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Introduction

ItBu (ItBu = 1,3-di-tert-butylimidazol-2-ylidene) is the most useful and most general bulky N-alkyl N-heterocyclic carbene in organic synthesis and catalysis (Fig. 1A, 1).¹⁻³ The importance of ItBu is reflected by the numerous applications in transitionmetal-catalysis using an entire palette of metals and transformations. The extraordinary high utility of ItBu stems from the large steric volume (% $V_{\text{bur}} = 39.6\%$; % $V_{\text{bur}} =$ %buried volume, [Au(ItBu)Cl]) provided by the bulky t-Bu group at the Nwingtip.⁴ Simultaneously, the electron-donating N-alkyl groups engender the ligand with strong σ -donation (TEP, 2049 $\rm cm^{-1},$ [Rh(ItBu)(CO)₂Cl]) and high π -acceptance (⁷⁷Se NMR, δ_{Se} , 183 ppm, [Se(ItBu)]), which supersede the values observed for Naromatic NHCs.⁵ Overall, this results in a unique NHC scaffold that has become an indispensable part of the synthetic,

ItOct (ItOctyl) – pushing the limits of ItBu: highly hindered electron-rich N-aliphatic N-heterocyclic carbenes†

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ItBu (ItBu = 1,3-di-tert-butylimidazol-2-ylidene) represents the most important and most versatile N-alkyl Nheterocyclic carbene available in organic synthesis and catalysis. Herein, we report the synthesis, structural characterization and catalytic activity of ItOct (ItOctyl), C_2 -symmetric, higher homologues of ItBu. The new ligand class, including saturated imidazolin-2-ylidene analogues has been commercialized in collaboration with MilliporeSigma: ItOct, 929 298; SItOct, 929 492 to enable broad access of the academic and industrial researchers within the field of organic and inorganic synthesis. We demonstrate that replacement of the t-Bu side chain with t-Oct results in the highest steric volume of N-alkyl N-heterocyclic carbenes reported to date, while retaining the electronic properties inherent to N-aliphatic ligands, such as extremely strong σ donation crucial to the reactivity of N-alkyl N-heterocyclic carbenes. An efficient large-scale synthesis of imidazolium ItOct and imidazolinium SItOct carbene precursors is presented. Coordination chemistry to Au(i), Cu(i), Ag(i) and Pd(ii) as well as beneficial effects on catalysis using Au(i), Cu(i), Ag(i) and Pd(ii) complexes are described. Considering the tremendous importance of ItBu in catalysis, synthesis and metal stabilization, we anticipate that the new class of ItOct ligands will find wide application in pushing the boundaries of new and existing approaches in organic and inorganic synthesis. **EDGE ARTICLE**
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organometallic and inorganic toolbox, while providing direct access to novel reactivity, and is now routinely utilized in metal stabilization, reaction screening and optimization. ItBu

Fig. 1 (A–C) Pushing the limits of sterically-demanding N-alkylheterocyclic carbenes: moving beyond ItBu. ItOct and SItOct are commercially available from MilliporeSigma: ItOct, 929 298; SItOct, 929 492.

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imidazolium precursor is now commercially available from several suppliers as Cl or BF_4 salts (CAS: 157197-54-1; CAS: 263163-17-3).6,7

As part of our program in transition-metal-catalysis,^{8,9} herein we report the synthesis, structural characterization, and catalytic activity of ItOct (ItOctyl) class of ligands, which are C_2 symmetric, higher homologues of ItBu (Fig. 1B, 2). The new ligand class, including saturated imidazolin-2-ylidene analogue, has been commercialized in collaboration with MilliporeSigma: ItOct, 929 298; SItOct, 929 492, to enable broad access of academic and industrial researchers.¹⁰ We demonstrate that ItBu to ItOct exchange results in the highest steric volume reported to date for N-alkyl N-heterocyclic carbenes (% $V_{\text{bur}} = 44.7\%$), while retaining electronic properties inherent to N-alkyl ligands, such as extremely strong σ -donation and π acceptance.^{4,5} Notably, the steric volume of ItOct matches the values observed for the archetypal N-aromatic NHC ligands for the first time (IPr, $\%V_{\text{bur}} = 45.4\%$; IMes, $\%V_{\text{bur}} = 36.5\%$, [Au(NHC)Cl]). ItOct features a unique C_2 -symmetric and Zshape scaffold.¹¹ The saturated congener, **SItOct** (Fig. 1B, 4), is homologous to **SItBu** (Fig. 1A, 3). Large scale synthesis, coordination chemistry to Au(I), Cu(I), Ag(I) and Pd(II), structure and electronic properties of the carbene center as well as beneficial effects on catalysis using $Au(i)$, $Cu(i)$, $Ag(i)$ and $Pd(i)$ complexes are described. Considering the tremendous importance and utility of ItBu in catalysis, synthesis and metal stabilization $1-3$ we anticipate that the new class of ItOct ligands will find wide application in pushing the limits of N-alkyl N-heterocyclic carbenes in organic and inorganic synthesis. Chemical Science

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Results and discussion

The chemistry of N-bulky NHC ligands has been studied in a wide array of contexts, including catalysis, coordination chemistry and stabilization of reactive metal centers.^{11,12} We reasoned that an increase in sterics as measured by the Charton parameter (t-Bu, $\nu = 1.24$; t-Oct, $\nu = 1.74$, Fig. 1C) would result in an attractive new class of N-aliphatic bulky NHC ligands. As a key element of our design, we recognized that tert-octylamine is considerably cheaper than other bulky amines and readily available on kg scale by the Ritter process of the isomeric 2,2,4 trimethylpentenes,^{13,14} which are commercially produced from isobutene feedstock.

We initiated our studies by developing a flexible and robust synthesis of ItOct imidazolium precursor using the readily available $tert$ -octylamine $13-15$ as the starting material (Scheme 1A). As shown in Scheme 1, the optimized synthesis of ItOct precursor proceeds in cost-effective, chromatography-free, and straightforward manner. Thus, condensation of tert-octylamine with glyoxal at room temperature and cyclization of the diimine using a combination of HCl/(CH₂O)_n in toluene at 60 °C delivered the desired ItOct as HCl salt after simple filtration, allowing for a routine preparation of gram quantities of the product (step 1: 98% yield, 61 mmol scale; step 2: 73% yield, 10 mmol scale). The synthesis of ItOct as $HBF₄$ salt was optimized to proceed in 82% yield (Scheme 1B), while a one-step procedure was developed using the combination of tert-

Scheme 1 Synthesis of ItOct, SItOct and precursors. Conditions: (A) 5 (1.0 equiv.), (CHO)₂ (40%, aq. 0.5 equiv.), H₂O, 0 °C, then $(CH_2O)_{n}$ (1.0 equiv.), HCl (4.0 M, dioxane, 1.0 equiv.), toluene, 60 °C. (B) 7 (1.0 equiv.), (CH₂O)_n (1.0 equiv.), HBF₄ (48% aq. 1.0 equiv.), toluene, 40 °C; one-step: 5 (1.2 equiv.), $\text{(CH}_2\text{O})_n$ (1.0 equiv.), HBF₄ (48% aq. 1.0 equiv.), toluene, 40 °C. (C) 7 (1.0 equiv.), NaBH₄ (8.0 equiv.), MeOH/THF, 23 °C. then HCl, 23 °C, HC(OEt)₃ (10.0 equiv.), HCO₂H, 125 °C

octylamine, $HBF_4/(CH_2O)_n$ and glyoxal in 58% yield (see ESI†). The synthesis of SItOct as HCl salt was accomplished by the reduction of diimine 7 to the diamine using N aBH₄ in MeOH/ THF at room temperature (91% yield, 18 mmol scale) and cyclization to the imidazolinium SItOct salt using a combination of HC(OEt)₃/HCO₂H at 125 °C (77% yield, 5 mmol scale) (Scheme 1C). It should be noted that the synthesis is highly practical and allows for the isolation of ItOct \cdot HCl, ItOct \cdot HBF₄ and SItOct HCl by simple filtration and recrystallization from the reaction mixtures.

With facile access to ItOct in hand, we next focused on comprehensive evaluation of steric and electronic properties of this novel NHC ligand (Scheme 2A). As shown in Scheme 2, the gold complex [Au(ItOct)Cl] (9) was prepared using LiHMDS/ THF, while the method using $K_2CO_3/acet$ gave lower yields.¹⁶ Moreover, [Ag(ItOct)Cl] (10) and [Cu(ItOct)Cl] (11) were prepared using Ag₂O/CuCl and K₂CO₃ in 1,4-dioxane at 80 °C.¹⁷ The selenium adduct $[Se(I$ t $Oct)]$ (12) was synthesized using selenium/K₂CO₃ at 80 °C,¹⁸ while the Pd(II) complexes [Pd(I t Oct)(allyl)Cl] (13) and [Pd(ItOct)(3-Cl-py)Cl₂] (14) were prepared from the palladium allyl dimer $[\text{Pd(allyl)(\mu-Cl)}]_{2}]$ and PdCl₂/3-Cl-py in the presence of LiHMDS and K_2CO_3 , respectively.^{19,20} It should be noted that NHC salts (2) and (4) as well as all products 9–14 were found to be stable to air and moisture. Complexes 9– 12 and 14 were fully characterized by X-ray crystallography $(Fig. 2, 3, and ESI[†]).²¹$

Scheme 2 Synthesis of ItOct and SItOct complexes. Conditions: (A) (a) AuCl · Me₂S (1.0 equiv.), LiHMDS (1.1 equiv.), THF, 23 °C, 15 h, 84%. (b) CuCl (2.0 equiv.), K_2CO_3 (3.0 equiv.), dioxane, 80 °C, 15 h, 76%. (c) Ag₂O (2.0 equiv.), K₂CO₃ (3.0 equiv.), dioxane, 80 °C, 15 h, 80%. (d) Se (2.0 equiv.), K_2CO_3 (3.0 equiv.), dioxane, 80 °C, 15 h, 75%. (e) LiHMDS (1.1 equiv.), $[Pd(ally)Cl]_2$ (1.0 equiv.), THF, 23 °C, 15 h, 89%. (f) PdCl₂ (1.0 equiv.), K₂CO₃ (3.0 equiv.), 3-Cl-py, 80 °C, 15 h, 76%. (B) (a) AuCl·Me₂S (1.0 equiv.), LiHMDS (1.1 equiv), THF, 23 °C, 15 h, 81%. (b) Se (2.0 equiv.), KOt-Bu (3.0 equiv.), THF, 23 °C, 15 h, 69%. (c) LiHMDS (1.1 equiv.), [Pd(allyl)Cl]₂ (1.0 equiv.), THF, 23 °C, 15 h, 74%

Fig. 2 X-ray crystal structures of complexes 9–12, 14. (A) 9: Views along three axes are shown. (B) 10–12, 14. Hydrogen atoms have been omitted for clarity. See ESI† for bond lengths [Å], angles and expanded structures. Crystallographic data have been deposited with the Cambridge Crystallographic Data Center. CCDC 2239373 (9); CCDC 2239374 (10); CCDC 2239375 (11); CCDC 2239376 (12); CCDC 2239377 (14).

The X-ray structure of $\left[\text{Au}(\text{ItOct})\text{Cl} \right]$ (9) revealed a unique C_2 symmeric and Z-shape arrangement of N-alkyl substituents with a linear (C–Au–Cl, 179.9°; C–Au, 2.007 Å) geometry (Fig. 2A). The % buried volume (% V_{bur}) of [Au(ItOct)Cl] is 44.7%. Crucially,

Fig. 3 (A–D) Topographical steric maps of [Au(ItOct)Cl] (9), [Cu(ItOct) Cl] (10), [Ag(ItOct)Cl] (11) and [Pd(ItOct)(3-Cl-py)Cl₂] (14) showing % V_{bur} per quadrant. See ESI[†] for additional details.

[Au(ItOct)Cl] represents the most bulky N-alkyl NHC ligand reported to date.^{4,5} This value can be compared with the $(\%V_{\text{bur}})$ of 39.6% determined for [Au(ItBu)Cl].^{4b} Furthermore, it should be noted that the gem-Me₂ substitution²² of the longer tert-Oct side-chain places the metal within the pocket formed by the alkyl side chain. The steric mapping of the metal center²³ in [Au(ItOct)Cl] is shown in Fig. 3 (see Fig. 5 and ESI[†] for comparison between $[M(\text{ItOct})X]$ and $[M(\text{ItBu})X]$. It should be noted that ItOct is large and flexible, while the $%V_{\text{bur}}$ determined by XRD represent local minima in terms of energies.

Complexes $[Ag(Itoct)Cl]$ (10), $[Cu(Itoct)Cl]$ (11), $[Se(Itoct)]$ (12) and $[Pd(Itoct)(3-Cl-py)Cl₂]$ (14) were also fully characterized by X-ray crystallography (Fig. 2, 3 and ESI†). The summary of structural parameters is presented in the ESI.† Importantly, the %buried volume (% V_{bur}) of linear [Ag(ItOct)Cl] (10), [Cu(ItOct) Cl] (11), and [Se(ItOct)] (12) of 43.7%, 48.2% and 44.1%, attests to the immense steric impact of the ItOct substitution. The (% V_{bur}) of square planar $\left[\text{Pd}(\text{ItOct})\right](3-\text{Cl-py})\text{Cl}_2\left[\text{14}\right]$ is lower of 38.4%, which demonstrates the capacity of the tert-octyl side chains to adjust to the steric impact of the metal center (see $ESI[†]$.¹¹

The selenourea adduct [Se(ItOct)] (12) permits to gauge π backbonding of ItOct from the ⁷⁷Se NMR spectra.¹⁸ The δ_{Se} value of 216.7 ppm for $[Se(I$ t $Oct]$ $(CDCl₃)$ indicates that ItOct is more π -accepting than **ItBu** (δ_Se , 183 ppm, CDCl₃). Furthermore, $^1\!J_\text{CH}$ coupling constant from the 13 C satellites of ¹H NMR spectra of 219.60 Hz for ItOct \cdot HCl (CDCl₃) gives an accurate indication of σ -donation,²⁴ and indicates that this ligand is more strongly donating than *N*-aryl ligands, such as IPr $(^{1}J_{\text{CH}} = 223.70$ Hz; *cf.* **ItBu:** $^{1}J_{CH} = 219.35$ Hz).

We also performed the synthesis of representative complexes using the imidazolinium precursor **SItOct** (Scheme 2B). The synthesis of $[Au(SItOct)Cl]$ (15), $[Se(SItOct)]$ (16) and $[Pd(I$ tOct)(allyl)Cl] (17) proceeded smoothly under the conditions developed for ItOct HCl (Scheme 2A). The δ_{Se} value of 298.2 ppm and the $^1\!J_{\rm CH}$ value of 200.80 Hz indicate an increased

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 π -acceptance and σ -donation of the saturated imidazolin-2ylidene SItOct, as expected.4,5

From the outset, we proposed that the increased steric bulk of the ItOct ligand would be beneficial on transition-metalcatalysis. To demonstrate the effect of increased steric substitution, we performed several representative reactions in $Au(I)$, $Cu(i)$, Ag (i) and Pd (0) catalysis (Scheme 3). For direct comparison, the corresponding [ItBu–M] complexes were prepared and tested in parallel. As shown, the performance of $[Au(ItOct)Cl]$, [Cu(ItOct)Cl], [Ag(ItOct)Cl], [Pd(ItOct)(3-Cl-py)Cl₂] in Au(1)-catalyzed hydration,²⁵ Cu(I)-catalyzed hydroboration,²⁶ Ag(I)-catalyzed hydroboration,²⁷ Cu(1)-catalyzed C–O coupling²⁸ and Pd(0)catalyzed C–C and C–N coupling²⁹ supersede the analogous [ItBu-M] complexes.

These highly promising preliminary studies provide a strong support for the routine addition of the ItOct class of ligands to the toolbox for reaction screening. Further, it is expected that the ItOct to ItBu replacement will have an even greater effect on stabilizing reactive metal centers by metal shielding.¹⁻³ Studies in this direction are currently underway and will be reported in due course.

To gain further insight into the electronic structure of the ItOct class of ligands, we determined HOMO and LUMO energy levels at the B3LYP 6-311++ $g(d,p)$ level (Fig. 4 and ESI†). It is well

Scheme 3 Activity of [ItOct-M] in catalysis. See ESI[†] for additional details.

Fig. 4 (A) HOMO and LUMO energy levels (eV). (B) HOMO and LUMO+2 (eV) of ItOct calculated at B3LYP 6-311++g(d,p). See ESI.†

established that computed HOMO and LUMO provide the most accurate estimation of nucleophilicity and electrophilicity of NHC ligands.^{5,6} The HOMO of ItOct (−5.68 eV) is in the same range as ItBu (-5.67 eV) , which is much higher than for the archetypal IPr³⁰ (−6.01 ev). The HOMO of **SItOct** is even higher (-5.50 eV) , which can be compared with **SItBu** (-5.46 eV) . The π -accepting orbital (LUMO+2 due to required symmetry) of **ItOct** (0.06 eV) and **SItOct** (−0.04 eV) are comparable to **ItBu** (0.36 eV) and **SItBu** (0.14 eV) , which could be compared with IPr (-0.48 eV). Overall, these results confirm ItOct as strongly σnucleophilic and sterically-bulky ligands with electronics matching those of ItBu.

Furthermore, to eliminate impact from steric packing, we have determined the $(\%V_{\text{bur}})$ for the linear [Cu(NHC)Cl] complexes at the B3LYP 6-311++g(d,p) level (NHC = ItOct, ItBu, SItOct, SItBu, Fig. 5 and ESI†). The accurate determination of the computed linear geometry obviates effects from crystal packing.^{5,6} $\lceil Cu(I)-NHC \rceil$ complexes were selected to facilitate

Fig. 5 (A and B) Topographical steric maps of [Cu(ItOct)Cl] (9) and [Cu(ItBu)Cl] (18b) showing $\%V_{\text{bur}}$ per quadrant determined at the B3LYP 6-311++g(d,p) level. See ESI† for additional details. Note the steric difference between the ItOct and ItBu ligands.

Fig. 6 Plot of $\%V_{\text{bur}}$ vs. Charton parameter in [Au(NHC)Cl] complexes. Note that ItOct is the most sterically-demanding N-alkyl-NHC to date.

computations. The % V_{bur} of ItOct (45.1%), ItBu (41.0%), SItOct (47.1%) , **SItBu** (41.7%) confirm the effects observed in the X-ray analysis and clearly demonstrate the increased steric demand and unique C_2 -symmetric Z-shape of ItOct ligands.

Interestingly, we found that there is a very good linear correlation between the $(\%V_{\text{bur}})$ and the steric Charton parameter $(v)^{31}$ (Fig. 6) using linear [Au(NHC)Cl] complexes. This finding further establishes ItOct as the most stericallydemanding N-alkyl NHC ligands. The present correlation appears to be general and can be used for the future determination of steric impact of N-alkyl-substituted NHC ligands. Finally, it should be noted that the expensive yet extremely useful bulky adamantyl (IAd)³² is much smaller in volume than ItOct (% $V_{\text{bur}} = 39.8\%$, IAd vs. 44.7%, ItOct).

Conclusions

In summary, we have reported ItOct $[I_tOct_y1]$ class of ligands that push the limits of ItBu, which is the most useful N -alkyl NHC ligand developed to date in various facets of organic and inorganic synthesis. The ItOct class of ligands is characterized by the highest steric volume reported to date for N-aliphatic NHC ligands, while exploiting extremely strong σ -donating electronic properties inherent to N-alkyl N-heterocyclic carbenes. The facile preparation of ItOct has been developed using tert-octylamine as a product of downstream conversion of feedstock isobutene, which allows for rapid and cost-effective synthesis of ItOct ligands. This route enables routine access and commercial availability. Further, the ItOct class of ligands feature a unique C_2 -symmetric Z-shaped steric architecture, making it attractive for future development of strongly σ donating carbenes. Considering the tremendous importance of N-aliphatic ligands and the commercial availability of the ItOct ligands (MilliporeSigma: ItOct, 929 298; SItOct, 929 492),¹⁰ we anticipate that ItOct ligands will find wide application in pushing the boundaries of new and existing approaches in organic and inorganic synthesis.

Data availability

Experimental procedures, characterization data, crystallographic and computational details are available in the ESI.†

Author contributions

M. R. developed the ligands and performed the experiments. G. M. was involved in ligand design. E. B. and B. D. provided crystallographic analysis. R. L. was involved in crystallographic studies. R. S. performed DFT computations. M. S. conceived and directed the project and wrote the manuscript.

Conflicts of interest

The authors declare the following competing financial interests: Rutgers University has filed patents on ligands and precatalysts described in this manuscript (US 63/155492, Mar 2, 2021).

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