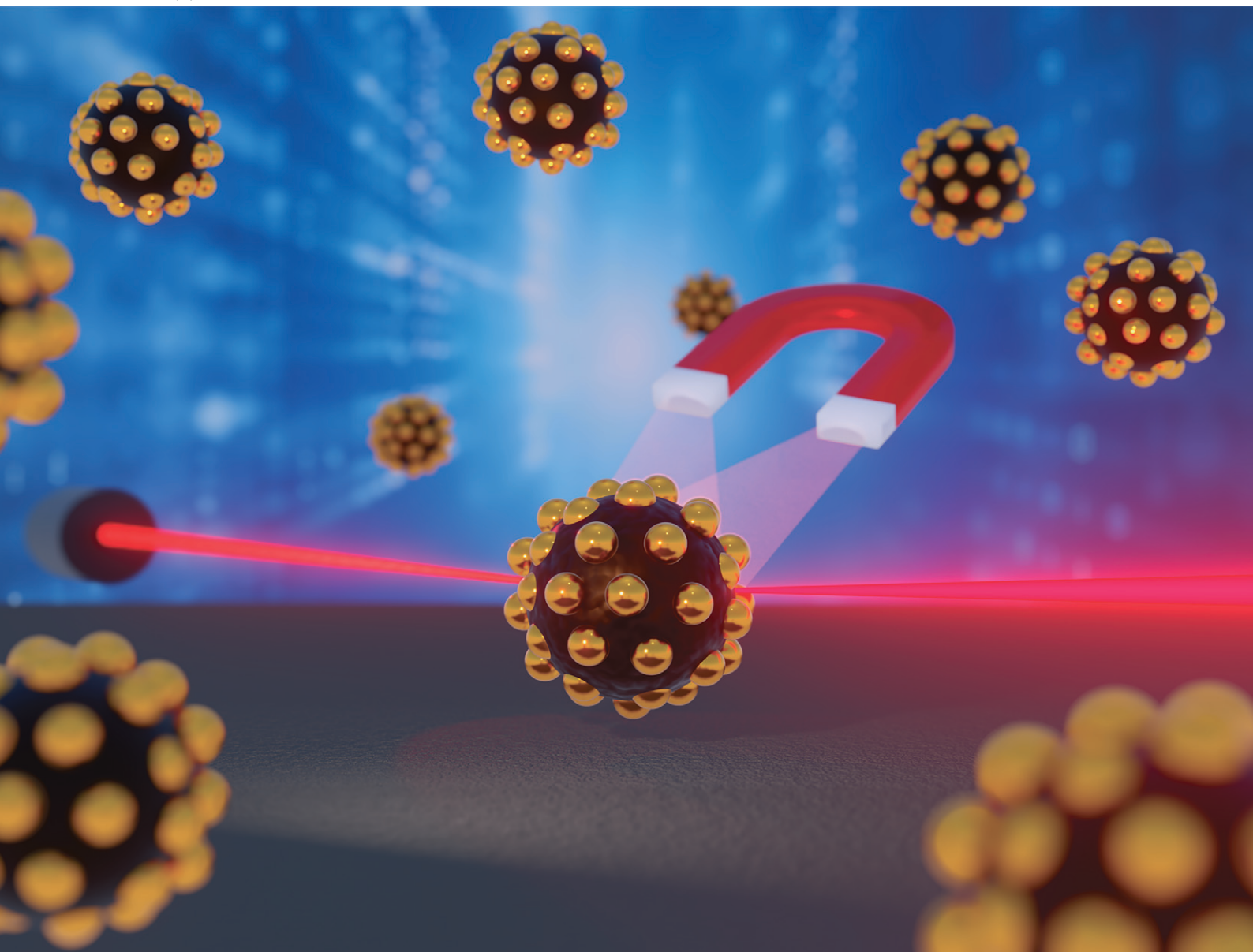


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**PAPER**

Devadas, Aligholizadeh *et al.*  
From rust to riches: phytochemically assisted synthesis  
of superparamagnetic Fe<sub>3</sub>O<sub>4</sub> nanoparticles with Au for  
SERS sensing

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