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Pourbaix sensors in polyurethane molecular logic-based coatings for early detection of corrosion†

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The cost of corrosion to the world economy is estimated to be in excess of US\$2.5 trillion per year. Herein we present a strategy for the early detection of corrosion using purposely designed molecules with on-board parallel processing in a polyurethane coating on mild steel. The proof-of-concept is demonstrated with perylenediimide and 4-amino-1,8-naphthalimide-based molecules that function as H⁺, Fe³⁺-driven AND logic gates for high acidity and oxidising conditions. The onset of corrosion is detected by an enhanced yellow-green fluorescence (>500 nm). The extent of fluorescence enhancement is viewed by confocal fluorescence microscopy. The applicability of logic-based molecules represents a method for the non-destructive and early detection of corrosion long before the metal surface suffers any permanent damage.

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Introduction

Corrosion of metals and alloys is an enormous economic burden across global industries and infrastructures.¹ The cost of corrosion to the world economy is estimated to be in excess of US\$2.5 trillion per year.² A Battelle/NBS study³ estimated that >3% of the US gross national product (GNP), or US\$276 billion (equivalent to one-half the 2019 US R&D budget),⁴ is spent on corrosion-related maintenance. The US Navy and US Department of Defence spend a quarter of their maintenance budget, in excess of US\$20 billion, on corrosion.⁵ Given the statistics, potential cost-savings could pay staggering dividends. Therefore, new technologies for the early detection, non-destructive evaluation and prevention of corrosion contribute towards sustainable economic growth, industry competitiveness and high safety standards in-line with the United Nations Sustainable Development Goals (SDGs).⁶

Corrosion is initially an invisible enemy. By the time it is visible to the human eye, structural damage has already occurred. Left unchecked over years, corrosion leads to fatigue, and in the historic case of Silver Bridge, catastrophic failure.⁷ A small defect measuring a mere 2.5 mm (0.1 inches) in one of the eye bars (a 55-foot-long section of steel) contributed to the collapse of the steel bridge with subsequent loss of life and property.

The standard non-destructive method for corrosion detection is the liquid penetrant test (LPT).¹ Commonly used during the fabrication, manufacturing and service of metallic components, the method uses a coloured solution, known as a penetrant, which is brushed or sprayed onto a surface. After a short time, a transparent developer reagent is applied to contrast the colour, typically red for the penetrant. A more sensitive approach is to use a fluorescent dye (*i.e.* coumarin, fluorescein) that when illuminated with UV light, highlights surface imperfections, such as cracks and pits, optimally with a greenish-yellow emission. The method is inexpensive requiring only a dilute solution of a small fluorescent dye and a common UV lamp.

Fluorescent indicators were proposed as early warning corrosion detectors by Agarwala.⁸ In recent years, Ming has reported a rhodamine dye (FD1) in an epoxy coating on steel for monitoring Fe³⁺,⁹ and on aluminum for monitoring H⁺.¹⁰ Dhole has reported an epoxy resin for Fe²⁺,¹¹ and Gao a rhodamine dye (FD2) on T91 steel corrosion.¹² Wong has used a fluorescein derivative (56CF) on iron for monitoring H⁺ by epi-fluorescence imaging,¹³ and Mokhtari used a 8-hydroxyquinoline to complex Fe³⁺ in an epoxy coating on ST-37 steel sheets.¹⁴ Crespy used mesoporous silica nanocapsules on 304 stainless steel.¹⁵ The Battelle Smart Corrosion Detector[®] microbeads, when mixed into coatings, mitigate and detect corrosion, as does a smart-sensing polymer coating by Li.¹⁶ Each of these examples detects a single chemical species.

The field of molecular-logic based computation, including the detection of two or more chemical species, is progressing towards applications at interfaces and on solid surfaces.¹⁷

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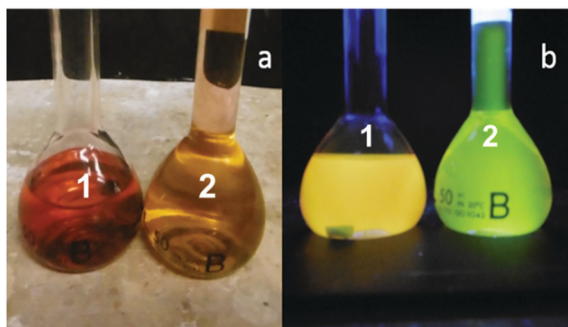


Fig. 2 Solutions of 10^{-6} M **1** and **2** in the presence of $80 \mu\text{M H}^+$ and $80 \mu\text{M Fe}^{3+}$ in THF (a) under ambient light and (b) under a handheld UV lamp at 365 nm light in a dark cabinet.

effect on the absorption properties. In the ground state, the methylene and ethylene spacers serve their intended purpose to isolate the electron-rich ferrocene and tertiary amines from the PDI core. These results validate **1** and **2** as ideal PET fluorescence systems.³⁸

Upon irradiation with 365 nm UV light, neat THF solutions of 10^{-6} M **1** and **2** are non-fluorescent, but on addition of both H^+ and Fe^{3+} a bright yellow fluorescence is observed for **1**, and a green fluorescence for **2** (Fig. 2b), which are ideal colours for non-destructive LPT corrosion detection.¹ The emission of **1** and **2**, excited at 490 nm, are nearly identical mirror images to the UV-vis spectra with two λ_{flu} at 531 nm and 570 nm. A small Stokes shift of 325 cm^{-1} (9 nm) and 470 cm^{-1} (13 nm) separates the peak maxima between $\text{S}_0 \rightarrow \text{S}_1$ absorption and $\text{S}_1 \rightarrow \text{S}_0$ emission transitions for **1** and **2**, respectively. The proton binding constants ($\text{p}\beta_{\text{H}^+}$), the concentration at which half the proton receptor is protonated, are 3.5 and 5.4, and the fluorescence enhancement (FE), the ratio between the highest to second highest fluorescence intensities, are 3.8 and 3.5.

Dilute THF solutions of **3** are colourless, but emit a green fluorescence in the presence of H^+ and Fe^{3+} . The λ_{abs} at 396 nm undergoes a blue-shift to 379 nm on addition of H^+ due to the TICT state on protonation of the methylpiperazine with a single λ_{flu} at 492 nm; consequently, the Stokes shift is significantly larger at 6060 cm^{-1} (113 nm). The $\text{p}\beta_{\text{H}^+}$ and FE of 3.5 and 4.0 are in agreement with those of **1**. For comparison, in aqueous methanol **3** has λ_{abs} at 408 nm and 385 nm in the absence and presence of H^+ , and λ_{flu} at 528 nm with a Stokes shift of 7035 cm^{-1} (143 nm), respectively.²⁷ Due to the different media, the $\text{p}\beta_{\text{H}^+}$ and FE are significantly different at 7.7 and 13. Table 1 provides a summary of optical data for **1–3**.

Molecules **1** and **2** function as fluorescent H^+ , Fe^{3+} -driven AND logic gates. A bright fluorescence is observed in THF when both H^+ and Fe^{3+} are present, while essentially no fluorescence is observed in the absence of both inputs. Addition of H^+ or Fe^{3+} results in a weak fluorescence. Representative emission spectra of **1** and **3** under the four input conditions are shown in Fig. 3 and Fig. S1 (ESI[†]). The truth table for the digital input–output levels and the fluorescence quantum yields for **1–3** are given in Table 2. Both logic gates switch ‘on’ with a respectable four-fold contrast ratio and a bright Φ_{F} ca. 0.22.

Table 1 Optical properties of logic gates **1–3**

Parameter	1 ^a	2 ^a	3 ^h	3 ⁱ
$\lambda_{\text{abs}}/\text{nm}^b$	456, 486, 522	454, 484, 519	396	408
$\log \epsilon (\text{L mol}^{-1} \text{ cm}^{-1})^b$	3.87, 4.35, 4.54	3.70, 3.90, 4.11	3.57	3.91
$\lambda_{\text{abs}}/\text{nm}^c$	456, 487, 522	456, 486, 521	379	385
$\log \epsilon (\text{L mol}^{-1} \text{ cm}^{-1})^c$	3.85, 4.27, 4.39	3.76, 3.88, 4.00	4.35	3.89
$\lambda_{\text{flu}}/\text{nm}^{-1cd}$	531, 570	532, 570	492	528
$\Delta\nu/\text{cm}^{-1e}$	325	470	6060	7035
$\text{p}\beta_{\text{H}^+}^f$	3.5	5.4	3.5	7.7
FE^g	3.8	3.5	4.0	13

^a 10^{-6} M in THF. ^b Neat solvent. ^c In presence of $80 \mu\text{M CH}_3\text{SO}_3\text{H}$ and $90 \mu\text{M Fe}(\text{ClO}_4)_3 \cdot \text{H}_2\text{O}$. ^d Excitation wavelength 490 nm. Shoulder at 620 nm. ^e Stokes shift $\Delta\nu = \nu_{\text{abs}} - \nu_{\text{flu}}$. ^f Determined by $\log[(I_{\text{max}} - I)/(I - I_{\text{min}})] = -\log[\text{H}^+] + \log \beta_{\text{H}^+}$ in presence of $50 \mu\text{M Fe}^{3+}$. ^g H^+ , Fe^{3+} -induced fluorescence enhancement (FE) ratio of highest to 2nd highest intensities. ^h In THF excited at $\lambda_{\text{isos}} = 385 \text{ nm}$. ⁱ 1:1 (v/v) MeOH/ H_2O excited at 399 nm. Ref. 27.

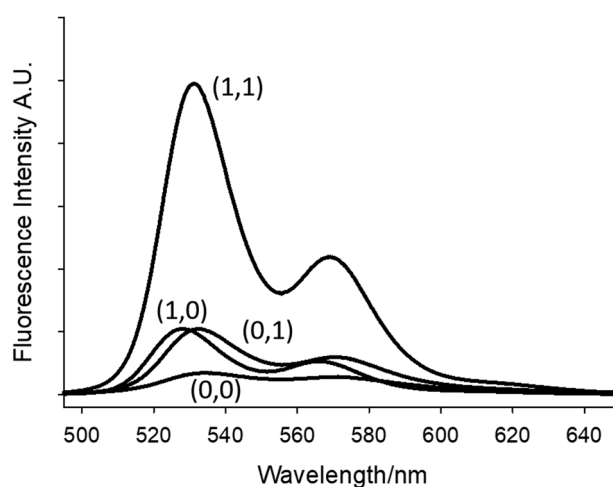


Fig. 3 Fluorescence emission spectra of 10^{-6} M **1** in THF excited at 490 nm. High input conditions are $80 \mu\text{M H}^+$ and $80 \mu\text{M Fe}^{3+}$. The numbers in parentheses are the binary input conditions given in Table 2.

Table 2 Truth tables for AND logic gates **1–3** in THF^a

Input ₁ (H^+) ^b	Input ₂ (Fe^{3+}) ^c	Output 1 (Φ_{F}) ^d	Output 2 (Φ_{F}) ^d	Output 3 (Φ_{F}) ^e
0 (low)	0 (low)	0 (low, 0.018)	0 (low, 0.017)	0 (low, 0.007)
1 (high)	0 (low)	0 (low, 0.044)	0 (low, 0.055)	0 (low, 0.009)
0 (low)	1 (high)	0 (low, 0.052)	0 (low, 0.065)	0 (low, 0.068)
1 (high)	1 (high)	1 (high, 0.20)	1 (high, 0.22)	1 (high, 0.27)

^a $4 \mu\text{M}$ and $8 \mu\text{M}$ **1** and **2** excited at 490 nm and $3 \mu\text{M}$ **3** excited at 385 nm. ^b For **1**, **2** and **3** high input₁ H^+ is $80 \mu\text{M}$, $80 \mu\text{M}$, and $10 \mu\text{M}$ added as $\text{CH}_3\text{SO}_3\text{H}$. Low input₁ H^+ has no $\text{CH}_3\text{SO}_3\text{H}$ added. ^c For **1**, **2** and **3** high input₂ Fe^{3+} is $80 \mu\text{M}$, $80 \mu\text{M}$ and $10 \mu\text{M Fe}(\text{ClO}_4)_3 \cdot \text{H}_2\text{O}$. Low input₂ Fe^{3+} has no ferric ion salt added. ^d Quantum yields of **1** and **2** versus 10^{-7} M fluorescein in aerated water 0.1 M NaOH ($\Phi_{\text{F}} = 0.95$). ^e Quantum yields versus 10^{-6} M quinine sulfate in aerated $0.1 \text{ M H}_2\text{SO}_4$ ($\Phi_{\text{F}} = 0.55$). High threshold output level set at $\Phi_{\text{F}} > 0.10$.

The driving forces for PET from ferrocene and the amines to the excited state PDI fluorophore are both exergonic at -1.05 eV and -0.35 eV , respectively.³⁹ Due to molecular orbital nodes at



the nitrogen atoms, the emission wavelength is independent of the *N*-imide substituents,⁴⁰ while the emission intensity is consistent with through-space PET pathways. A significant advantage of these PDI prototypes is that the emission output is beyond 500 nm so inner filter effects at high Fe³⁺ concentrations are minimal. Furthermore, spectral overlap between the absorption and emission spectra of PDI, and the absorption spectrum of the radical cation of ferrocene and PDI emission does not occur (Fc^{•+} λ_{abs} = 617 nm, ϵ = 450 M⁻¹ cm⁻¹; PDI^{•-} λ_{em} = 705 nm).³⁴ Hence, the photophysical and redox properties of the modules are well suited for fluorescence modulation by PET. Furthermore, PDIs have excellent thermal stability and high temperature tolerances, and consequently, they are used in paints and protective coatings in the automotive industry.⁴⁰

Corrosion detection application

We selected a polyurethane coating prepared by mixing a 3 : 1 (w/w) ratio of Stadox Standocryl[®] VOC-XTRA K9560 and Hardener VOC 20-25 spiked with **2** or **3** dissolved in THF. It is a clear coat lacquer used in the automotive finishing industry. The hardener contains 1,6-hexamethylene diisocyanate and the precursor 2,3-epoxypropyl neodecanoate. We examined the two individual coating components in THF by absorption and fluorescence spectroscopy as background controls. The K9560 component has λ_{max} at 299 nm and 343 nm and a broad tail ending at 400 nm while the hardener has a λ_{max} at 263 nm and a broad tail out to 310 nm. Irradiation of both colourless solutions with a UV lamp (365 nm) or excitation of THF solutions at λ_{max} = 347 nm confirmed the coating constituents are transparent and non-fluorescent.

A draw-down coating system was devised comprising of three glass slides, providing a coating with an average thickness of 60 μm (see ESI[†]). The prepared coupons were air dried for 24 hours, and then scratched with a clean stainless steel scalpel. To accelerate corrosion at the scratched surface, the steel coupons were dipped in 0.5 M NaCl for a few seconds and allowed to air dry. Magnified emission images of the scratched steel coupons were taken at 0 minutes (before immersion in NaCl solution), 90 minutes and up to 24 hours.

Fig. 4 shows magnified fluorescence images of a scratch edge on a mild steel coupon coated with a polyurethane coating embedded with Pourbaix sensor **2**. The top of the images Fig. 4a–f shows the impregnated coating with **2** and the darker bottom section is the bare steel. More comprehensive sets of results for **2** and **3** are shown in Fig. S2 and S3 (ESI[†]). The fluorescence was initiated by excitation with a 488 nm laser and observed through the eyepiece of the fluorescence microscope. This excitation wavelength was ideal for **2**, but not optimum for **3**. Coated steel coupons were exposed to either 0.5 M NaCl solution (Fig. 4) or deionised (DI) water as a control (Fig. S2 and S3, ESI[†]). No discernible rust was visible to the naked eye after 90 minutes exposure in 0.5 M NaCl solution. However, on viewing the surface on irradiation with the 488 nm laser the onset of corrosion is apparently visible after 90 minutes as a green emission in Fig. 4b (a pinkish colour in the contrast image, Fig. 4e). A large fluorescence enhancement is observed

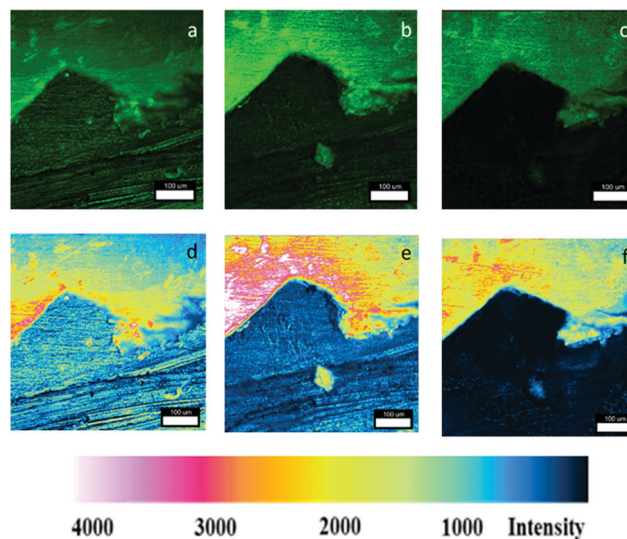


Fig. 4 Confocal fluorescence microscope images (λ_{ex} = 488 nm) of scratched polyurethane coated mild steel impregnated with **2** after exposure to a 0.5 M NaCl solution at (a) 0 min and (b) 90 min; (c) 24 h and the corresponding enhanced fluorescence contrast images (d)–(f). Concentration of **2** is 13 $\mu\text{M g}^{-1}$. The white bar scale is 100 μm . Areas shown are magnified images of the enclosed red circles in Fig. 6.

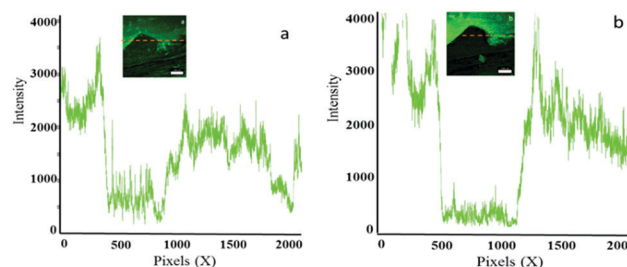


Fig. 5 Fluorescence intensity versus pixels plots of the steel coupon coated with a polyurethane coating impregnated with **2** exposed to 0.5 M NaCl solution after (a) at 0 min and (b) at 90 min. Inset: Confocal microscope image with an orange dotted line showing area cross section.

exclusively at the polyurethane/scratch interface. This is easily seen from the cross-section fluorescence intensity plots, and notably in the observation of a deeper 'moat' (Fig. 5b) after 90 min. Conversely, the fluorescence barely changes when the scratch-coated coupons are exposed to DI water after 90 minutes. Rust is clearly visible to the naked eye after 24 hours exposure to 0.5 M NaCl to the detriment of a fluorescence output (Fig. 6c and f). In contrast, no fluorescence is ever observed from the steel coupons exposed to DI after 90 min and even after 24 hour time period (Fig. S4 and S5, ESI[†]). Hence, **2** in the polyurethane coating is indeed functioning as an early warning indicator for corrosion in response to an increase in the localised acidity (H^+) and oxidising (liberated Fe^{3+}) environment. At subsequent longer time durations, a decrease in fluorescence is observed, which corroborates with published results that the loss of fluorescence intensity is due to the deposition of iron oxide (rust).⁹ This sequence of events



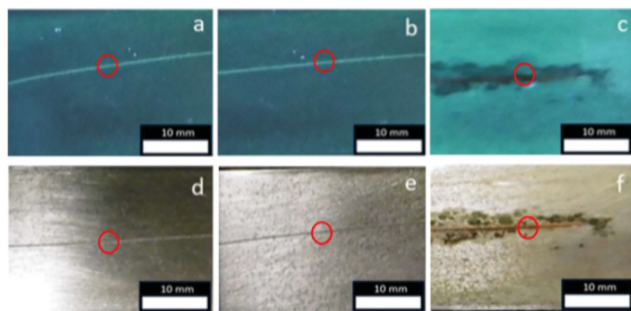


Fig. 6 Digital camera images of scratched metal coupons coated with polyurethane containing **2** under 365 nm UV light (a–c) and ambient light (d–f) after exposure to 0.5 M NaCl solution: (a) and (d) at 0 min; (b) and (e) after 90 min; (c) and (f) after 24 h. The concentration of **2** is $13 \mu\text{M g}^{-1}$. Magnified images of the enclosed red circles shown in Fig. 4.

is an example of fluorescence modulated *off-on-off* ternary logic behaviour.^{18a,23a} Without the presence of NaCl electrolyte corrosion detection and rust deposition will occur over a much longer time frame. No leaching was observed from the polyurethane coating matrix after immersion in DI water after 7 days, which was assessed by fluorescence microscopy. With further refinement, we should be able to increase the fluorescence enhancement and reduced the background fluorescence so that greater image contrast can be observed.

Conclusions

We have successfully demonstrated, for the first time, the proof-of-concept early detection of corrosion with fluorescent smart molecules for acidity and oxidisability simultaneously. The concept has been validated with molecules featuring a PDI fluorophore incorporating two PET pathways and with a 4-amino-1,8-naphthalimide fluorophore with PET and ICT mechanisms. These two-input AND logic gates emit beyond 500 nm with a greenish emission at a wavelength longer than earlier prototypes.^{26,29} And we have demonstrated the practical application of Pourbaix sensors immobilised in a polyurethane coating that detects the onset of corrosion by communicating an optical signal before it is visible to the naked eye. These encouraging results from the incorporation of a smart molecule in a coating on a solid material opens up alternative possibilities for the field of logic-based computation and takes us one step further towards a more sustainable future.

Experimental

Synthetic procedures and characterisation data of **1** and **2** are available in the ESI.† The synthesis and characterisation of **3** was reported.²⁷

Conflicts of interest

There are no conflicts of interest to declare.

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