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Efficient Ce–Co composite oxide decorated Au nanoparticles for catalytic oxidation of CO in the simulated atmosphere of a CO₂ laser†

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Gold nanoparticles have a high activity for CO oxidation, making them suitable to be used in a CO₂ laser which maintains its efficiency and stability *via* the recombination of CO and O₂ produced by the CO₂ decomposition. However, the high concentration of CO₂ in the working environment greatly reduces the activity of the catalyst and makes the already unstable gold nanoparticles even more so. A novel Au/Ce–Co–O_x/Al₂O₃ gold catalyst, prepared by a deposition precipitation method in this study, displays high activity and good stability for CO oxidation in a simulated atmosphere of a CO₂ laser with the feed gases containing a high concentration of CO₂ up to 60 vol% but a low concentration of O₂ for the stoichiometric reaction with CO. An excellent performance for CO oxidation under CO₂-rich conditions could be achieved by decorating the surface of the Al₂O₃ support with Ce–Co composite oxides. The strong interaction between gold and the composite support, accompanied by the increase of labile lattice oxygen species and the decrease of surface basicity, led to a high CO oxidation rate and resistance towards CO₂ poisoning.

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1. Introduction

The catalytic oxidation of carbon monoxide (CO), one of the simplest and most widely investigated reactions in the research field of heterogeneous catalysis, has played a significant role in different fields, such as CO oxidation in O₂-rich gases for gas masks and automotive applications,^{1–4} CO oxidation in H₂-rich atmospheres (CO-PROX) for fuel cells,^{2,5} CO oxidation in CO₂-rich gases for carbon dioxide lasers (CO₂ laser).^{6,7} The CO₂ laser, which is considered to be the most efficient and powerful laser, emitting a laser beam by the decomposition of CO₂ molecules in the discharge, needs to prolong the working life and ensure the quality of laser output *via* recombining CO and O₂,^{7,8} especially in a sealed high-frequency CO₂ laser with a normal working temperature of about 200 °C. However, scientists have been facing an extremely troublesome question for three or more decades, which is that the catalysts deactivated rapidly during CO oxidation, and one of the main reasons for this is the

accumulation of carbonate species and the coverage of the active sites on the surface of the catalysts, caused by feed gases or reaction intermediates.^{9–11} The atmosphere in the CO₂ laser, containing a high concentration of CO₂, as high as 60 vol%, and stoichiometric or even lower O₂/CO ratio for O₂ formed by CO₂ dissociation, is very harsh for catalysts.¹² Thus, it is urgent that new stable catalysts are designed with high efficiency and resistance to CO₂ poisoning under CO₂-rich conditions.

Over the past decades, various platinum group metal (PGM) catalysts for CO oxidation have been widely developed.^{5,13} In particular, because gold (Au) nanoparticles (NPs) were discovered, showing excellent catalytic performance towards CO oxidation even at very low temperatures, Au-based catalysts have been extensively and systematically investigated.^{14,15} When compared with PGM catalysts, Au catalysts have the advantages of a higher catalytic activity for CO oxidation, a wider working temperature range, abundant reserves and less price fluctuation, and thus, Au catalysts became promising catalysts for CO oxidation.^{9,16} Many researchers investigated the effect of a small amount of CO₂ on the performance of the used Au catalysts and found the prepared catalysts had some resistance to CO₂ poisoning in the CO-PROX catalysts.^{17–20} However, little attention has been paid to the effect of high concentration of CO₂ and few Au catalysts can be utilized well in atmospheres with high concentrations of CO₂.²¹ Therefore, it is necessary to study the characteristics and behaviour of Au catalysts in the feed gases containing a high concentration of CO₂.^{7,21} Also, investigation of the behaviour and characteristics of the Au-based

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catalysts under CO₂-rich conditions can help with the fundamental understanding of the Au catalysts.

In order to design a stable Au catalyst under a high concentration of CO₂, acidic supports were firstly considered because less carbonate species may be formed on the surface of them^{22,23} and alumina is a suitable material for this. However, alumina supported Au NPs (Au/Al₂O₃) have long been considered to have a relatively low catalytic activity, because Al₂O₃ is an inert carrier, unlike TiO₂ and other reducible carriers which are active, despite its large specific surface area and high thermal stability.²⁴ Fortunately, a series of active Au catalysts has been prepared by doping metal oxides on the surface of the alumina to increase the surface oxygen species on the catalyst surface and thus significantly improving the catalytic activity for the CO oxidation in an O₂-rich atmosphere.^{7,22,23} Hedge and co-workers found that the oxygen storage materials (OSM) could be good dopants which they applied for Pd catalysts and highly improved the reaction rates of CO oxidation.^{25,26}

Based on the reasons discussed previously, in order to improve catalytic activities and stability of the alumina supported Au catalysts for CO oxidation in the simulated CO₂-rich atmosphere of the CO₂ laser, firstly the surface of the alumina was decorated with the Ce–Co composite oxygen storage oxides, and a novel Au/Ce-Co-O_x/Al₂O₃ catalyst was designed using a deposition precipitation method, which improved the strong interaction between the Au and the support, and meanwhile the labile oxygen species increased and the basicity on the surface of the support decreased. Finally, after being decorated, the prepared Au/Ce-Co-O_x/Al₂O₃ catalyst showed a much superior performance for the reaction of CO oxidation in the simulated atmospheres of the CO₂ laser containing a low concentration of O₂ (0.5 vol%) and a high concentration of CO₂ (as high as 60 vol%). Experimental and characterization results showed that the added lattice oxygen species and less strongly alkaline site of the decorated Au/Ce-Co-O_x/Al₂O₃ catalyst both played a crucial role in achieving high activity and good stability.

2. Experimental

2.1 Preparation of CeO_x and CoO_x modified Al₂O₃ composites

The preparation process of Ce-Co-O_x/Al₂O₃ was as follows: firstly, 0.34 mL of Ce(NO₃)₂ solution (0.70 mol L⁻¹) and 0.03 mL Co(NO₃)₂ solution (2.72 mol L⁻¹) were mixed together and diluted to 1.5 mL with deionized water. Then, 0.94 g of the commercially available spherical support: γ-Al₂O₃ (Alumina Corporation of China, 20–40 mesh, ~157 m² g⁻¹) was mixed with the solution. Finally, after mixing and aging for 2 h, the sample was dried at 120 °C for 4 h, and then calcined at 850 °C for 4 h. The CeO_x and CoO_x modified Al₂O₃ composite obtained was denoted as Ce-Co-O_x/Al₂O₃.

2.2 Preparation of supported Au catalysts

The Au/Al₂O₃ and Au/Ce-Co-O_x/Al₂O₃ catalysts were both synthesized by a deposition–precipitation method. Firstly, an aqueous solution of HAuCl₄ (0.516 g, 19.12 g_{Au} L⁻¹) was diluted

to 2.0 mL with deionized water. Then, the solution was placed into a clean beaker and diluted with ultra-pure water, and the pH value was adjusted to 8 by adding dropwise an aqueous solution of NaOH (1 mol L⁻¹). Afterwards, 1 g Ce-Co-O_x/Al₂O₃ support was added into the solution. The sample was washed in ammonia solution at a pH of 9–10 to remove residual chloride ions, and then dried in air at 70 °C for 12 h. The sample obtained was denoted as Au/Ce-Co-O_x/Al₂O₃.

An Au/Al₂O₃ catalyst was also prepared using the same procedure, but the pH value was adjusted to 10, in order to obtain slightly larger Au NPs.

2.3 Activity test

Before the activity tests, all the catalysts were pretreated with H₂ at 300 °C for 1 h. The CO conversion test was conducted in a CO₂-rich atmosphere. The composition of raw gas was: 60 vol% CO₂ + 1 vol% CO + 0.5 vol% O₂, balanced with N₂. The gas mixture passed through the U-shaped quartz reactor at a speed of 100 mL min⁻¹. The reaction temperature was 220 °C. An Agilent 7820A gas chromatograph was used to determine the CO content. For the CO conversion test in CO₂ free atmosphere, the composition of raw gas contained 1 vol% CO + 0.5 vol% O₂, balanced with N₂. The gas mixture passed through the U-shaped quartz reactor at a speed of 100 mL min⁻¹. The reaction temperature was 220 °C.

The reaction rate was tested with a gas flow of 200 mL min⁻¹, and the gas compositions and reaction temperature were exactly the same as those shown previously. A portion (0.01 g) of catalyst and 0.09 g of diluent (Al₂O₃) were loaded into the reaction tube. The CO content was determined by a gas chromatography.

2.4 Catalyst characterization

The crystal phase structures of the carriers and catalysts were determined using a PANalytical PW3040/60 X'Pert PRO X-ray diffraction (XRD) instrument. The Cu Kα monochromatized radiation (λ = 0.1541 nm) was used with a scan speed of 20° min⁻¹ and a scan range of 10–80°.

A Thermo Scientific IRIS Intrepid II ICP was used to determine the content of Au in the catalyst. A portion (0.1 g) of sample was put into a beaker, and the Au on the surface of the catalyst was soaked with *aqua regia* solution. Then the Au was washed with deionized water, and the eluent was transferred into a volumetric flask.

Transmission electron microscopy (TEM) images were recorded using a Hitachi 7700 microscope operated at 120 kV. Prior to making the observations, the catalysts were pretreated with H₂ or air at 300 °C for 1 h and then suspended in ethanol with ultrasonic dispersion for >10 min. One or two droplets of the dispersed solution were dropped on a microgrid carbon polymer supported on a copper grid. By measuring 300 particles from randomly selected areas, the particle size distribution was acquired.

High-angle annular dark-field scanning transmission electron microscopy (HAADF-STEM) was used to determine the particle size of the Au. A FEI Tecnai G2 F30 S-Twin field emission transmission electron microscope with an acceleration



voltage of 300 kV was also used. Prior to the observations, the powder catalysts were collected after peeling off the outside of the samples (a physical method that does not change the nanoparticle size of Au but could increase the content of it in order to easily observe more Au particles). Then, the samples were finely ground in an agate mortar and subsequently dispersed ultrasonically in ethanol for 5 min. After a period of time, 1–2 drops of the supernatant were dropped on to the micro grid, followed by drying.

Oxygen temperature programming desorption (O_2 -TPD) was evaluated using an automatic PCA-1200 chemisorption analyzer. A portion (100 mg) of the dried sample was reduced with H_2 (30 mL min^{-1}) at $300 \text{ }^\circ\text{C}$ for 1 h. After cooling to room temperature, the catalyst was purged with He (20 mL min^{-1}) for 20 min, and then with O_2 (20 mL min^{-1}) for 30 min to absorb the O_2 . The heating rate was $10 \text{ }^\circ\text{C min}^{-1}$.

Hydrogen temperature-programmed reduction (H_2 -TPR) was conducted using an automatic PCA-1200 Chemisorption analyzer. The catalysts were firstly purged with N_2 (30 mL min^{-1}) at $120 \text{ }^\circ\text{C}$ for 30 min. After cooling to room temperature, 10 vol% H_2/Ar (20 mL min^{-1}) was introduced onto the surface of the catalysts, and the temperature was increased to $900 \text{ }^\circ\text{C}$ at $10 \text{ }^\circ\text{C min}^{-1}$. The H_2 consumption was monitored by a TCD detector.

Carbon dioxide temperature programming desorption (CO_2 -TPD) was evaluated using an automatic PCA-1200 chemisorption analyzer. At first, 100 mg of dried sample was reduced with H_2 (30 mL min^{-1}) at $300 \text{ }^\circ\text{C}$ for 1 h. After cooling to room temperature, the catalyst was purged with He (20 mL min^{-1}) for 20 min, and then with CO_2 (20 mL min^{-1}) for 30 min to absorb the CO_2 . The heating rate was $10 \text{ }^\circ\text{C min}^{-1}$.

3. Results and discussion

3.1 Activity

The Au targeted at 1 wt% was deposited on $\gamma\text{-Al}_2\text{O}_3$, $\text{CoO}_x/\text{Al}_2\text{O}_3$, $\text{CeO}_x/\text{Al}_2\text{O}_3$ and $\text{Ce-Co-O}_x/\text{Al}_2\text{O}_3$, and the resultant catalysts had

actual Au loadings of 0.71 wt%, 0.46 wt%, 0.79 wt% and 0.89 wt%, respectively, as measured by ICP, and their BET surface areas were similar (see Table S1, ESI[†]). The actual Au loadings obtained varied with the different supports, and the Ce–Co composite oxide had more adsorption sites for Au, which was possibly because of the higher isoelectric point originating from the co-decoration.²⁷

Fig. 1a shows the profiles of CO conversions as a function of reaction time over the $\text{Au}/\text{Al}_2\text{O}_3$ and $\text{Au}/\text{Ce-Co-O}_x/\text{Al}_2\text{O}_3$ catalysts in a simulated CO_2 -rich atmosphere of a high-frequency CO_2 laser at the usual working temperature of $220 \text{ }^\circ\text{C}$ and a high space velocity of $120\,000 \text{ mL g}_{\text{cat}}^{-1} \text{ h}^{-1}$ in order to accelerate the deactivation of catalyst and compare their performances. Considering the big changes of the two curves, a significant effect of the type of support used is easily observed. As shown in Fig. 1a, the $\text{Au}/\text{Al}_2\text{O}_3$ catalyst had a very low activity for this reaction which was reflected by the following phenomenon. The

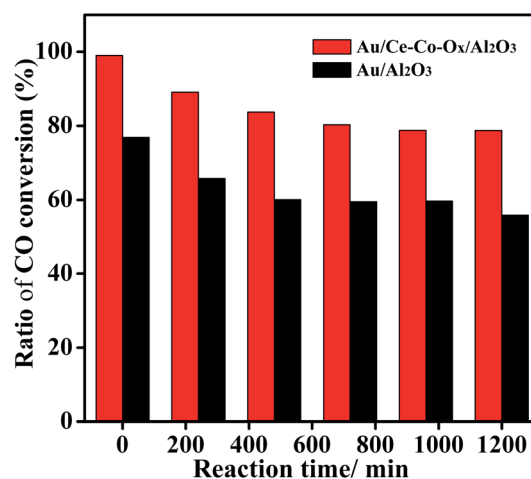


Fig. 2 Ratios of CO conversion in the CO_2 rich atmosphere to that in the atmosphere without CO_2 on the $\text{Au}/\text{Ce-Co-O}_x/\text{Al}_2\text{O}_3$ and $\text{Au}/\text{Al}_2\text{O}_3$ catalysts.

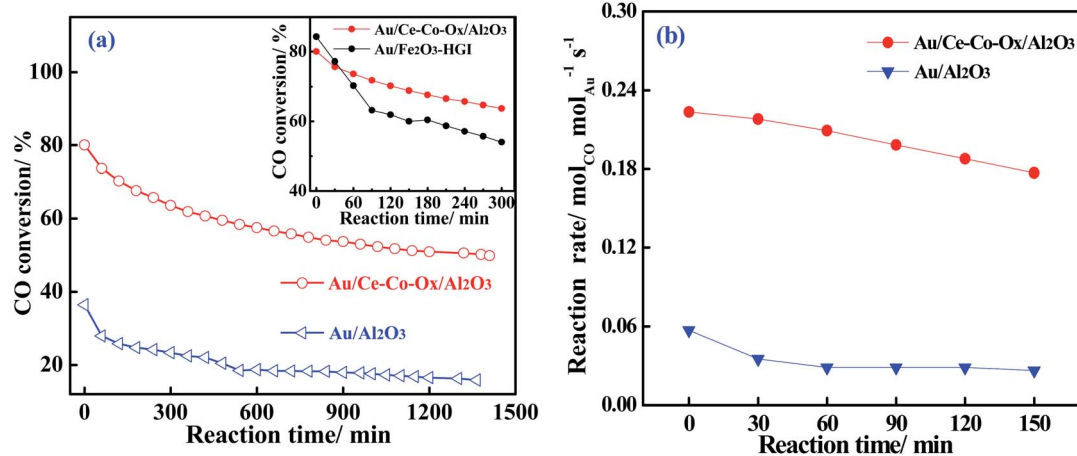


Fig. 1 The CO conversions (a) and their specific rates (b) over $\text{Au}/\text{Al}_2\text{O}_3$ and $\text{Au}/\text{Ce-Co-O}_x/\text{Al}_2\text{O}_3$ for CO oxidation in CO_2 -rich atmospheres. Reaction conditions: 60 vol% CO_2 + 1 vol% CO + 0.5 vol% O_2 , balanced with N_2 . Weight hourly space velocity (WHSV) = 120 000 (a) and 1 200 000 $\text{mL g}^{-1} \text{ h}^{-1}$ (b), temperature: $220 \text{ }^\circ\text{C}$. The inset in (a) shows CO conversions over the $\text{Au}/\text{Ce-Co-O}_x/\text{Al}_2\text{O}_3$ and 1% $\text{Au}/\text{Fe}_2\text{O}_3\text{-Hgl}$ catalysts.

Au/Al₂O₃ catalyst only gave a CO conversion of approximately 35% at the start of reaction and the CO conversion decreased slowly as the reaction time was extended, and the remaining CO conversion was maintained at only 15%, about half of the original activity after nearly 1500 min of testing. However, on the Au/Ce-Co-O_x/Al₂O₃ catalyst, at the beginning of CO oxidation, the CO conversion reached as high as 78%, 2.2 times that of the unmodified Au/Al₂O₃ catalyst. After a long time of activity test, a conversion of approximately 55% over Au/Ce-Co-O_x/Al₂O₃ was maintained, corresponding to a retention of 70% of the original activity and 3.7 times higher than that of the Au/Al₂O₃ catalyst. In addition, a well-known active and stable reducible oxide supported Au catalyst (1 wt% Au/Fe₂O₃-HgI) synthesized by Haruta's laboratory and obtained from Haruta Gold Inc., was compared with our Au catalyst. As shown in Fig. 1a (inset), the Au/Fe₂O₃-HgI catalyst had a very high initial activity, but suffered from a faster deactivation. Under the same conditions, although the initial activity of our Au/Ce-Co-O_x/Al₂O₃ catalyst was slightly lower than that of Au/Fe₂O₃-HgI, the Au/Ce-Co-O_x/Al₂O₃ catalyst obviously lost its activity much more slowly. After 50 min, the CO conversion over Au/Ce-Co-O_x/Al₂O₃ became higher than that over 1 wt% Au/Fe₂O₃-HgI, demonstrating that a much better stability was found on Au/Ce-Co-O_x/Al₂O₃.

Further investigation of the intrinsic catalytic activity was made by means of the specific reaction rates of the two catalysts (Fig. 1b). The specific reaction rate over Au/Ce-Co-O_x/Al₂O₃ was more superior to that on the Au/Al₂O₃ catalyst and this was consistent with the results of the CO conversion method mentioned previously. The reaction rate over Au/Ce-Co-O_x/Al₂O₃ catalyst was calculated to be 0.22 mol_{CO} mol_{Au}⁻¹ s⁻¹ when the test was started, and it was 3.8 times that of Au/Al₂O₃ catalyst (0.057 mol_{CO} mol_{Au}⁻¹ s⁻¹). When the reaction had proceeded for 150 min, a more striking observation was that the reaction rate of the Au/Ce-Co-O_x/Al₂O₃ catalyst had reached 0.16 mol_{CO} mol_{Au}⁻¹ s⁻¹, which was nearly 6 times that of the Au/Al₂O₃ catalyst (0.025 mol_{CO} mol_{Au}⁻¹ s⁻¹). Thus, it was further confirmed that co-decoration of Al₂O₃ by CeO_x and CoO_x had a significant promotional effect on the catalytic performance of the alumina-based Au catalysts.

The activity of CO oxidation on the Au/Ce-Co-O_x/Al₂O₃ and Au/Al₂O₃ catalysts in the feed gases with or without CO₂ was studied (Fig. S1, ESI[†]). At a very high space velocity of 120 000 mL g_{cat}⁻¹ h⁻¹, the CO conversion over the Au/Al₂O₃ catalyst decreased from 48% (no CO₂ in the feed gases) to 36% (60 vol% CO₂ in the feed gases) at the start of reaction, and then the CO conversion quickly decreased by nearly half to 20% as the reaction time progressed. However, on the Au/Ce-Co-O_x/Al₂O₃ catalyst, it is interesting that the CO conversions were both very high, reaching as high as 82% (no CO₂ in the feed gases) and 78% (60 vol% CO₂ in the gas feed) at the beginning of the CO oxidation. In order to show the promotional effect of CeCoO_x on the stability in a CO₂-rich atmosphere, ratios of CO conversion in the CO₂ rich atmosphere (60 vol% CO₂) to that in the atmosphere without CO₂ (0 vol% CO₂) over Au/Ce-Co-O_x/Al₂O₃ and Au/Al₂O₃ were calculated (Fig. 2). Compared with Au/Al₂O₃, Au/Ce-Co-O_x/Al₂O₃ had a higher ratio, indicating that Au/Ce-Co-O_x/Al₂O₃ exhibited a better tolerance to high concentrations of CO₂. Similarly, the

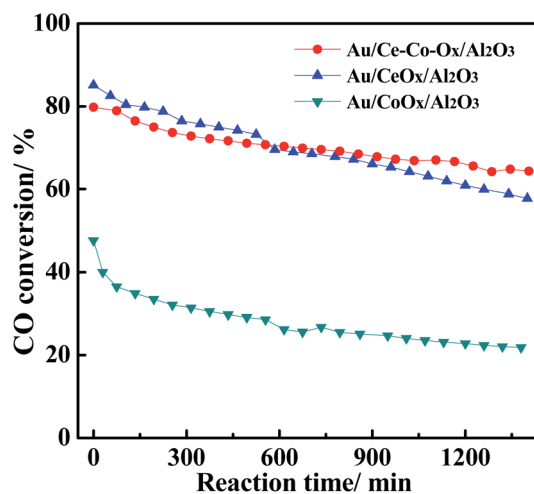


Fig. 3 The CO conversion on the Au/CeO_x/Al₂O₃, Au/CoO_x/Al₂O₃ and Au/Ce-Co-O_x/Al₂O₃ catalysts. Reaction conditions: 1 vol% CO + 0.5 vol% O₂, balanced N₂, WHSV = 120 000 mL g⁻¹ h⁻¹, temperature = 220 °C.

reaction rates over the Au/Al₂O₃ and Au/Ce-Co-O_x/Al₂O₃ catalysts almost showed the same trend, as shown in Fig. S2 (ESI[†]). Meanwhile, compared with the reaction rate obtained in the atmosphere without CO₂, the reaction rate of CO oxidation over Au/Ce-Co-O_x/Al₂O₃ maintained one-half or more (0.22 vs. 0.42 mol_{CO} mol_{Au}⁻¹ s⁻¹) when reacted in a CO₂-rich atmosphere, which further indicated that the decoration of CeO_x and CoO_x had indeed improved the catalytic activity of CO oxidation.

In addition, the CO conversions on Au/Ce-Co-O_x/Al₂O₃, Au/CeO_x/Al₂O₃ and Au/CoO_x/Al₂O₃ were also obtained at a space velocity of 120 000 mL g_{cat}⁻¹ h⁻¹, and the results are shown in Fig. 3. The Au/CeO_x/Al₂O₃ catalysts had a higher original activity, which was about twice that on the Au/CoO_x/Al₂O₃ catalyst, which may be due to the lower Au loading of Au/CoO_x/Al₂O₃. Furthermore, the Au/Ce-Co-O_x/Al₂O₃ catalyst not only had a high original activity, but also possessed better reaction

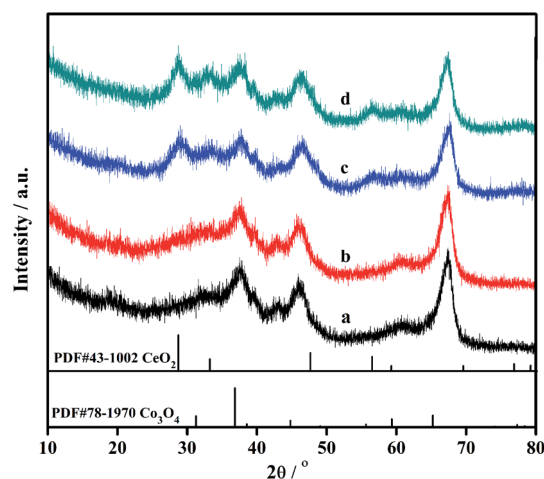


Fig. 4 XRD diffraction patterns of Al₂O₃ (a), Au/Al₂O₃ (b), Ce-Co-O_x/Al₂O₃ (c) and Au/Ce-Co-O_x/Al₂O₃ (d).



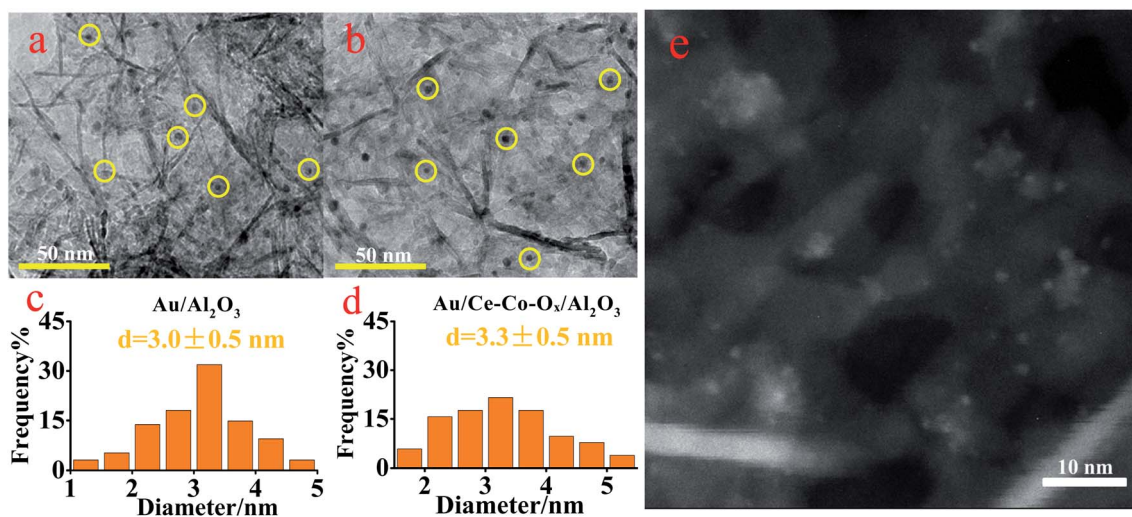


Fig. 5 The TEM images of the Au/Al₂O₃ (a) and Au/Ce-Co-O_x/Al₂O₃ catalysts (b) with their Au particle size distributions (c and d) and HADDF-STEM image of the Au/Ce-Co-O_x/Al₂O₃ catalyst (e).

stability than that on Au/CeO_x/Al₂O₃ during CO oxidation. Therefore, co-decoration with CeO_x and CoO_x could promote the stability of CO oxidation in a CO₂-rich atmosphere and it is important to clarify the promotional principle.

3.2 Au particle sizes and strong metal-support interaction (SMSI)

To reveal the unique effect of co-decorating oxides on the catalytic performance of CO oxidation on the Au/Ce-Co-O_x/Al₂O₃ catalyst in O₂-poor and CO₂-rich feed gases, further characterizations were carried out to explore the essential influence of the modification of CeO_x and CoO_x on the structure of the Au active sites. Firstly, the structure of the supports and the distribution of Au NPs of the two catalysts were studied using XRD and TEM techniques. As shown in Fig. 4, three peaks located at 37°, 45°

and 66° could be assigned to the diffraction peaks of Al₂O₃ (PDF 87-0597), which were found in all the samples, and the diffraction peaks (28°, 33°, 56.3°) were also observed and attributed to CeO₂. However, the diffraction peak of Co₃O₄ or other CoO_x was absent, because CoO_x might be highly dispersed on the surface of Al₂O₃. In addition, no diffraction peaks of Au species, including Au⁰ or Au₂O₃, were observed on the surface of the Au/Al₂O₃ and Au/Ce-Co-O_x/Al₂O₃ catalysts, indicating that the Au species might also be highly dispersed.

In order to confirm the conclusions given previously, TEM was conducted. As shown in Fig. 5, the Au NPs were both well dispersed on the surface of Au/Al₂O₃ and Au/Ce-Co-O_x/Al₂O₃ catalysts with a mean particle size of (3.0 ± 0.5) nm and (3.3 ± 0.5) nm, respectively. It has been reported by many researchers that the diameter of the Au particle could affect the CO

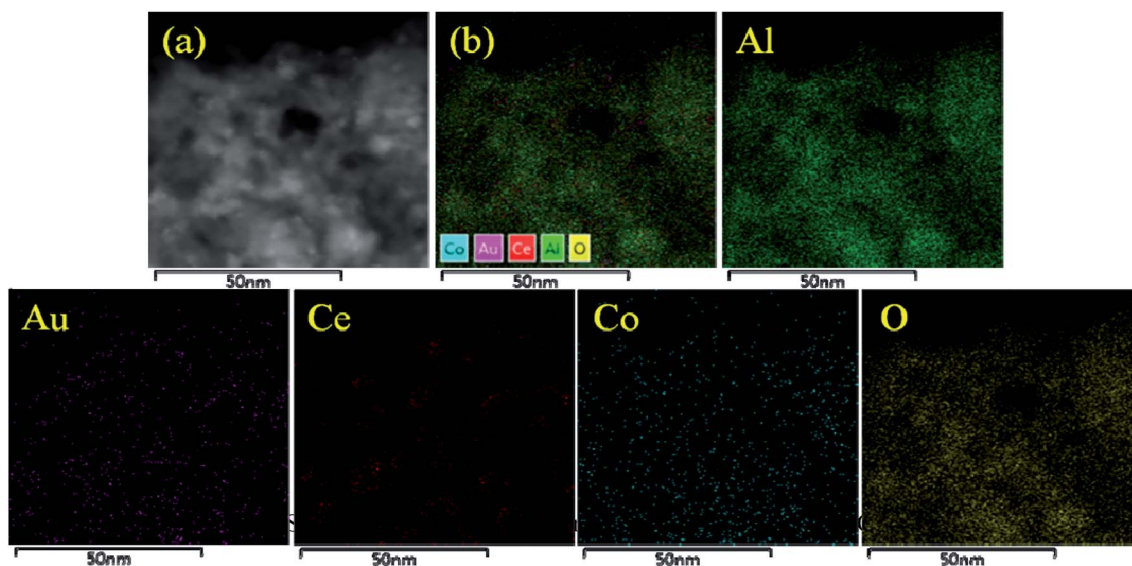


Fig. 6 HADDF-STEM image (a) and EDS mapping (b) of the Au/Ce-Co-O_x/Al₂O₃ catalyst.



oxidation activity, and the optimum particle size of Au might be in the range of 0.5–5 nm.²⁸ The Au particle size in this study was within this range, guaranteeing a high CO oxidation rate. In order to further verify the dispersion of Au particles in the Au/Ce-Co-O_x/Al₂O₃ catalyst, HAADF-STEM was also conducted. As shown in Fig. 5e, the bright spot represents Au NPs, whereas the large pale white patch is Ce-Co-O_x, indicating that most of the Au NPs were attached to the surface of Ce-Co-O_x. A uniform special distribution of the Au, Ce and Co elements can also be observed from the results of the energy dispersive spectrometry (EDS) mapping of the HAADF-STEM image (Fig. 6). The spectra of energy dispersive X-ray spectroscopy (EDX) line scan demonstrated a similar distribution of the Au, Ce and Co elements along one particle (Fig. S3, ESI[†]), indicative of their close contact. The close contact between Au NPs and Ce-Co-O_x can lead to a strong interaction between Au and Ce-Co-O_x,^{29,30} thus benefiting the CO oxidation.

The difference in the mean particle sizes of the two catalysts was insignificant, which might not be the main reason for the different CO oxidation activity and stability. Thus, it can be proposed that the Au/Ce-Co-O_x/Al₂O₃ had a much higher reactivity for the SMSI between Au and the Ce-Co-O_x/Al₂O₃ composite support, and the chemical properties of Ce-Co-O_x composite oxides were likely to benefit the CO oxidation reaction.

3.3 Oxygen species on the surface

In order to investigate the chemical properties of the supports, the adsorption/desorption capacity of the oxygen species on the surface of the supports were measured using the O₂-TPD and H₂-TPR experiments. Prior to the O₂-TPD tests, the catalyst samples were reduced *in situ* with H₂ at 300 °C for 60 min and then purged with He for 30 min. As shown in Fig. 7, the desorption peaks of the two catalysts at 140 °C were similar at low temperatures, which can be mainly attributed to adsorbed oxygen species on the Au NPs²⁸ and the desorption peak of Au/Ce-Co-O_x/Al₂O₃ was a little larger than that of Au/Al₂O₃. Also, a broad peak at ~260–550 °C was observed over Au/Al₂O₃, which

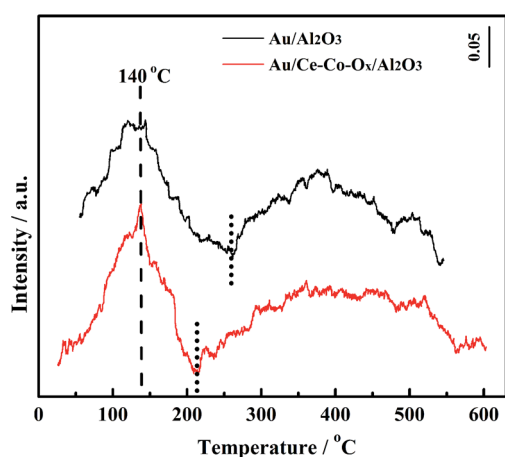


Fig. 7 The O₂-TPD profiles of the Au/Ce-Co-O_x/Al₂O₃ and Au/Al₂O₃ catalysts.

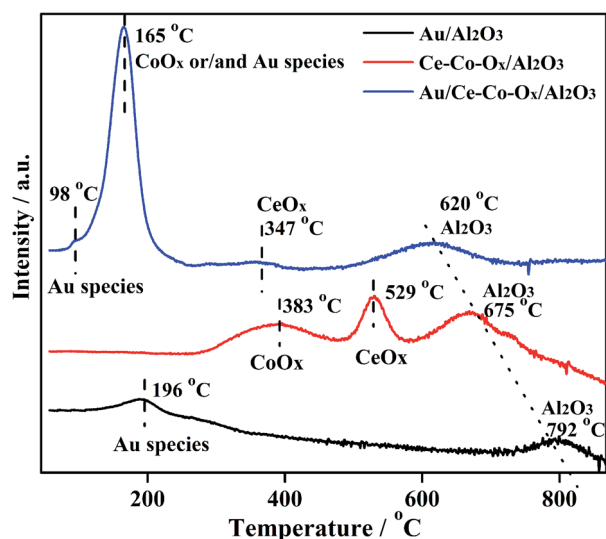


Fig. 8 The H₂-TPR profiles of the Au/Ce-Co-O_x/Al₂O₃ and Au/Al₂O₃ catalysts.

could be ascribed to the desorption of the lattice oxygen. The lower the desorption temperature, the easier the labile lattice oxygen species could react with CO on the support surface. After the co-decoration of CeO_x and CoO_x, the desorption temperature of the lattice oxygen shifted to a lower temperature (210–600 °C) over the Au/Ce-Co-O_x/Al₂O₃ catalyst and its peak area increased by nearly 200% (the peak areas of Au/Al₂O₃ and Au/Ce-Co-O_x/Al₂O₃ after integration were 68 and 120, respectively). This means that more labile lattice oxygen species were generated on the surface of the support and reacted easily with the adsorbed CO.^{30–32}

It has been reported previously by many researchers that the adsorbed oxygen can directly combine with CO on the catalyst to produce CO₂ over Au/Al₂O₃, and its lattice oxygen cannot participate in this reaction.^{33,34} However, Widmann and Behm^{35,36} reported that the lattice oxygen on the reducible support surface could participate in CO oxidation and oxygen vacancies could be formed. Then, the adsorbed oxygen will replace the oxygen vacancy and form a new cycle.^{35–38} The conclusion that the lattice oxygen species of CeO_x and CoO_x can participate in CO oxidation was also confirmed by the ¹⁸O isotope labelling experiment conducted by Madier *et al.*³⁹ and Amin *et al.*⁴⁰ Therefore, it could be inferred that both the adsorbed and lattice oxygen species contributed to CO oxidation in this study.

The previous results were verified by the H₂-TPR. As shown in Fig. 8, two H₂ consumption peaks at 196 °C and 792 °C were observed over Au/Al₂O₃, and ascribed to the reduction of Au species and the lattice oxygen of Al₂O₃, respectively. When Al₂O₃ was decorated with CeO_x and CoO_x, three peaks were observed, which can be assigned to the reduction of CoO_x (283–483 °C), CeO_x (483–572 °C),^{1,2} and lattice oxygen of Al₂O₃ (675 °C) possibly due to the H₂ spill over from CoO_x or CeO_x, respectively. After Au was deposited on the Co-O_x/Al₂O₃ composite support, the reduction peaks of the Au species, CoO_x, CeO_x and



Al_2O_3 all shifted to lower temperatures (98 °C, or 98–165 °C for the overlap of the reduction peak of partial Au species), demonstrating that the SMSI between Au and the composite support was increased. It was clearly observed that after co-decoration and Au loading, more labile oxygen species were generated. The labile oxygen species were important for improving the reaction rate on catalysts for CO oxidation, for example, on Ce-Co-O. The labile oxygen species were important for improving the reaction rate on catalysts for CO oxidation, for example, on Ce-Co-O.^{35–40} A synergistic effect in the CeO_2 and Co_3O_4 compound was found by Luo *et al.*³⁷ in the Ce-Co-O catalyst, resulting in a better activity of the CO oxidation. Thus, it can be inferred that the synergistic effect was also present in our catalyst, increasing the amount of labile oxygen species. In general, the more oxygen species adsorbed by the Au NPs, the more labile lattice oxygen species there were on the surface of the support, jointly promoting the catalytic activity on the Au/Ce-Co-O_x/Al₂O₃ catalyst. Therefore, the Au/Ce-Co-O_x/Al₂O₃ catalyst was greatly improved due to the increase of the number of labile oxygen species.

3.4 Stability of the carbonate species

Generally, the acidity and basicity of the support have a great influence on the catalyst's performance for accumulation of carbonate species, especially in the simulated CO₂-rich atmosphere of the CO₂ laser, and thus, this was explored with CO₂-TPD. The higher temperature of the CO₂ desorption peak, the higher the strength of the alkaline sites. As shown in Fig. 9, an obvious peak of CO₂ desorption at the lower temperature of ~100 °C was observed for both catalysts, which was assigned as the desorption of CO₂ from weaker surface alkaline sites. This reaction was carried out at 220 °C, and at this temperature the CO₂ adsorbed on these weaker alkaline sites would be easily desorbed, and there would be little or no accumulation of carbonate species. Therefore, the activity of these two catalysts was not affected by these weak alkaline sites. Meanwhile, large broad peaks of CO₂ desorption, assigned as medium (220–550 °C) and strong alkali sites (>550 °C),³⁷ were also found on the

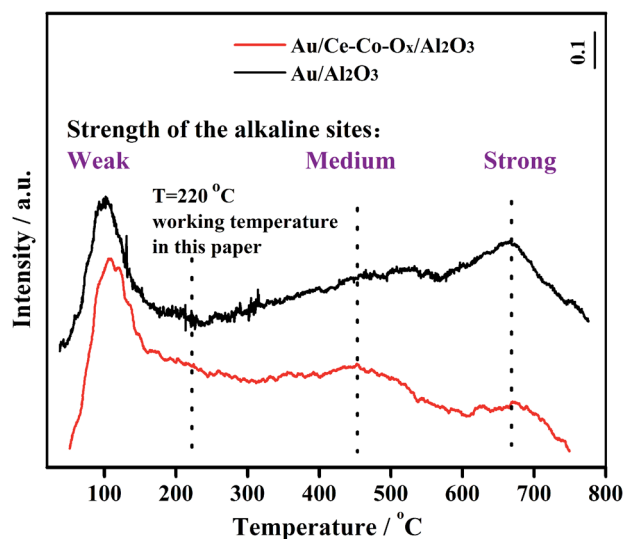


Fig. 9 The CO₂-TPD profiles of Au/Ce-Co-O_x/Al₂O₃ and Au/Al₂O₃.

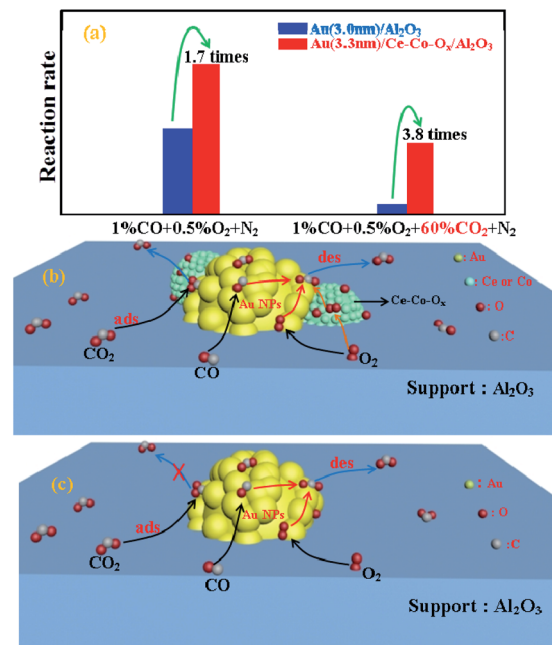


Fig. 10 The CO oxidation specific rates (a) and the mechanism on Au/Ce-Co-O_x/Al₂O₃ (b) and Au/Al₂O₃ (c).

surface of Au/Al₂O₃, and were significantly larger than those found on the Au/Ce-Co-O_x/Al₂O₃ catalyst, therefore the Au/Ce-Co-O_x/Al₂O₃ catalyst had less strong alkali sites and could accumulate less carbonate species to maintain its high activity during the reaction. The CO₂ was reported to have a negative role on CO oxidation, because the carbonate species formed on the catalyst surface from the reaction between CO₂ and the lattice oxygen could inhibit the recovery of vacancies by O₂.⁴¹ However, the presence of Ce-Co-O_x led to less carbonate species on the catalyst surface in the CO₂-rich atmosphere (Fig. 10), alleviating the negative effect of CO₂. As summarized in Fig. 10, the more labile lattice oxygen increased the probability of the recovery of the vacancies by O₂. The reasons given previously may be why the Au/Ce-Co-O_x/Al₂O₃ catalyst was much more active and stable but the Au/Al₂O₃ catalyst performance was much lower and it lost its activity rapidly in a CO₂-rich atmosphere.

4. Conclusions

In summary, a novel Au/Ce-Co-O_x/Al₂O₃ catalyst, possessing nearly the same mean particle size as Au/Al₂O₃, was prepared by co-decoration of CeO_x and CoO_x on the Au/Al₂O₃ catalyst. The co-decoration of the Ce-Co composite oxides dramatically improved the strong interaction between the gold and the support, increased the labile lattice oxygen species, and meanwhile decreased the strength of the alkaline sites on the surface of the support, and thus greatly improved its performance for CO oxidation in the simulated atmosphere of the CO₂ laser where the feed gases contained a low concentration of O₂ and a high concentration of CO₂. This work clarified the catalyst



design for CO oxidation in CO₂-rich atmospheres of the sealed CO₂ laser.

Conflicts of interest

There are no conflicts to declare.

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