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A "seat-squatting" strategy *via* lithium substitution to suppress Fe-migration in Na layered oxide cathodes†

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Na-ion batteries (NIBs) are emerging as a promising alternative to Li-ion batteries (LIBs). To align with sustainability principles, the design of electrode materials must incorporate considerations for abundant and environmentally friendly elements, such as redox-active Fe. Despite its appeal, the enduring challenge of Fe migration in layered cathodes remains inadequately addressed over decades. Here, we propose a "seat-squatting" strategy *via* Li-substitution to fundamentally suppress Fe migration. Li is strategically introduced to migrate first, occupying available migration sites without inducing structural damage and effectively raising the activation energy for Fe migration. Experimental and theoretical validation using O3-Na$_{0.83}$Li$_{0.17}$Fe$_{0.33}$Mn$_{0.5}$O$_2$ (NaLFM) demonstrates a robust suppression of irreversible Fe migration. As a result, the NaLFM cathode delivers enhanced structural and electrochemical cycling stability. This work illustrates a compelling strategy to curb irreversible Fe migration in NIBs, offering a pathway for the development of stable and cost-effective layered oxides based on Fe redox centers.

Broader context

Transition metal-based cathode materials play a pivotal role in advancing rechargeable battery technologies, particularly for applications in electric vehicles and grid-scale energy storage systems. Among these, Fe, abundant in Earth's crust, stands out for its potential in enhancing the cost competitiveness of batteries. While LiFePO$_4$ has been widely adopted, the emergence of Na-ion batteries (NIBs) presents an opportunity to leverage Fe's advantages further. However, Fe-containing cathodes in NIBs face challenges such as Jahn–Teller distortion and migration issues, compromising their performance and durability. Despite efforts to understand Fe migration, existing strategies often prioritize reducing Fe content or resort to costly element substitutions, undermining the goal of maximizing Fe utilization. Addressing this gap, our study introduces a novel 'seat-squatting' strategy through lithium substitution to fundamentally suppress Fe migration in NIB cathodes. Through computational simulations and experimental validation, we demonstrate that Li incorporation within the cathode structure effectively impedes Fe migration, leading to enhanced structural stability and battery performance. Our findings highlight the potential of this approach in enabling the development of stable and cost-effective Fe-based cathode materials for next-generation NIBs, paving the way for sustainable energy storage solutions.

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Introduction

The abundance of Fe, a multi-valent transition metal, in Earth's crust makes it ideal for rechargeable batteries. $LiFePO_4$, for example, is a popular cathode material for use in electric vehicles and grid-scale energy storage systems due to its exceptional performance and low cost.[1,2] Na-ion batteries (NIBs) have emerged as contenders to replace lithium-ion batteries (LIB), inheriting many of the desirable traits of LIBs.[3–5] To maximize cost competitiveness, it is desirable to increase the concentration of Fe as the redox center in NIB cathodes.[6,7] However, Fe-containing layered cathodes typically exhibit a Jahn–Teller (J–T) distortion and migration issues, which can jeopardize the layered structure, leading to reduced capacity and cycle life.[8–13] Consequently, the development of effective NIB cathodes hinges on finding strategies to impede iron migration.

It is intriguing that, despite the numerous reports on NIB cathodes, the research on Fe migration has primarily focused on confirming its existence, with limited efforts invested in developing effective mitigation strategies.[8,12,14,15] Among the existing literature, computational studies have pinpointed that local Fe enrichment and the Jahn–Teller (J–T) effect of $Fe^{4+}O_6$ are the key factors triggering Fe migration.[16–18] Conversely, other studies have centered on reducing Fe content through substitution to minimize structural damage arising from Fe migration.[19–28] This approach represents a reversal of priorities, as NIB cathodes should ideally maximize Fe utilization, rather than resorting to the use of more expensive elements like Ni and Co for substitution. Boivin *et al.* recently reported that Mg substitution can enhance the oxidation degree of Fe^{3+}, effectively limiting the amount of Fe^{3+} that can migrate at high voltages. Furthermore, the reversible migration of Mg can delay the P–O phase transition, thereby suppressing Fe migration.[29] However, this method has its limitations, including the instability of Fe^{4+} and its susceptibility to being reduced to Fe^{3+} by the electrolyte.[8] Moreover, the limited mobility of Mg does not provide a long-term solution.[30]

In this study, we introduce a facial "seat-squatting" strategy by Li-substitution to fundamentally suppress Fe migration. Our density functional theory (DFT) calculations demonstrate that the inclusion of smaller Li within the Na layer significantly increases the activation energy for Fe migration. To validate our hypothesis, we synthesized O3-$Na_{0.83}Li_{0.17}Fe_{0.33}Mn_{0.5}O_2$ (NaLFM) and compared it with our previously reported O3-$Na_{0.83}Mg_{0.33}Fe_{0.17}Mn_{0.5}O_2$ (NaMFM), which contains half the Fe content yet experiences Fe migration.[30] A comprehensive analysis, combining operando X-ray diffraction (XRD), ^{57}Fe-Mössbauer spectroscopy (Fe-MS), and ^7Li solid-state nuclear magnetic resonance (ssNMR) experiments, unequivocally demonstrates the effective suppression of the irreversible migration of Fe from an octahedral site in the transition metal (TM) layer to a tetrahedral site in the Na layer during deep desodiation in NaLFM. This suppression is accompanied by excellent structural stability. Our proposed strategy is substantiated by nudged elastic band (NEB) calculations. The O3-NaLFM exhibits a higher half-cell reversible capacity of $\sim$220 mA h g^{-1} at 10 mA g^{-1}, and the NaLFM/hard carbon full cell delivers an impressive specific energy of up to 270 W h kg^{-1}

(total mass of cathode and anode active materials) with 93% and 85% capacity retention after 100 and 200 cycles, respectively. Our work underscores the potential of Li's "seat-squatting" effect for NIBs, providing an effective means to suppress irreversible Fe migration. This strategy opens the door to the development of more stable and cost-effective layered oxides based on Fe redox centers through the "seat-squatting" approach.

Results

Design criteria for the "seat-squatting" strategy

In this work, we have pursued a "seat-squatting" strategy, and the objective is to identify an element that can migrate more readily than Fe but, critically, without causing significant structural damage. In essence, we seek an element with similar ionic radii but a lower valence than the transition-metal cations, thereby increasing the activation energy required for Fe migration and, in turn, addressing the challenge of Fe migration.

Studies have shown that Li_{TM} (Li in transition metal layer) in Li-rich materials migrates to the alkali layer during charging, and, under specific local conditions, Li migration can occur without encountering an activation barrier.[31] Furthermore, investigations into NIBs have uncovered instances of reversible Li_{TM} migration between the transition metal (TM) layer and the Na layer.[32,33] Drawing inspiration from these findings, we posit that Li may be the ideal candidate to implement the "seat-squatting" strategy. Specifically, Li is more readily incorporated into the TM sites due to its small ionic radius.[34] Additionally, the migration of Li is not expected to cause significant alterations to the original structure, primarily due to its smaller radius and +1 valence.[33,35] Moreover, reversible hopping of lithium ions between TM layers and Na layers at high voltages can effectively stabilize the host structure after a high-level sodium deintercalation process.[34,36–40]

To explore the "seat-squatting effect" of Li^+, we conducted initial energy calculations on $C2/m$ $Na_{0.33}FeO_2$ and Li-substituted $Na_{0.33}FeO_2$ systems, where Li^+ was introduced at the tetrahedral site of the Na layer.[16] Our calculations indicate that the energy barrier for Fe migration from an octahedral site in the TM layer to a tetrahedral site in the Na layer of $Na_{0.33}FeO_2$ is lower than that of Li-substituted $Na_{0.33}FeO_2$ (Fig. 1 and Fig. S1, ESI†). This suggests that Li^+ occupying the tetrahedral site in the Na layer can raise the energy barrier for Fe migration, implying that Li_{TM} may have the capability to impede Fe migration in layered oxides like $NaFeO_2$. Our energy calculations have thus established the feasibility of the "seat-squatting" strategy, motivating us to extend our hypothesis to experimental scenarios.

Lithium occupancy

The crystal structure of NaLFM was analyzed by neutron powder diffraction (NPD) and neutron pair distribution function (nPDF) measurements and refined using the Rietveld method. As shown in Fig. 2(a), the NPD patterns perfectly match the O3-type $NaFeO_2$ structure with a space group (SG) of $R\bar{3}m$. The NPD refinement yielded a chemical composition of $Na_{0.83}Li_{0.17}Fe_{0.33}Mn_{0.5}O_2$,
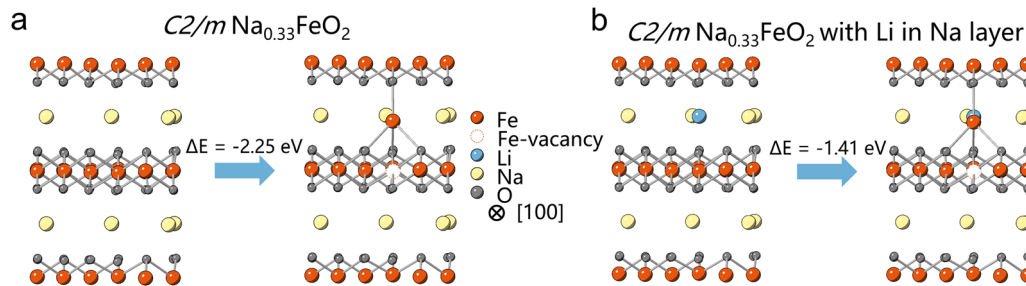
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Fig. 1 Energy calculation of Fe-migration's energy barrier on (a) $C2/m$ $Na_{0.33}FeO_2$ and (b) Li-substituted $Na_{0.33}FeO_2$.

which aligns with the results obtained from inductively coupled plasma optical emission spectroscopy ($Na_{0.84}Li_{0.16}Fe_{0.34}Mn_{0.52}O_2$), as presented in Table S1 (ESI†). The nPDF results for NaLFM, illustrated in Fig. 2(b), were refined using the O3 structure as the model, and the outcomes are consistent with those from the NPD patterns. The refinement resulted in an R_w value of 17.753%, as listed in Table S3 (ESI†). The refined lattice parameters for the NaLFM sample are $a = 2.9445$ Å and $c = 16.3372$ Å, signifying that the distance between neighboring transition metal (TM) layers is ~5.45 Å. This value corresponds to the measurement from the HAADF-STEM image (Fig. 2(c)). The results of both NPD and nPDF Rietveld refinements (Table S3, ESI†) reveal that ~80% of Li ions occupy the TM sites, while the remaining 20% of Li ions are located in the alkali metal (AM) sites within NaLFM. These findings are strongly supported by the resonance observed at ~650 ppm, corresponding

to the presence of Li in the AM sites, as indicated by [7]Li solid-state pj-MATPASS magic-angle spinning (MAS) nuclear magnetic resonance (NMR) spectroscopy (Fig. 2(d)). To emphasize the Li distribution, the molecular formula of NaLFM will be referred to as $Na_{0.83}Li_{0.035}[Li_{0.132}Fe_{0.33}Mn_{0.5}]O_2$, where the Li elements inside the square brackets represent those located in the TM layers, and the Li element outside the square brackets corresponds to those situated in the AM layers. Fig. S3 (ESI†) displays the EDS mapping results of NaLFM, while Fig. S4 (ESI†) shows the EELS mapping of Li. These analyses reveal the homogeneous distribution of Na, Li, Fe, Mn, and O ions within the particles. The SEM image (Fig. S5, ESI†) demonstrates that the sample mainly consists of micrometric platelets, displaying a lamellar structure commonly observed in layered O3 cathode materials.[30] The surface appears clean and smooth, indicating good crystallization of the particles.
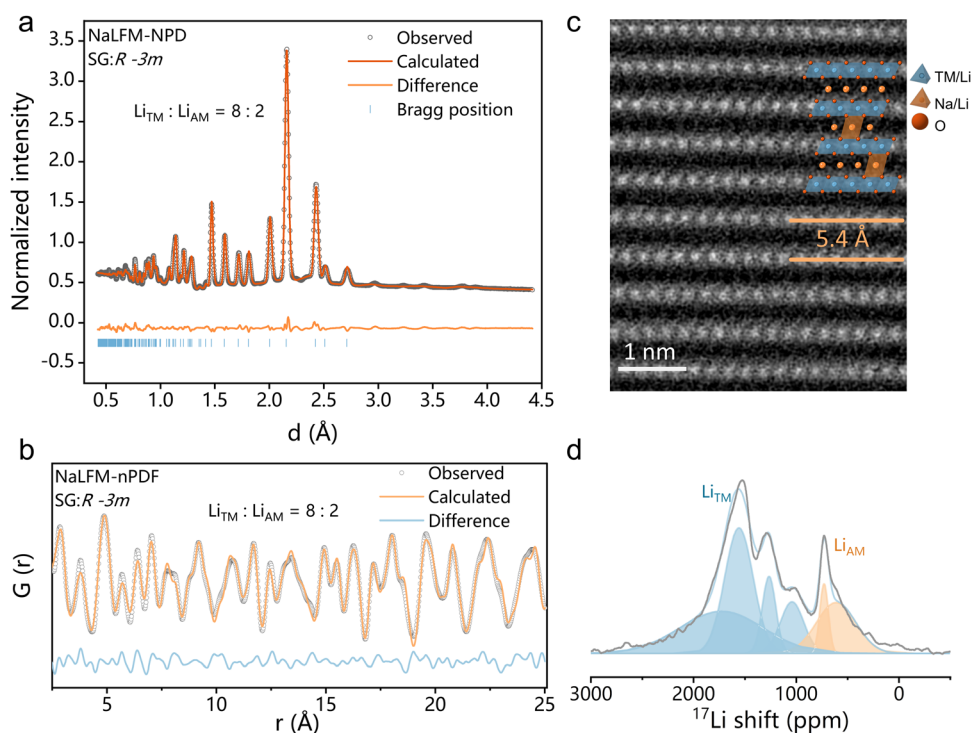

Fig. 2 Characterization of the structural and morphological properties of O3-NaLFM. (a) Refined NPD pattern of O3-NaLFM. (b) nPDF pattern and Rietveld refinement profile. (c) Atomic-resolution high-angle annular dark field (HAADF) scanning transmission electron microscopy (STEM) images along the [100] zone axis. Inset: the schematic illustration of the crystal structure of NaLFM. (d) ^{7}Li pj-MATPASS MAS NMR spectra of NaLFM.

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The crystal structure of NaMFM is shown in Fig. S2 and Table S2 (ESI†).

Electrochemistry and redox mechanisms

Electrochemical analyses were performed in both half-cells (Fig. 3(a) and Fig. S6, ESI†) and in full-cells (Fig. 3(b) and (c)) using hard carbon as the negative electrode (see Fig. S7 for hard carbon profile, ESI†). In the half-cell setup, the initial two galvanostatic charge/discharge profiles of NaLFM and NaMFM cathodes were examined at a current density of 10 mA g^{-1} within a voltage range of 1.5–4.5 V (Fig. 3(a)). Both cathodes displayed a characteristic voltage plateau during the initial charge, resulting in a capacity of approximately 200 mA h g^{-1}, corresponding to the removal of about 0.8 Na$^+$ ions per formula unit. While the discharge capacities were similar, the discharge profiles of NaLFM and NaMFM revealed subtle differences. Notably, NaMFM exhibited higher polarization during charge and discharge, indicating a more significant energy penalty during the deintercalation/intercalation process. Additionally, NaMFM experienced pronounced capacity decay after the second discharge due to irreversible phase changes caused by Fe migration

during initial charging (Fig. S6, ESI†).[30] The NaLFM thus delivers much better capacity retention than NaMFM after 50 cycles. To evaluate materials in practical applications and mitigate the impact of the unstable solid–electrolyte interface (SEI) on the Na anode, full-cell tests using a hard carbon negative electrode were conducted. The voltage *versus* specific capacity profiles for NaLFM and NaMFM full cells over the initial two cycles at a current of 10 mA g^{-1} are shown in Fig. 3(b), illustrating capacity loss and increased polarization in the case of NaMFM. NaLFM cathodes demonstrated enhanced cycling performance, retaining 93% and 85% of their capacities after 100 and 200 cycles, respectively, compared to NaMFM cathodes, which retained 85.5% after 100 cycles and 72% after 200 cycles (Fig. 3(c)). Furthermore, NaLFM electrodes exhibited higher and more stable energy efficiency than NaMFM electrodes (Fig. S8, ESI†). These results highlight the effectiveness of Li substitution in inhibiting Fe migration, preserving structural integrity, and providing NaLFM with excellent electrochemical performance during Na$^+$ intercalation/deintercalation.

To elucidate changes in the electronic structure and local environment of NaLFM, K-edge X-ray absorption near edge
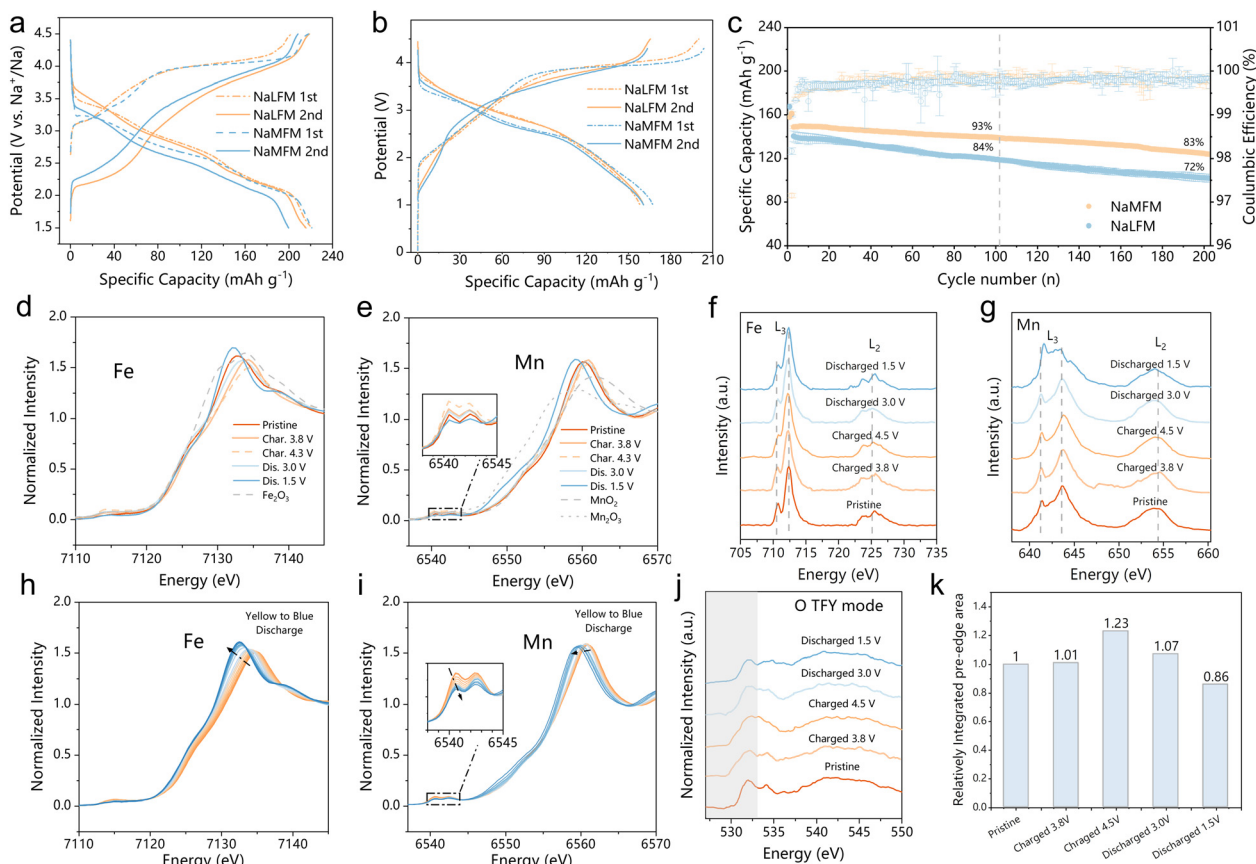

Fig. 3 Electrochemical performance comparison of O3-NaLFM and O3-NaMFM and redox mechanism (a) Comparison of galvanostatic charge and discharge profiles of the half-cell at 10 mA g^{-1} within 1.5–4.5 V (b) Galvanostatic charge–discharge curves for the full cell test at 10 mA g^{-1} between 1–4.5 V for NaLFM and 1–4.3 V for NaMFM. (c) Cycle performance of NaMFM/hard carbon and NaLFM/hard carbon full cell at 50 mA g^{-1}, The full cell was precycled at 10 mA g^{-1}. Error bars: standard deviation of three cells for each sample. (d) and (e) Ex-situ XANES at (d) Fe and (e) Mn K-edges for NaLFM at various states during the first cycle. Spectra of Fe$_2$O$_3$ at Fe–K-edge, MnO$_2$, Mn$_2$O$_3$ at Mn K-edge are also added as references. (f) and (g) TEY mode soft XAS spectra at (f) Fe L$_{2,3}$-edge and (g) Mn L$_{2,3}$-edge for NaLFM at different states. (h) and (i) *Operando* XANES at (h) Fe and (i) Mn K-edges for NaLFM during the first discharge process. (j) TFY mode soft XAS spectra at the oxygen K-edge for NaLFM at different states. (k) Comparison of the integrated area under the pre-edge (ranging from 528 to 533 eV) of the O K-edge XAS during the first cycle derived from TFY mode.

structure (XANES) and soft X-ray absorption structural (sXAS) spectra were obtained at Fe- and Mn-L2,3 edges in total electron yield (TEY) modes at various charge/discharge states in the first cycle. Fig. 3(d) and (e) show the normalized Fe and Mn K-edge XANES spectra at different charge and discharge states. The Fe K-edge shift indicates a valence change from +3 to a higher value, in line with the observed shift in the Fe L-edges (Fig. 3(f)). In contrast, the Mn K-edge showed minimal changes, signifying distortions in the MnO_6 octahedra rather than variations in the oxidation state.[41,42] Fig. 3(g) demonstrates that the Mn L-edge sXAS remains unchanged during 1st charging, indicating the maintenance of Mn ions in their Mn^{4+} states upon Na^+ deintercalation. Upon discharging to 1.5 V, both Mn K-edge and Mn L_3-edge peaks shifted to lower energy regions compared to the fresh electrode, implying a reduction in Mn valence. The Fe K-edge and L-edge shifts exhibited high reversibility throughout the charge–discharge process.

Operando X-ray absorption spectroscopy (XAS) was employed to investigate changes in the electronic structure of Fe and Mn during the first discharge of NaLFM. As the voltage decreased to 2.6 V (Fig. 3(h) and (j)), the Fe K-edge shifted to lower energy by 3.8 eV, implying a reduction of Fe. Further discharge to 1.5 V showed negligible changes in the Fe XANES spectra, suggesting no further reduction at this voltage region. In contrast, operando Mn K-edge XANES spectra (Fig. 3(j)) exhibited significantly different behavior. Mn ion oxidation states remained stable until 2.6 V, beyond which they gradually reduced, as indicated by the decreased half-height of the lower energy pre-edge (Fig. S10, ESI†). Notably, we used the half-height of a lower energy peak located at the Mn K pre-edge of the standard manganese-based compounds for this study, due to Mn K-edge spectrum's inherent complexity, direct differentiation of Mn ion oxidation states through absorption edge shifting is difficult.[41,43] This particular peak was chosen as an indicator due to its strong linear correlation (correlation coefficient of 0.9, as shown in Fig. S11, ESI†) with the valence state of Mn, thus serving as a reliable means to assess Mn oxidation states. These findings suggest that Fe and Mn alternately contribute to capacity during the first discharge, with oxygen reduction also playing a role in charge compensation, as evident from the transfer of nearly 0.46 electrons above 2.6 V (approximately 125 mA h g^{-1}), whereas Fe can only provide a maximum of 0.33 electrons (approximately 90 mA h g^{-1}).

O K-edge spectra were measured in total electron yield (TEY, probing up to ~5 nm) modes and total fluorescence yield (TFY, probing up to ~100 nm) of sXAS to explore the involvement of oxygen redox in charge compensation (Fig. S12 (ESI†) and Fig. 3(j)). Na_2CO_3 had a peak of 533.5 eV in the O–K edge spectra, which vanished during charging and reappeared at 1.5 V in both TEY and TFY modes.[44] The peaks observed at 529.5 and 532 eV correspond to the unoccupied Fe/Mn 3d-O 2p t_{2g} and e_g^* hybridized states, respectively. Upon charging from OCV to 4.5 V, the density of unoccupied states just above the Fermi level increased continuously, whereas during the reverse discharge, the density of unoccupied states declined continuously, suggesting the reduction of O anions. The integrated area under the O K-edge pre-edge (528 to 533 eV) at different

stages during the first cycle was compared in the TFY mode (Fig. 3(k)). The pre-edge peak area increased while charging, demonstrating an increase in O 2p holes and the average effective charge, indicating oxygen's charge compensation role. During discharge, the integrated area of the pre-edge peak decreased, suggesting the high reversibility of oxygen anion-redox in NaLFM. The O K-edge sXAS spectra demonstrated that NaLFM exhibited reversible oxygen anion-redox throughout the voltage range during charge and discharge, thus together with TM redox, making this a hybrid anion- and cation-redox (HACR) cathode.[45] Furthermore, the effect of Li substitution in active anion-redox reactions (ARR) was investigated further using density of states (DOS) calculations (Fig. S13, ESI†). The results revealed that Li-substituted samples have a higher anionic redox activity of O^{2-}/O^-.

Lithium substitution suppresses Fe migration

To investigate the impact of Li^+ on structural changes in Na-half cells, we conducted operando XRD analysis on both NaMFM and NaLFM (Fig. 4(a) and (b)). Up to 3.8 V, NaMFM and NaLFM display nearly parallel phase evolution. However, beyond 3.8 V, more complex structural transitions occur in NaMFM compared to the more straightforward evolution in NaLFM. In the case of NaMFM cycled beyond 3.8 V, a distinctive peak emerges around 17° and shifts to a higher angle as Na is removed. This indicates a reduction in the c lattice parameter, and all of the peaks are broadened as Na is removed. As we previously reported, this phase is assigned to the "X" phase, comprising P3 and the fully desodiated O1 phase with Fe migration.[30] Fe migration significantly reduces the unit-cell volume, which is detrimental to the cycle stability. In contrast, NaLFM shows a smoother transition from P3 to OP2 over the same voltage range. The P3$_{(00l)}$ peaks shift to higher angles with slightly reduced intensity. Importantly, most P3-associated peaks remain after charging, indicating fewer O-type stacking faults in the OP2 phase. We attribute the structural failure and capacity loss to volume contraction and crystallinity loss due to Fe migration. Here, the large amount of P3 phase retention in the material means that the O-type stacking faults available for Fe migration are reduced, thereby limiting the migration of Fe. Moreover, the preserved crystallinity and lower c-axis contraction suggest better structural reversibility. This suggests that Li's easier migration plays a key role in dampening the effects of Na removal and blocking Fe migration, resulting in a gentler phase transition for NaLFM during charging.

To verify our hypotheses and gain a comprehensive understanding of Li and Fe migration during Na (de)intercalation, we performed ex situ ^{7}Li pj-MATPASS NMR and ^{57}Fe-Mössbauer spectroscopy. Fig. 4(c) illustrates changes in Li's local environment during Na (de)intercalation. We observe two major resonance clusters: one centered around 1000–1750 ppm representing Li sites in the transition metal layer (Li$_{TM}$), and the splitting into four lines at 1712 ppm (Li$_{TM1}$), 1544 ppm (Li$_{TM2}$), 1250 ppm (Li$_{TM3}$) and 1300 ppm (Li$_{TM4}$) probably stem from the varied Fe:Mn ratio of surrounding TMO$_6$ (TM = Fe,Mn) octahedron.[46] In addition, the minor resonance at ~650 ppm is assigned to Li sites

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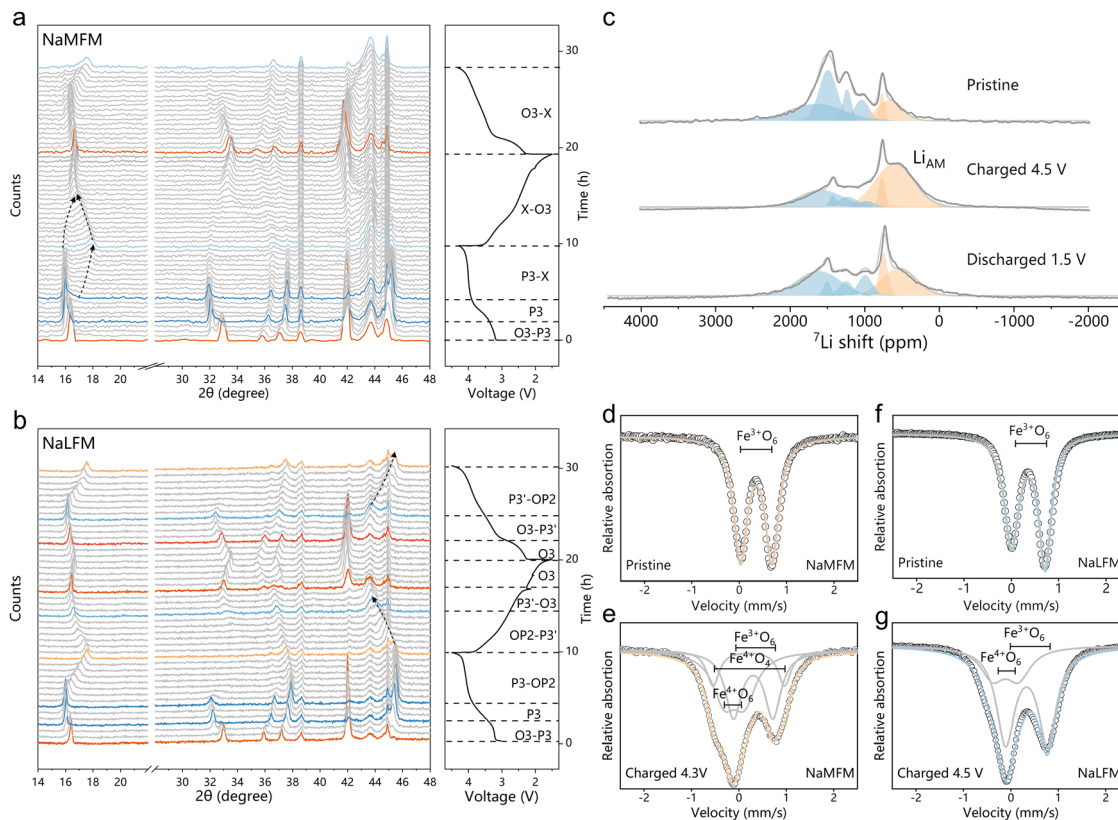This journal is © The Royal Society of Chemistry 2024

Fig. 4 Structural evolution. (a) and (b) Operando XRD patterns collected during the charge/discharge process of (a) NaMFM and (b) NaLFM electrode cycled between 1.5 and 4.3 V at a current of 20 mA g^{-1}. (c) ^{7}Li pj-MATPASS NMR spectra under different charge/discharge states of NaLFM during the first cycle. The MAS frequency is 30 kHz for ^{7}Li NMR. (d) and (e) *Ex situ* ^{57}Fe-Mössbauer spectroscopy for (d) NaMFM and (e) NaMFM after charging to 4.3 V, and (f) NaLFM and (g) NaLFM after charging to 4.5 V.

in the AM layer, and the splitting into two lines at 719 ppm (Li$_{AM1}$), 610 ppm (Li$_{AM2}$).[33,47] As charging progresses, the Li$_{TM}$ peak decreases, while the broad peak at ~610 ppm, assigned to migrated Li^{+} in the AM plane (Li$_{AM2}$), grows.[31,36,48] The Li$_{AM2}$ could be attributed to Li^{+} ions in the O-type layers of the high-voltage "OP2" phase (potentially occupying both octahedral and tetrahedral sites[49]), a formation corroborated by operando XRD characterizations. The out-of-plane migration of Li ions is largely reversible, as the Li$_{AM2}$ peak fades away upon discharge and the Li$_{TM}$ peak regains dominance.

Fig. 4(d) and (e) presents the ^{57}Fe-Mössbauer spectroscopy of NaMFM and NaLFM samples at different charge states, with fitted parameters listed in Table 1. The pristine samples exhibit similar spectra with an isomer shift of ~0.36 mm s^{-1} and a quadrupolar splitting of ~0.70 mm s^{-1}, indicative of high-spin Fe^{3+} in an octahedral environment. Charged materials are fitted with three components. The main component represents Fe^{3+}O$_6$ in an octahedral environment with a lower isomer shift (~0.30 mm s^{-1}) and a larger quadrupolar splitting (~0.85 mm s^{-1}) than its pristine counterpart. The former is due to the covalency of the M–O bond increasing upon deinter-calation, which increases the electron density at iron nuclei,[50] the latter is due to the distorted local environment.[51] Due to the non-centrosymmetry of its ligand environment, the second component with an isomer shift of 0.20 mm s^{-1} and a high

quadrupolar splitting of 1.5 mm s^{-1} is assigned to Fe^{3+}O$_4$ (tetrahedral coordination).[12] The third component, with an isomer shift close to zero and a quadrupolar splitting of ~0.5 mm s^{-1}, aligns with Fe^{4+}O$_6$ in layered oxides.

Comparing fully charged NaMFM and NaLFM samples, NaMFM exhibits clear Fe migration, while NaLFM does not. Combined with the ^{7}Li pj-MATPASS NMR results, all the phenomena strongly suggested that Li, who is more easily able to migrate than Fe, has grabbed the migratable site from Fe during charge, thereby inhibiting the migration of Fe. Furthermore, Li ion out-of-plane migration is mostly reversible, resulting in gentler structural changes. Additionally, migrated Li atoms during charging release repulsive forces between neighboring oxygen layers, anchoring the adjacent TM layer to

Table 1 ^{57}Fe-Mössbauer spectroscopy parameters

		Component	IS (mm s^{-1})	QS (mm s^{-1})	Area (%)
NaMFM	Pristine	Fe^{3+}O$_6$	0.3628	0.6665	100
	Charged 4.3 V	Fe^{3+}O$_6$	0.3019	0.8260	42.19
		Fe^{4+}O$_6$	−0.0943	0.4287	38.92
		Fe^{3+}O$_4$	0.2081	1.5110	18.89
NaLFM	Pristine	Fe^{3+}O$_6$	0.3630	0.7114	100
	Charged 4.5 V	Fe^{3+}O$_6$	0.3309	0.8817	70.53
		Fe^{4+}O$_6$	−0.1114	0.5491	29.47
		Fe^{3+}O$_4$	—	—	0

prevent further P to O transformations and minimize volume changes.

Discussion

"Seat-squatting" mechanism

In the investigation of Fe and Li migration behaviors in the O-type layers of the high-voltage "OP2" phase in de-sodiated NaLFM, we employed computational methods, specifically the bond-valence (BV)[38,39] and nudged elastic band (NEB) methods,[40,41] as outlined in the Methods section. Initially, the BV-based method was utilized to identify potential ionic transportation channels. As depicted in Fig. 5(a), the calculated isosurfaces of potential energies in de-sodiated NaLFM illustrate continuous networks for Li and Fe ions, delineating migration pathways that connect Fe and Li ions from an octahedral site in the TM layer to a tetrahedral site in the Na layer.

To delve deeper into the kinetic properties uncovered by the BV method, we conducted NEB calculations to determine activation energies for the aforementioned hopping pathway of Fe and Li ions. The calculated barrier shapes and corresponding activation energies for Fe and Li ions are depicted in Fig. 5(b) and (c). Our computations reveal that the activation energy of Li^+ (0.45 eV) is significantly lower than that of Fe^{3+} (3.0 eV), indicating that Li^+ is more prone to migration than Fe^{3+}. Furthermore, once Li^+ migrates to the tetrahedral site in the Na layer, the activation energy for Fe^{3+} to migrate increases by 0.5 eV, making it more challenging for Fe^{3+} to move. Additionally, as the number of Li ions occupying tetrahedral sites increases, the available tetrahedral sites in the Na layer decrease, further impeding Fe migration. Our theoretical calculations confirm that Li ions impede Fe migration, thereby enhancing the performance of Na-ion cathodes.

Li reversibility

Upon the release of Na ions, Li ions migrate from the octahedral center of the transition metal layer to the tetrahedral center of the Na ion layer, effectively impeding the migration of transition metal Fe ions. A pivotal question arises: can these Li ions undergo reversible migration back to the transition metal layer during the discharge process, and if so, to what extent? To address this inquiry, we conducted theoretical calculations. To simulate the migrated Li's behavior during the discharge process, we meticulously selected and analyzed 18 typical Na ion configurations for $Na_{0.33}Li_{0.17}Fe_{0.33}Mn_{0.5}O_2$, as depicted in Fig. S16 (ESI†). These 18 configurations were further categorized into four structure types based on the number of Na ions occupying the Li's first-nearest neighbor positions: 3 first-nearest neighbor (N-3), 2 first-nearest neighbor (N-2), 1 first-nearest neighbor (N-1), and 0 first-nearest neighbor (N-0) atomic coordination.

Following structure optimization, it was observed that all N-3, N-1, and N-0 configurations exhibited a tendency for Li ions to reoccupy the octahedral positions within the transition metal (TM) layer, while only one structural type, N-2,

demonstrated a propensity for Li ions to remain within the Na layer. The calculation results underscore that, during the discharging process, the arrangement of Na ion configurations, linked to the Coulombic repulsion magnitude, plays a pivotal role in determining the reversibility of Li ions. Among the aforementioned Na ion configurations, the lower energy configurations were associated with N-3, N-1, and N-0, while N-2 configurations exhibited higher energy levels (Fig. 5(e)). This observation suggests that, in the context of the discharging process, the formation of N-3, N-1, and N-0 configurations is more favorable, thereby facilitating the reversible migration of Li ions between the TM layer and Na layer.

Based on our experimental and computational findings, Li has proven to play a pivotal role in effectively suppressing Fe migration in the cathode. Moreover, the migration of Li exhibits a remarkably high degree of reversibility. Additionally, regarding the small fraction of Li that remains in the sodium (Na) layer, it can continue to serve as a pillar to back-stop the inter layer gliding. However, this approach is not without inherent challenges that require attention. For example, the small amount of migrated Li residue may be depleted upon Na deintercalation in very-high voltage regions (refer to ICP results in Table S4, ESI†), and Li migration may also result in oxygen loss,[35] limiting the cycle life somewhat at very high charging voltages.

In this study, we propose a simple yet potent approach to restrain Fe migration in the cathode, leveraging Li's natural ability to inhibit Fe migration in layered oxides undergoing O-type phase transitions. For practical applications, since Li acts as an inert dopant and does not contribute to capacity, the optimal Li/Fe ratio needs to be optimized based on the specific composition to achieve an ideal balance among cost, capacity, and cycling stability. Therefore, when designing layered cathode materials using the cost-effective Fe as the redox center, pairing it with Li is an excellent choice, as not a lot of Li is needed to stabilize the heavily desodiated structure.

Conclusion

Our proposed "seat-squatting" strategy to mitigate Fe migration, which involves utilizing the more mobile Li ions to precede Fe migration, thereby occupying the available migration sites and increasing the activation energy for Fe migration, was validated through theoretical calculations and detailed experiments. This approach fundamentally suppresses Fe migration and improves the performance of the NIB cathode material.

The O3-type NaLFM has shown a remarkable full cell specific capacity of $\sim$170 mA h g^{-1} and excellent cycling stability, maintaining 85% of its initial capacity after 200 cycles. In contrast to O3-NaMFM, our experimental results indicate that there is no Fe migration in the O3-NaLFM system, even though its Fe content is twice that of the control material O3-NaMFM, as confirmed by operando XRD and [57]Fe-Mössbauer spectroscopy. Solid-state ^{7}Li NMR experiments also demonstrate the reversibility of Li migration. Our experiments suggest that the "seat-squatting" effect of Li effectively suppresses Fe
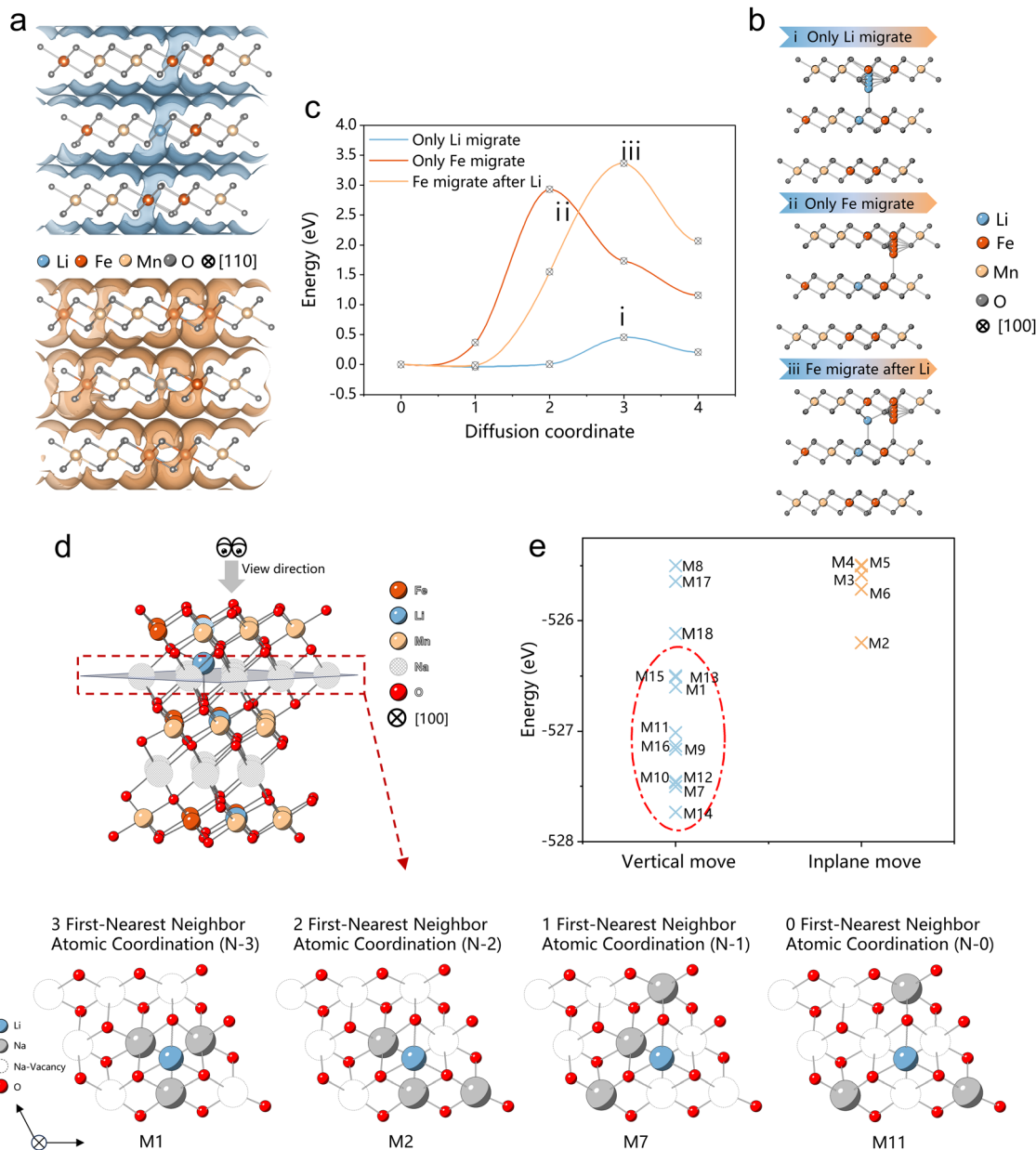
Fig. 5 Theoretical calculations (a) bond-valence (BV) calculation of migration channels for Li and Fe ions, (b) illustration of three different migration scenarios for nudged elastic band (NEB) calculations, and the (c) corresponding activation energy. (d) The Illustration example of four different Na arrangement scenarios (N-3, N-2, N-1, and N-0) for $Na_{0.33}Li_{0.17}Fe_{0.33}Mn_{0.5}O_2$, along with additional N-3, N-2, N-1, and N-0 configurations as depicted in Fig. S13 (ESI†). The 9 Na ions in the Na layer are divided into two groups based on their proximity to the Li ion: the first-nearest neighbor positions, containing three Na ions, and the non-first-nearest neighbor positions, comprising six Na ions. N-3/N-2/N-1/N-0 configurations require three/two/one/zero Na ions to be positioned at the first-nearest neighbor positions of the Li ion, while the remaining Na ions are situated at non-first-nearest neighbor positions. (e) Calculated total energies of 18 configurations for $Na_{0.33}Li_{0.17}Fe_{0.33}Mn_{0.5}O_2$, with a total of 18 unique configurations calculated out of all 84 non-symmetry-equivalent configurations.

migration. Furthermore, BV and DFT calculations theoretically support our findings, indicating that Li is more likely to migrate than Fe and that Fe migration becomes more difficult after Li migration.

In this work, we proposed a simple yet effective strategy to solve the long-standing issue of Fe migration, thereby redirecting the research emphasis of layered Na-ion battery cathodes back to Fe as the redox center and paving the way for the development of high-performance and cost-effective Na-ion cathodes.

Methods

Material synthesis. $Na_{0.83}Li_{0.17}Fe_{0.33}Mn_{0.5}O_2$ (NaLFM) and $Na_{0.83}Mg_{0.33}Fe_{0.17}Mn_{0.50}O_2$ (NaMFM) were synthesized by a solid-state reaction. Stoichiometric precursors of Na_2CO_3 (Alfa, 99.5%), MgO (Aladdin, >97%), MnO_2 (Aladdin, 98%), Li_2CO_3

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(Aladdin, 99.9%) and Fe_2O_3 (Aladdin, 99.9%) were thoroughly mixed in an agate mortar and pressed into pellets under a pressure of 10 MPa, which were then calcined at 900 °C for 15 h in air and naturally cooled to room temperature. Following the heat treatment, both materials were transferred to an Ar-filled glovebox to avoid exposure to moisture. It should be noted that no excess Na_2CO_3 was used in the synthesis.

Electrochemical measurements. The working electrode was prepared by coating the mixture of the active material, carbon black, and polyvinylidene fluoride binder at a weight ratio of 7 : 2 : 1 in *N*-methyl-2-pyrrolidone onto an Al foil. The loading mass of active material in each electrode pellet of 10.0 mm in diameter was 3–4.0 mg cm^{-2}. HC anodes were prepared by spreading a slurry consisting of hard carbon (HC), sodium alginate binder, and acetylene black (92 : 4 : 4) on Al foil for full cells, with approximately 2.5 mg cm^{-2} of active anodes. After drying at 100 °C under vacuum for 12 hours, the electrodes were fabricated into CR2032 coin-type cells in an argon-filled glove box (H_2O, $O_2 < 0.1$ ppm). Glass fibers and sodium metal/HC were used as separators and counter/reference electrodes, respectively. 1 M $NaClO_4$ in propylene carbonate (PC) with fluoroethylene carbonate (FEC, 2% in volume) was used as the electrolyte. Charge and discharge measurements were conducted on the Land CT2001A battery test system (Wuhan, China) at various voltage windows. The full cells were charged and discharged in the voltage range of 1.0–4.3 V and 1.0–4.5 V with an N/P ratio of 1.1. For all experiments, at least three coin cells were used, an average discharge capacity reported, and the standard deviation among cells used as error bars in the relevant figures.

Material characterization. Powder XRD was performed using a Bruker D8 Advance diffractometer equipped with a Cu Kα radiation source ($\lambda_1 = 1.54060$ and $\lambda_2 = 1.54439$ Å) and a LynxEye_XE detector. The NPD experiments and the neutron pair distribution function (nPDF) experiments were carried out on multi-physics instrument (MPI), a total scattering neutron time-of-flight diffractometer at CSNS, Dongguan, China. Each sample was put into a ZrTi alloy tank with a diameter of 8.9 mm and the diffraction patterns were collected within the neutron wavelength range from 0.1 Å to 4.5 Å. Then the GSAS-II packages[52] and Fullprof Suite software[53] was used to analyze the crystal structure by the Rietveld refinement methods. The nPDF patterns were obtained by the Fourier transform of the reduced structure function which is merged in the Q range from 1.05 Å^{-1} to 25 Å^{-1}. The data were collected at room temperature under vacuum and then analyzed by full pattern refinement method. Data are fitted using the open-source software PDF-gui.[54] The morphology of the material was characterized on a scanning electron microscope (Hitachi S-4800) equipped with an EDX detector for element analysis. The actual chemical composition of the final materials was analyzed by inductively coupled plasma-atomic emission spectroscopy (ICP-AES, Shimadzu, ICPS-8100). Aberration-corrected scanning transmission electron microscopy (STEM) observation was carried out on a JEOL ARM200CF transmission electron microscope equipped with double aberration correctors. Atomic resolved high-angle annular dark-field (HAADF) and annular bright-field (ABF) STEM images were captured with a convergent angle of 28 mrad and acceptance angle of 90–370 and 11–23 mrad, respectively. The hard-XAS (hXAS) was conducted at beamline 9-BM, advanced photon source (APS), Argonne National Laboratory, for the Fe, Mn K-edge through the transmission mode. Data from hXAS was normalized, Fourier transformed and analyzed using the Athena packages.[55] The soft-XAS (sXAS) measurements through both TEY and TFY modes of Fe, Mn L$_{2,3}$, and O K edges were recorded at beamline 02B at Shanghai Synchrotron Radiation Facility (SSRF). The sodiated/desodiated samples were prepared electrochemically. ^{7}Li MAS NMR experiments were performed on a 400 MHz Bruker ADVANCE III spectrometer at the ^{7}Li Larmor frequency of 155.51 MHz with a triple-resonance 1.9 mm MAS probe. ^{7}Li MAS NMR spectra were all acquired using pj-MATPASS (pj = projection, MAT: magic-angle turning, PASS: phase-adjusted sideband separation) pulse sequence or rotor-synchronized Hahn-echo pulse sequence with a π/2 pulse length of 1.6 μs and a recycle interval of 20 ms. The MAS frequency was 30 kHz and the probe temperature was controlled at 298 K, the transmitter frequency was set to 1000 ppm. The number of transients was set to 100 000 for 2D pj-MATPASS experiment and thus each spectrum takes about 12 hours to acquire. All the ^{7}Li shifts were calibrated with respect to 1 M LiCl solution (0 ppm). Transmission Mössbauer spectra (MS) at room temperature were recorded using a conventional spectrometer working in constant acceleration mode with a γ-ray source of 25 mCi ^{57}Co (Rh) vibrating at room temperature. The drive velocity was calibrated using sodium nitroprusside (SNP) powder and the isomer shifts (IS) quoted in this work are relative to that of the α-Fe foil at room temperature. All the MS data were analyzed with the MossWinn 4.0 program.[56] All the samples were transferred under proper protection in any of the above tests.

The operando X-ray diffraction (XRD) signals were collected on an X'Pert Pro MPD X-ray diffractometer (D8 Advance with a LynxEye_XEdetector, Bruker) with Cu Kα1 radiation ($\lambda = 1.5405$ Å) and metal aluminum (Al) metal as the window of a specially designed electrochemical cell. Polytetrafluoroethylene (PTFE) was used as the binder of the current-collector-free electrode. The cell was cycled between 1.5 and 4.5 V *vs.* Na$^+$/Na at a current density of 10 mA g^{-1}.

First-principles calculations

In this work, all density functional theory (DFT) calculations were carried out using the Vienna ab initio simulation package (VASP) code.[57,58] The exchange–correlation effect is described *via* the generalized gradient approximation (GGA)[59] with the form of Perdew–Burke–Ernzerhof (PBE).[60] Hubbard U potential correction was applied to take into account the electronic correlation effects of transition-metal 3d electrons in Fe (4.9 eV) and Mn (5.0 eV) ions.[61] The DFT calculations employed an energy cutoff of 500 eV. Ions were fully relaxed in the optimization with the energy and force convergence criterion of 10^{-6} eV and 0.02 eV Å^{-1}, respectively. The quasi-empirical bond-valence (BV) method[62,63] was carried out to obtain the

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possible ionic transportation channels. The migration energy barriers of Li and Fe ions were obtained with the nudged elastic band (NEB) method.[64,65]

For the $Na_{0.33}FeO_2$ system, the calculations were based on a supercell obtained by expanding the conventional cell $NaFeO_2$ ($C2/m$) by a factor of $2 \times 3 \times 2$, which includes 8 Na, 24 Fe, and 48 O atoms.

In the case of de-sodiated NaLFM, the calculations were carried out using a $3 \times 3 \times 1$ supercell of the $R\text{-}3m$ $NaFeO_2$, which contained 3 Li, 9 Fe, 15 Mn, and 54 O atoms. Li $et\ al.$ reported that the energy required for Fe migration from the transition-metal (TM) layer into the Na layer drops significantly when Fe clusters together.[17] Consequently, we constructed a configuration of local Fe clusters in the TM layer, where the Li atom was surrounded by three adjacent Fe atoms and three Mn atoms. In NEB calculations, we adopted the local Fe-clusters configuration with the lowest energy to obtain the activation energies of Fe and Li ions.

In the calculations of density of states, for $NaFe_{0.5}Mn_{0.5}O_2$, $Na_{0.83}Fe_{0.5}Mn_{0.5}O_2$ and $Na_{0.83}Li_{0.17}Fe_{0.33}Mn_{0.5}O_2$, the calculations were based on the supercell obtained by $2 \times 3 \times 1$ expansion of the conventional cell $O3\text{-}NaFeO_2$ ($R\bar{3}m$), including 18 Na, 9 Fe, 9 Mn, 36 O atoms, and 15 Na, 9 Fe, 9 Mn, 36 O atoms, and 15 Na, 3 Li, 6 Fe, 9 Mn, 36 O atoms, respectively. For $Na_{0.5}Fe_{0.5}Mn_{0.5}O_2$ and $Na_{0.5}Li_{0.17}Fe_{0.33}Mn_{0.5}O_2$, the calculations were based on the supercell obtained by $2 \times 3 \times 1$ expansion of the conventional cell $P3\text{-}Na_xCoO_2$ ($R3m$), including 9 Na, 9 Fe, 9 Mn, 36 O atoms, and 9 Na, 3 Li, 6 Fe, 9 Mn, 36 O atoms, respectively. For the calculations of density of states, Gaussian smearing was employed with ISMEAR = 0 and SIGMA = 0.05.

In the calculations of structure optimization and static enengy for $Na_{0.44}Li_{0.17}Fe_{0.33}Mn_{0.5}O_2$, $Na_{0.33}Li_{0.17}Fe_{0.33}Mn_{0.5}O_2$ and $Na_{0.22}Li_{0.17}Fe_{0.33}Mn_{0.5}O_2$, we constructed the $3 \times 3 \times 1$ supercell based on $O3\text{-}NaFeO_2$ ($R\bar{3}m$). In these configurations, Li ions were strategically placed at the tetrahedral centers of the Na layer, whereas Na ions were randomly distributed at the octahedral positions within the Na layer.

Author contributions

Y-S. H. and X. R. conceived the project. J. L. and Y. N. developed the theory. Y. N. and Z. H. synthesized the materials and conducted the electrochemical measurements. X. D. conducted the STEM measurements. Y. N., Y. Y. and J. X. conducted NPD and nPDF measurements. Y. N. and L. Z. assembled and tested full cells. H. M. conducted theoretical calculations. X. L. and B. H. conducted ^{7}Li-ssNMR measurements. B. Z. and Z. L. conducted Fe-MS measurements. L. W., N. Z. F. D, and Y. N. conducted XAS measurements. Y. N. analyzed the data. Y. N., H. M., J. L., and Y-S. H. wrote the paper. All authors discussed and contributed to the writing.

Data availability

Data supporting the findings in the present work are available in the manuscript and ESI.†

Conflicts of interest

The authors declare no competing financial interests.

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