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One-pot coating of LiCoPO₄/C by a UiO-66 metalorganic framework[†]

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LiCoPO₄ (LCP) is a promising high voltage cathode material but suffers from low conductivity and poor electrochemical properties. These properties can be improved by coating with a conductive carbon layer. Ongoing research is focused on the protective layer with good adhesion and inhibition of electrolyte decomposition reactions. In the present work, we suggest a new robust one-pot procedure, featuring the introduction of UiO-66 metal–organic framework (MOF) nanoparticles during LCP synthesis to create a metal–carbon layer upon annealing. The LiCoPO₄/C@UiO-66 was synthesized via the microwave-assisted solvothermal route, and 147 mA h g⁻¹ discharge capacity was obtained in the first cycle. The MOF acts as a source of both carbon and metal atoms, which improves conductivity. Using operando X-ray absorption spectroscopy upon cycling, we identify two Co-related phases in the sample and exclude the olivine structure degradation as an explanation for a long-term capacity fade.

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1. Introduction

Ongoing research in the field of Li-ion batteries focuses on the improvement of energy density and power performance.^{1,2} A straightforward approach to improve these properties is the use of a high voltage positive electrode material.³⁻⁵ In the family of LiMPO₄ olivines, the voltage of the redox pair equals 3.4 V, 4.1 V, and 5 V for M = Fe, Mn, Co correspondingly.⁶⁻⁹ The corresponding specific energy ranges from 578 W h kg⁻¹ for LiFePO₄ to 802 W h kg⁻¹ for LiCoPO₄.^{10,11} However, the practical use of high-voltage materials faces two serious difficulties. First is the stability range of nonaqueous standard electrolyte (usually LiPF₆ in EC/DMC), which lies between 3.5 V and 4.8 V versus Li/ Li⁺.^{12,13} Due to the high voltage of the LiCoPO₄, an interaction between cathode material and electrolyte occurs, leading to the decomposition of the electrolyte.^{10,14,15} LiMnPO₄ has a favorable potential of the redox plateau, but its capacity suffers due to the substantial Jahn-Teller lattice distortions upon Mn²⁺/Mn³⁺ conversion.¹⁶ The second issue is the poor electrical conductivity of LCP, which is six orders of magnitude less than for $LiFePO_4 - 10^{-15} cm^{-1}$ versus $10^{-9} cm^{-1}$.^{10,17}

Surface coating and grain boundary engineering¹⁸ play a significant role in improving the cycle stability of the cathode

material. Usually, the source of carbon in the form of bulky organic molecules19 is added during material synthesis and then graphitized upon annealing. Metal doping can further improve structural stability, suppress unfavorable phase changes at voltages above 4.5 V, and stabilize surface.²⁰ As a result, sp^2 conductive carbon coating improves electron mobility, while both carbon and metal dopants protect the surface of the cathode nanoparticles.²¹ The choice of coating material is the key to improve electrochemical performance. In this sense, metal-organic frameworks (MOF) can act both as a source of metal and conductive carbon for the surface coating.^{22,23} Xiao Long Xu et al.²⁴ coated the commercial LiFePO₄ by zeolitic imidazolate frameworks, ZIF-8. They report an improvement in cycling properties. In particular, the initial discharge capacity and capacity retention: 159.3 mA h g^{-1} in the first cycle, and 141 mA h g⁻¹ after 200 cycles.²⁴ Xie *et al.*²⁵ coated Li_{1.2}Mn_{0.54}Co_{0.13}Ni_{0.13}O₂ by ZrO₂ using UiO-66-F₄ MOF as a precursor. The discharge capacity of the MOF coated material was 279 and 110.0 mA h $\rm g^{-1}$ at 0.1C and 5C, respectively. MOFderived carbon was used as a coating layer for Li₃V₂(PO₄)₃ cathode material and led to a remarkable enhanced the stability of electrochemistry with high discharge specific capacity at around 113.1 and 105.8 mA h g^{-1} at a rate of 0.5C and 1C after 1000 cycles.26

Herein we report the one-pot synthesis of $LiCoPO_4/C@UiO-66$ composite using MW-assisted solvothermal method to enhance the surface of $LiCoPO_4$. According to previous studies,^{27,28} the metal oxides one of the most widely used coating materials, has been testified that they are highly stable under exertive conditions like extended operational potential window and elevated cycling temperature. Zirconium dioxide is

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Paper

a chemically stable compound that can protect cathode material from side reactions at the cathode-electrolyte interface, however, it suffers from the low conductivity due to its dielectric properties. The use of UiO-66 MOF as a precursor for ZrO_2 layer formation would provide both additives – protective oxide phase with uniform size distribution and conductive carbon layer. *Pnma* LCP phase is formed after annealing, and the use of MOF as a source of carbon improves the specific capacity of the material with respect to the glucose source for coating. Cobalt local atomic structure during cycling is addressed by means of *operando* XANES spectroscopy. We show that capacity fade is proportional to the decrease in efficiency of Co^{2+}/Co^{3+} phase transition, but no Co-related secondary phases can be derived using the principal component analysis.

2. Experimental methods

2.1 UiO-66 synthesis

Metal precursor ZrCl₄, terephthalic acid (H₂BDC), benzoic acid (BA), N,N-dimethylformamide (DMF) were purchased from Alfa Aesar and used without further purification. Deionized (DI) water (18 M Ω cm) was obtained from a Simplicity UV ultrapure water system. The synthesis procedure was adopted from ref. 29 and 30. In a typical procedure, ZrCl₄ was dissolved in DMF under magnetic stirring, then DI water was added. After that, the BA was added and completely dissolved. Finally, the H₂BDC linker was poured to a clear solution. Molar ratio $Zr: BDC: BA: H_2O: DMF$ was 1:1:10:3:300. The vessel was capped and placed into the preheated oven at 120 °C for 24 h. After cooling to room temperature, a white precipitate was collected using centrifugation, washed one time with DMF and one time with methanol, and dried at 100 °C overnight. The particle size was around 100 nm, and the specific surface area was 1500 $m^2 g^{-1}$.

2.2 LiCoPO₄/C@UiO-66 composite synthesis

Two solutions A and B were used for the synthesis. Solution A: 0.0735 g of LiOH \cdot H₂O was dissolved in 333 µl of water, and 6.67 ml of ethylene glycol was added. Solution B: 0.0420 g of LiOH·H₂O was dissolved in 1 ml water, 68.3 μ l of H₃PO₄ was added. After this, the volume of the solution B was adjusted to 3 ml with water, and Co(NO₃)₂·6H₂O (0.2910 g), C₆H₁₂O₆ (0.1026 g), and 0.0145 g of UiO-66 powder were added and mixed with a magnetic stirrer to obtain a homogeneous solution. Finally, solution A was added to solution B. Resulting mixture was placed in a Teflon vessel at 220 °C for three hours under 800 W power in MW oven. The final blue precipitate was collected by centrifuging and washed with ethanol and water for three times. Then we annealed the product in the air for seven hours at 650 °C, as demonstrated in Fig. 1. The LiCoPO₄ covered by glucose (further referred to as LiCoPO₄/C) was synthesized according to the same protocol but without the UiO-66 additive.

2.3 X-ray characterization

The XRD patterns of resulting powder were recorded by a laboratory X-ray diffractometer D2 Phaser (Bruker, Germany) using Cu K α_1 radiation ($\lambda = 1.540598$ Å). Subsequent refinement was performed by the Rietveld technique in the FullProf package.³¹ Bulk and surface-sensitive elemental analysis was performed using Bruker M4-Tornado X-ray fluorescence spectrometer, operated with Rh anode at 50 kV and 300 μ A and ESCALab 5 (Vacuum Generators) X-ray photoelectron spectrometer.

2.4 Electrochemical characterization

The electrochemical performance of as-prepared and annealed materials was tested by galvanostatic charge/discharge using a P-20X potentiostat/galvanostat device (Elins, Russia). The materials were mortared with carbon black (Super P conductive) by weight in 80%: 20% active material to carbon ratio. The resulting mixture was then placed into the cell as a cathode (7.5 mg cm⁻² load of active material) vs. Li foil as an anode. Glass microfiber filter (Whatman, grade GF/C) was used as a separator and 1 M LiPF₆ in EC/DMC = 50/50 (v/v) (Sigma Aldrich) as an electrolyte. The cells were assembled in Ar-filled glove bag (Sigma Aldrich) and cycled in 3-5.1 V range with C/ 10 current (where C is the theoretical cell capacity). For measuring the impedance of electronic and ionic resistance, the powder was pressed ~3-ton pressure to form the pellets approximately 15 mm thick and 10 mm diameter. The pellets were sintered at 700 °C for 2 hours in air and slowly cooled down to room temperature. Suitable thick from graphene was coated on both sides of both pellets. Using PARSTAT 4000 measured the impedance in the frequency range of 1 MHz to 100 mHz with AC amplitude of 10 mV in the room temperature.

2.5 XAS characterization

Ex situ Co K-edge X-ray absorption spectra (XAS) of LiCoPO₄ samples and references were measured with R-XAS Looper (Rigaku, Japan) laboratory XAS-spectrometer. All measurements were performed in transmission geometry with Ge (311) crystal as a monochromator, providing energy resolution $\Delta E = 1.9$ eV. The incident beam intensity was measured by Ar-filled (300 mbar) ionization chamber, transmitted intensity – by scintillation counter with a photomultiplier tube. The samples for measurements were mixed with 50 mg of dry cellulose powder and pressed into pellets. The amount of optimal mass for the sample powder was calculated using XAFSmass software.³²

Operando XAS measurements were performed utilizing the same laboratory spectrometer and electrochemical cell equipped with X-ray transparent glassy carbon windows serving as current collectors.³³ Cathode materials were prepared for measurements in the same way as used for electrochemical characterization. The cell was loaded with 8.5 mg cm⁻² of the sample in 2.5–5.3 V range with C/25 current. XAS spectra were measured instantaneously during cycling (around 20 minutes for a single spectrum).

2.6 TEM imaging

Transmission electron microscopy (TEM) images were acquired on the FEI Tecnai G2 Spirit TWIN transmission electron microscope operated at an accelerating voltage of 80 kV.

3. Results and discussion

The LiCoPO₄/C and LiCoPO₄/C@UiO-66 were synthesized by MW-assisted solvothermal technique and characterized by Xray powder diffraction. Fig. 2 demonstrates the diffraction patterns of glucose and MOF-coated LiCoPO₄@UiO-66 after annealing. Both can be indexed by the single olivine structure (Cod: 2300246) with the orthorhombic *Pnma* space group. We see no reflections from the crystalline UiO-66 phase after annealing. Refined lattice parameters of samples under study are smaller than reported for bulk crystals, as shown in Table 1. This effect is attributed to the small size of MWsynthesized particles and deviations of Li stoichiometry on the surface. To visualize the microstructure of the LiCoPO₄ materials after annealing, we used TEM measurements, as demonstrated in Fig. 3. The LiCoPO₄/C consists of agglomerated nanoparticles with an average particle size of 150 nm and a smooth surface. On the contrary, LiCoPO₄ particles synthesized in the presence of UiO-66 nanoparticles have an average size of around 70 nm, as shown in Fig. 3b. Visible roughness on the surface of LiCoPO₄/C@UiO-66 is attributed to zirconium dioxide nanoparticles formed from UiO-66 after annealing. The size of ZrO₂ particles is in the range from 9 to 16 nm, as shown in Fig. 3b (inset).

Bulk- and surface-sensitive elemental analysis is described in Sections S2 and S3 of ESI.† The X-ray fluorescence spectroscopy is bulk sensitive and reveals the presence of both Zr and Co

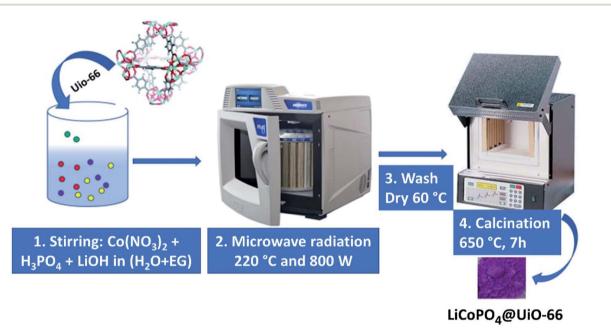


Fig. 1 The scheme of the reaction procedure to obtain LiCoPO₄/C@UiO-66 nanoparticles.

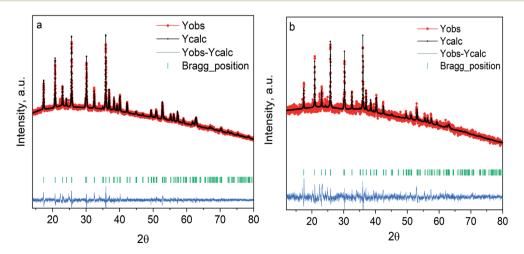


Fig. 2 Experimental XRD patterns for (a) LiCoPO₄ coated with carbon (b) LiCoPO₄/coated with UiO-66. Red dots are used for the measured intensity (Y_{obs}), black dots for the simulated intensity (Y_{calc}), the blue line is the residual intensity (Y_{obs} - Y_{calc}).

Table 1 The lattice parameters after Rietveld refinement

Sample	a (Å)	<i>b</i> (Å)	<i>c</i> (Å)	Volume $(Å)^3$	Space group	Chi ²
LiCoPO ₄ /C	10.185	5.916	4.688	282.47	Pnma	1.93
LiCoPO ₄ /C@UiO-66	10.181	5.907	4.682	281.57	Pnma	1.59
LiCoPO ₄ (ref. 34)	10.199	5.918	4.699	283.71	Pnma	

emission lines in the spectrum with mass concentrations of 3.7% and 67% correspondingly. The XPS spectroscopy identified the presence of carbon, oxygen, phosphorous, cobalt, and zirconium lines in the overview spectrum as presented in Fig. S3.[†] The relative intensity of the cobalt line was reduced with respect to the expected values obtained from XRF analysis and we can conclude that LiCoPO4 was covered by derivatives of UiO-66 MOF obtained after annealing.

Fig. 4 shows the ex situ Co K-edge XAS was further used to confirm Co oxidation state and phase purity. The spectrum for LiCoPO₄/C@UiO-66 is similar to the pristine LCP both in terms of the absorption edge position and maxima positions. Small pre-edge peak A is characteristic of the octahedral local environment of cobalt. The higher intensity of peaks A and B is characteristic to the $Co(\pi)$ oxide and can be a signature of this phase in the sample with a contribution below 5%.

Fig. 5 shows the electrochemical performance of the cathode materials cycled under identical conditions. The galvanostatic lithiation/delithiation test of LiCoPO4 in Li half cell was performed at 0.1C in the potential range from 2.75 to 5.1 V. The initial discharge specific capacity of LiCoPO4/C was 52 mA h g^{-1} , as shown in Fig. 5a, which is a 33% of theoretical capacity. The poor electrochemical performance of the LiCoPO₄ is mainly attributed to the irreversible capacity losses, which results from electrolyte decomposition during the first charge in the higher voltage region up to 5 V.15

Coating by UiO-66 enhances the electrochemical performance of the material. In Fig. S1[†] we show that conductivity of LiCoPO₄/C@UiO-66 measured by impedance spectroscopy is much better than $LiCoPO_4/C$. The initial discharge specific capacity for LiCoPO₄/C@UiO-66 is 147 mA h g⁻¹ and corresponds to 87% of the theoretical capacity for LiCoPO₄. This enhancement originates from ZrO2 acting as a buffer layer, decreasing the speed of electrolyte decomposition, as demonstrated in Fig. 5a. In Table 2 we compare the discharge capacity of our material with published works where the conductive layer was introduced in situ during synthesis.

Table 2 demonstrates the superior capacity for LiCoPO₄/ C@UiO-66 over traditional carbon coatings. However, degradation effects are also present for the composite material as

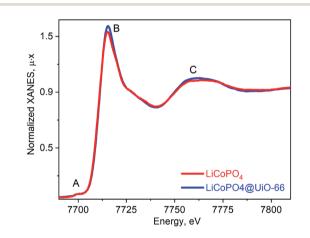


Fig. 4 Co K-edge XANES spectra for as prepared LiCoPO₄/C (red line) and UiO-66 coated (blue line).

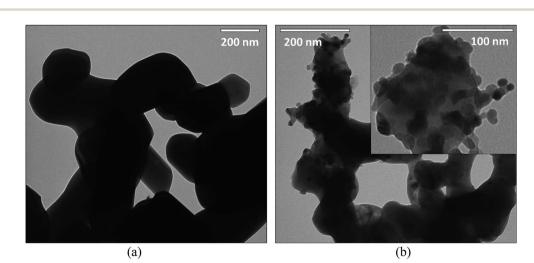


Fig. 3 The TEM photos for (a) carbon coated LiCoPO₄, (b) LiCoPO₄/C@UiO-66 composite.

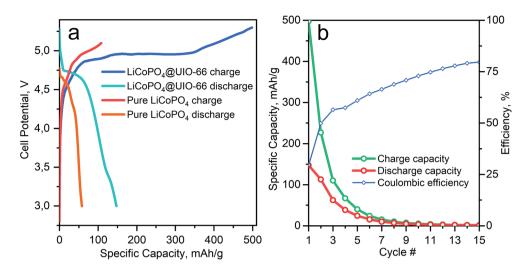


Fig. 5 (a) Comparison between 1^{st} cycle charge and discharge for carbon and C/UiO-66 coated LiCoPO₄ samples. (b) Specific capacity on charge and discharge and coulombic efficiency for LiCoPO₄/C@UiO-66 as a function of cycle number during *operando* Co K-XANES measurements.

clear from Fig. 5b. The discharge capacity between the 2^{nd} and the 3^{rd} cycles decreases from 110 to 60 mA h g^{-1} and refers to the instability of electrolyte [LiPF₆] on the surface of LiCoPO₄. Therefore we apply *operando* XAS to monitor changes in the Co local atomic and electronic structures upon cycling and degradation.

Fig. 6 shows a quantitative analysis of Co K-edge XAS spectra measured during cycling. The whole series of spectra acquired in the first five cycles are presented in Fig. 6a. The first spectrum of the as-prepared material is marked by a bold red line. At the end of the first charge, the absorption edge shifts to the higher energies along with the change of the spectral shape. Kaus *et al.*¹¹ interpreted these changes as the phase transition to

CoPO₄ phase. The blue bold line in Fig. 6a corresponds to the fully charged spectrum measured at 5.3 V. In the successive cycles, a variation of spectra was less prominent, indicating a smaller fraction of material that undergoes phase transformation. This set of spectra was decomposed by means of principal component analysis as implemented in the PyFitIt code.⁴⁰ The two principal components are shown in Fig. 6b in comparison to Fe K-edge LiFePO₄, and FePO₄ spectra shifted to the energies of Co K-edge. The first component can be attributed to the Co²⁺ ion in LiCoPO₄ and the second component – to the Co³⁺ in CoPO₄. Fig. 6c shows the fraction of each component in % mapped onto the cell voltage profile.

Specific Coating Temperature, time, capacity mA h g⁻¹ Source of carbon Methods (rate, C) Ref. Precursors process gas CoSO₄·7H₂O, Li₃PO₄ In situ Glucose 200 °C, 24 h, 700 Ar Hydrothermal 107.9 (0.1C) 35 CoSO₄·7H₂O, Li₃PO₄ In situ Ascorbic acid 200 °C, 24 h, 700 Ar Hydrothermal 112.9 (0.1C) 35 CMC 200 °C, 24 h, 700 Ar 135 (0.1C) CoSO₄·7H₂O, Li₃PO₄ In situ Hydrothermal 35 LiOH, CoSO₄·7H₂O, In situ Glucose 200 °C, 8 h Hydrothermal 136 (0.1C) 36 $(NH_4)_3PO_4 \cdot 3H_2O$ 750, 12 h Ar LiOH, CoSO₄, H₃PO₄ In situ Glucose 230 °C, 15 min Microwave 52 (0.1C) 37 700 °C, 1 h, Ar assisted solvothermal CH₃COOLi · 2H₂O, 114 (2C) In situ Carbon 700 °C, 12 h, Ar Sol-gel 38 $Co(C_5H_7O_2)_2, H_3PO_4$ LiOH·H₂O, C₁₉H₄₂BrN, PVP 180 °C, 24 Hydrothermal 120 (0.1C) 39 In situ H_3PO_4 , 650 °C, air Co(CH₃COO)₂·4H₂O $LiOH \cdot H_2O$, In situ Glucose 220 °C, 3 h Microwave 52 (0.1C) Current 650 °C, air, 6 h $Co(NO_3)_2 \cdot 6H_2O, H_3PO_4$ assisted work solvothermal LiOH · H₂O, UiO-66 220 °C, 3 h 147 (0.1C) Current In situ Microwave $Co(NO_3)_2 \cdot 6H_2O, H_3PO_4,$ 650 °C, air, 6 h assisted work UiO-66 solvothermal

Table 2 Comparison study between our work and results obtained for carbon-coated LCP particles published by other works

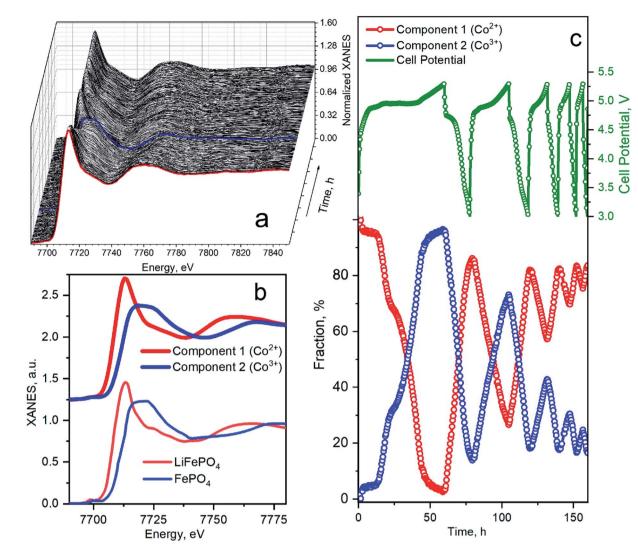


Fig. 6 (a) Co K-edge XANES spectra for LiCoPO₄/C@UiO-66 acquired during charge–discharge cycles. The red line corresponds to an asprepared sample. Blue spectrum was measured at the end of the first charge. (b) Principal components extracted from the series of spectra in panel (a) compared to the experimental spectra for LiFePO₄ and FePO₄ (ref. 45) (Fe K-XANES spectra are shifted to Co K-edge energies). (c) Cell potential and corresponding fractions of each phase as a function of measurement time during the first five cycles. Dots on a green voltage profile mark the start time for the measurement of each successive XAS spectrum.

Concentration profiles reproduce the trend of capacity fade. In the first charge, Co^{2+} is almost fully converted to Co^{3+} ; therefore, almost of Li ions were extracted from the cathode material. We clearly observe a two-step mechanism in the first charge, which indicates the formation of the intermediate Li_{0.7}CoPO₄ phase, observed by Bramnik et al.⁴¹. In the first discharge, 15% of Co³⁺ were not converted back to Co²⁺ even when cell voltage decreased below 3 V. This amount of residual Co^{3+} phase remains similar at the end of all discharge cycles. This residual phase could appear due to the instability of the fully delithiated CoPO₄ phase, which we obtained in the first cycle.42 The amount of extracted Li and the corresponding fraction of oxidized Co at the end of successive charge cycles decreases. In the second charge, 75% of Co²⁺ was oxidized to Co³⁺ while in the 3rd charge cycle, only 45% of Co²⁺ were oxidized. Remarkably that we could not identify the third component during PCA analysis - i.e., Co local atomic structure is changing between one in LiCoPO_4 and CoPO_4 upon degradation. Therefore the shortening and disappearance of the plateau on the voltage profile is not related to the material degradation but can be attributed to the blocking the Liextraction mechanism. This can happen due to the decomposition reaction of the electrolyte upon the charging process.⁴³ The electrolyte is affected by the nucleophilic attack of F⁻ anions in solution on the P atoms, resulting in the breaking of the P–O bonds of the phosphate anions and the formation of soluble LiPO₂F₂ moieties.¹⁵ The protective composite coating reduces the kinetics of this process, but the further modification of electrolyte is required to suppress the dissolution.⁴⁴

4. Conclusion

The LiCoPO₄/C@UiO-66 composite was synthesized *via* microwave-assisted solvothermal technique in one step and was

subsequently annealed. The XRD confirmed the single orthorhombic olivine phase without a significant amount of impurities. The average size of LCP particles synthesized in the presence of UiO-66 nanoparticles decreased from 150-200 nm to 50 nm. The surface of LiCoPO₄/C@UiO-66 was covered by small (<10 nm) particles attributed to amorphous zirconium dioxide. The discharge capacity of the new material was 147 mA h g^{-1} – larger than obtained for conventional carboncoated LCP. However, when using standard EC/DMC electrolyte, the fade of the capacity was observed. We used laboratorybased operando Co K-edge XAS and monitored the Co local atomic structure during a week of cycling. PCA analysis identifies the presence of only two local geometries around Co ions, which correspond to Co²⁺ in LiCoPO₄ and Co³⁺ in CoPO₄ redox pair. We also found that in the first discharge, around 15% of Li ions can not be inserted back to LCP lattice, and this fraction remains almost constant in other cycles. The latter fact can be attributed to the partial amorphization of delithiated CoPO₄ phase which made it not accessible to Li-ion diffusion. Based on the operando XAS analysis we demonstrate that capacity fading is attributed to the impossibility of Li extraction from the LiCoPO₄ material.

Conflicts of interest

There is no any conflict of interest.

Acknowledgements

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