

Cite this: *Chem. Sci.*, 2022, 13, 7215

All publication charges for this article have been paid for by the Royal Society of Chemistry

# Construction of a quaternary stereogenic center by asymmetric hydroformylation: a straightforward method to prepare chiral $\alpha$ -quaternary amino acids†

Dequan Zhang,<sup>a</sup> Jialin Wen<sup>ID</sup>\*<sup>ab</sup> and Xumu Zhang<sup>ID</sup>\*<sup>a</sup>

The construction of chiral quaternary carbon stereocenters has been a long-standing challenge in organic chemistry. Particularly,  $\alpha$ -quaternary amino acids that are of high importance in biochemistry still lack a straightforward synthetic method. We here reported a hydroformylation approach to access chiral quaternary stereogenic centers, which has been a long-standing challenge in transition metal catalysis.  $\alpha,\beta$ -Unsaturated carboxylic acid derivatives undergo hydroformylation with a rhodium catalyst to generate an  $\alpha$ -quaternary stereocenter under mild conditions. By using this method, a variety of chiral  $\alpha$ -quaternary amino acids could be synthesized with satisfactory enantioselectivity. In-depth investigation revealed that the regioselectivity is dramatically influenced by the electronic properties of the substituents attached to the target C=C bond. By applying NMR and DFT analyses, the chiral environment of a rhodium/Yanphos complex was depicted, based on which a substrate-catalyst interaction model was proposed.

Received 14th April 2022  
Accepted 26th May 2022

DOI: 10.1039/d2sc02139k

rsc.li/chemical-science

## Instruction

Chiral quaternary stereogenic centers are important structural motifs in both natural products and bioactive molecules. The construction of quaternary stereocenters has been attractive but challenging.<sup>1-4</sup> Transition metal-catalyzed hydroformylation that adds a carbonyl group and a hydrogen atom to a C=C bond has been a practical method to realize the hydrofunctionalization of olefins (Fig. 1a).<sup>5</sup> Its asymmetric version, asymmetric hydroformylation (AHF), has been a powerful tool to build chiral molecules.<sup>6,7</sup> We envisaged that rhodium-catalyzed AHF shall render a practical way to access quaternary stereogenic centers. However, AHF reactions were recognized as a formidable research area as many challenges remain in the way of this approach. Chemo-, regio- and enantioselectivity must be taken into consideration in a single catalytic reaction.<sup>8</sup> According to Keulemans' empirical rule that claims "in hydroformylation, formyl groups are not produced at quaternary carbon centers",<sup>9</sup> the formation of quaternary carbon *via* hydroformylation has intrinsic

difficulties. The selectivity and reactivity of hydroformylation reactions are very sensitive to steric and electronic properties of the substituents attached to C=C bonds.<sup>8</sup> To date, the construction of chiral quaternary aldehydes *via* AHF has been an unsolved problem.

Amino acids that bear a chiral quaternary stereogenic center at the  $\alpha$ -position have great importance in biochemistry. As a family of non-natural amino acids, not only could they play an irreplaceable role in the modification of conformation of peptides and proteins,<sup>10</sup> but they are also key intermediates for the synthesis of many bioactive compounds. The development of a methodology to approach chiral  $\alpha$ -quaternary amino acids has been a long-standing challenge for organic synthesis<sup>11-16</sup> and has still drawn great attention in the recent decade.<sup>17</sup> The most widely applied approach has been the diastereoselective synthesis *via* amino acid templates (Fig. 1b).<sup>18</sup> Such a strategy relies on the nucleophilicity of the enolate after deprotonation of the  $\alpha$ -proton and the chiral environment created by either the concept of self-regeneration of stereocenters,<sup>19</sup> memory of chirality<sup>20</sup> or the introduction of an external chiral auxiliary.<sup>18</sup> However, the formation of cyclic intermediates and removal of the protecting groups require extra steps, which lowers the atom efficiency and raises the cost. Therefore, a straightforward approach to chiral  $\alpha$ -quaternary amino acids has always been in demand.

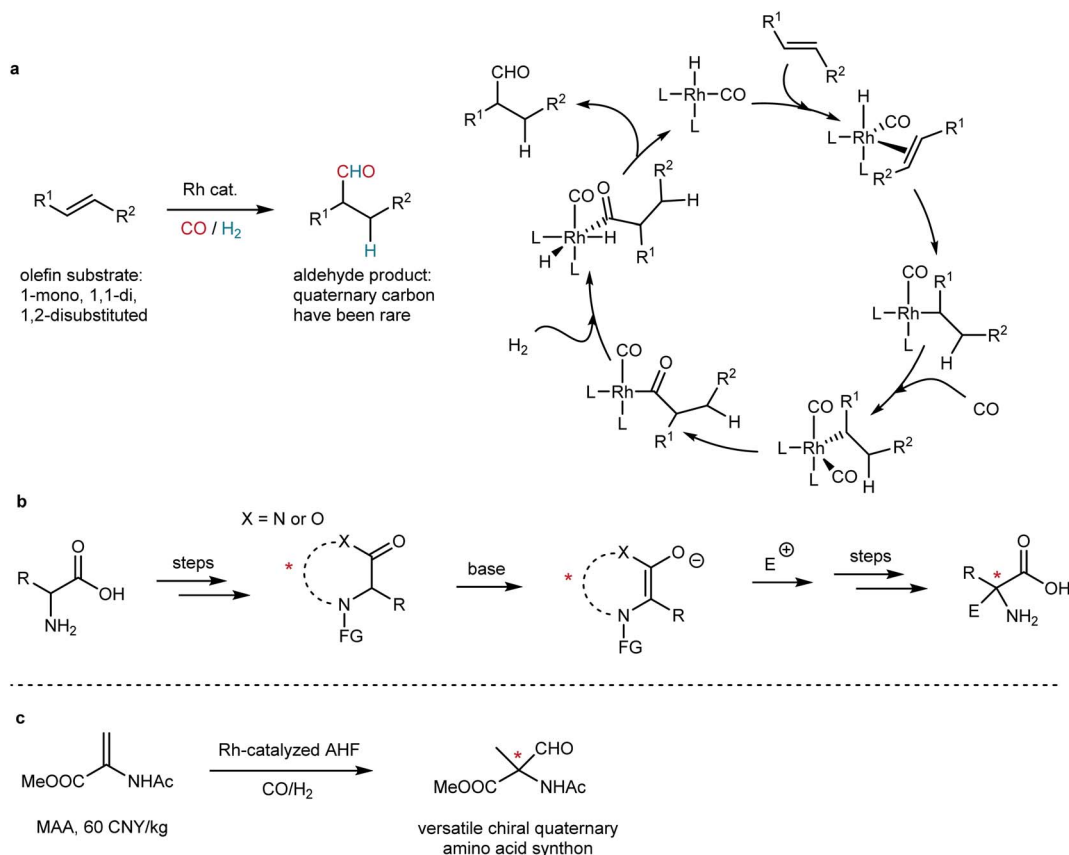
An early attempt was made by Gladiali and Pinna to carry out AHF of methyl *N*-acetamidoacrylate (MAA) with DIOP under rather harsh conditions, but the enantioselectivity was

<sup>a</sup>Department of Chemistry, Guangdong Provincial Key Laboratory of Catalysis, Southern University of Science and Technology, Shenzhen, 518055, China. E-mail: zhangxm@sustech.edu.cn

<sup>b</sup>Academy for Advanced Interdisciplinary Studies, Southern University of Science and Technology, Shenzhen, 518055, China. E-mail: wenjl@sustech.edu.cn

† Electronic supplementary information (ESI) available. CCDC 2121822. For ESI and crystallographic data in CIF or other electronic format see <https://doi.org/10.1039/d2sc02139k>





**Fig. 1** Practical approaches to chiral quaternary  $\alpha$ -amino acids. (a) Rh-catalyzed hydroformylation of olefin and its well-accepted mechanism. (b) Diastereoselective or enantioselective synthesis of quaternary amino acid derivatives *via* amino acid templates. (c) Our strategy of AHF of dehydroamino acid derivatives: a straightforward method.

not satisfactory.<sup>21</sup> The development toward the construction of chiral quaternary stereocenters *via* AHF has been slow,<sup>22</sup> and only scattered reports by Alper,<sup>23</sup> Buchwald,<sup>24</sup> our group,<sup>25</sup> and Landis and Schomaker<sup>26</sup> were documented. Gratefully, previous investigation by the Landis group<sup>27–30</sup> and our group<sup>31</sup> of the regioselectivity of AHF provided guidance to tackle the challenges, and functionalized olefins that bear an electron-withdrawing group (EWG) show preference for the formation of branched aldehydes. The huge demand for direct construction of chiral  $\alpha$ -quaternary amino acids and our expertise in AHF reactions spurred us to continuously explore this field to construct chiral quaternary stereocenters. Dehydroamino acid derivatives such as MAA are readily available fine chemicals. The straightforward transformation of such a type of functionalized olefins into versatile chiral  $\alpha$ -quaternary amino acid synthons is of high synthetic value (Fig. 1c).

## Results and discussion

### The development of the method

Our research on AHF to construct chiral amino acids commenced with the AHF of MAA, a cheap dehydroamino acid derivative. When we applied (*S,R*)-Yanphos,<sup>32</sup> a family of

hybrid<sup>33</sup> phosphine–phosphoramidite ligands that were developed by our group and have successfully been applied in AHF reactions,<sup>34–40</sup> MAA was consumed within 24 hours at 100 °C under a 10 bar syngas atmosphere. To our delight, this initial assessment yielded a quaternary aldehyde (branched selectivity), albeit a considerable ratio of the hydrogenation product (15%) and moderate enantioselectivity (79 : 21 er) were observed. In comparison, Ph-BPE that has been applied in AHF reactions gave almost a racemic aldehyde. However, using the other diastereomer of Bn-Yanphos (*R,R*), though with increasing steric hindrance, did not improve the results (entry 3 and 4). Gratefully, the application of sterically demanding (*R,S*)-DTBM-Bn-Yanphos gave satisfactory chemoselectivity (96% aldehyde), regioselectivity (all quaternary carbon) and enantioselectivity (93 : 7 er). Based on this performance, further condition screening led to the following conclusion: lowering the ligand ratio to L/Rh = 1.5 : 1 and reducing the reaction temperature and pressure to 90 °C and 5 bar gave the best results. The increase in the yield of aldehyde in a lower syngas atmosphere (entry 9, 11 and 12) could be rationalized by the assumption that lowering CO partial pressure could cause the higher concentration of the reactive (P-P)Rh(CO)H species.<sup>41</sup> The formation of the hydrogenation product was suppressed at



3% in the reaction mixture, while the enantioselectivity reached 96 : 4 er.

### Reaction scope and product elaboration

With the optimized conditions, we then evaluated the reaction scope of this methodology (summarized in Table 2). Various *N*-acetamidoacrylic acid esters were tested in this transformation, and quaternary aldehydes were obtained with efficient enantiodiscrimination (**2a** to **2e**). Different substituents on the ester groups, from small methyl to bulky diphenylmethyl groups, did not bring significant influence on either yield or enantioselectivity. Altering the protecting group on the nitrogen atom of the dehydroamino acid ester is of synthetic merit. When benzoyl (**2f**, 90% yield, 95 : 5 er) and trifluoroacetyl (**2i**, 80% yield, 96 : 4 er) were introduced onto the substrate, the yield and er value were of the same level as that of the model substrate. The introduction of bulkier *tert*-butyl carbamate (Boc, **2g**) and the tosyl (**2h**) group made the reaction slightly sluggish, and slightly eroded er values were observed in each case (93 : 7 er for both). Apart from enamines, enol esters were also tested (**2j** to **2l**). The corresponding quaternary aldehydes were exclusively obtained. Lactams not only are an important core in many bioactive

molecules<sup>42</sup> but could also readily transform into amino acids and peptides.<sup>43,44</sup> The exocyclic C=C bond at the  $\alpha$ -position of lactams was hydroformylated to quaternary aldehydes.  $\beta$ -Lactams that bear a four-membered ring were converted to aldehydes with high enantioselectivities (**2m** and **2n**, 95 : 5 er), although the conversions still have room for improvement. To our surprise, better performances were observed for such cyclic substrates with a Rh/Ph-BPE complex (**2m** and **2n**, 97 : 3 er, higher yields). Upon expansion of the ring size to five- or six-membered ring, both yields and enantioselectivities were increased (**2o** to **2s**). Exocyclic conjugated lactams with both alkyl and aryl groups on the nitrogen atom gave chiral aldehydes with an  $\alpha$ -quaternary stereocenter in high yields. Unfortunately, at this stage, only 1,1-disubstituted olefins could be efficiently hydroformylated under the optimized conditions, while 1,1,2-trisubstituted olefins gave poor reactivities. A further optimization of conditions seemed to be needed for such type of substrates. At the stage of initial screening of trisubstituted olefins, only exocyclic lactone **1t** (*E*-configuration) yielded quaternary aldehyde **2t** efficiently with a high er value.

The  $\alpha$ -formyl- $\alpha$ -amino acid derivative, as a versatile synthon, could be readily converted to other value-added chiral molecules bearing a quaternary carbon (Fig. 2a). The reduction of **2a**

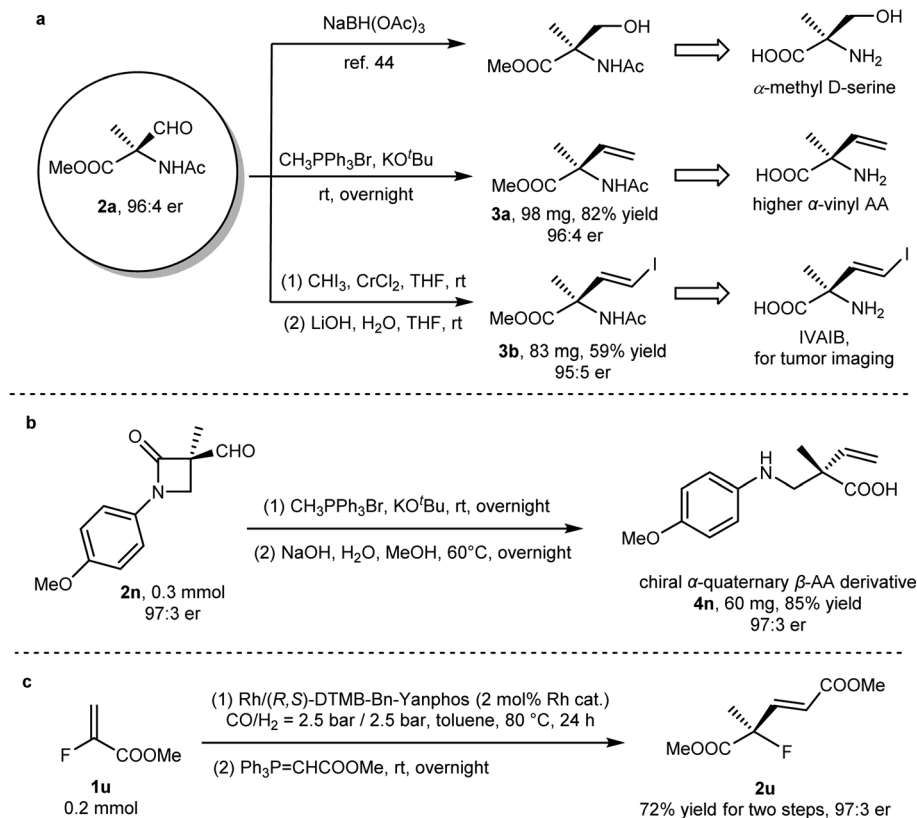


Fig. 2 Synthetic application of AHF in the construction of chiral quaternary stereocenters. (a) Elaboration on enantioenriched methyl  $\alpha$ -formyl-*N*-acetyl-*L*-alaninate (**2a**) to value-added molecules. (b) Transformation of lactam **2n** into  $\alpha$ -quaternary  $\beta$ -amino acid. (c) Rapid sequential synthesis from methyl 2-fluoroacrylate (**1u**) to a chiral molecule with a quaternary stereocenter (**2u**).



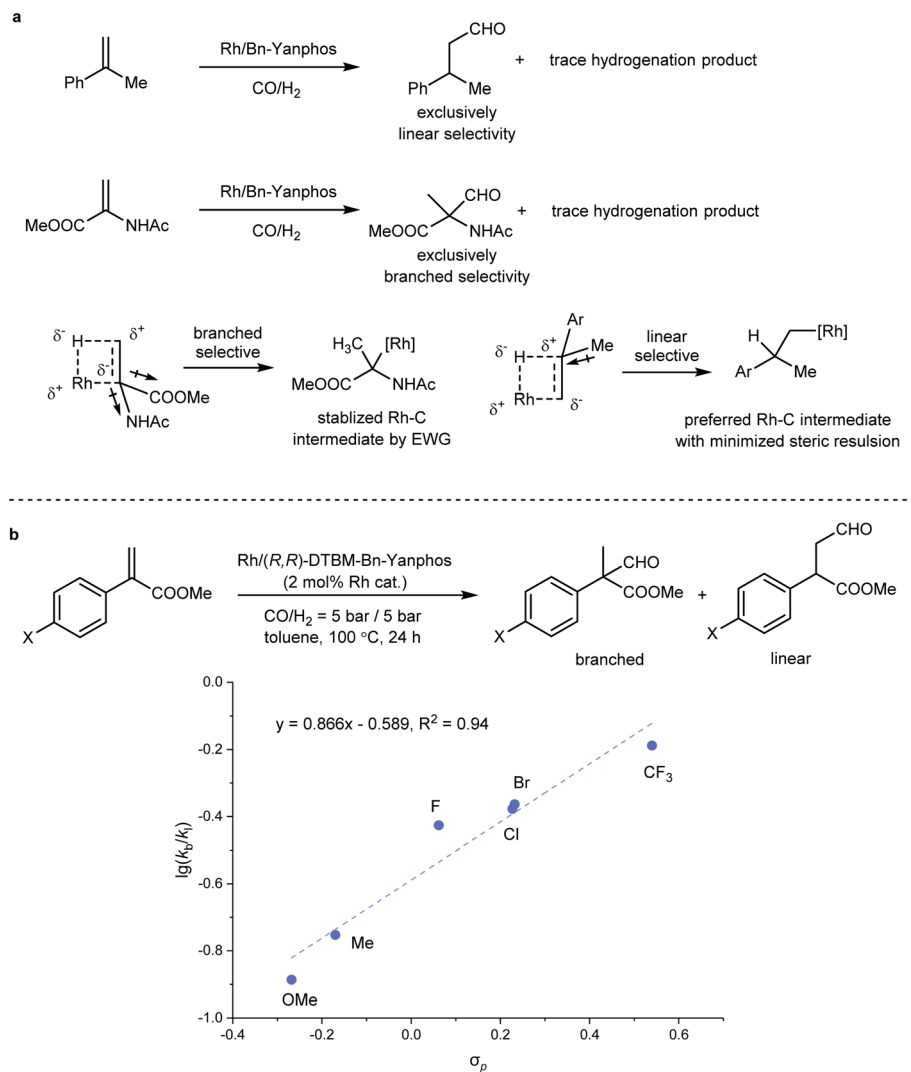


Fig. 3 Regioselectivity in Rh-catalyzed AHF. (a) Rationale for the AHF regioselectivity of 1-methylstyrene and MAA. (b) Hammett study on the influence from electronic properties on AHF of 1-arylstyrene.

yielded  $\alpha$ -methyl serine, a valuable artificial amino acid.<sup>45</sup> The reaction of this quaternary aldehyde with a phosphorus ylide yielded  $\alpha$ -vinyl amino acid, a chiral compound that not only plays a role as a building block for more complicated artificial amino acids but also functions as a bioactive molecule.<sup>46</sup> Tumor imaging reagents such as IVAIB<sup>47</sup> and BVAIB<sup>48</sup> could be rapidly prepared from **2a**. To our delight, the optical purity was not eroded in the above-mentioned transformations.  $\beta$ -Lactam **2n** easily undergoes olefination and hydrolysis to form  $\beta$ -amino acid with an  $\alpha$ -quaternary stereocenter (Fig. 2b). In order to further demonstrate the synthetic potential of this method, such a synthetic method was coupled with other transformation such as Wittig olefination. A conjugated carboxylate (**2u**) with a quaternary stereocenter could be readily synthesized *via* AHF and the sequential Wittig reaction from methyl 2-fluoroacrylate (**1u**). Satisfactory yield (72%) and enantioselectivities (97 : 3 er) were recorded after two steps (Fig. 2c).

### Impact on regioselectivity from the substrate

Regioselectivity has always been a focused topic in Rh-catalyzed hydroformylation.<sup>41</sup> In previous studies by Landis<sup>29</sup> and Clarke,<sup>49</sup> the influence from the ligand and reaction temperature on the regioselectivity in Rh-catalyzed hydroformylation was investigated, but the regioselectivity of AHF also heavily depends on the steric and electronic features of the olefin substrate. In principle, due to steric repulsion of the substituent on the substrate and the rhodium catalyst, a linear product was favored in the hydroformylation of most terminal olefins. The migratory insertion of Rh–H to the C=C bond generates an alkyl rhodium species, which is the regio- and enantio-determining step. If an electron-withdrawing group (EWG) is incorporated, the alkyl rhodium intermediate could be stabilized *via* both inductive and resonance effects (Fig. 3a). In our previous study, AHF of 1,1-disubstituted olefin 1-methylstyrene yielded a linear aldehyde. In sharp comparison, AHF with MAA



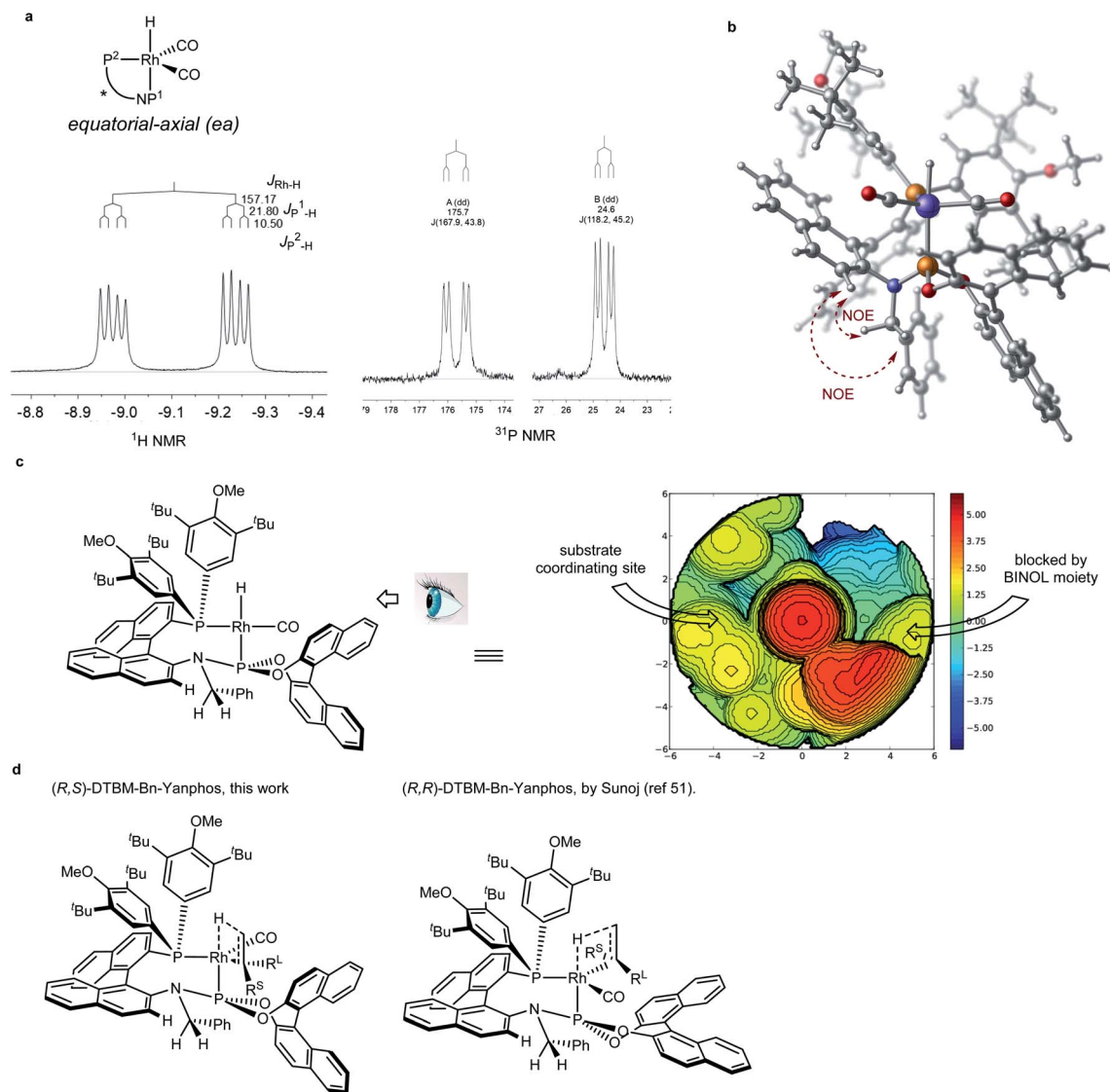


Fig. 4 Interpretation of the enantioinduction model. (a) NMR spectroscopy data supporting an equatorial-axial configuration of the Rh(Yanphos)(CO)<sub>2</sub>H complex. (b) NMR and DFT assisted optimization of the Rh(Yanphos)(CO)<sub>2</sub>H complex. (c) Topological map showing the steric environment of the reactive species Rh(Yanphos)(CO)H. (d) The model enantioinduction for both diastereomers of Yanphos in the enantiomeric determining step.

that is also categorized as 1,1-disubstituted olefin resulted in the formation of a branched aldehyde exclusively. Intrigued by such distinction, we chose methyl 1-arylacrylate as a target to study how the electronic properties influence the regioselectivity of hydroformylation. A series of substrates with a *para*-substituent underwent AHF under the same reaction conditions (Fig. 3b). The Hammett study revealed a positive linear correlation between the  $\sigma_p$  value and  $\lg\left(\frac{k_b}{k_l}\right)$  that demonstrates the relative rates in the formation of both regiomers. The slope (0.866) of this regression line demonstrated high sensitivity of the regioselectivity towards the electronic properties of the

substituents. In a study of the influence of the substrate steric effect on the regioselectivity, no conclusive impact from the steric hindrance was found on the selectivity (see the ESI† for details). Therefore, the electronic features of the substituents attached on the C=C bond crucially contribute to determining the position where the formyl group attaches.

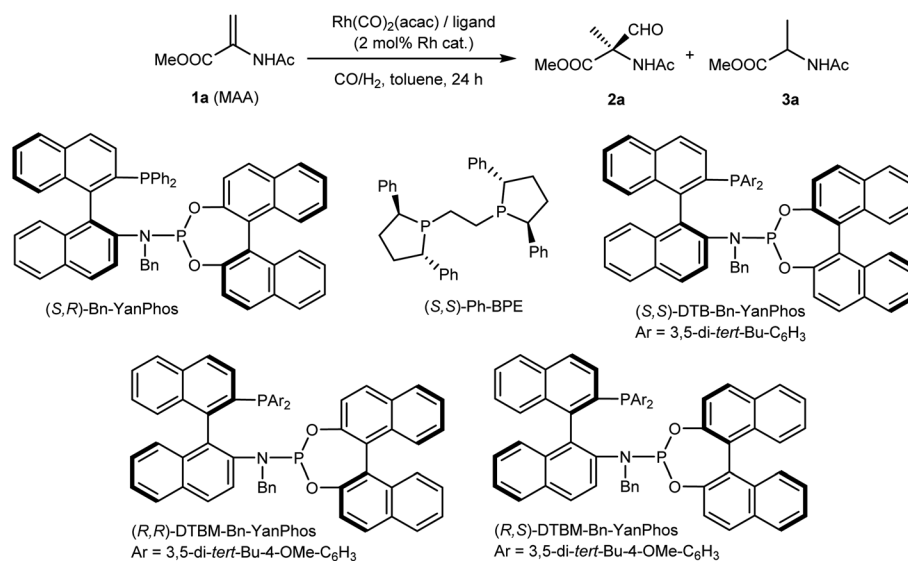
#### Chiral environment of the catalyst and enantioinduction model

Compared to asymmetric hydrogenation reactions in which secondary interaction may assist the enantiomeric





Table 1 Condition variation of Rh-catalyzed AHF of MAA



Entry	Ligand	Rh/L	$T$ ( $^{\circ}\text{C}$ )	$P_{\text{CO}}/P_{\text{H}_2}$ (bar)	Conversion		er of <b>2a</b> ( $R:S$ )
					<b>2a</b>	<b>3a</b>	
1	( <i>S,R</i> )-Bn-Yanphos	1 : 3	100	5/5	85%	15%	21 : 79
2	( <i>S,S</i> )-Ph-BPE	1 : 3	100	5/5	76%	24%	52 : 48
3	( <i>S,S</i> )-DTB-Bn-Yanphos	1 : 3	100	5/5	53%	47%	66 : 34
4	( <i>R,R</i> )-DTBM-Bn-Yanphos	1 : 3	100	5/5	39%	61%	31 : 69
5	( <i>R,S</i> )-DTBM-Bn-Yanphos	1 : 3	100	5/5	96%	4%	93.5 : 6.5
6	( <i>R,S</i> )-DTBM-Bn-Yanphos	1 : 2	100	5/5	96%	4%	93 : 7
7	( <i>R,S</i> )-DTBM-Bn-Yanphos	1 : 1.5	100	5/5	97%	3%	94 : 6
8	( <i>R,S</i> )-DTBM-Bn-Yanphos	1 : 1.2	100	5/5	93%	4%	91 : 9
9	( <i>R,S</i> )-DTBM-Bn-Yanphos	1 : 1.5	90	5/5	89%	3%	96 : 4
10	( <i>R,S</i> )-DTBM-Bn-Yanphos	1 : 1.5	80	5/5	75%	2%	96 : 4
11	( <i>R,S</i> )-DTBM-Bn-Yanphos	1 : 1.5	90	10/10	52%	3%	96 : 4
12	( <i>R,S</i> )-DTBM-Bn-Yanphos	1 : 1.5	90	2.5/2.5	91%	3%	96 : 4

induction,<sup>50,51</sup> the enantiodiscrimination in AHF has been believed to be as the result of steric repulsion.<sup>22</sup> Our curiosity was drawn toward the chiral environment of the Rh/Yanphos catalyst and the enantioinduction model. Heating the Benzene- $d_6$  solution of  $\text{Rh}(\text{CO})_2(\text{acac})$  and (*R,S*)-DTBM-Bn-Yanphos in a syngas atmosphere at 60  $^{\circ}\text{C}$  gave full conversion to the dicarbonyl monohydride species  $\text{Rh}(\text{Yanphos})(\text{CO})_2\text{H}$ . NMR analysis (Fig. 4a) showed an equatorial-axial configuration in which the P atom of the phosphoramidite moiety locates at the axial position. The NOE between both benzylic protons and the C-H proton adjacent to the amino linker confirmed the conformation of the benzyl group in the catalyst. Based on the hint from NMR spectroscopy, we optimized the structure of this complex by DFT calculations (Fig. 4b). The two diastereomers of the Yanphos ligand gave the opposite enantioselectivity (entry 4

and 5 in Table 1), which indicate the decisive role of the chiral BINOL frame of the phosphoramidite moiety. Based on our DFT calculations (see the ESI<sup>†</sup>) and Sunoj's computational research,<sup>52</sup> we tentatively proposed the enantioinduction model as depicted in Fig. 4c. The rigid BINOL frame dictates where the substrate coordinates to the rhodium atom: changing the absolute configuration of BINOL leads to different coordinating sites for the substrate to approach (Fig. 4c, the complexation between the catalyst and substrate MAA was analyzed and is summarized in the ESI<sup>†</sup>). As the DTBM-phenyl group was believed to be highly sterically demanding, the small substituent on the substrate was forced to face the DTBM-phenyl group, and the large substituent was left to the other site (Fig. 4d).





this project, designed the experiments and wrote the manuscript. X. Z. revised the manuscript and secured the funding. All the authors participated in the discussion and preparation of the manuscript.

## Conflicts of interest

The authors declare no competing interests.

## Abbreviations

DIOP	2,3- <i>O</i> -Isopropylidene-2,3-dihydroxy-1,4-bis(diphenylphosphino)butane
NMR	Nuclear magnetic resonance
DFT	Density functional theory
er	Enantiomeric ratio
NOE	Nuclear overhauser effect

## Acknowledgements

We are grateful to Dr Fanping Huang (SUSTech) for the assistance in crystallography. This project was financially supported by Guangdong Provincial Key Laboratory of Catalysis (2020B121201002). The computational resources were supported on CHEM high-performance supercomputer clusters (CHEM-HPC) in SUSTech.

## References

- J. P. Das and I. Marek, *Chem. Commun.*, 2011, **47**, 4593–4623.
- K. W. Quasdorf and L. E. Overman, *Nature*, 2014, **516**, 181–191.
- Y. Liu, S.-J. Han, W.-B. Liu and B. M. Stoltz, *Acc. Chem. Res.*, 2015, **48**, 740–751.
- J. Feng, M. Holmes and M. J. Krische, *Chem. Rev.*, 2017, **117**, 12564–12580.
- R. Franke, D. Selent and A. Börner, *Chem. Rev.*, 2012, **112**, 5675–5732.
- F. Agbossou, J.-F. Carpentier and A. Mortreux, *Chem. Rev.*, 1995, **95**, 2485–2506.
- S. Chakraborty, A. A. Almasalma and J. G. de Vries, *Catal. Sci. Technol.*, 2021, **11**, 5388–5411.
- B. Breit and W. Seiche, *Synthesis*, 2001, **2001**, 0001–0036.
- A. I. M. Keulemans, A. Kwantes and T. van Bavel, *Recl. Trav. Chim. Pays-Bas*, 1948, **67**, 298–308.
- C. Toniolo, M. Crisma, F. Formaggio and C. Peggion, *Pept. Sci.*, 2001, **60**, 396–419.
- C. Cativiela and M. D. Díaz-de-Villegas, *Tetrahedron: Asymmetry*, 1998, **9**, 3517–3599.
- Y. Ohfuné and T. Shinada, *Eur. J. Org. Chem.*, 2005, **2005**, 5127–5143.
- C. Cativiela and M. D. Díaz-de-Villegas, *Tetrahedron: Asymmetry*, 2007, **18**, 569–623.
- A. E. Metz and M. C. Kozlowski, *J. Org. Chem.*, 2015, **80**, 1–7.
- T. Boibessot, D. Béniméris, P. Meffre and Z. Benfodda, *Amino Acids*, 2016, **48**, 2081–2101.
- R. A. Mosey, J. S. Fisk and J. J. Tepe, *Tetrahedron: Asymmetry*, 2008, **19**, 2755–2762.
- D. J. Leonard, J. W. Ward and J. Clayden, *Nature*, 2018, **562**, 105–109.
- C. Cativiela, M. Ordóñez and J. L. Viveros-Ceballos, *Tetrahedron*, 2020, **76**, 130875.
- D. Seebach, A. R. Sting and M. Hoffmann, *Angew. Chem., Int. Ed.*, 1996, **35**, 2708–2748.
- M. Branca, S. Pena, R. Guillot, D. Gori, V. Alezra and C. Kouklovsky, *J. Am. Chem. Soc.*, 2009, **131**, 10711–10718.
- S. Gladiali and L. Pinna, *Tetrahedron: Asymmetry*, 1990, **1**, 693–696.
- Y. Deng, H. Wang, Y. Sun and X. Wang, *ACS Catal.*, 2015, **5**, 6828–6837.
- C. W. Lee and H. Alper, *J. Org. Chem.*, 1995, **60**, 499–503.
- X. Wang and S. L. Buchwald, *J. Org. Chem.*, 2013, **78**, 3429–3433.
- R. Tan, X. Zheng, B. Qu, C. A. Sader, K. R. Fandrick, C. H. Senanayake and X. Zhang, *Org. Lett.*, 2016, **18**, 3346–3349.
- J. Eshon, F. Foarta, C. R. Landis and J. M. Schomaker, *J. Org. Chem.*, 2018, **83**, 10207–10220.
- T. P. Clark, C. R. Landis, S. L. Freed, J. Klosin and K. A. Abboud, *J. Am. Chem. Soc.*, 2005, **127**, 5040–5042.
- R. I. McDonald, G. W. Wong, R. P. Neupane, S. S. Stahl and C. R. Landis, *J. Am. Chem. Soc.*, 2010, **132**, 14027–14029.
- E. R. Nelsen, A. C. Brezny and C. R. Landis, *J. Am. Chem. Soc.*, 2015, **137**, 14208–14219.
- A. C. Brezny and C. R. Landis, *J. Am. Chem. Soc.*, 2017, **139**, 2778–2785.
- X. Zhang, B. Cao, Y. Yan, S. Yu, B. Ji and X. Zhang, *Chem.–Eur. J.*, 2010, **16**, 871–877.
- Y. Yan and X. Zhang, *J. Am. Chem. Soc.*, 2006, **128**, 7198–7202.
- S. H. Chikkali, J. I. van der Vlugt and J. N. H. Reek, *Coord. Chem. Rev.*, 2014, **262**, 1–15.
- X. Zhang, B. Cao, S. Yu and X. Zhang, *Angew. Chem., Int. Ed.*, 2010, **49**, 4047–4050.
- C. Chen, S. Jin, Z. Zhang, B. Wei, H. Wang, K. Zhang, H. Lv, X.-Q. Dong and X. Zhang, *J. Am. Chem. Soc.*, 2016, **138**, 9017–9020.
- C. You, B. Wei, X. Li, Y. Yang, Y. Liu, H. Lv and X. Zhang, *Angew. Chem., Int. Ed.*, 2016, **55**, 6511–6514.
- C. You, S. Li, X. Li, J. Lan, Y. Yang, L. W. Chung, H. Lv and X. Zhang, *J. Am. Chem. Soc.*, 2018, **140**, 4977–4981.
- C. You, S. Li, X. Li, H. Lv and X. Zhang, *ACS Catal.*, 2019, **9**, 8529–8533.
- D. Zhang, C. You, X. Li, J. Wen and X. Zhang, *Org. Lett.*, 2020, **22**, 4523–4526.
- S. Li, Z. Li, M. Li, L. He, X. Zhang and H. Lv, *Nat. Comm.*, 2021, **12**, 5279.
- P. W. N. M. van Leeuwen, C. P. Casey and G. T. Whiteker, Phosphines as ligands, in *Rhodium Catalyzed Hydroformylation*, ed. P. W. N. M. van Leeuwen and C. Claver, Springer Netherlands, Dordrecht, 2002, pp. 63–105.
- G. R. Donowitz and G. L. Mandell, *N. Engl. J. Med.*, 1988, **318**, 490–500.
- I. Ojima and F. Delalogue, *Chem. Soc. Rev.*, 1997, **26**, 377–386.





- 44 L. M. Lima, B. N. M. d. Silva, G. Barbosa and E. J. Barreiro, *Eur. J. Med. Chem.*, 2020, **208**, 112829.
- 45 D. Obrecht, M. Altorfer, C. Lehmann, P. Schönholzer and K. Müller, *J. Org. Chem.*, 1996, **61**, 4080–4086.
- 46 D. B. Berkowitz, B. D. Charette, K. R. Karukurichi and J. M. McFadden, *Tetrahedron: Asymmetry*, 2006, **17**, 869–882.
- 47 W. Yu, J. McConathy, J. Olson, V. M. Camp and M. M. Goodman, *J. Med. Chem.*, 2007, **50**, 6718–6721.
- 48 J. L. Bartels, C. Huang, A. Li, L. Yuan, K. Rich, J. McConathy and S. E. Lapi, *J. Med. Chem.*, 2015, **58**, 8542–8552.
- 49 M. L. Clarke and G. J. Roff, *Chem.–Eur. J.*, 2006, **12**, 7978–7986.
- 50 I. D. Gridnev and T. Imamoto, *Chem. Commun.*, 2009, 7447–7464.
- 51 P. A. Dub and J. C. Gordon, *Nat. Rev. Chem.*, 2018, **2**, 396–408.
- 52 Y. Dangat, S. Popli and R. B. Sunoj, *J. Am. Chem. Soc.*, 2020, **142**, 17079–17092.

