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1. Introduction

Perovskite solar cells (PSCs) are attractive candidates for nextgeneration photovoltaic technology due to their remarkable efficiencies and low-cost fabrication process. 1 PSCs have achieved a certified power conversion efficiency (PCE) record of 25.5%, which is attributed to the outstanding properties of perovskite semiconductors, such as high defect tolerance, low exciton binding energy, long diffusion length, strong optical absorption, and ambipolar charge transport. $2-7$ By means of a low-temperature solution process, perovskite films with low trap density and high crystallinity can be obtained owing to the low activation barrier for crystallization.^{8,9} The one-step spin coating method is one of the most common deposition methods for preparing high-efficiency PSC devices by virtue of its simplicity and scalability.^{10,11}

The solution chemistry of perovskite precursors has a strong influence on the crystallization dynamics.^{12,13} The growth kinetics of perovskite crystals critically depends on the solution

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Solvent engineering has been widely employed in the preparation of high-quality perovskite films for emerging halide perovskite solar cells (PSCs). However, the heavy use of toxic solvents (such as Nmethyl-2-pyrrolidone (NMP), N,N-dimethylformamide (DMF), etc.) has caused critical concerns for health and the environment. Herein, a greener solvent acetone was applied to partially replace DMF and NMP for depositing high-quality perovskite thin films. During the film deposition, an acetone–MAI–PbI₂ intermediate was formed to modulate the crystallization process and reduce the grain boundary gaps to achieve high quality perovskite films. The results of photoluminescence spectroscopy, transient photovoltage decay, and Mott–Schottky analysis indicated that this solvent engineering with acetone enabled suppressed trap-assisted nonradiative recombination and facilitated the charge extraction in the corresponding PSC devices. Consequently, the target devices achieved a power conversion efficiency (PCE) of 19.45%, and the open-circuit voltage was enhanced by 70 mV due to the reduced nonradiative recombination. This work provides an idea to alleviate the toxicity of processing solvents that hinders the mass production of PSCs. PAPER
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of colloidal precursors with PbX_n complexes.^{14,15} The colloids can serve as nucleation centers, which are further organized on the substrate forming a solid intermediate phase.¹⁶ Their structure and stability determine the size and optoelectronic quality of the generated perovskite particles.¹⁷ In general, the stability of solvent-induced intermediates is closely associated with their coordination ability with PbI_2 .¹⁸ Polar aprotic solvents, such as N,N-dimethylformamide (DMF), dimethyl sulfoxide (DMSO), N,N-dimethylacetamide (DMAC), and Nmethyl-2-pyrrolidone (NMP), are widely used to form intermediates.19–24

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However, DMF, DMSO, DMCA and NMP are highly toxic and environmentally hazardous, and are widely utilized in most high-performance PSC devices currently.²⁵⁻²⁸ A crucial factor limiting the large-scale production of PSCs is the massive use of these toxic solvents.²⁹⁻³¹ Recently, some attempts have been made to replace the toxic solvents with less toxic γ butyrolactone (GBL) and acetonitrile (ACN), although sometimes it is accompanied by the compromise of the device performance.^{32,33} Ramadan et al. fabricated perovskite films which were deposited from ACN solvent only with a PCE of 18.5% .³⁴ Huang *et al.* applied a solvent mixture of GBL and DMSO to form efficient PSCs with a PCE of 17.02% in an ambient environment.³⁵ On the way to green production of PSCs, it is crucial and urgent to replace the toxic solvents with green ones.36–38

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Acetone is a non-toxic, Lewis base solvent with high volatility and low boiling point. Zhang et al. used acetone to assist the low-temperature crystallization of CsPbI₂Br perovskite films. The addition of acetone improved the strength of the lead-Lewis base interaction and the wettability of the perovskite precursors.³⁹ This demonstrated that the introduction of environmentally-friendly solvent acetone is conducive to forming high-quality perovskite films. However, the specific interaction between acetone and perovskite is poorly investigated and not yet understood.

Herein, a solvent mixture of acetone, DMF, and NMP is applied for the deposition of methylammonium lead iodide $(MAPbI₃)$ perovskite films. The interaction between acetone and perovskite was systematically probed by Fourier transform infrared spectroscopy (FT-IR) and X-ray diffraction (XRD). It was revealed that the addition of acetone can form acetone–MAI– PbI₂ complexes to regulate the crystallization process and reduce the grain boundary gaps, resulting in the formation of high-quality perovskite films. A series of carrier dynamic characterization tests further disclosed that the formation of acetone complexes could not only inhibit the nonradiative recombination but also facilitate the charge extraction. With these effects, the PCE and the open-circuit voltage (V_{oc}) of the corresponding devices were significantly improved. Meanwhile, the target device also showed improved humidity stability owing to the high hydrophobicity of the as-prepared perovskite film.

2. Results and discussion

The precursor solution was prepared by replacing some of the toxic solvent with acetone. The corresponding environmental and health impacts of different solvents are listed in Table S1 (ESI†). Compared with DMF and NMP, acetone shows better environmental friendliness and lower health damage. The control and target were denoted by mixing acetone and a solvent mixture (NMP: DMF = 9:8 (v: v)) at volume ratios of 0 : 300 and 50 : 250, respectively. Then it was spin-coated on a NiO_x substrate to form the perovskite layer. X-ray diffraction (XRD) measurements were performed to identify the crystalline phase for the target and control films, as shown in Fig. 1a. It was noted that a new crystalline peak emerged at 10.4° for the perovskite film with acetone. It was conjectured that this peak was ascribed to the complexes of acetone, PbI₂, and MAI. To verify this speculation, the UV-Vis absorption spectra of $PbI₂$, MAI, and equivalent PbI_2 and MAI dissolved in acetone were collected, as shown in Fig. 1b. A sharp peak at 324 nm was assigned for MAI absorption in acetone solution and a broader peak at 339 nm was ascribed for $PbI₂$ absorption in acetone solution. In particular, a new absorption peak at 374 nm presented in the solution with equivalent PbI_2 and MAI dissolved in acetone. This indicated that this emerged absorption peak can be attributed to a new complex formed by acetone with MAI and PbI₂. Afterward, a supersaturated solution was prepared by dissolving an equimolar ratio of $PbI₂$ and MAI in Published on the controlline of the published on 2022. Downloaded on 2022 are the proposed on the proposed on the second on the proposed under the proposed under the proposed of the proposed on the second of the proposed

Fig. 1 (a) XRD spectra of the control and target perovskite films. (b) UV-Vis absorbance spectra of PbI₂, MAI, and MAI-PbI₂ dissolved in acetone. (c) XRD spectra of the acetone–MAI–PbI₂ complex powder, PbI₂ powder, and MAI powder. (d) The FT-IR spectra of the control and target perovskite films

acetone, and then dried into a powder. The XRD patterns of acetone–MAI–P bI_2 , P bI_2 , and MAI powder are exhibited in Fig. 1c, respectively. The peak of acetone-MAI-PbI₂ powder cannot be assigned in the existing database, thus confirming the formation of acetone complexes with $PbI₂$ and MAI (Fig. S4, ESI[†]). As shown in Fig. 1c, the acetone–MAI–PbI₂ powder exhibited a characteristic peak at 10.4° , which is consistent with the extra XRD peak in the target perovskite film (Fig. 1a). The presence of the acetone–MAI–PbI₂ complex is further confirmed from the Fourier transform infrared spectroscopy (FT-IR) spectra. As shown in Fig. 1d, compared to the control perovskite film, the target film showed an additional peak at 1683 cm^{-1} , which is ascribed to the C=O stretching of acetone.⁴⁰ Similarly, the stretching vibration peak of the C–N bond at 1056 $\rm cm^{-1}$ of the control film shifted to 1071 $\rm cm^{-1}$ for the target film owing to the coordination between N and the carbonyl of acetone.⁴¹ Therefore, it was confirmed that the acetone–MAI–PbI₂ complexes were formed by the coordination reaction between acetone with MAI and PbI₂. Moreover, the carbonyl of acetone interacts with the lead ion in $PbI₂$,³⁹ while the carbonyl of acetone interacts with both N and Pb ions in the acetone–MAI–PbI₂ complex. The schematic diagram of the acetone–MAI–PbI₂ complex is shown in Fig. S5 (ESI[†]). Materials Advances

sectors, and then dried into a powder. the x430 parterns of continues are continued to filling work are continued to the simple and significantly chineses Article. The power intervention of the continu

Since the acetone–MAI–P bI_2 complexes are presented in the precursor solution, it is noteworthy to explore the influences of the complexes on the crystallization process of the perovskite films. XRD spectra of the perovskite films were collected with different annealing times. The diffraction intensity at the (110),

 20

 30

 2θ (degree)

 10

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(220), and (310) crystal plane of the control and target perovskite films was significantly enhanced with increasing the annealing time, as shown in Fig. 2a and b. Moreover, the diffraction intensity of the peak at 10.4° gradually diminished during the annealing process for the target film. This indicated that the acetone–MAI– PbI₂ complex was in decline with the increase of the annealing time, which may affect the crystallization process of the perovskite film. Fig. 2c and d show the scanning electron microscopy (SEM) images for the control and target perovskite films. The target film with acetone showed reduced grain size and more compact boundaries. The average grain size of the target film with acetone was around 135 nm, while the grain size averaged at 216 nm for the control perovskite film (Fig. S6, ESI†). The formation of the acetone–MAI– PbI₂ complexes in the precursor film leads to an increased number of nucleation sites and thus reduced the grain size of the target perovskite film.

Inverted PSCs with $FTO/NiO_x/perovskite/PC_{61}BM/PEI/Ag$ structure were assembled to explore the role of the intermediates on the photovoltaic performance. The current density– voltage $(J-V)$ curves were collected under simulated AM 1.5 G (100 mW cm^{-2}) solar illumination (Fig. S7 and Table S2, ESI[†]). The volume ratio of acetone to NMP/DMF mixture was varied from 0:300 to 60:240, and the best performance was attained at the optimal ratio of $50:250$. The specific properties of the PSC devices are presented in Fig. 3a and Table 1. The target device exhibited a PCE of 19.45%, with a short-circuit photocurrent density ($J_{\rm sc}$) of 22.01 mA cm⁻², an open-circuit voltage (V_{oc}) of 1.12 V, and a fill factor (FF) of 79.02%, respectively. While for

Annealing 30 s

Annealing 0 s

 50

 40

target

 20

 30

 2θ (degree)

 50

d

 10

Annealing 60s

Annealing 30s

Annealing 0s

control

 40

Fig. 3 (a) $J-V$ curves of the control and target devices. (b) IPCE spectra and the corresponding integrated photocurrent density (J_{int}) for the control and target devices. (c) The steady-state power output and photocurrent of the devices. (d) Statistical distributions of V_{oc} for a batch of 25 independent devices

the control device, it only achieved a PCE of 18.12%, a $J_{\rm sc}$ of 21.04 mA cm^{-2} , a V_{oc} of 1.05 V, and a FF of 82.14%. The performance enhancement of the target device was manifested in the enlargement of the V_{oc} and J_{sc} value. The integrated photocurrent densities (J_{int}) were interpreted from the incident photon-to-electron conversion efficiency (IPCE) spectra, which also can reflect the accuracy of $J_{\rm sc}$. The target devices generated a $J_{\rm int}$ of 21.71 mA cm^{-2} compared to the control devices with 20.70 mA cm^{-2} , both of which were highly in accordance with the $J_{\rm sc}$ value, as shown in Fig. 3b. At the maximum power point (MPP), both the stabilized current density and the steady-state power output were monitored in 220 s (Fig. 3c). The control device exhibited a steady $J_{\rm sc}$ of 19.95 mA cm⁻² and a PCE of 17.78% at the MPP of 0.90 V, while the target device showed a steady J_sc of 20.54 mA cm $^{-2}$ and a PCE of 18.79% at the MPP of 0.94 V. A batch of 25 independent devices for the control and target experiment were prepared to further confirm the repeatability of the photovoltaic

performance. The target devices exhibited a significantly higher V_{oc} and PCE than the control devices (Fig. 3d and Fig. S8, ESI†). The improvement of V_{oc} and J_{sc} may be related to the high-quality perovskite film crystallized from the acetone–MAI–PbI₂ complex.

Ultraviolet and visible (UV-Vis) spectra of the perovskite films were collected in Fig. 4a. Typically, the target film showed slightly enhanced absorption at the wavelength of 550–750 nm, which was mainly related to the more compact morphology compared to the control film, as presented in Fig. 2. Moreover, based on the steady-state photoluminescence (PL) spectra, it showed that the PL intensity of the target film was enhanced about 10 times compared to the control one (Fig. 4b), thus indicating the superior crystalline quality for the target film.^{42,43} Furthermore, transient photocurrent decay (TPC) was measured to monitor the charge transport in the device. As shown in Fig. 4c, it demonstrated that the photocurrent decay time of the target device $(0.69 \mu s)$ was prominently shorter than that of the control one $(1.57 \,\mu s)$. It suggested that faster charge transport occurred in the target devices.⁴⁴ Besides, transient photovoltage decay (TPV) was further measured to investigate the charge recombination lifetime. It showed that the target device reached up to $12.46 \mu s$ compared to $5.38 \mu s$ of the control one, which was presented in Fig. 4d. This suggested that the charge recombination in the target device was substantially diminished.⁴⁵

In addition, the $J-V$ property was probed at different light intensities $(1-100 \text{ mW cm}^{-2})$ to further investigate the charge

Fig. 4 (a) UV-Vis absorption and (b) steady-state PL spectra for the control and target film, (c) normalized TPC and (d) TPV, (e) V_{oc} dependence on the light intensity, (f) Nyquist plots for the control and target devices. The inset of (f) shows the corresponding equivalent circuit for the fitting.

recombination kinetics. The curves of V_{oc} versus light intensity are shown in Fig. 4e. Notably, a slope of 1.46 $k_{\rm B}Tq^{-1}$ was

acquired for the target device. While a slope of 1.66 $k_{\rm B}Tq^{-1}$ was attained for the control device. Consequently, the slope of

Fig. 5 SCLC plots of electron-only devices for (a) the control and (b) target devices with a structure of FTO/SnO₂/perovskite/PC₆₁BM/Ag; (c) photo-CELIV current transients and (d) Mott–Schottky plots at 20 kHz under dark conditions for the control and target devices.

the target device was more closer to 1, thus reflecting the suppressed Shockley–Read–Hall (SRH) recombination in the target device.46 Finally, the charge transport properties of the PSCs were elucidated by electrochemical impedance spectroscopy (EIS). Fig. 4f and Table S3 (ESI†) depicted the Nyquist plots under dark conditions. The target device displayed a higher recombination resistance (R_{rec}) of 575 Ω compared to the 310 Ω for the control device, which implied that the target device was more restrained in charge recombination than the control device. 47 A slight reduced series resistance (R_s) indicated better crystalline quality in the target device.⁴⁸

Additionally, the trap state density (N_t) can be evaluated based on the space charge-limited current (SCLC),⁴⁹ which can be determined *via* the trap-filled limit voltage (V_{TFL}) according to the equation:

$$
N_{\rm t} = \frac{2\varepsilon\varepsilon_0 V_{\rm TFL}}{eL^2} \tag{1}
$$

Where ε is the relative dielectric constant of MAPbI₃, ε_0 is the vacuum permittivity, L is the thickness of the perovskite film $(L = 420 \text{ nm})$ and *e* is the elementary charge of an electron, respectively.⁴⁷ An electron-only device with an $FTO/SnO₂/per$ ovskite/PC $_{61}$ BM/Ag structure was used to measure the V_{TEL} in the dark. As shown in Fig. 5a and b, the V_{TFL} value of the target device was 0.83 V, and it was a bit lower than that of the control device (0.92 V). Therefore, the target film exhibited a lower N_t value of 3.64 \times 10 16 cm $^{-3}$ compared to that of the control device $(4.03 \times 10^{16} \text{ cm}^{-3})$. The decreased defect density indicated that the acetone-MAI-PbI₂ complex could effectively passivate defects of perovskite films, which was consistent with the PL results.⁵⁰ The carrier mobility was determined from the photo-generated carrier extraction via the linearly increasing voltage (Photo-CELIV) technique.^{51,52} The electron mobility ($\mu_{\rm e}$) can be described as follows:

$$
\mu_{\rm e} = \frac{2d^2}{3At_{\rm max}^2 \left[1 + 0.36 \frac{\Delta j}{j_0}\right]}
$$
(2)

where Δj , j_0 , t_{max} , d , and A correspond to the maximum current, displacement current, time at the maximum Δj of the extraction peak, thickness of the device, and voltage rise speed, respectively. Using an electron-only device with $(FTO/SnO₂/perovskite/$ PC₆₁BM/Ag) structure, the target device showed a μ_e of 1.49 \times 10^{-3} cm² V⁻¹ s⁻¹, which is larger than that of the control one $(9.22 \times 10^{-4} \text{ cm}^2 \text{ V}^{-1} \text{ s}^{-1})$, as shown in Fig. 5c and Table S4 (ESI†).

The electronic and doping characteristics of the devices were investigated via Mott-Schottky $(M-S)$ analysis.⁵³ Under dark conditions, the junction capacitance is calculated based on the function of bias voltage, as shown in eqn (3):

$$
\frac{1}{C^2} = \frac{2}{\varepsilon \varepsilon_0 q A^2 N_{\rm d}} (V_{\rm bi} - V) \tag{3}
$$

where V, ε , ε_0 A, q and C are the applied potential, the relative dielectric constant, the vacuum permittivity, the active area of

the device, the elementary charge and the measured capacitance, respectively.⁵⁴ The value of doping density of the donor (N_d) and built-in potential (V_{bi}) are obtained from the M-S curves. V_{bi} could be specified as an intercept with the X-axis of the linear region in the Mott–Schottky diagram. Notably, as shown in Fig. 5d, the $V_{\rm bi}$ of the control devices enhanced from 0.96 V to 1.12 V of the target devices, which is in accordance with the increased V_{oc} ⁵⁵ As we know, one of the crucial factors limiting the large-scale application of PSCs is the operation stability.⁵⁶ Herein, the performance stability of the devices under humidity conditions was investigated. As shown in Fig. S9 (ESI†), the unencapsulated target devices exhibited better stability than the control devices at 20% relative humidity and 25 \degree C, maintaining 80% of the original PCE after more than 500 hours. The improvement in stability is mainly due to the improvement of the film quality and reduction in trap density.⁵⁷ Fig. S10 (ESI[†]) presents the water contact angle of the perovskite films. The target film showed a water contact angle of 57.6°, higher than that of the control film (40.8°) , which supported that the acetone complex could enhance the hydrophobicity of the perovskite film. Paper Materials Access Article. Published on 11 that includes the third tanks (respectively). The value of dopting density of the commonstrate of the commonstrate of the commonstrate of the commonstrate of the commonstrat

3. Conclusions

In summary, high-quality perovskite thin films were deposited using the eco-friendly solvent acetone to replace some of the toxic NMP/DMF as the solvent. It demonstrated that the formation of acetone-MAI-PbI₂ complexes could obviously improve the quality of the perovskite thin films by modulating the crystallization process. The as-prepared perovskite films exhibited reduced grain size and grain boundary gaps, with a more compact morphology. The PL, TPC, TPV, and light intensity dependence results of V_{oc} demonstrated that the target films were able to suppress the trap-assisted nonradiative recombination. Also, the built-in potential $(V_{\rm bi})$ was enhanced for the target device, which can serve to increase the charge extraction process. Therefore, the target devices exhibited favorable improvement in V_{oc} and J_{sc} , and the inverted MAPbI₃ PSCs exhibited a substantial improvement of the PCE (19.45%). The combination of improved hydrophobicity and decreased trap density further contributed to better stability in a humid environment. The green solvent acetone is expected to be extendable to other perovskite compositions, which provides a greener route towards the environmentally friendly manufacturing of PSCs.

Conflicts of interest

The authors declare that they have no conflict of interest.

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