RSC Advances



PAPER

View Article Online



Cite this: RSC Adv., 2021, 11, 32559

Received 6th August 2021 Accepted 10th September 2021

DOI: 10.1039/d1ra05967i

rsc.li/rsc-advances

Synthesis of 9,9-bis(4-hydroxyphenyl) fluorene catalyzed by bifunctional ionic liquids†

Jialun Wei, Db Limei Yu, D*ab Lei Yan, Wei Bai, Db Xinxin Lub and Zhanxian Gaoab

Through structural design, a series of bifunctional ionic liquids (BFILs) containing sulfonic acid (-SO₃H) and sulfhydryl groups (-SH) were synthesized and characterized by NMR and MS. The acidity of these BFILs was measured by the Hammett acidity (H_0) and the effective sulfhydryl molar content of BFILs was determined by Ellman's method. Moreover, BFIL's catalytic properties in the condensation reaction of 9-fluorenone and phenol were studied. BFIL catalyst 6c can achieve nearly 100% conversion of 9-fluorenone with a high selectivity of 9,9-bis(4-hydroxyphenyl) fluorene (95.2%).

were characterized by NMR and MS. Compared with the composite

catalyst (Scheme 1b), this work designs bifunctional IL as a monocatalyst for the condensation reaction between fluorenone and

phenol, which could let us investigate thoroughly about the catalytic

(98%), benzothiazole (96%), 2-mercaptopyridine (98%), 2-mer-

thiadiazole (98%), 2,5-dimercapto-1,3,4-thiadiazole (97%), 1,3-

mechanism of -SO₃H and -SH in the reaction.

(99%),

(a) Condensation of 9-fluorenone and phenol:

(98%),

Introduction

Bisphenol compounds¹ are produced from the condensation reaction of aldehydes (or ketones) and phenol. 9,9-Bis(4hydroxyphenyl) fluorene (BHPF) is a compound with a cardoring structure² and it is an important raw material to produce epoxy resin,3,4 polycarbonate,5 acrylic resin6 and other materials⁷ with high thermal stability and good optical properties.^{8,9} BHPF can be obtained through the condensation reaction of 9fluorenone and phenol under acidic catalysis (Scheme 1a). The reported catalysts include inorganic acids, 10 organic acids, 11 heteropoly acids,12 solid acids13 and acidic ionic liquids (ILs).14 To increase the reaction rate, it is necessary to add co-catalysts, such as thiol, thioglycolic acid15 etc. (Scheme 1b). The traditional catalysts and co-catalysts are difficult to recycle, and some of them like thiol compounds smell bad.

ILs are considered as a new type of green solvent and catalyst, and have been widely used in separation,16 electrochemistry,17 and organic synthesis.18,19 Functionalized ILs20 take advantage of structure design, and can introduce specific functional groups into the cation and/or anion structure of the ILs for specific organic reactions. At present, many functionalized ILs are documented in the literature, and the functionalized groups include sulfonic acid groups, 21,22 hydroxyl groups, 23 alkenyl groups²⁴ and amino groups²⁵ etc.

In this work, in view of the need for acid-thiol synergistic catalysis in the synthesis of BHPF, we introduced sulfonic acid groups (-SO₃H) into the cationic structure of the ILs, and the sulfhydryl groups (-SH) were introduced into the cationic and/or anionic structure of ILs (Scheme 1c). The -SO₃H and -SH bifunctional ILs

Experimental

1-Methylimidazole

captobenzothiazole

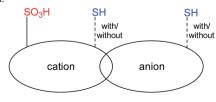
Materials

Co-catalysts: thioglycolic acid ethanethiol 1-butanethiol benzyl mercaptan

2-mercapto-1-methylimidazole

2-mercapto-5-methyl-1,3,4-

(c) This work:



Ionic Liquids

Scheme 1 Synthetic reaction of BHPF and catalyst systems of the reaction.

⁽b) Previous work: Catalysts: inorganic acids heteropoly acids solid acids ionic liquids

[&]quot;State Key Lab of Fine Chemicals, Dalian University of Technology, Dalian, Liaoning 116024, China. E-mail: ochem@dlut.edu.cn; Tel: +86 13942698335

^bSchool of Chemical Engineering, Dalian University of Technology, Dalian, Liaoning 116024, China

[†] Electronic supplementary information (ESI) available. DOI: 10.1039/d1ra05967j

1 3 5a (X = HSO₄) H₃C SO₃H SO₃H

Fig. 1 Structures of the bifunctional ionic liquids.

propanesulfonate (99%), trifluoromethanesulfonic acid (98%), sulfuric acid (98%), methanol (99.7%), ethyl acetate (99.7%), phosphoric acid (85%), pyridine (99.5%), phenol (99%), *p*-toluenesulfonic acid monohydrate (99%) were commercially available. 9-Fluorenone²⁶ and 3-mercaptopropane sulfonate²⁷ were self-made.

Preparation of ionic liquids

To find the relevance between the structure and catalytic effect of ILs in the synthetic reaction of BHPF, a series of IL catalysts were synthesized, the details on ILs' structure are shown in Fig. 1.

A two-step method was employed to prepare the -SO₃H and -SH bifunctional ILs. As shown in Scheme 2, taking IL 6c as an example, the synthetic procedure was as follows: firstly, 17.1 g 2mercaptobenzothiazole (0.1 mol) and 100 ml ethyl acetate was added into a 250 ml round bottom flask, the solution was heated to 90 °C. Then 12.2 g 1,3-propanesulfonate was added slowly with vigorous stirring at 90 °C for 12 h. The final product was filtrated after cooled down, washed with 50 ml ethyl acetate for three times and dried at 50 °C under vacuum for 12 h to obtain zwitterion (Z). And the yields of zwitterions are over 80%. Secondly, stoichiometric amount of p-toluenesulfonic acid monohydrate was added slowly into the zwitterion aqueous solution. The mixture was stirred at 90 °C for 10 h, distilled by rotary distillation to remove water and dried under vacuum to form a yellow viscous ionic liquid (6c). The yield of IL 6c was nearly 98%. The other ILs, separately belong to different cationic series, such as 1-methylimidazole, 2-mercapto-1methylimidazole, pyridine, 2-mercaptopyridine, benzothiazole, 2-mercaptobenzothiazole, 2-mercapto-5-methyl-1,3,4thiadiazole and 2,5-dimercapto-1,3,4-thiadiazole, were synthesized by a similar procedure. And the total yield of all ILs is over 50%. Yields of zwitterions and ILs are shown in the ESI Part 1.†

Characterization of ionic liquids

 1 H and 13 C NMR spectra were recorded in D_2 O using a Bruker Avance II 400 MHz NMR spectrometer. FT-IR spectra were recorded on a Nicolet 460 spectrometer (Nicolet, USA) in the

Scheme 2 Synthetic route of IL 6c.

region of $4000-400 \text{ cm}^{-1}$. UV-vis spectra were accomplished on an UV (HP-8453) spectrophotometer at room temperature. MS was carried out on a Q-TOF Micro (Micromass UK Limited). The acidity of ILs (H_0) was determined by the Hammett function method. The effective sulfhydryl –SH molar contents of ILs was analogically determined by the Ellman's method. 30,31

Results and discussion

Acidity analysis of ILs

Hammett acidity (H_0) is widely used to evaluate the acidity of ILs. We measured the acidity of ILs by UV-Vis spectroscopy combined with Hammett function, and 4-nitroaniline was used as an indicator. The calculated H_0 values of the ILs with different cationic and anionic structures were shown in Table 1.

Comparing IL **1**, **2**, **3**, **4**, **5a**, **6a** and **7**, the cationic structures of the synthesized $-SO_3H$ functionalized ILs have little effect on acidity, and the acidity of these ILs are equivalent to that of H_2SO_4 . As to IL **6a**, **6b**, **6c**, **6d** and **6e**, which have the same cationic and different anionic structures, the order of IL acidity (H_0) representing by the IL anionic structure are as follows: $CF_3SO_3^- > HSO_4^- > p\text{-}CH_3C_6H_4SO_3^- > HSCH_2CH_2CH_2SO_3^- > H_2PO_4^-$. That means the acid strength of ILs is the same order as that of the maternal acid. IL **8** contains two $-SO_3H$ fragments, so it has the strongest acidity.

Sulfhydryl content analysis of ILs

Zwitterions **Z1**, **Z3**, and **Z5** don't contain sulfhydryl groups, and zwitterions **Z2**, **Z4**, **Z6**, **Z7** and **Z8** have sulfhydryl groups. Typical structural differences in the synthetic zwitterions were confirmed by infrared spectroscopy (IR), and the results are shown in Fig. 2. Peaks at 2550 cm⁻¹ were ascribed to the –SH group in **Z2**, **Z4**, **Z6**, **Z7** and **Z8**.

At present, the methods for the determination of thiol and thiol derivatives include photometric analysis, 30-34

Table 1 Hammett acidity (H_0) of the ILs

Compounds ^a	$A_{\mathrm{max}}^{}b}$	$[B]^b/\%$	[BH ⁺]/%	$H_0^{\ c}$
Bank	2.56	100	0	
H ₂ SO ₄	1.91	74.61	25.39	1.46
1	1.92	75.00	25.00	1.47
2	1.90	74.22	25.78	1.45
3	1.93	75.39	24.61	1.48
4	1.91	74.61	25.39	1.46
5a	1.91	74.61	25.39	1.46
5b	2.08	81.25	18.75	1.63
6a	1.94	75.78	24.22	1.49
6b	2.23	87.11	12.89	1.82
6c	1.97	76.95	23.05	1.51
6d	1.79	69.92	30.08	1.36
6e	2.05	80.08	19.92	1.59
7	1.90	74.22	25.78	1.45
8	1.72	67.19	32.81	1.30

 a 20 mmol L $^{-1}$ compounds and 0.16 mmol L $^{-1}$ 4-nitroaniline in water solution. b Maximum absorption wavelength of 4-nitroaniline(B), 382 nm. c $H_0 = pK(B)_{aq} + log([B]/[BH^+]), (pK(B)_{aq} = 0.99).$

Paper RSC Advances

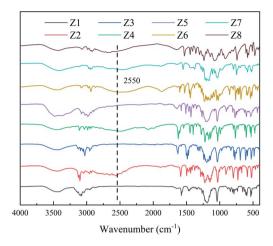


Fig. 2 IR spectra of Zwitterions.

electrochemical analysis^{35,36} and chromatography^{37,38} *etc.* The Ellman's method is the representative of the photometric analysis. As a qualitative and quantitative analysis of sulfhydryl compounds, the Ellman's method gives the sulfhydryl molar content of IL in solution thorough matching the UV absorbance at 412 nm that belong to 5-sulfhydryl-2-nitrobenzoic acid, which is the product from the reaction of the sulfhydryl compounds (ILs, thiol, thiol derivatives *etc.*) with the Ellman's reagent (5,5′-dithiobis (2-nitrobenzoic acid)).

As shown in Table 2, the molar content of sulfhydryl (–SH) for the traditional co-catalyst (thioglycolic acid) and some of the synthetic ILs were given by the Ellman's method. The sulfhydryl molar content of thioglycolic acid was 94.8% and close to the theoretical molar content. The measured molar content of sulfhydryl for IL 2 and IL 4 were zero, while IL 6a-6d, IL 7 and IL 8 contain little sulfhydryl molar content, less than 5.8%, which comes from the heterocyclic ring fragment in ILs. The sulfhydryl molar content of IL 5b and IL 6e were 96.1% and 98.6%, respectively, which are from the anionic structure of ILs contained sulfhydryl groups. It could be found that the sulfhydryl molar content

Table 2 Sulfhydryl molar content of the ILs^a

Compounds	A_{\max}^{c}	SH^{d} (%)
HSCH ₂ COOH ^b	1.200	94.8
2	0	0
4	0	0
$5\mathbf{b}^b$	1.216	96.1
6a	0.734	5.8
6 b	0.674	5.3
6c	0.698	5.5
6d	0.722	5.7
6e ^b	1.248	98.6
7	0.004	0.03
8	0.123	0.97

 $[^]a$ 1 mmol L $^{-1}$ compounds in potassium phosphate buffer solution (pH = 7.2). b 0.1 mmol HSCH $_2$ COOH, IL **5b** and IL **6e**. c Maximum absorption wavelength of 5-sulfhydryl-2-nitrobenzoic acid, 412 nm. d Sulfhydryl molar content of compounds.

measured by Ellman's reagent was related to the chemical environment where the –SH group was located. When the –SH group embeds in the heterocyclic fragment of ILs, the free and effective content of sulfhydryl groups was small. When it was located in the alkyl chain, the molar content of sulfhydryl groups was close to the theoretical value, so the cationic structure of ILs could influence the free –SH group in solution. 31,39

Optimizing reaction parameters on the condensation of 9fluorenone and phenol

To screen BFIL catalysts and get the relationship among the structure of the BFILs with the conversion of fluorenone and the selectivity of BHPF, the reaction parameter on the condensation of fluorenone with phenol was optimized firstly. The crucial reaction parameters include catalyst amount, reaction temperature, reaction time and the molar ratio of phenol and 9-fluorenone. Using IL $\mathbf{6c}$ ([SO₃HC₃MBT] [p-CH₃C₆H₄SO₃]) as catalyst, a series of univariate optimization experiments were carried out and the results are shown in Fig. 3.

Fig. 3a shows that a conversion of 9-fluorenone was 80.5% under a low dosage (5 mol%) of IL **6c** refer to the molar content of fluorenone. With the amount of IL **6c** increasing from 5 mol% to 15 mol%, the conversion of 9-fluorenone increased from 80.6% to 100%, and the selectivity of BHPF changed from 90.7% to 92.0%. It shows that when the amount of IL **6c** is increased, the activity of the condensation reaction is improved. When the amount of catalyst was increased to 25 mol%, the conversion of 9-fluorenone remained unchanged and the selectivity of BHPF changed from 92.0% to 88.7%. It illustrates that when the amount of IL catalyst increases and the reaction rates of the main and side (Scheme 1a, to produce compound B and C) reactions are both accelerated. Thereby the IL catalyst dosage was 15 mol% of fluorenone for further experiments.

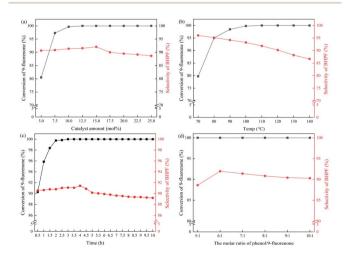


Fig. 3 Effect of (a) catalyst amount (10 mmol 9-fluorenone, 60 mmol phenol, $110\,^{\circ}$ C, 4 h); (b) temperature (10 mmol 9-fluorenone, 60 mmol phenol, 15 mol% IL **6c**, 4 h); (c) time (10 mmol 9-fluorenone, 60 mmol phenol, 15 mol% IL **6c**, 110 $^{\circ}$ C); (d) the molar ratio of phenol/9-fluorenone (10 mmol 9-fluorenone, 15 mol% IL **6c**, 110 $^{\circ}$ C, 4 h) on the conversion of 9-fluorenone and the selectivity of BHPF.

As shown in Fig. 3b, reaction temperature was inspected from 70 °C to 140 °C. With 110 °C or higher temperature, 100% conversion of 9-fluorenone can be obtained, while the selectivity of BHPF became worse with increasing temperature. So 110 °C was chosen to be the optimised reaction temperature. In Fig. 3c, we can see that the conversion of 9-fluorenone was greater than 99% after 2 h with IL 6c. To compare the catalytic performance of BFILs with different structures (so as their acidity and electronic properties of –SH), the reaction time was 4 hours. At that point, not only condensation reactions with different ILs could reach the equilibrium state (usually within 0.5–1 h), but also the selectivity of BHPF was good.

In the reaction, phenol acts as both reactant and solvent. If the amount of phenol is small, it will be difficult for the reaction to proceed. Therefore in Fig. 3d, the molar ratio of phenol and 9fluorenone was carried out from 5:1 to 10:1.

To conclude, the suitable condition for the synthesis of bisphenol fluorene catalysed by BFIL is as follows: N (phenol: 9-fluorenone: IL) = 6:1::0.15, reaction time 4 h, T (reaction temperature) = $110\,^{\circ}$ C.

Catalytic performance of BFILs in the synthesis of BHPF

Under above conditions, the conversion of 9-fluorene and the selectivity of bisphenol fluorenone using BFILs in Fig. 1. As catalyst were shown in Table 3. It is clear that IL **6c** is the best catalyst among the thirteen BFILs for the condensation reaction, the conversion of 9-fluorenone is 100%, and the selectivity of BHPF is 91.8%.

Bisphenols are synthesized by the condensation of phenol with a ketone or aldehyde, and catalysed by Brønsted acid catalysts and thiol derivatives co-catalysts. The catalysis in the reaction is intricate, but the rough mechanism process is widely

Table 3 Effect of ILs on the conversion of 9-fluorenone to BHPF^a

		Conversion of 9-fluorenone (%)	Selectivity (%)				
Entry ILs	ILs		A (BHPF)	В	C	$H_0^{\ c}$	SH^d (%)
1	1	50.6	87.1	9.8	3.1	1.47	_
2	2	53.0	87.0	9.6	3.4	1.45	0
3	3	48.2	87.4	9.2	3.4	1.48	_
4	4	49.1	87.2	9.3	3.5	1.46	0
5	5a	52.0	87.1	9.6	3.3	1.46	_
6	5b	100	92.8	3.8	3.4	1.63	96.1
7	6a	93.4	90.3	6.9	2.8	1.49	5.8
8	6b	79.7	94.8	4.4	0.8	1.82	5.3
9	6c	100	91.8	6.0	2.2	1.51	5.5
10	6d	100	90.0	7.3	2.7	1.36	5.7
11	6e	100	91.4	5.3	3.3	1.59	98.6
12	7	99.5	91.8	5.8	2.4	1.45	0.03
13	8	93.6	90.0	7.9	2.2	1.30	0.97
14	$6a^b$	27.5	93.1	6.2	0.7	1.49	5.8
15	$6c^b$	100	95.2	3.0	1.8	1.51	5.5
16	$6e^b$	98.4	95.6	2.7	1.7	1.59	98.6

 $[^]a$ Reaction conditions:10 mmol 9-fluorenone, 60 mmol phenol, 15 mol% ILs, 110 °C for 4 h. b 60 °C for 8 h. c Hammett acidity (H_0) of the ILs. d Sulfhydryl molar content of the ILs.

accepted, and the details are as follow: (1) the Brønsted acid catalysts not only protonate the carbonyl of ketone to help monophenol addition, but also help the addition of the second phenol through protonating the hydroxyl of the intermediate produced from the nucleophilic addition of ketone with the first phenol; (2) thiols are typically added as a co-catalyst in the reaction, as they increase the reaction rate and the p, p'-regioselectivity through participating in the addition of the second phenol. 40-42 According to the above views, let's sift the data in Table 3.

Firstly, the results of ILs 6a-6d (entry 7-10) which have the same cation (SO₃HC₃MBT) and different anion reveal that the ILs' anion correlate ILs' catalytic capability in the condensation through their effect on Hammett acidity (H_0) . When the anions are conjugated bases of inorganic acids, such as HSO₄⁻ (6a, entry7) and H_2PO_4 (6b, entry8), the conversion of 9-fluorenone are 93.4% and 79.7%, respectively. When the anions are conjugated bases of organic acids, such as p-CH₃C₆H₄SO₃⁻ (6c, entry9) and CF₃SO₃⁻ (6d, entry10), 9-fluorenone can be totally converted. IL 6b has lower conversion of 9-fluorenone because of its weak acidity, H_0 equals to 1.82, but the selectivity of BHPF is the highest 94.8%. Using IL **6d** ($H_0 = 1.36$), 9-fluorene can be 100% converted, which may be derived from its higher acidity. Meanwhile IL **6c** ($H_0 = 1.51$) has similar acidity with IL **6a** ($H_0 = 1.51$) 1.49), but they have different catalytic effect in the condensation, the reason may be that the anion of IL 6a (HSO₄⁻) provides active proton.

As to IL 5b ($H_0=1.63$, entry6) and IL 6e ($H_0=1.59$, entry11), their anion is HSCH₂CH₂CH₂CO₃ $^-$, and the molar content of –SH measured by the Ellman's method is 96.1% and 98.6% respectively. The high catalytic activity and excellent p, p'regioselectivity of BHPF with IL 5b and IL 6e, illustrate that the protonic acid and –SH fraction have synergistic effect on the reaction of phenol with fluorenone.

Secondly, for IL 1-4, 5a, 6a, 7, 8 with the same anion (HSO_4^-) and different cations, the experimental results gave a clear scene on how the ILs' cationic structures affect the condensation. To discuss conveniently and efficiently, Fig. 4 takes the conversion of 9-fluorenone as *X*-axis and the H_0 and SH% as *Y*-axis to export the relationship between ILs' structures and catalytic performance in the synthesis of BHPF.

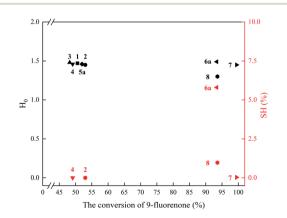


Fig. 4 The relationship between the acidity and sulfhydryl content of ILs and the conversion of 9-fluorenone. Reaction conditions:10 mmol 9-fluorenone, 60 mmol phenol, 15 mol% ILs, 110 °C for 4 h.

Paper

As shown in Fig. 4, IL 1-4, 5a have no effective sulfhydryl groups (SH% = 0) and the similar H_0 (nearly 1.50), thus these five ILs have the similar conversion of 9-fluorenone (about 50%) and similar p, p'-regioselectivity of BHPF (about 87%). And it implies that -SH group in cation of IL 2 and IL 4 cannot "act" as a co-catalyst. In comparison, with IL **6a** ($H_0 = 1.49$, SH% = 5.8) or IL 8 ($H_0 = 1.30$, SH% = 0.97) as the catalyst, the conversion of 9-fluorenone are 93.4% and 93.6%, respectively. That means that the active proton and the -SH fraction in IL 6a co-efficiently take part in the condensation reaction, so the same electron transferring procedure occurs with IL 8 as the catalyst. Compared with IL 2 and 4, IL 7 ($H_0 = 1.45$, SH% = 0.03) has the similar -SH fraction in cation (N- and S-containing fivemembered ring structure) with ILs 6 and 8, IL 7 can "act" as a proton catalyst and effective sulfhydryl co-catalyst, and achieve 99.5% conversion of 9-fluorenone, though its SH% is very low.

At last, when changing the reaction temperature to 60 $^{\circ}$ C and the reaction time to 8 h, the catalytic results of IL **6a**, **6c** and **6e** (entry 14–16, Table 3) tell us again that IL **6c** ([SO₃HC₃MBT] [p-CH₃C₆H₄SO₃]) is the best catalyst for the condensation reaction. And at lower reaction temperature, p, p'-selectivity of BHPF can be increased obviously. Using IL **6c** (entry15) as catalyst at 60 $^{\circ}$ C, 9-fluorenone can be converted completely, and the selectivity of BFPF can reach 95.2%.

The mechanism discussion

According to the above results and related literature, ^{14,42,43} a possible catalytic mechanism in the condensation of 9-fluorenone with phenol was proposed in Scheme 3. Firstly, the carbonyl of 9-fluorenone was activated by sulfonic acid group of

Scheme 3 The possible mechanism for the condensation of 9-fluorenone with phenol.

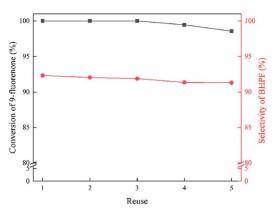


Fig. 5 Reuse of 6c in the condensation reaction. Reaction conditions: 20 mmol 9-fluorenone, 120 mmol phenol, 15 mol% 6c, 110 °C for 4 h.

IL 6c to form the intermediate I. Intermediate I could undergo nucleophilic addition with phenol to give Intermediate II, and then II reacted with IL 6c to obtain intermediate III. Without the participation of -SH group, intermediate III reacted with another molecule of phenol to obtain BHPF. While IL 6c contained sulfhydryl group and the length of HSO₃CH₂CH₂CH₂group on N atom is suitable, so it may have the other route for the electron transfer. That is the proton exchange between -SH and -SO₃- groups, then S atom nucleophilic attacked the C atom of carbonyl in 9-fluorenone to form intermediate IV. The part of intermediate IV coming from IL 6c is a large structural item, so it's the spatial effect that make the p-carbon in phenol rather than the o-carbon in phenol to attack the reactive center. So that the -SH group in some BFILs can influence the ration of BHPF and the by-product 1. Therefore, IL 6c increased the yield of BHPF and also the selectivity of BHPF.

Recycling of ionic liquids

To evaluate the recyclability of IL, a series of recycling experiments using IL **6c** were carried out. After the completion of the first reaction, deionized water was added to the reaction mixture to extract IL **6c**, which was washed with diethyl ether for three times and then dried under vacuum at 100 °C for 12 h. The recovered IL was reused for five times under the same conditions. As shown in Fig. 5, the conversion of 9-fluorenone decreased by 1.4% and the selectivity of BHPF reduces by only 1.0% after the first loop. This indicated that the IL was stable and could be reused five times finally.

Conclusions

In this work, a series of BFILs containing sulfonic acid and sulfhydryl groups were synthesized, and how the structure of BFILs to affect its catalytic capability in the condensation of 9-fluorenone with phenols, are also discussed. Generally speaking, the synthesis of biphenols need protonic acid as catalyst to gain a high conversion of ketone and thiol derivatives as co-catalyst to obtain a well p, p'-regioselectivity of biphenols. Thus, it is important to qualify the BFILs' catalytic characters,

and the total acidity of ILs were characterized with Hammett acidity (H_0). Moreover, we resourcefully use the Ellman's method to get the molar content of free and catalytic active sulfhydryl in the ILs. The results indicate that IL **6c** ([HSO₃C₃-MBT] [p-CH₃C₆H₄SO₃]) has the best catalytic activity, the conversion of 9-fluorenone was 100%, and the selectivity of BHPF could reach 95.2% at 60 °C for 8 h and 91.8% at 110 for 4 h. This work is the base that designing the better IL catalysts in the future.

Conflicts of interest

There are no conflicts to declare.

References

- 1 M. Thoene, L. Rytel, N. Nowicka and J. Wojtkiewicz, *Toxicol. Res.*, 2018, 7, 371–380.
- 2 Z. Q. Hu, S. J. Li and C. H. Zhang, J. Appl. Polym. Sci., 2007, 106, 2494–2501.
- 3 W. X. Deng, Y. W. Zhong, Q. Jie, X. B. Huang and J. W. Peng, *Adv. Mater. Res.*, 2014, **936**, 28–33.
- 4 W. Z. Li, X. G. Yuan, J. Huang, B. A. Peng, F. Zhou, J. Ma and X. D. Jia, *Polymer*, 2017, **109**, 126–136.
- 5 N. Kato, S. Ikeda, M. Hirakawa and H. Ito, J. Appl. Polym. Sci., 2017, 134, 45042–45047.
- 6 G. Q. Song, X. Chen, L. Shen and C. Q. Hu, *Xiandai Huagong*, 2012, 32, 77–80.
- 7 F. Bao, L. H. Zong, N. Li, Y. Y. Song, Y. X. Pan, J. Y. Wang and X. G. Jian, *Thermochim. Acta*, 2020, 683, 178184–178194.
- 8 N. P. Godman, D. B. Barbee, F. B. Carty, C. D. McMillen, C. A. Corley, E. Shurdha and S. T. Iacono, *Polym. Chem.*, 2016, 7, 5799–5804.
- 9 Z. Hu, C. Zhang and S. Li, *J. Macromol. Sci., Part B: Phys.*, 2016, 55, 272–284.
- 10 A. E. Bal'tser, D. A. Zaitsev, N. G. Zubritskaya, A. G. Bazanov and N. N. Machalaba, *Fibre Chem.*, 2015, 47, 8–13.
- 11 J. Zhang and S. Liu, *Jingxi Huagong Zhongjianti*, 2008, **38**, 47–49.
- 12 Q. P. Gao and W. Z. Wang, *Huaxue Gongchengshi*, 2009, 23, 12–13.
- 13 W. Liu, J. Wang, Q. H. Qiu, L. Ji, C. Y. Wang and M. L. Zhang, *Pigm. Resin Technol.*, 2008, 37, 9–15.
- 14 L. Yan, L. M. Yu, M. C. Shen, S. K. Luo and Z. X. Gao, *New J. Chem.*, 2019, **43**, 15700–15705.
- 15 C. E. Kast and A. Bernkop-Schnurch, *Biomaterials*, 2001, 22, 2345–2352.
- 16 S. Raeissi and C. J. Peters, *Green Chem.*, 2009, 11, 185–192.
- 17 S. K. Tang, G. A. Baker and H. Zhao, *Chem. Soc. Rev.*, 2012, 41, 4030–4066.
- 18 H. Olivier-Bourbigou, L. Magna and D. Morvan, *Appl. Catal.*, *A*, 2010, 373, 1–56.

- 19 X. M. Liu, J. X. Zhou, X. W. Guo, M. Liu, X. L. Ma, C. S. Song and C. Wang, *Ind. Eng. Chem. Res.*, 2008, **47**, 5298–5303.
- 20 S. G. Lee, Chem. Commun., 2006, 10, 1049-1063.
- 21 A. C. Cole, J. L. Jensen, I. Ntai, K. L. T. Tran, K. J. Weaver, D. C. Forbes and J. H. Davis, *J. Am. Chem. Soc.*, 2002, **124**, 5962–5963.
- 22 R. Kore and R. Srivastava, *Catal. Commun.*, 2011, **12**, 1420–1424.
- 23 J. D. Holbrey, M. B. Turner, W. M. Reichert and R. D. Rogers, *Green Chem.*, 2003, 5, 731–736.
- 24 Q. H. Zhang, X. Y. Ma, S. M. Liu, B. Q. Yang, L. J. Lu, Y. D. He and Y. Q. Deng, J. Mater. Chem., 2011, 21, 6864–6868.
- 25 J. P. Shang, Z. P. Li, C. N. Su, Y. Guo and Y. Q. Deng, *RSC Adv.*, 2015, 5, 71765–71769.
- 26 U. Garazi, M. Ainhoa, S. Raul, H. Maria Teresa and D. Esther, *RSC Adv.*, 2015, **5**, 103210–103217.
- 27 H. F. Liu, F. X. Zeng, L. Deng, B. Liao, H. Pang and Q. X. Guo, *Green Chem.*, 2013, **15**, 81–84.
- 28 C. Thomazeau, H. Olivier-Bourbigou, L. Magna, S. Luts and B. Gilbert, J. Am. Chem. Soc., 2003, 125, 5264–5265.
- 29 Z. Y. Duan, Y. L. Gu, J. Zhang, L. Y. Zhu and Y. Q. Deng, *J. Mol. Catal. A: Chem.*, 2006, **250**, 163–168.
- 30 G. D. Ellman, Arch. Biochem. Biophys., 1959, 82, 70-77.
- 31 K. R. Christian, K. Gerald and J. Hermann, *Anal. Bioanal. Chem.*, 2002, 373, 266–276.
- 32 O. Eral and S. Neseligolu, Clin. Biochem., 2014, 47, 326-332.
- 33 J. Kuligowski, M. R. El-Zahry, A. Sanchez-Illana, G. Quintas, M. Vento and B. Lendl, *Analyst*, 2016, 141, 2165–2174.
- 34 S. Y. Lim, K. H. Hong, D. I. Kim, H. Kwon and H. J. Kim, *J. Am. Chem. Soc.*, 2014, **136**, 7018–7025.
- 35 P. T. Lee, D. Lowinsohn and R. G. Compton, *Analyst*, 2014, **139**, 3755–3762.
- 36 S. Sornambikai, M. R. Abdul Kadir, A. S. Kumar, N. Ponpandian and C. Viswanathan, *Anal. Methods*, 2017, 9, 6791–6800.
- 37 B. Benkova, V. Lozanov, I. P. Ivanov, A. Todorova, I. Milanov and V. Mitev, *J. Chromatogr. B: Biomed. Sci. Appl.*, 2008, **870**, 103–108.
- 38 M. F. Mora, A. M. Stockton and P. A. Willis, *Electrophoresis*, 2013, **34**, 309–316.
- 39 H. Faulstich, P. Tews and D. Heintz, *Anal. Biochem.*, 1993, **208**, 357–362.
- 40 E. L. Margelefsky, R. K. Zeidan, V. Dufaud and M. E. Davis, *J. Am. Chem. Soc.*, 2007, **129**, 13691–13697.
- 41 V. Dufaud and M. E. Davis, *J. Am. Chem. Soc.*, 2003, **125**, 9403–9413.
- 42 R. K. Zeidan, V. Dufaud and M. E. Davis, *J. Catal.*, 2006, **239**, 299–306.
- 43 V. V. Stijn, H. Sasja, G. Jan, Y. Feng, T. Joice, S. Mario, D. Wim, R. L. Yuriy, H. Ive and S. Bert F, ACS Catal., 2012, 2, 2700–2704.