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Microwave assisted sol–gel approach for Zr doped TiO₂ as a benign photocatalyst for bismark brown red dye pollutant†

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A microwave supported sol–gel approach was developed in this study to fabricate Zr-doped TiO₂ mesoporous nanostructures for efficient photocatalytic activity on bismark brown red (BBR) dye under visible light illumination. Sophisticated analytical techniques such as X-ray diffraction (XRD), X-ray photoelectron spectroscopy (XPS), high resolution transmission electron microscopy (HRTEM), field emission scanning electron microscopy (FESEM) with energy dispersive X-ray spectroscopy (EDX), X-ray fluorescence analysis (XRF), Fourier transform infrared (FT-IR), ultraviolet-visible diffuse reflectance (UV-vis-DRS) spectroscopy and Brunauer–Emmet–Teller (BET) surface area analyses were used to obtain their structural, electrical: optical and spectroscopic characteristics. The analysis results revealed that the developed nanostructures exhibited strong broad absorption in the visible region with good adsorption capacity and thus enhanced photocatalytic performance. The average crystallite size was found to be 12.5 nm (UTO), 6.4 nm (ZT₄), and 4.7 nm (ZT₄M₄) respectively. The nanocatalysts (ZT₄M₄) showed a decrease in bandgap and particle size with an increase in the surface area of the Zr-TiO₂ nanoparticles (119 m² g⁻¹). In comparison to previous studies on the photocatalytic degradation of BBR dye under visible light irradiation employing Ni–S co-doped (110 min), Cu-doped TiO₂ (75 min), etc., ZT₄M₄ exhibited a remarkable degradation rate of 99% in 50 minutes. This may be due to the hydroxyl radicals being the principle reactive species responsible for the BBR dye oxidative degradation. The present study showed that ZT₄M₄ was found to be the best photocatalyst for the BBR dye degradation under the optimal conditions.

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1 Introduction

When dated back, the heating impact of microwaves was discovered by accident while working on radar applications.^{1,2} The use of microwave irradiation has progressed as a simple, rapid, and mild synthesis route for producing a wide variety of nanomaterials with perfect control over their morphology and size.^{3,4} In addition, it has enabled the rapid implementation of novel reactions with broad applications in multiple disciplines of the chemical sciences, such as solid-state chemistry, nanomaterial synthesis,⁵ nanotechnology,⁶ and organic synthesis.⁷ It is an *in situ* method⁸ of conversion of energy that provides the advantage of consistent dielectric heating without the consequences of thermal gradients,⁹ as the heat is generated internally within the particles rather than from external sources.¹⁰ It uses fewer chemicals and is therefore considered an environmentally friendly process.¹¹ Due to their lower activation energy

and greater diffusion rates, microwaves can minimise processing temperature while creating small particle size, controllable morphology, purity, and homogeneous microstructure.^{12,13}

Thus, microwave-assisted synthesis is one of the prospective tools to ameliorate the quality of life in the field of nanoscience and technology, resulting in a substantial advancement in the large-scale synthesis of numerous functional metal oxide nanomaterials with novel structures and properties.^{14,15} Also, because microwave radiation is so important and involved in making metal oxide nanomaterials, it can be used to make doped semiconductor nanomaterials that are active in visible light.

TiO₂ is one of the best semiconductors due to its chemical and biological inertness, high performance under UV light irradiation and long-term photostability.¹⁶ Based on the above the application of microwaves has advanced as a simple, quick, and mild synthetic route for creating a wide range of nanomaterials with precise control over their morphology and size³ merits of TiO₂, Ding *et al.* produced TiO₂ nanocrystals having anatase phase with identical shape and size.¹⁷ Cui *et al.* created TiO₂ nanotubes using a hydrothermal process assisted by microwaves.¹⁸ Simonsen *et al.* used the microwave-assisted sol–gel technique to make TiO₂ films, which they then used to study

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how OH groups affect TiO₂'s ability to act as a photocatalyst.¹⁹ Their research showed that this method makes thin films of TiO₂ that are very uniform and do not need a high-temperature heat treatment to crystallise. Unfortunately, TiO₂'s high photo-generated charge carrier recombination rate and large band gap (3.2 eV) limit it from being employed as a visible-light photocatalyst.²⁰ To overcome the aforementioned drawbacks and improve TiO₂'s quantum efficiency in the visible range, the electron-hole (e⁻/h⁺) recombination and band gap must be lowered by doping TiO₂ with non-metal or metal ions. To ameliorate the drawbacks of TiO₂, researchers reported the synthesis of metal doped and non-metal doped TiO₂ with the assistance of microwave radiation.

In the framework of the present study, microwave assisted sol gel technique was used to fabricate zirconium-doped TiO₂. As zirconium is biologically inert, nontoxic and possesses the same valence shell state, valence shell structure and comparable ionic radii as titanium (Zr-0.72 Å, Ti-0.68 Å), which can facilitate the substitutional doping of Ti⁴⁺ with Zr⁴⁺, which results in reducing the band gap and high efficiency in the segregation of photogenerated charge carriers.^{21,22} Their porosity results in an enhanced absorption, high surface area, and rapid transfer of contaminants.²³ Numerous reports describe the fabrication of Zr-doped TiO₂ with enhanced photocatalytic activity by using high calcination temperatures.^{24,25} Therefore, it is necessary to design a method for generating nanoparticles at low temperatures. For the Zr-doped TiO₂ synthesis, we opted a microwave-irradiation method, which has various advantages over traditional heating, such as high thermal homogeneity, quick and selective heating, which will assist in lowering calcination temperatures.²⁶ Various methodologies are employed to characterise the synthesised catalysts.

The degradation of BBR dye was used to evaluate the photocatalytic efficacy of the synthesised nanocatalysts. BBR dye is a negative dye that is persistent in the environment and causes carcinogenicity. It is primarily employed in the leather and textile industries as a colouring agent.^{26,27} The ecosystem is in grave danger as a result of the discharge of these dyes as washouts into the aquatic environment.

2 Experimental

2.1 Required chemicals and reagents

Tetra butyl *ortho* titanate Ti(OBu)₄ and zirconium nitrate Zr(NO₃)₂ are the main precursors of titanium and zirconium, and they are used to synthesize Zr-doped and undoped (UTO) TiO₂ catalysts. The compounds obtained were AR-Grade E. Merck chemicals (Germany). From High media India the Bismarck brown red an anionic textile dye (pollutant) is obtained. In the reaction procedure, E-Merck (India) nitric acid and Hayman ethanol are utilised. All of the aforementioned compounds were employed without purification, and using deionised water their solutions were freshly prepared.

2.2 Synthesis of Zr-doped TiO₂

The synthesis process involves two steps:

2.2.1 Step 1: synthesis using the sol-gel technique. Sol-gel synthesis was employed in the first step to synthesize Zr-doped TiO₂ nanoparticles with varying dopant weight percentages (ZT₁ (0.00882 g), ZT₂ (0.01765 g), ZT₃ (0.02646 g), ZT₄ (0.0353 g) and ZT₅ (0.0441 g)). In first beaker, ethanol (40 mL) was mixed with *n*-butyl *ortho* titanate (20 mL) and stirred for 10 minutes (Solution I). The mixture was then acidified with nitric acid (3.2 mL) by stirring continuously. Later in second beaker, Solution II was prepared by taking the necessary amount of zirconium, 40 mL of ethanol, and H₂O (7.2 mL) are taken and stirred for 30 minutes. Then, to the Solution I, Solution II is added gently while stirring rapidly. After repeating the procedure, the mixture is stirred continuously for an additional two hours until the formation of clear sol. The resultant sol is left in the dark for 48 hours at ambient temperature to form a gel. After drying the gel in an oven at 80 °C, the catalyst was ground with a pestle and mortar and calcined for five hours at 450 °C in a muffle furnace. The catalyst was calcinated and crushed into a powder form. The photocatalysts were identified with the designations ZT₁, ZT₂, ZT₃, ZT₄, and ZT₅.

2.2.2 Step 2: synthesis using sol-gel technique assisted by microwaves. Based on the analytical results of UV-vis DRS, XRD, and the photocatalytic ability of the catalysts, ZT₄ was determined to be the best catalyst due to its reduced band gap, low crystallite size, and superior photocatalytic capability. Therefore, ZT₄ was selected, and the same technique was followed until formation of sol, after which the mixture was divided into five equal portions. Then the sol has to set for 48 hours at room temperature in the dark to form gel. Each sample is then microwave-irradiated at varying wattages (180 W, 360 W, 540 W, 720 W, 900 W). The microwave power levels and irradiation time were represented in Table 1. Here the role of microwave irradiation is employed not only for drying, but it also reduces reaction time and has various other benefits such as less nucleation, which leads to smaller particle size, high reproducibility, and uniform morphology. The prepared catalysts were ground and calcined in muffle furnace at 350 °C for five hours, and then ground again. The labels for the prepared samples were ZT₄M₁, ZT₄M₂, ZT₄M₃, ZT₄M₄, and ZT₄M₅. The same procedure was employed to develop undoped (UTO) TiO₂. The names allocated to the catalysts were reported in Table 2.

2.3 Sophisticated instrumental techniques are employed for the characterization of the catalyst

The instrument Shimadzu 3600 UV-vis DRS NIR spectrophotometer was used to determine the band gap and absorption edges of all the co-doped catalysts and undoped TiO₂. In order

Table 1 Microwave power levels and irradiation time

Power level	Output	Time
Low	180 W	20 min
Medium low	360 W	20 min
Medium	540 W	15 min
Medium high	720 W	15 min
High	900 W	10 min



Table 2 Names assigned to different weight percentages of Zr-doped TiO₂ catalysts

S. no.	Dopant weight percentages Zr/wt%	Name assigned to catalyst
1	0.25	ZT ₁
2	0.50	ZT ₂
3	0.75	ZT ₃
4	1.00	ZT ₄
5	1.25	ZT ₅

S. no.	At different watts	Name assigned to catalyst
Microwave assisted sol gel synthesized catalyst		
1	180 W	ZT ₄ M ₁
2	360 W	ZT ₄ M ₂
3	540 W	ZT ₄ M ₃
4	720 W	ZT ₄ M ₄
5	900 W	ZT ₄ M ₅

to measure the UVDRS values between 200 nm and 800 nm, the reference standard BaSO₄ was loaded by mixing with nano samples as pellet in the quartz cell. The instrumental technique PXRD (model-Ultima IV Rigaku) equipped with an anode Cu K α at source $\lambda = 1.5406$ nm was used to identify the crystalline phase of Ba/Cu co-doped titanium dioxide and undoped TiO₂ nanomaterials. From the FWHM results, the average crystallite sizes for all the samples measured using the Debye–Scherrer equation. By using PHI quantum ESCA microprobe XPS system was used to determine the oxidation states and elemental composition of the catalysts. These spectra were captured by using X-ray radiation of 1253.6 eV with Al K α 250 W at 16 mA current, 12.5 kV voltage. The particle size, shape, and SAED pattern of the nanoparticles were obtained from the High Resolution-Transmission Electron Microscope (model: Jeol/JEM 2100) at 200 kV equipped with a LaB6 electron gun having point resolution of 0.23 nm and a lattice resolution of 0.14 nm. The Field Emission Gun-Scanning Electron Microscope (FEG-SEM) of model JEOL JSM 7600F with an Energy Dispersive X-ray spectrophotometer (EDX) operated at 20 kV and was used to evaluate the photocatalyst's elemental composition and surface morphology. The X-ray Fluorescence (XRF) with X-ray tube 50 kV max, 1 mA with Rh target (XGT 5200, Horiba, Japan) was also used to determine the elemental composition. The pore size, surface area, and pore volume of the photocatalyst were calculated using the Brunauer–Emmett–Teller (BET) surface area analyzer (model: Gemini VII 2390 series micro metrics). The FTIR spectra were recorded using FTIR spectrometer (Bruker, Germany model: 3000 Hyperion Microscope with Vertex 80 FTIR system) in the range of 400–4000 cm⁻¹. The photoluminescence spectral analysis was done by using a setup of both 150 V PMT and 2.5 nm slit (Horiba Jobin Fluoro Max-4). A Shimadzu 1601 UV-visible spectrophotometer was used for investigation of the extent and rate of degradation of dye. Elico's digital pH meter (model: IIIIE, EI) was used for monitoring and adjusting the pH of reaction mixture during the degradation process. The

microwave power source utilized for synthesis is LG model no. MC2846SL of microwave power 1350 W and frequency 2450 MHz with RF output of 900 W.

2.4 Framework for photocatalytic activity of the catalyst-degradation of BBR dye

The photocatalytic effectiveness of the produced catalysts was determined by observing the breakdown of BBR dye in the presence of visible light. To optimise the performance of catalysts, reaction parameters were investigated. In the experimental setup for photocatalytic degradation, a high pressure 400 W (35 000 lumen) metal halide lamp (Osram, India) is utilised as the visible radiation source the distance between the beaker and radiation source with the UV-blocking filter was maintained at 20 centimetres (Oriental, No. 51472). The reaction beaker has a cold water supply circulating around it to filter off infrared radiation and to maintain the reaction at ambient temperature throughout the entire procedure. Prior to irradiation, the pH of the solution was adjusted by adding either 0.1 N HCl or 0.1 N NaOH.^{28,29} In order to achieve equilibrium between dye and catalyst, 100 mL of BBR dye solution was combined with a certain amount of catalyst at a particular pH in a reaction beaker and swirled continuously for 30 minutes in the absence of visible light. After exposing the reaction mixture to visible light for degradation, aliquots of 5 mL are periodically removed using a Millipore syringe. Using a UV-vis spectrophotometer, the variation in the concentration of dye is monitored by measuring its absorbance at (max 459 nm). The following formula was used to calculate the percentage of dye degradation (BBR).

$$\text{Percentage of degradation} = A_0 - A_t/A_0 \times 100$$

A_0 corresponds to absorbance of the dye solution prior to light exposure. A_t corresponds to initial absorbance of the dye solution after exposure to light at time t .

The reaction parameters were optimised by varying conditions such as concentration of dopant, effect of pH, catalyst concentration, and initial concentration of dye.

3 Results and discussion

3.1 XRD analysis

As shown in Fig. 1, the powder XRD patterns depicted the phase and structure of doped and undoped TiO₂ samples. The 2θ peak values were determined to be 25.3°, 37.8°, 48.2°, 54.8°, 55.2°, 62.7°, 69.8°, 70.5°, and 75.2°, indicating a sign of the presence of an anatase. These results demonstrated that the anatase phase of TiO₂ is not influenced by the presence of dopants. The absence of a peak at $2\theta = 27.8^\circ$ indicates that Zr⁴⁺ ion doping into TiO₂ lattice has no effect on the structure of the material. Zr⁴⁺ ions replace Ti⁴⁺ ions since Zr⁴⁺ has a ionic radius close to that of Ti⁴⁺ (0.720 Å). This could be evidence that no additional peaks for ZrO₂ and ZrTiO₄ were found.³⁰ During synthesis, the replacement of Ti⁴⁺ ions with Zr⁴⁺ ions inhibit crystallite growth. The Debye–Scherrer equation determines the average size of crystallites.³¹



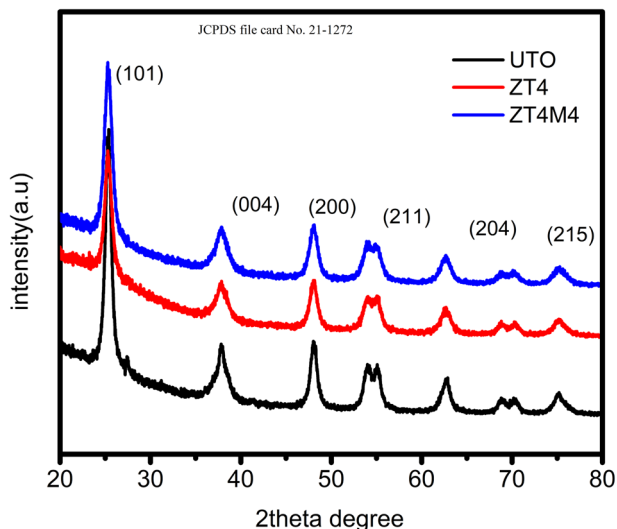


Fig. 1 XRD pattern of undoped, ZT₄, and ZT₄M₄ catalysts.

$$D = k\lambda/\beta \cos \theta$$

where β is the FWHM in radians, θ is the Bragg's angle, and ' λ ' is the wavelength of X-ray (\AA). The average crystallite size was found to be of 12.5 nm (UTO), 6.4 nm (ZT₄), and 4.7 nm (ZT₄M₄), respectively.

3.2 XPS

The oxidation states and chemical composition of elements in the ZT₄M₄ were investigated using XPS. The complete survey spectrum of ZT₄M₄ elemental composition is depicted in Fig. 2a, which includes titanium, oxygen, zirconium, and standard carbon. This spectrum represented the existence of dopant elements in the catalyst. By evaluating the magnification spectra of the elements, Fig. 2e shows that the binding energies of 464.11 eV and 458.003 eV corresponds to doublet peaks at Ti 2p_{1/2} and Ti 2p_{3/2}, respectively. The presence of the Ti⁴⁺ ion is indicated by the 6.10 eV splitting energy between these two peaks. Ti⁴⁺ in undoped TiO₂ has binding energies of Ti 2p_{3/2} and

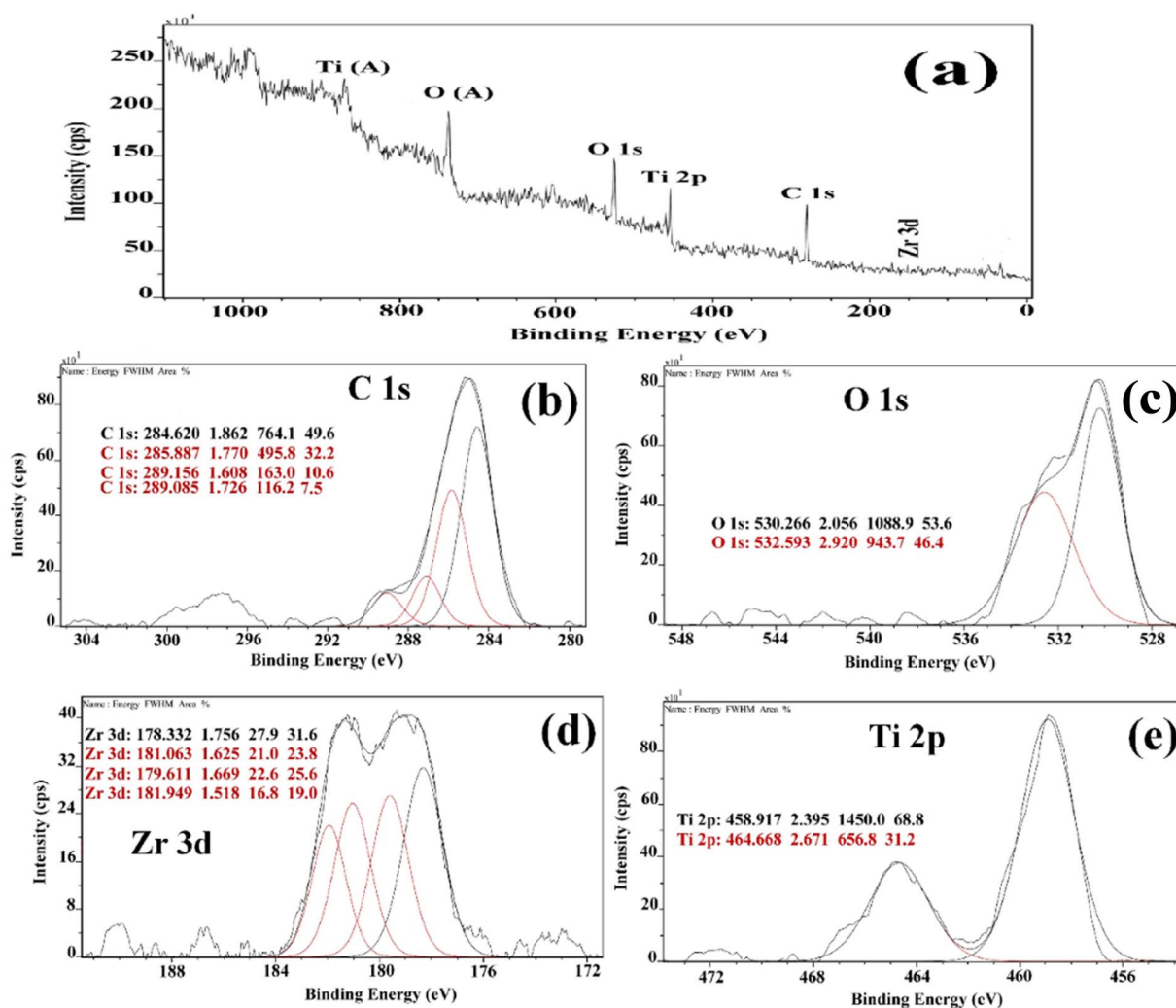


Fig. 2 (a) XPS survey spectrum of Zr doped TiO₂ and high resolution spectrum of (b) c 2p (c) O1s (d) Zr 3d (e) Ti 2p Respectively.



Ti $2p_{1/2}$ of 464.6 eV and 459.9 eV, respectively with a peak energy splitting difference of 5.7 eV, which is lower than doped TiO_2 .³² This minor shift is due to the incorporation of Zr^{4+} into the TiO_2 lattice. The O1s spectrum in Fig. 2c has doublet peaks, lattice oxygen in Ti–O bonds contributes to the prominent peak at 530.266 eV, while weakly physically adsorbed oxygen species on the surface (OH and O^{2-} groups), account for the smaller peak at 532.593 eV.³² The Zr^{4+} oxidation state is responsible for the absorption of the Zr $3d_{5/2}$ and Zr $3d_{3/2}$ peaks, which have binding energies of 178.250 eV and 181.250 eV, respectively (Fig. 2d).³³ The spectra thus affirmed the incorporation of zirconium into the lattice of TiO_2 and also the presence of a strong interaction between the dopants and the TiO_2 lattice.

3.3 Morphology study

Fig. 3a–c depict TEM images of ZT_4M_4 , ZT_4 , and UTO nanocatalysts, in addition to their particle size distributions. ZT_4 and ZT_4M_4 particles (Fig. 3b and c) exhibit significantly less agglomeration and smaller particles than TiO_2 particles (Fig. 3a) with pseudospherical shape. The HRTEM image reveals that Zr- TiO_2 contains nanocrystals with anatase phases that are randomly oriented. It was determined that the particles interplanar spacing (0.30 nm) corresponded to the anatase plane (d -spacing). Fig. 3d displays selected region electron diffraction patterns in addition to HRTEM (SAED). The existence of a crystalline anatase phase is also pointed by concentric rings. Using Gaussian fitting method, histograms of particle size distribution were generated to reveal the average particle size.³⁴ According to the data, the average particle size of ZT_4M_4 is smaller than ZT_4 , which is smaller than UTO, which measures 13, 6.5, and 5.3 nm.

FESEM and EDX analyses were used to investigate the morphological properties and composition of prepared UTO,

ZT_4 , and ZT_4M_4 catalysts, and the corresponding images are shown in Fig. 4a–d. The SEM images of UTO ZT_4 and ZT_4M_4 show a spherical shape with rough morphology, indicating effective Zr doping of TiO_2 . The chemical composition was determined by EDX in the range of 0 to 14 keV binding energy area, given in Fig. 4d. The spectral peaks at 4.52, 4.96, and 0.54 keV K correspond to the components Ti and O of TiO_2 . The presence of Zr was also indicated by two diffraction peaks that were seen at 2.1 and 2.5 keV. The quantitative results (Fig. 4d inset) confirmed the presence of 0.97 wt% Zr relative to Ti (9.87 wt% is taken as 100%), which coincides with the quantity of doped Zr (1.00 wt%). The SEM analysis of catalysts at different power levels was represented in ESI S1.†

3.4 X-ray fluorescence analysis

X-ray fluorescence analysis is a widely accepted effective method for determining the qualitative and quantitative composition of a material by irradiating the sample with high-energy X-photons and observing the outgoing X-ray fluorescence.¹⁵ This approach provides for the accurate identification of chemical elements with atomic numbers ranging from 16 (sulphur) to 92 (uranium). The experimental results indicated that the wt% of the doped element were almost coincides with the actual amount doped into the TiO_2 lattice given in Table 3. The spectral data corresponding to all these samples were shown as ESI (S2).†

3.5 FTIR study

The FTIR spectra of ZT_4 , ZT_4M_4 , and UTO nanoparticles are represented in Fig. 5. The catalysts that were synthesised exhibited a broad absorption band in the vicinity of 3660–2600 cm^{-1} ; this band corresponded to the surface hydroxyl group's (Ti–OH) stretching vibration. Additionally, the samples exhibited an absorption peak at 1631 cm^{-1} ; this peak was

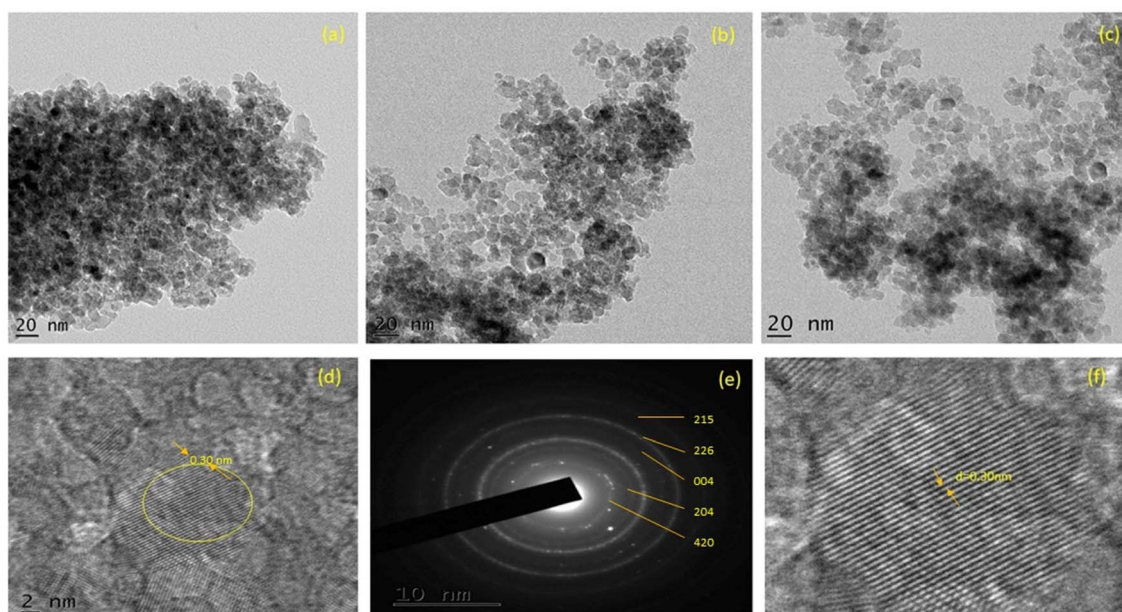


Fig. 3 TEM micrograph of (a) UTO, (b) ZT_4 , (c) ZT_4M_4 , (d) HRTEM image of ZT_4M_4 , (e) SAED pattern and (f) lattice fringes of ZT_4M_4 .



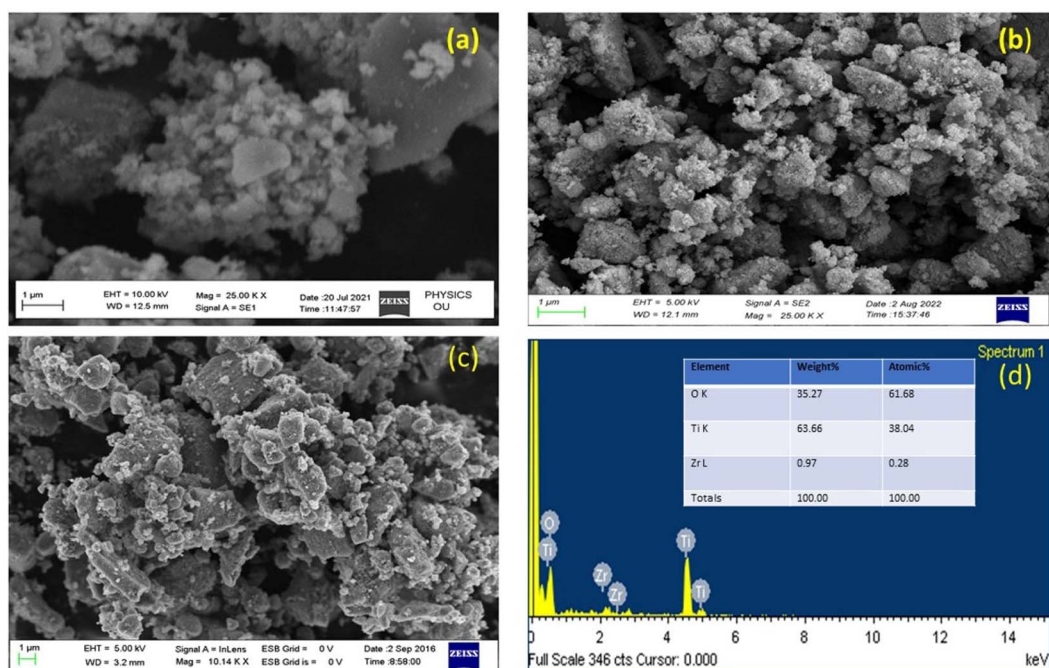


Fig. 4 FESEM image of (a) undoped TiO_2 , (b) ZT_4 , (c) Zr_4M_4 , and (d) EDX spectrum of Zr_4M_4 .

Table 3 The chemical composition of catalyst samples, by the X-ray fluorescence analysis

Sample	Titanium (wt%)	Zirconium (wt%)
ZT_1	99.77	0.23
ZT_2	99.56	0.44
ZT_3	99.28	0.72
ZT_4	99.04	0.96
ZT_5	98.81	1.19

ascribed to the (H-OH) bending vibration of water molecules.³⁵ Characteristic absorbance peaks at 549 indicate the stretching vibrations of Ti-O-Ti in UTO which where it is moved towards lower wavenumber of 490 cm^{-1} (range $400\text{--}900\text{ cm}^{-1}$). This change is a result of the successful substitutional doping of Zr^{4+} into the lattice of TiO_2 in place of Ti^{4+} . Due to the development of the Zr-O network, the adsorbed -OH stretching band has shifted.³⁶ No characteristic band is observed at 470 cm^{-1} , which indicates the absence of ZrO_2 . Due to the development of the Zr-O network, the adsorbed -OH stretching band has shifted. The peak around $619\text{--}835\text{ cm}^{-1}$ is attributed to stretching and bending vibrations of the Zr-O-Ti bond,³⁷ which clearly says that Zr is doped into the TiO_2 lattice.

3.6 BET analysis

The pore size, surface area, and pore volume analysis of the UTO, ZT_4 and Zr_4M_4 photocatalytic nanomaterials were determined by BET analysis. The N_2 adsorption desorption measurements of the samples show type-IV isotherms with H2 hysteresis loops which are represented in Fig. 6a.³⁸ The corresponding pore size distributions are estimated and using the

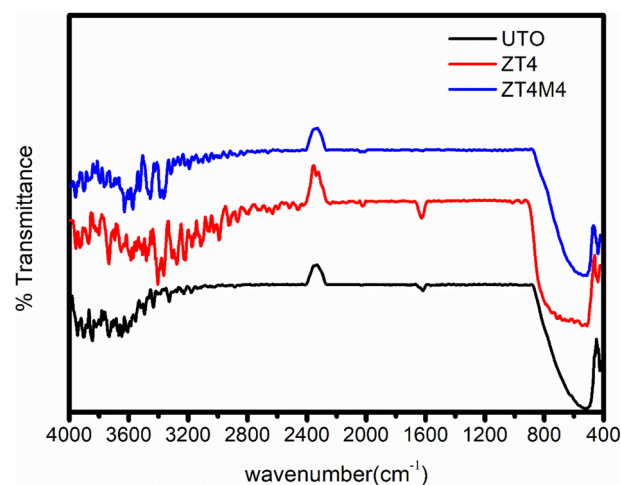


Fig. 5 FTIR spectra of UTO, ZT_4 , and Zr_4M_4 .

BJH method, which is based on isothermal adsorption and are given Fig. 6b. Zr_4M_4 was observed to have a higher surface area ($119\text{ m}^2\text{ g}^{-1}$) over ZT_4 ($90\text{ m}^2\text{ g}^{-1}$), which is higher than UTO. According to the data, the particles have high surface area and are mesoporous. In the Table 4 are the appropriate values for pore size, pore volume, and surface area. Zr_4M_4 synthesised with the aid of microwaves has a greater adsorbent surface area than ZT_4 , indicating that microwave-assisted synthesis increases the nanomaterials' surface area.

3.7 UV-vis DRS spectral analysis

UV-vis DRS was employed to study the photoabsorbance characteristics of UTO, ZT_4 , and Zr_4M_4 samples in the wavelength



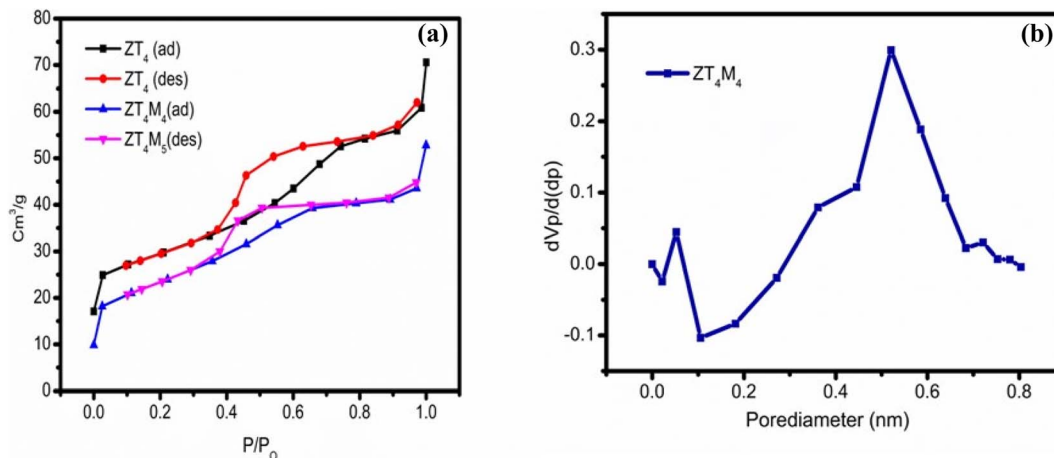


Fig. 6 BET (a) N_2 adsorption–desorption isotherms and (b) BJH pore size distribution curves.

Table 4 The results of crystallite size (XRD), band gap (UV-vis-DRS) & BET surface area

S. no.	Catalyst code no.	Crystallite size (nm)	Band gap energy (eV)	BET surface area analysis		
				Surface area ($m^2 g^{-1}$)	Pore volume ($cm^3 g^{-1}$)	Pore size (nm)
1	UTO	12.5	3.07	61	0.21	4.2
2	ZT ₄	6.4	2.68	90	0.43	4.8
3	ZT ₄ M ₄	4.7	2.66	119	0.52	5.8

range of 200–800 nm. The undoped TiO_2 shows its absorption at 300–400 nm wavelength range. Due to the metal–ligand charge transfer between O^{2-} (valence band) and Ti^{4+} (conduction band)

and reflects the most light in the visible range of 400 to 800 nm. According to Fig. 7a, Zr^{4+} doping shifts the absorption edge (red shift) towards higher wavelengths, *i.e.* the visible light region.

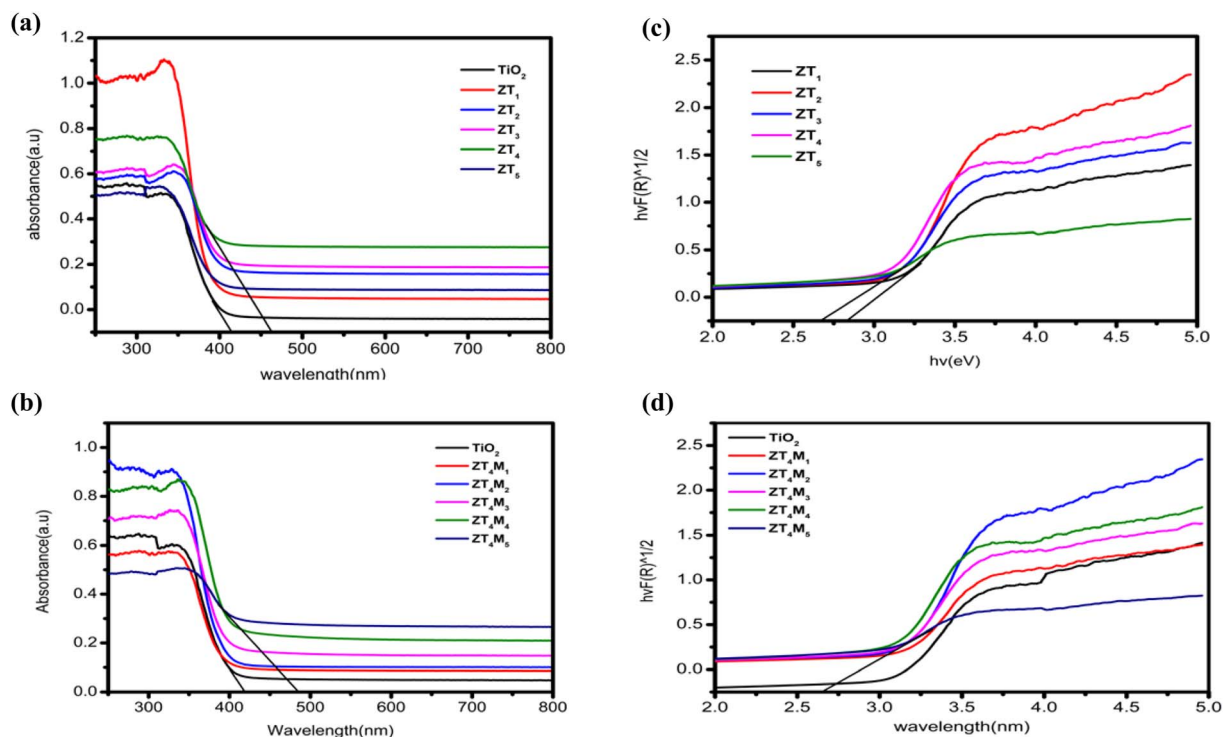


Fig. 7 UV-vis DRS (a, b) the DRS spectra and (c, d) plots of transformed square root of Kubelka–Munk functions of UTO, ZT and ZT₄M samples.



This is due to TiO_2 being swapped by Zr^{4+} ions, resulting in intermediate energy levels or surface trap states.³⁹ These smaller band gaps and red shifts were probably generated by defects induced by smaller doses of Zr^{4+} in the TiO_2 lattice or by enlarged crystal domains.⁴⁰ Using the Tauc plot method, and Kubelka–Munk formalism the band gap of the catalysts was determined using reflectance spectra $[F(R)]$. From the figure, the band gap energies of the intercepting target will approximate the band gap energies of the samples. The predicted band gap values for UTO and ZT (ZT_1 – ZT_5) samples are between 3.07–2.68 eV.

Among them, ZT_4 samples show a lower band gap of 2.68 eV, which was further fabricated using the microwave-assisted approach and the band gaps of as-synthesized ZT_4M (ZT_4M_1 – ZT_4M_5) samples were determined and found to be within 2.8 and 2.66 eV. The band gap of ZT_4M_4 was the smallest at 2.66 eV. The results demonstrated that Zr-doping increased absorption intensity, causing the samples' photo response to shift towards the visible region. The Table 2 is provided with band gap of each sample for comparison.

The characterisation data of XRD, BET, UV-vis DRS were represented in Table 4.

4 Assessment of the photocatalytic activity of the catalyst

Under visible light irradiation, experiments were conducted to investigate the photodegradability and adsorption capability of BBR dye with as synthesised catalyst. Before starting with the aforesaid procedure, preliminary experiments were undertaken to evaluate the interdependency between dye, catalyst, and visible light; the results are depicted in Fig. 8.

4.1 Photolysis

In a 150 mL Pyrex glass container, 100 mL of a 5 mg L⁻¹ BBR dye solution was poured and exposed to the light for 1 hour. 5 mL

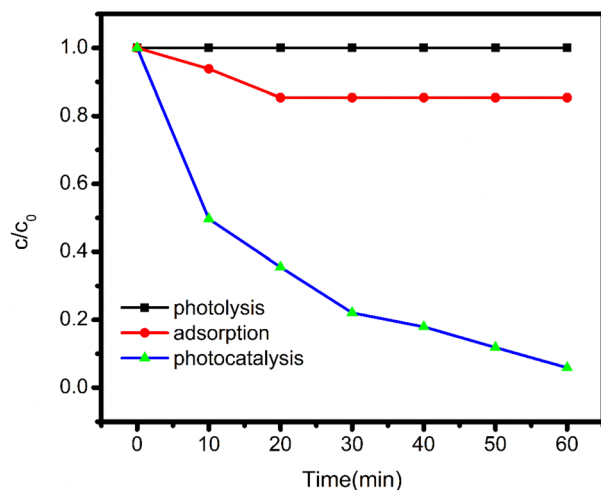


Fig. 8 Shows the effect of adsorption, photolysis and photocatalysis of BBR dye.

samples were collected at different intervals of time, the reaction mixture's absorbance was determined at 459 nm. There was no visible distinction in the dye's absorption. The deterioration of BBR dye is implied to be unaffected by light in the figure by a straight line that is parallel to the X-axis.

4.2 Adsorption

In the reaction vessel the solution containing 5 mg L⁻¹ dye with a concentration of 50 mg L⁻¹ catalyst at pH 3 was taken. The reaction mixture was kept in dark, continuously stirred for 60 min and the absorbance as measured. A modest decrease in dye absorbance was observed, indicating dye molecule adsorption on the charged catalyst's surface.

4.3 Photocatalysis

The above-mentioned reactants (catalyst and dye) were placed in another reaction vessel and subjected to the visible light radiation under continuous stirring for 60 minutes. At different time intervals, the absorbance was measured by collecting 5 mL aliquots of the dye solution. The absorbance of the dye showed a drastic change caused due to activation of the catalyst. These outcomes indicate that both catalyst and the light were essential for the degradation of the dye.

The efficiency of the catalyst is also reliant on a variety of operating reaction parameters, including initial BBR dye concentration, dopant concentration, pH influence, and catalyst dosage. The influence of these parameters was investigated to attain the optimal conditions for catalyst's high photocatalytic activity.

4.4 Influence of dopant loadings on the photocatalytic activity of TiO_2

Experiments were conducted with dopant concentrations ranging between 0.25–1.25 wt% to determine the effect of dopant loadings on visible light-induced degradation of BBR dye catalysts. Keeping other parameters constant, like solution pH 3, catalyst dosage of 0.05 g L⁻¹, and initial dye concentration of 5 mg L⁻¹. Fig. 9 demonstrates that, relative to UTO, the photocatalytic performance of all catalysts (ZT_1 – ZT_5) showed better performance than UTO. Among all, ZT_4 had the best efficiency of any doped sample due to the greatest reduction in bandgap, which enables higher quanta absorption per particle in visible light radiation, hence enhancing photocatalytic activity.

In addition to light absorption, the effectiveness of the catalyst is dependent on the surface area of the particle, which facilitates dye adsorption on the catalyst's surface. Consequently, the scissoring of particle size with microwave irradiation is an ecologically benign procedure that decreases particle size. On this basis, the ZT_4 catalyst was synthesised utilising microwaves, and the photocatalytic performance of the produced catalysts (ZT_4M_1 , ZT_4M_2 , ZT_4M_3 , ZT_4M_4 , and ZT_4M_5) was evaluated using the method described before. Fig. 9 demonstrates that ZT_4M_4 possesses excellent photocatalytic activity. We have therefore chosen ZT_4M_4 as the most effective catalyst for the breakdown of BBR dye.



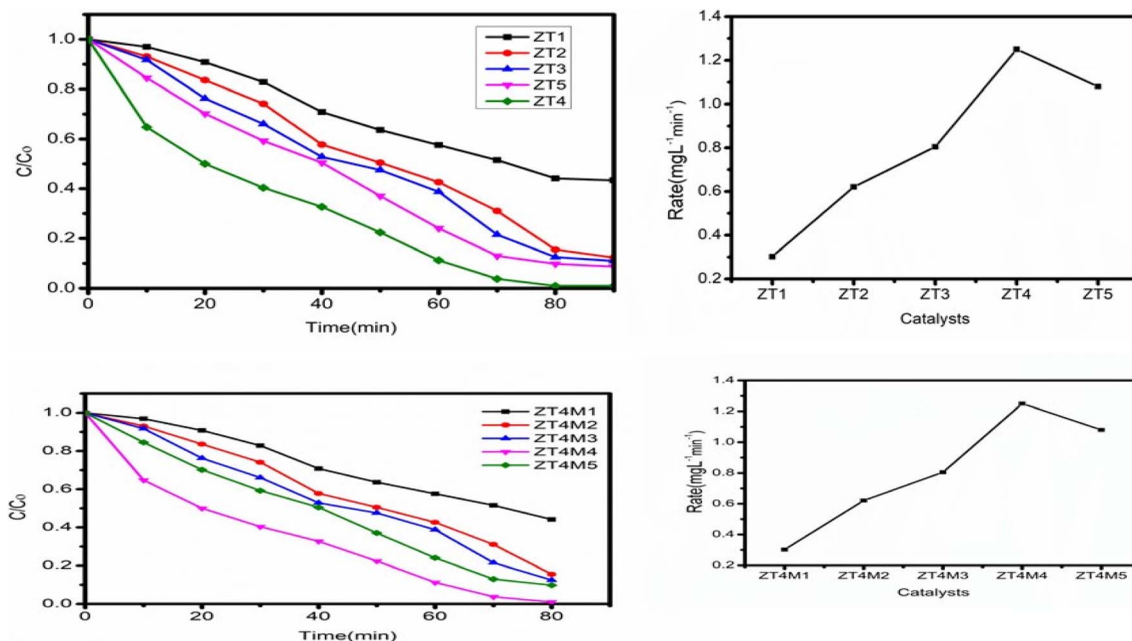


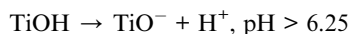
Fig. 9 Shows the effect of dopant concentration on degradation of BBR dye. Ccatalyst dosage 0.05 g L^{-1} , solution pH 3, and initial dye concentration 5 mg L^{-1} .

4.5 Role of pH on the photocatalytic activity of TiO_2

The initial pH of the solution is also crucial for the catalyst's photocatalytic efficiency changes in pH can alter the surface property of the catalyst, thereby affecting the adsorption of the target compounds. Therefore, the pH effect on the photocatalytic degradation and degree of adsorption of dye utilising (ZT_4M_4) nanomaterial was examined by altering pH 2, 3, 5, 8, and 9 while keeping the other parameters constant: catalyst dosage at 0.05 g L^{-1} and 5 mg L^{-1} of initial dye concentration. The results are displayed in Fig. 10. The adsorption of negatively charged dye molecules enhanced by Electrostatic interaction under acidic circumstances because the surface titanol group (Ti-OH) is protonated (Ti-OH_2^+), hence increasing the surface area. Consequently, the rate of breakdown of adsorbed dye molecules has risen. Due to a decrease in the positive charge on the catalysts surface, the concentration of H^+ ions at pH 5 decreases.⁴¹



Titanol (Ti-OH) is converted to TiO^- by the removal of a water molecule as the pH increases. This is due to the fact that at basic pH, the charge on the catalyst's surface becomes negative. Therefore, it may not be feasible to adsorb the negatively charged dye molecules, and the degradation rate is low.⁴² According to the data, the ideal pH for dye degradation is 3, as the catalyst's positively charged surface increases dye adsorption.



4.6 Efficacy of the catalyst as determined by its concentration

To determine the impact of catalyst concentration (ZT_4M_4) on the photocatalytic BBR dye degradation. Experiments were conducted with catalyst concentrations ranging from 0.05 mg L^{-1} to 0.25 mg L^{-1} , while pH 3 and initial dye concentration of 5 mg L^{-1} remained unchanged Fig. 11 depicts the experimental results

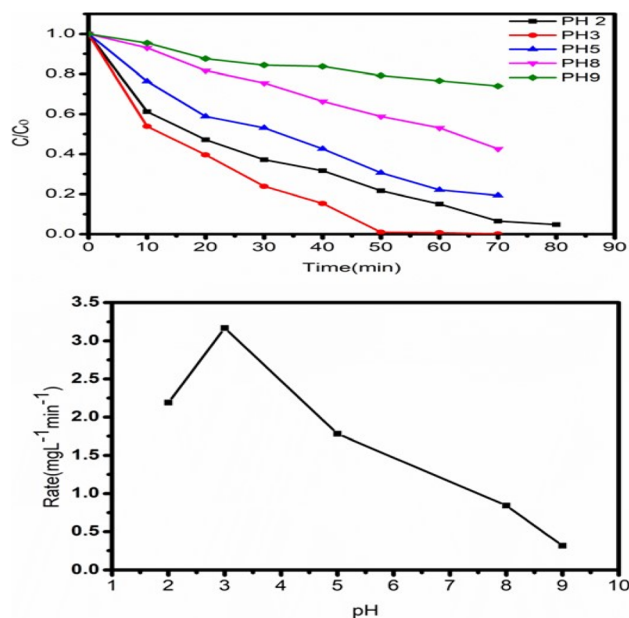


Fig. 10 Shows the impact of solution pH on the degradation of BBR dye.



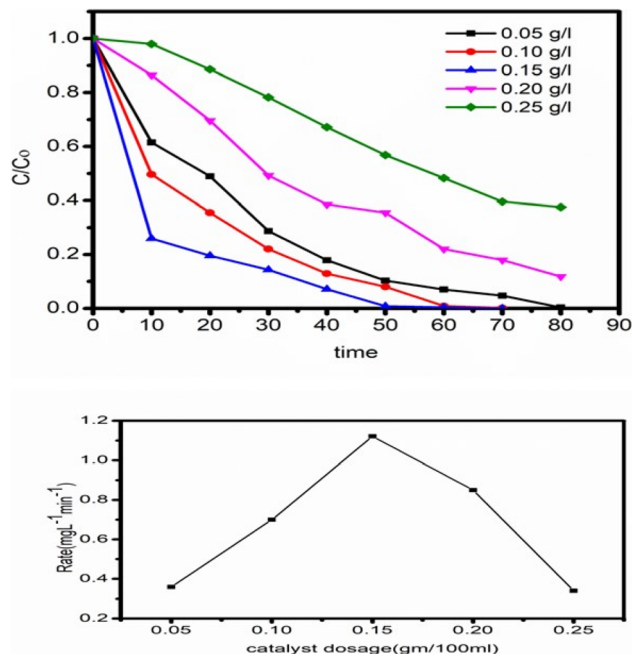


Fig. 11 Shows the effect of surfactant concentration on degradation of BBR dye.

demonstrating that the degradation rate increases, as the amount of catalyst increases up to 0.15 mg L^{-1} , then decreases gradually. After attaining the ideal concentration of catalyst, degradation slows as a result of an increase in turbidity of the solution and non-availability of dye molecules.⁴³

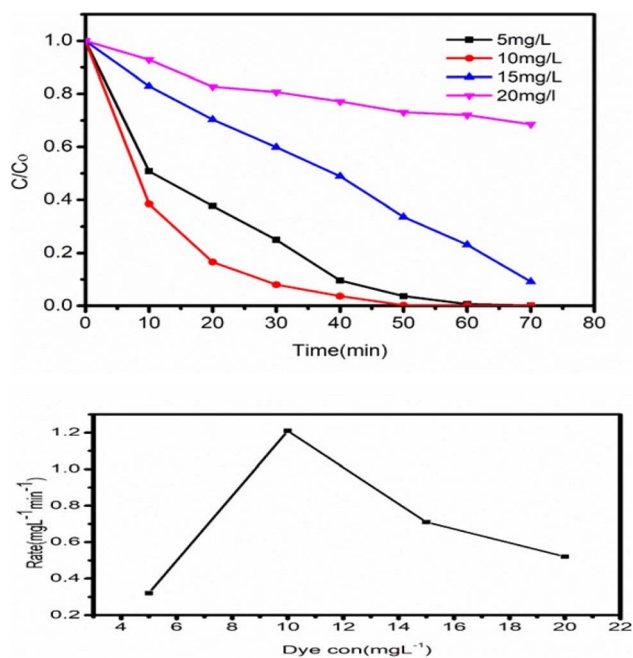


Fig. 12 The effect of initial dye concentration on BBR dye degradation.

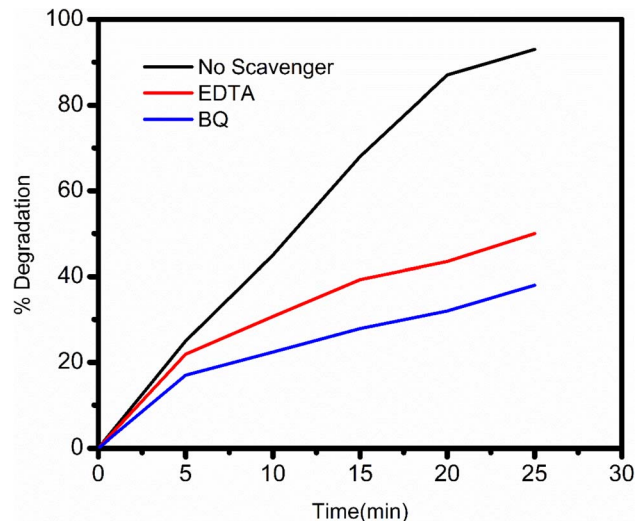


Fig. 13 Effect of e^- hole and superoxide radicals ($\cdot\text{O}_2^-$) scavenger on BBR dye degradation.

4.7 The significant effect of the initial dye concentration

Examining the impact of initial dye concentration on the photocatalytic activity of ZT_4M_4 nanomaterial. Experiments were conducted by increasing the dye concentration from 5 mg L^{-1} to 20 mg L^{-1} , with a constant dose of 0.15 mg L^{-1} catalyst at a pH of 3. The outcomes are shown in the figure. The degradation rate enhances with increase in dye concentration up to 10 mg L^{-1} , at which point it decreases. In spite of an increase in the dye molecules concentration, the degradation rate reduces due to the absence of active catalyst particles. In other terms, the decrease in dye degradation rate is well explained by the blanket effect,⁴⁴ which states that once the first layer of dye molecules is adsorbed on the surface of the catalyst, it may not be possible to adsorb a second layer. As a result of the blanket effect, the second layer's adsorption is delayed until the initial

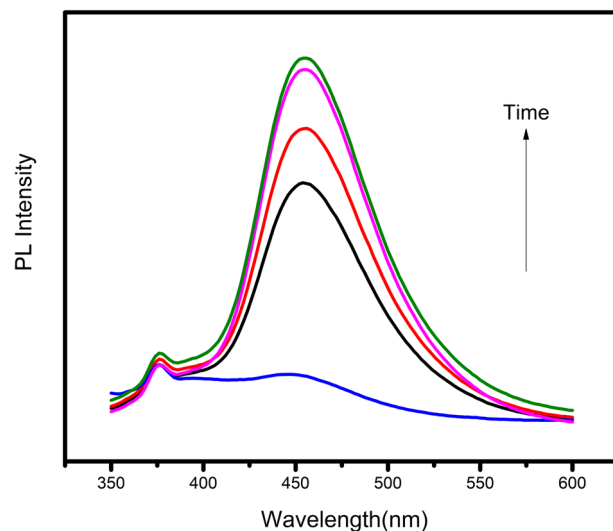


Fig. 14 Photoluminescence spectra of ZT_4M_4 , catalyst dosage (0.15 g L^{-1}), dye concentration (10 mg L^{-1}), pH 3.



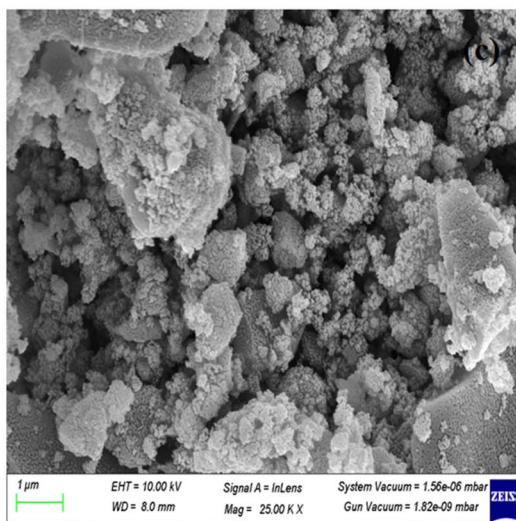
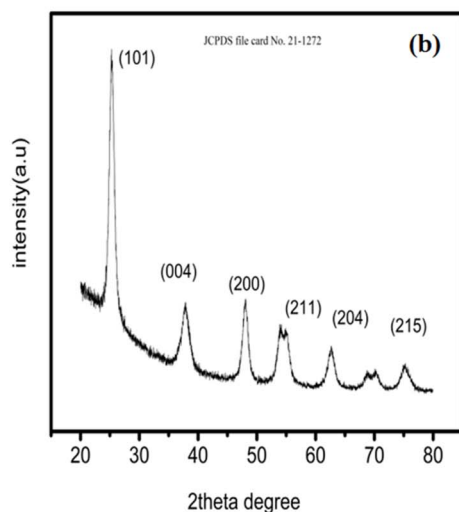
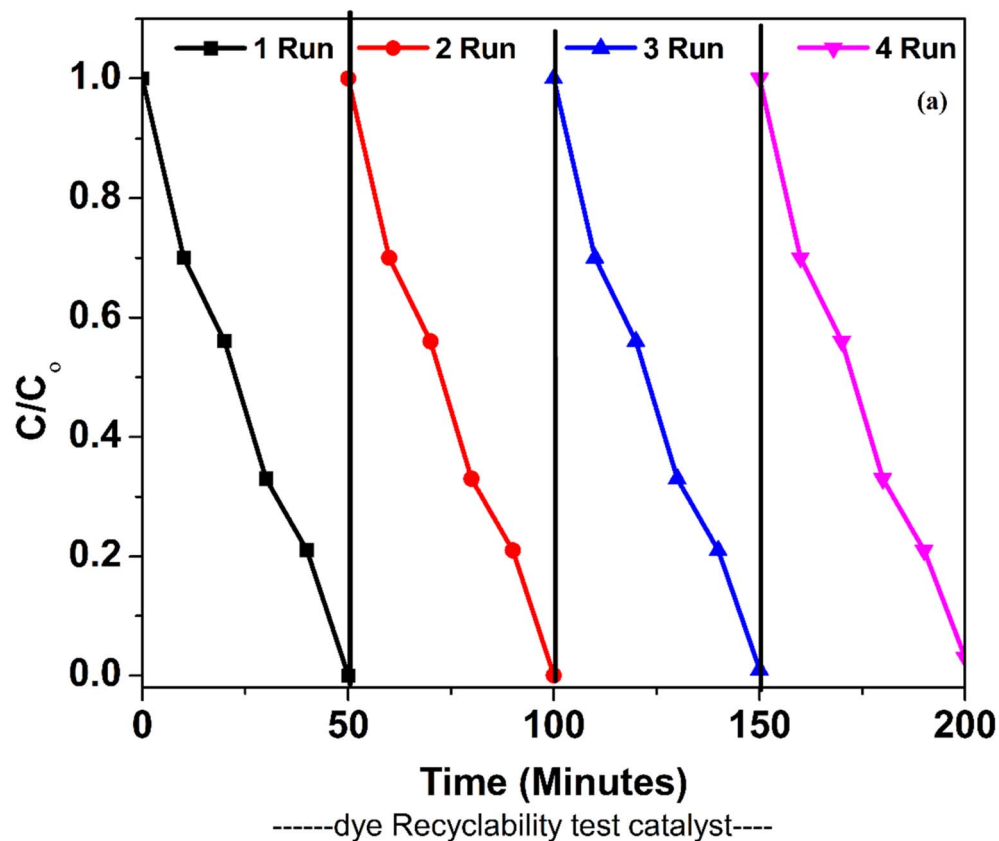


Fig. 15 (a) Recyclability, (b) XRD analysis and (c) SEM analysis after recyclability.

layer is totally degraded. Thus, increasing the dye concentration slows the rate of degradation.

The optimal conditions for effective (99%) degradation of BBR dye by ZT_4M_4 were 0.15 g L^{-1} of catalyst, 10 mg mL^{-1} of dye, and a pH of 3.

4.8 Scavenger tests to identify active species in ZT_4M_4 photocatalysis

Scavenger reagents were used to identify e^-/h^+ , superoxide radical, and hydroxyl radical; EDTA, 1,4-benzoquinone, and coumarin reagents were used for the identification of above said



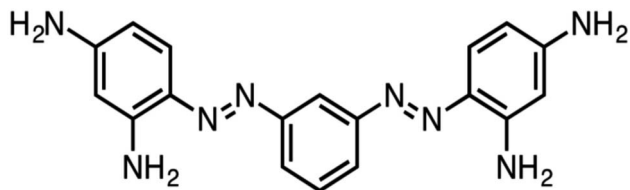


Fig. 16 Structure of bismark brown red dye.

reactive species.⁴⁵ Under the impact of these chemicals, BBR dye degradation studies using visible light photocatalysis were conducted.

4.8.1 Recognition of e^-/h^+ . ZT_4M_4 , 10 mg L⁻¹ of dye, and 0.15 g L⁻¹ of catalyst were added to a 150 mL pyrex glass beaker, and the pH level was maintained at 3. After exposing the reaction mixture to visible region for up to 5 minutes, 5 mL aliquots were obtained to measure the decrease in BBR dye absorbance. After extracting the aliquot, 1.0 mL of a 1 mM di-sodium EDTA salt solution was added. In the subsequent thirty minutes, samples were obtained every 5 min. The absorbance was measured, and the results are represented in the Fig. 12; it can

be observed that the rate of degradation of BBR dye increased for the first 10 min after adding EDTA, but then slowed and remained constant at 15 minutes. This could be the result of EDTA's capacity to mask the activity of e^-/h^+ , an essential site for dye degradation.

4.8.2 Identification of superoxide radicals. In order to assess the production of $O_2^{\cdot-}$, 10 mg L⁻¹ of dye and 0.15 g L⁻¹ of catalyst were put into a different reaction vessel designated as ZT_4M_4 , and the pH was maintained at 3. The mixture was exposed to visible light for 5 min and 1,4-benzoquinone (a superoxide radical scavenger) was added. For a duration of 30 min, 5 mL aliquots were collected every 5 minutes. As depicted in Fig. 13, the addition of 1,4-benzoquinone to the reaction mixture reduced the photocatalytic activity of BBR. This indicates that $O_2^{\cdot-}$ is a crucial intermediate in the resulting reaction that generates $\cdot OH$.

4.8.3 Photoluminescence. The hydroxyl radical is among the most important reactive species involved in degradation reactions and the oxidative degradation of pollutants. It is difficult to directly detect hydroxyl radicals because they are highly reactive and have a short lifetime. Using a fluorescent probe molecule, photoluminescence was used to determine the

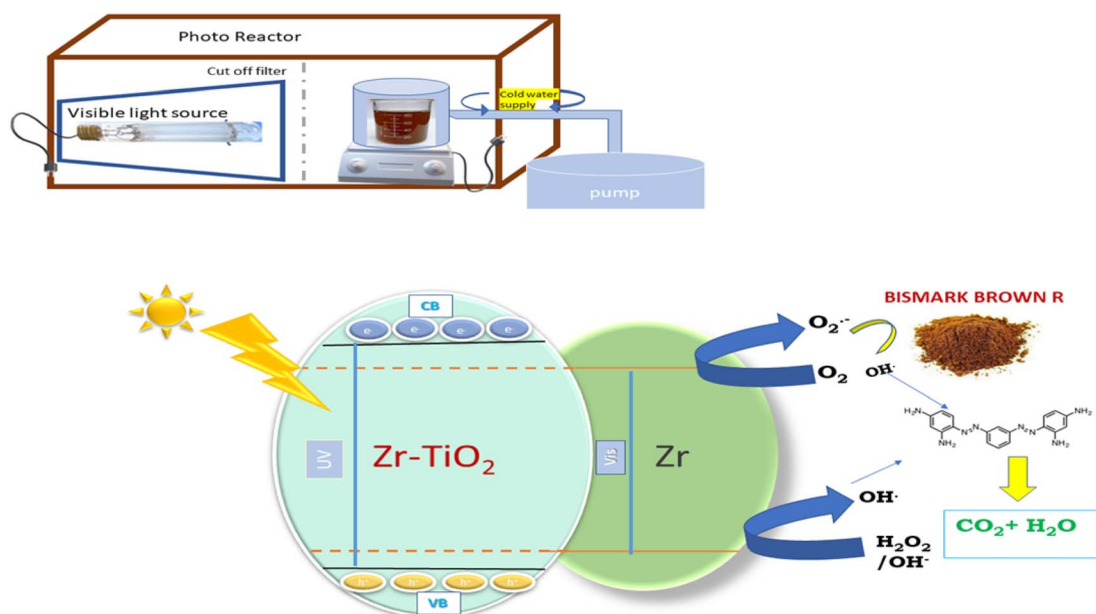


Fig. 17 Schematic representation of photocatalytic degradation of BBR dye.

Table 5 Comparative table for photocatalytic degradation of BBR

Nanomaterial nano catalyst	Dye pollutant	Degradation/%	Degradation time	Ref.
Ni-S co-doped	Bismark brown	99	110 min	20
Fe ₀ /HP/UV	Bismark brown	73	60 min	46
Cr ₂ O ₃ -NiO	Bismark brown	97	60 min	47
Cu	Bismark brown	95.6	75 min	48
ZT_4	Bismark brown	99	80 min	Present study
ZT_4M_4	Bismark brown	99	50 min	Present study



level of $\cdot\text{OH}$ radical production (coumarin). The coumarin probe interacts with an $\cdot\text{OH}$ radical to form 7-hydroxycoumarin during the reactions. The catalyst was mixed in a 10 mg L^{-1} acidic coumarin solution and exposed to visible light. The reaction solution was separated every 10 min, and the photoluminescent spectrum of the produced 7-hydroxy coumarin showed maximum absorption at 450 nm represented in Fig. 14. As the duration of irradiation increased, so did the spectrum's intensity. In addition, the results revealed that the synthetic sample Zr_4M_4 accelerated the synthesis of $\cdot\text{OH}$. This is due to the ability of Zr_4M_4 catalyst particles to generate $\cdot\text{OH}$ when exposed to light.

4.9 Stability test

When considering the potential of a catalyst, its stability is a crucial factor to consider. Throughout the photocatalytic reactions, the catalyst must be durable and sustain high photoactivity for practical applications. In addition, the catalyst should be conveniently collected or recovered after each cycle of reaction. After being exposed to visible light, the catalyst's recyclability was evaluated. Each time, the photocatalyst degradation pattern was examined for approximately 50 minutes under ideal reaction conditions. After every 50 minutes of photocatalytic degradation, the catalyst was removed from the solution and rinsed with deionized water before being reused. Throughout this entire process, the optimal conditions for decomposition were always maintained. Fig. 16 depicts the slight reduction in photocatalytic activity of the Zr_4M_4 catalyst towards the dye over the period of four cycles. In acidic settings, however, BBR dye continued to degrade with high repeatability and robust photocatalytic activity. This phenomenon has an effect on the photoactivity of the catalyst due to the difficulty of cleaning its surface.

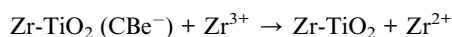
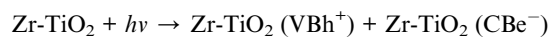
Later in order to further determine its stability of the catalyst after recycling process of degradation of BBR dye XRD and FEEDR analysis have been performed.

XRD was analysed to determine the crystalline nature and was found to be in anatase phase same as that of pure catalyst. The peaks were still evident in the recycled catalyst, showing that there were no much deformations in the catalyst even after it had been through four cycles.

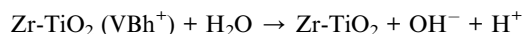
FESEM analysis was used to analyse the surface morphology of the recycled catalyst. The analysis revealed that the surface was still uniform with a rough texture, with minimal change in morphology. The above results show that the catalyst retained its stability after recycling. The figures corresponding to recyclability test, XRD and SEM analysis were represented in Fig. 15.

4.10 A precise mechanism for Zr_4M_4 's photocatalytic activity

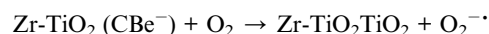
When visible light strikes Zr-TiO_2 , shifting of an electron from the valence band to the conduction band takes place, thereby creating a hole in the valence band.



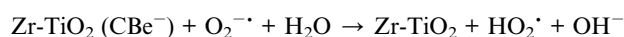
The hydroxyl radical and H^+ ion is produced when generated electron holes react with H_2O or the surface hydroxyl group.



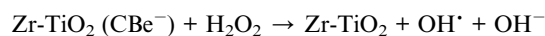
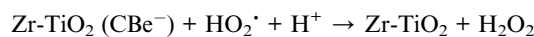
In reaction with O_2 , the excited electrons in the conduction band generate super oxide radicals.



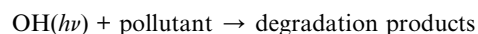
This reaction produces a hydroperoxyl radical and a hydroxyl ion.



Together with h^+ , the hydroperoxyl radicals form an intermediate. In turn, hydrogen peroxide oxidises the holes to produce hydroxyl radicals and hydroxyl ions.



These hydroxyl radicals attack and degrade the BBR dye, adsorbing it to the surface of the catalyst.



The structure of BBR dye and schematic representation of photocatalytic activity was given in Fig. 16 and 17.

The comparative study on degradation of BBR Dye was represented in Table 5.

5 Conclusions

In this study, the synthesis of Zr -doped TiO_2 using the microwave assisted sol gel technique is thoroughly described. The complete strategic method was devised to evaluate thoroughly the BBR dye degradation capability of as-produced Zr -doped TiO_2 driven by visible light. Zr_4M_4 was found to be the most efficient of the as-synthesized catalysts, which can be attributed to its rough spherical morphology and lattice planes that coincide with the XRD, confirming the pure anatase form of the catalyst. Zr_4M_4 demonstrated the best performance in terms of reduced crystallite size (4.7 nm), band gap (2.66 eV), and surface area ($119\text{ m}^2\text{ g}^{-1}$). The TEM clearly displays the comparable particle size distribution of Zr_4M_4 without any agglomeration. The photodegradability of BBR dye, which reached 99% after 50 min of exposure to visible light, demonstrates the characterization results. The scavenger test demonstrates the presence



of reactive species such as superoxide radicals ($\cdot\text{O}_2$), e-holes, and hydroxyl radicals ($\cdot\text{OH}$).

Conflicts of interest

Authors stated that no conflicts of interest.

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