PCCP

PAPER

Check for updates

Cite this: Phys. Chem. Chem. Phys., 2024, 26, 873



View Article Online View Journal | View Issue

Theoretical study on the mechanochemical reactivity in Diels-Alder reactions

Wakana Sakai,^{ab} Lori Gonnet, ^b^{cd} Naoki Haruta, ^b^{ab} Tohru Sato*^{ab} and Michel Baron ^c

Mechanochemical reactions sometimes give different yields from those under solvent conditions, and such mechanochemical reactivities depend on the reactions. This study theoretically elucidates what governs mechanochemical reactivities, taking the Diels-Alder reactions as an example. Applying mechanical force can be regarded as the deformation of molecules, and the deformation in an orthogonal direction to a reaction mode can lower the reaction barrier. Here, we introduce a dimensionless cubic force constant, a mechanochemical reaction constant. It tells us how easily the deformation can lower a reaction barrier and enables us to compare the mechanochemical reactivities of different reactions. The constants correlate positively with the yields of the mechanochemical Diels-Alder reactions.

1 Introduction

Received 14th September 2023, Accepted 27th November 2023

DOI: 10.1039/d3cp04465c

rsc.li/pccp

Mechanochemistry deals with chemical phenomena, such as chemical reactions, caused by mechanical action.¹ In the ball milling method, hard balls and powder samples are placed in a mill and ground together to apply a mechanical force to the powder samples. Instead of grinding, uniform pressure² or polymer chains' tensile stress³ can also be used as mechanical action sources. In recent years, the mechanochemical synthesis of organic molecules has received particular attention. The reason is that it is ecological and economical because no solvent or catalyst is required.⁴ It is also of potential interest from a fundamental point of view. In mechanochemical reactions, chemical reactions that should not proceed under conventional solvent conditions often undergo unexpectedly, or reaction yields can improve. For example, Wang et al. reported that a high-speed vibration milling technique bridges buckminsterfullerenes, yielding a dumb-bell-shaped C₁₂₀.⁵ Hickenboth et al. reported that polymeric substituents generate mechanical stress in cyclic compounds, facilitating ring-opening reactions upon being subjected to ultrasound.⁶ The Woodward-Hoffmann rule cannot explain the observed stereoselectivity.

It is still unclear what governs mechanochemical reaction yields. Take the Diels–Alder reactions as an example (Fig. 1 and Table 1).

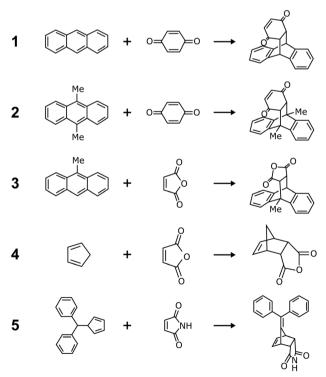


Fig. 1 The reported mechanochemical Diels–Alder reactions. Scheme 1: anthracene + *p*-benzoquinone.⁷ Scheme 2: 9,10-dimethylanthracene + *p*-benzoquinone.⁷ Scheme 3: cyclopentadiene + maleic anhydride.⁸ Scheme 4: 9-methylanthracene + maleic anhydride.⁹ Scheme 5: diphenylfulvene + maleimide.¹⁰ Their yields are listed in Table 1.

^a Fukui Institute for Fundamental Chemistry, Kyoto University, Takano-Nishihirakicho 34-4, Sakyo-ku, Kyoto 606-8103, Japan. E-mail: tsato@scl.kyoto-u.ac.jp; Fax: +81 75 711 7849; Tel: +81 75 711 7849

^b Department of Molecular Engineering, Graduate School of Engineering, Kyoto University, Nishikyo-ku, Kyoto 615-8510, Japan

^c Université de Toulouse, IMT Mines Albi, UMR CNRS 5302, Centre RAPSODEE, Campus Jarlard, 81013 Albi Cedex 09, France

^d School of Chemistry, University of Birmingham, Edgbaston, Birmingham, B15 2TT, UK

Table 1 The reported maximum yields of the mechanochemical Diels–Alder reactions (1)–(5). Reaction schemes are shown in Fig. 1

Scheme	1	2	3	4	5
Yield	0.007	0.267	$\leq 0.82^{8}$	0.94 ⁹	0.92^{10}

Watanabe *et al.* reported the mechanochemical Diels–Alder reaction between anthracene derivatives and *p*-benzoquinone.⁷ Though anthracene does not react under mechanochemical conditions (Scheme 1), introducing one or two methyl groups makes anthracene mechanochemically reactive (Scheme 2).⁷ On the other hand, Zhang *et al.*, McKissic *et al.*, and Gonnet *et al.* reported the other mechanochemical Diels–Alder reactions, including cyclopentadiene + maleic anhydride or maleimide derivatives,⁸ anthracene derivatives + maleic anhydride,⁹ and diphenylfulvene + maleimide (Schemes 3–5),¹⁰ with higher yields. These reactions (1)–(5) are similar, but their mechanochemical yields are entirely different, as shown in Table 1.

How can mechanochemical conditions be treated theoretically? Theoretical approaches to mechanochemistry are now emerging.¹¹ We here assume the ball milling method. During grinding, random external forces are applied to individual molecules inside and at the interfaces of the micro powders. Applying an external force is equivalent to deforming the molecule from its equilibrium structure and balancing the external and internal forces. The molecular structure deforms when an external force is applied in a specific direction at a particular moment. Thus, mechanochemical reactions can be regarded as reactions between distorted (more rigorously, vibrationally excited) molecules. Luty et al. discussed the impact of mechanical force on the electronic structure of reactant molecules via structural deformation, i.e., the inverse Jahn-Teller effect.¹² Ribas-Arino et al. proposed that a mechanical force can alter a reaction barrier by modifying the potential energy surface. This can be regarded as a Legendre transformation from a displacement to a force.13 They explained the facilitation of the ring-opening reaction of cis-1,2-dimethylbenzocyclobutene under a mechanochemical condition.

Recently, dibenzophenazine was synthesized with a high yield of over 99% by the ball milling method.¹⁴ Kinetic and calorimetric experiments suggested that two reaction pathways are involved in this reaction.^{15,16} Our density functional theory (DFT) calculations found the stepwise reaction as the lowest energy path and the concerted reaction as a higher energy path.¹⁷ However, the highest energy point of the latter is the higher-order saddle point with two or more imaginary frequencies; hence, it is not acceptable as a reaction path. The extra imaginary frequency comes from the instability of the plane-symmetric conformation in one of the reactants. We clarified that an external force easily deforms this molecule, the plane-symmetric conformation becomes stable, and the higher-order saddle point of the concerted reaction pathway changes to the transition state (TS; the first-order saddle point). This result demonstrates a mechanism by which mechanical action opens a new reaction pathway.

We also studied the Diels-Alder reaction of diphenylfulvene and maleimide. The product of this reaction has two

stereoisomers called endo- and exo-isomers. Although the reaction can proceed in organic solvents, the ball milling method improves the selectivity of the endo form.¹⁰ We considered the possibility that the reactants are distorted and the reaction barrier is changed by applying an external force.¹⁸ The reaction barrier variability is characterized by the cubic force constant, which is a derivative of the curvature of the reaction curve concerning another normal coordinate (deformational coordinate). The constant indicates how much the curvature of the reaction curve is changed by the deformation in the direction of a normal mode. When reactants are distorted, the reaction barrier increases if the reaction curve bends more steeply, and the reaction barrier decreases if the reaction curve bends more loosely. Comparing the endo- and exo-formation pathways, we found a difference in the magnitudes of the cubic force constants. When deformed, the reaction barrier of the endo-type path was significantly lower than that of the *exo*-type pathway.

Felts *et al.* reported that functional groups such as C—O are mechanically cleaved from chemically modified graphene sheets when atomic force microscope tips apply the force of nano Newton.¹⁹ Though it is difficult to observe the mechanical force applied to each molecule during ball milling directly, the mechanical forces of nano Newtons seem to be needed to undergo mechanochemical reactions. This is consistent with our previous study:¹⁸ mechanical forces of (sub-)nano Newtons are needed to vary the reaction barriers.

These previous works imply that mechanochemical reactivities of various reactions depend on the change in the curvatures of their reaction curves. The present study aims to theoretically clarify the origin of the difference in the yields of the mechanochemical Diels–Alder reactions by introducing a quantity describing mechanochemical reactivities.

2 Theory

A random force is applied to each reactant molecule during grinding because of the interfacial stacking of microcrystalline grains. Any external force acting on a molecule can be divided into components along normal modes, similar to an internal force. Let us suppose that the applied force is mechanically balanced with the internal force,

$$F_{\alpha} + \left(\frac{\partial E}{\partial Q_{\alpha}}\right)_{Q_{\alpha} = \Delta} = 0, \qquad (1)$$

where Q_{α} denotes a normal coordinate of mode α , and *E* represents the potential energy. The application of the force F_{α} for mode α is equivalent to making a structural deformation of $Q_{\alpha} = \Delta$.

We here focus on forces orthogonal to the reaction mode.¹⁸ If the deformation in the direction orthogonal to the reaction mode considerably lowers the reaction barrier, such a reaction pathway is mechanochemically favorable. The potential energy E can be expanded around the TS in terms of the reaction

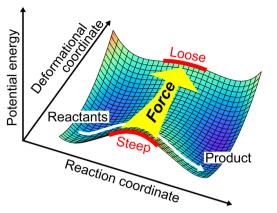


Fig. 2 Role of a force in a direction orthogonal to the reaction mode. A reaction barrier is lowered when the force changes the curvature of a reaction curve at the TS.

coordinate Qs:

$$E = E_{\rm TS} + \frac{1}{2}K_{\rm s}Q_{\rm s}^{2} + \frac{1}{3!}\gamma_{\rm s}Q_{\rm s}^{3} + \frac{1}{4!}\delta_{\rm s}Q_{\rm s}^{4} + \dots, \qquad (2)$$

where $E_{\rm TS}$ is the potential energy at the TS. $K_{\rm s}$, $\gamma_{\rm s}$, and $\delta_{\rm s}$ are quadratic, cubic, and quartic force constants for the reaction mode, respectively. By definition, $K_{\rm s}$ is negative, and $\delta_{\rm s}$ is positive. As shown in Fig. 2, the deformation can lower the reaction barrier when the absolute value of the potential energy curvature $K_{\rm s}$ becomes smaller. Note that the change of the higher-order derivatives is ignored here for simplicity. In this case, the decrease in the reaction barrier depends on the feasibility of variation in the curvature by deformation in mode α , which can be evaluated by a third-order mixed derivative, a cubic force constant $K_{\rm s,\alpha}^{(1)}$.

$$K_{s,\alpha}^{(1)} = \left[\frac{\partial}{\partial Q_{\alpha}} \left(\frac{\partial^2 E}{\partial Q_s^2}\right)\right]_{\text{TS}} \quad (\alpha = 1, 2, \dots, f_{\text{vib}} - 1), \qquad (3)$$

where $f_{\rm vib}$ denotes the vibrational degrees of freedom, and the superscript (1) means the first derivative concerning Q_{α} . Herein, we can introduce a cubic effective mode $u_{\rm eff}$, which is the deformational mode $u_{\rm eff}$ such that the curvature variation is maximum,

$$u_{\rm eff} = \frac{1}{N} \sum_{\alpha=1}^{f_{\rm vib}-1} K_{{\rm s},\alpha}^{(1)} u^{\alpha}, \quad N = \sqrt{\sum_{\alpha'=1}^{f_{\rm vib}-1} K_{{\rm s},\alpha'}^{(1)^2}}, \tag{4}$$

where *N* denotes a normalization factor, and u^{α} is a vibrational vector for mode α . The cubic force constant $K_{s,eff}^{(1)}$ for the cubic effective mode u_{eff} is given by *N*. $K_{s,eff}^{(1)}$ characterizes the maximum curvature variation due to the application of a random force.

If a reaction barrier is very high in a particular reaction, the magnitude of $K_{s,eff}^{(1)}$ loses its importance. A dimensionless quantity that does not depend on the energy scale is required to compare the mechanochemical reactivities of different reactions. With the frequency ω_s of the reaction mode, K_s is written as

$$K_{\rm s} = -|\omega_{\rm s}|^2. \tag{5}$$

Note that ω_s is a purely imaginary number. As a result, *E* can be rewritten by

$$E = \hbar |\omega_{\rm s}| \left(-\frac{|\omega_{\rm s}|}{2\hbar} Q_{\rm s}^2 + \frac{\gamma_{\rm s}}{3!\hbar |\omega_{\rm s}|} Q_{\rm s}^3 + \frac{\delta_{\rm s}}{4!\hbar |\omega_{\rm s}|} Q_{\rm s}^4 \right), \tag{6}$$

in which the energy of $\hbar |\omega_{\rm s}|$ is factored out. We here introduce a dimensionless reaction coordinate $q_{\rm s}$,

$$q_{\rm s} = \sqrt{\frac{|\omega_{\rm s}|}{\hbar}} Q_{\rm s},\tag{7}$$

and thus

$$E = \hbar |\omega_{\rm s}| \left(-\frac{1}{2} q_{\rm s}^2 + \frac{1}{3!} \gamma_{\rm s}' q_{\rm s}^3 + \frac{1}{4!} \delta_{\rm s}' q_{\rm s}^4 \right), \tag{8}$$

where γ_s' and δ_s' are dimensionless cubic and quartic force constants for the reaction mode,

$$\gamma_{\rm s}' = \sqrt{\frac{\hbar}{|\omega_{\rm s}|^5}} \gamma_{\rm s}, \quad \delta_{\rm s}' = \frac{\hbar}{|\omega_{\rm s}|^3} \delta_{\rm s}. \tag{9}$$

As with the reaction coordinate, a dimensionless normal coordinate can also be introduced as

$$q_{\alpha} = \sqrt{\frac{\omega_{\alpha}}{\hbar}} Q_{\alpha}.$$
 (10)

The energy term, including the third-order mixed derivative $K_{s,x}^{(1)}$, can be nondimensionalized as

$$E' = \frac{1}{2} K_{s,\alpha}^{(1)} Q_s^2 Q_\alpha = \frac{1}{2} \hbar |\omega_s| K_{s,\alpha}^{(1)'} q_s^2 q_\alpha, \qquad (11)$$

where a dimensionless third-order mixed derivative $K_{s,\alpha}^{(1)'}$ is given by

$$K_{s,\alpha}^{(1)'} = \sqrt{\frac{\hbar}{|\omega_{\rm s}|^4 \omega_{\alpha}}} K_{s,\alpha}^{(1)}.$$
 (12)

Similarly, $K_{s,eff}^{(1)'}$ for the cubic effective mode can also be obtained.

$$K_{\rm s,eff}^{(1)'} = \sqrt{\frac{\hbar}{|\omega_{\rm s}|^4 \omega_{\rm eff}}} K_{\rm s,eff}^{(1)}.$$
 (13)

 $K_{\rm s,eff}^{(1)'}$ means the degree of the maximum curvature variation due to a random force and is independent of the energy scale. We hereafter call $K_{\rm s,eff}^{(1)'}$ a mechanochemical reaction constant (MRC),

3 Computational methods

Geometry optimizations and vibrational analyses based on DFT calculations were performed for the reactants, TSs, and products of the Diels–Alder reactions (1)–(4) in a vacuum. The reactants, TS, and product of the reaction (5) in a vacuum are available in our previous study.¹⁸ Subsequently, anharmonic vibrational analyses were performed for the TSs to obtain the cubic force constants for the reaction mode and other normal modes. All the DFT calculations were performed at the B3LYP/

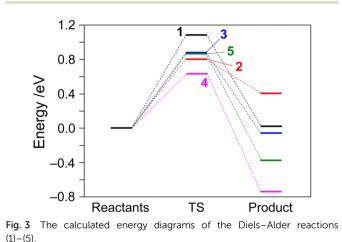
PCCP

6-311G(d,p) level of theory using the Gaussian 09, Rev. D.01 program package.²⁰ Furthermore, as per eqn (4) and (13), the cubic effective mode u_{eff} and its dimensionless cubic force constant $K_{\text{s eff}}^{(1)'}$ were calculated for each TS.

4 Results and discussion

Paper

Fig. 3 shows the obtained reaction profiles of the Diels–Alder reactions (1)–(5). The transition states and their reaction modes are shown in Fig. 4. Diene and dienophile regions approach each other as usual in each reaction mode. All the reactions have reaction barriers with 0.6–1.1 eV, which are not too high compared with thermal energy. Additionally, we found that reaction (1), with a mechanochemical yield of almost zero, has the highest barrier, and reaction (4), with a high yield, has the lowest barrier. This result implies a weak correlation between



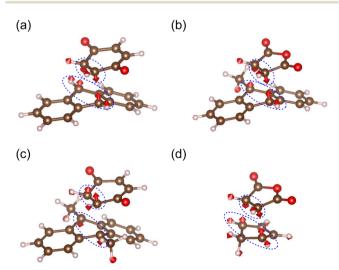


Fig. 4 The obtained transition states with the reaction modes: the Diels– Alder reactions (a) 1, (b) 2, (c) 3, and (d) 4. The frequencies of these modes are 472*i*, 451*i*, 435*i*, and 461*i* cm⁻¹, respectively. The blue dotted circles indicate the significant components of the vibrational vectors. The transition state of the reaction (5) is available in our previous study.¹⁸

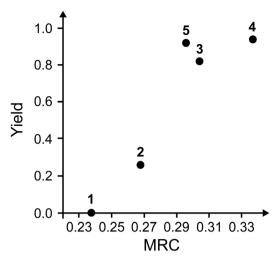


Fig. 5 The calculated mechanochemical reaction constants and the previously reported yields of the mechanochemical Diels-Alder reactions.⁷⁻¹⁰

the reaction barriers and mechanochemical yields. However, such a correlation is violated for reactions (2)-(5).

We subsequently calculated MRCs for the Diels–Alder reactions (1)–(5), as shown in Fig. 5. We found that the obtained MRCs correlate positively with the yields of the mechanochemical Diels–Alder reactions well. This indicates that the maximum curvature variation due to the application of a random force determines the yields of the mechanochemical Diels– Alder reactions. It should also be noted that there are other factors than intra-molecular properties in general. For example, if the packing structures of the reactants in the solid state are different, they might have non-negligible effects on mechanochemical reactivities. We must be careful of other factors to compare mechanochemical reactivities if reaction types or reactant structures are entirely different.

As shown in Fig. 5, reaction (1), with the highest reaction barrier, has a small MRC, whereas reaction (4), with the lowest one, has a large MRC. According to the third-order perturbation theory, a cubic force constant is given by the sum of its primary and mixing terms. The primary term depends only on the total electron density in the ground state. In contrast, the mixing term depends on the excited and ground states, in which their energy gaps are denominators. An unstable transition state generally has a narrow energy gap between occupied and unoccupied molecular orbitals, yielding minor stabilization due to orbital interaction. As a result, the mixing terms are different between reactions (1) and (4). This is one of the reasons why the MRCs differ. For enhancing/suppressing mechanochemical reactivities, MRCs should be increased/ decreased by molecular design. One can introduce substituents, for example, and change the mixing terms by varying occupied and unoccupied orbital levels, leading to the control of MRCs.

Reaction (5) correlates slightly less with MRC than the other reactions. In contrast to reactions (1)-(4), only the diene (one of the reactants) of reaction (5) is neither a monocyclic ring nor a

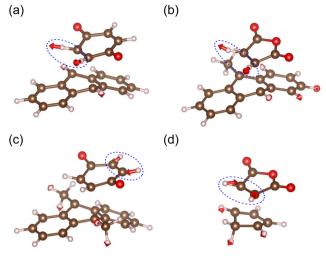


Fig. 6 The obtained cubic effective modes of the Diels–Alder reactions (a) 1, (b) 2, (c) 3, and (d) 4. The blue dotted circles indicate the significant components of the vibrational vectors. The cubic effective mode of reaction (5) is available in our previous study.¹⁸

fused one. This means that the number of low-frequency modes in the transition state of reaction (5) is greater than those of reactions (1)–(4). The deformations (vibrational excitations) that are effective for the reaction are more accessible along these low-frequency modes. This could be one of the reasons that only the experimental yield of reaction (5) is higher than predicted.

Fig. 6 shows the calculated cubic effective modes for the Diels–Alder reactions (1)–(4). All the modes mainly consist of C– H stretchings. This is similar with the previously reported cubic effective mode of reaction (5).¹⁸ One plausible reason for this is that the C–H stretching modes assist in the conversion of $sp^2 \rightarrow sp^3$ in carbons around the reactive regions. The curvatures are expected to change considerably if these modes are partially excited during mechanical grinding. In fact, as for reaction (5), we already confirmed that the reaction barrier is significantly lowered by deformation along the C–H stretching mode by calculating potential energy surfaces along the reaction and cubic effective modes.¹⁸

5 Conclusion

We found that a dimensionless cubic force constant, *i.e.*, a mechanochemical reaction constant, governs the mechanochemical reactivities of the Diels–Alder reactions. This constant represents how easily the deformation can lower a reaction barrier and does not depend on the energy scale. The calculated mechanochemical reaction constants correlate positively with the yields of the mechanochemical Diels–Alder reactions well. Evaluation of the constants before experiments could enable us to predict the yields of mechanochemical Diels–Alder reactions. The present theory should be verified for various mechanochemical reactions, including the other Diels–Alder ones, in the near future.

Author contributions

W. S., L. G., and N. H. conducted DFT calculations and calculated MRCs and cubic effective modes. T. S., N. H., and M. B. supervised this work. All the authors participated in the discussion and the writing of the manuscript.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

We used the supercomputer of ACCMS, Kyoto University; the SuperComputer System, Institute for Chemical Research, Kyoto University; the supercomputer system at the information initiative center, Hokkaido University, Sapporo, Japan. This work was supported by JSPS Summer Program; Special Project by the Institute for Molecular Science (IMS program 22-IMS-C065).

Notes and references

- 1 G.-W. Wang, Chem. Soc. Rev., 2013, 42, 7668-7700.
- 2 M. K. Beyer and H. Clausen-Schaumann, *Chem. Rev.*, 2005, **105**, 2921–2948.
- 3 S. L. Potisek, D. A. Davis, N. R. Sottos, S. R. White and J. S. Moore, *J. Am. Chem. Soc.*, 2007, **129**, 13808–13809.
- 4 M. Baron, Waste Biomass Valorization, 2012, 3, 395-407.
- 5 G.-W. Wang, K. Komatsu, Y. Murata and M. Shiro, *Nature*, 1997, **387**, 583–586.
- 6 C. R. Hickenboth, J. S. Moore, S. R. White, N. R. Sottos, J. Baudry and S. R. Wilson, *Nature*, 2007, **446**, 423–427.
- 7 H. Watanabe and M. Senna, *Tetrahedron Lett.*, 2005, 46, 6815–6818.
- 8 Z. Zhang, Z.-W. Peng, M.-F. Hao and J.-G. Gao, *Synlett*, 2010, 2895–2898.
- 9 K. S. McKissic, J. T. Caruso, R. G. Blairb and J. Mack, *Green Chem.*, 2014, **16**, 1628–1632.
- L. Gonnet, A. Chamayou, C. André-Barrès, J.-C. Micheau, B. Guidetti, T. Sato, M. Baron, M. Baltas and R. Calvet, *ACS Sustainable Chem. Eng.*, 2021, 9, 4453–4462.
- 11 J. G. Hernández and C. Bolm, *J. Org. Chem.*, 2017, 82, 4007-4019.
- 12 T. Luty, P. Ordon and C. J. Eckhardt, *J. Chem. Phys.*, 2002, 117, 1775–1785.
- 13 J. Ribas-Arino, M. Shiga and D. Marx, *Angew. Chem., Int. Ed.*, 2009, **48**, 4190–4193.
- 14 L. Carlier, M. Baron, A. Chamayou and G. Couarraze, *Tetrahedron Lett.*, 2011, **52**, 4686–4689.
- 15 L. Carlier, M. Baron, A. Chamayou and G. Couarraze, *Powder Technol.*, 2013, **240**, 41–47.
- 16 P. F. M. Oliveira, N. Haruta, A. Chamayou, B. Guidetti, M. Baltas, K. Tanaka, T. Sato and M. Baron, *Tetrahedron*, 2017, 73, 2305–2310.
- 17 N. Haruta, P. F. M. de Oliveira, T. Sato, K. Tanaka and M. Baron, J. Phys. Chem. C, 2019, 123, 21581–21587.

PCCP

- 18 W. Sakai, L. Gonnet, N. Haruta, T. Sato and M. Baron, *J. Phys. Chem. A*, 2023, **127**, 5790–5794.
- 19 J. R. Felts, A. J. Oyer, S. C. Hernández, K. E. Whitener Jr., J. T. Robinson, S. G. Walton and P. E. Sheehan, *Nat. Commun.*, 2015, 6, 6467.
- 20 M. J. Frisch, G. W. Trucks, H. B. Schlegel, G. E. Scuseria, M. A. Robb, J. R. Cheeseman, G. Scalmani, V. Barone, B. Mennucci, G. A. Petersson, H. Nakatsuji, M. Caricato, X. Li, H. P. Hratchian, A. F. Izmaylov, J. Bloino, G. Zheng, J. L. Sonnenberg, M. Hada, M. Ehara, K. Toyota, R. Fukuda, J. Hasegawa, M. Ishida, T. Nakajima, Y. Honda, O. Kitao, H. Nakai, T. Vreven, J. J. A. Montgomery, J. E. Peralta,

F. Ogliaro, M. Bearpark, J. J. Heyd, E. Brothers, K. N. Kudin, V. N. Staroverov, R. Kobayashi, J. Normand, K. Raghavachari, A. Rendell, J. C. Burant, S. S. Iyengar, J. Tomasi, M. Cossi, N. Rega, J. M. Millam, M. Klene, J. E. Knox, J. B. Cross, V. Bakken, C. Adamo, J. Jaramillo, R. Gomperts, R. E. Stratmann, O. Yazyev, A. J. Austin, R. Cammi, C. Pomelli, J. W. Ochterski, R. L. Martin, K. Morokuma, V. G. Zakrzewski, G. A. Voth, P. Salvador, J. J. Dannenberg, S. Dapprich, A. D. Daniels, O. Farkas, J. B. Foresman, J. V. Ortiz, J. Cioslowski and D. J. Fox, *Gaussian 09 (Revision D.01)*, Gaussian Inc., Wallingford, CT, 2009.