polytechnic University, Lot 660-Hay Moulay Rachid, Ben Guerir, Morocco. E-mail: hassan.aitahsaine@um6p.ma

^eLaboratoire de Chimie Appliquée des Matériaux, Centre des Sciences des Matériaux Science Center, Faculty of Sciences, Mohammed V University, Rabat, Morocco


possibility of particular binding (*e.g.*, hydrogen bonding, π - π electron-donor-acceptor interactions and also covalent binding) for toxins efficiently.

Henceforth, to improve the adsorption effect of biochar, the modification was necessary to improve its surface properties.

Recently, several paper were published about the modification of biochar surface such as: ZnO,³¹ WO₃,³² Mg/Al,³³ Ni/Mn,³³ Mg/Fe,³³ amino groups (polyethylenimine),³⁴ oxygen functional groups (β -cyclodextrin-chitosan)³⁵ and *etc.* The outcomes of these published paper suggest that functionalization of biochar might intensely develop its adsorption ability. Additionally, these studies point out that the surface and physicochemical properties of biochar can be simply modified with functional groups or incorporated with zinc and/or iron, exhibiting improved physical or chemical properties for the removal of harmful contaminants.

Henceforth, the aim of this research was to (i) synthesis and characterize iron oxide/biochar, (ii) study the removal efficiency of NSAIDs (salicylic acid, naproxen, and ketoprofen) and investigate the impacts of some key parameters, namely pH, concentration and contact time on the adsorption capacity using ultrasonic bath.

2 Methods and materials

2.1. Materials

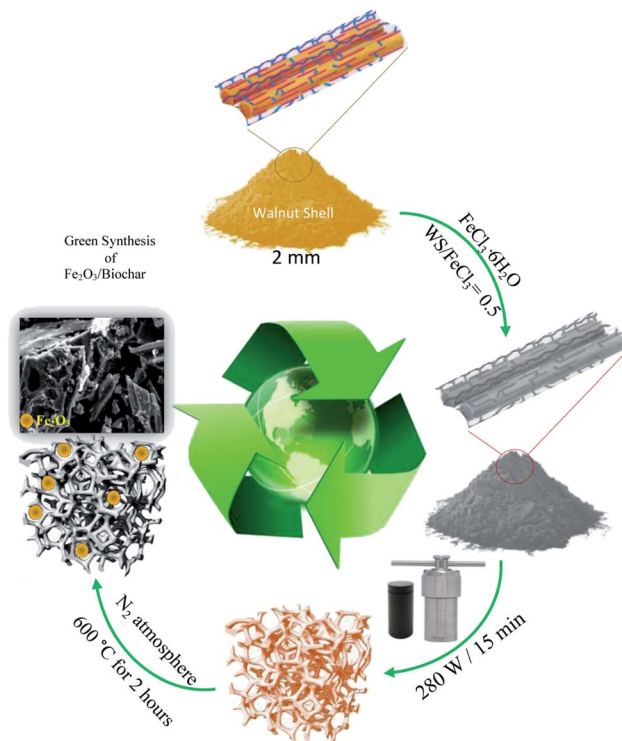
The walnut shell (WS) was collected from the southwestern of Morocco (Taroudant city). The walnut shell (WS) was washed with tap water and distilled water. The washed walnut shell (WS) was oven dried at 60 °C for 12 h. The iron precursor was ferric chloride ($\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$) and was purchased from Merck Millipore. Salicylic acid (SA), naproxen (Nap), and ketoprofen (Keto) were acquired from Sigma-Aldrich. Moreover, pH values of the solutions were controlled with HCl (Merck Millipore) and NaOH (Merck Millipore) solutions. All chemicals were used as received and all solutions were prepared with distilled water. The synthesis was performed in a Teflon autoclave using microwave radiation (Delonghi EMD MW 311 adjustable power < 800 W, 230 V, 50 Hz).

2.2. Synthesis of Fe_2O_3 /biochar

Firstly, walnut shell (WS) was mixed with 50 mL of $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ ($\text{WS}/\text{FeCl}_3 = 0.5$) and put into Teflon autoclave. Then, the mixture was heated for 15 min under microwave radiation 280 W. The obtained material was loaded in a quartz reactor and pyrolyzed under an N_2 atmosphere (50 mL min^{-1}) at 600 °C for 2 hours. Finally, the sample was rinsed with distilled water and dried at 105 °C. The obtained sample was labeled Fe_2O_3 /biochar. Scheme 1 illustrates the synthesis route of the labeled iron oxide/biochar composite.

2.3. Batch adsorption experiments

The adsorption of SA, Nap, and Keto onto Fe_2O_3 /biochar were performed using an ultrasonic bath. About, 20 mg of Fe_2O_3 /biochar was added into 100 mL of the SA, Nap, and Keto with known concentration under various experimental parameters



Scheme 1 Synthesis steps of the Fe_2O_3 /biochar adsorbent.

such as contact time (0–120 min), initial concentration (10 – 500 mg L^{-1}) and pH (2–12). All adsorption experiments were conducted using an ultrasonic bath with the heating system (PS-30A, Ultrasonic Cleaner) at 40 kHz of frequency and 180 W of power. After a suitable time, a portion of the samples was collected from the beakers and filtered. The concentration of SA, Nap, and Keto were determined using a UV-vis spectrophotometer (Shimadzu, 84000S) at an absorbance wavelength of 294.4, 262, and 277 nm, respectively. Table 1 highlights the mathematical models using in this work to fit the data.

2.4. Regeneration

The renewability and reusability and of Fe_2O_3 /biochar, regeneration experiments were carried out by washing the Fe_2O_3 /biochar after adsorption with ethanol for 4 hours of stirring. Then, sonicated for 15 min, and finally filtered, washed with distilled water and then dried at 110 °C. Five cycles of adsorption-regeneration studies were carried out accordingly.

2.5. Characterization

Raman spectroscopy was used to characterize Fe_2O_3 /biochar using a spectrometer NRS-5100 model Jasco Raman spectrometer and a CCD detector, laser line of 532 nm and objective lens 100 \times , with a laser power of 1.6 mW. Surface area (S_{BET}) of Fe_2O_3 /biochar after and before adsorption of toxic pollutants was measured using an AUTOSORB-1 and pore size analyzer at 77 K. The Fourier transform infrared spectra of Fe_2O_3 /biochar was obtained in the mid-infrared region (400 – 4000 cm^{-1}) using a Shimadzu 4800S. The spectra were scanned at a resolution of



Table 1 Mathematical models using in this work to fit the data

Equations	Utility	Description	Ref.
$Q_{e,t} = \frac{(C_0 - C_{e,t}) \times V}{m}$	Adsorption capacity	C_0 (mg L ⁻¹) and $C_{e,t}$ (mg L ⁻¹) are the initial and equilibrium concentrations, respectively. m (g) is the weight of adsorbent and V (L) is the volume of adsorbate	36
$R(\%) = \left(\frac{C_0 - C_{e,t}}{C_0} \right) \times 100$	Removal efficiency		37
$Q_t = Q_{cal}(1 - \exp^{-K_1 t})$	Pseudo-first-order	Q_e and Q_t are the adsorbed adsorbate amounts at equilibrium and at times t , respectively. K_1 : the rate constant; K_2 : rate constant	38
$Q_t = \frac{(K_2 Q_{cal}^2 t)}{(1 + K_2 Q_{cal} t)}$	Pseudo-second-order		39
$Q_t = K_{ip} t^{\frac{1}{2}} + C$	Intraparticle diffusion	K_{ip} (mg g ⁻¹ min ^{-1/2}): rate coefficient; C : thickness of the boundary layer	40
$Q_e = \frac{Q_m K_L C_e}{1 + K_L C_e}$	Langmuir isotherm	K_L : direct measure of the intensity of the adsorption process; Q_m : maximum adsorption capacity	41
$Q_e = K_F C_e^{\frac{1}{n}}$	Freundlich isotherm	K_F : adsorption capacity; n : intensity of adsorption; $1/n = 0$ irreversible; $1/n > 1$ unfavorable $0 < 1/n < 1$ favorable	42

2.0 cm⁻¹ and with 30 scanning. Scanning electron microscopy (SEM) of Fe₂O₃/biochar was analyzed using FEI, Quanta 200-ESEM operated at 20 kV.

3 Results and discussions

3.1. Characterization

N₂-physisorption isotherm of Fe₂O₃/biochar exhibit type IV with a hysteresis loop according to IUPAC classification.⁴³ The calculated textural parameters: specific surface area (S_{BET}),

mesopores volume, micropores volume, and pores size were equal to 786 m² g⁻¹, 0.409 cm³ g⁻¹, 1.534 cm³ g⁻¹, and 4.6 nm (Fig. 1a). Fig. 1b presents the FTIR spectra of Fe₂O₃/biochar. Fe₂O₃/biochar spectra show a broad peak at 3374 cm⁻¹ ascribed to -OH groups. Furthermore, the peak at 1589 cm⁻¹ recognize to vibration of C=C and at 1059 cm⁻¹ is corresponding C-O vibration.⁴⁴ Finally, the peak centered at 611 cm⁻¹ is assigned to Fe-O vibrations. The same results were reported in the literature for the synthesis of magnetic Fe/AC nanocomposites.⁴⁵ The Raman spectrum of Fe₂O₃/biochar is shown in Fig. 1c. For

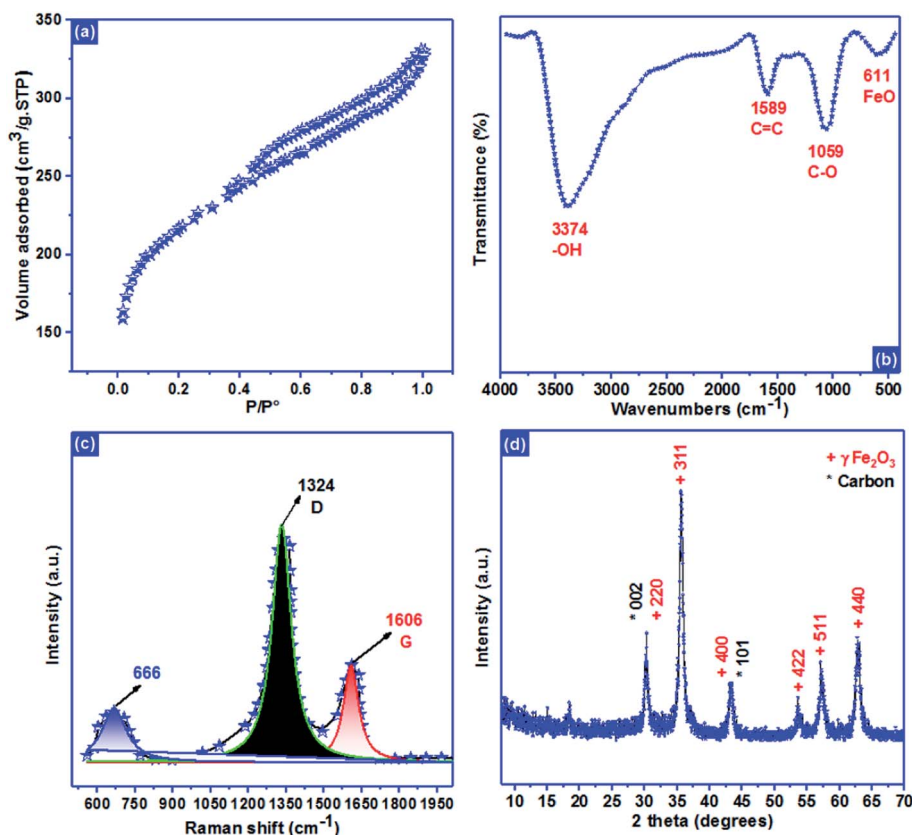


Fig. 1 (a) N₂ adsorption–desorption, (b) Fourier transform infrared spectrometry, (c) Raman spectrometry and (d) X-ray diffraction.



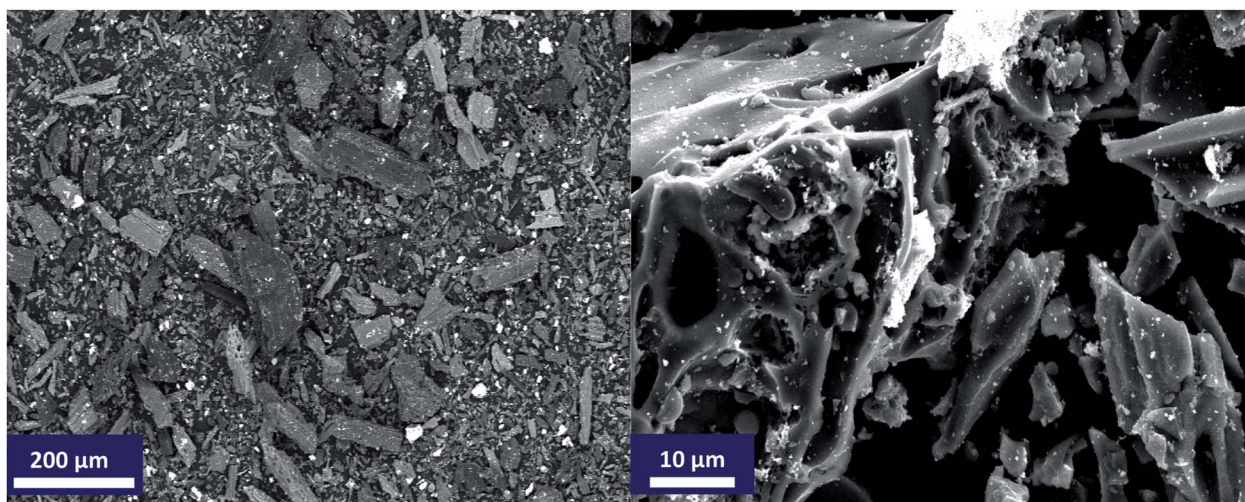


Fig. 2 Scanning electron microscopy of $\text{Fe}_2\text{O}_3/\text{biochar}$.

$\text{Fe}_2\text{O}_3/\text{biochar}$, the peak located at 666 cm^{-1} is assigned to the A_{1g} modes of Fe.⁴⁶ Moreover, the G peak at 1606 cm^{-1} is related to E_{2g} graphite mode and D-line at $\sim 1324\text{ cm}^{-1}$ is induced by defective structures.⁴⁷ Fig. 1d displays XRD patterns of $\text{Fe}_2\text{O}_3/\text{biochar}$. The diffraction pattern of $\text{Fe}_2\text{O}_3/\text{biochar}$ confirms that iron oxide present in biochar is corresponding with the standard $\gamma\text{-Fe}$ structure (JCPDS no. 39-1346). Moreover, the formation of $\gamma\text{-Fe}_2\text{O}_3$ phase was also confirmed by Raman analysis (Fig. 1d). Fig. 2 display the SEM micrographs of prepared $\text{Fe}_2\text{O}_3/\text{biochar}$. The particle of Fe can be clearly seen on the surface, this confirmed the successful impregnation. As well, the heterogeneous and porous surface was clearly observed which developed after pyrolysis. The EDS analysis (Table 2) indicate the presence of three main atoms: carbon (68.75%), oxygen (23.37%), and Fe (7.23%). EDS analysis of $\text{Fe}_2\text{O}_3/\text{biochar}$ showed many other chemicals elements as Al, P, S and Ca. The magnetic properties of prepared composite were analyzed at room temperature by using MPMS-XL-7A. Magnetic hysteresis loop show that the saturation magnetic moment was equal 0.0036 emu g^{-1} (Fig. 3). This small saturation magnetic moment was attributed to the mass of biochar in magnetic nanocomposites, which does not contribute to the magnetic moment as which was consistent with the published results.⁴⁸

Table 2 $\text{Fe}_2\text{O}_3/\text{biochar}$ chemicals elements determined by EDS analysis

Element	Line s.	Mass (%)	Mass norm. (%)	Atom (%)
C	K-serie	74.63	50.77	68.75
O	K-serie	33.79	22.99	23.37
Al	K-serie	0.12	0.08	0.05
P	K-serie	0.03	0.02	0.01
S	K-serie	0.88	0.60	0.31
Ca	K-serie	1.07	0.73	0.29
Fe	K-serie	36.48	24.82	7.23
		147.00	100.00	100.00

3.2. Adsorption performance

3.2.1. Effect of pH. The pH_{PZC} is the main key that governs the type of charges on the surface of an adsorbent. $\text{Fe}_2\text{O}_3/\text{biochar}$ has a pH_{PZC} of 6.73, as shown in Fig. 4b. Consequently, the surface of $\text{Fe}_2\text{O}_3/\text{biochar}$ has positive charges at $\text{pH} < 6.73$ and negative charges at $\text{pH} > 6.73$. Fig. 4a displays the effect of solution pH (2–12) with an initial concentration of 100 mg L^{-1} on $\text{Fe}_2\text{O}_3/\text{biochar}$ performance towards SA, Nap, and Keto removal. The initial pH played an essential role in SA, Nap, and Keto adsorption on $\text{Fe}_2\text{O}_3/\text{biochar}$. The removal of SA, Nap, and Keto was higher in acidic solutions than in the basic medium. The high removal of SA (99.52%), Nap (95.86%), and Keto (93.45%) were observed at pH 3.2. At pH 3.2, the SA, Nap, and Keto molecules are in their neutral forms.^{49–52} They can form strong H-bonds with oxygen-containing surface functional groups present in the surface of $\text{Fe}_2\text{O}_3/\text{biochar}$ and be not

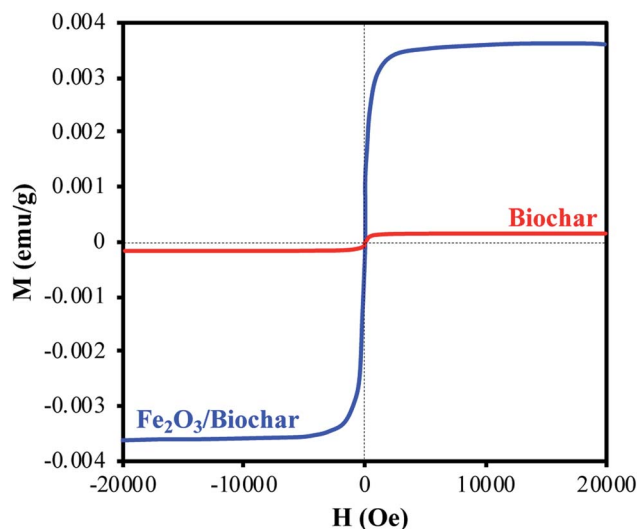


Fig. 3 Magnetic hysteresis loop of biochar and $\text{Fe}_2\text{O}_3/\text{biochar}$ composite.



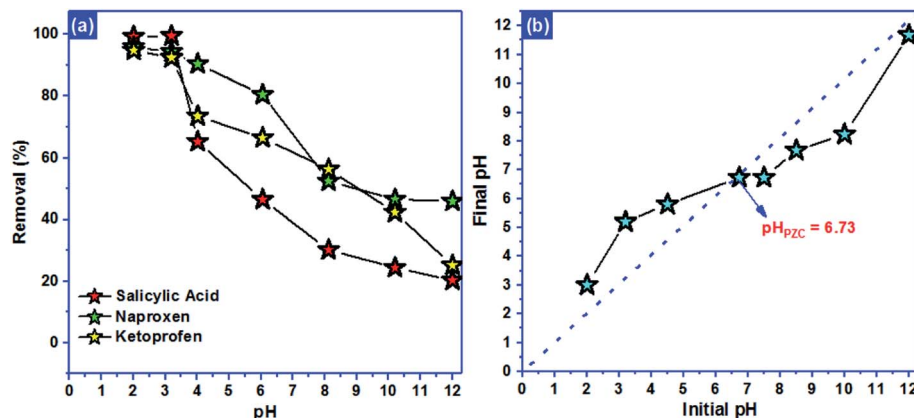


Fig. 4 (a) The pH_{PZC} of $\text{Fe}_2\text{O}_3/\text{biochar}$ and (b) effect of pH solution.

Table 3 Concentrations (meq. g^{-1}) of acidic and basic surface groups of prepared composites

	Total acidity (meq. g^{-1})	Total basicity (meq. g^{-1})
Biochar/ Fe_2O_3	4.13	4.76

repelled by the surface positive charge.⁵³ Accordingly, they revealed their maximum removal at pH 3.2. The increases in solution pH from 3.2 to 12, SA molecules were changed to its

carboxylate conjugate bases, which was repelled from the increasingly negatively charged $\text{Fe}_2\text{O}_3/\text{biochar}$ surfaces. Hence, the removal of SA, Nap, and Keto in molecular form was favorable to the $\text{Fe}_2\text{O}_3/\text{biochar}$, while the adsorption of the anionic form of SA, Nap, and Keto was unfavorable.^{49–52,54} In addition, the acidic and basic surface functions of the prepared adsorbent were determined according to the Boehm. Thus, 0.5 g of the powder was mixed with 50 mL of one of the three bases solutions NaHCO_3 (0.05 M), Na_2CO_3 (0.05 M) and NaOH (0.05 M) to identify the organic acid surface groups ($-\text{COOH}$), ($-\text{COO}^-$) and ($-\text{OH}$), respectively, as described elsewhere.⁵⁵ The

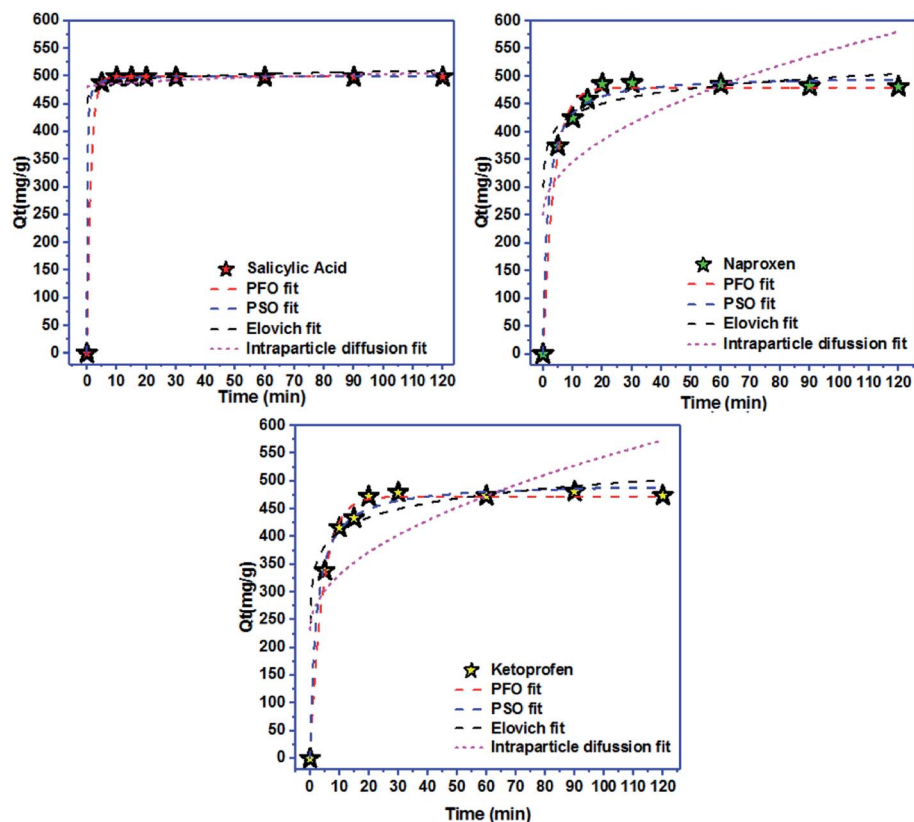


Fig. 5 Effect of contact time and adsorption kinetics for salicylic acid, naproxen, and ketoprofen removal.



Table 4 Kinetics adsorption parameters

	Pseudo-first-order model				Pseudo-second-order model		
	$Q_{e,exp}$ (mg g ⁻¹)	$Q_{e,cal}$ (mg g ⁻¹)	K_1 (min ⁻¹)	R^2	$Q_{e,cal}$ (mg g ⁻¹)	K_2 (g mg ⁻¹ min ⁻¹)	R^2
Salicylic acid	498.97	498.92	0.76	1.000	500.73	0.018	0.998
Naproxen	481.38	479.80	0.27	0.994	500.69	0.001	0.991
Ketoprofen	473.13	472.26	0.23	0.994	497.47	0.001	0.992

	Elovich model			Intra-particle diffusion model		
	α (mg g ⁻¹ min ⁻¹)	B (g mg ⁻¹)	R^2	K_{ip}	C	R^2
Salicylic acid	4.47	0.12	0.978	2.39	480.24	0.097
Naproxen	6.42	0.03	0.979	30.12	250.37	0.455
Ketoprofen	2.13	0.03	0.972	31.10	232.69	0.499

results of pH effect consistent with the results of Boehm's titration. In fact, the high concentration of basic functions favors attractive electrostatic interaction occurring between molecules and the adsorbent surface (Table 3).

3.2.2. Effect of contact time and adsorption kinetics. Pseudo-first-order kinetic, pseudo-second-order kinetic and Elovich models have been applied to analyze the experimental data of SA, Nap, and Keto removal onto Fe₂O₃/biochar.^{44,56} The adsorption capacity for all molecules increased gradually with

the increase in contact time. The rate of adsorption SA, Nap, and Keto removal was rapid in the beginning due to availability of vacant sites and active functional groups on the surface of Fe₂O₃/biochar (Fig. 5). The kinetic parameters are presented in Table 4 using non-linear regression analysis. The values of rate constants (k_1 and k_2) and regression coefficient (R^2) shows that the pseudo-second order kinetic model represents the adsorption of SA, Nap, and Keto removal onto Fe₂O₃/biochar in comparison to pseudo-first-order model and Elovich. In

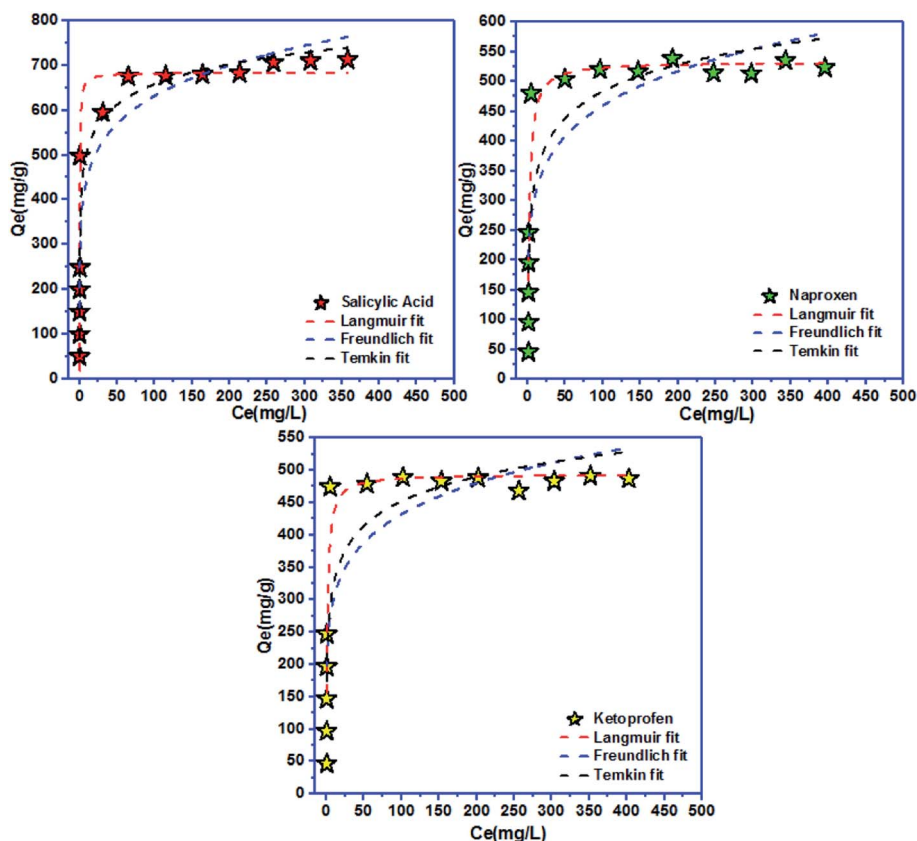


Fig. 6 Langmuir, Freundlich, and Temkin models for salicylic acid, naproxen, and ketoprofen removal at equilibrium.



Table 5 Equilibrium adsorption parameters of salicylic acid, naproxen, and ketoprofen removal

	Langmuir isotherm				Freundlich isotherm		
	Q_{\max} (mg g ⁻¹)	K_L (L mg ⁻¹)	R_L	R^2	K_F ((mg g ⁻¹)/(mg L ⁻¹) ⁿ)	n	R^2
Salicylic acid	683	3.44	0.006	0.977	318.83	6.73	0.900
Naproxen	533	0.50	0.004	0.912	210	5.88	0.766
Ketoprofen	494	0.71	0.003	0.914	212	6.49	0.754

	Temkin isotherm		
	B_T (J mol ⁻¹)	K_T (L g ⁻¹)	R^2
Salicylic acid	0.015	268.59	0.945
Naproxen	0.015	18.24	0.823
Ketoprofen	0.018	37.04	0.796

addition, close agreement was observed between experimental and theoretical values of adsorption capacity using this model. The intra-particle model was not the main controlling step during SA, Nap, and Keto removal onto Fe₂O₃/biochar.

3.2.3. Adsorption isotherms. To establish equilibrium between SA, Nap, and Keto removal onto Fe₂O₃/biochar Langmuir, Freundlich, and Temkin models were used.^{41,57} The initial SA, Nap and Keto concentration was varied from 100 to 500 mg L⁻¹ at a constant temperature (Fig. 6). The nonlinear isotherms plot of SA, Nap, and Keto adsorption onto Fe₂O₃/biochar showed that the Langmuir isotherm (homogeneous distribution of active sites on the adsorbent surface⁵⁸) was the best applicable model to explain the data based on R^2 , which is higher compared to R^2 of Freundlich and Temkin. The calculated values for Langmuir, Freundlich, and Temkin parameters were summarized in Table 5. The maximum adsorption capacities Q_{\max} of SA, Nap, and Keto were equal to 683 mg g⁻¹, 533 mg g⁻¹, and 444 mg g⁻¹, respectively. The values of R_L and Freundlich constant n are investigated to explain the nature of the adsorption process. The SA, Nap, and Keto adsorption was favorable because R_L between 0 and 1, and $1/n$ parameter was smaller than 1.⁵⁶ The sorption capacity values obtained from various adsorbents reported in the literature were listed in Table 6 and shows that the Fe₂O₃/biochar are comparable with those reported in the literature and showed better results.

3.3. Renewability, mechanism and thermodynamic behavior

Renewability is an important factor to evaluate the adsorbent pollutants adsorption.^{64,65} The Fe₂O₃/biochar regenerated was investigated using ethanol for 4 hours of stirring. The sorption regeneration was repeated 5 times for SA, Nap, and Keto molecules (Fig. 7a). After 5 cycles, the performance sorption decreased from:⁶⁵

99.52% → 97.16%, 95.86% → 94.30% and 93.45% → 92.01% for SA, Nap, and Keto molecules, respectively. The sorption regeneration test revealed that the Fe₂O₃/biochar could be effectively used as a promising adsorbent for SA, Nap, and Keto nonsteroidal molecules adsorption from aqueous solutions.

The ultrasound-assisted adsorption mechanism of NSAIDs (salicylic acid, naproxen, and ketoprofen) onto Fe₂O₃/biochar was investigated using FTIR after adsorption (Fig. 7b). The fixation of anti-inflammatory pharmaceuticals pollutants molecules inside the adsorbent pores was not only the determined step of process adsorption. FTIR analysis after adsorption shows that the peaks of -OH groups, carbon-carbon bond with sp² hybridization, C-O vibration, and Fe-O vibrations were shifted from the original position. These results confirm that the mechanism of adsorption referred to the formation of hydrogen bonding, the π - π interaction between, an electrostatic attraction with C-O groups and the interaction between Keto molecules and Fe impregnated on the biochar surface.

Thermodynamic parameters offer extra deep information about the inherent energetic changes involved during adsorption. To evaluate the thermodynamic parameters, the adsorption isotherms of SA, Nap, and Keto on Fe₂O₃/biochar surfaces were measured at 293 K, 303 K and 313 K and changes in thermodynamic parameters of the standard Gibbs free energy of adsorption ΔG° , the standard enthalpy ΔH° and the standard entropy ΔS° were calculated using Van't Hoff and Gibbs free energy equations presented in Table 7. The R^2 value is higher

Table 6 Adsorption capacities compared to the literature data

	Adsorbent	Q_{\max} (mg g ⁻¹)	Reference
Salicylic acid	Fe ₂ O ₃ /biochar	683	This work
	Barley straw biochar	210	54
	Cross-linked resin	396	59
	Douglas fir biochar	108	60
Naproxen	Fe ₂ O ₃ /biochar	533	This work
	ED-MIL-101	154	50
	MIL-101-(OH) ₃	156	61
	Oxidized activated carbon	80	51
	Activated carbon	39	51
Ketoprofen	Fe ₂ O ₃ /biochar	494	This work
	Activated carbon	25	62
	MIL-101-(OH) ₃	80	61
	Graphene oxide	63	63
	MIL-101(Cr)/CS	156	52

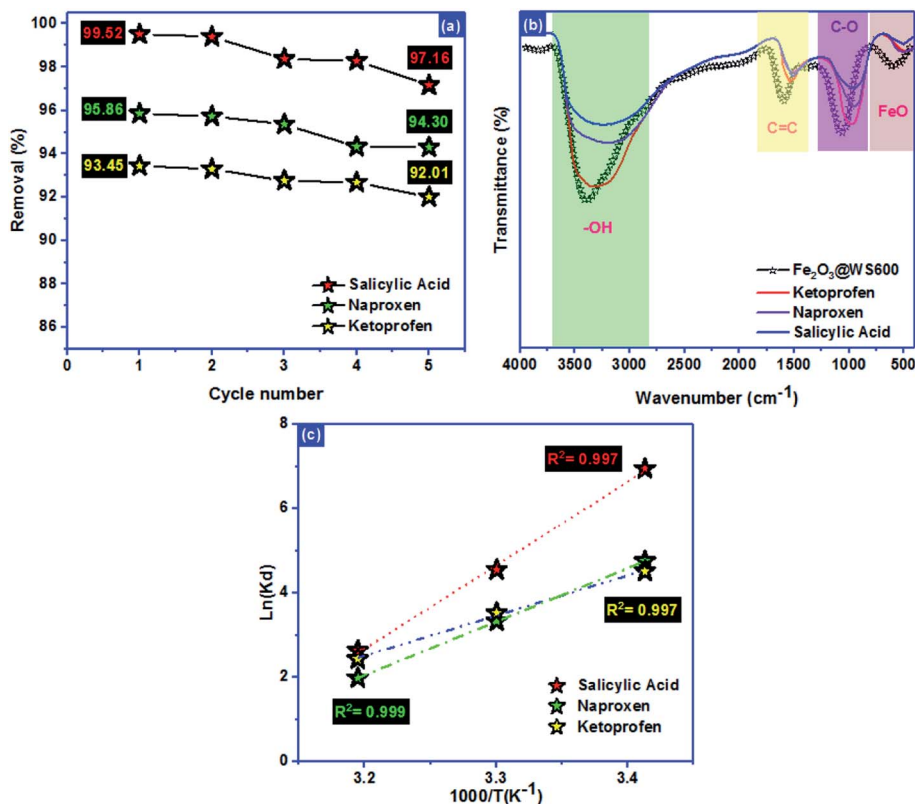


Fig. 7 (a) Renewability, (b) mechanism and (c) thermodynamic behavior of salicylic acid, naproxen, and ketoprofen adsorption.

than 0.99, indicating that the SA, Nap, and Keto adsorption data fitted well the Van't Hoff equation (Fig. 7c).

The negative ΔH° (SA: $-164.51 \text{ J mol}^{-1}$; Nap: $-105.50 \text{ J mol}^{-1}$; Keto: $-79.51 \text{ J mol}^{-1}$) affirmed the exothermic nature of SA, Nap, and Keto adsorption on $\text{Fe}_2\text{O}_3/\text{biochar}$ (Table 7). The negative ΔS° (SA: $-504.22 \text{ J mol}^{-1} \text{ K}^{-1}$; Nap: $-320.56 \text{ J mol}^{-1} \text{ K}^{-1}$; Keto: $-233.58 \text{ J mol}^{-1} \text{ K}^{-1}$) revealed the decreases randomness solid/liquid interface during adsorption process (Table 7). If the heat value of adsorption process ranges from 40 kJ mol^{-1} to 800 kJ mol^{-1} , the adsorption process is typically chemisorption, while the values less than 40 kJ mol^{-1} denote to a physisorption process.²⁰ In this study, the heat of SA, Nap, and Keto adsorption on $\text{Fe}_2\text{O}_3/\text{biochar}$ were less than 40 kJ mol^{-1} , which indicate that the process was predominantly a physical adsorption. The Gibbs free energy change ΔG° reveals the possibility of the adsorption process of SA, Nap, and Keto on $\text{Fe}_2\text{O}_3/\text{biochar}$. The ΔG° values were negative at all temperatures, proving that the

adsorption of SA, Nap, and Keto was spontaneous and thermodynamically favorable.

4 Conclusion

The present study evaluated the ultrasound-assisted adsorption capacity of salicylic acid, naproxen and ketoprofen (SA, Nap, and Keto) onto $\text{Fe}_2\text{O}_3/\text{biochar}$ prepared by green synthesis *via* microwave. The results revealed that the sorption was dependent on different functional parameters such as pH, temperature, contact time and concentration. The characteristics of prepared material predicted several functional groups on the surfaces and shows very interesting textural and morphological properties. Results show that the removal of SA, Nap, and Keto were higher in the acidic medium than in the basic medium. The adsorption kinetics and isotherms were well fitted to the pseudo-second-order model and Langmuir for all adsorbates. The maximum adsorption capacities reached 683 , 533 and 444 mg g^{-1} for SA, Nap, and Keto, respectively. The thermodynamic study from the experimental model showed that all ΔG° , ΔH° and ΔS° parameters values are negative, indicating that the adsorption was exothermic, spontaneous and thermodynamically favorable. The thermodynamic study showed that the heat was less than 40 kJ mol^{-1} , which indicate that the process was predominantly a physical adsorption, involving hydrogen bond type interaction, the π - π interaction and electrostatic attraction with surface functional groups. $\text{Fe}_2\text{O}_3/\text{biochar}$ could potentially be applied as an

Table 7 Thermodynamic parameters of salicylic acid, naproxen, and ketoprofen adsorption

	ΔH (J mol^{-1})	ΔS ($\text{J mol}^{-1} \text{ K}^{-1}$)	ΔG (kJ mol^{-1})		
			293 K	303 K	313 K
Salicylic acid	-164.51	-504.22	-16.91	-10.88	-6.84
Naproxen	-105.50	-320.56	-11.57	-8.37	-5.16
Ketoprofen	-79.51	-233.58	-11.00	-8.88	-6.31



efficient adsorbent for the removal of SA, Nap, and Keto from aqueous solutions.

Conflicts of interest

The authors declare that they do not have any conflict of interest.

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