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REVIEW

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Recent advances in the application of magnetic bio-polymers as catalysts in multicomponent reactions

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Magnetic nanoparticles have attracted significant attention due to their high surface area and superparamagnetic properties. Bio-polymers composed of polysaccharides including alginate, cellulose, glucose, dextrin, chitosan, and starch can be immobilized on magnetic nanoparticles. Bio-polymers can be obtained from natural sources, such as plants, tunicates, algae, and bacteria. Bio-polymers obtained from natural sources have attracted attention due to their various properties including efficient functional groups, non-toxicity, low cost, availability, and biocompatibility. According to the targets of "green chemistry", the application of bio-polymers is effective in reducing pollution. Furthermore, they are excellent agents for the functionalization of magnetic nanoparticles to yield nanomagnetic bio-polymers, which can be applied as recoverable and eco-friendly catalysts in multicomponent reactions.

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1. Introduction

Among the various magnetic nanoparticles, nano magnetic iron oxide (Fe_3O_4) is very important because of its low cost, easy synthesis, and high magnetic ability. Recently, magnetic nanoparticles have been extensively applied in various fields including drug delivery, sensing, water treatment, removal of heavy metals, and catalysis. However, they are unstable in alkaline and acidic media due to the easy oxidation of their surface area.1-8 These drawbacks can be alleviated via the modification of Fe₃O₄ nanoparticles with materials such as silanes,^{9,10} activated carbon,¹¹ and biocompatible polymers.^{12,13} Another class of magnetic nanoparticles is ferrite magnetic nanomaterials and hexaferrite (M-type). Ferrite magnetic nanomaterials and hexaferrite have various applications including high chemical strength materials, home appliances, supercapacitors, loudspeakers, electromagnetic wave absorption, and permanent magnets.14-18 Overall, due to the properties of ferrite magnetic nanomaterials and hexaferrite (M-type), they

can be used for the adsorption of various metals ions, cationic and anionic dyes from wastewater.¹⁹⁻²³

The design and synthesis of biocompatible magnetic nanoparticles are important subjects in green chemistry.²⁴ Biopolymers including alginate, cellulose, glucose, dextrin, chitosan, and starch are known as polysaccharides, which are present in the carbohydrates in plants, animals, microbes, and algae (Fig. 1).²⁴ These bio-polymers have different properties such as biodegradable nature, biocompatibility, non-toxicity, availability, low cost, and heat resistantance.²⁵ They are excellent agents for the functionalization of magnetic nanoparticles to yield nanomagnetic bio-polymers, promoting their longevity, hardness, and strength. These composites have many applications such as drug delivery.^{26–28} chemotherapy,^{29,30} magnetic resonance imaging (MRI) agents,^{31,32} solar cells,³³ chemical sensors,^{34,35} catalysts,³⁶ water treatment,^{37,38} and biomedical sensors.³⁹

In comparison to conventional catalysts, heterogeneous magnetic bio-polymers have various advantages such as non-toxicity, easy separation, and eco-friendly nature. According to the functional groups on the magnetic nanoparticles, the catalysts can be grouped in various categories including, Lewis and Brønsted acids and bases.^{40,41} In continuation of our research,^{42–44} in this review, the importance of nanomagnetic bio-polymers is studied in multicomponent reactions. Multicomponent reactions (MCRs) are essential tools in medicinal and organic chemistry, which have various advantages including simplicity, easy workup, availability, and reduced generation of waste. Hence, the design and application of MCRs for the synthesis of organic compounds are highly important.^{45–50}

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2. Synthesis of various magnetic bio polymers

2.1. Magnetic bio-polymers based on cellulose

2.1.1. Synthesis and application of Fe_3O_4 /cellulose/Co-MOF nanocomposite. Initially, Fe_3O_4 nanoparticles 4 were modified with cellulose 5 using urea 6/NaOH 7 to provide Fe_3O_4 / cellulose 8, which was reacted with $Co(NO_3)_2 \cdot 6H_2O$ 9, terephthalic acid 10, and imidazole (IM) 11 in DMF to form Fe_3O_4 / cellulose/Co-MOF nanocomposite 12 (Scheme 1).⁵¹

 Fe_3O_4 /cellulose/Co-MOF 12 has two sites including Lewis acidic sites (Co²⁺) and basic sites (IM), which were used in the Knoevenagel condensation reaction of aromatic aldehydes 13 with malononitrile 14 under solvent-free conditions (Scheme 2). This catalyst was reused five times without a decrease its catalytic activity.⁵¹

2.1.2. Synthesis and application of Fe_3O_4 @NCs/Sb(v). Initially, raw cotton was converted to nano-cellulose (NCs) 5 in the presence of NaOH 7, NaClO 16, and H₂SO₄ 17 at 80 °C. Then, Fe_3O_4 was functionalized with nano-cellulose (NCs) 5, providing Fe_3O_4 @NCs 8. In the next step, SbCl₅ was mixed with the reaction mixture in chloroform to provide Fe_3O_4 @NCs/Sb(v) 18 (Scheme 3).⁵²

Fe₃O₄@NCs/Sb(v) was used as a Lewis acid for the activation of carbonyl groups, which was investigated in the synthesis of 4*H*-pyrimido[2,1-*b*]benzothiazoles 22 *via* the three-component reaction of aldehydes **19**, 2-aminobenzothiazole **20**, and ethyl-acetoacetate **21** under solvent-free conditions at 90 °C (Scheme 4). This catalyst was used five times without loss in its catalytic activity, which was compared with Fe₃O₄ with 39% yield in 3 h.⁵²

2.1.3. Synthesis and application of Fe₃O₄@NFC@Co(μ). Fe₃O₄ MNPs were synthesized *via* the reaction of FeCl₃·6H₂O and FeSO₄·7H₂O in the presence of NH₄OH solution at 80 °C under an N₂ atmosphere. The Fe₃O₄ nanoparticles were dispersed in H₂O, and then nanofiber cellulose (NFC) 24 was added to the reaction mixture at room temperature to obtain Fe_3O_4 @NFC 25 precipitate, which was reacted with an ethanolic solution of cobalt(II) acetate to form Fe_3O_4 @NFC@Co(II) 26 (Scheme 5).⁵³

Its catalytic activity was useful for the synthesis of 4*H*-pyrans *via* the multicomponent reaction of aldehydes, ethyl-acetoacetate, and malononitrile in H_2O (Scheme 6).⁵³

Also, the catalytic activity of **26** was tested for the synthesis of pyranopyrazole derivatives **29** *via* the four-component reaction of hydrazine hydrate **28**, ethyl acetoacetate **21**, benzaldehyde **19**, and malononitrile **14** in H_2O (Scheme 7). The metal ions on the catalyst surface act as Lewis acids, which were activated by the malononitrile and carbonyl groups. Also, the catalyst was used five times in the model reaction without a reduction in activity.⁵³

2.1.4. Synthesis and application of cellulose@pumice. Initially, the microcrystalline cellulose was mixed with a solution of NaOH 7 and urea 6 in H_2O , and then was cooled in an ice bath at 8 °C to form a gel solution, which was mixed with pumice powder 32 and stirred for 24 h to obtain cellulose@pumice 33 (Scheme 8).⁵⁴

Cellulose@pumice as an acidic catalyst activated carbonyl groups in the synthesis of 2,4,5-triarylimidazoles **36** through the reaction of benzaldehyde **19** and ammonium acetate **35** in EtOH under ultrasonic irradiation (Scheme 9). In the reusability test, this catalyst was used ten times without a reduction in activity.⁵⁴

2.1.5. The synthesis and application of $(Fe_3O_4@-NFC@NSalophCu)CO_2H$. Nanofiber cellulose 37 was functionalized with Fe_3O_4 via the sol-gel method to give $Fe_3O_4@NFC$ nanoparticles 39, which were functionalized with (3-aminopropyl)triethoxysilane (APTES) 40 to obtain $Fe_3O_4@-NFC@APTES$ 41. The reaction of salicylaldehyde 42, paraformaldehyde 43, and HCl solution under reflux conditions provided 5-chloromethyl salicylaldehyde 44, which was reacted with 3,5-diaminobenzoic acid 45 in CH_2Cl_2 at room temperature to give the Schiff base 3,5-bis(((*E*)-5-(chloromethyl)-2-





Scheme 1 Synthesis of Fe₃O₄/cellulose/Co-MOF nanocomposite 12.

hydroxybenzylidene)amino) benzoic acid ((5-Cl-Saloph)CO₂H) **46**, followed by reaction with copper acetate in EtOH at room temperature to obtain complex [(5-Cl-Saloph)Cu(II)]CO₂H **47**. Finally, the reaction of [(5-Cl-Saloph)Cu(II)]CO₂H complex **47** and Fe₃O₄@NFC@APTES **41** at 70 °C for 24 h gave (Fe₃O₄@-NFC@NSalophCu)CO₂H **48** (Scheme 10).⁵⁵

(Fe₃O₄@NFC@NSalophCu)CO₂H **48** was tested in the synthesis of 5-substituted-1*H*-tetrazole **51** *via* the multicomponent reaction of various aldehydes **19**, hydroxylamine **49**, and sodium azide **50** (Scheme 11), and also in the synthesis of 1-substituted-1H-tetrazoles **54** *via* the multicomponent reaction of aniline **52**, triethyl orthoformate **53**, and sodium azide **50** (Scheme 12). This catalyst was used in the click reaction four times without a decrease in its activity. In this catalyst, copper metal plays a vital role in the click reactions.⁵⁵

2.1.6. Synthesis and application of Fe_3O_4 @NFC@NNSM-Mn(III). Fe_3O_4 nanoparticles were functionalized with NFC nanospheres to prepare Fe_3O_4 @NFC 39, which was dispersed in toluene, and then 3-chloropropyl-trimethoxy silane 55 was added to the reaction mixture under N₂ gas and reflux conditions to obtain Fe_3O_4 @NFC-Cl 56, followed by reaction with *o*phenylenediamine 54 in CH₂Cl₂ under reflux conditions to give Fe_3O_4 @NFC@NN 57. Then, 5-(chloromethyl)-2-hydroxy benzaldehyde 58 was reacted with Fe_3O_4 @NFC@NN 57 to form Fe_3O_4 @NFC@NNS 59, which was complexed with $Mn(OAc)_3 \cdot 2H_2O$ **60** in EtOH to prepare $Fe_3O_4@NFC@NNS-Mn$ **61**, followed by reaction with melamine **62** in the presence of triethylamine in MeOH to generate $Fe_3O_4@NFC@NNSM-Mn(m)$ **63** (Scheme 13).⁵⁶

The activity of Fe₃O₄@NFC@NNSM-Mn(m) **63** was tested for the synthesis of xanthenes **65** *via* the pseudo-three-component reaction of aldehydes **19** and dimedone **64** in EtOH at 45 °C (Scheme 14). The manganese metal on the surface of Fe₃O₄@-NFC@NNSM-Mn(m) acts as a Lewis acid to activate the carbonyl groups. This catalyst was used five times without a decrease in its activity.⁵⁶

2.1.7. Synthesis and application of Fe₃O₄@NFC@ONSM-Ni(μ). Initially, Fe₃O₄@NFC 39 was functionalized with 3chloropropyl-trimethoxy silane 55 to obtain Fe₃O₄@-NFC@CPTMS 56. Subsequently, 2-hydroxy 4-chloromethyl benzaldehyde 44 was prepared *via* the reaction of salicylaldehyde 42, paraformaldehyde 43, and HCl 37% in the presence of H₂SO₄ as a catalyst at 70 °C for 20 h. In the next step, the Schiff base ligand was synthesized *via* the reaction of 2-aminophenol 66 and 5-chloromethylsalicyaldehyde 67 in dichloromethane at 40 °C for 3 h. Then, Fe₃O₄@NFC@ONS 68 was obtained through the reaction of 4-(chloromethyl)-2-(((2-hydroxyphenyl))imino) methyl) phenol 67 and Fe₃O₄@NFC@CPTMS 68 in the presence of triethylamine in acetonitrile under reflux conditions. In the next step, Fe₃O₄@NFC@ONS 68 was reacted with Ni(OAc)₂



Scheme 2 Knoevenagel condensation in the presence of ${\rm Fe_3O_4/}$ cellulose/Co-MOF 12.

in EtOH at room temperature for 12 h to obtain Fe₃O₄@-NFC@ONS-Ni(II) **69**. Finally, Fe₃O₄@NFC@ONSM-Ni(II) **70** was synthesized as a nanocatalyst *via* the reaction of Fe₃O₄@-NFC@ONS-Ni(II) **69** and melamine **62** in the presence of triethylamine in the MeOH under reflux conditions and N₂ gas for 12 h (Scheme 15).⁵⁷

This catalyst was used in the synthesis of polyhydroquinolines **72** through the Hantzsch reaction among benzaldehydes **19**, dimedone **64**, ethyl acetoacetate **21**, and ammonium acetate **71** (Scheme 16).⁵⁷

Also, Bagherzade *et al.* applied this catalyst in the synthesis of 1,4-dihydropyridine 72 *via* the multicomponent reaction of aldehydes **19**, ethyl acetoacetate **21**, and ammonium acetate **71** (Scheme 17). The carbonyl groups in the multi-component reaction were activated in the presence of nickel metal on the surface of Fe₃O₄@NFC@ONSM-Ni(π) as a Lewis acid. Also, this catalyst was tested 6 times without loss in its activity.⁵⁷

2.1.8. Synthesis and application of cell-LA-TEA⁺/Fe₃O₄. Initially, cellulose 5 was reacted with tosyl chloride 74 in the



R= H, 4-NO₂, 4-Cl, 4-Br, 2-Cl, 3-NO₂, 3-OH, 2,4-(Cl)₂, 2,4-(OMe)₂, 3,4-(OH)₂

Scheme 4 Synthesis of 4*H*-pyrimido[2,1-*b*]benzothiazole derivatives 22.

presence of Et₃N to form cell-tosyl **75**, which was reacted with lactic acid **76** to produce cell-LA **77**, followed by reaction with triethanolamine **78** to prepare cell-LA-TEA⁺ **79**. Finally, cell-LA-TEA⁺ **79** was magnetized *via* the reaction of FeCl₃·6H₂O, FeCl₂·4H₂O, and ammonium solution in aqueous media to form cell-LA-TEA⁺/Fe₃O₄ **80** (Scheme 18).⁵⁸

Cell-LA-TEA⁺/Fe₃O₄ was used as a catalyst for the regioselective synthesis of pyrazolo quinolones **82** *via* the threecomponent reaction of dimedone **64**, 5-amino pyrazolone **81**, and aromatic aldehydes **19** in EtOH/H₂O under ultrasonic irradiation (Scheme 19). The catalyst was used with high stability in 7 cycles without loss in its activity.⁵⁸

2.1.9. Synthesis and application of Fe₃O₄@nano-cellulose-OPO₃H. Initially, nano-cellulose 5 was prepared from cotton. Then, Fe₃O₄@nano-cellulose (Fe₃O₄@NCs) 8 was obtained through the reaction of nano-cellulose solution in acetic acid with FeCl₃·6HO₂, FeCl₂·4H₂O, and ammonium hydroxide at 80 °C. Finally, Fe₃O₄@NCs were immobilized with P₄O₁₀ at room temperature under grinding conditions to produce Fe₃-O₄@NCS-PA 83 (Scheme 20).⁵⁹

2,3-Dihydroquinazolin-4(1*H*)-ones **85** were prepared *via* the condensation reaction of 2-aminobenzamide **84** and aldehydes **19** in the presence of Fe₃O₄@NCS-PA **83** as a Brønsted acid in H₂O: EtOH under reflux conditions (Scheme 21). The main



Scheme 3 Synthesis of Fe₃O₄@NCs/Sb(v).



Scheme 5 Synthesis of Fe₃O₄@NFC@Co(II) 26.



Scheme 6 Synthesis of 4H-pyrans 27 in the presence of Fe₃O₄@NFC@Co(II).



Scheme 7 Synthesis of pyranopyrazole derivatives 29 using $Fe_3O_4aNFCaCo(II)$.

advantages of this method are its excellent yields, simple workup, and eco-friendly catalyst. This reaction was accomplished in H₂O: EtOH under reflux conditions in the presence of Fe₃O₄ with 60% yield; however, Fe₃O₄@NCS-PA performed better than Fe₃O₄ in this reaction.⁵⁹

2.1.10. Synthesis and application of Fe_3O_4 @NCs/Cu(II). Fe_3O_4 was functionalized with nano-cellulose 5 to obtain



Fe₃O₄@NCs 8, which was added to NaOH solution to give Fe₃-O₄@NCs 8, followed by reaction with CuCl₂ to provide Fe₃-O₄@NCs/Cu(π) 86 (Scheme 22).⁶⁰

Fe₃O₄@NCs/Cu(π) as a Lewis acid activated the carbonyl groups of the starting materials by copper metal in the synthesis of indenopyrido[2,3-*d*]pyrimidines **89** through the three-component reaction of 6-amino-2-(methylthio)pyrimidin-4(3*H*)-one **88**, 1,3-indanedione **87** and aldehydes **19** in EtOH (Scheme 23). The activity of the catalyst was preserved after four runs.⁶⁰

2.1.11. Synthesis and application of Fe₃O₄@nano-cellulose/Cu(\mathfrak{n}). The reaction of nano-cellulose 5, FeCl₃·6H₂O, FeCl₂·4H₂O, and NH₄OH at 80 °C gave Fe₃O₄@nano-cellulose 8, which was reacted with CuCl₂ using sodium hydroxide at room temperature to obtain Fe₃O₄@nano-cellulose/Cu(\mathfrak{n}) 90 (Scheme 24).⁶¹

 $Cu(\pi)$ in Fe₃O₄@nanocellulose/Cu(π), as a Lewis acid, activated the carbonyl groups in the three-component reaction of



Review



Scheme 11 Synthesis of 5-substituted-1H-tetrazole 47 using (Fe₃-O₄@NFC@NSalophCu)CO₂H.

50

R= H, 4-CI, 4-NO₂, 4-OH, 4-OMe, 2-OMe, 2-OH, 4-N(Me)₂, 3,4-(OH)₂



Scheme 12 Synthesis of 1-substituted-1H-tetrazoles using (Fe $_3O_4$ @-NFC@NSalophCu)CO_2H.

aromatic aldehydes **19**, 2-aminobenzothiazole **20**, and ethyl acetoacetate **21** for the synthesis of 4*H*-pyrimido[2,1-*b*]benzothiazoles **22** (Scheme 25). The catalyst activity of Fe₃O₄@nanocellulose/Cu(n) was preserved after four runs. The yield of this reaction in the presence of Fe₃O₄ as a catalyst after 3 h was reported to be about 37%. Therefore, Fe₃O₄@nano-cellulose/Cu(n) is more active than Fe₃O₄.

2.1.12. Synthesis and application of Fe_3O_4 @NFC-ImSalophCu(II). Initially, imidazole 11 was treated with 3chloropropyl-trimethoxy silane **55** in toluene to produce imidazole-propyl-trimethoxy silane **91**, which was immobilized on Fe₃O₄@NFC **39** using Et₃N as a catalyst in dry toluene to give Fe₃O₄@NFC-Im **92**. The reaction of salicylaldehyde **42** and paraformaldehyde **43** in the presence of HCl/H₂SO₄ gave 5-(chloromethyl)-2-hydroxybenz aldehyde **44**, which was reacted with 1,2-phenylenediamine **93** in dichloromethane under reflux

19



3

conditions to produce *N*,*N*-bis(5-chloromethylsalicylidene)-1,2phenylenediamine **94**, followed by reaction with Cu(OAc)₂ in EtOH at room temperature to prepare 5-Cl-Salophen-Cu(π) **95**. Finally, Fe₃O₄@NFC-ImSalophCu(π) **96** was synthesized *via* the reaction of Fe $_3O_4$ @NFC-Im **92** and 5-Cl-Salophen-Cu(II) **95** in toluene under reflux conditions (Scheme 26).⁶²

The copper of Fe_3O_4 (a) NFC-ImSalophCu **96** was applied in the click reaction of phenacyl bromides **97**, sodium azide **90**,

Scheme 14 Synthesis of xanthene derivatives 65 in the presence of Fe₃O₄@NFC@NNSM-Mn(III).

and alkynes 98 in H₂O to synthesize 1,2,3-triazoles 99 (Scheme 27). The reusability of this catalyst was tested in the click reaction four times without loss in its activity.62

2.1.13. Synthesis and application of Fe₃O₄@walnut shell/ Cu(II). Nanomagnetic Fe₃O₄(a)walnut shell/Cu(II) was prepared by Mirjalili's research group. Nanomagnetic Fe₃O₄@walnut shell/Cu(II) 100 was prepared via the reaction of dried powdered walnut shell with NaOH, hypochlorite solution, and sulfuric acid aqueous to afford a nano walnut shell, followed by reaction with CH₃COOH, FeCl₃·6H₂O 1, FeCl₂·4H₂O₂, and NH₄OH to generate nanomagnetic Fe₃O₄@walnut shell 8, which was modified by CuCl₂·2H₂O/NaOH to produce nanomagnetic Fe₃-O₄@walnut shell/Cu(II) 100 (Scheme 28).63

Its catalytic activity was explored using 2-aryl/alkyl-2,3-dihydro-1H-naphtho[1,2-e][1,3]oxazines 102 or 104 or 106 via the pseudo-three-component reaction of β -naphthol 101 or α naphthol 103 or phenol derivatives 105, formaldehyde 52, and various amines 43 (Scheme 29). The catalytic activity of nano-Fe₃O₄@walnut shell/Cu did not decrease after five-times use. The copper metal on the nano-Fe₃O₄@walnut shell/Cu(II) increased the reaction rate via interaction with the carbonyl group of the starting materials.63

2.2. Magnetic bio-polymers based on dextrin

2.2.1. Synthesis and application of magnetic dextrin nanocomposite. Dextrin 107 is a water-soluble polysaccharide obtained via the hydrolysis of starch and glycogen. Magnetic dextrin nanocomposite 108 was prepared via the addition of dextrin 107 to a solution of FeCl₃·6H₂O, FeCl₂·4H₂O, and ammonium hydroxide at 90 °C under an N $_2$ atmosphere via the co-precipitation method (Scheme 30).64

The magnetic dextrin was tested as a catalyst in the synthesis of polyhydroquinolines via four-component reactions of aromatic aldehydes 19, ethyl acetoacetate 21, dimedone 61, ammonium acetate 71 in EtOH under reflux conditions (Scheme 31). The yield of the products did not decrease after five runs. This reaction was performed in the presence of dextrin in ethanol in 28% yield, and thus magnetic dextrin is better than dextrin to catalyze this reaction.⁶⁴

2.2.2. Synthesis and application of magnetized dextrin. Magnetized dextrin 72 was obtained via the reaction of FeCl₃-·6H₂O, FeCl₂·4H₂O, dextrin 71, and NH₄OH in H₂O at 90 °C under a nitrogen atmosphere (Scheme 32).65

Maleki et al. studied the catalytic activity of magnetized dextrin 29 for the synthesis of dihydropyrano[2,3-c]pyrazoles 29 through the reaction of hydrazine hydrate 28, ethyl acetoacetate 21, aromatic aldehydes 19, and malononitrile 14 under reflux conditions in EtOH (Scheme 33). This catalyst was used for five runs without a decrease in its catalytic activity.65

2.2.3. Synthesis and application of FND-Ti(IV). Fe₃O₄@nano-dextrin 108 was prepared through the reaction of nanodextrin 107, FeCl₃·6H₂O, FeCl₂·4H₂O, and ammonia solution in H₂O at 80 °C. Fe₃O₄@nano-dextrin 108 was coated with TiCl₄ in CH₂Cl₂ to prepare FND-Ti(IV) 109 (Scheme 34).66

Its catalytic activity as a Lewis acid was investigated in the synthesis of 2,3-dihydroquinazolin-4(1H)-ones 85 via the condensation reaction of 2-aminobenzamide 84 and aldehydes 19 under mild conditions (Scheme 35). This catalyst was used five times without loss in its catalytic activity.66

2.3. Magnetic bio-polymers based on starch

2.3.1. Synthesis and application of magnetic Ag/Fe₃O₄@starch nanocatalyst. To aqueous starch solution 110, citric acid 111 and sodium hypophosphite 112 were added and refluxed to give the precipitate crude product, which was crushed and dried to give cross-linked starch 113, followed by dissolving in H₂O to produce gelatinized starch 114. The obtained gelatinized starch was reacted with FeCl₃·6H₂O, and FeSO₄·7H₂O in H₂O at room temperature, and then mixed with NH₃ dropwise to give the Fe_3O_4 (a) starch nanocatalyst, which was treated with AgNO₃ (aq) to generate the magnetic Ag/Fe₃O₄@starch 115 nanocatalyst (Scheme 36).67

The catalytic activity of Ag/Fe₃O₄@starch as Lewis acid 115 was evaluated in the one-pot reaction of benzaldehydes 19, malononitrile 14, and dimedone 64 in EtOH for the synthesis of 4H-pyran 116 (Scheme 37). Also, the magnetic nanocatalyst was reused five times with no loss in its activities.67

2.3.2. Synthesis and application of magnetic CuFe₂O₄@starch. To obtain CuFe2O4@starch 122, Cu(NO3)2 117 was reacted with $Fe(NO_3)_3$ 118 using sodium hydroxide in H_2O to give CuFe₂O₄ nanoparticles 121, followed by reaction with starch to obtain CuFe2O4@starch 122. Its catalytic activity was tested in the synthesis of 4H-chromene 125 or 126 via the threecomponent reaction of various aldehydes 19, malononitrile 14, 2-hydroxy-1,4-naphthoquinone 123, or 4-hydroxycoumarin 124 (Scheme 38).68

In another attempt, 2-amino-5-oxo-5,6,7,8-tetrahydro-4Hbenzo[b]pyrans 27 or 116 were synthesized via the reaction of aldehydes 19, malononitrile 14, and enolizable C-H-activated acidic compounds, including dimedone 64 and ethyl acetoacetate 21, in the presence of CuFe₂O₄@starch 122 as a Lewis acid in EtOH. The reaction rate for aldehydes with electronwithdrawing groups was faster than that with electrondonating groups (Scheme 39 and 40), respectively. This catalyst was used in six runs without a decrease in its activity.68

2.3.3. Synthesis and application of magnetic starch/ SPION@SO₃H. Superparamagnetic iron oxide nanoparticles (SPION) 127 were synthesized via the reaction of Fe^{2+} , Fe^{3+} , and ammonia in aqueous media. Then, SPION 127 was coated with



tetraethyl orthosilicate (TEOS) to give SPION@SiO₂ **128**, which was reacted with starch **110** to give magnetic starch, followed by reaction with allyltrimethoxysilane **130** to prepare allyl-functionalized magnetic starch **131**. Finally, starch/SPION@SO₃H **133** was synthesized *via* the polymerization of

allyl-functionalized magnetic starch **131** and 4-styrenesulfonic acid **132** (Scheme 41).⁶⁹

Starch/SPION $@SO_3H$ 133 as a Brønsted acid (SO₃H) activated the carbonyl groups in the multicomponent reaction of 4-hydroxycoumarin 124, benzaldehydes 19, dimedone 64, and

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R= H, 4-Cl, 4-Br, 4-OH, 4-OMe, 4-NO₂, 3-NO₂, 2-NO₂, 2-Cl

Scheme 16 Synthesis of polyhydroquinolines 72 in the presence of $Fe_3O_4 @NFC@ONSM(II)$.



Scheme 17 Synthesis of 1,4-dihydropyridine 73 in the presence of Fe_3O_4@NFC@ONSM-Ni(II).

ammonium acetate **71** in the synthesis of chromeno[4,3-*b*] quinoline-6,8(9*H*)-dione derivatives **134** (Scheme 42). This catalyst was applied ten times without any loss in its activity.⁶⁹

2.3.4. Synthesis and application of magnetic Fe_3O_4 GOTfOH/Ag/St-PEG-AcA. Initially, through the Hummers' method, graphite 135 was treated with H₂SO₄, KMnO₄, and H₂O to give GO 136, which was treated with FeCl₃, FeCl₂, and ammonium solution at 80 °C to achieve Fe₃O₄@GO 137, followed by reaction with trifluoro methanesulfonic acid in CH₂CH₂ to give Fe₃O₄@GOTfOH 138. In the next step, starch 139 was dissolved in water at 80 °C. Subsequently, *N*,*N*-



R= H, 4-NO2, 4-N(Me)₂, 2,4-Cl₂, 2-OH, 4-OH, 4-Me, 4-OMe, 4-Cl, 3-Br, 3-NO₂, 4-Br, 2-Cl



methylene acrylene acrylamide (MBA) **140** was dissolved in water. Then, the above-mentioned two mixtures were mixed to obtain a homogeneous viscous mixture. Then, a certain amount of acrylic acid **141** and PEG-poly **142** was added to the reaction mixture. Then, ammonium persulfate (APS) **143** solution was added to the reaction mixture until a hydrogel was obtained. The above-mentioned homogeneous solution, AgNP **144** colloidal solution and Fe₃O₄@GOTfOH **138** were mixed to obtain Fe₃O₄@GOTfOH/Ag/St-PEG-AcA **146** (Scheme 43).⁷⁰

The catalytic activity of Fe₃O₄@GOTfOH/Ag/St-PEG-AcA **146** was examined in the synthesis of 2,4,6-triarylpyridines **137** through the pseudo-three-component reaction of aryl aldehydes **19**, acetophenone **147** and ammonium acetate **71** (Scheme 44). According to the catalyst structure, the carbonyl groups were activated *via* interaction with the Brønsted acid site and Lewis acid of Fe³⁺. Also, the catalytic activity of **146** did not decrease after 10 runs.⁷⁰

2.3.5. Synthesis and application of magnetic γ -Fe₂O₃@starch-*n*-butyl SO₃H. Fe₃O₄ nanoparticles 4 were synthesized *via* the reaction of FeCl₂·4H₂O 2 and FeCl₃·6H₂O 1 and NH₄OH solution in H₂O an under argon atmosphere at room



Scheme 18 Synthesis of Cell-LA-TEA⁺/Fe₃O₄.



Scheme 20 Synthesis of Fe₃O₄@NCS-PA.



R= H, 4-NO₂, 3-NO₂, 2-NO₂, 4-OH, 2-Cl, 4-Cl, 2,4-(Cl)₂, 2,4-(OMe)₂, 4-N(Me)₂ Scheme 21 Synthesis of 2,3-dihydroquinazolin-4(1*H*)-ones.

temperature. Then, γ -Fe₂O₃ was synthesized using Fe₃O₄ at 250 °C. In the next step, γ -Fe₂O₃ was coated with starch at room temperature to obtain γ -Fe₂O₃@starch **150**, followed by reaction with 1,4-butane sultone **151** in dry toluene under reflux conditions to produce γ -Fe₂O₃@starch-*n*-butylSO₃H **152** nanoparticles (Scheme 45).⁷¹

 $\gamma\text{-}Fe_2O_3@starch-n\text{-}butylSO_3H$ 152 as Brønsted acid activated the carbonyl groups in the multicomponent reactions of



Scheme 22 Synthesis of Fe₃O₄@NCs/Cu(II) 86.

Review



R= 4-Cl, 4-Br, 4-F, 2-Br, 2-Cl, 2-NO₂, 2,4-(Cl)₂, 2-OH, 4-Me, 4-OMe, 3,4-(OMe)₂, 4-OH-3-(OMe), 3-NO₂, 3-OH

Scheme 23 Synthesis of indenopyrido [2,3-d] pyrimidines in the presence of Fe₃O₄@NCs/Cu(II).







R= H, 4-NO₂, 4-Cl, 4-Br, 4-OH, 2-NO₂, 2-Cl, 2-OEt, 3-NO₂, 3-OH, 2,4-(Cl)₂, 2,4-(OMe)₂, 3,4-(OH)₂

Scheme 25 Synthesis of 4H-pyrimido[2,1-b]benzothiazole derivatives 22 using Fe_3O_4 @nano-cellulose/Cu(II).





Scheme 27 Synthesis of 1,2,3-triazoles 99 using Fe₃O₄@NFC-ImSalophCu.

98

90

aldehydes **19**, dimedone **64**, and 2-aminobenzimidazole **153** or phthalhydrazide **154** to synthesize tetrahydrobenzimidazo[2,1-b]quinazolin-1(2H)-ones **155** or 2H-indazolo[2,1-b]phthalazine-trione **156** (Scheme 46). This catalyst was used seven times without loss in any of its activities.⁷¹

2.4. Magnetic bio-polymers based on alginate

2.4.1. Synthesis and application of Fe_3O_4 @-Alg@CPTMS@Arg. Alginate 157 was immobilized on Fe_3O_4 4 *via*

the co-precipitation method. Initially, $\text{FeCl}_3 \cdot 6\text{H}_2\text{O}$ **1**, $\text{FeCl}_2 \cdot 4\text{H}_2\text{O}$ **2**, and sodium alginate **157** were dissolved in H₂O under a nitrogen atmosphere. Then, an ammonia solution was added to this mixture to give Fe_3O_4 @Alg nanoparticles **158**, which were functionalized with 3-chloropropyltrimethoxysilane **55** to prepare Fe_3O_4 @Alg@CPTMS **159**, followed by reaction with *L*arginin **160** using trimethylamine in EtOH for 48 h to give Fe_3O_4 @Alg@CPTMS@Arg **161** (Scheme 47).⁷²

99

97

Review







 $\label{eq:scheme 29} Synthesis of 2-aryl/alkyl-2,3-dihydro-1H-naphtho[1,2-e][1,3] oxazines 102 or 104 or 106 using nano-Fe_3O_4@walnut shell/Cu(1).$



Scheme 30 Synthesis of magnetic dextrin.



R= H, 3-OMe, 3-NO₂, 4-NO₂, 4-Br, -Cl, 4-F, 4-OH, 3-OH, 2-Cl

Scheme 31 Synthesis of polyhydroquinolines 72 in the presence of magnetic dextrin.



Scheme 32 Synthesis of magnetized dextrin.



R= 4-Me, 3-NO₂, 4-OMe, 3-OMe

Scheme 33 Synthesis of dihydropyrano[2,3-c]pyrazoles 29 using magnetized dextrin.

Subsequently, Fe_3O_4 @Alg@CPTMS@Arg, which has two acidic and basic functional sites, activated the carbonyl groups in the synthesis of 2,4,5-triarylimidazoles through the reaction of ammonium acetate, aldehydes, and benzil in EtOH under reflux conditions (Scheme 48). The recyclability of the catalyst

was tested 7 times using the model reaction without loss in any of its activities. When $\rm Fe_3O_4$ was used as the catalyst, the yield of this reaction was about 65%.⁷²

2.4.2. Synthesis and application of Fe_3O_4 (a)-Alg@CPTMS@Arg. The reaction of Fe_3O_4 (a)Alg 165 and 3chloropropyltrimethoxysilane (CPTMS) 55 in toluene under reflux conditions and nitrogen atmosphere gave Fe_3O_4 (a)-Alg@CPTMS 166, which was reacted with arginine 167 in the presence of trimethylamine in dry toluene to provide Fe_3O_4 (a)-Alg@CPTMS@Arg nanocomposites 168 (Scheme 49).⁷³

The activity of Fe₃O₄@Alg@CPTMS@Arg was tested as a catalyst in the synthesis of 2,4,5-triarylimidazoles **36** *via* the reaction of ammonium acetate **71**, aldehyde derivatives **19**, and benzil **34** in EtOH (Scheme 50). Its catalytic activity did not decrease after seven uses. It has two functional groups including a Lewis base (NH₂) and Brønsted acidic (COOH), which catalyzed the synthesis of 2,4,5-triarylimidazoles.⁷³

2.4.3. Synthesis and application of Fe_3O_4 @FU. Fe_3O_4 @FU 170 was prepared *via* the reaction of fucoidan powder 169,



Scheme 34 Synthesis of FND-Ti(IV) 109.



R= H, 4-NO2, 4-Cl, 4-Br, 2-NO2, 2-Cl, 2-NO2, 2-Cl, 3-NO2, 3-Br, 2,4-(Cl)2, 2,4-(OMe)2

Scheme 35 Synthesis of 2,3-dihydroquinazolin-4(1H)-ones 85 using Fe₃O₄@nano-dextrin/Ti(IV).



Scheme 36 Synthesis of Ag/Fe₃O₄@starch 115.



Scheme 37 Synthesis of 4H-pyran 116 in the presence of Ag/ $Fe_{3}O_{4}@starch.$

 $FeCl_2\cdot 4H_2O$ **2**, and $FeCl_3\cdot 6H_2O$ **1** in aqueous ammonia solution (25%) in distilled water under a nitrogen atmosphere at 80 °C (Scheme 51).⁷⁴

The activity of Fe₃O₄@FU was evaluated as a catalyst in the synthesis of *tri*- and *tetra*-substituted imidazoles **36** or **171** *via* three- and four-component reactions of benzil **34**, aldehydes **19**, NH₄OAc **71**, and amine **52** under reflux conditions in EtOH (Scheme 52), respectively. The catalyst was used six times in the model reaction without loss in any of its activities. This reaction was accomplished in ethanol under reflux conditions in the presence of Fe₃O₄ as a catalyst after 40 min with 55% yield. The carbonyl groups were activated *via* hydrogen bonding with Fe₃O₄@FU as a catalyst.⁷⁴



2.5. Magnetic bio-polymers based on glucose

2.5.1. Synthesis and application of $Fe_3O_4@C@ONa$. Initially, $FeCl_3-6H_2O$ solution, $CO(NH_2)_2$, and glucose were added to ethylene glycol 172 to produce a black powder of carbon-coated magnetic nanoparticles (CCMNPs: $Fe_3O_4@C$) 173, followed by reaction with NaOH solution to obtain basic carbon-coated magnetic nanoparticles (BCCMNPs: $Fe_3O_4@-$ C@ONa) 174 (Scheme 53).⁷⁵

Subsequently, the catalytic activity of $Fe_3O_4@C@ONa$ was tested for the synthesis of 4*H*-chromene derivatives **174** via the reaction of salicylaldehyde **42**, dimedone **64**, and β -naphthol **101** in water at 60 °C (Scheme 54). Also, the catalyst was used five times in the model reaction without loss in any of its



Scheme 38 Synthesis of CuFe₂O₄@starch.



R= 4-Cl, 4-NO₂, 2-NO₂, 3-Br, 4-OH, 4-N(Me)₂, 2-OH-3-OMe, 3-NO₂, 3-OMe, 2,4-(Cl)₂, 4-Me, 3-Cl, 2-Cl

activities. This catalyst has two functional groups, including Fe³⁺ as a Lewis acid and oxygen group as a Lewis base, which increased the reaction rate.⁷⁵

2.6. Magnetic bio-polymers based on chitosan

2.6.1. Synthesis and application of CSSNH@Arg. Chitosansilica sulfate nanohybrid (CSSNH@Arg) 178 was synthesized *via* the reaction of chitosan **176** and silica sulfuric acid (SSA) **177** under ultrasonic irradiation (Scheme 55).⁷⁶

A green method for the synthesis of 3,4-dihydropyrimidine-2(1H)-one/thione derivatives **179** was described by Behrouz and co-workers *via* the Biginelli reaction of (thio)urea **23** or urea **6**, methyl acetoacetate **21**, and aldehydes **19** using CSSNH@Arg **178** under solvent-free conditions (Scheme 56).



Scheme 41 Synthesis of starch/SPION@SO₃H.

Scheme 40 Synthesis of 2-amino-5-oxo-5,6,7,8-tetrahydro-4*H*-benzo[*b*]pyrans 116 or 27.



R= 2-Cl, 2-NO₂, 2-OMe, 3,4-(OMe)₂, 3-NO₂, 3-OH, 4-Cl, 4-F, 4-Me





Scheme 43 Synthesis of Fe₃O₄@GOTfOH/Ag/St-PEG-AcA 146.

According to the reusability test, this catalyst was used five times without a decrease in any of its activities. The various functional groups including hydroxyl and amine on the



Scheme 44 Synthesis of 2,4,6-triarylpyridine derivatives 148 using Fe₃O₄@GOTfOH/Ag/St-PEG-AcA.

CSSNH@Arg can activate the carbonyl groups via hydrogen bonding.⁷⁶

2.6.2. Synthesis and application of Fe_3O_4 @C–SO₃H. Initially, starch was mixed with sulfuric acid, and then the reaction mixture was transferred to an autoclave for 24 h at 180 °C, resulting in the formation of a solid black product (C–SO₃H). The magnetic Fe_3O_4 nanoparticles, carbon-based solid acid (C–SO₃H) **180**, and H₂O were placed in an oil bath at 100 °C to remove H₂O, and then the reaction mixture was poured into a Teflon-sealed autoclave and heated at 180 °C for 6 h to achieve Fe_3O_4 @C–SO₃H **181** (Scheme 57).⁷⁷



Scheme 45 Synthesis of γ -Fe₂O₃@starch-*n*-butyl SO₃H.



Scheme 46 Synthesis of tetrahydrobenzimidazo[2,1-*b*]quinazolin-1(2*H*)-ones 155 or 2*H*-indazolo[2,1-*b*]phthalazine-triones 156 using γ -Fe₂-O₃@starch-*n*-butyl SO₃H.

CSSNH was applied as a Brønsted acid catalyst in the synthesis of 2-amino-3-cyano-4*H*-pyrans **126** and 2-amino-4*H*-chromenes **116** or **182** *via* the three-component reactions of malononitrile **14**,

benzaldehyde **19**, and β -naphthol **101** or dimedone **64** or 4-hydroxycoumarin **124**, respectively (Scheme 58). This catalyst was used four times without any loss in its activity.⁷⁷



Scheme 47 Synthesis of Fe₃O₄@Alg@CPTMS@Arg 161.



Scheme 48 Synthesis of 2,4,5-triarylimidazoles 163 using Fe_3O_4 @Alg@CPTMS@Arg.

2.6.3. Synthesis and application of magnetic chitosanterephthaloyl-creatine bio-nanocomposite. The reaction of terephthaloyl chloride 183 and creatine powders 184 in CH_2Cl_2 under reflux conditions provided creatine-terephthaloyl chloride ligand 185, which was added to chitosan 176 powder in a hydrochloric acid solution, and then refluxed to give chitosanterephthaloyl-creatine bio-nanocomposite 186, followed by immobilization on Fe_3O_4 to provide magnetic chitosanterephthaloyl-creatine bio-nanocomposite 187 (Scheme 59).⁷⁸

Its catalytic activity was tested in the synthesis of polyhydroquinolines 72 *via* the reaction of aldehydes **19**, dimedone **67**, ammonium acetate **71**, and ethyl acetoacetate or methyl acetoacetate **21** in EtOH (Scheme 60). In another attempt, it was used in the synthesis of 1,4-dihydropyridines 73 *via* the pseudothree-component reaction of aldehydes **19**, methyl acetoacetate **21**, and ammonium acetate **71** (Scheme 61). The acidic site of the catalyst activated the carbonyl groups of the primary compounds. The activity of this catalyst did not decrease after use eight times.⁷⁸

2.6.4. Synthesis and application of magnetic cyanoguanidine-modified chitosan (MCGC). Firstly, chitosan 176 was obtained via the deacetylation of chitin 74, and then it was modified by treatment with cyanoguanidine 188 in HCl solution to produce cyanoguanidine-modified chitosan (CGC) 189, which was immobilized on Fe₃O₄ nanoparticles to afford magnetic cyanoguanidine-modified chitosan (MCGC) 190 (Scheme 62). Its catalytic activity was investigated in the synthesis of benzimidazologuinazolines 155 via the reaction of aldehydes 19, 2-aminobenzimidazole 153, and dimedone 64 in EtOH under reflux conditions. The sonochemical method afforded better yields in shorter reaction times than the conventional method (Scheme 63).79

1,4-Dihydropyridines 73 were synthesized *via* the Hantzsch reaction of ethyl acetoacetate 35, aromatic aldehydes 19, and ammonium acetate 71 under ultrasonic irradiation in the presence of MCGC 190 as a catalyst, which activated the carbonyl groups *via* hydrogen bonding. Also, the yield of the reaction did not decrease after eight times usage of the catalyst (Scheme 64).⁷⁹



Scheme 49 Synthesis of Fe₃O₄@Alg@CPTMS@Arg.



R= 4-Cl, 2-OH, 3,4-(OH)2, 2-Cl, 2-Cl, 4-Me, 2-COOH, 4-N(Me)₂, 4-N(Me)₂, 4-OH, 4-CN, 4-NO₂, 2,4-(Cl)₂

Scheme 50 Synthesis of 2,4,5-triarylimidazoles derivatives in the presence of Fe $_3O_4$ @Alg@CPTMS.

2.6.5. Synthesis and application of magnetic MnFe₂O₄-CS-Bu-SO₃H. Manganese ferrite nanoparticles were synthesized *via* the co-precipitation of Fe(m) 1 and Mn(n) 189 in the presence of NaOH solution at 97 °C to give MnFe₂O₄ 191, which was immobilized on chitosan 176 and 4-butane sultone 151 to prepare MnFe₂O₄-CS-Bu-SO₃H 192 (Scheme 65).⁸⁰

The catalyst activity of MnFe₂O₄-CS-Bu-SO₃H was investigated in the synthesis of *spiro*[acenaphthylene-1,9'-acridine]







R¹= H, 4-Cl, 2-Cl, 4-CN, 2,4-(Cl)₂, 2-COOH, 4-OH, 4-NO₂, 3-NO₂, 4-NMe₂, 4-Me, 4-OMe, 4-NO₂, 3-NO₂, 4-OH R²= H, 4-Me

Scheme 52 Synthesis of imidazole derivatives.



Scheme 53 Synthesis of Fe₃O₄@C@ONa.



R= H, 3-OMe, 4-OMe, 5-NO₂, 4-Br, 4-OMe

Scheme 54 Synthesis of 4H-chromene derivatives using $Fe_3O_4@C@ONa$ 174.

Review







triones **194** *via* the multicomponent reaction of dimedone **64**, aldehydes **19**, and acenaphthoquinone **193** under ultrasonic irradiation in H₂O (Scheme 66). Also, MnFe₂O₄-CS-Bu-SO₃H as a Brønsted acid increased the reaction rate *via* hydrogen bonding with the carbonyl group. According to the reusability test, this catalyst was used five times without any loss in its activity.⁸⁰

2.6.6. Synthesis and application of magnetic Cu-MCS. Fe_3O_4 NPs 4 were reacted with carboxymethylated chitosan to obtain magnetic chitosan MCS 195, which was reacted with

 $CuCl_2 \cdot 2H_2O$ in H_2O to generate Cu NPs@Fe₃O₄-chitosan (Cu-MCS) **196** (Scheme 67).

The catalytic activity of Cu-MCS was verified in the synthesis of various tetrazoles **198** or **199** *via* the reaction of cyanamides **197** and NaN₃ **50** in H₂O under reflux conditions (Scheme 68). This catalyst could be used five times without loss in its activity.⁸¹

2.6.7. Synthesis and application of magnetic Ch-Fe₃O₄ NCs. Chitosan was dissolved in an acetic acid solution, and then $FeCl_3 \cdot 6H_2O$ 1 and $FeCl_2 \cdot 4H_2O$ 2 were added to the reaction mixture for 6 h at 80 °C under an N₂ atmosphere. Then, NH₄OH



Scheme 57 Synthesis of 3,4-dihydropyrimidine-2(1H)-(thio)ones in the presence of CSSNH 178.







Scheme 59 Synthesis of magnetic chitosan-terephthaloyl-creatine bio-nanocomposite.



R²= Me, Et

Scheme 60 Synthesis of polyhydroquinoline derivatives 72.



Scheme 61 Synthesis of 1,4-dihydropyridine derivatives 73 in the presence of terephthaloyl-creatine bio-nanocomposite.

was added to the reaction mixture to obtain Ch-Fe₃O₄ NCs **200**. Finally, the chitosan magnetic nanocomposite of Chrhomboclase NCs **201** was synthesized *via* the reaction of Ch-Fe₃O₄ NCs **200** with chlorosulfonic acid at room temperature under N₂ gas (Scheme 69).⁸²

The condensation reaction of benzaldehyde **19**, ethyl acetoacetate **35** or dimedone **64**, and ammonium acetate **71** gave 1,4-dihydropyridine derivatives **73** or **202** in the presence of Chrhomboclase NCs **201** under solvent-free conditions at 80 °C (Scheme 70). In the Hantzsch reaction, this acidic catalyst activated carbonyl groups *via* hydrogen bonding. Also, according to the reusability test, the catalyst was used seven times without any decrease in its activity.⁸²

2.6.8. Synthesis and application of magnetic $Fe_3O_4/CS/COF/Cu$. After the preparation of an $FeCl_3 \cdot 6H_2O$ solution in ethylene glycol at room temperature, chitosan, sodium acetate,



= Fe₃O₄

Scheme 62 Synthesis of magnetic cyanoguanidine-modified chitosan (MCGC).



Scheme 63 Synthesis of benzimidazoloquinazoline derivatives.



R= 4-Cl, 2-Cl, 4-NO₂, 3-NO₂, 4-Me, 4-OH, H

Scheme 64 Synthesis of 1,4-dihydropyridines.



Scheme 65 Synthesis of MnFe₂O₄-CS-Bu-SO₃H 192.



R= 4-NO₂, 4-OH, 4-Cl, 4-Br, 4-Me, 4-OMe, 2-OH, 2-NO₂, 3-NO₂, 2,4-(Me)₂

Scheme 66 Synthesis of spiro[acenaphthylene-1,9'-acridine] triones 194 in the presence of MnFe₂O₄@CS-Bu-SO₃H NPs.







Scheme 68 Synthesis of various tetrazoles 198 or 199 using Cu-MCS



Scheme 69 Synthesis of Ch-rhomboclase NCs 201.

and ethylenediamine were added to it. Then, this mixture was placed in a Teflon-lined autoclave and heated at 200 °C for 8 h to obtain Fe₃O₄/CS **205**, which was dispersed in DMSO under ultrasound irradiation to give CS-coated Fe₃O₄, followed by mixing with melamine **63** and terephthaldehyde **203**. The obtained mixture was transferred in a Teflon-lined autoclave at 180 °C for 12 h to obtain Fe₃O₄/CS/COF **206**, which was reacted with Cu(NO₃)₂·3H₂O in EtOH under reflux conditions and

argon atmosphere for 24 h to generate $\rm Fe_3O_4/CS/COF/Cu$ 207 (Scheme 71).83

The catalytic activity of Fe₃O₄/CS/COF/Cu **207** was tested in the synthesis of polyhydroquinolines **72** *via* the Hantzsch reaction of aldehydes **19**, dimedone **64**, ammonium acetate **71**, and ethyl acetoacetate **35** (Scheme 72). Fe₃O₄/CS/COF/Cu with two sites including a Lewis acid (Cu²⁺) and Lewis base (imine) catalyzed the Hantzsch reaction, which was used five times without a decrease in its activity.⁸³









2.7. Synthesis and application of magnetic $\rm ZnS/CuFe_2O_4/$ agar

 $FeCl_3 \cdot 6H_2O$ **1**, $CuCl_2 \cdot 2H_2O$ **208**, $Zn(OAc)_2 \cdot 2H_2O$ **209**, and thioacetamide were dissolved in distilled H_2O . Then, agar **211** and ammonia solution were added to the reaction mixture to obtain $ZnS/CuFe_2O_4/agar$ **212** (Scheme 73).⁸⁴ The catalytic activity of ZnS/CuFe₂O₄/agar **212** was examined in the reaction of dimedone **64**, malononitrile **14**, and aldehydes **19** to synthesize 2-amino-tetrahydro-4*H*-chromene-3carbonitriles **116** (Scheme 74). The carbonyl groups were activated in the presence of ZnS/CuFe₂O₄ *via* interaction with the hydroxyl groups of agar and Zn metal as a Lewis acid. The catalyst was reused five times with no reduction in its activity.⁸⁴



R= H, 4-NO₂, 2-C, 4-Cl, 3-Br, 4-Me, 4-OMe, 2-OMe, 2-OH

Scheme 72 Synthesis of polyhydroquinoline derivatives via Hantzsch reaction.

Review









R= 2-Cl, 4-Cl, 2,4-Cl2, 2,6-Cl2, 2-Br, 4-CN, 3-Me

 $\label{eq:scheme 76} Synthesis of 2-amino-3-cyano-4H-pyran \ derivatives \ \textbf{116} \ using \ Fe_{3}O_{4}@xanthan \ gum.$

2.8. Synthesis and application of magnetic Fe_3O_4 @xanthan gum

NH₄OH solution was added to a mixture of the FeCl₂·4H₂O, FeCl₃·6H₂O (1 : 2), and an aqueous suspension of xanthan gum **213** to give Fe₃O₄@xanthan gum **214** (Scheme 75).⁸⁵

Fe₃O₄@xanthan gum was applied in the synthesis of 2amino-3-cyano-4*H*-pyran derivatives **116** *via* the reaction of aldehydes **19**, dimedone **64**, and malononitrile **14** in EtOH (Scheme 76). The model reaction was performed about nine times and the yields did not decrease. This reaction was accomplished in the presence of Fe₃O₄ after 45 min in 30% yield. It was shown that Fe₃O₄@xanthan gum activated the carbonyl groups *via* hydrogen bonding, which was more effective than Fe₃O₄.⁸⁵

3. Conclusion

Many bio-polymers can be obtained from natural sources. According to the importance of green chemistry in organic reactions, in this review, the application of bio-polymers as a catalyst in multicomponent reactions was grouped and summarized. Herein, we highlighted the immobilization of magnetic nanoparticles with bio-polymers. Due to the excellent properties of magnetic nano-catalysts, including their non-toxic nature, high surface area, simple preparation, easy surface modification, and simple separation, these systems have been applied as catalysts in multicomponent reactions. Various organic compounds such as bio-polymers were used for the modification of magnetic nanoparticles. Bio-polymers have various advantages such as biodegradable, biocompatible, and heat-resistant nature. Therefore, herein, their synthesis and catalytic activities in multicomponent reactions were studied. We believe that this article will guide researchers in the design and synthesis of various compounds according to green chemistry. Magnetic nanocomposites have many applications in various fields including, drug delivery, solar cells, chemical sensors, water treatment, biomedical sensors, and catalysts. The importance of these topics could be discussed as a review article in the future.

Conflicts of interest

There are no conflicts to declare.

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