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Sunlight-driven photocatalytic conversion of furfural and its derivatives

Qizhao Zhang, Bang Gu  and Wenhao Fang  *

Furfural (mainly furfural and 5-hydroxymethylfurfural) and its derivatives stand out as an important platform for C5 and C6 compounds from lignocellulosic biomass. Catalytic valorization of these renewable carbohydrates not only enables the manufacture of various high-valued chemicals but also enriches routes and theories for the direct use of crude biomass. Photocatalytic conversion of furfural and its derivatives using solar energy has recently received great attention. Such an environmentally friendly and energy-saving approach enables activation and transformation of the target chemical bonds under very mild reaction conditions using photoexcited charge carriers or photogenerated reactive species. However, highly selective photocatalysts are somewhat lacking and the reaction mechanisms usually remain obscure. Herein, this review article aims to systematically summarize the recent advances in sunlight-driven photocatalytic conversion of furfural and 5-hydroxymethylfurfural to sustainable building-block chemicals. In particular, the strategies of catalyst design and the unique roles of reactive species (*i.e.*, photogenerated electrons and holes, hydroxyl and superoxide radicals, and singlet oxygen) are discussed. This allows insights into the catalytic mechanisms. In addition, the latest progress in the combination of such photooxidation with H₂ evolution or CO₂ reduction, as well as photo(electro)chemical conversion, is also reviewed. In addition to the common oxidation and reduction reactions, some nontraditional reaction paths (*i.e.*, reductive coupling, oxidative decarboxylation and ring-opening) and promising products are introduced. Finally, challenges and future opportunities from the perspective of green chemistry are also analyzed. Therefore, a bright prospect can be foreseen in the near future for many more photocatalytic valorizations of furfural-like molecules.

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1. Introduction

As an abundant and easily accessible resource, biomass provided the essential materials that have supported humanity for a long time until the rise of fossil resources.¹ Currently, the world is increasingly dependent on non-renewable fossil fuels (*i.e.*, coal, oil and natural gas) to meet the growing demand of development and the challenging requirements of modern industries.² At the same time, the huge exploitation and burning of fossil resources leads to emission of large amounts of greenhouse gases that are already causing global climate change.³ Therefore, it is an urgent task and a major research challenge worldwide to find sustainable alternatives to the nonrenewable and petroleum-based energies and chemicals. In this context, the renaissance of biomass utilization in a much more efficient manner is expected.³ That is because carbon neutrality could be achieved in theory during biorefinery processes. The emitted greenhouse gases can be recycled

and fed back to biomass resources through photosynthesis using solar energy. In light of this, innovation and complete use of abundant and renewable biomass resources are particularly important in the pursuit of a sustainable future.

Plant materials consisting primarily of carbohydrate polymers (*i.e.*, cellulose and hemicellulose) and aromatic polymers (*i.e.*, lignin) are considered as lignocellulose and account for over 90% of all plant biomass.⁴ It is the most abundant source of renewable carbon and would not compete with food reserves.⁵ Thereby conversion of lignocellulosic biomass into value-added fuels and chemicals is a preferred option for harvesting sustainable energy and realizing carbon neutrality. In order to achieve this objective, bioplateform molecules, rather than crude biomass, are usually selected and studied in fundamental research due to the high complexity of biorefinery.^{6–9} Currently, furfural and its derivatives can be readily obtained from chemical and/or biological routes through hydrolysis and/or dehydrogenation of cellulose and hemicellulose. The biomass-derived furanic compounds mainly including furfural (FAL) and 5-hydroxymethylfurfural (HMF) are regarded as the key platform molecules in biorefining processes.^{10,11} They can be converted into a range of value-added building-block

School of Chemical Science and Technology, Yunnan University, 2 North Cuihu Road, Kunming 650091, China. E-mail: wenhao.fang@ynu.edu.cn

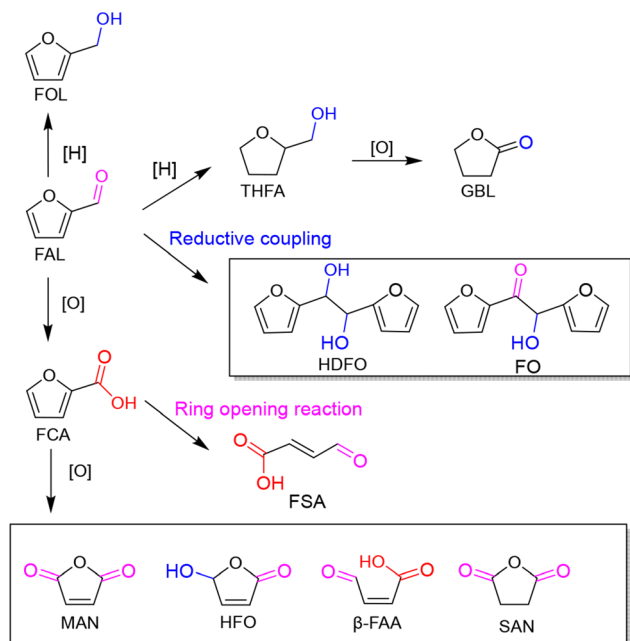


Fig. 1 A schematic diagram of photocatalytic conversion of furfural (FAL) with major pathways and products.

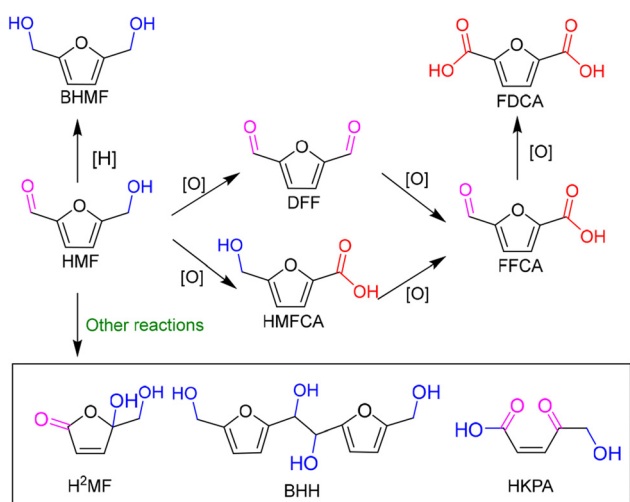


Fig. 2 A schematic diagram of photocatalytic conversion of 5-hydroxymethylfurfural (HMF) with major pathways and products.

chemicals (Fig. 1 and 2), typically furfuryl alcohol (FOL),¹² 2,5-bis(hydroxymethyl)furan (BHMF),¹³ 2,5-diformylfuran (DFF)¹⁴ and 2,5-furandicarboxylic acid (FDCA).¹⁵

Among them, DFF, FDCA and BHMF with a symmetric structure have attracted much attention. That is because they are promising monomers for manufacturing furan-based polymers which could be alternatives to nonrenewable petroleum-based aromatic monomers. For instance, DFF can be widely used in the production of organic conductors and as intermediates for drugs and antifungal agents. FDCA can serve as ideal monomer instead of terephthalic acid to synthesize

renewable bioplastics in the presence of ethylene glycol. Thus it has been listed within the top 12 value-added chemicals from biomass by the U.S. Department of Energy.¹⁶ FOL can be a building-block intermediate for manufacturing fibers, lubricants, and resins.¹²

Over the past two decades, many efforts have made to develop heterogeneous catalysts with the assistance of thermochemistry to achieve those transformations of furfural and its derivatives.^{17,18} However, the processes are usually and essentially operated by using high temperatures and/or pressures, resulting in considerable energy consumption and process cost. In contrast, the use of photocatalysis technology enables conversion of biomass to high-value organic chemicals under mild conditions and has attracted great interest due to its economic and environmental advantages. So far, preliminary studies on the photocatalytic conversion of FAL, HMF and their derivatives have been carried out.^{19–21} Notably, most of the photocatalysts are common ones already used in the classic photoreactions, *e.g.*, water splitting. In some specific reactions, it still remains quite difficult to attain both good conversion and selectivity. For instance, titanium dioxide (TiO₂), which was first applied to the photocatalytic oxidation of HMF, has an inherently large band gap.¹⁹ Hence TiO₂ can only respond to ultraviolet (UV) irradiation. But the UV region only accounts for a very small part (*ca.* 3%) of the solar radiation spectrum. Unless visible light (*ca.* 44%) can participate in the photochemical reaction it is obviously a huge waste of solar energy.²² At the same time, inappropriate placement of the valence band of TiO₂ can unfortunately promote the formation of excessive strong oxidants like hydroxyl radicals ([•]OH). Such reactive species can usually lead to nonselective decomposition (*e.g.* mineralization) of organic compounds or side reactions. Besides, dedicated photoreactors are necessary for UV light-driven reactions, but these are expensive and environmentally unfriendly. Specifically, the high energy consumption for generating UV light and the size of customized reactors would severely restrict the application of large-scale photosynthesis. As a result, the focus in the field has gradually shifted to developing a range of visible-light-responsive photocatalysts with a suitable band location, in order to address the above issues.^{23–27}

In addition, photogenic radical intermediates allow for novel and meaningful reaction paths (Fig. 1 and 2) that are unlikely to be achieved in conventional heterogeneous catalysis. For example, selective dimerization of FAL through photoreductive coupling enables molecules with increased carbon numbers to be further upgraded to gasoline-grade fuels.^{28,29} However, in conventional heterogeneous catalysis, the selective formation of vinyl radical intermediates is rather difficult because the reducing atmosphere usually results in hydrogenation at lower temperatures or hydrolysis at higher temperatures.³⁰ Moreover, owing to the unique redox ability of photo-generated electrons (e[−]) and holes (h⁺) in the photocatalytic system, selective oxidation and reduction can simultaneously occur over the same catalyst. In such a context, H₂ evolution^{31,32} or CO₂ reduction³³ can be simultaneously per-

formed with photoconversion of FAL and HMF. Besides, the tandem photoreduction and oxidation of FAL can yield tetrahydrofurfuryl alcohol (THFA) and γ -butyrolactone (GBL).³⁴ Photooxidative decarboxylation of FAL can be also realized by photocatalysis to form 5-hydroxy-2(5H)-furanone (HFO),³⁵ maleic anhydride (MAN),³⁶ succinic anhydride (SAN), maleic acid (MA),³⁷ and other value-added products. Photocatalytic oxidative ring-opening can further obtain fumaric semialdehyde (FSA),³⁸ *cis*- β -formylacrylic acid (β -FAA), and (*Z*)-5-hydroxy-4-keto-2-pentenoic acid (HKPA)³⁹ from furfural and its derivatives. The application values of these unconventional products are introduced in detail towards the end of this review.

In this review article, the recent advances in photocatalytic conversion of furfural and its derivatives into value-added products are summarized. To date, photooxidation of HMF to DFF has been extensively studied. But unsatisfactory selectivity of DFF is often observed due to an over-oxidation of the intermediates resulting from the formation of highly reactive substances. Hence the strategies and methods for improving the catalytic activity and selectivity are discussed. Moreover, the efforts on switching the oxidizing product from DFF to FDCA are summarized. In addition, bifunctional catalysts for simultaneous oxidation and H₂ evolution of HMF and FAL or reduction of CO₂ are also reviewed. This transformation has a very high atomic economy in line with the principles of green chemistry. Finally, some nontraditional reaction paths are introduced, such as reductive coupling, oxidative decarboxylation and ring-opening. Without exception these routes show higher selectivity and greater application value. Therefore, this large number of research topics indicates that the photocatalytic conversion of furfural and its derivatives has a broad prospect.

2. Photocatalytic oxidation of HMF to DFF

2.1. TiO₂-based photocatalytic materials

TiO₂ was first reported for the electrochemical photolysis of water among various semiconductor materials used as oxidation photocatalysts, starting a new era of photocatalysis.⁴⁰ TiO₂ has been regarded as the most reliable photocatalyst owing to its low cost, chemical inertness, high photoactivity

and stability. Given the strong oxidizing power, TiO₂ can easily lead to the direct degradation of organic compounds. Nevertheless, the wide band gap (*ca.* 3.2 eV) of TiO₂ results in its intrinsic photoresponse being limited only to the UV light region. Therefore, many studies have been devoted to improving the product selectivity and visible-light response of TiO₂-based photocatalysts.

As summarized in Table 1, Yurdaka *et al.* successfully prepared amorphous TiO₂ with different crystalline shapes and firstly explored their performances for the photocatalytic selective oxidation of HMF to DFF.¹⁹ The partial oxidizing ability of TiO₂ photocatalyst was found to originate from its low crystallinity. The authors considered h⁺ or \cdot OH radicals as the active species for this selective oxidation reaction. Ulyankina *et al.* prepared lowly crystallized TiO₂ nanoparticles by electrochemical synthesis, which exhibited 33% selectivity of DFF in the presence of methanol.⁴¹ The value was found to be higher than previously prepared TiO₂ catalysts by micro-emulsion and sol-gel methods. Interestingly, an increase in selectivity was observed during the recycling experiments due to the decreased TiO₂ crystallinity. Hence this feature of TiO₂ was further demonstrated to be beneficial for the enhancement of photocatalytic selectivity. Krivtsov *et al.* used non-metal doping with N into TiO₂, which altered the surface chemistry of TiO₂ and reduced the amount of OH groups on TiO₂ surface.⁴² Unlike Yurdaka, Krivtsov believed that \cdot OH radicals were non-selective. The N-doping can significantly diminish the surface OH groups, which enabled effective hindering of the generation of \cdot OH species. Thus this promoted selective photooxidation of HMF to DFF. Allegri *et al.* also thought that h⁺ and \cdot OH were responsible for the decomposition (*i.e.*, complete oxidation) of HMF and products to CO₂ and H₂O, whereas the photogenerated e⁻ and/or superoxide radicals (\cdot O₂⁻) were the main species responsible for the selective conversion of HMF to HMFC and DFF.⁴³ However, surface hydroxylation of TiO₂ is not the only way to generate \cdot OH radicals. Khan *et al.* investigated the ligand-metal charge transfer-mediated selective oxidation of HMF to DFF over a TiO₂ photocatalyst (SGH-TiO₂) under visible light. The selectivity of DFF reached as high as 87% at 59% conversion of HMF.⁴⁴ To demonstrate the important role played by OH groups in photocatalysis, SGH-TiO₂ was chemically modified by surface fluorination followed by calcination to remove the surface OH groups, and the photocatalytic activity was completely blocked. Therefore, the

Table 1 Photocatalytic oxidation of HMF to DFF over TiO₂-based photocatalytic materials

| Entry | Catalyst | Solvent | Reaction conditions | Conv. (%) | Select. (%) | Ref. |
|-------|--|--------------------|---|-----------|-------------|------|
| 1 | TiO ₂ | H ₂ O | Near-UV radiation, O ₂ | 20 | 21–25 | 19 |
| 2 | Nano-TiO ₂ | H ₂ O | Spotlight source (Hamamatsu, LC8) 365 nm (3.0 mW cm ⁻²), O ₂ (3 mL min ⁻¹), 50 mM methanol | 15 | 33 | 41 |
| 3 | N-TiO ₂ treated at 400 °C | H ₂ O | 500 W lamp with emission maximum at 365 nm, O ₂ | — | 30–40 | 42 |
| 4 | Au ₃ Cu ₁ /TiO ₂ -m SFD | H ₂ O | Simulated solar light, 1 atm O ₂ , 1 h, 30 °C | 3 | 67 | 43 |
| 5 | SGH-TiO ₂ | CH ₃ CN | visible light (λ = 515 nm), O ₂ , 4 h | 59 | 87 | 44 |
| 6 | (Cu ₂ O) _{0.16} TiO ₂ (A) | H ₂ O | Xe lamp, 350–780 nm, 90 min, 35 °C | 52 | 44 | 45 |
| 7 | TiO ₂ @MOF | CH ₃ CN | 300 W Xe lamp, 4 °C, 5 h | 94 | 73 | 46 |

surface hydroxyl groups of TiO_2 played an important role in bonding the substrate and realizing the visible-light response. Similarly, Zhang *et al.* modified TiO_2 with a visible-light-responsive p-type semiconductor (*i.e.*, Cu_2O).⁴⁵ The obtained $\text{Cu}_2\text{O}||\text{TiO}_2$ heterojunction photocatalyst achieved 52% conversion of HMF and over 44% selectivity of DFF in water. This may be the highest yield of DFF reported to date among TiO_2 -based catalysts in aqueous phase. In addition, the authors confirmed by free-radical scavenger experiments that *in situ*-generated $\cdot\text{O}_2^-$ and singlet oxygen ($^1\text{O}_2$) were the main active species for the selective photooxidation of HMF to DFF. As proposed in the reaction mechanism (Fig. 3), the formation of the p-n heterojunction can effectively coordinate the energy band positions and promote the separation of photogenerated e^- and h^+ . As a result, the e^- and h^+ enrich in the conduction band of TiO_2 and the valence band of Cu_2O , respectively. As is known to all, the energy band position of a semiconductor is closely related to its redox capacity. Therefore, e^- in the conduction band of TiO_2 can effectively activate oxygen to generate $\cdot\text{O}_2^-$ which is then oxidized by h^+ in the valence band of Cu_2O to generate the final reactive $^1\text{O}_2$ species, to realize the selective oxidation of HMF. Zhou *et al.* prepared a porous $\text{TiO}_2@ \text{UIO-67-Zr/Ti}$ composite as photocatalyst by using microwave-assisted synthesis followed by metal exchange.⁴⁶ The strong interactions between TiO_2 and Zr/Ti-MOF material improved not only the transfer of photogenerated e^- and h^+ but also the light absorption range. 94% conversion of HMF and 73% selectivity of DFF were obtained in acetonitrile.

2.2. $\text{g-C}_3\text{N}_4$ -based photocatalytic materials

Graphitized carbonitride ($\text{g-C}_3\text{N}_4$) is an organic-polymer semiconductor with rich surface properties, good thermal stability, chemical stability, and particularly narrow band-gap width compared with TiO_2 . Therefore, $\text{g-C}_3\text{N}_4$ has been viewed as a promising visible-light-responsive photocatalyst. As listed in Table 2, Krivtsov *et al.* firstly investigated different precursors to synthesize $\text{g-C}_3\text{N}_4$ as photocatalyst.⁴⁷ These catalysts not

only used sunlight more effectively but also displayed higher selectivity. Among them, MCN-540 (*i.e.*, melamine as precursor calcined in air at 540 °C) showed the optimal photoactivity. The conversion of HMF reached 69% with 43% selectivity of DFF after 4 h of reaction.

Following that, additional treatment of $\text{g-C}_3\text{N}_4$ becomes a feasible way to improve its catalytic performance. Ilkaeva *et al.* prepared a PCN- H_2O_2 catalyst by treating $\text{g-C}_3\text{N}_4$ with H_2O_2 .⁴⁸ The bonding of H_2O_2 suppressed the formation of nonselective $\cdot\text{OH}$ radicals and further promoted the selectivity of DFF. Akhundi *et al.* modified $\text{g-C}_3\text{N}_4$ by two effective methods, *i.e.*, HNO_3 ultrasonication and thermal stripping.⁴⁹ A higher yield was obtained for US- CHNO_3 catalyst compared with the thermal stripping. Moreover, US- CHNO_3 can expand the specific surface area of original $\text{g-C}_3\text{N}_4$ and increase the DFF yield. Wu *et al.* found water treatment of the calcined $\text{g-C}_3\text{N}_4$ can enlarge the specific surface area and pore volume, thus affecting the pristine photochemical property.⁵⁰ Compared with the common $\text{g-C}_3\text{N}_4$, the modified catalyst presented lower e^- - h^+ recombination rate and better photocatalytic activity. Furthermore, García-López *et al.* loaded metalloporphyrins on $\text{g-C}_3\text{N}_4$ and obviously boosted absorption capacity of the photocatalyst upon visible light at higher wavelengths.⁵¹ Porphyrin molecules were found to benefit $^1\text{O}_2$ generation and simultaneously inhibit $\cdot\text{OH}$ formation.

In order to promote the separation of photogenerated e^- and h^+ , modification of $\text{g-C}_3\text{N}_4$ by introducing acceptors of e^- and h^+ are shown to be an effective strategy. Wang *et al.* synthesized a single-atom Cu/p-CNS catalyst by incorporating Cu as e^- acceptor and S as h^+ acceptor into $\text{g-C}_3\text{N}_4$. Cu-N₄ and C-S-C dual atomic active sites were decorated on polymeric carbon nitride (Cu SAs/p-CNS). Cu and S diatomic sites cooperated to improve the separation of photogenerated carriers, thus enhancing photocatalytic activity.⁵² In the same way, Qian *et al.* prepared a $\text{CN-WO}_3@ \text{MnO}_2$ photocatalyst.⁵³ WO_3 as electron transport channel and MnO_2 as photoelectron acceptor can together strengthen the separation and transfer

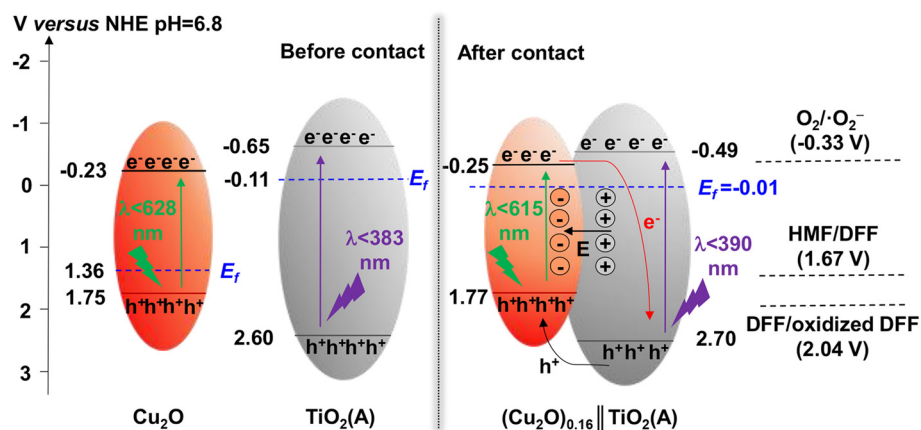
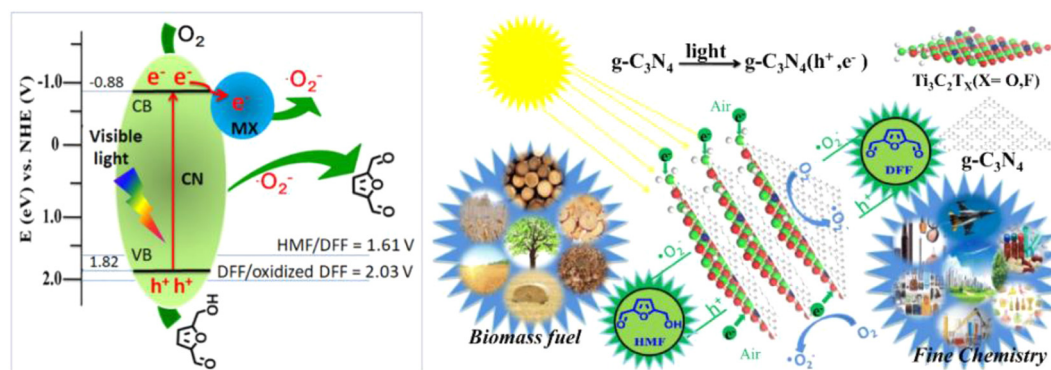


Fig. 3 Schematic illustration of energy band and charge transfer process of the Z-scheme $(\text{Cu}_2\text{O})_{0.16}||\text{TiO}_2(\text{A})$ photocatalyst. Reproduced from ref. 45, with permission of Elsevier, Copyright 2023.

Table 2 Photocatalytic oxidation of HMF to DFF over g-C₃N₄-based photocatalytic materials

| Entry | Catalyst | Solvent | Reaction conditions | Conv. (%) | Select. (%) | Ref. |
|-------|---|--|--|-----------|-------------|------|
| 1 | MCN-540 | H ₂ O | UV lamp, O ₂ , 4 h | 69 | 43 | 47 |
| 2 | PCN-H ₂ O ₂ (TEO) | H ₂ O | UV light/natural solar irradiation, O ₂ , ~4 h | 21/37 | 71/83 | 48 |
| 3 | US-CHNO ₃ | H ₂ O | UV irradiation/natural solar light irradiation, O ₂ , natural pH, 4 h | 27/80 | 32/22 | 49 |
| 4 | Metal-free g-C ₃ N ₄ | CH ₃ CN + PhCF ₃ | Xenon lamp (300 W, $\lambda > 400$ nm), 10 mL min ⁻¹ O ₂ , 6 h | 31 | 86 | 50 |
| 5 | ZnPP-C ₃ N ₄ -TE | H ₂ O | Natural solar light, natural pH, 4 h, 25 °C, 1 atm | 73 | 36 | 51 |
| 6 | Cu SAs/p-CNS | CH ₃ CN | 20 W blue LED ($\lambda = 455 \pm 10$ nm), O ₂ bubbling, 25 °C | 77 | 86 | 52 |
| 7 | CN-WO ₃ @MnO ₂ | CH ₃ CN | 420 nm LED light (10 W), 24 h | 78 | 80 | 53 |
| 8 | Ti ₃ C ₂ /g-C ₃ N ₄ | PhCF ₃ | Visible light, O ₂ , 10 h | 93 | 97 | 23 |
| 9 | WO ₃ /g-C ₃ N ₄ | CH ₃ CN + PhCF ₃ | $\lambda > 400$ nm, 10 mL min ⁻¹ O ₂ , 6 h, 30 °C | 28 | 87 | 54 |
| 10 | 12%Bi ₂ WO ₆ /mpg-C ₃ N ₄ | CH ₃ CN + PhCF ₃ | $\lambda > 400$ nm, 10 mL min ⁻¹ O ₂ , 6 h | 59 | 84 | 55 |
| 11 | Nb ₂ O ₅ /g-C ₃ N ₄ | CH ₃ CN + PhCF ₃ | 300 W Xe lamp (AM 1.5G), 1 atm O ₂ , 6 h | 53 | 99 | 56 |
| 12 | Ni/ACN | CH ₃ CN | $\lambda = 390$ nm, 25 °C, 1 atm N ₂ , 12 h | 85 | 97 | 57 |
| 13 | Polyimide M ₁ P ₂ | CH ₃ CN | 405 nm LED lamp (24 W), 1 atm air, 40 min | 61 | 91 | 58 |

**Fig. 4** Illustration of the mechanism for selective photooxidation of HMF into DFF over the Ti₃C₂/g-C₃N₄ catalyst under visible light irradiation. Reproduced from ref. 23, with permission of Elsevier, Copyright 2020.

of photogenerated e^- and h^+ . As illustrated in Fig. 4, such an effect was greatly boosted by Wang *et al.* on a Ti₃C₂/g-C₃N₄ photocatalyst by taking advantage of the strong interaction between Ti₃C₂ and g-C₃N₄. 97% selectivity of DFF at 93% conversion of HMF was attained in trichlorotoluene medium.²³ This is the best result among g-C₃N₄-based photocatalysts in the literature to date.

Alternatively, constructing heterojunction structures on g-C₃N₄ can be very useful to facilitate charge separation. For instance, Zhang and Cheng, respectively, combined WO₃ and Bi₂WO₆ with g-C₃N₄ to prepare Z-type WO₃/g-C₃N₄ and Bi₂WO₆/g-C₃N₄ heterojunction.^{54,55} Li *et al.* integrated Nb₂O₅ to g-C₃N₄ to obtain II-type Nb₂O₅/g-C₃N₄ heterojunction.⁵⁶ The experimental results showed an improved separation efficiency of photogenerated e^- and h^+ due to the existence of the built-in electric field in the heterojunction, thus boosting photocatalytic reaction performance. In addition, the energy band structure can be adjusted by the formation of the heterojunction. When the valence band position is lower than the redox potential of \cdot OH radicals, the nonselective \cdot OH cannot be produced. In light of this idea, Liang *et al.* adapted the band structure by coupling Ni with g-C₃N₄ to create a Schottky junction.⁵⁷ Chu *et al.* modulated the energy band position of poly-

imide photocatalysts by polymerizing g-C₃N₄ with different molar ratios of anhydride.⁵⁸ Both approaches successfully improved the selective photocatalytic conversion of HMF to DFF.

2.3. Metal sulfide-based photocatalytic materials

Metal sulfide semiconductors (mainly CdS and ZnIn₂S₄) have excellent properties such as narrow band gap (*ca.* 2.4 eV) and wide photoresponse range, and are very suitable catalysts for visible light-driven photocatalytic reactions. However, the high recombination rate of e^- - h^+ pairs and sensitivity to photocorrosion limit the further application and development of metal sulfides. Thereby various solutions have been proposed to overcome these issues (Table 3). Han *et al.* modified ultrathin CdS nanosheets with nickel as h^+ acceptor for the first time and achieved photocatalytic oxidation of HMF to DFF under visible light irradiation.⁵⁹ 100% selectivity of DFF was obtained at 20% conversion of HMF. In order to further ameliorate the catalytic activity, Xia and Yuan combined Ru and chitosan-derived biochar as e^- acceptors with CdS quantum dots to synthesize RuCdS and CdSQDs/Ch catalysts, respectively.^{60,61} Due to the effective separation of photogenerated e^- and h^+ , both catalysts can reach over 90% selectivity of DFF in organic sol-

Table 3 Photocatalytic oxidation of HMF to DFF over sulfide-based photocatalytic materials

| Entry | Catalyst | Solvent | Reaction conditions | Conv. (%) | Select. (%) | Ref. |
|-------|---|--|---|-----------|-------------|------|
| 1 | Ni/CdS | H ₂ O | Blue LED (440–460 nm, 8 W), 10 mM HMF, N ₂ , 22 h | 20 | 100 | 59 |
| 2 | Ru CdS | DMF | 300 W xenon lamp 100 mW cm ⁻² , 16 h | 81 | 92 | 60 |
| 3 | CdS QDs/Ch | CH ₃ CN | 100 mW cm ⁻² , 25 °C, O ₂ , 10 h | 79 | 97 | 61 |
| 4 | Nitrate-mediated CdS | CH ₃ CN/Mn(NO ₃) ₂ | Blue LED light (447.5 nm, 170 mW cm ⁻²), O ₂ | — | >99 | 62 |
| 5 | Cd _x In _y S _(x+1.5y) | H ₂ O | λ > 420 nm, 20 °C, 6 h | 69 | 63 | 63 |
| 6 | MoS ₂ /CdIn ₂ S ₄ | H ₂ O | 7 W COB LED lamp (>420 nm), 10 h | 62 | 81 | 64 |
| 7 | Ti ₃ C ₂ F _x /MXene/CdIn ₂ S ₄ | H ₂ O | λ > 400 nm, 20 °C, 12 h | 79 | 60 | 65 |
| 8 | (110)/(102)-ZnIn ₂ S ₄ | CH ₃ CN | Simulated solar light irradiation, O ₂ , 1 h | 91 | 99 | 25 |
| 9 | ZnIn ₂ S ₄ 2D | CH ₃ CN | Blue LED, 15 °C, air, 2 h | 95 | 70 | 66 |
| 10 | ZnIn ₂ S ₄ -TU | H ₂ O | λ = 445 nm, 6 W, 9 h | 60 | 66 | 67 |
| 11 | CC/ZnIn ₂ S ₄ | CH ₃ CN | 400–780 nm, air, 4 h | 22 | 69 | 68 |
| 12 | SA-PDI/ZnIn ₂ S ₄ | CH ₃ CN | 300 W xenon lamp, O ₂ , 0.5 h | 98 | 90 | 69 |

vents. DiMeglio *et al.* directly introduced NO₃[−] into a CdS catalytic system to act as a redox mediator in the solution.⁶² Nitrate-mediated alcohol oxidation proceeded through a mechanism involving the catalytic generation of 'NO₃[−] radicals, which enabled the photooxidation of HMF to DFF with >99% selectivity.

In addition to binary metal sulfides, ternary metal sulfides have been also studied extensively. Zhang *et al.* used a one-step hydrothermal method to controllably synthesize a Cd_xIn_yS_(x+1.5y) catalyst.⁶³ When the Cd : In ratio exceeded 1 : 2, the catalyst displayed a 1D to 3D heterojunction structure composed of CdS nanorods and cubic CdIn₂S₄. This unique structure effectively promoted the separation of photoexcited e[−]–h⁺ pairs in Cd_xIn_yS_(x+1.5y) and realized the cross-border transfer of

photogenerated carriers. Likewise, Zhu and Zhang compounded MoS and Ti₃C₂F_x with CdIn₂S₄, respectively, to obtain the corresponding heterojunctions.^{64,65} Compared with the pristine CdIn₂S₄, the yields of DFF over MoS/CdIn₂S₄ and Ti₃C₂F_x/CdIn₂S₄ photocatalysts were increased by 20% and 30%, respectively.

However, Cd is widely criticized in ecology because of its high toxicity to kidneys, lungs and bones. Because of the biological and environmental toxicity of Cd, Zhao *et al.* prepared Cd-free (110)/(102)-ZnIn₂S₄ nanosheets by crystal-face engineering strategy.²⁵ As shown in Fig. 5 for the reaction mechanism, ESR characterization and scavengers experiment can verify the formation of 'O₂[−], ¹O₂ and 'OH species during the photoreaction and clarify the different roles they play in cata-

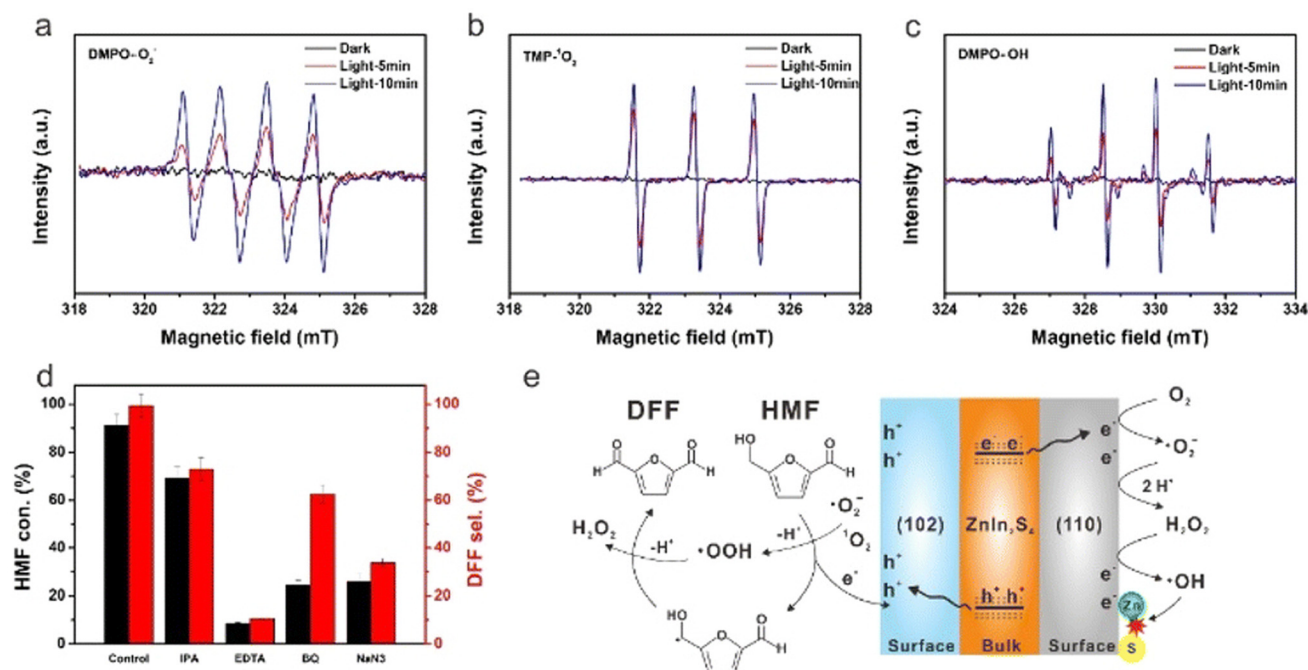


Fig. 5 EPR signals of the reaction solution in the dark and simulated solar light irradiation with different time in the presence of DMPO and TMP as spin-trapping reagents for (a) 'O₂[−], (b) ¹O₂ and (c) 'OH. (d) Effect of different scavengers on HMF conversion and DFF selectivity. (e) Proposed photocatalytic mechanism for HMF conversion to DFF over the ZnIn₂S₄ catalyst. Reproduced from ref. 25, with permission of Royal Society of Chemistry, Copyright 2022.

lytic activity. 99% selectivity of DFF at 91% conversion of HMF is reported in O₂ and acetonitrile, being the best result in the literature to date. By introducing Na₂S, it can be found that the spontaneous replacement of O²⁻ by S²⁻ for photocatalytic regeneration can significantly improve the durability of ZnIn₂S₄. Following that, Ding *et al.* obtained 2D ZnIn₂S₄ nanosheets by adding an appropriate amount of sodium citrate during synthesis.⁶⁶ This photocatalyst reached 95% conversion of HMF after only 2 h of blue LED irradiation. It was verified that the formation of [•]HMF radicals *via* oxidation at photogenerated h⁺ and the subsequent deprotonation of [•]HMF with ¹O₂ were the key to selectively oxidizing HMF to DFF. Pham *et al.* treated ZnIn₂S₄ nanoparticles by changing different sulfur sources such as thioacetamide or thiourea.⁶⁷ It was disclosed that the latter can induce a greater number of Zn vacancies. This method effectively adjusted the band gap and promoted the separation of charge pairs, thereby improving the photocatalytic efficiency.

To further ameliorate the synthetic method, Qiu *et al.* combined cellulose-derived carbon dots with ZnIn₂S₄.⁶⁸ It was disclosed that the added carbon dots can enhance the absorption of visible light, thus freely shuttling electrons to the carbon dots and improving e⁻-h⁺ pairs separation. The obtained CC/ZnIn₂S₄ photocatalyst showed an outstanding performance with a yield of DFF *ca.* 3.4 fold over the original ZnIn₂S₄. Similarly, Guo *et al.* integrated perylene imide supramolecular molecules as e⁻ acceptors to ZnIn₂S₄.⁶⁹ On the SA-PDI/ZnIn₂S₄ catalyst, the functionalized supramolecular served as active sites, which greatly accelerated the generation of [•]O₂⁻ radicals by absorbing O₂ and concentrated the photogenerated e⁻ on ZnIn₂S₄. Notably, the formation rate of DFF reached 1952 μmol g⁻¹ h⁻¹, which was nearly an order of magnitude higher than the previously reported photocatalytic technology. The yield of DFF after 0.5 h of illumination was 9.4 times higher than that of the bare ZnIn₂S₄.

2.4. Other photocatalytic materials

Some other semiconductor-based catalysts have also been reported for the photocatalytic selective oxidation of HMF to DFF (Table 4). Zhang *et al.* prepared a Nb₂O₅ by calcining at as high as 800 °C and applied it to the oxidation of HMF under visible light.⁷⁰ It was found for the first time that the OH group of HMF could be adsorbed on Nb₂O₅ to form an alcoholized substance, lowering the band-gap energy of Nb₂O₅ to

respond to visible light. This phenomenon can be explained by the ligand-metal charge transfer (LMCT) effect. Although 91% selectivity of DFF was obtained, the conversion of HMF was of only 19%. To improve the photoactivity, Zou *et al.* introduced Ce during catalyst preparation to enrich oxygen vacancy on the Nb₂O₅ surface, as illustrated in Fig. 6.⁷¹ This is believed to enhance the LMCT effect between HMF and the catalyst under visible light. However, the nonselective generation of H₂O₂ can easily occur in the aqueous phase, resulting in over-oxidation of the produced DFF. Thereby Pt nanoparticles are deposited on Ce-Nb₂O₅ to inhibit the accumulation of H₂O₂. Eventually the conversion of HMF can be increased to 36% with a superior selectivity (*i.e.*, 93%).

In addition, Bi-based semiconductor materials have received much attention due to their stable crystal structures, excellent photovoltaic properties, and abundant reserves. Kumar *et al.* prepared and compared Bi₂WO₆, BiVO₄ and Bi₂MoO₆ photocatalysts.⁷² Among those, the rose-like nano-structured Bi₂WO₆ presented higher photocurrent response, efficient charge-carrier separation, and suitable band-edge potential. These features enabled the optimal photocatalytic oxidation activity. Interestingly, BiOBr is composed of alternating [Bi₂O₂]²⁺ and Br⁻ plates, of which oxygen atoms are exposed to the surface and easily produce oxygen vacancies (O_v). Gong *et al.* obtained a Pt-O_v-BiOBr catalyst by bonding Pt to the BiOBr surface.⁷³ The Pt-O bond acted as electron transport channel to move the photogenerated e⁻ from O_v-rich BiOBr to Pt, which efficiently caused generation of [•]O₂⁻ radicals. Meanwhile the photogenerated h⁺ would accumulate at the interface between Pt and O_v-BiOBr to oxidize HMF into [•]HMF radicals. The electron-rich Pt could better adsorb HMF, thus realizing a better contact of [•]O₂⁻ with reaction intermediates. Ultimately a higher conversion and selectivity were obtained.

In addition, organic-inorganic halide chalcogenide-type materials have been explored owing to their excellent photovoltaic properties. Zhang *et al.* studied lead halide chalcogenide (MaPbX₃; Ma = CH₃NH₃⁺, X = Br⁻, I⁻) as photocatalyst.⁷⁴ The conversion of HMF in acetonitrile reached 100% and the selectivity of DFF exceeded 90%. However, Pb-based chalcogenides would suffer from severe toxicity and long-term instability. It is well known that Pb can cause serious damage to the neurological, hematopoietic and digestive systems of humans and mammals. In light of that, Yin *et al.* synthesized

Table 4 Photocatalytic oxidation of HMF to DFF over semiconductor-based photocatalytic materials

| Entry | Catalyst | Solvent | Reaction conditions | Conv. (%) | Select. (%) | Ref. |
|-------|---|---------------------------|--|-----------|-------------|------|
| 1 | Nb ₂ O ₅ -800 | PhCF ₃ | Visible light (>400 nm), O ₂ , 6 h | 19 | 91 | 70 |
| 2 | Pt-Ce-NbO-3 | H ₂ O | λ > 420 nm 15 °C, pre-purged with air, 6 h | 36 | 93 | 71 |
| 3 | Rose-like Bi ₂ WO ₆ | CH ₃ CN | λ > 420 nm, 1 atm air, 10 h | 58 | 99 | 72 |
| 4 | Pt-O _v -BiOBr | CH ₃ CN + TFME | 300 W xenon lamp with an AM1.5 filter, O ₂ , 3 h | 90 | 78 | 73 |
| 5 | MAPbBr ₃ | CH ₃ CN | Blue LED light (450 nm), air, 10 h, 15 °C | 100 | 90 | 74 |
| 6 | Cs ₂ SnBr ₆ /rGO | CH ₃ CN | λ = 400 nm, 1 atm O ₂ , 15 °C, 6 h | 100 | 88 | 75 |
| 7 | MnO ₂ -NRs | CH ₃ CN | UV light from LED system (365 nm), O ₂ , 4 h, 39 °C | 99 | 100 | 76 |
| 8 | (Cr ³⁺ or Co ³⁺)-NiO | H ₂ O | λ = 365 nm, 12 h | 60 | 95 | 77 |

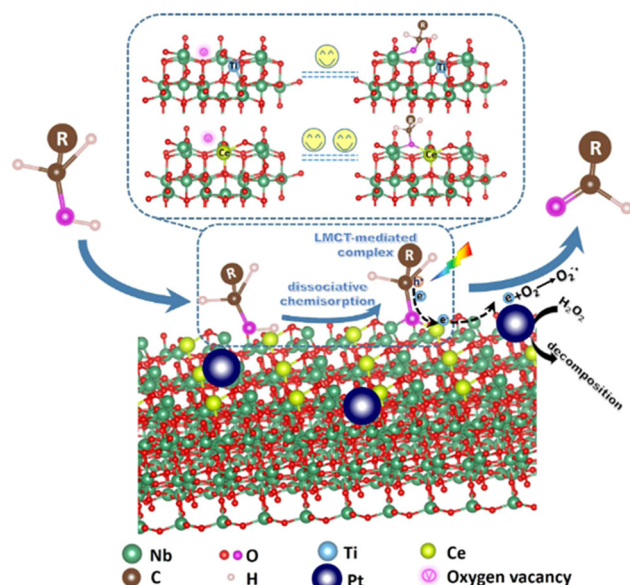


Fig. 6 Proposed mechanism of photocatalytic selective oxidation of alcohols to aldehydes over the defective Nb_2O_5 with deposited Pt nanoparticles. Reproduced from ref. 71, with permission of Elsevier, Copyright 2021.

a stable Pb-free chalcogenide Cs_2SnBr_6 modified with reduced graphene oxide (rGO).⁷⁵ The $\text{Cs}_2\text{SnBr}_6/\text{rGO}$ composite exhibited excellent photocatalytic activity. Almost full conversion of HMF and 88% selectivity of DFF were obtained in acetonitrile.

Interestingly, transition-metal oxides with various valence states have been also investigated. Giannakoudakis *et al.* prepared MnO_2 nanorods (NRS) that allowed reaching almost 100% yield of DFF in acetonitrile under UV irradiation.⁷⁶ The

result is the best reported in the literature to date. As shown in Fig. 7, the charge transfer follows the $\text{Mn}^{4+}/\text{Mn}^{3+}$ redox cycle with O_2 playing a key role. In the absence of O_2 , the conversion of HMF over MnO_2 -NRS within 6 h is only 21% and the selectivity of DFF is 67%. In this system, the mild heat and light leads to the adsorption of HMF *via* the C-OH moiety on the O-sites (deprotonated Brønsted sites) of MnO_2 -NRS and then it deprotonates twice to form DFF. The formation of water molecules sterically hinders/blocks the catalytic surface-centers by forming hydrogen bonds, which results in activity decrement with time on stream. On the other hand, aprotic and less polar organic solvents (*e.g.*, acetonitrile) can facilitate the rate-determining step by promoting a higher O_2 solubility and effective contact of O_2 with the MnO_2 -NRS outer surface. Park *et al.* synthesized NiO nanoparticles bearing different concentrations of O_v by incorporating charge-mismatched (Cr^{3+} or Co^{3+}) and charge-matched (Cr^{2+} or Co^{2+}) dopants.⁷⁷ Among these, $\text{Cr}^{3+}/\text{Co}^{3+}$ -doped NiO had the highest amount of O_v and thus attained the best yield of DFF in aqueous phase under UV light.

Other than conventional semiconductors, some polymers are found to have semiconductor-like properties (Table 5). Heterogeneous photocatalytic materials based on conjugated microporous polymers (CMPs) have been reported for organic photoredox reactions. Ayed *et al.* reported a thiophene-containing covalent triazine backbone (CTF-Th) material for the partial oxidation of HMF to DFF in aqueous phase under visible light.²⁶ Since CTF-Th can be highly dispersed in water during the photocatalytic process, a solid-phase polymerization of CTF-Th@SBA-15 was synthesized, and two possible pathways through $^1\text{O}_2$ or $^3\text{O}_2$ were reported (Fig. 8). Under visible light irradiation, photogenerated e^- reduce molecular oxygen to active form ($^1\text{O}_2$), and protons are extracted from HMF (1) to form 1a and highly active ^1OOH radicals. The

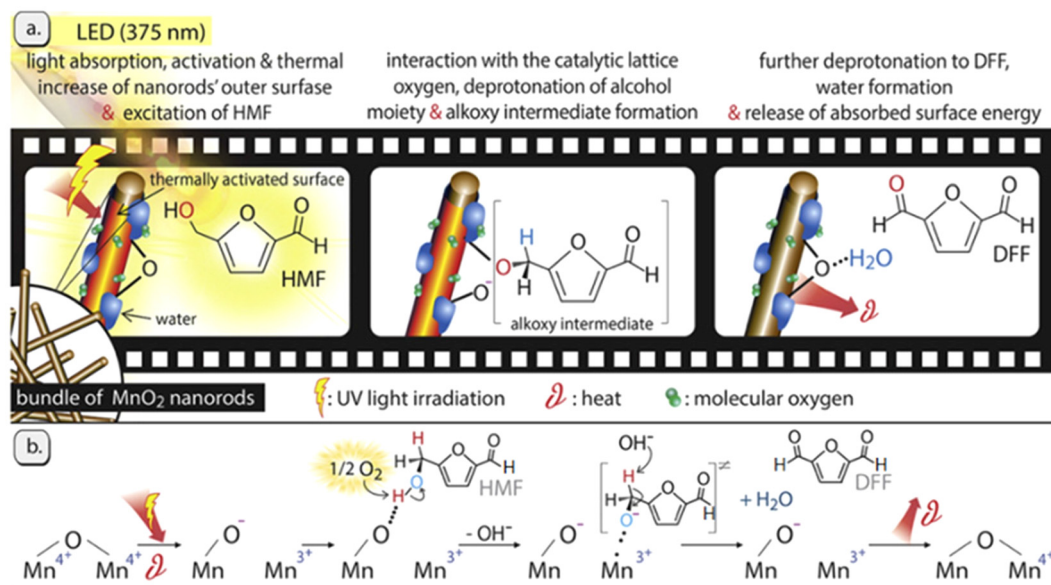
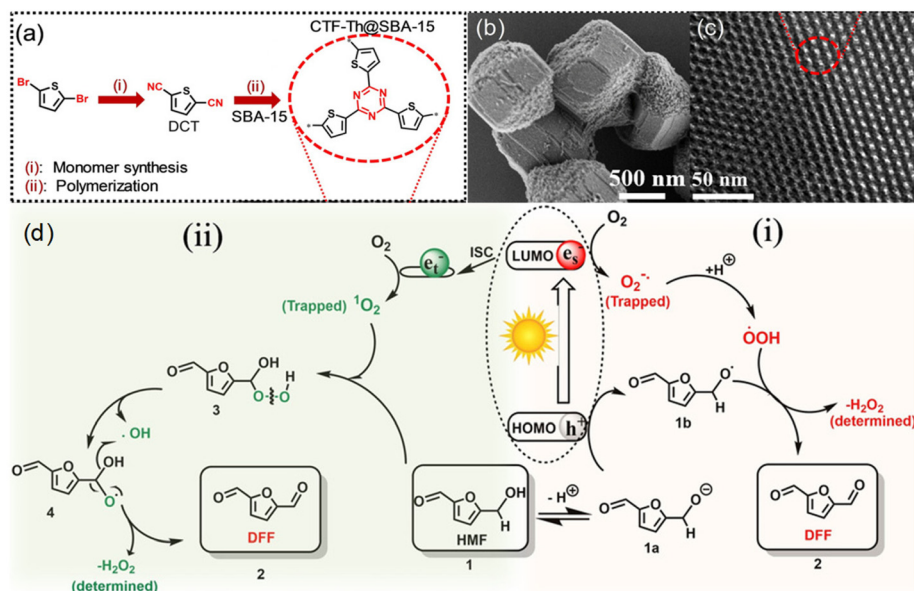


Fig. 7 Illustrated representation of the light effect and the involved oxidation mechanism of HMF over the MnO_2 -NRs photocatalyst. Reproduced from ref. 76, with permission of Elsevier, Copyright 2019.

| Entry | Catalyst | Solvent | Reaction conditions | Conv. (%) | Select. (%) | Ref. |
|-------|----------------|----------------------------|---|-----------|-------------|------|
| 1 | CTF-Th@ SBA-15 | H ₂ O | Blue LED lamp (460 nm, 65 mW cm ⁻²), 1 atm O ₂ , 30 h, 25 °C | 57 | 99 | 26 |
| 2 | pTTT-Ben | H ₂ O | LED lamp for 10 h, 30 °C | 25 | 100 | 78 |
| 3 | TMADT | CH ₃ CN/6 M HBr | Visible light, 1 atm O ₂ , 12 h, 25–28 °C | 83 | 81 | 79 |
| 4 | HBr | DMSO | Visible light, 1 atm O ₂ , 8 h, 80 °C | 91 | 89 | 80 |
| 5 | Au-Ru/rGO | Toluene | Visible light, 5 bar O ₂ , 8 h, 80 °C | 96 | 95 | 27 |



The previous photocatalytic systems driven by solar energy basically use O₂ as oxidant to partially oxidize HMF to DFF.

Table 6 Photocatalytic oxidation of FOL to FAL combined with H₂ evolution

| Entry | Catalyst | Solvent | Reaction conditions | HER ($\mu\text{mol h}^{-1} \text{g}^{-1}$) | FAL ($\mu\text{mol h}^{-1} \text{g}^{-1}$) | Ref. |
|-------|--|------------------|--|--|--|------|
| 1 | Ni/CdS ^a | H ₂ O | Blue LED (440–460 nm, 8 W), 10 mM FOL, N ₂ , 22 h | — | — | 59 |
| 2 | 1 wt% Ru/Zn _{0.5} Cd _{0.5} S | H ₂ O | 300 W Xe lamp with a UV cutoff filter | 870 | 855 | 81 |
| 3 | Ru-RuO _x /C ₃ N ₄ | H ₂ O | 300 W Xe-lamp, Ar | 4240 | 4500 | 82 |
| 4 | Ni–Au/CN ^b | H ₂ O | Xe lamp (200 mW cm ^{−2}) for 5 h, 1 atm Ar, 8 °C | 471 | — | 83 |
| 5 | Mo ₂ C@ZnIn ₂ S ₄ | H ₂ O | 300 W Xenon lamp (420 nm), 10 °C, 4 h | 2800 | 11 330 | 84 |
| 6 | ReS ₂ /ZnIn ₂ S ₄ -S _v | H ₂ O | Xenon lamp (250 mW cm ^{−2}), 15 °C, remove air | 1080 | 710 | 85 |
| 7 | LaVO ₄ /g-C ₃ N ₄ | H ₂ O | Xenon lamp (250 mW cm ^{−2}), remove air, 15 °C | 287 | 950 | 86 |
| 8 | ZnIn ₂ S ₄ /Tp-Tta COF | H ₂ O | LED (420 nm, 80 W), 3 h, 1 atm N ₂ | 9730 | 12 100 | 32 |

H₂ evolution rate (HER in $\mu\text{mol h}^{-1} \text{g}^{-1}$) and FAL formation rate ($\mu\text{mol h}^{-1} \text{g}^{-1}$) are used to evaluate the catalytic performances. ^a Conv., 100%; select., 100%. ^b Conv., 3%; select., >99%.

However, over-oxidation byproducts such as FFCA and FDCA can be generated during the aerobic oxidation, resulting in poor selectivity and low atomic economy. In contrast, photocatalytic anaerobic oxidation of FOL or HMF combined with H₂ evolution can be a desirable route. This strategy allows the use of photogenerated h⁺ to oxidize furfuryl compounds and to reduce protons by photogenerated e[−] for H₂ formation. Particularly, FOL without C=O group (vs. HMF) combined with H₂ evolution can even bring higher efficiencies for H₂ formation and selective oxidation. Thus a closed loop is established with high atomic economy. The absence of O₂ basically excludes the formation of over-oxidation byproducts, which is beneficial for improving product selectivity.

For instance (Table 6), the Ni/CdS catalyst can only convert 20% HMF to DFF under N₂ and blue LED light, but it can completely convert FOL to FAL under exactly the same conditions.⁵⁹ Combining semiconductor with cocatalyst, Yang *et al.* successfully prepared Ru-decorated Zn_{0.5}Cd_{0.5}S nanorods by a photodeposition method.⁸¹ The photocatalytic formation rate of H₂ and FAL were 870 and 855 $\mu\text{mol h}^{-1} \text{g}^{-1}$, respectively. The enhanced performance can be attributed to the efficient separation and transport of photogenerated e[−] and h⁺ promoted by the strong interaction between Ru cocatalyst and Zn_{0.5}Cd_{0.5}S semiconductor. In addition, a superior adsorption of Ru atoms toward the OH group in FOL accelerated the selective oxidation. After that, Liu *et al.* found that the amorphous Ru–RuO_x hybrid structure had ultrafast h⁺ trapping ability compared with Ru atoms.⁸² Due to the abundant atomic interface, amorphous RuO_x sites can inherently capture h⁺ within only 100 fs and promote the subsequent electron transfer (*ca.* 1.73 ps). As a result, this Ru–RuO_x catalyst triggered a long-lived state of charge separation, eventually increasing the H₂ evolution rate to 4240 $\mu\text{mol h}^{-1} \text{g}^{-1}$. Apart from monometal modification, a bimetallic Ni–Au modified g-C₃N₄ photocatalyst was synthesized by a step-by-step photodeposition method.⁸³ g-C₃N₄ was the main light-trapping material for generating e[−]–h⁺ pairs. The localized surface plasmon resonance effect can be generated when Au nanoparticles are in a specific size range, which broadens the optical absorption region to generate more charge carriers. Hence the plasma Au nanoparticles further improved the efficiency of light utilization over the catalyst. Ni was not only the e[−] trap but also the active

site of H₂ evolution. Benefiting from the synergistic effect among three components, H₂ evolution rate over the Ni–Au/g-C₃N₄ photocatalyst reached 3 fold over Au/g-C₃N₄. In addition to using metal as co-catalyst, Yang *et al.* employed Mo₂C as co-catalyst to accept photogenerated e[−] and the reaction sites of H₂ evolution.⁸⁴ The Mo₂C@ZnIn₂S₄ catalyst showed a high formation rate of H₂ (2800 $\mu\text{mol h}^{-1} \text{g}^{-1}$) and FAL (11 330 $\mu\text{mol h}^{-1} \text{g}^{-1}$). The performance was much better than those over ZnIn₂S₄ and Pt/ZnIn₂S₄.

Besides, the preparation of heterojunctions is also a good way to develop bifunctional catalysts. Hu *et al.* designed a new type 3D/3D ReS₂/ZnIn₂S₄-S_v heterojunction presenting a bifunctional cellular layered structure.⁸⁵ ReS₂ and S vacancies (S_v) increased the specific surface area, accelerated the charge separation and inhibited the recombination of carriers. Such features benefited the photocatalytic reaction. In another case, the 2D/2D LaVO₄/g-C₃N₄ heterostructure prepared by Li *et al.* also showed a good photocatalytic activity.⁸⁶ The production rate of H₂ and FAL were 3 times higher than that of the original g-C₃N₄. In order to further improve the catalytic efficiency, a S-type ZnIn₂S₄/Tp-Tta COF (*i.e.*, the organic 1,3,5-triformylphloroglucinol-4,4',4''-(1,3,5-triazine-2,4,6-triyl)trianiline covalent organic framework) heterojunction was synthesized by Sun *et al.* using an *in situ* synthetic strategy.³² As shown in Fig. 9, the layered sandwich structure of the catalyst can expand the interfacial charge transfer and promote the multiple scattering of incident light. Besides, there is huge internal electric field and low charge transfer resistance in S-type heterojunctions. This can significantly facilitate the separation and transfer of photogenerated charges. Therefore, the overall redox performance of this photocatalytic system is greatly improved. The evolution rate of H₂ and FAL reach 9730 and 12 100 $\mu\text{mol h}^{-1} \text{g}^{-1}$, respectively, the highest values reported in the literature to date.

3.2. Photocatalytic oxidation of HMF combined with H₂ evolution

As summarized in Table 7, Han *et al.* reported for the first time that Ni/CdS enabled selective oxidation of HMF to DFF under N₂ atmosphere and visible light irradiation, while H₂ formation was realized.⁵⁹ This idea of combining semiconductor with cocatalyst aroused great interest for sub-

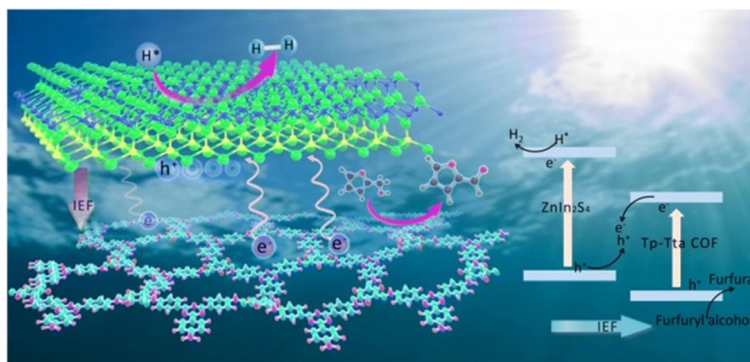


Fig. 9 A possible mechanism of photocatalytic H₂ release and FOL oxidation on the ZnIn₂S₄/Tp-Tta COF system. Reproduced from ref. 32, with permission of Royal Society of Chemistry, Copyright 2022.

Table 7 Photocatalytic oxidation of HMF to DFF combined with H₂ evolution

| Entry | Catalyst | Solvent | Reaction conditions | HER ($\mu\text{mol h}^{-1} \text{g}^{-1}$) | Conv. (%) | Select. (%) | Ref. |
|-------|--|---------------------------------------|--|---|--------------|----------------|------|
| 1 | Ni/CdS | H ₂ O | Blue LED (440–460 nm, 8 W), 10 mM HMF/FOL, N ₂ , 22 h | — | 20/100 | 100 | 59 |
| 2 | Pt/SGCN | H ₂ O | LED (>400 nm, 100 mW cm ⁻²), N ₂ , 48 h | 36 ^a | 38 | >99 | 87 |
| 3 | Pt/CdS | CH ₃ CN + H ₂ O | Blue LED, 14 h, N ₂ | 1393 | 100 | 99 | 29 |
| 4 | Pt/Ti-MOF | H ₂ O | Visible light, 5 h | 727 | 56 | 99 | 88 |
| 5 | Pt-CMP-Tz | CH ₃ CN + H ₂ O | $\lambda \geq 420$ nm, 20 °C, ascorbic acid/20 mM HMF | 3207/1404 | 8 | 95 | 89 |
| 6 | NiS ₂ /CdS | H ₂ O | $\lambda \geq 420$ nm, 25 °C/10 h | 478 | 52 | 95 | 90 |
| 7 | NiS/Zn ₃ In ₂ S ₆ | H ₂ O | Visible light (Xe lamp, 300 W), N ₂ | 120 | — | 94 | 91 |
| 8 | Cd _{0.7} Zn _{0.3} S/NiSe ₂ | CH ₃ CN | 300 W Xe lamp (400–780 nm), 1 h, 1 atm Ar | 17 | 18 | 98 | 92 |
| 9 | P25-CuO _x | CH ₃ CN | UV-LED, 30 °C, Ar, 3h | ~2 ^b | 95 | 32 | 93 |
| 10 | Zn _{0.5} Cd _{0.5} S/1%MnO ₂ | H ₂ O | 30 W white LEDs ($\lambda \geq 400$ nm), 0.25 M Na ₂ S/0.35 M Na ₂ SO ₃ , N ₂ , 24 h, 25 °C | 25 ^c | 0 | 0 | 95 |
| 11 | Zn _{0.5} Cd _{0.5} S/1%MnO ₂ | H ₂ O | 30 W white LEDs ($\lambda \geq 400$ nm), N ₂ , 24 h, 25 °C | 1322 | 46 | 100 | 95 |
| 12 | 50% CdS/g-C ₃ N ₄ | H ₂ O | Visible light (Xe lamp, 300 W), 50 mL lactic acid solution | 263 ^c | 0 | 0 | 94 |
| 13 | 50% CdS/g-C ₃ N ₄ | PhCF ₃ | Visible light (Xe lamp, 300 W), O ₂ , 2 h | — | 90 | 91 | 94 |
| 14 | ZnIn ₂ S ₄ /Nb ₂ O ₅ | PhCF ₃ | 300 W xenon lamp, O ₂ , 10 mL min ⁻¹ , 3 h, 30 °C | — | 86 | 88 | 96 |
| 15 | ZnIn ₂ S ₄ /Nb ₂ O ₅ | H ₂ O | Simulated solar light, Pt as cocatalyst, N ₂ , 3 h | 1286 | 22 | — | 96 |
| 16 | Zn _{0.5} Cd _{0.5} S-P | H ₂ O | White LED light (30 × 3 W), Ar, 2 h | 419 ^c | 0 | 0 | 97 |
| 17 | Zn _{0.5} Cd _{0.5} S-P | H ₂ O | White LED light (30 × 3 W), Ar, 8 h | 786 | 40 | 65 | 97 |
| 18 | O-ZnInS-120 NSs | 1 M KOH | Visible light, 2.5 h | 1522 | 40 | 97 | 31 |

H₂ evolution rate (HER in $\mu\text{mol h}^{-1} \text{g}^{-1}$), conversion of HMF and selectivity of DFF are used to evaluate the catalytic performances. ^a Presented in $\mu\text{mol h}^{-1} \text{m}^{-2}$. ^b Obtained in CH₃OH solvent. ^c The blank test without HMF.

sequent works. For instance, Pt/SGCN, Pt/CdS and Pt/Ti-MOF photocatalysts were successfully prepared by loading Pt as cocatalyst onto semiconductor carriers.^{29,87,88} As illustrated for Pt/CdS (Fig. 10), the formation of the Pt–CdS interface leads to e[−] transfer from semiconductor to Pt, due to the low work function of Pt nanoparticles. Therefore, HMF can be adsorbed on positively charged CdS through OH groups, while the furan ring of HMF can be adsorbed on the surface of Pt due to the strong interaction between Pt and π bonds in HMF. Under irradiation e[−] and h⁺ are generated on CdS semiconductor, and e[−] are moved to Pt. The adsorbed OH groups of HMF can be attacked by h⁺ in CdS, resulting in proton dissociation to form alkoxide radicals which further react with another h⁺ to produce the desired DFF. At the same time, protons released from HMF are transferred to nearby Pt nanoparticles, where these protons can be reduced by e[−] to generate H₂. Therefore,

the semiconductor-supported Pt achieves effective H₂ evolution and selective formation of DFF (>99%, in select.) from HMF oxidation. Therein the Pt/CdS photocatalyst shows the highest conversion of 100% in the literature to date. Apart from semiconductors, Pt can be also loaded on donor–acceptor polymer, *e.g.*, CMP-Tz (conjugated microporous polymers with triazine group as the central aryl unit).⁸⁹ In the presence of ascorbic acid as a sacrificial agent, the Pt-CMP-Tz photocatalyst presented the highest H₂ formation rate at 3207 $\mu\text{mol g}^{-1} \text{h}^{-1}$. HMF, instead of ascorbic acid, can be also converted to DFF with a high selectivity.

In addition to Pt as cocatalyst, inexpensive nickel compounds (*i.e.*, NiS₂, NiS and NiSe₂) were coupled as cocatalysts with CdS, Zn₃In₂S₆ and Cd_{0.7}Zn_{0.3}S semiconductors, respectively.^{90–92} NiS₂, NiS and NiSe₂ can form Schottky junctions with semiconductors because their metal properties are

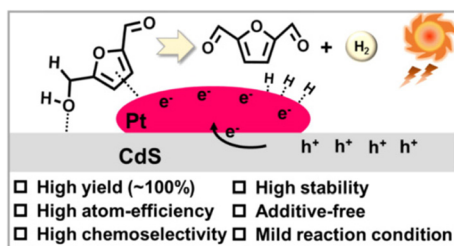


Fig. 10 Proposed mechanism for photocatalytic dehydrogenation of HMF under visible light over the Pt/CdS nanocomposite. Reproduced from ref. 29, with permission of Elsevier, Copyright 2022.

similar to those of precious metal Pt. Schottky junctions allow effective promotion of separation and transmission of photo-excited charges. The h^+ in the semiconductor carriers can be captured by HMF to produce DFF and release protons, while the separated e^- can react with protons on the surface of cocatalyst to produce H_2 . Besides, Giannakoudakis *et al.* confirmed that CuO_x nanoclusters can serve as cocatalyst in a P25- CuO_x (*i.e.*, 2 nm CuO_x dispersed on P25 surface) photocatalytic system.⁹³ Therefore, it is reasonable to conclude that participation of photogenerated e^- and h^+ in the reaction is vital for the generation of DFF and H_2 . Hence an efficient separation of e^- and h^+ is the critical factor.

Instead of adding cocatalyst, the construction of heterojunctions is a more practical method. Wu *et al.* prepared a p-n heterojunction photocatalyst with Z-type mechanism by *in situ* growth of ultrasmall 2D CdS nanowires on the surface of 2D CN nanowires.⁹⁴ This 2D/2D CdS/CN heterojunction exhibited superior photocatalytic behavior for oxidation and reduction. Both HMF conversion and DFF selectivity reached *ca.* 90% over the 50% CdS/CN composite after 2 h of visible light irradiation. In addition, Dhingra and Wang prepared $Zn_{0.5}Cd_{0.5}S/MnO_2$ and $ZnIn_2S_4/Nb_2O_5$ p-n heterojunctions with Z-type mechanism.^{95,96} Both photocatalysts selectively oxidized HMF to DFF and exhibited H_2 formation rate of *ca.* 1000 $\mu\text{mol g}^{-1} \text{h}^{-1}$.

Alternatively, the separation of photogenerated e^- and h^+ can also be realized by surface modification of the catalyst. Ye *et al.* prepared a $Zn_{0.5}Cd_{0.5}S$ -P photocatalyst and enriched S vacancies by doping P into $Zn_xCd_{1-x}S$ solid solution.⁹⁷ Such surface vacancies were beneficial for electron accumulation and substrate adsorption, thus the H_2 evolution rate was eight times higher than that of CdS-P. Zhu *et al.* treated $ZnIn_2S_4$ nanowires with oxygen plasma for 2 min and obtained a hierarchical porous O-ZIS-120 photocatalyst.³¹ It showed the highest H_2 evolution rate of 1522 $\mu\text{mol h}^{-1} \text{g}^{-1}$ in the current literature.

3.3. Photo(electro)catalytic oxidation of HMF to valuable chemicals combined with CO_2 reduction

The use of fossil fuels has greatly promoted modern industrialization and economic development, but at the same time it has brought about serious environmental problems. It is worth noting that the concentration of CO_2 in the atmosphere

exceeds an astonishing value of 400 ppm (*i.e.*, an increase of 120 ppm since the Industrial Revolution), resulting in global warming and a more extreme climate. In this context, the chemical reduction of CO_2 with H_2O to value-added compounds (*i.e.*, CO, CH_4 , CH_3OH and C_2H_6) by solar-driven semiconductors has been generally considered to be a promising technology to achieve carbon neutrality. However, the slow kinetics of semi-reaction by water oxidation leads to recombination of excited e^- and unused h^+ , resulting in catalytic inefficiency. To solve this problem, a common strategy relies on using sacrificial e^- donors as h^+ cleaners. However, this method wastes the oxidation capacity of h^+ . Instead, using HMF as oxidation reactant and hydrogen donor can obtain value-added compounds and simultaneously improve the performance of CO_2 reduction.

As listed in Table 8, Fan *et al.* prepared a $ZnNiFe$ -LDH (*i.e.*, anionic compound of layered double hydroxides) catalyst by a coprecipitation method.³³ As shown in Fig. 11, LDHs can store CO_2 in the form of CO_3^{2-} layers based on the strong affinity of LDHs to CO_3^{2-} . In addition, the electron-deficient OH sites near the metal vacancies on the LDH layer contribute to adsorb and activate the OH group in HMF. The proximity of electron-rich Ni^{2+} to metal vacancies enables promotion of the activation of interlaminar CO_3^{2-} . Therefore, HMF and interlayer CO_3^{2-} can be composed for a redox reaction under light. After reaction, LDHs continually absorb CO_2 in the air to supplement the CO_3^{2-} consumed during reaction, and then use it in the photocatalytic redox reaction. The cumulative yields of CO and DFF reach 76 and 55 $\mu\text{mol g}^{-1}$ after 4 h, respectively.

Interestingly, Yang *et al.* used 4-(*tert*-butyl)-phenoxy-decorated cobalt phthalocyanine (TBP-CoPc) and pyrene-tethered 2,2,6,6-tetramethylpiperidin-1-oxy (Py-TEMPO) as reagents to construct a paired electrolysis system, which was non-covalently fixed on carbon nanotubes.⁹⁸ As shown in Fig. 12, a photovoltaic cell was used to catalyze the reduction of CO_2 to CO and oxidize HMF to FDCA. In dual-electrode mode, the Faraday efficiencies (FE) of CO and FDCA were 97% and 91%, respectively, using a battery voltage at 2.5 V.

Obviously, the combination of photocatalytic HMF oxidation with CO_2 reduction is of great significance to achieve carbon neutrality, but electrocatalytic CO_2 reduction remains very challenging. Particularly, the thermodynamic stability and kinetic inertia of CO_2 would lead to a slow reaction that highly competes with H_2 evolution reaction. Therefore, there are very limited reports and further exploration is highly desired.

In short, the photocatalytic oxidation of furanic compounds (FOL and HMF) combined with H_2 evolution or CO_2 reduction shows a very high atom economy. It is greatly in line with green chemistry. However, the separation of photogenerated e^- and h^+ is essential for the catalyst to achieve the bi-objective. Thereby the catalyst design is often complicated. In addition, O_2 molecules present in the system (an aerobic environment) can easily react with the removed protons from FOL/HMF to inhibit H_2 evolution or CO_2 reduction. Hence the reaction conditions also need to be O_2 -free. Therefore, further optimization of catalyst preparations and mechanistic studies are required.

Table 8 Photo(electro)catalytic oxidation of HMF to valuable chemicals combined with CO₂ reduction

| Entry | Catalyst | Solvent | Reaction conditions | CO-ER ^a | Conv. (%) | Select. (%) | Ref. |
|-------|-------------------|---------------------------------------|---------------------------------------|---|-----------|-------------|------|
| 1 | ZnNiFe-LDHs | CH ₃ CN | 300 W Xe lamp, 30 °C, 0.2 MPa Ar, 4 h | 19 μmol h ⁻¹ g ⁻¹ | 25 | 71 (DFF) | 33 |
| 2 | TBP-CoPc/Py-TEMPO | 0.2 M Na ₂ CO ₃ | CPE at 0.7 V vs. Ag/AgCl, 57.9 °C | FE ^b : 97% | 100 | 91 (FDCA) | 98 |

^a CO evolution rate. ^b Faraday efficiency.

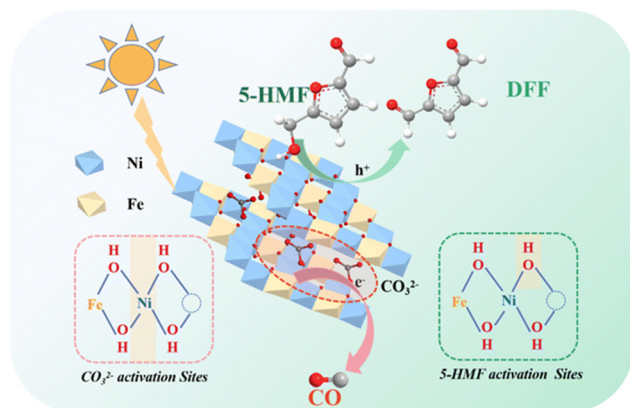


Fig. 11 Proposed mechanism of the integration of CO₂ photoreduction with oxidation of HMF. Reproduced from ref. 33, with permission of Royal Society of Chemistry, Copyright 2023.

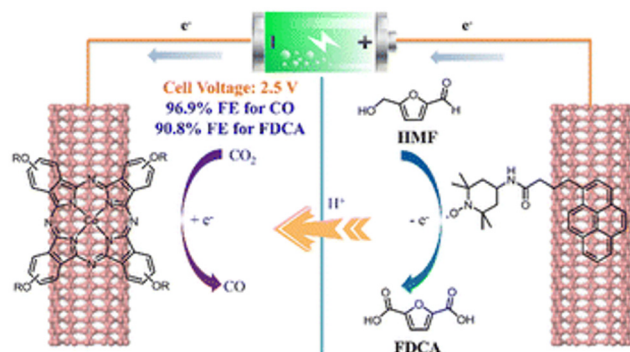


Fig. 12 Schematic diagram of sunlight-driven paired electrolysis of the CO₂RR and HMFOR by the TBP-CoPc/Py-TEMPOs photocatalyst. Reproduced from ref. 98, with permission of Royal Society of Chemistry, Copyright 2022.

4. Photocatalytic oxidation of HMF to FDCA, as well as HMFCa and FFCA

4.1. Photocatalytic oxidation of HMF to FDCA

Among various oxidation products from HMF, FDCA is undoubtedly the most valuable one. The symmetrical furan dicarboxylic acid shows very similar properties to petroleum-derived terephthalic acid, so it can be used as a substituted monomer for manufacturing renewable bioplastics. Obviously, photocatalytic oxidation of HMF to FDCA requires a stronger oxidation power (vs. DFF formation) of the catalytic system.

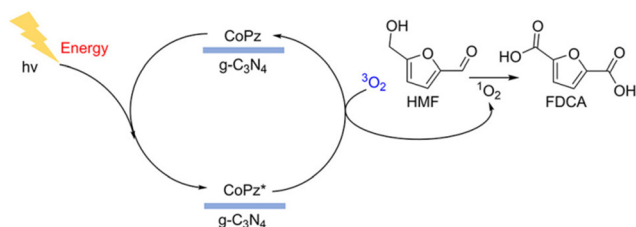
But highly reactive oxidizing species can decompose HMF to undesired byproducts (*i.e.*, CO₂). Therefore, developing selective photocatalysts with a suitable energy-band structure is challenging yet important for the photooxidation of HMF to FDCA.

As summarized in Table 9, Xu *et al.* combined metalloporphyrins with g-C₃N₄ to prepare CoPz/g-C₃N₄ as an efficient photocatalyst for oxidation of HMF in air under simulated sunlight.²⁰ 97% selectivity of FDCA at 99% conversion of HMF was achieved at 25 °C in alkaline aqueous solution (pH = 9.18). This may be the highest activity reported in the literature to date. As shown in Fig. 13, the strong interaction between CoPz and g-C₃N₄ not only improves the accessibility of the CoPz site and makes the catalyst recyclable, but also prevents the formation of [•]OH radicals by g-C₃N₄ and promotes the formation of reactive ¹O₂ at the CoPz site. These catalytic properties significantly boost the catalytic performance. Zhang *et al.* reported a visible light-driven Au-Ag/TiO₂ catalytic system in Na₂CO₃ solution.⁹⁹ Interestingly, the monometallic Ag nanocatalyst can only afford HMFCa, whereas Au and Au-Ag catalysts can produce FDCA under the same reaction conditions. This is because only Au nanoparticles can extract the H atom from the OH group in HMF.

Obviously, base additives are important for preventing the metal leaching with formation of carboxylate instead of free acid. But the extra acidification and purification of FDCA-salt would lead to a lower green index and a higher application cost. In order to promote the reaction without alkaline additives, Co³⁺@ZnO and (Cr³⁺ or Co³⁺)-NiO catalysts were prepared by Pham and Park, respectively, by introducing charge-mismatched metal cations to semiconductors.^{77,100} Moderate selectivity of FDCA (40–50%) was obtained at a high conversion of HMF (95%) under base-free conditions. Pham *et al.* also reported a Cr-free and base-free Fe@rGO photocatalytic system.¹⁰¹ But this catalyst showed rather a low selectivity of FDCA (29%) at the same conversion of HMF. Pham *et al.* synthesized Zn_xCd_{1-x}S nanoparticle photocatalysts with different concentrations of Zn²⁺ ions (*x* = 0.0, 0.3, 0.5 or 0.7).²⁴ The approach was found to be effective for controlling the band gap and promoting e⁻-h⁺ separation, thereby improving the photocatalytic efficiency. In addition, the previous ZnIn₂S₄-TU catalyst with more Zn vacancies also enabled FDCA formation by extending the reaction time.⁶⁷ However, the yield of FDCA (*ca.* 40%) was inadequate without alkaline additives. Instead, Chang *et al.* integrated Ti₆-NH₂ nano-sheet (*i.e.*, a Ti cluster-based COF) with benzotrithiophene triformaldehyde (BTT) to obtain a MCOF-Ti₆BTT photocatalyst.¹⁰² This integration provided strong visible-light absorption, effective e⁻-h⁺ separation

Table 9 Photocatalytic oxidation of HMF to FDCA

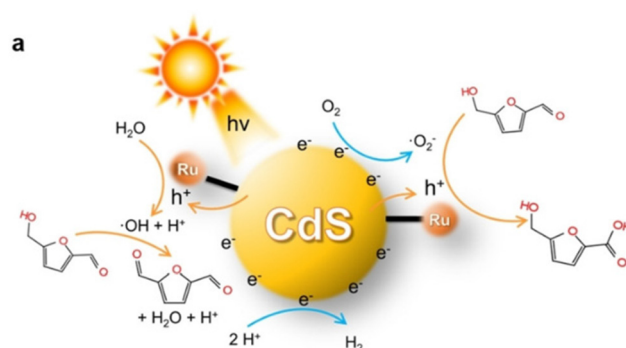
| Entry | Catalyst | Solvent | Reaction conditions | Conv. (%) | Select. (%) | Ref. |
|-------|--|--------------------|---|-----------|-------------|------|
| 1 | CoPz/g-C ₃ N ₄ | H ₂ O | Xe light (300–1000 nm, 0.5 W cm ⁻²), Na ₂ B ₄ O ₇ buffer solution (40 mL), pH = 9.18, 1 bar air, 14 h, 25 °C | 99 | 97 | 20 |
| 2 | Ag ₁ -Au ₂ /TiO ₂ | H ₂ O | $\lambda > 420$ nm, 0.3365 g Na ₂ CO ₃ , 5 h | 43 | 98 | 99 |
| 3 | Co ³⁺ @ZnO | H ₂ O | $\lambda \geq 365$ nm, air | 95 | 40 | 100 |
| 4 | (Cr ³⁺ or Co ³⁺)-NiO | H ₂ O | $\lambda = 365$ nm, 36 h | 95 | 50 | 77 |
| 5 | Fe@rGO | H ₂ O | $\lambda = 365$ nm, 6 W, 36 h | 95 | 29 | 101 |
| 6 | Zn _{1-x} Cd _x S | H ₂ O | $\lambda = 445$ nm, 6 W, 24 h, air | 98 | 40 | 24 |
| 7 | ZnIn ₂ S ₄ -TU | H ₂ O | $\lambda = 445$ nm, 6 W, 24 h | 92 | 43 | 67 |
| 8 | MCOF-Ti ₆ BTT | CH ₃ CN | Visible light (400–800 nm), 25 °C, 1 atm O ₂ | 100 | 95 | 102 |

**Fig. 13** Possible mechanism for photocatalytic oxidation of HMF to FDCA over the CoPz/g-C₃N₄ catalyst. Reproduced from ref. 20, with permission of American Chemical Society, Copyright 2017.

efficiency, and appropriate photooxidation ability. Notably, the highest photocatalytic activity (*i.e.*, >95% selectivity of FDCA at a full conversion of HMF) under base-free conditions has been reported to date in the literature.

4.2. Photocatalytic oxidation of HMF to HMFCa and FFCA

HMFCa is the paralleling intermediate to DFF during the first step of HMF oxidation. Thereby, it is difficult to selectively regulate the oxidation sequence of the C=O or OH groups in HMF. Besides, the asymmetric structures of HMFCa and FFCA may hamper their direct use in downstream applications. Hence, there are only limited catalytic systems reported. As listed Table 10, Au/TiO₂ and Ag/TiO₂ catalysts enabled selective oxidation of HMF to HMFCa under visible light irradiation in Na₂CO₃ solution.^{103,104} Au/TiO₂ reached 99% conversion and 95% selectivity, this being the best result in the literature to date. Notably, Xia *et al.* gained insight into the formation mechanism of HMFCa *via* selective oxidation of HMF over a Ru-CdS photocatalyst (*i.e.*, Ru complex anchored onto CdS quantum dots) in *N,N*-dimethylformamide.⁶⁰ As illustrated in Fig. 14, [•]OH or [•]O₂⁻ radicals can be generated over Ru-CdS under Ar or air atmosphere, respectively. Accordingly, such reactive species are found to be responsible for selectively oxidizing the OH or C=O group in a HMF molecule. A high

**Fig. 14** Schematic mechanism for selective photocatalytic oxidation of HMF to DFF or HMFCa by the Ru CdS catalyst. Reproduced from ref. 60, with permission of John Wiley & Sons, Inc, Copyright 2022.

selectivity of HMFCa (93%) is obtained at 85% conversion of HMF under an air atmosphere.

Table 11 displays the results for the photocatalytic oxidation of HMF to FFCA. A g-C₃N₄/NaNbO₃ catalyst was prepared by calcining the mixture of NaNbO₃ and melamine, showing 87% selectivity of FFCA at 36% conversion of HMF.¹⁰⁵ As demonstrated in Fig. 15, [•]O₂⁻ radicals as the main active species can oxidize HMF to DFF with formation of adequate H₂O₂ which further oxidizes DFF to FFCA. The polarity of substrates greatly influences product selectivity. Since the polarity of DFF is weaker than those of HMF and FFCA, the oxidation rate of DFF is faster than that of HMF, promoting FFCA formation. Besides, Li *et al.* used polyoxometalate (*i.e.*, a tetrabutylammonium salt of W₁₀O₃₂⁴⁻) as photocatalyst to realize 88% conversion of HMF and 32% selectivity of FFCA in acetonitrile under UV irradiation.¹⁰⁶

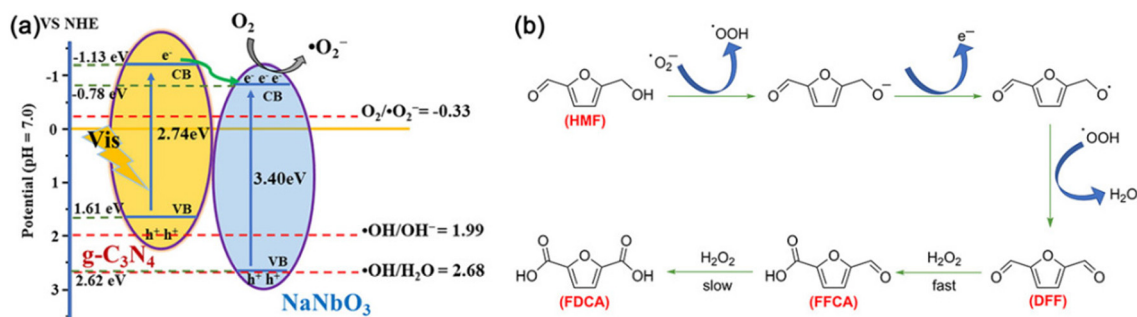
In conclusion, the addition of base additives and/or the use of organic solvents are often required to achieve better results in the photocatalytic selective oxidation of HMF to FDCA. Therefore, it is also necessary to further optimize the prepa-

Table 10 Photocatalytic oxidation of HMF to HMFCa

| Entry | Catalyst | Solvent | Reaction conditions | Conv. (%) | Select. (%) | Ref. |
|-------|---------------------|------------------|---|-----------|-------------|------|
| 1 | Au/TiO ₂ | H ₂ O | Visible light (420–780 nm, 0.3 W cm ⁻²), Na ₂ CO ₃ , 8 h, 30 °C | >99 | 95 | 103 |
| 2 | Ag/TiO ₂ | H ₂ O | $\lambda > 420$ nm, Na ₂ CO ₃ /HMF = 2 (in mole) | 40 | 97 | 104 |
| 3 | Ru CdS | DMF | 300 W xenon lamp 100 mW cm ⁻² , 17.5 h | 85 | 93 | 60 |

Table 11 Photocatalytic oxidation of HMF to FFCA

| Entry | Catalyst | Solvent | Reaction conditions | Conv. (%) | Select. (%) | Ref. |
|-------|--|--------------------|--|-----------|-------------|------|
| 1 | g-C ₃ N ₄ /NaNbO ₃ | H ₂ O | $\lambda > 400$ nm, 10 mL min ⁻¹ O ₂ , Na ₂ CO ₃ , 8 h | 36 | 87 | 105 |
| 2 | (POMs)-W ₁₀ O ₃₂ ⁴⁻ | CH ₃ CN | LED light (365 nm), air, 2 h, 15 °C, TEMPO/Na ₂ CO ₃ = 1/1 | 88 | 32 | 106 |

**Fig. 15** (a) Schematic diagram of e⁻-h⁺ pair separation over the g-C₃N₄/NaNbO₃ heterojunction. (b) Proposed mechanism for the g-C₃N₄/NaNbO₃-catalyzed oxidation of HMF under visible light. Reproduced from ref. 105, with permission of Elsevier, Copyright 2020.

ration of catalysts and modulate the appropriate energy-band positions in anticipation of higher FDCA yield in the base-free and aqueous phase. The studies on HMFCAs and FFCA intermediates can help us to further understand the routes and mechanisms of the oxidation processes. It is of guiding significance to improve the construction of the theoretical system of photocatalysis.

5. Photo(electro)catalytic oxidation of HMF

Photo(electro)chemical cells can directly use photogenerated e⁻-h⁺ pairs in semiconductor electrodes for fuel production, just as nature does through photosynthesis. In a typical H₂-producing photoelectrochemical cell, water reduction (H₂ evolution) in the cathode is accompanied by anodic water oxidation (O₂ evolution). However, water oxidation is not kinetically favorable and the produced O₂ is of little value. Therefore, using photo(electro)chemical oxidation of HMF as an anodic reaction system would be a more efficient and practical scheme.

As summarized in Table 12, Cha *et al.* constructed a photo(electro)chemical cell using photo(electro)chemical oxidation

of HMF mediated by TEMPO as an anodic reaction.¹⁰⁷ In this unit, the n-type nano-porous BiVO₄ photoanode absorbs light and produces e⁻-h⁺ pairs (Fig. 16). The e⁻ in the conduction band is transferred to the Pt counter electrode to reduce the water to H₂. The h⁺ in the valence band is used for TEMPO-mediated HMF oxidation. Because the valence-band position of BiVO₄ is 2.4 V (vs. RHE), the photogenerated h⁺ in the valence band of BiVO₄ has sufficient overpotential to oxidize TEMPO before any external bias voltage is applied. Therefore, compared with electrochemical oxidation of HMF using metal electrodes, the use of photogenerated h⁺ in the valence band of BiVO₄ can significantly lower the applied bias voltage to initiate TEMPO oxidation. The bias voltage applied is to enhance separation of e⁻ and h⁺ so that the h⁺ on the semiconductor surface can be used in the oxidation reaction rather than changing the overpotential of the oxidation reaction. Surprisingly, this smart system has provided >99% conversion of HMF and selectivity of FDCA. The high FE (93%) of FDCA produced at 40 °C (charge passage) indicated that TEMPO-mediated HMF oxidation is more beneficial for kinetics rather than water oxidation.

On this basis, Chadderdon *et al.* used BiVO₄ modified by CoPi as photoanode to drive TEMPO-mediated oxidation of

Table 12 Photo(electro)catalytic oxidation of HMF to FDCA or DFF

| Entry | Photo-anode | Reaction conditions | Main product | Conv. (%) | Select. (%) | Ref. |
|-------|----------------------------------|---|--------------|-----------|-------------|------|
| 1 | BiVO ₄ | AM 1.5 G illumination (100 mW cm ⁻²), 1.04 V vs. RHE in a 0.5 M borate buffer solution (pH = 9.2) containing 7.5 mM TEMPO, 40 °C | FDCA | >99 | >99 | 107 |
| 2 | BiVO ₄ /CoPi-30 | Simulated solar illumination (AM 1.5 G, 100 mW cm ⁻²), 0.64 V vs. RHE for 2.7 h, 5.0 mM TEMPO in sodium borate electrolytes (pH = 9.2), 12 °C | FDCA | 99 | 89 | 108 |
| 3 | D-Lig-Fe/NiCoB | 5 mM HMF (1.6 V) 4 h, NiCoB catalyst-based electrocatalysis | FDCA | 99 | 80 | 109 |
| 4 | Ti/TiO ₂ NT-1h-500-Pt | Fluorescent lamps (Philips, 8 W) emitting mainly at 365 nm, 150 mL 50 mM Na ₂ SO ₄ , 0.50 V bias and at pH = 5, 3 h, 25 °C | DFF | 59 | 40 | 110 |

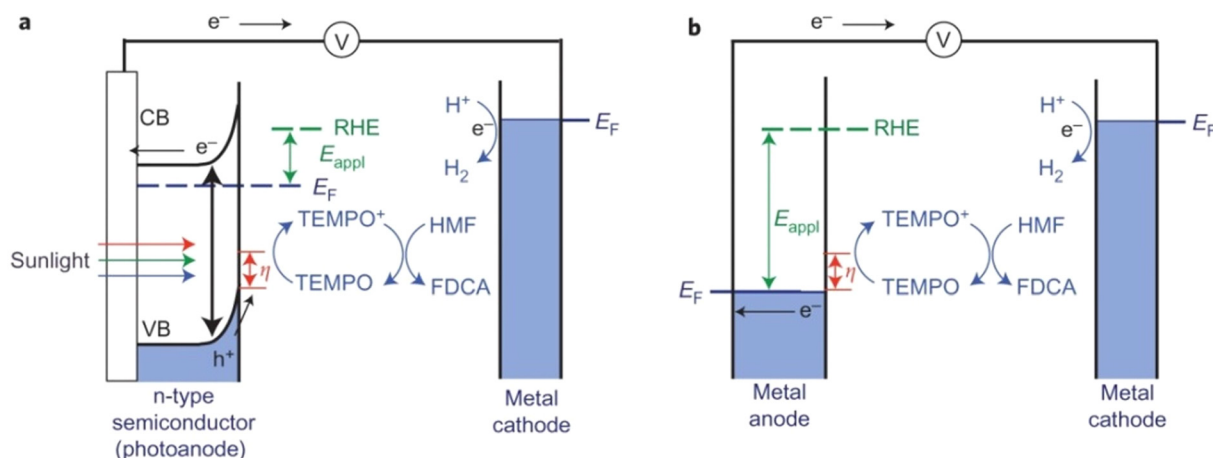


Fig. 16 Schematic comparison of (a) photo(electro)chemical TEMPO-mediated HMF oxidation. (b) Electrochemical TEMPO-mediated HMF oxidation. CB, conduction band; E_F, Fermi energy. Reproduced from ref. 110, with permission of Springer Nature, Copyright 2015.

HMF to FDCA.¹⁰⁸ Compared with BiVO₄, BiVO₄/CoPi-30 lowered the potential required for TEMPO oxidation by *ca.* 0.5 V. To reducing the cost that originated from the TEMPO additive, Zhao *et al.* effectively converted lignin into photothermal materials (D-Lig-Fe) through demethylation of lignin and coordination with Fe³⁺, with a photothermal efficiency of 36%.¹⁰⁹ Solar-thermal-electric conversion was realized by coupling D-Lig-Fe with a thermoelectric generator. Then, the generated voltage was applied to convert HMF to FDCA with a high conversion (99%) and selectivity (80%). Different from FDCA as the final product, Özcan *et al.* used Ti/TiO₂NT as a photoanode for the first time to synthesize DFF.¹¹⁰ This photo(electro)chemical cell showed 59% conversion of HMF with 40% selectivity of DFF at a bias voltage of 0.5 V.

To sum up, electrochemical oxidation can provide the advantages of controlling oxidation potential and monitoring reaction rate by current, which may provide additional insights into the mechanism. However, there have been very few reports so far on photo(electro)catalytic oxidation of HMF to value-added chemicals. Because water oxidation is the main competitive reaction, it could limit the FE of HMF oxidation. Therefore, the developed photoanode needs to be able to selectively adsorb and activate HMF so as to effectively reduce the oxidation overpotential of HMF and eliminate the interference of water oxidation.

6. Photo(electro)catalytic reduction of HMF and FAL

Reports on the photo(electro)catalytic reduction of HMF and FAL are relatively scarce compared with their oxidation reactions (Table 13). There is only one article to date on the photo(electro)chemical reduction of HMF. Roylance *et al.* constructed a photo(electro)chemical cell by using BiVO₄ semiconductor as anode and Ag_{GD} as cathode.¹¹¹ As shown in Fig. 17, the h⁺ on BiVO₄ surface is used to oxidize water to O₂

and the e⁻ in BiVO₄ conduction band is transferred to the Ag_{GD} cathode to reduce HMF to BHMF. The electrode can diminish energy input by directly using solar energy. In electrochemical batteries, it is necessary to provide sufficient overpotential for the cathodic reaction (*i.e.*, HMF reduction) and anodic reaction (*i.e.*, water oxidation) through external bias voltage. The FE and selectivity of BHMF both reach *ca.* 95% when the bias voltage is 1.0 V.

Guo and Dhingra successfully photoreduced HMF to BHMF over a Pt/g-C₃N₄ and a NiTiO₃/ZnIn₂S₄ catalyst, respectively.^{112,113} The reactions were driven by visible light in water with triethylamine as sacrificial e⁻ donor. The NiTiO₃/ZnIn₂S₄ catalyst presented 100% selectivity of BHMF at almost full conversion of HMF. That was the highest yield reported in the literature to date using water as hydrogen source. As illustrated in Fig. 18, the high photocatalysis of NiTiO₃/ZnIn₂S₄ benefits from the Z-type heterojunction between NiTiO₃ and ZnIn₂S₄, which promotes an easy separation and migration of interfacial charge carriers.

However, using water as hydrogen donor would easily generate reactive oxygen species to interfere with the hydrogenation of HMF. In this context, Cui and Kumar, respectively, obtained BHMF over the PtNi/TiO₂ and WO₃/PdO_x@C photocatalysts using methanol as hydrogen donor.^{114,115} The strong electron coupling between PtNi alloy and TiO₂ not only ameliorated the charge transfer, but also promoted the evolution of surface chemical bonds during photoreduction of HMF. As a result, a highest yield of BHMF (100%) can be obtained on PtNi/TiO₂, and the reaction conditions (*i.e.*, base-free, H₂-free) were among the mildest in the reported literature.

Interestingly, a few catalysts have been shown to enable photoreduction of both HMF and FAL into BHMF and FOL. Qiao *et al.* obtained BHMF and FOL on the amorphous TiO₂ (A-TiO₂) photocatalyst using ethanol as hydrogen source.¹¹⁶ The yields of desired products achieved around 99%. As displayed in Fig. 19, the surface of A-TiO₂ stores e⁻ under UV

Table 13 Photo(electro)catalytic reduction of HMF and FAL

| Entry | Catalyst | Solvent | Reaction conditions | Main product | Conv. (%) | Select. (%) | Ref. |
|-------|--|---|---|--------------|------------------|-------------|------|
| 1 | BiVO ₄ | H ₂ O | AM 1.5 G illumination (100 mW cm ⁻²), 1.0 V, 0.5 M borate buffer solution (pH = 9.2) electrolytes, 5 °C | BHMF | — | 95 | 111 |
| 2 | Pt/g-C ₃ N ₄ | H ₂ O + TEOA | Visible light (210 W xenon lamp), TEOA (0.5 mL), 4 h, 80 °C | BHMF | 7 ^a | | 112 |
| 3 | NiTiO ₃ /ZnIn ₂ S ₄ | H ₂ O + TEOA | λ > 420 nm, 10 v/v% TEOA, ultrasonicated for 15 min and saturated with N ₂ for 30 min | BHMF | >99 | 100 | 113 |
| 4 | PtNi/TiO ₂ | H ₂ O + CH ₃ OH | 300 W Xe lamp (λ = 320–780 nm), 1 atm Ar, 30 °C, CH ₃ OH (25 mL) | BHMF | 100 | 100 | 114 |
| 5 | WO ₃ /PdO _x @C | H ₂ O/CH ₃ OH (3 : 1) | Visible light (≥420 nm, 250 W, tungsten lamp, with a UV cutoff filter), KOH to adjust the pH = 7.5–8.2 | BHMF | 95 | 87 | 115 |
| 6 | A-TiO ₂ | EtOH | 25 W UV light for 1 h, 1 atm N ₂ , 25 °C | FOL/BHMF | 99/>99 | 99/99 | 116 |
| 7 | Au/SiC | IPA | Xe lamp (400–800 nm, 1.0 W cm ⁻²), Ar, KOH (20 mg), 4 h, 20 °C | FOL/BHMF | 100/90 | 100/93 | 21 |
| 8 | Pd/MIL-101(Fe)-NH ₂ | CH ₃ CN | Xe lamp, TEA (0.6 mL), HCOOH (0.4 mL), 6 h, 25 °C | FOL/BHMF | 47/35 | 62/77 | 117 |
| 9 | Pt/SnNb ₂ O ₆ | CH ₃ OH | Xe lamp irradiation (λ ≥ 400 nm), 2 h, 1 atm H ₂ , 25 °C | FOL | 100 | 100 | 119 |
| 10 | Cu@C-600 | IPA | Visible light (0.5 W cm ⁻²), 1 atm H ₂ , 24 h, 100 °C | FOL | 99 ^a | | 118 |
| 11 | TiO ₂ | 2-Pentanol | UV light, hydrogen-free conditions, 25 °C, 30 min | FOL | >99 | >99 | 120 |
| 12 | Cu/Cu ₂ O-MC | IPA | Visible light, N ₂ , K ₂ CO ₃ (1.44 equiv.), 14 h | FOL | 94 | 96 | 121 |
| 13 | CTP-Th | H ₂ O | Xe lamp (300 W, λ > 420 nm, 100 mW cm ⁻²), Ar, 5 mmol ascorbic acid, pH = ~1.6 | FOL | 0.5 ^b | | 122 |
| 14 | ZnIn ₂ S ₄ -ADH | PBS solution | Visible light irradiation, pH = 8.0, 0.5 mM of [Cp*Rh(bpy)H ₂ O] ²⁺ , 100 mM of L-ascorbic acid, and 1.0 mM of NAD ⁺ | FOL | 100 | 79 | 123 |

^a Presented in yield (%). ^b Presented in productivity (mmol g⁻¹ h⁻¹).

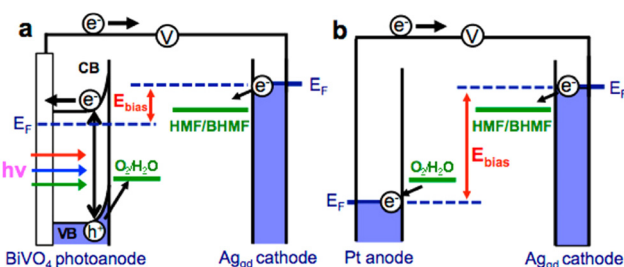


Fig. 17 Schematic diagrams comparing the external bias necessary to achieve HMF reduction for (a) a photo(electro)chemical cell and (b) an electrochemical cell. Reproduced from ref. 111, with permission of American Chemical Society, Copyright 2016.

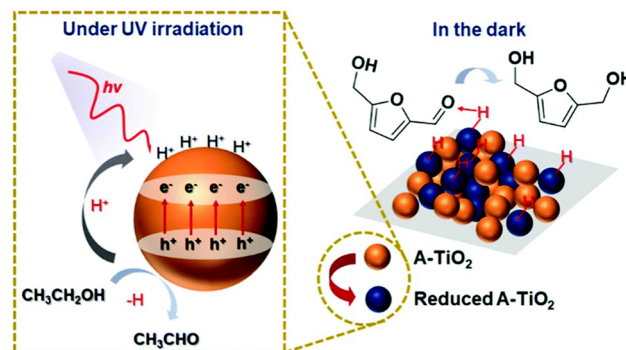


Fig. 19 Hypothetical mechanism of HMF hydrogenation to BHMF over A-TiO₂. Reproduced from ref. 116, with permission of Royal Society of Chemistry, Copyright 2019.

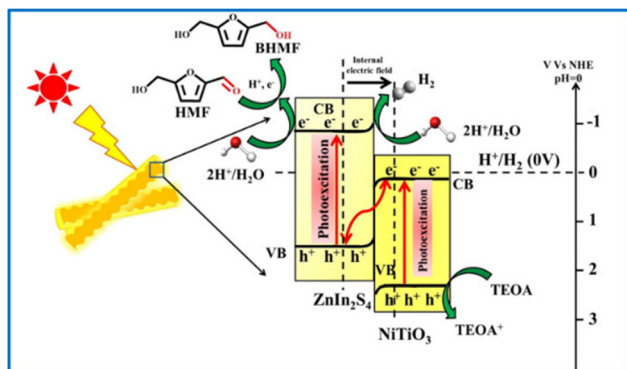


Fig. 18 Pictorial representation of Z-scheme mechanism for photocatalytic H₂ generation and subsequent HMF reduction by NiTiO₃/ZnIn₂S₄ hierarchical nanostructures. Reproduced from ref. 113, with permission of Elsevier, Copyright 2022.

irradiation while the h⁺ can deprotonate ethanol into acetaldehyde. When the system is switched to a “dark” state, the C=O group in HMF is attracted by the hydrogen bond interaction with the surface OH group. At the same time, the stored h⁺-e⁻ pairs are subjected to proton-coupled electron transfer to achieve highly selective hydrogenation of HMF. Besides, Hao *et al.* used *tert*-butanol as hydrogen donor for Au/SiC catalyzed photoreduction of HMF and FAL.²¹ Therein 100% yield of FOL was attained. Similarly, Dong *et al.* realized BHMF and FOL formation on a Pd/MIL-101(Fe)-NH₂ photocatalyst using formic acid as hydrogen source.¹¹⁷

FAL in comparison with HMF has no interference from the OH group attached to furan ring, thereby photohydrogenation

of FAL may be easier. Firstly, molecular H_2 can serve as reductant and hydrogen donor. Wang *et al.* prepared a Cu@C-600 catalyst that achieved 99% yield of FOL under 1 atm of H_2 and visible light irradiation.¹¹⁸ However, a high temperature of 100 °C was required. Also under a hydrogen atmosphere, ultra-thin $SnNb_2O_6$ nanosheets with functional Pt nanoparticles allowed the use of H_2 to selectively photoreduce FAL to FOL. This composite photocatalyst showed the highest performance (*i.e.*, 100% yield of FOL) without any additives.¹¹⁹

However, the use of H_2 would bring certain safety risks and cost problems. In light of this, the catalytic transfer hydrogenation using organic solvents as hydrogen donor could be alternative route. Nakanishi *et al.* investigated the selective hydrogenation of FAL to FOL on a TiO_2 catalyst at room temperature in 2-pentanol.¹²⁰ FAL was almost completely converted to FOL under ultraviolet irradiation for 30 min. It was also found that 2-pentanol was oxidized to 2-pentanone by photogenerated h^+ . Zhang *et al.* prepared a Cu/Cu₂O-MC (mesoporous carbon) photocatalyst which can directly convert FAL (94%) into FOL (96%) in *iso*-propanol at room temperature.¹²¹

Other than the metal photocatalysts, Hu *et al.* reported a covalent triazine polymer containing thiophene (CTP-Th) as visible-light responsive catalyst for photohydrogenation of FAL to FOL.¹²² The thiophene and triazine units can be expressed as electron donor (D) and receptor (A), respectively. The D–A structure promoted the delocalization of π electrons and enhanced charge separation. Under visible light irradiation ($\lambda > 420$ nm), CTP-Th can hydrogenate FAL to FOL at a rate of *ca.* 0.5 mmol g^{−1} h^{−1} using ascorbic acid as a h^+ sacrificial agent. In addition, Zhao *et al.* constructed a sustainable photo-enzyme coupling system.¹²³ Instead of the conventional active cells, a ZnIn₂S₄ photocatalyst enabled driving of the regeneration of biocoenzyme nicotinamide adenine dinucleotide (NADH) with a rate of 90%. NADH served as the reductant to realize the selectively catalytic reduction of FAL. Full conversion of FAL with 79% selectivity of FOL was obtained in water. This result showed a high compatibility between photobased and bio-based catalysts.

In short, most of the reported catalysts could photoreduce HMF and FAL with superior conversion. However, expensive precious metals are needed, the preparation cost is high, and

Table 14 Photocatalytic reductive coupling reactions of HMF and FAL

| Entry | Catalyst | Solvent | Reaction conditions | Main product | Conv. (%) | Select. (%) | Ref. |
|-------|--|-------------------------------------|---|--------------|-----------|-------------|------|
| 1 | TiO (110) | CH ₃ OH | Xe lamp (300 W, 320–780 nm, 600 mW cm), N ₂ , 4 h, 40 °C | HDFO + FO | — | 100 | 28 |
| 2 | 1% Cu/P25 | CH ₃ OH | $\lambda = 365 \pm 5$ nm, CH ₃ OH (1 mL), 1 atm Ar, 6 h | HDFO | 100 | 50 | 125 |
| 3 | Ag _{1.0} In _{1.5} Zn _{0.3} S _{3.3} | D ₂ O | 10 W LED (528 nm), 25 °C, <i>p</i> -toluenethiol (7.5 mmol), 6 h | HDFO | 95 | 100 | 126 |
| 4 | 1% MoS ₂ /CdS | CH ₃ CN/H ₂ O | Blue LED, 12 h, N ₂ | BHH | 35 | 9 | 29 |

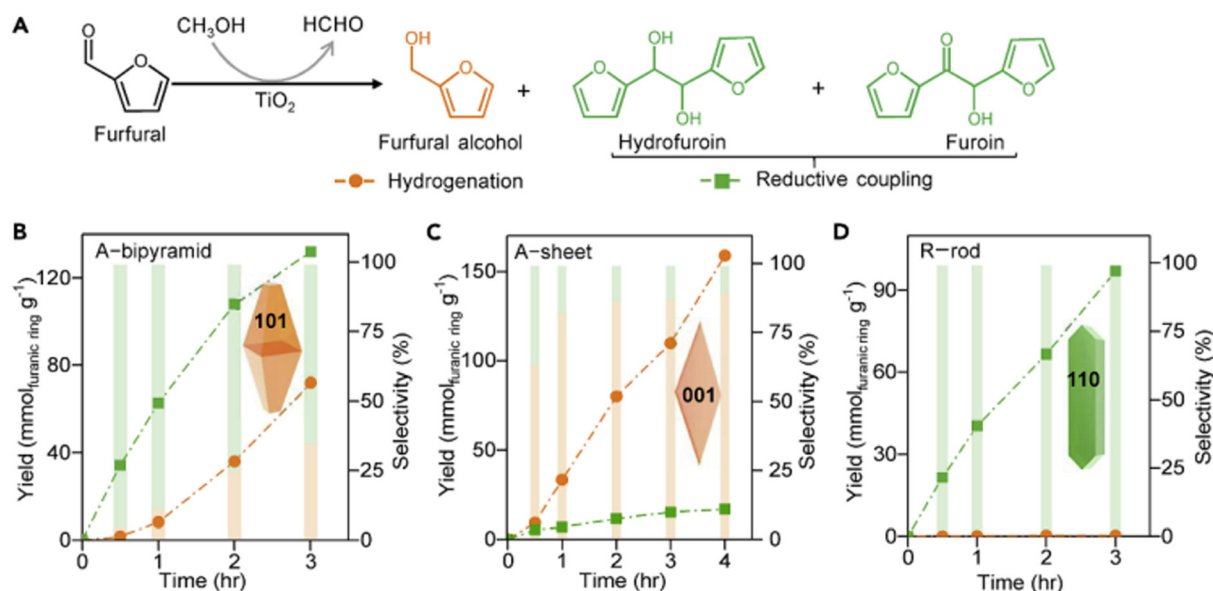


Fig. 20 Photocatalytic conversion of FAL over TiO_2 nanocrystals. (A) Structures of products from hydrogenation of C=O group and reductive coupling of FAL. Variations of product yield and selectivity with time over (B) A-bipyramid, (C) A-sheet, and (D) R-rod. Reproduced from ref. 28, with permission of Elsevier, Copyright 2020.

various additives are required. Therefore, novel catalysts with better selectivity and efficiency under lower costs and milder conditions are still highly desired.

7. Photocatalytic reductive coupling of FAL and HMF

FAL and HMF can be upgraded by chain-extension reaction to high-energy density diesel or jet fuels. It is particularly difficult to selectively produce biofuel precursors through homo-coupling or cross-coupling of furfuryl platform molecules, and despite the significance of this type of reaction, only limited success has been achieved.¹²⁴ Therefore, the photocatalytic reductive coupling of FAL and HMF still remains challenging for biomass valorization. As listed in Table 14, Wu *et al.* reported for the first time that the crystal plane of TiO₂ can regulate the product selectivity during photocatalytic reductive coupling of HMF.²⁸ As demonstrated in Fig. 20, the surface oxygen vacancy plays a decisive role. The catalyst without surface oxygen vacancy (*i.e.*, the (110) facet) is beneficial for the reductive coupling of FAL to hydrofuroin (HDFO) or furoin (FO), *i.e.*, high-quality fuel precursor. The selectivity of coupling products can reach as high as 100%. On the other hand, the catalyst with abundant oxygen vacancies (*i.e.*, the (001) facet) gives priority to the hydrogenation of FAL to FOL.

Following that, Lv *et al.* prepared a series of metal-supported P25 catalysts (Cu, Ni, Pt and Pd).¹²⁵ Among them, 1% Cu/P25 could completely convert FAL in methanol to HDFO (50%, in select.) *via* C–C coupling. Notably, when 50 μ L of H₂O was added to the reaction mixture, the selectivity of HDFO significantly dropped. Interestingly, this phenomenon was observed over all prepared catalysts. Further characterizations revealed that a trace of H₂O increased the charge transfer resistance, which led to a slow interfacial charge transfer and inhibited reductive coupling reaction. Therefore, facilitating

the interfacial charge transfer is the key to improving the selectivity of coupling products. Kowalik *et al.* prepared non-stoichiometric Ag_{1.0}In_{1.5}Zn_{0.3}S_{3.3} nanocrystals for photoreduction of FAL using *p*-toluenethiol as reductant and D₂O as solvent.¹²⁶ It was disclosed that base additives (*i.e.*, AcOCs, Et₃N, and *tert*-BuOK) were essential for the selective formation of FOL. But the absence of alkali can totally switch the product to HDFO through C–C coupling, at a high conversion of FAL (95%).

Regarding the photoreductive coupling of HMF, only a MoS₂/CdS nanocomposite catalyst has been reported in the literature.²⁹ The OH group in HMF was adsorbed on CdS and attacked by the proton-coupled electron transfer steps to form keto free radicals. The coupling of two keto free radicals gave rise to the production of 5,5'-bis(hydroxymethyl)hydrofuroin (BHH), in addition to the main product of DFF. However, the selectivity of BHH would be rather low (9%).

In summary, it can be concluded from these limited reports that the adsorption state of carbon center free radicals on the surface of a photocatalyst is the key factor in determining the selectivity of the reductive coupling reaction. Therefore, modifying the surface structure of the catalyst and regulating the adsorption energy are effective approaches.

8. Other unconventional and promising photocatalytic reactions of FAL and HMF

Last but not least, some unconventional and promising photocatalytic reactions of FAL and HMF, such as oxidative decarboxylation, ring-opening and so forth, have emerged and received attention very recently. As summarized in Table 15, Esser *et al.* first reported that FAL could be converted to 5-hydroxy-2 (5*H*)-furanone (HFO) in ethanol through oxidative

Table 15 Other photocatalytic reactions of HMF and FAL

| Entry | Catalyst | Solvent | Reaction conditions | Main product | Conv. (%) | Select. (%) | Ref. |
|-------|--|--------------------|---|-----------------------|-----------------|------------------|------|
| 1 | Organic dyes | EtOH | Lights, in alcohols, <40 °C | HFO | >99 | >95 | 35 |
| 2 | Methylene blue | MeOH | 10 W LED, 1 L flask | HFO | 100 | 85 | 128 |
| 3 | EY/RB | H ₂ O | 30 W green LEDs (530–540 nm), 4 mL of phosphate buffer (0.2 M, pH = 7), 25 °C, 9 h | HFO | 97 | 99 | 38 |
| 4 | EY@DVB | H ₂ O | 30 W green LEDs (530–540 nm), 25 °C, 200 rpm, 48 h | FSA | 94 | 99 | 38 |
| 5 | SGCN | CH ₃ CN | Solar simulator (AM 1.5 G, 100 mW cm ^{−2}), 30 h, 25 °C | MAN/HFO/SAN/ β-FAA | >95 | 42/33/8/11 | 36 |
| 6 | P(Pd)-PDMA-PPEGMA | MeOH | λ = 350–650 nm, purged with O ₂ for 30 min | HFO | 90 | 100 | 133 |
| 7 | 1%M-CN | Solvent free | Sunlight (3 days), 36 ± 3 °C, 82.4–94.5 mW cm ^{−2} , H ₂ O ₂ (1.2 mmol)/O ₂ /O ₂ /O ₂ | MA/FU/MA/HFO | 98/94/94/ 94 | 100/37/40/ 23 | 37 |
| 8 | 1%Pd@E-g-C ₃ N ₄ | IPA | Light source (150 W LED), IPA (5 mL), 2 bar H ₂ , 1 h | FOL | 65 | 90 | 34 |
| 9 | 3%Pd@E-g-C ₃ N ₄ | IPA | Light source (150 W LED), IPA (5 mL), 2 bar H ₂ , 5.5 h | THFA | 100 | 100 | 34 |
| 10 | 3%Pd@E-g-C ₃ N ₄ | CH ₃ CN | Light source (150 W LED), THFA (0.1 mmol), CH ₃ CN (3 mL), 8 h, 1 bar O ₂ | GBL | 75 | 100 | 34 |
| 11 | RuphenPy | H ₂ O | 525 nm LED, 25 °C, 9 h, air | HMFO | 85 | 94 | 39 |
| 12 | RuphenPy | H ₂ O | 525 nm LED, ice bath, 9 h, air, NaOH (45 mM) | HKPA | 62 ^a | | 39 |

^a Presented in yield (%).

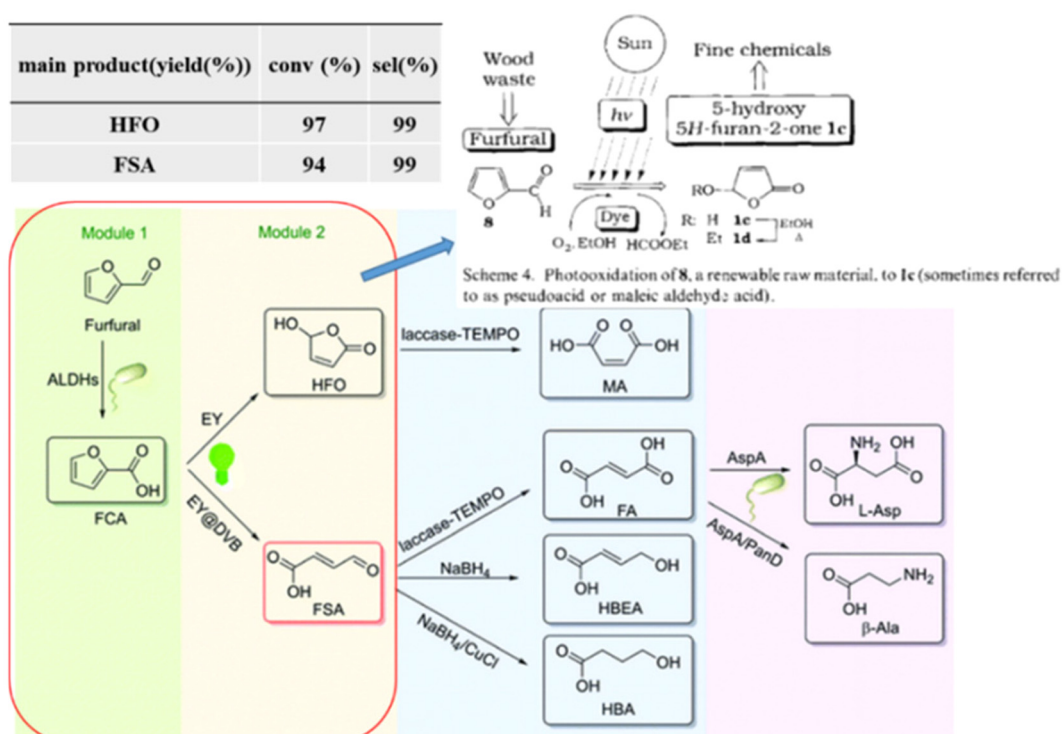


Fig. 21 Schematic illustration of photocatalytic FAL to HFO over organic dye. Reproduced from ref. 35, with permission of John Wiley & Sons, Inc., Copyright 1994. Organic dye combined with biological and chemical photocatalysts for FAL to HFO or FSA. Reproduced from ref. 38, with permission of Royal Society of Chemistry, Copyright 2021.

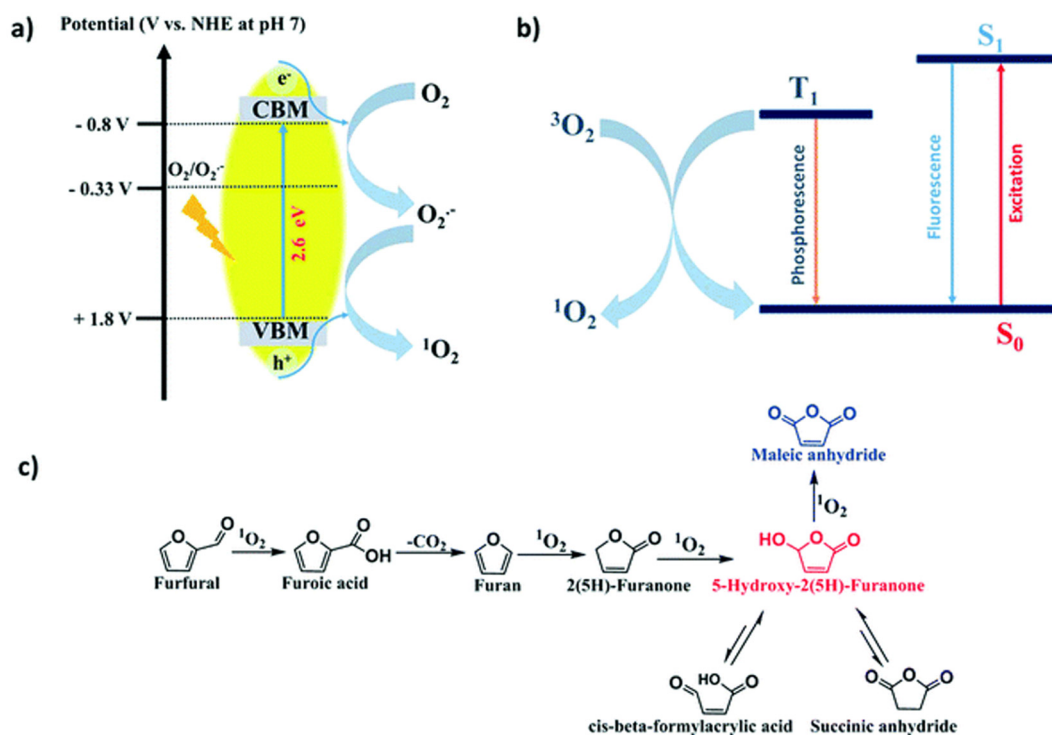


Fig. 22 (a) Generation of $^1\text{O}_2$ on the surface of SGCN via h^+ , (b) $^1\text{O}_2$ generation via triplet state energy transfer, and (c) plausible mechanistic pathway of FAL photooxidation. Reproduced from ref. 36, with permission of Royal Society of Chemistry, Copyright 2022.

decarboxylation using organic dyes as photocatalysts.³⁵ Furanone is a ubiquitous component found in a variety of natural products and can be used as synthetic intermediate for many bioactive chemicals, such as pesticides, prostaglandins and alkaloids.¹²⁷ In light of this pioneering study, Hermens *et al.* used methylene blue as a photocatalyst to obtain 100% conversion of FAL and 85% selectivity of HFO.¹²⁸ In the same way, Huang *et al.* reported the photocatalytic conversion of FAL over organic dyes (*i.e.*, rose bengal (RB), eosin Y (EY) and methylene blue (MB)) in water.³⁸ Unfortunately, a low yield of HFO (<35%) was obtained in organic solvents with the self-made photoreactor. Compared with FAL, 2-furoic acid (FCA) was the preferred substrate for the photocatalytic synthesis of HFO. Moreover, the solvent effect was significant. The yields of HFO obtained from FCA over the series photocatalysts in water medium still remained very low (22–27%). However, the yield can be fairly good (>90%) in organic solvents. Interestingly, using a phosphate buffer together with acetone enabled a further increase in the yield of HFO up to 94%.

In order to realize a more efficient conversion of FAL to HFO in the aqueous phase, a whole-cell biocatalyst (*i.e.*, *E. coli* co-expression of vanillin dehydrogenase (VDH2) and NADH oxidase (NOX), *E. coli*_CtVDH2_NOX) was developed to oxidize FAL to FCA. Therefore, *E. coli*_CtVDH2_NOX cells were com-

bined with RB to synthesize HFO from FAL. Notably, this unique mode attained an excellent result under green LED irradiation, *i.e.*, 97% conversion of FAL and 99% selectivity of HFO. In addition, the combination of *E. coli*_CtVDH2_NOX cells and EY@DVB (*i.e.*, weakly basic anionic resin based on styrene-divinylbenzene (DVB) copolymer) can be used for synthesis of fumaric semialdehyde (FSA). FSA is a versatile intermediate usually used in the synthesis of value-added chemicals because it can be easily oxidized and reduced.³⁸ As shown in Fig. 21, FAL is completely oxidized to FCA by *E. coli*_CtVDH2_NOX cells within 2 h, and FCA is subsequently ring-opened to FSA with an outstanding yield (93%) by ¹O₂ photooxygenation on EY@DVB. This is the very first report on FSA formation from FAL ring-opening by photocatalytic bio-oxidation.

Based on the above work, HFO with one less carbon has been obtained from FAL by photooxidative decarboxylation. However, the specific reaction mechanism remains unclear. Chauhan *et al.* reported a mesoporous graphite carbon nitride (SGCN) as photocatalyst.³⁶ It showed a superior FAL conversion (>95%) with selectivity of 42% and 33% for maleic anhydride (MAN) and HFO, respectively. The selectivity of MAN can be greatly increased up to 66% even under natural sunlight, which became a groundbreaking approach for the sustainable

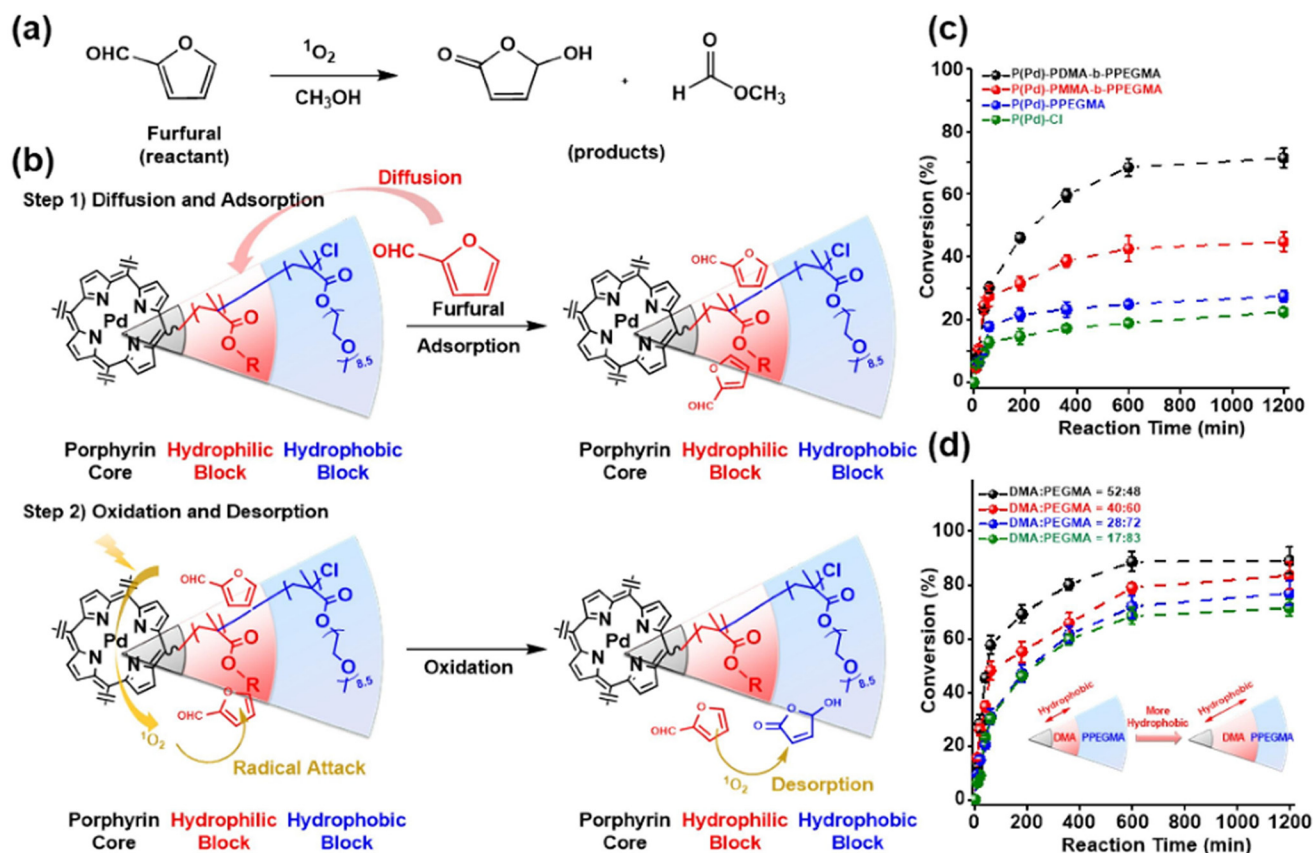


Fig. 23 (a) Scheme for oxidation of FAL, (b) detailed reaction mechanism of FAL oxidation utilizing amphiphilic block copolymer, reaction kinetics for FAL oxidation, (c) using porphyrin-based copolymers, and (d) using P(Pd)-PDMA-PPEGMA with varying block fraction. Reproduced from ref. 133, with permission of Elsevier, Copyright 2022.

production of MAN. MAN is an important raw material for the synthesis of unsaturated polyester resins.¹²⁹ In addition, the plausible mechanism of photooxidation of FAL was investigated by scavenger experiments and electron spin resonance spectroscopy. As demonstrated in Fig. 22, FAL is initially converted to FCA *via* photooxidation by $^1\text{O}_2$ and then decarboxylated to furan. Further oxidation gives rise to the formation of 2(5*H*)-furanone which is then oxidized to HFO. Finally, MAN is produced by further oxidation of HFO. Besides, HFO shows partial tautomerism. Hence, succinic anhydride (SAN) and *cis*- β -formylacrylic acid (β -FAA) are formed by *in situ* rearrangement during the reaction. SAN is used as an intermediate in

the chemical, pharmaceutical and food industries, while β -FAA is an intermediate for synthesizing furanones.^{130,131} MAN can be continually transformed to maleic acid (MA) by photooxidation by $^1\text{O}_2$ species.

MA as an unsaturated dicarboxylic acid is a critical raw material in the manufacture of unsaturated polyester resins, surface coatings, plasticizers, pharmaceuticals, and fine chemicals.¹³² In order to further improve the yield of MA, Ebrahimi *et al.* combined expired metformin drugs with urea to prepare a g- C_3N_4 photocatalyst with a high N/C ratio.³⁷ Benefiting from the high specific surface area and the efficient separation of photogenerated e^- - h^+ pairs, this photocatalyst

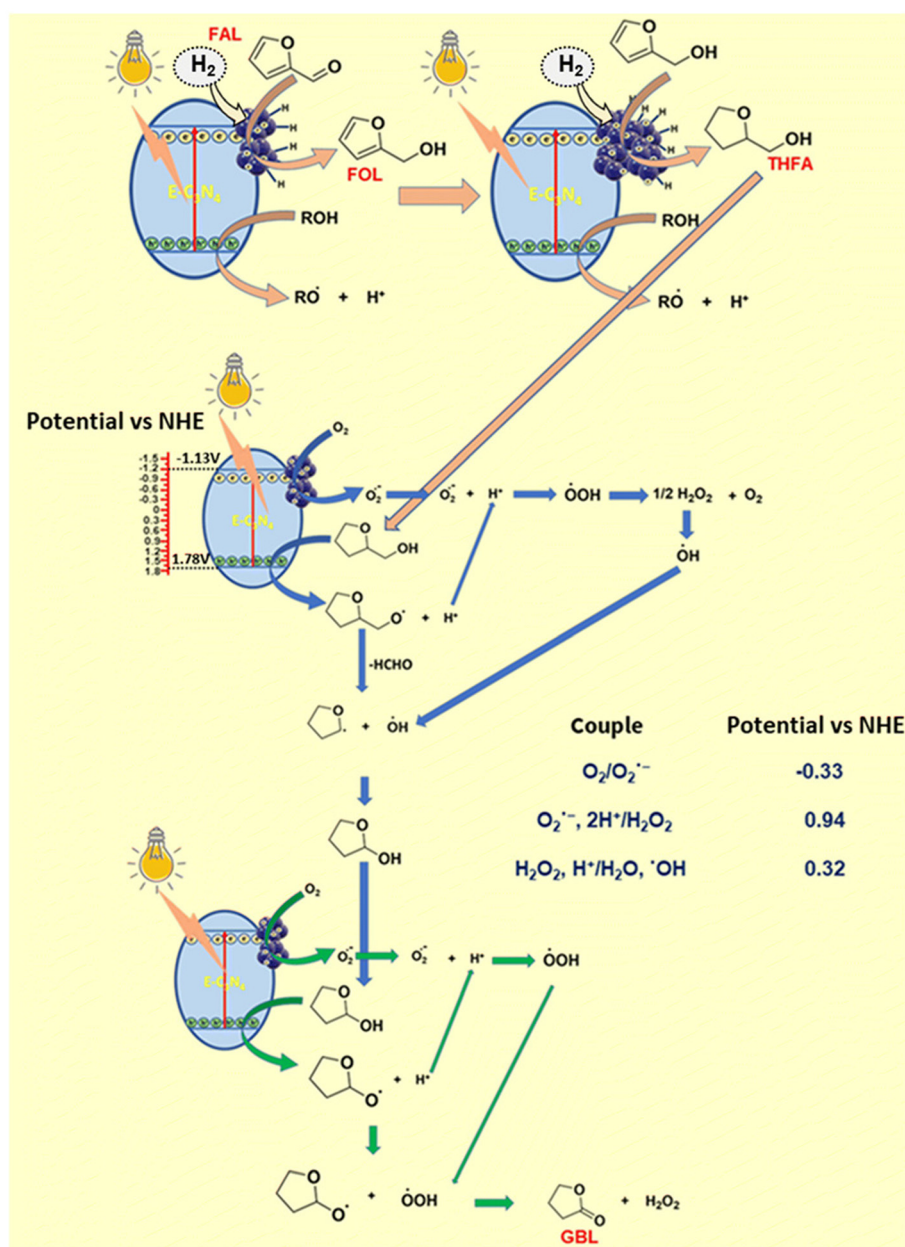


Fig. 24 Proposed mechanism and reaction steps associated with photocatalytic conversion of FAL to THFA and THFA to GBL. Reproduced from ref. 34, with permission of Royal Society of Chemistry, Copyright 2023.

achieved 98% conversion of FAL and 100% selectivity of MA using H_2O_2 as oxidant.

In order to further promote the yield of HFO, Seo *et al.* synthesized a Pd-containing porphyrin core (P(Pd)) amphiphilic block copolymer (P(Pd)-PDMA-PPEGMA) by Ru-catalyzed atom transfer radical polymerization.¹³³ This copolymer had a hydrophilic outer layer composed of poly(dodecyl methacrylate) (PDMA) and polyethylene glycol methacrylate (PEGMA). As illustrated in Fig. 23, the relatively hydrophobic FAL molecule diffuses into hydrophobic blocks and is adsorbed through the hydrophobic-hydrophobic interaction. After that, the adsorbed FAL reacts with the $^1\text{O}_2$ species formed by the porphyrin core, leading to hydrophilic products (*i.e.*, HFO and methyl formate). As a result, the hydrophilic product is desorbed, which accelerates the catalytic reaction. This catalytic system showed 90% conversion of FAL and 100% selectivity of HFO within 10 h.

In addition to photoreduction of the $\text{C}=\text{O}$ group in FAL, Ghalt *et al.* firstly reported photoreduction of the $\text{C}=\text{C}$ bond in furan ring, that is, the selective photosynthesis of tetrahydrofurfuryl alcohol (THFA) from FAL.³⁴ THFA is not only used as an environmentally sound solvent but also can be converted into useful linear polyols by hydrogenolysis.¹³⁴ Pd nanoparticles decorated on E-g- C_3N_4 (*i.e.*, a high-surface-area g- C_3N_4 obtained by ultrasonic peeling) showed superior photo (electro)chemical performance due to effective separation of charge carriers. FAL was selectively hydrogenated to value-added FOL and THFA. Specifically, 0.5% Pd@E-g- C_3N_4 selectively photoreduced FAL to FOL, whereas 3% Pd@E-g- C_3N_4 directly photoreduced FAL to THFA under 2 bar of H_2 . As shown in Fig. 24, photogenerated e^- are transmitted and accu-

mulated on Pd nanoparticles. These e^- can promote desorption of the desorbed-H atom from the Pd site, thus reducing the FAL adsorbed on the E-g- C_3N_4 surface. The higher Pd content provides additional sites for the adsorption of FOL through furan ring, which promotes the over hydrogenation of FOL to THFA. Hence, the one-step conversion of FAL to THFA is realized. Furthermore, THFA can be selectively converted to γ -butyrolactone (GBL) over the same catalyst under O_2 atmosphere under 150 W LED light. GBL shows a wide range of biological characteristics and can be used as a lead structure for new drugs.¹³⁵ It is also used to synthesize degradable polymers.¹³⁶ In addition, it can be used as an auxiliary electrolyte to supplement insufficient characteristics.¹³⁷

In addition to FAL, other photocatalytic reactions of HMF have been also reported. Sell *et al.* synthesized two structure-related water-soluble Ru complexes (RubpyPy and RuphenPy).³⁹ The couple groups were decorated with covalently attached pyrene chromophores. The triplet energy of the latter one was slightly lower than that of the metal complexes, thus prolonging the lifetime of the so-called triplet reservoir and excited state by up to two orders of magnitude. Taking advantage of the excellent sensitization of $^1\text{O}_2$ of RuphenPy, this dyad was used as a photocatalyst for laboratory-scale reactions. As presented in Fig. 25, when HMF (30 mM) aqueous solution is irradiated with green light at 25 °C in a continuous air flow, two main stoichiometric products (*i.e.*, formic acid and unsaturated lactone 5-hydroxy-5-(hydroxymethyl)furan-2(5H)-one (H^2MF)) are observed. 85% conversion of HMF and 94% selectivity of HMFO can be obtained after 9 h. Furthermore, the photooxidation of HMF with NaOH additive was investigated in ice bath. It is interest-

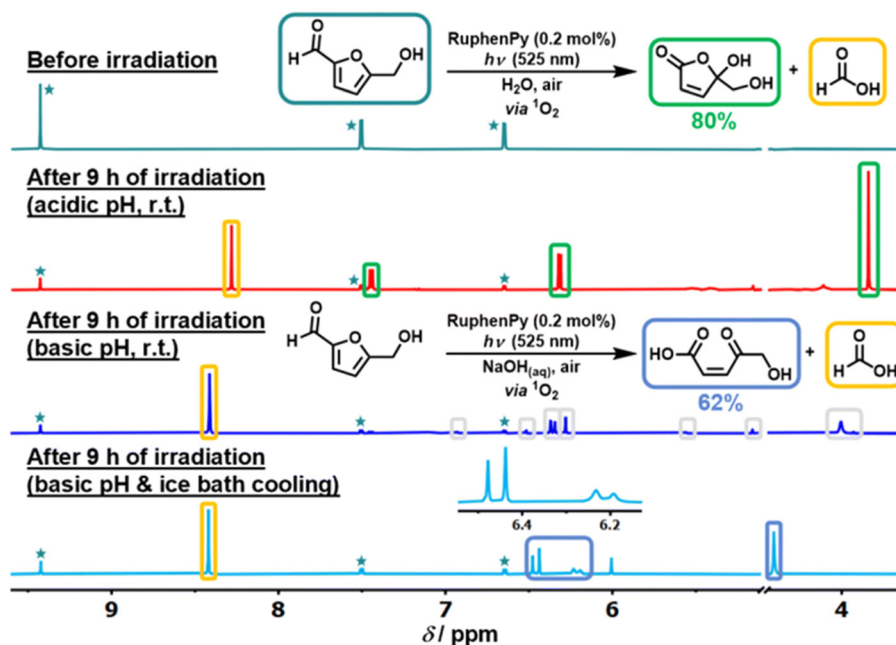


Fig. 25 ^1H NMR spectra of photooxidation of HMF (30 mM) in air-saturated water with RuphenPy as sensitizer (0.2 mol%) before and after 9 h of irradiation with color-coded peaks of key species. Reproduced from ref. 39, with permission of Royal Society of Chemistry, Copyright 2022.

ing to find that the main product switches to a ring-opening product, *i.e.*, (*Z*)-5-hydroxy-4-keto-2-pentenoic acid (HKPA). The yield can reach 62%. H²MF and HKPA can be used to produce polyHKPA, a novel biopolymer.¹³⁸

In a word, this section strongly implies great potential for photocatalytic conversion of FAL and HMF. More unexpected high-value products could probably be obtained by photocatalysis. Therefore, it is particularly important to develop more general and accurate analytical methods (apart from the conventional NMR and GC-MS) for rapid separation and detection of those complicated products.

9. Conclusion and outlook

The conversion of biomass-derived furfuryl compounds into value-added chemicals through photocatalysis has recently gained significant attention due to its potential for achieving high efficiency, low pollution, and low-cost performance under mild reaction conditions. Since the first report in 2013 on the photocatalytic selective oxidation of HMF to DFF using TiO₂, an increasing number of photocatalysts have been developed for the photocatalytic oxidation of HMF. At present, there are already over sixty photocatalytic systems reported in the literature. Interestingly, about one-fourth of them show that H₂ evolution or CO₂ reduction can be carried out at the same time as oxidizing HMF to DFF. This strategy makes full use of photo-generated e⁻ and h⁺ so it has higher economic value and better efficiency. For instance, an O-ZIS-120 photocatalyst exhibits the best performance, *i.e.*, a DFF yield of 1624 μmol h⁻¹ g⁻¹ with a selectivity >97%, along with a H₂ evolution rate of 1522 μmol h⁻¹ g⁻¹. In addition to the typical photocatalytic oxidation of HMF and FOL, some unconventional reactions such as reduction, coupling, decarboxylation, ring-opening have been also studied. Many unexpected but promising high-value products can be obtained in these ways. This shows an enormous potential in the photocatalytic transformation of furfural and its derivatives.

Unraveling the reaction mechanism is undoubtedly a central task in addition to developing novel photocatalysts. Some important conclusions can be drawn by summarizing the state of the art. Firstly, photogenerated e⁻ have reducing ability, and the magnitude of this competence is determined by the position of the conduction band (LUMO orbitals). Accordingly, photogenerated h⁺ have oxidizing ability, the magnitude of which is decided by the position of the valence band (HOMO orbitals). Therefore, developing a catalyst with an appropriate energy band position is crucial for achieving photocatalytic selective oxidation and/or reduction of furfuryl compounds. Specifically, the energy band position can be rationally adjusted by optimizing preparation methods, doping elements, and constructing heterojunctions. Meanwhile, the plasma resonance effect and the ligand metal electron transfer effect (LMCT) can achieve visible light response of a catalyst. In addition, the influence of solvents and reaction atmospheres should not be ignored. Notably,

using water as solvent often has a significantly negative impact on the reduction reactions. Moreover, the roles played by various active oxygen species in the oxidation systems must be seriously distinguished. For example, hydroxyl radicals (·OH) with quite a strong oxidizing ability can usually over-oxidize reactants or products. Therefore, suppressing the generation of ·OH can probably improve product selectivity in the oxidation reactions. Instead, superoxide anion radicals (·O₂⁻) and singlet oxygen (¹O₂) are widely accepted as the key active species in achieving highly selective photocatalytic oxidations.

Although some breakthroughs have been reported, there are still many issues and significant challenges that need to be well addressed. Owing to the numerous advantages of photocatalysis, future research should focus on the following aspects particularly in line with the principles of green chemistry:

(1) Atom economy. Develop photocatalytic systems that can simultaneously and fully utilize photogenerated e⁻ and h⁺, such as selective oxidation of HMF combined with H₂ evolution or CO₂ reduction. Establish highly atom-economical closed-loop processes.

(2) Design for energy efficiency. Develop photocatalytic systems that can respond to visible light at room temperature and under atmospheric pressure. It is preferable to use catalysts that are simple and readily available, and optimize the preparation methods to reduce costs and maximize the utilization of solar energy.

(3) Low or non-toxic metal elements. Catalytic systems containing toxic elements such as Cr, Cd and Pb should preferably be avoided. This will allow us to boost the green footprint of the photocatalytic transformations.

(4) Safe solvents and additives. Develop photocatalysts that can work in environmentally friendly solvents, especially water, without the assistance of any additives. This can reduce environmental pollution and operational maintenance costs.

(5) Use of renewable feedstocks. Platform chemicals such as FAL and HMF are derived from acid-catalyzed dehydration of lignocellulosic biomass. Therefore, it would be significant to develop photocatalytic systems that can directly obtain high-value chemicals from the crude starting materials, promoting the industrialization of photocatalysis.

In addition to fulfilling the above principles of green chemistry, there should be further understanding of the reaction mechanisms and expansion of the types of reactions. Currently, the photooxidation of HMF is intensively studied and has already obtained some advances. But investigation of some unconventional reactions (such as reduction, coupling, ring-opening, decarboxylation, *etc.*) is still in the very early stages. Meanwhile, the development of more universal and accurate analytical methods for detecting complicated reaction products is crucial and essential. Furthermore, a unified unit of measurement is vital for convenient and rigorous comparison studies on different photocatalytic systems. Therefore, the apparent quantum efficiency (AQE) should be used to measure catalyst performances, yet this is often overlooked in most works.

Last but not least, the isolation and purification of the target products need to be considered. This is particularly important for industrial applications. The concentration of substrates in photocatalysis is usually much lower compared with traditional catalysis. As expected, the concentration of products can be also low. Therefore, developing low-cost enrichment, separation, and purification strategies is essential.

In summary, the concept of carbon neutrality has received much attention in recent years, and the prospect of biomass-based photocatalytic transformations is very promising. It is necessary to continuously develop photocatalysts with better selectivity and efficiency for upgrading furfural and its derivatives under mild reaction conditions. However, many challenges still remain. We hope this review will provide better perspectives, from materials design to reaction mechanism and to practical application. Finally, further studies can be stimulated on sunlight-driven catalytic valorization of furfural molecules.

Conflicts of interest

There are no conflicts to declare.

Acknowledgements

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