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Use of nanohybrid nanomaterials in water treatment: highly efficient removal of ranitidine†

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Entire elimination of pharmaceutical drugs from waste- and domestic-waters has attracted great attention due to their potent adverse effects on human health, particularly the human immune system. Many risks have been related to the presence of different types of drugs at different concentrations in wastewater. These risks include antimicrobial resistance (AMR), endocrine action, hormonal activation of cancers, and photodegradation of drugs. In this study, new nanohybrid materials consisting of graphene oxide (GO) and oxidized carbon nanotubes (OCNTs) were developed to remove a well-known drug, namely, ranitidine that treats stomach ulcers and gastrointestinal (GI) reflux disease from aqueous solutions. The characterization of synthesized nanohybrid GO-OCNTs was performed using spectroscopic (FTIR, and XRD), thermogravimetric (TGA) and microscopic (SEM) techniques. Batch adsorption experiments were used to investigate the technical feasibility of using synthesized GO-OCNTs for the removal of ranitidine from aqueous solutions. The effects of different operating conditions such as contact time, nanohybrid mass, solution temperature, solution pH, % crosslinking agent, and GO-to-OCNT ratio on the entire elimination of ranitidine were investigated. The experimental results indicated that the removal of ranitidine was very efficient, where 98.3% removal of the drug from aqueous solutions was achieved with a drug uptake of 97.8 mg g⁻¹. Moreover, the results indicated the optimum conditions for the removal of ranitidine, which are as follows: contact time = 140 minutes, nanohybrid GO-OCNT mass = 10 mg, solution temperature = 290 K, solution pH = 6.4, % crosslinking agent = 0.5%, and GO to O-CNT ratio = 1 : 4. The equilibrium data were fitted to different adsorption isotherms and Langmuir was found to best describe our data. Dynamic studies demonstrated that ranitidine adsorption followed pseudo-second order, and the thermodynamic parameters confirmed exothermic drug adsorption as well as the physisorption process.

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Introduction

Pharmaceuticals existing in sewage treatment plant effluents, wastewaters, and daily drinking waters have been found responsible for acute and chronic effects on humans and the environment.¹ The adverse effects of pharmaceuticals in wastewater are ringing the bell for hidden threats on the human health, animals, and plants.^{2–4} Due to millions of medical prescriptions of drugs worldwide, unmetabolized pharmaceuticals are accumulated in wastewater either through human urine or dislodged faeces.^{5,6} Whenever the concentration of drugs in wastewater exceeds the shelf concentration, it causes toxicity to humans, animals and plants. Latest statistics

indicate that there are more than 3000 different drugs prescribed. Such enormous number of drugs in wastewater indicates the difficulty in efficiently treating wastewater that contains some of these drugs.⁷

Ranitidine (Fig. 1) is a histamine H₂-receptor antagonist drug and it is a widely used medication for treating gastric ulcers, active duodenal ulcers, Zollinger-Ellison syndrome and gastroesophageal diseases.⁸ Ranitidine reduces the amount of acid secreted by blocking histamine,⁹ and can also induce the activation of immune system in patients.¹⁰ In some cases, there are some bacteria producing histamine that causes acidity; therefore, antihistamines should be taken in addition to anti-bacterial agents.¹¹ In 2019, more than 12 million medical prescriptions for ranitidine were reported in the US.¹²

Ranitidine has been identified in many wastewater effluents with various concentrations.^{13–17} It was identified as one of the pharmaceuticals with a high predicted environmental concentration of around 100 ng L⁻¹ that causes risks to the aquatic environment¹⁸ and ranitidine toxicity occurs when organisms are exposed for a long time. A chronic toxicity test for ranitidine showed that it has ecotoxicity effects on aquatic organisms with

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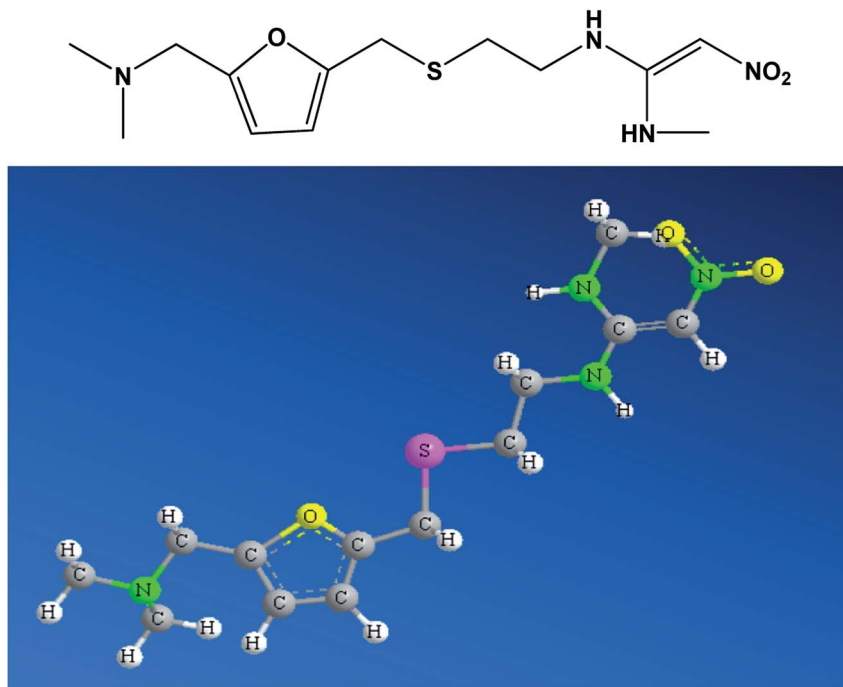


Fig. 1 Chemical and 3D structures of ranitidine.

half maximal effective concentrations (EC₅₀) of 2.5 ppm for calyciflorus and 1.5 ppm for dubia. Another dangerous risk resulting from the presence of ranitidine in the wastewater is the formation of a dangerous substance during the sterilization process named *N*-nitrosodimethylamine (NDMA) and classified as a carcinogen. Ranitidine is considered the main source of NDMA where the conversion rate reaches 90%,¹⁹ and consequently, it was banned.²⁰ In addition, the risk quotient (RQ) for ranitidine is identified as a medium risk.^{21,22} It has been reported that the removal of ranitidine from wastewater plants is weak and poor.²³

Different techniques have been employed to remove pharmaceuticals including ranitidine from wastewater. These techniques include activated sludge and trickling filter processes,^{24,25} biosorption,²⁶ oxidation,²⁷ reverse osmosis,²⁸ adsorption by activated carbon²⁹ and multifunctional carbon nanotubes in water treatment.³⁰ However, these techniques are either expensive or not efficient. Nanomaterials such as carbon nanotubes (CNTs) have a high adsorption capacity due to the presence of voids, pores, and adsorption sites.³¹ They are categorized by their excellent chemical and thermal stability,³² high adsorption surface area over 1000 m² g⁻¹ and low-cost materials.^{33,34} In addition, graphene oxide (GO) nanocomposites were used for the removal of pharmaceuticals and personal care products from wastewater.^{35–39}

In this work, we combined graphene oxide (GO) with oxidized carbon nanotubes (O-CNTs) to make nanohybrid GO-OCNT materials that could efficiently remove ranitidine from aqueous solutions. The new nanohybrid material was characterized by different spectroscopic, thermal, and microscopic techniques. The effects of different operating conditions such

as temperature, pH, initial drug concentrations, contact time, % crosslinking agent, and GO-to-O-CNT ratio were investigated. Different kinetics, mass transfer, and isotherm models were used to analyze the dynamics and the thermodynamics of the experimental results.

Experimental

Materials

Graphene was purchased from Sigma-Aldrich, and carbon nanotubes were purchased from Nanocyl® NC7000™, Belgium. Ranitidine (assay > 99%) was supplied by a local pharmaceutical company, Jordan. Other reagents were of analytical grade and used as received: Tween® 80 used as a high-dispersion power surfactant with a micellar average molar mass of 79 000 (BBC chemicals), HCl 37% (Scharlau), H₂SO₄ acid 95–97% (Riedel dehaen), HNO₃ 69–70% (BBC Chemicals), H₂O₂ (Merk), CaCl₂ and KMnO₄, NaOH (Scharlau), and H₃PO₄ 85% (Riedel dehaen).

Investigation tools

Fourier transform infrared (FTIR). FTIR spectroscopy (Bruker, Germany) was used to investigate the functional groups of functionalized GO and oxidized multi-walled CNTs. The recorded spectra were in the range of 4000–400 cm⁻¹ using a KBr powder.

Thermogravimetric analysis (TG). TG thermograms (Netzsch Proteus, Germany) were used to study the thermal stability of GO and multi-walled CNTs before and after the oxidation processes. Samples were heated from room temperature up to 900 °C at a heating rate of 10 °C min⁻¹ under the flux of inert nitrogen gas. Derivative thermogravimetry (DTG) technique was



used to determine the decomposition temperature of the samples.

Scanning electron microscope (SEM). A SEM (Inspect F50), a high-resolution Schottky field emission gun (FEG), a high vacuum and Bruker EDS microanalyser, an X-Flash silicon drift detector (SDD) were used to study the morphological changes of graphene and multi-walled CNTs before and after the oxidation processes. Samples were sputtered by gold ions prior to imaging. All images were tuned and resolved using the software programs of the instrument.

X-ray diffraction (XRD). A Rigaku Goniometer X-ray diffractometer (Ultima IV (1 & 5 mm), Japan) equipped with a Cu-K α radiation source operating at an accelerating tube voltage of 40 kV and tube current of 40 mA was used to demonstrate the crystalline structure of graphene and multiwall CNTs before and after the oxidation process. The scanning rate was 2° per min from 5° to 60° angle range.

UV-vis spectrophotometry. A UV-vis spectrophotometer (Hach Lange DR5000™) was used to measure the concentrations of ranitidine. A calibration curve for ranitidine was established. The samples were scanned in the range of 200–800 nm and the maximum wavelength (λ_{\max}) was set at 227 nm.

Synthesis of graphene oxide (GO)

Around 225 mg of graphene powder was mixed with 30 mL of 9 : 1 ratio of sulfuric acid (H₂SO₄) to phosphoric acid (H₃PO₄) under continuous stirring for six hours according to Hummers method.⁴⁰ Then, 1.32 g potassium permanganate (KMnO₄) was added and 675 μ L hydrogen peroxide (H₂O₂) was dropped slowly to remove excess potassium permanganate and dilute hydrochloric acid (HCl) was added. The solution was centrifuged and decanted. The final product was washed with a 1 : 3 ratio of concentrated hydrochloric acid to water solution and finally dried.⁴¹

Synthesis of oxidized carbon nanotubes (OCNTs)

An amount of 2000 mg multi-walled carbon nanotubes were placed in a 50 mL dried round-bottomed flask equipped with a condenser, to which 30 mL of 9.0 M nitric acid (HNO₃) solution was slowly added. The mixture was refluxed at 75 °C for 24 hours. After completion, the oxidized CNTs were filtered and the trace amount of O-CNTs suspended in the solution was collected by centrifugation. Finally, the oxidized CNTs were purified from nitric acid traces by washing several times with distilled water until the pH of the filtrate solution became neutral. The O-CNTs samples were dried at ambient temperature and stored until used elsewhere.⁴²

Fabrication of nanohybrid GO-OCNTs

An amount of 500 mg of graphene oxide (GO) was dispersed in 150 mL of 2.5% Tween-80 surfactant solution (w/w) under continuous stirring at 70 °C for two hours to make water-dispersed GO solution. Similarly, in a separate tube, 500 mg of oxidized carbon nanotubes (O-CNTs) was dispersed in 150 mL of 2.5% Tween-80 surfactant solution at 70 °C to make water-dispersed CNT solution.⁴³ The water-dispersed solutions of GO

and O-CNTs were mixed and slowly dropped in a calcium chloride solution to make 2% CaCl₂ concentration under 100 rpm stirring. For complete nucleation of the nanohybrid sample, the mixture was left stirring overnight at ambient temperature. The final product was collected by centrifugation and the nanohybrid GO-OCNT materials were dried and stored until use.

Drug removal

The nanohybrid GO-OCNTs were placed in the ranitidine solution at different concentrations and shaken in the Memmert shaker for different periods of time. After time completion, the samples were centrifuged at 4000 rpm for 15 minutes and the supernatant was decanted. The drug uptake by nanohybrid GO-OCNTs was calculated using the following equation:

$$q_e = \frac{(C_o - C_e)V}{w} \quad (1)$$

where q_e is the equilibrium drug uptake (in mg g⁻¹), C_o is the initial concentration of the drug (in mg L⁻¹), C_e is the equilibrium drug concentration (in mg L⁻¹), V is the volume of the solution (in L) and w is the mass of the nanohybrid material (in g).

In order to establish a calibration curve to obtain the linear equation between the absorbance and the concentration, a stock solution of 100 ppm ranitidine was prepared with deionized water and then diluted to obtain 25, 20, 15, 10, 5, and 1 ppm solutions. The absorbance was measured by UV-vis spectroscopy at a maximum wavelength (λ_{\max}) of 227 nm.

Batch adsorption experiments were conducted to investigate and optimize the adsorption conditions. The effect of time and the optimum time for adsorption were investigated at a pH value of 6.4 and a temperature of 17 °C using 10 mg nanohybrid mass and a ranitidine solution concentration of 20 ppm for time intervals from 20 to 180 minutes. The GO-OCNT ratio was kept at 1/1 and the % CaCl₂ was 2.0%. The effect of nanohybrid mass was investigated by conducting adsorption experiments with masses 10–30 mg for 140 minutes at a pH value of 6.5, 17 °C, GO/O-CNT ratio of 1/1, and 2.0% CaCl₂. The effect of temperature was investigated over a temperature range of 17–30 °C, for 140 minutes at pH 6.5, GO/O-CNT ratio of 1/1, and 2.0% CaCl₂. The effect of solution pH on drug removal was studied in the pH range of 2–11 for 140 minutes at 17 °C, GO/O-CNT ratio of 1/1, and 2.0% CaCl₂. For the effect of crosslinker concentrations, three concentrations of CaCl₂ (0.5, 2 and 4%) were investigated for 140 minutes at pH 6.5, 17 °C, and a GO/O-CNT ratio of 1/1. The effect of GO/O-CNT ratio was studied in adsorption experiments with different GO/O-CNT ratios of 1/2, 1/3, 1/4, 1/1, 2/1, 3/1, and 4/1, for 140 minutes at pH of 6.5, 17 °C, and 2.0% CaCl₂. Adsorption isotherm experiments were studied using initial concentration solutions from 10 to 25 ppm at three temperatures 290, 298 and 303 K, for 140 minutes at pH 6.5, 17 °C, GO/O-CNT ratio of 1/1, and 2.0% CaCl₂.

Desorption process

Regeneration of adsorbents is an extremely significant step after completion of drug adsorption process. It allows use of the



nanohybrid GO-OCNTs several times. For this purpose, 500 mg nanohybrid GO-OCNTs was soaked in 500 mL of 0.4 M NaOH solution and allowed to mix overnight at ambient temperature, and then the solution was decanted and washed several times with distilled water to remove traces of the drug and the remaining basic solution. The nanohybrid GO-OCNTs were dried and stored until re-use.⁴⁴

Results and discussion

Characterization of nanohybrid GO-OCNTs

Chemical structure. The functionalization of graphene and carbon nanotubes with different functional groups during the oxidation process was monitored by Fourier transform infrared (FTIR) spectroscopy. Fig. 2 shows the FTIR spectra for graphene

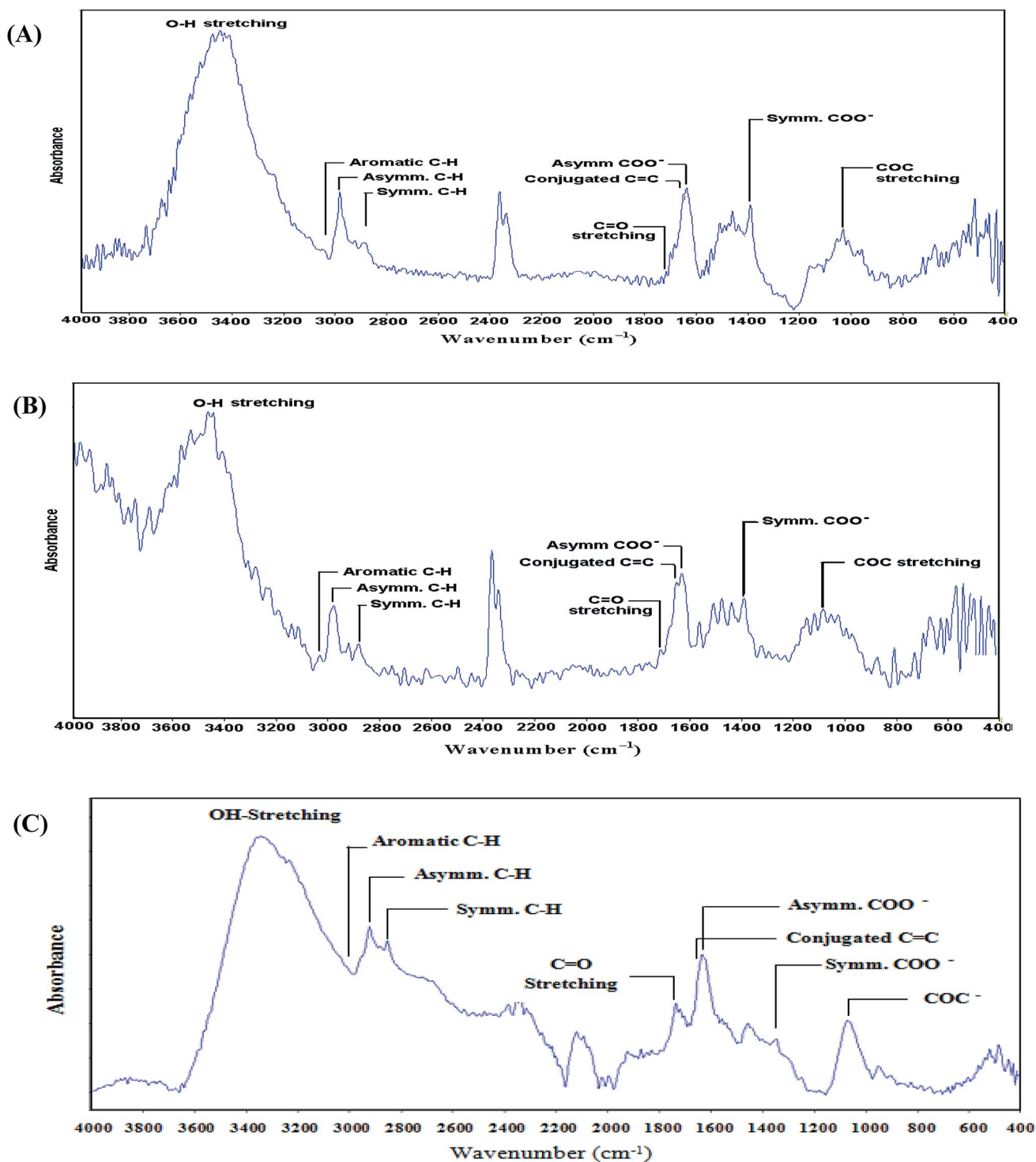


Fig. 2 FTIR absorbance spectra of (A) graphene oxide (GO), (B) oxidized carbon nanotubes (O-CNTs) and (C) nanohybrid GO-OCNTs.



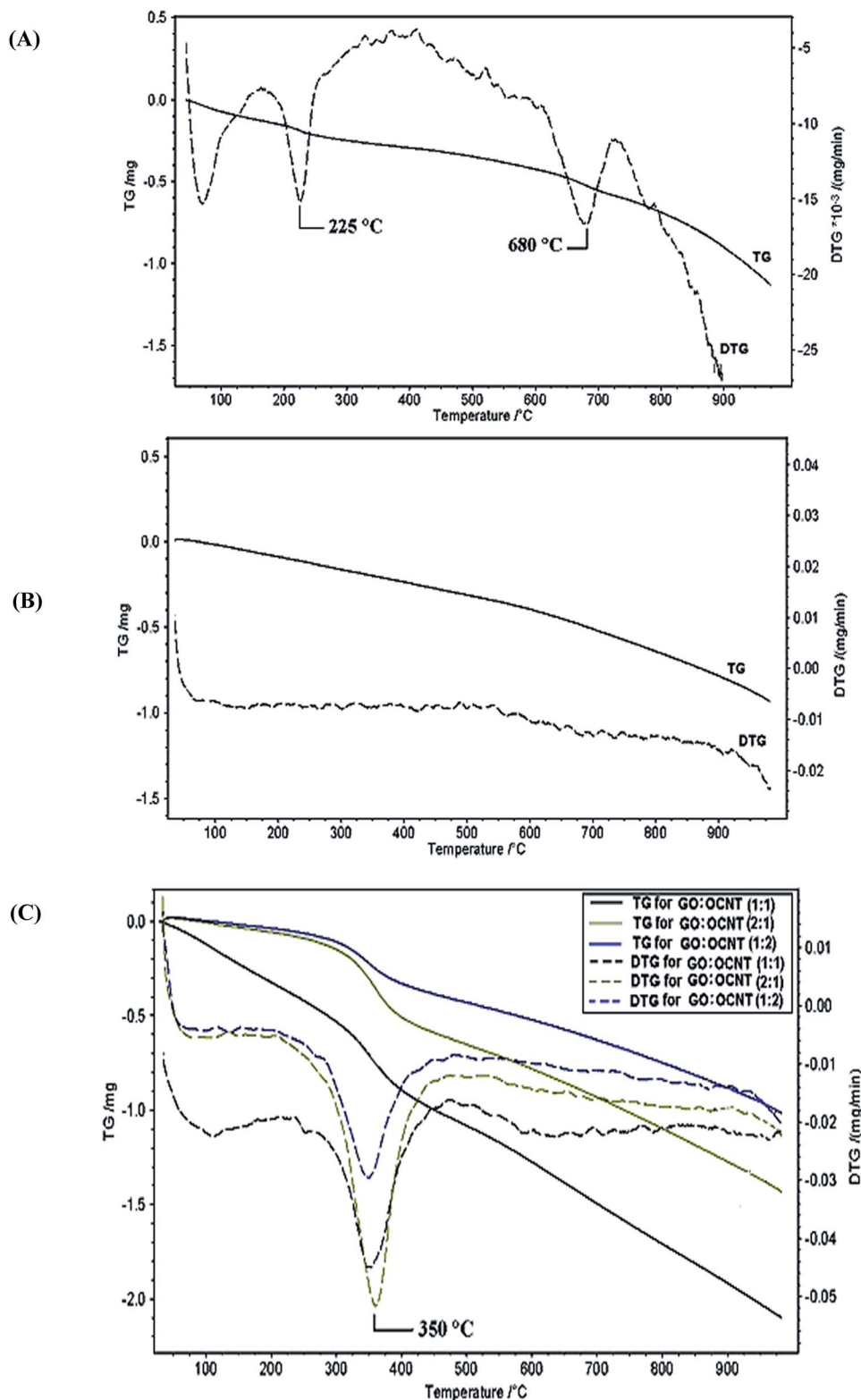


Fig. 3 TG and DTG thermograms of (A) graphene oxide (GO), (B) oxidized carbon nanotubes (O-CNTs), and (C) nanohybrid GO-OCNTs (1 : 1, 1 : 2 and 2 : 1 ratios).

oxide (GO), oxidized carbon nanotubes (O-CNTs), and nanohybrid GO-OCNTs. In addition, Table 1 ESI† illustrates the functional groups and their corresponding wavenumbers. In

graphene oxide (Fig. 2A), a highly intense hydroxyl (OH) group at 3447 cm^{-1} , asymmetric and symmetric carboxylate (COO^-) groups at 1632 and 1385 cm^{-1} , a carbonyl (C=O) group at



1711 cm^{-1} , and appearance of epoxy (COC) groups at 1031 cm^{-1} demonstrated the successful oxidation process of graphene. Moreover, the presence of highly intense conjugated C=C stretching at 1645 cm^{-1} endorsed the complete oxidation process with a nondestructive carbon skeleton of graphene. This step is extremely important because some oxidation process may end up with the complete destruction of the carbon skeleton. Similarly, in oxidized carbon nanotubes (O-CNTs), an intense hydroxyl (OH) group at 3451 cm^{-1} , respective asymmetric and symmetric carboxylate (COO^-) groups at 1625 and 1385 cm^{-1} , a carbonyl (C=O) group at 1709 cm^{-1} and the presence of epoxy (COC) groups at 1080 cm^{-1} demonstrated the successful oxidation process of CNTs (Fig. 2B). Besides, the presence of a highly intense conjugated C=C peak at 1649 cm^{-1} endorsed the complete oxidation process with the retained structure of carbon nanotubes. The nanohybrid GO-OCNTs showed similar functional groups of GO and O-CNTs (Fig. 2C). Crosslinking of carboxyl groups (COO^-) of GO and O-CNTs *via* Ca^{2+} ions was confirmed by the decay of asymmetric and symmetric COO^- peaks and the simultaneous development of a carbonyl (C=O) peak, as observed in Fig. 2C.

Thermal stability. Thermogravimetric analysis technique (TG) measures the endurance of samples when exposed to elevated temperatures until decomposition occur. Therefore, decomposition temperature exhibits the thermal stability of the sample. Fig. 3A shows the thermogravimetric analysis (TGA) curves and its derivative thermogravimetry (DTG) thermograms for graphene oxide. Two decomposition temperatures of GO were observed at 225 °C and 680 °C, respectively. The peak below 100 °C was attributed to adsorbed water on the surface of GO, which immediately evaporated as soon as heating started. The peak at 225 °C was attributed to pyrolysis of labile oxygen functional groups like CO, CO_2 gases and steam.^{45–47} Consequently, the decomposition peak at 680 °C was attributed to mass destruction and pyrolysis of the carbon skeleton of graphene oxide.⁴⁸ However, oxidized carbon nanotubes display nearly steady resistance for decomposition up to 900 °C, as observed in the DTG thermogram (Fig. 3B). The high resistance for degradation demonstrated the absence of disordered carbon responsible for degradation and confirmed robust carbon skeleton during the heating process, which result in high thermal stability of oxidized carbon nanotubes samples.⁴⁹ It also indicated that the oxidation process took place on the outer surface of carbon nanotubes as evidenced in the FTIR spectra. Nanohybrid GO-OCNTs displayed onset decomposition at 250 °C and its end at 450 °C with a decomposition temperature of 350 °C for different GO-to-O-CNT ratios (Fig. 3C). Upon crosslinking of COO^- groups of GO sheets with COO^- groups of O-CNT cylinders, the decomposition temperature of the labile oxygen functional groups in GO shifted from 225 °C (Fig. 3A) to 350 °C (Fig. 3C), and moreover, the decomposition peak at 680 °C disappeared in the nanohybrid samples. This clearly demonstrate that GO sheets became more thermally stable due to self-crosslinking and crosslinking with O-CNTs cylinders regardless of the ratio of GO to O-CNTs in the nanohybrid structures.

Table 1 Crystal structure parameters of graphene, GO, CNTs, OCNTs, and nanohybrid GO-OCNTs (1 : 2 ratio)

Nanomaterials	Intensity (cps)	2θ (degrees)	Interlayer spacing (d) (Å)
Graphene	41 300	26.14	3.4
GO	3197	11.55	7.7
	2307	23.00	3.9
CNTs	4158	25.24	3.5
	1265	42.76	2.1
OCNTs	6494	25.24	3.5
	1666	42.76	2.1
Nanohybrid GO-OCNTs	4893	24.7	3.6
	1311	42.9	2.1

Crystal structure. X-ray diffraction (XRD) patterns were used to identify the crystal structure. Bragg's equation was used to calculate the interlayer spacing in crystalline peaks of graphene, graphene oxide, carbon nanotubes (CNTs), oxidized carbon nanotubes (OCNTs) and nanohybrid GO-OCNTs as depicted in Table 1. A characteristic sharp (002) diffraction peak of graphene at 26.14° corresponds to hexagonal crystalline graphite⁵⁰ and an interlayer spacing of 3.4 Å between graphene nanosheets, as depicted in Fig. 4A. However, GO exhibited two peaks at 11.55° and 23.00°, which correspond to hexagonal crystalline graphite and an interlayer spacing of 7.7 Å and 3.9 Å between GO nanosheets (Fig. 4B). The interlayer spacing between crystalline layers change with the level of oxidation, and a higher level of oxidation yields different functional groups on the surface of GO and subsequently large interlayer spacings between nanosheets.^{51,52} The presence of broad peaks with wide interlayer spacing values confirms the presence of irregular disordered structures of oxygen functional groups like hydroxyl, epoxy and carboxyl on the surface of GO. In addition, CNTs have two peaks at 2θ angles 25.66° and 43.38° representing the (002) hexagonal graphite and (100) diffraction of graphite peaks.⁵³ Similarly, O-CNTs have the same two peaks appearing in CNTs with higher intensity values (Fig. 4C and D). The increment in the intensity of peaks for O-CNTs was attributed to successful oxidation process, and similar peak angles for CNTs and O-CNTs demonstrate that the crystal structure was not affected by the oxidation process.⁴³ Our nanohybrid GO-OCNTs show two diffraction peaks 24.7° and 42.9° regardless of the ratio of GO to OCNTs (Fig. 4E). These peaks correspond to the (002) and (100) crystal planes.⁵⁴ The broadening of diffraction peaks of nanohybrid GO-OCNTs was attributed to the loss of crystallinity and disordered structure during the oxidation process and to the large exfoliation during the formation of nanohybrids.^{52,55}

Morphologic structure. Scanning electron microscope (SEM) technique was used to evaluate the morphological changes of compounds on the micro- or nano-level scale. Powder graphene (Fig. 5A) shows micro-scale sheets and layers with 1–2 mm flake size and different flake thicknesses that were accumulated one above the other, whereas graphene oxide (Fig. 5B) shows exfoliated flakes formed during the oxidation process. The thin GO flakes hold hydroxyl, carboxyl, and epoxy functional groups in the inner and outer surfaces of the flakes. However, oxidized



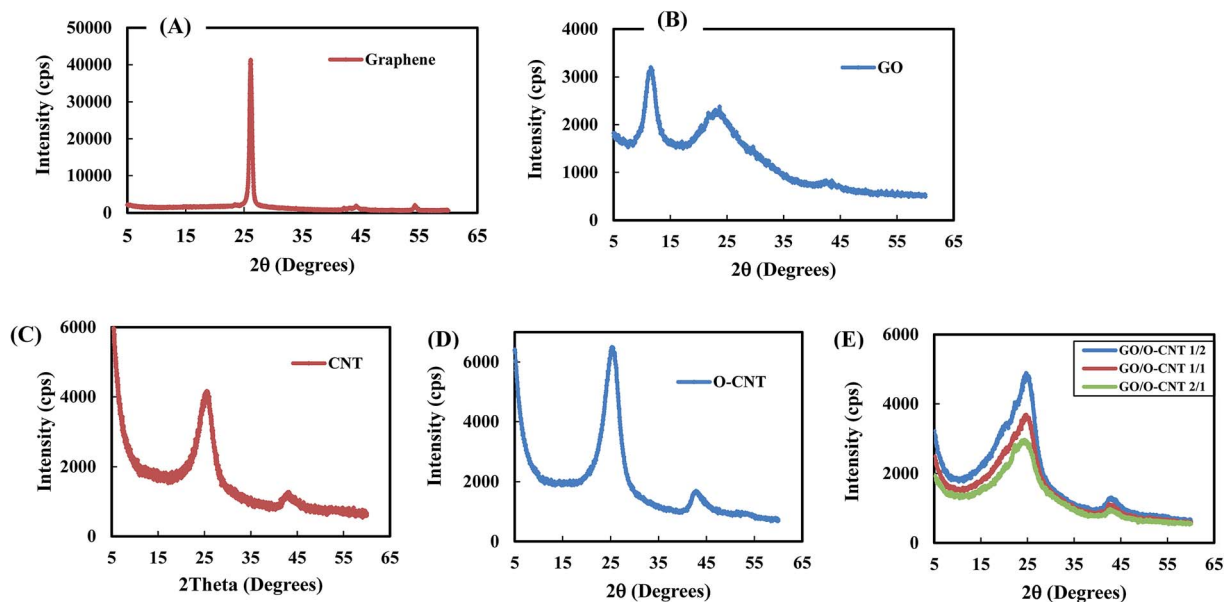


Fig. 4 XRD patterns of (A) graphene, (B) graphene oxide (GO), (C) carbon nanotubes (CNTs), (D) oxidized carbon nanotubes (OCNTs) and (E) nanohybrid GO-OCNTs (1 : 1, 1 : 2 and 2 : 1 ratios).

multi-walled carbon nanotubes (OCNTs) show cylindrical-shaped nanotubes that hold hydroxyl, carboxyl, and epoxy functional groups on their surfaces (Fig. 5D). When cylindrical oxidized carbon nanotubes crosslinked with sheets of graphene oxide (GO) through Ca^{2+} ions, the carboxyl groups of GO and OCNTs bound through calcium ions and therefore the threads of OCNTs were settled down on the surface of the GO sheets leading to the formation of nanohybrid GO-OCNTs as observed (Fig. 5E). Similarly, in the 1 : 4 ratio of nanohybrid GO-OCNTs,

the threads of OCNTs could make self-crosslinks and crosslinks with the surface of the GO sheet *via* a calcium ion crosslinking agent (Fig. 5F).

Optimization conditions

The experiments on optimization conditions were designed to determine the optimum conditions and parameters for ultimate elimination of ranitidine in aqueous solutions using the synthesized nanohybrid GO-OCNTs. These conditions

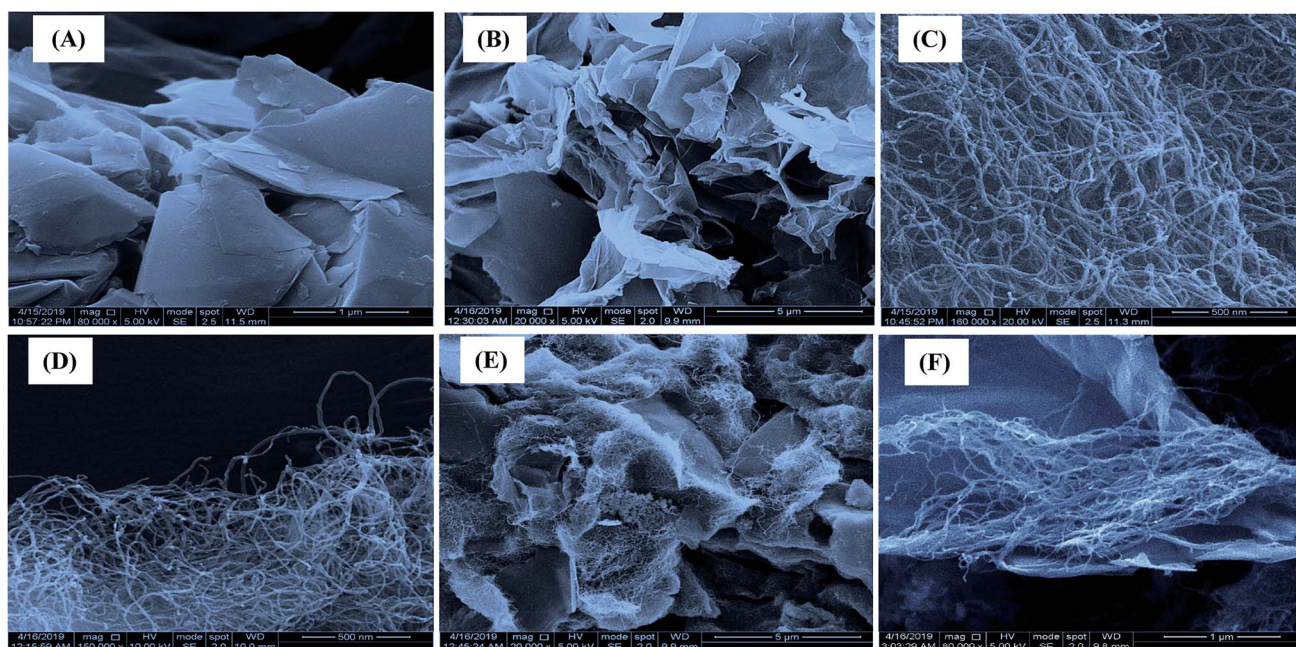


Fig. 5 Scanning electron microscopic images of (A) graphene, (B) graphene oxide (GO), (C) carbon nanotubes (CNTs), (D) oxidized carbon nanotubes (OCNTs), (E) nanohybrid GO-OCNTs (1 : 1) and (F) nanohybrid GO-OCNTs (1 : 4).



included: contact time, nanohybrid mass, solution temperature, solution pH, % crosslinking agent (CaCl_2), and the ratio of GO to OCNT in the nanohybrid structure.

Contact time, nanohybrid mass, and solution temperature.

The effects of contact time, nanohybrid mass and solution temperature were studied for the removal of ranitidine in aqueous solutions, and the results are shown in Fig. 6A–C, respectively. Fig. 6A shows that the ranitidine uptake increased exponentially in the first 100 minutes until equilibrium was established. At the beginning, rapid ranitidine drug uptake occurred due to the presence of many vacant sites for adsorption with the absence of internal resistance for diffusion.⁵⁶ After 100 minutes, slow ranitidine uptake was observed due to saturation of vacant sites and slow diffusion to less accessible adsorbent sites.^{57,58} It was found that the time of 140 minutes was the optimum contact time, where the maximum uptake was obtained.

Fig. 6B shows that the uptake of ranitidine with 10 mg of the synthesized nanohybrid adsorbent was double of that with 20 mg. Apparently, this indicates that with higher amounts of nanohybrid mass, chains of GO and OCNTs form intermolecular interactions, accumulate one above the other and many of the active sites were veiled and hidden, which limited drug uptake.

Fig. 6C shows the effect of temperature on ranitidine removal. This figure indicates that as the temperature increased, the ranitidine uptake decreased. This could be attributed to the increased kinetic energy of the surface of

nanohybrid GO-OCNTs and the ranitidine molecules in the solution, which weakened the adsorption and reduced the adsorbent–adsorbate interactions.⁵⁹

Effect of solution pH, % crosslinking agent, and GO-to-OCNT ratio.

The effect of solution pH on ranitidine removal was conducted in the pH range 2–11, and the results are depicted in Fig. 6D. Although the influent pH range for WWTPs in Jordan is 7–8,⁶⁰ the pH effect was studied for scientific investigation. Fig. 6D shows that the maximum ranitidine uptake was obtained at pH 6.4. The adsorption of ranitidine on the surface of nanohybrid GO-OCNTs depends on dissociation constant ($\text{p}K_a$) of ranitidine and on the surface charge of the adsorbent. Ranitidine has two $\text{p}K_a$ values 2.7 and 8.2,⁶¹ and the point of zero charge (pH_{PZC}) for GO prepared using Hummers method was 3.8 (ref. 62) and that for O-CNT was 4.69.⁶³ At $\text{pH} < 2.7$, ranitidine will be protonated and will have a cationic charge, and the surface of the nanohybrid adsorbent will be positively charged due to $\text{pH} < \text{pH}_{\text{PZC}}$. Thus, adsorption becomes un-favored due to repulsion. Similarly, at $\text{pH} > 8.2$ ranitidine surface holds anionic charges, and the nanohybrid surface holds negative charges due to $\text{pH} > \text{pH}_{\text{PZC}}$, and hence unsuccessful adsorption occurs due to repulsion. However, at pH 4–7, the ranitidine surface holds a neutral charge and the surface of the nanohybrid adsorbent has zero charge and thus maximum drug adsorption took place due to H-bonding and dipole–dipole interactions.

Since calcium ions have a high capability to form bonds with oxygen, the functional groups of calcium chloride were used as

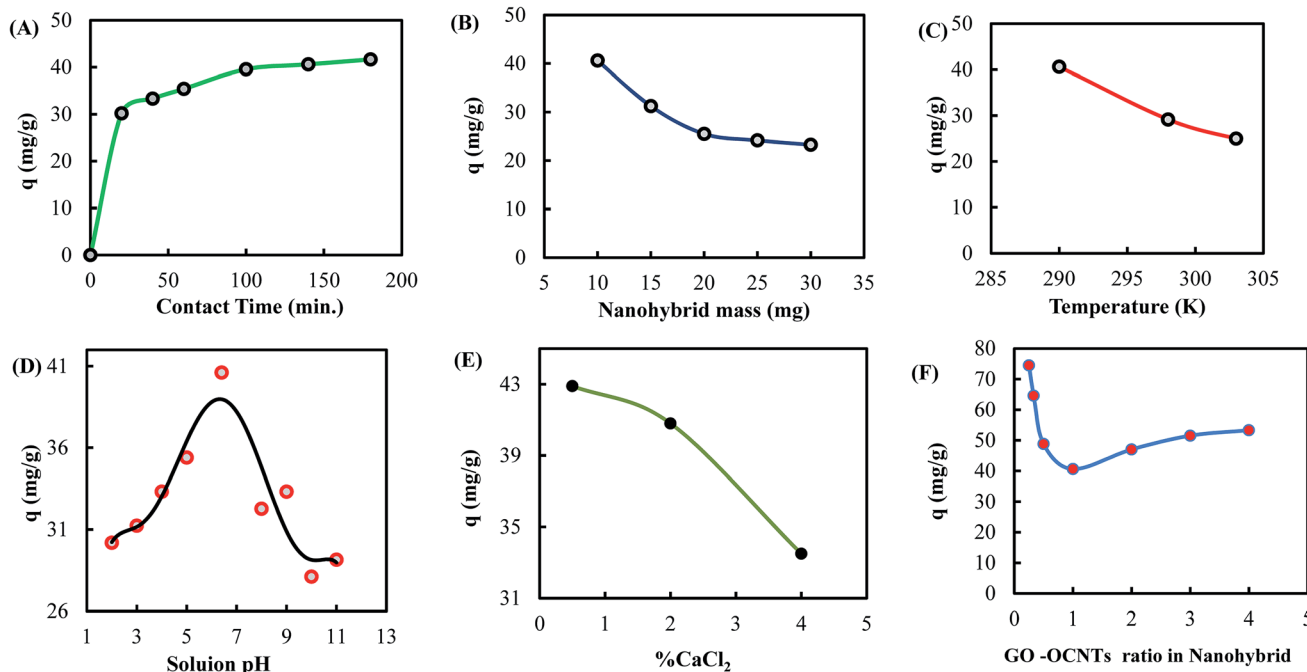


Fig. 6 Effects of (A) contact time (pH = 6.4, solution volume = 50 mL, nanohybrid mass = 10 mg, temperature = 17 °C, GO-OCNTs ratio = 1/1, % CaCl_2 = 2.0%), (B) nanohybrid mass (pH = 6.4, solution volume = 50 mL, contact time = 140 min, temperature = 17 °C, GO/O-CNT ratio = 1/1, % CaCl_2 = 2.0%), (C) temperature (pH = 6.4, solution volume = 50 mL, contact time = 140 min, temperature = 17 °C, GO/O-CNT ratio = 1/1, % CaCl_2 = 2.0%), (D) solution pH (contact time = 140 min, solution volume = 50 mL, contact time = 140 min, temperature = 17 °C, GO/O-CNT ratio = 1/1, % CaCl_2 = 2.0%), (E) % crosslinker (pH = 6.4, solution volume = 50 mL, contact time = 140 min, nanohybrid mass = 10 mg, temperature: 17 °C, GO/CNT ratio: 1/1), and (F) GO/O-CNT ratio in the hybrid (pH = 6.4, solution volume = 50 mL, contact time: 140 min, nanohybrid mass = 10 mg, temperature = 17 °C, % CaCl_2 = 2.0%).



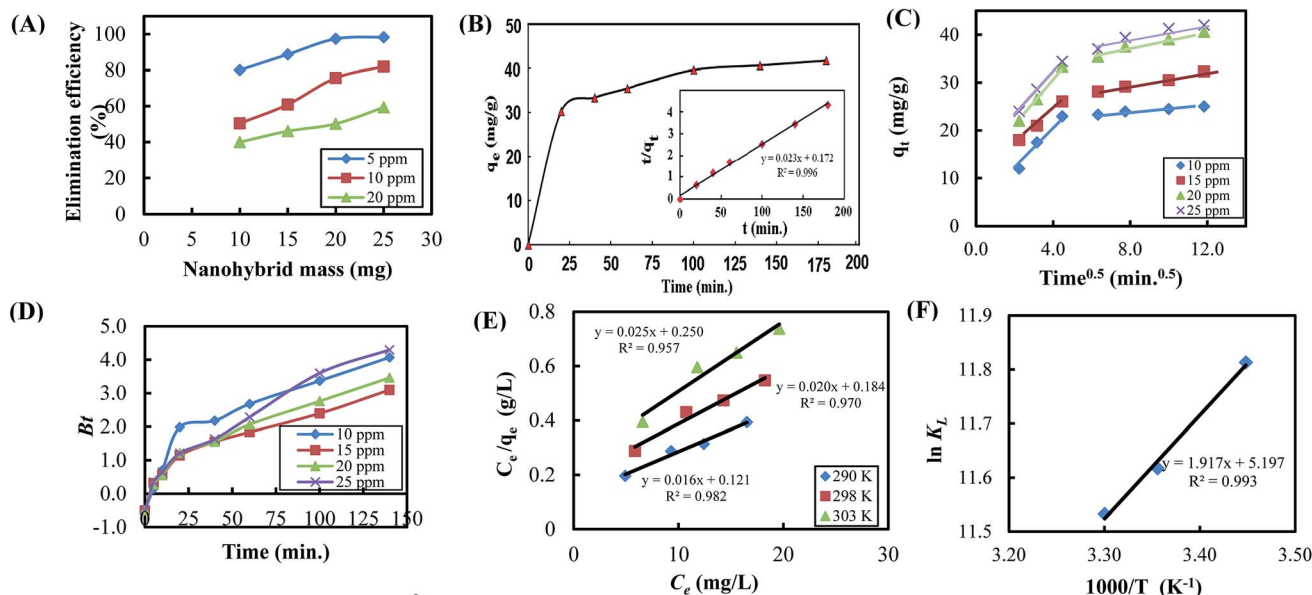


Fig. 7 (A) Effect of adsorbent mass on the removal efficiency (%) of ranitidine on GO-OCNT over different initial concentrations (pH = 6.4, volume: 50 mL, time = 140 minutes, temperature = 17 °C, GO-to-OCNT ratio = 1/1, % CaCl₂ = 2.0%). (B) Dynamic change of drug uptake (q_t) versus time (t) and *pseudo-second-order* (inner curve) plots. (C) Intraparticle diffusion dynamic plots. (D) Boyd plot for various concentrations. (E) Langmuir adsorption isotherms at elevated temperatures. (F) Plot of $\ln K_L$ versus reciprocal temperature ($1/T$).

crosslinkers.⁶⁴ The effect of crosslinker concentration of CaCl₂ in the nanohybrid on ranitidine removal was investigated, and the results are shown in Fig. 6E. Fig. 6E shows that increasing the concentration of CaCl₂ (in %) in the nanohybrid backbone structure revealed a large decline in the ranitidine uptake due to the formation of small-sized nanochannels of GO networks that eliminate water sorption⁶⁵ and necessarily prevent larger molecules like ranitidine from being adsorbed on the inner layers of the nanohybrid adsorbent. Furthermore, the ratio of GO to OCNTs in the nanohybrid has provided different microstructures that revealed different ranitidine uptakes, as described in Fig. 6F. Fig. 6F shows that maximum ranitidine uptake took place using 1 : 4 GO-to-OCNT ratio in the nanohybrid. Apparently, the 1 : 1 ratio of GO to OCNTs in the nanohybrid showed minimum drug uptake due to cooperatively strengthened OH...O=C hydrogen bonds that assemble OCNT cylinders on GO sheets,⁶⁶ as observed in SEM images (Fig. 5D and E). The alignment of the OCNT cylinders on the surface of GO sheets might decrease the surface area for adsorption compared to free OCNTs and GO sheets and subsequently decrease drug uptake. However, maximum ranitidine uptake of 97.8 mg g⁻¹ was obtained using 1 : 4 ratio and 200 mL volume, which was attributed to more free OCNT cylinders with a larger surface area for adsorption and less crosslinked OCNT cylinders on the surface of GO sheets.

Entire elimination of ranitidine. The entire elimination of the drug is an extremely substantial aspect in this study. The continuous presence of drugs, even at very low concentrations, in domestic water can lead to deactivation of the immunological system in human body and enormous and catastrophic number of deaths.⁶⁷ To investigate the entire elimination of ranitidine, different initial concentrations of ranitidine (5–20 ppm) and

different nanohybrid masses (10–25 mg) were used, and the results are shown in Fig. 7A. The maximum efficiency for the entire removal was 98.3% using the following optimum conditions: [ranitidine] = 5.0 ppm, nanohybrid mass = 25 mg, solution pH = 6.4, solution volume = 50 mL, contact time = 140 minutes, solution temperature = 17 °C, GO-to-OCNT ratio = 1 : 1, and [CaCl₂] = 2%. To the best of our knowledge, we demonstrate the highest drug uptake of ranitidine from aqueous solutions, as shown in Table 2.

Regeneration of nanohybrid nanocarriers

Batch adsorption experiments on regenerated adsorbent have demonstrated the possibility of reusing the synthesized nanohybrid GO-OCNTs for multiple adsorption-desorption processes. The average removal efficiency of the three tested samples of the regenerated adsorbent was only reduced by 5.0% compared to the original fresh adsorbent (40.6 to 39, 40.3 to 38.5, and 41 to 39) mg g⁻¹ respectively. This also reflects the high structural stability of the nanohybrid adsorbent against continuous washing with basic aqueous solutions.

Table 2 Maximum ranitidine uptake using different adsorbents

Adsorbent	Maximum uptake (mg g ⁻¹)	Reference
Activated carbon	13.3	68
Graphene oxide	3.96	69
Graphene oxide	25.0	70
Natural cellulose	32.9	71
Na-magadiite	81.8	72
Nanohybrid GO-OCNTs	97.8	This study



Dynamics of removal of ranitidine

Different models can be used to analyze the dynamics of the adsorption process. These dynamics models include kinetics and mass transfer models. The *pseudo-second-order* equation, which is given by eqn (2), is the most common kinetics model that can be used to analyze the adsorption process:

$$\frac{t}{q_t} = \frac{1}{k_2 q_e^2} + \frac{t}{q_e} \quad (2)$$

where q_e is the equilibrium drug uptake (in mg g^{-1}), q_t is the drug uptake at time t (in mg g^{-1}), k_2 is the rate constant of removal (in $\text{g mg}^{-1} \text{min}^{-1}$), and t is the time (in min).⁷³ By plotting t/q_t against time t , the equilibrium drug uptake (q_e) and the rate constant of removal (k_2) can be determined. Fig. 7B shows the application of eqn (3) to the adsorption of ranitidine on the synthesized adsorbents. From the slope and intercept of the straight line in Fig. 7B, the calculated equilibrium drug uptake (q_e) was 43.5 mg g^{-1} and the rate constant of removal (k_2) was $3.08 \times 10^{-3} \text{ g mg}^{-1} \text{min}^{-1}$ with a correlation coefficient (R^2) of 0.996. These results indicated that the pseudo-second-order model can be used to describe the kinetics of the adsorption of ranitidine on the synthesized nanohybrid GO-OCNTs. Furthermore, the mechanism of drug adsorption on the surface of the nanohybrid GO-OCNTs was tested and validated using the intraparticle diffusion model, given in eqn (3).⁷⁴

$$q_t = k_p t^{1/2} + C \quad (3)$$

where k_p is the intraparticle diffusion constant (in $\text{mg g}^{-1} \text{min}^{-0.5}$) and C is the adsorption constant (in mg g^{-1}). Plots of q_t versus $t^{1/2}$ (Fig. 7C) for the adsorption of ranitidine on the synthesized GO-OCNTs showed two different slope straight lines, which suggest intraparticle diffusion mechanism and advocate that many steps manage the overall drug removal process.⁷⁵ The expected steps include rapid external pore diffusion (film diffusion) and slow sorption on the internal pore surface of the nanohybrid adsorbent (pore diffusion).⁷⁶

The Boyd model⁷⁷ was used to determine the rate controlling step of adsorption process⁷⁸ as follows:

$$F = \frac{q_t}{q_e} \quad (4)$$

$$B_t = -0.4977 - \ln(1 - F) \quad (5)$$

where F is the equilibrium fractional attainment calculated from q_e and q_t values, B is the time constant (in 1/min), and B_t is calculated from eqn (6). According to the Boyd model, the plot of B_t versus t that makes a straight line and passes through the origin point is a straight evidence that the adsorption process is controlled by the intraparticle diffusion mechanism. Otherwise, the film diffusion step is the rate-determining step. According to our results, straight lines of all drug uptakes did not pass through the origin point, which suggest that the elimination process was controlled by the rapid external pore diffusion (film diffusion step).^{75,79}

Table 3 Various elimination adsorption isotherm parameters of ranitidine

Isotherm	Adsorption parameters	Temperature ($^{\circ}\text{C}$)		
		30.0	17.0	25.0
Langmuir	q_{max} (mg g^{-1})	62.50	50.00	40.00
	K_L (L mg^{-1})	0.132	0.109	0.100
	R^2	0.982	0.970	0.957
Freundlich	$1/n$	0.446	0.441	0.430
	K_F ($\text{mg}^{(1-1/n)} \text{L}^{(1/n)} \text{g}^{-1}$)	12.26	9.150	7.240
	R^2	0.979	0.981	0.965
Temkin	K_T (L mg^{-1})	1.100	0.940	0.890
	b_T	165.5	215.4	278.2
	B_T (J mol^{-1})	14.57	11.50	9.050
	R^2	0.972	0.963	0.944

Adsorption isotherms

Adsorption isotherms describe the variation in the amount of drug adsorbed on the surface of nanohybrid nanocarriers at constant temperature. The surface area and pore structure of the adsorbent play a significant role in the determination of the amount of drug adsorbed. Herein, three adsorption isotherm models were applied to our data: Langmuir, Freundlich, and Temkin. The linearized form of the Langmuir isotherm is given by the equation:

$$\frac{C_e}{q_e} = \frac{1}{q_{\text{max}} K_L} + \frac{C_e}{q_{\text{max}}} \quad (6)$$

where q_{max} is the maximum amount of drug adsorbed by a complete monolayer, q_e is the equilibrium drug uptake (mg g^{-1}), C_e is the equilibrium concentration of drug (mg L^{-1}), and K_L is the equilibrium constant of adsorption (L kg^{-1}). The plot of C_e/q_e versus C_e forms a linear curve, for which the constants q_{max} and K_L were calculated, respectively.⁷⁴ Table 3 shows the Langmuir parameters along with the correlation coefficients (R^2). Langmuir adsorption isotherm for the ranitidine elimination at various temperatures is shown in Fig. 7E. Maximum drug uptake was found to decrease from 62.5 to 40 mg g^{-1} as the temperature rose from 290 to 303 K. Similarly, equilibrium constant values decreased as the temperature increased (Table 3). Clearly, as the temperature increased, kinetic energy of drug molecules increased and the kinetic energy of the surface of the nanohybrid adsorbent increased, which weakened the adsorption process and led to less drug molecules adsorbed on the hot nanohybrid surface.

The linearized form of the Freundlich isotherm is given by the following equation:

$$\ln q_e = \ln K_F + \frac{1}{n} \ln C_e \quad (7)$$

where q_e is the equilibrium uptake (mg g^{-1}), K_F is the Freundlich constant related to adsorption capacity ($(\text{mg}^{(1-1/n)} \text{L}^{(1/n)} \text{g}^{-1})$, C_e is the equilibrium concentration of drug (mg L^{-1}), and n is the heterogeneity factor.⁸⁰ In order for the Freundlich equation to be valid, the plot of $\ln q_e$ versus $\ln C_e$ should give a linear curve.⁷⁴



Table 4 Elimination thermodynamic parameters of ranitidine

Temperature (°C)	q_{\max}^a (mg g ⁻¹)	K_L^a	ΔG° (kJ mol ⁻¹)	ΔH° (kJ mol ⁻¹)	ΔS° (J mol ⁻¹ K ⁻¹)
17.0	62.5	1.35×10^5	-28.5	-15.94	+43.2
25.0	50.0	1.11×10^5	-28.8		
30.0	40.0	1.02×10^5	-29.1		

^a Equilibrium constant values determined from Langmuir adsorption isotherms.

For the Temkin model, the linear form is given by the following equation:

$$q_e = B_T \ln K_T + B_T \ln C_e \quad (8)$$

where q_e is the equilibrium uptake (mg g⁻¹), $B_T = RT/b_T$ where b_T is the Temkin constant related to the heat of adsorption (J mol⁻¹), R is the universal gas constant (8.314 J mol⁻¹.K), T is the temperature (K), C_e is the equilibrium concentration of drug (in mg L⁻¹), and K_T is the maximum binding energy constant (L mg⁻¹). In order for the Temkin equation to be valid, the plot of q_e versus $\ln C_e$ should give a linear curve.⁷⁴

Thermodynamics of the adsorption process

Thermodynamic parameters such as ΔG° , ΔH° , and ΔS° give deeper insights into the type of adsorption and elimination, exothermic or endothermic behavior, and entropic change processes that can take place during the adsorption of the drug on the nanohybrid surface. Gibbs free energy (ΔG°) can be calculated from $\Delta G^\circ = \Delta H^\circ - T\Delta S^\circ$ and $\Delta G^\circ = -RT \ln K_L$. Rearrangement of these equations yields a linearized form of the equation:

$$\ln K_L = -\frac{\Delta H^\circ}{RT} + \frac{\Delta S^\circ}{R} \quad (9)$$

where K_L is the equilibrium constant determined from Langmuir adsorption isotherms, R is the universal gas constant (8.314 J mol⁻¹ K⁻¹), and T is the temperature of adsorption (in K). Plot of $\ln K_L$ versus reciprocal temperature ($1/T$) gives the enthalpy change (ΔH°) and entropy change (ΔS°) from slope and intercept, respectively, as described in Fig. 7F.⁸¹ Obviously, exothermic ΔH° value indicates the bond formation at the interface, which resulted from the successful adsorption of ranitidine on the surface of the nanohybrid adsorbent. Moreover, positive ΔS° value indicates the entropy increase as a result of the adsorption process.⁸² The adsorption process is said to be physisorption when the ΔG° value is between 0 and -20 kJ mol⁻¹ and chemisorption when the value is between -80 and -400 kJ mol⁻¹.⁸³ Our results described in Table 4 suggest that the adsorption of ranitidine on the surface of nanohybrid composites was physisorption type.

Conclusions

Various nanohybrid GO-OCNTs adsorbents were synthesized using graphene oxide (GO) and oxidized carbon nanotubes (OCNTs) crosslinked *via* calcium ions in a water-dispersed

Tween-80 solution. The nanohybrid adsorbents were subjected to different characterization techniques: FTIR for chemical structure, TG and DTG for thermal stability, XRD for crystal structure, and SEM for morphological structure. The technical feasibility of the synthesized nanohybrid adsorbents was verified for the removal of ranitidine from aqueous solutions. Batch adsorption experiments proved successful technical feasibility with a maximum ranitidine uptake of 97.8 mg g⁻¹. The experimental results fit the Langmuir, Freundlich, and Temkin isotherm models. Our results indicated that nanohybrid GO-OCNTs are superior nanohybrid adsorbents with a high elimination efficiency up to 98.3% and an ultimate ranitidine uptake of 97.8 mg g⁻¹. It also displayed the *pseudo-second-order* model with intraparticle diffusion mechanism. The thermodynamic analysis of ranitidine adsorption on the surface of nanohybrid GO-OCNTs demonstrated the physisorption process and reflected the easy desorption process.

Conflicts of interest

There are no conflicts to declare.

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