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# Polyurethane–P<sub>2</sub>S<sub>5</sub> composite-based solid-state electrolyte assists low polarization and high stability all-solid-state lithium-ion batteries†

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Block copolymer electrolytes represented by polyurethane (PU) have become the forefront field of organic solid-state electrolytes for high-performance lithium-metal batteries due to their superb mechanical properties. However, due to the existence of mechanical hard segments, discontinuous ion transition at the electrolyte–electrode contact is inevitable, which leads to a series of problems such as terrible polarization phenomena, poor cycle stability and inadequate capacity retention. Here, we propose a new strategy to improve the chemical stability and interaction of electrolyte–electrode by modulating soft segments, which successfully reduces the polarization phenomenon. Then a new composite polymer solid electrolyte based on block copolymer PU (abbr. SPE) was prepared by ion-conduct segment modification using P<sub>2</sub>S<sub>5</sub> with high lithium-ion affinity, and the ion conductivity of the SPE reached  $7.4 \times 10^{-4} \text{ S cm}^{-1}$  (25 °C) and  $4.3 \times 10^{-3} \text{ S cm}^{-1}$  (80 °C) respectively. The assembled LFP|SPE|Li displays a high specific capacity and stable charging/discharging platforms. Besides, an excellent retention capacity of 90% is obtained after 2000 cycles at 5C, and the lithium symmetric battery exhibits no significant polarization over 750 h. This work provides a viable strategy to suppress the polarization phenomenon to develop new block copolymer electrolytes with long cycle stability and high capacity retention.

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## Introduction

All-solid-state lithium-ion batteries (ASSLBs) are considered one of the most promising alternatives to conventional liquid lithium-ion batteries because of their superior safety and great potential to meet the requirements of high energy and power density.<sup>1–3</sup> However, due to the poor solid–solid physical contact between the solid electrolyte and the electrode, the polarization phenomenon is easy to occur, which reduces the capacity retention and working efficiency of the batteries at high C-rates and long cycles, thus reducing the overall performance of the battery.<sup>4,5</sup> The polarization phenomenon is primarily caused by high internal impedance, while the high internal resistance is mainly caused by poor solid–solid contact and low ion conductivity of the electrolyte. At present, the primary method to reduce the polarization inside the ASSLBs is to minimize the interface impedance by improving the contact between electrolyte and electrode and to facilitate the kinetics of ion

migration under the condition of a specific ion conductivity.<sup>6</sup> Therefore, it is essential to develop a solid electrolyte with high conductivity and good spontaneous adsorption to the electrode.

Block copolymer electrolytes have many advantages such as good mechanical properties, flexibility and high solubility to lithium salts.<sup>7,8</sup> PU elastomers, one of them, can form good contact with electrodes while having high ionic conductivity.<sup>9</sup> Different from other solid polymer electrolytes, PU molecules have a unique structure of hard and soft segments. The hard segment offers the molecule mechanical strength to effectively hinder the growth of the lithium dendrite phenomenon, while the soft segment provides a transport path for Li<sup>+</sup> ions.<sup>10</sup> However, due to the existence of a hard segment, the problem of being unable to transmit ions continuously during electrode contact is inevitable, which leads to a polarization phenomenon. Therefore, we propose a new strategy to improve the chemical stability and interaction of electrolyte–electrode by modulating the soft segment, which successfully reduces the polarization phenomenon.

Sulfur-based electrolytes usually possess high ion conductivity and high stability in which P<sub>2</sub>S<sub>5</sub> is commonly used as a co-admixture in sulfur-based electrolytes.<sup>11–14</sup> As the key material used in sulfur electrolytes, P<sub>2</sub>S<sub>5</sub> can not only improve the stability of electrolytes but also modify functional groups to improve the adsorption performance of molecules.<sup>15</sup>

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In this work, we propose a novel composite polymer electrolyte PLAP (PU/LiTFSI- $\text{Al}_2\text{O}_3$ - $\text{P}_2\text{S}_5$ ). Through the reaction between “-OH” and  $\text{P}_2\text{S}_5$ ,  $\text{P}_2\text{S}_5$  is introduced into the soft segment (PPG) of PU, which can not only enhance the adsorption of the electrode but also improve the transmission of  $\text{Li}^+$ . LiOH is a functional modifier to enhance the adsorption energy of functional groups. Lithium salts (LiTFSI) and nano- $\text{Al}_2\text{O}_3$  are used as active fillers and inert fillers respectively. Fourier transform infra-red (FTIR) spectra, Raman spectra and X-ray photoelectron spectroscopy (XPS) were used to characterize the structure and properties of PALP. Furthermore, theoretical calculation based on density functional theory (DFT) is used to study the effect of the change of functional groups on the ionic conductivity, and the electrochemical impedance spectroscopy (EIS) test and assembled battery are used to evaluate the specific charge/discharge capacity and electric cycle stability at room temperature.

## Results and discussion

Scheme 1 shows the electrolyte PLAP synthesis process. To improve the molecular intrinsic ion conductivity as well as the affinity of electrolyte towards electrode, firstly,  $\text{P}_2\text{S}_5$  was grafted to PPG through the reaction of “-OH” and  $\text{P}_2\text{S}_5$  due to the role of ions transfer of PU soft segment.<sup>16</sup> Then, LiOH was used as a modifier to improve the affinity of functional groups in the soft segment of PU on  $\text{Li}^+$  and LFP, and to increase the stability between PLAP and electrode. Meanwhile, LiTFSI is the main source of free  $\text{Li}^+$ , and  $\text{Al}_2\text{O}_3$  was added at the end mainly to avoid chemical reaction between nano- $\text{Al}_2\text{O}_3$  and strong base (LiOH). Finally, “-SH” segment is polymerized with MDI to form PU, because the “-SH” has higher activity than the “-OH” under acidic conditions.

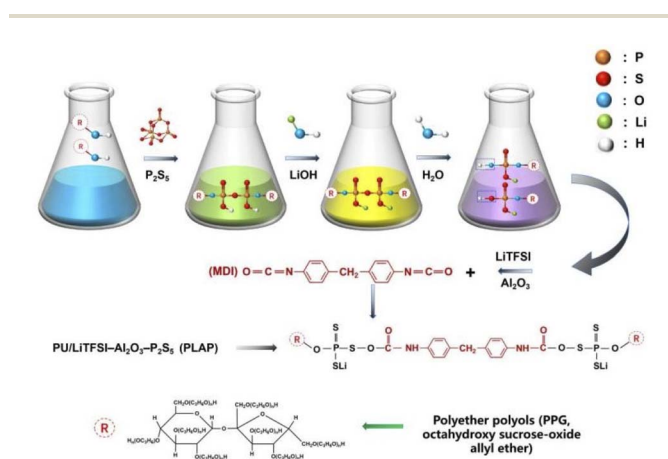
In order to verify the accuracy of PLAP structure and the effect of intermediate reactant functional groups and chemical bonds on  $\text{Li}^+$  in each step of synthesis process, we carried out infrared spectrum analysis on each step of PLAP reaction products, and the final product of PLAP was carried out Raman spectrum and infrared spectrum analysis. Fig. 1(a)–(c) are the infrared spectra of the two intermediates in the reaction process

and PLAP respectively. Fig. 1(a) is the product in the first step of the reaction. In Fig. 1(a), purple line (-A-), according to infrared spectrum and material properties, “S-S” and “S-C” bonds have no characteristic peak, and “S-H” peak is very weak. The peak located  $3416.94\text{ cm}^{-1}$  is “-OH” stretching vibration signal,  $2971.05\text{ cm}^{-1}$  and  $2871.30\text{ cm}^{-1}$  are typical methyl “-C-H” peaks on the alkane molecular chains, and there are some methylene characteristic peaks on the surface of the multiple peaks included in the middle. The  $1452.53\text{ cm}^{-1}$  is “-CH<sub>2</sub>” bending vibration signal peak,  $1374.36\text{ cm}^{-1}$  is methyl bending vibration signal peak,  $1260.98\text{ cm}^{-1}$  is “-C-H” bending vibration, the “-C-O” stretching vibration absorption peak of  $1083.42\text{ cm}^{-1}$  is alcohol hydroxyl group,  $977.48\text{ cm}^{-1}$  is the characteristic signal peak of the typical “-C-O-P” group. The red line (-B-) in Fig. 1(a) red line is the infrared spectrum of product after adding lithium salts. By comparing the two spectra, there was no obvious change in the infrared signal of the reaction product from  $1500\text{ cm}^{-1}$  to  $3500\text{ cm}^{-1}$ , but the sulfonamide signal on LiTFSI appeared near  $1320\text{ cm}^{-1}$ . The “S-P” signal peak appeared at  $1192.97\text{ cm}^{-1}$ , and the range of “-C-O” stretching vibration absorption peak increased at  $1058.34\text{ cm}^{-1}$ , indicating that the system had obvious interaction with  $\text{Li}^+$ .

In Fig. 1(b), the green line (-A-) is the product without  $\text{Li}^+$ . From the figure, we can know that the peak of  $3394.83\text{ cm}^{-1}$  is hydroxyl stretching vibration signal peak,  $2970.92\text{ cm}^{-1}$  and  $2871.92\text{ cm}^{-1}$  represent the multi-peak of the typical methyl and methylene “-C-H” stretching vibration peaks,  $1452.80\text{ cm}^{-1}$  is “-CH<sub>2</sub>” bending vibration signal peak. The  $1374.24\text{ cm}^{-1}$  is methyl bending vibration signal peak,  $1257.31\text{ cm}^{-1}$  is “-C-H” bending vibration. The “-C-O” stretching vibration absorption peak at  $1083.42\text{ cm}^{-1}$  is belong to “-C-O” alcohol hydroxyl group,  $981.76\text{ cm}^{-1}$  is the characteristic signal peak of the typical “-C-O-P” group. After the lithium salts was added, we can see from Fig. 1(b) yellow line (-B-), at the peak of  $1320\text{ cm}^{-1}$ , there is a weak residual sulfonamide (LiTFSI) signal. The “S-P” peak appeared at  $1192.69\text{ cm}^{-1}$ , and the range of “-C-O” stretching vibration absorption peak increased at  $1058.42\text{ cm}^{-1}$ , indicating that the system had obvious interaction with  $\text{Li}^+$ .

Fig. 1(c) is the infrared spectrum of PLAP. The peaks at  $3335$ ,  $1708$ , and  $1094\text{ cm}^{-1}$  correspond to the stretching vibration peaks at “-NH”, “-C-O” and “-C-O-C”, respectively.<sup>17</sup> The peaks of  $1534$  and  $1238\text{ cm}^{-1}$  are bending vibration peaks of “-N-H” and vibration peaks of “-C-N,” respectively. The characteristic peak of “-N=C=O” at  $2270\text{ cm}^{-1}$  disappeared, indicating that the isocyanate has been reacted completely, which means that the PU has been prepared.<sup>18</sup> Something to watch out for in the infrared spectrum, as can be seen from Fig. 1(c), the hydroxyl peak still exists, which proves that there are still unreacted “-OH” on the molecules.

Fig. 1(d) and (e) are Raman spectra of reaction intermediates and their addition to lithium ions and electrolyte PLAP. In Fig. 1(d), we can know that the Raman absorption peaks near  $200\text{ cm}^{-1}$  and  $261\text{ cm}^{-1}$  can be attributed to the vibration peak of carbon chain in PPG group (“-C-C-”) and the peak near  $387\text{ cm}^{-1}$  is related to the deformation vibration of “-SPOC” in the product, and the Raman absorption peak near  $588\text{ cm}^{-1}$  is



Scheme 1 Synthesis and preparation of PLAP.



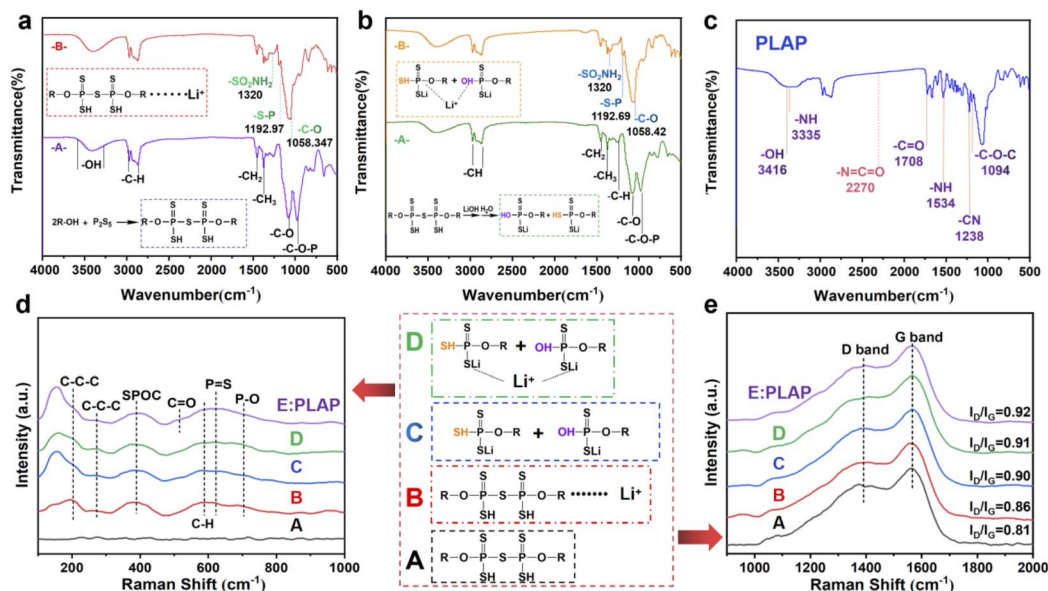


Fig. 1 Characterization of electrolyte PLAP. (a) Infrared spectra of the product in the first step of the reaction; (b) infrared spectra of the product in the fourth step of reaction; (c) infrared spectra of PLAP; (d) Raman spectra of reaction intermediates and their addition to Li<sup>+</sup> and electrolyte PLAP; (e) D and G peaks in the Raman spectra of five samples.

related to the “-CH” oscillation vibration in PPG group. Raman absorption peaks near 623 cm<sup>-1</sup> and 704 cm<sup>-1</sup> can be attributed to stretching vibration peaks of “P=S” and “P-O” bonds in the products, respectively. It is noteworthy that “-C=O” stretching vibration peak appeared in sample PLAP, which indicates the PU has been synthesized successfully. Meanwhile, the Raman absorption peak near 155 cm<sup>-1</sup> increases significantly, which may be related to the hydrolysis of the material. As can be seen from Fig. 1(e), the Raman spectra of all five products showed obvious G and D peaks. Among them, G peak is the main characteristic peak of carbon material graphitization, and is the

absorption signal peak formed by aromatic ring vibration, which appears near 1580 cm<sup>-1</sup>. D peak is generally regarded as the absorption vibration peak of carbon defect and disordered carbon. Therefore, the defect of carbon material will be reflected in its Raman D peak, which can be used to characterize the graphitized structural defect or disorder in the sample. It can also be seen from Fig. 1(e) that the G-peak values of the five products are all high, indicating that the products have good material conductivity and chemical stability.<sup>19–23</sup>

After demonstrating the structural accuracy and the interaction of functional groups and chemical bonds with Li<sup>+</sup>, we

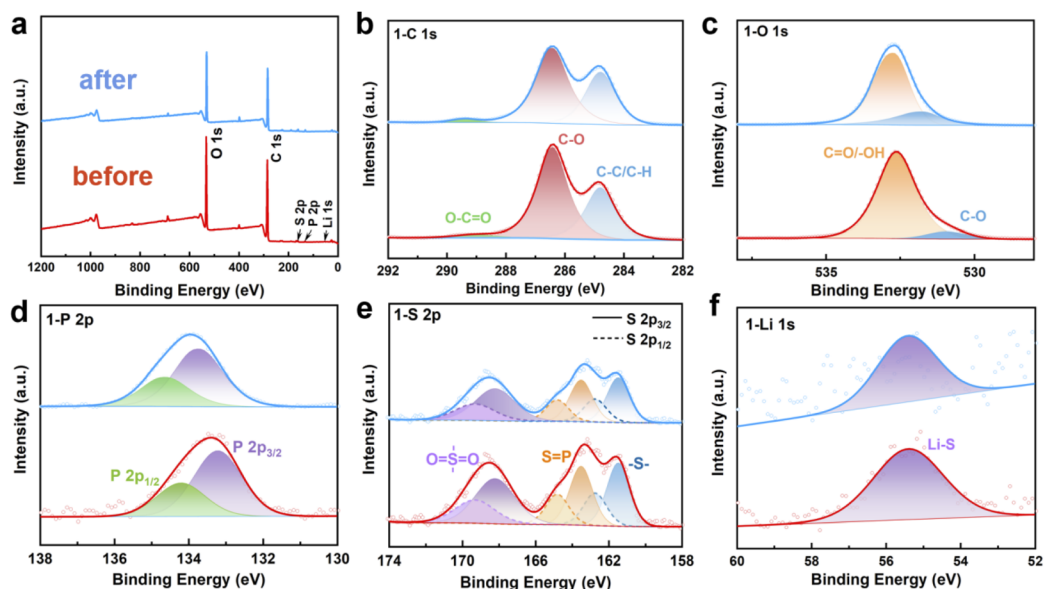


Fig. 2 Comparison of XPS spectra of PLAP before and after circulation. (a) Full spectrum diagram; (b) C<sub>1s</sub>; (c) O<sub>1s</sub>; (d) P<sub>2p</sub>; (e) S<sub>2p</sub>; (f) Li<sub>1s</sub>.

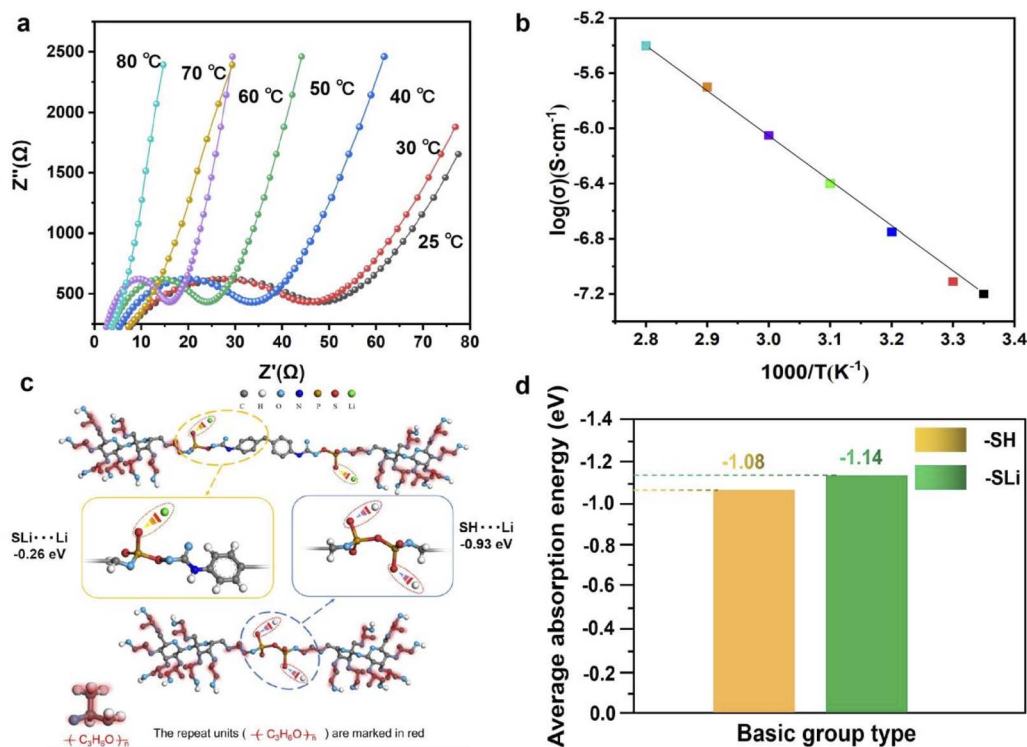


Fig. 3 (a) AC impedance of PLAP at different temperatures; (b) the Arrhenius plots for the ionic conductivities of PLAP. (c) Calculation of adsorption energy (DFT) of “-SH” and “-SLi” to  $\text{Li}^+$ ; (d) the average adsorption of basic groups of “-SH” and “-SLi”.

performed XPS analysis on the stability of PLAP in the electrochemical cycles. Under the condition of 5C, the PLAP was charged/discharged for 500 cycles, and the PLAP before and after the cycles was analyzed by XPS. We used Avantage software to analyze the full spectrum and fine spectrum of XPS respectively. Before the analysis, the system was footnoted with C-spectrum and the “C-C” bond was calibrated to 284.8 eV. Fig. 2(a) is the full spectrum diagram of PLAP. From the Fig. 2(a), we can see that the material contains five elements: C, O, S, P and Li, which are consistent with the actual situation of our material, and there is no change after the charge/discharge cycle. According to the peak fitting of element C-spectrum in Fig. 2(b) and we know that “ $\text{C}_{1s}$ ” contains three main chemical forms. The corresponding proportion “C-C”/“C-H” bonds at 284.8 eV is 34.75%. The “C-O” bond at 286.42 eV, accounting for 62.35%, and “O-C=O” bond at 289.01 eV, accounting for 2.9%.<sup>24</sup> Fig. 2(c) is the fine spectrum of element “O”. It can be seen from the figure (c) that there are two main forms of “O”, one is “C-O” at 530.95 eV which is belong to “C-O” bond, accounting for 7.58%, and the other is at 532.64 eV which is belong to “C=O”/“O-H”, accounting for 92.42%. As the “C=O” functional group in the material is actually small, it is likely to correspond to the adsorbed oxygen on the surface of the material, which is belong to “O-H”.<sup>25</sup> In Fig. 2(d), we can see that PLAP only has one chemical form of element “P” in XPS test, and the binding energy of 133.22 eV and 134.21 eV correspond to peak  $2\text{P}_{3/2}$  and peak  $2\text{P}_{1/2}$  respectively.<sup>26</sup> In Fig. 2(e), after peak fitting of “ $\text{S}_{2p}$ ”, we find that “S” has three chemical forms, which can correspond to “-S-”, “S=P” and “O=S=O” in

the material respectively. Among them, the binding energy of 161.5 eV and 162.76 eV correspond to peak  $2\text{P}_{3/2}$  and peak  $2\text{P}_{1/2}$  of “-S-” respectively, accounting for 31%. The binding energy of 163.53 eV and 164.83 eV correspond to peak  $2\text{P}_{3/2}$  and peak  $2\text{P}_{1/2}$  of “S=P” respectively, accounting for 29.37%. The binding energy of 168.23 eV and 169.3 eV correspond to peak  $2\text{P}_{3/2}$  and peak  $2\text{P}_{1/2}$  of “O=S=O” respectively.<sup>26–28</sup> Fig. 2(f) shows the peak-splitting fit of “ $\text{Li}_{1s}$ ”, the binding energy of 55.4 eV corresponds to “Li-S” bond. Through the analysis of XPS test results, it can be seen from the Fig. 2(a)–(f) that there is no change before and after the cycles, which proving the stability of PLAP.

The physical properties of PLAP are also important, which is related to whether the electrolyte is suitable for high temperature conditions and the effect of tensile strength. Moreover, the surface topography of PLAP can effectively determine the distribution of elements in PLAP and the affinity of PU for various fillers. The thermal properties for the PLAP membranes were characterized by DSC and TGA (SI).<sup>†</sup> Fig. S1.<sup>†</sup> shows the degradation temperatures at a 5% weight loss ( $T_d$ , 5%) of the PLAP is 220 °C, which indicates the electrolyte showed good thermal stability. Fig. S2.<sup>†</sup> shows the value of the glass transition temperature ( $T_g$ ) is about -43 °C indicating the electrolyte has good flexibility at room temperature. The stress-strain curve of the PLAP is illustrated in Fig. S3.<sup>†</sup> The stress strength of PLAP is 7 Mpa and the elongation-at-break value was 181.95%, the above characterization indicates PLAP shows good stress strength properties, and their stress strain properties are higher than those of other SPEs reported.<sup>29–31</sup> Fig. S4.<sup>†</sup> shows the surface morphology SEM image and elements mapping of the





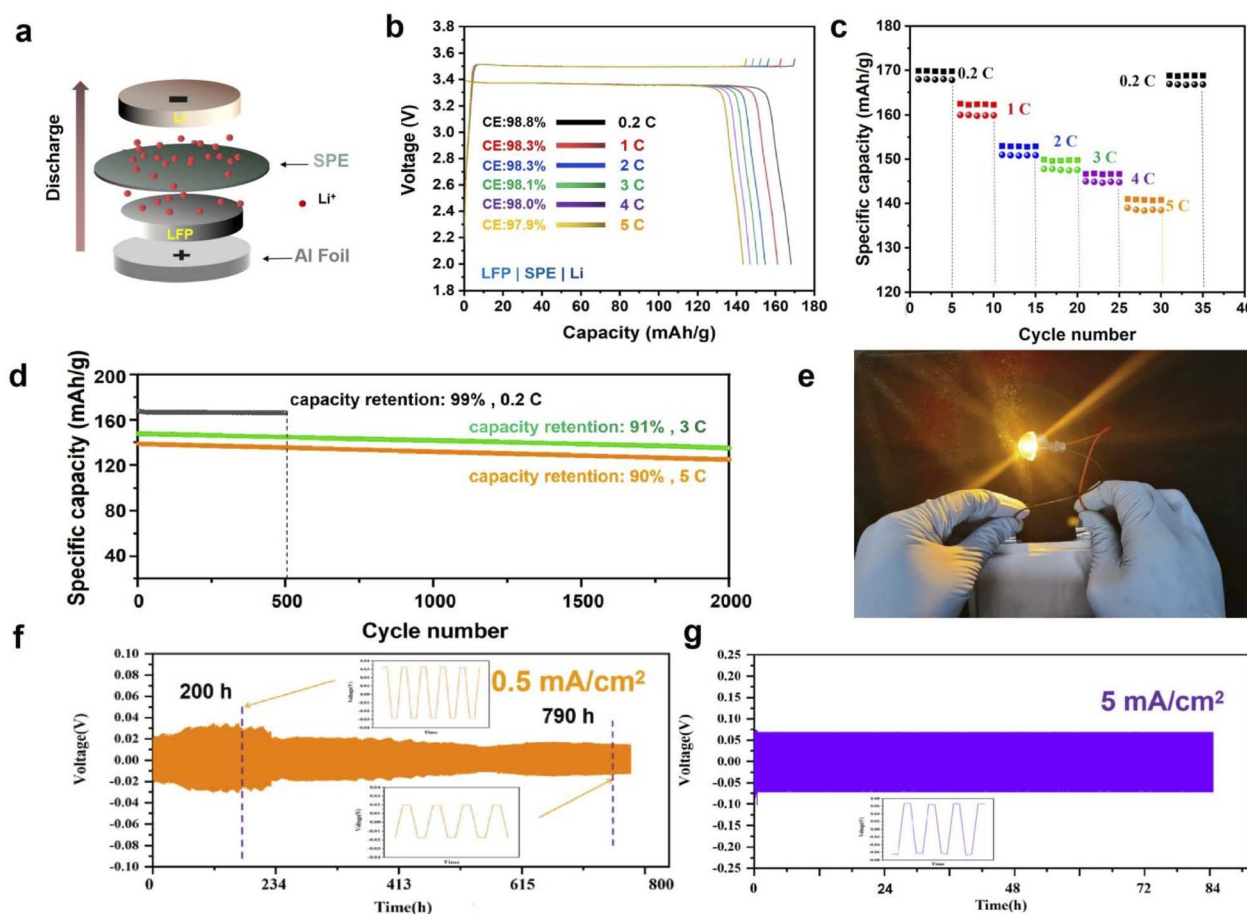


Fig. 4 LFP|PLAP|Li batteries. (a) Battery structure diagram; (b) the first charge/discharge curves at ambient temperatures for 0.2C, 1C, 2C, 3C, 4C and 5C; (c) rate capacity with various C-rates; (d) the long-cycling properties provided under different C-rates; (e) battery luminescence picture (LFP|SPE|graphite). Voltage-time curves of the Li|PLAP|Li at the current density of (f)  $0.5 \text{ mA cm}^{-2}$  and (g)  $5 \text{ mA cm}^{-2}$ .

electrolyte PLAP. We can find that the electrolyte surface is smooth and well distributed. The elements contained in reactant  $\text{P}_2\text{S}_5$  are uniformly distributed in the electrolyte system (Fig. S5.†). The  $\text{Al}_2\text{O}_3$  nanoparticles and LiTFSI in polymer system are distributed on the system, which proves that the system exhibits good compatibility for the fillers added (Li element can't be mapped out, F element is LiTFSI).

As an electrolyte material, the ions conductivity is an important index of electrolyte, and the change of conductivity with temperature is also an important parameter to measure

the SPE. Fig. 3 shows our characterization of the electrical conductivity of electrolyte PLAP and the influence of the interaction between functional groups and  $\text{Li}^+$  in PLAP on the ions conductivity. As we can see from Fig. 3(a), as the temperature changes from  $25^\circ\text{C}$  to  $80^\circ\text{C}$ , the conductivity goes from  $7.4 \times 10^{-4}$  to  $4.3 \times 10^{-3} \text{ S cm}^{-1}$ . The reason why ionic conductivity increases with temperature is that the ionic conductivity is determined by the movement of the polymer chain under the interaction or coordination of  $\text{Li}^+$ .<sup>32</sup> And from the Fig. 3(b), we know that the Arrhenius plots of the ionic conductivity against

**Table 1** Comparison of the cycle performance of assembled solid-state batteries in terms of capacity, polarization, rate and retention. All these works use LFP cathode material

	Ion conductivity ( $\text{S cm}^{-1}$ )	Specific capacity ( $\text{mA h g}^{-1}$ )	Polarization (voltage)	Capacity retention
This work	$7.4 \times 10^{-4}$ ( $25^\circ\text{C}$ ) $4.3 \times 10^{-3}$ ( $80^\circ\text{C}$ )	168 (0.2C) ( $25^\circ\text{C}$ ) 143 (5C) ( $25^\circ\text{C}$ )	$-0.02$ – $0.02$ ( $0.5 \text{ mA cm}^{-2}$ ) $-0.06$ – $0.06$ ( $5 \text{ mA cm}^{-2}$ )	500 cycles $\sim 99\%$ (0.2C) 2000 cycles $\sim 91\%$ (3C) 2000 cycles $\sim 90\%$ (5C)
Ref	$7.2 \times 10^{-4}$ ( $25^\circ\text{C}$ ) <sup>39</sup>	110 (0.1C) ( $25^\circ\text{C}$ ) <sup>36</sup> 20 (5C) ( $25^\circ\text{C}$ ) <sup>36</sup> 100 (1C) ( $25^\circ\text{C}$ ) <sup>37</sup> 55 ( $0.064 \text{ mA cm}^{-1-2}$ ) <sup>39</sup>	$-20$ – $20$ ( $1 \text{ mA cm}^{-2}$ ) <sup>34</sup> $-25$ – $25$ ( $0.9 \text{ mA cm}^{-2}$ ) <sup>34</sup> $-1$ – $1$ ( $1 \text{ mA cm}^{-2}$ ) <sup>9</sup>	2000 cycles $\sim 80\%$ ( $1 \text{ mA}$ ) <sup>35</sup> 200 cycles $\sim 100\%$ ( $100 \text{ mA}$ ) <sup>38</sup> 100 cycles $\sim 85\%$ ( $0.064 \text{ mA}$ ) <sup>39</sup>



the temperature is linear, indicating that the conductivity of the polymer electrolyte obeys Arrhenius law.<sup>33</sup>

We can know that the addition amount of  $P_2S_5$  has a great influence on the system (ESI Table 1†). The improvement of ionic conductivity is mainly attributed to the reaction between  $P_2S_5$  and PPG, which makes  $P_2S_5$  connect to the soft segment of PU through the reaction with “-OH”. To further verify the effect of functional group modification “-SH” into “-SLi” on the coupling effect towards  $Li^+$ , we performed first principles calculation based on density functional theory (DFT) to analyze the adsorption behavior before and after the modulation. As shown in Fig. 3(c), the absorption energy of “-SLi” towards  $Li^+$  is  $-0.26$  eV which is much smaller than that of “-SH” ( $\sim -0.93$  eV), which means the coupling effect of  $Li^+$  can be conspicuously reduced leading to the improvement of the ion conductivity. Besides, the average adsorption of basic group with/without the functional group modification process on the LFP crystal, as Fig. 3(d) shows, are about  $-1.08$  eV and  $-1.14$  eV respectively which demonstrates a superb contact towards LFP, contributing to the interface ion transport kinetics.

We assemble the LFP|PLAP|Li battery in order to study the application of the electrolyte in the battery device performance. Fig. 4(a) is the structure of the battery that we assembled, and the schematic diagram of ion transport in the battery. Fig. 4(b) exhibits the specific capacity of LFP|SPE|Li batteries with different C-rates. The capacity reached  $168\text{ mA h g}^{-1}$  at 0.2C, which is quite approximate the theoretical specific capacity ( $170\text{ mA h g}^{-1}$ ) in LFP cathode materials. This proves that the prepared electrolyte possesses good ion transport performance and good contact with the electrode of solid-state LFP|SPE|Li batteries. Besides, we find that the battery exhibits a stable charging/discharging platform at different C-rates and no obvious polarization phenomenon, which indicates that the electrolyte prepared by us greatly improves the stability of the battery and enhances the contact between the electrolyte and the electrode, and thus reduces the battery polarization phenomenon.<sup>9</sup> Fig. 4(c) shows the charging/discharging performance of the battery at different C-rates. After the changing rate returns to 0.2C, the capacity of the battery can still remain at 99%, which indicates the internal stability of the battery. Fig. 4(d) shows the long-cycle performances of the batteries under three different C-rates. The capacity retention rate is 99% (0.2C) after 500 cycles, and the capacity retention rate are still at 91% (3C) and 90% (5C) after 2000 cycles respectively, indicating the excellent overall performances of the batteries. Fig. 4(e) is a schematic diagram of the battery making the bulb light, which proves that the electrolyte we prepared can be applied in practice.

Fig. 4(f) shows the voltage profiles of the symmetric Li|PLAP|Li cells at  $0.5\text{ mA cm}^{-2}$ . The cells exhibited stable voltage profiles over 750 h. At the first 200 hours, the polarization phenomenon is more obvious than subsequent time, which may be attributed to the activation process of the interface between electrode and the SPE. Subsequently, the polarization becomes much smaller and the cell keeps stable after 600 h. To further study the evolution of the voltage profiles, those of the symmetric cells at 200 h and 790 h are further enlarged and

presented as the inset in Fig. 4(f). The flat voltage plateau during both plating and stripping remains steady throughout long-term cycling. As the current density increased to  $5\text{ mA cm}^{-2}$  (Fig. 4(b)), a stable cycling beyond 80 h with stable hysteresis is attained, which demonstrates the Li|PLAP|Li cells keep excellent stability.

## Conclusions

To summarize, a novel PU- $P_2S_5$  composite block copolymer electrolyte was prepared. By grafting  $P_2S_5$  to the PU soft segment, we significantly improved the conductivity of PU and enhanced its stability. The analysis and characterization of the PLAP confirm that PLAP has high conductivity [ $7.4 \times 10^{-4}\text{ S cm}^{-1}$  (25 °C),  $4.3 \times 10^{-3}\text{ S cm}^{-1}$  (80 °C)] and can spontaneously firmly attached to the electrode to form a stable interface to reduce polarization. At the rate of 0.2C, the specific discharge capacity was nearly  $168\text{ mA h g}^{-1}$ , which is close to the theoretical specific capacity ( $170\text{ mA h g}^{-1}$ ) of the LFP cathode, yielding ultra-high capacity retention of 99% after 500 cycles at a rate of 0.2C, and a retention of 91% and 90% after 2000 cycles at a rate of 3C and 5C, respectively. The research provides a solid theoretical foundation and experimental support for the preparation of composite polymer electrolytes, resolution for polarization, and strategies of enhancing the performance of solid-state lithium batteries (Table 1).

## Experimental section

The main text of the article should appear here with headings as appropriate.

### Preparation of the PU-based composite electrolyte

**Materials.** Polyether polyols (PPG, octahydroxy sucrose-oxide allyl ether, hydroxyl value: 450, Mw: 580–600), LiTFSI (bis-fluoromethane sulfonate lithium,  $C_2F_6LiNO_4S_2$ , 99.99%), lithium hydroxide monohydrate ( $LiOH \cdot H_2O$ , 99.995%), acidic-nano- $Al_2O_3$  (99.9%,  $d = 5\text{--}10\text{ nm}$ ), diphenylmethane diisocyanate (MDI, 98%,  $C_{15}H_{10}N_2O_2$ ), and phosphorus pentasulfide ( $P_2S_5$ , 99%), all raw materials, are provided by Aladdin, China, and directly applied without undergoing further purification process.

**Fabrication of the PU composite electrolyte PLAP [PU/LiTFSI- $Al_2O_3$ - $P_2S_5$ ].** PPG 20 g (0.03 mol) was added into a 50 mL beaker, followed by heating to 90 °C with stirring. Then the  $P_2S_5$  3.34 g (15 mmol) was added into the breaker and increase the temperature to 110 °C. After the reaction was finished, put 1.5 g (0.03 mol)  $LiOH \cdot H_2O$  into the breaker and the reaction will be continue for an hour. At last, LiTFSI 1 g (3 mmol) and 0.05 g (0.4 mmol)  $Al_2O_3$  were added and stirred for 2 h until completely dissolved. Then the 7.5 mmol MDI was added. After the uniform emulsion is formed, the emulsion is separated from the PPG mixture. Finally, put 0.1 mL PLAP emulsion into the mold of button cell shell of CR2016 to form PU at room temperature. The sample was then dried in a vacuum oven at 120 °C for 48 h (the operating loss error of this step is 0.2%).



## Structure characterization

SPE morphology was observed using the field emission scanning electron microscope (S4800). The FTIR spectra were obtained by using the Fourier transform infrared spectrophotometer (PerkinElmer Spectrum Two). The Raman spectra were obtained by using the Japan -Horiba Scientific-LabRAM HR Evolution. The TGA/DSC data were documented by using Mettler DSC3, with temperature range: 10–1000 °C, heating rate of 10 K min<sup>−1</sup>, under N<sub>2</sub>. The stress-strain property was evaluated by using the ZQ-990 series universal testing machine. All samples for evaluation have a dimension of 20 mm (W) × 50 mm (L) × 0.035 mm (H). The X-ray photoelectron spectroscopy (XPS) was obtained by using the United States-ThermoFisher Nexsa machine.

## Battery assembly and measurements

Ionic conductivity measurements based on alternating current impedance spectroscopy were performed in the CHI660e electrochemical workstation at a frequency of 100 kHz to 0.1 Hz and an oscillation potential of 10 mV. Composite electrolyte samples about 300 mm thick were sandwiched amid two metal sheet steels for the formation of test cells. The ionic conductivity can be expressed as follows:

$$\sigma = L/R_b S \quad (1)$$

where  $\sigma$  refers to the ionic conductivity,  $R_b$  means the bulk resistance,  $L$  represents the thickness of electrolyte membranes, and  $S$  denotes the stainless-steel electrode area. All-solid-state lithium batteries adopted LiFePO<sub>4</sub> as the cathode and lithium metal as the anode for assembly, and the corresponding charge-discharge and cycling performance were investigated by using the LANHE CT2001A device.

## Theoretical calculation

The influence of the functional groups on ion conductivity of the system was calculated and analyzed by using the Vienna abinitio simulation package (VASP). The first-principles calculations under density functional theory (DFT) were carried out with the spin-polarized generalized gradient approximation (GGA). Core electron states were denoted by using the projector augmented-wave technique applied by VASP.<sup>40–42</sup> The exchange–correlation interactions were processed by using the GGA parameterized by Perdew, Burke, and Ernzerh (PBE) and represented by a plane wave with a wavefunction cut-off energy of 400 eV. The electronic wave function was converged to a tolerance of 10<sup>−5</sup> eV (EDIFF = 10<sup>−5</sup>), whereas the geometric optimization tolerance was taken as 0.05 eV Å<sup>−1</sup> (EDIFFG = −0.05). The calculation absorption energy of Li to the adsorbed C<sub>2</sub>H<sub>5</sub>-NO<sub>3</sub>PS<sub>3</sub>Li and C<sub>2</sub>H<sub>5</sub>NO<sub>3</sub>PS<sub>3</sub> is defined as follows:

$$\Delta E = E(\text{C}_2\text{H}_5\text{NO}_3\text{PS}_3\text{Li/Li}) - E(\text{Li}) - E(\text{C}_2\text{H}_5\text{NO}_3\text{PS}_3\text{Li}) \quad (2)$$

$$\Delta E = E(\text{C}_2\text{H}_5\text{NO}_3\text{PS}_3/\text{Li}) - E(\text{Li}) - E(\text{C}_2\text{H}_5\text{NO}_3\text{PS}_3) \quad (3)$$

## Author contributions

P. C., C. S., HQ. D and W. W. conceived the idea. P. C and C. S. performed the material synthesis, cell fabrication and battery testing. P. C. performed the electrochemical measurements and cathode characterization. C. S. performed the DFT simulation and provided analysis. P. C and C. S. analyzed the materials characterization data. P. C and C. S. wrote the manuscript. HQ. D and W. W. edited the manuscript. All authors have discussed the results, read the manuscript and agreed with its content.

## Conflicts of interest

There are no conflicts to declare.

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