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Introduction

In recent years, zeolitic imidazolate framework 8 (ZIF-8) has garnered increasing attention for its ability to encapsulate proteins via biomimetic mineralization and produce colloidal protein@ZIF-8 nanoparticles for applications in therapeutics and biotechnologies. $1-11}$ Protein encapsulation in ZIF-8 nanoparticles has been demonstrated to protect protein structure and function, and enhance protein activity.¹²⁻¹⁴ However, the application of protein@ZIF-8 materials in biological applications is limited by the degradation of ZIF-8 in aqueous buffered solutions.^{8,9,15} Vasquez-Hernandez et al. demonstrated that ZIF-8 degrades in phosphate buffered saline (PBS) due to the chelation of phosphate ions to Zn nodes ultimately causing the de-coordination of ZIF-8.8 Luzuriaga et al.'s work similarly demonstrates the instability of GFP@ZIF-8 in numerous buffer systems, including PBS, HCO_3^- , 2-[4-(2-hydroxyethyl)piperazin-1-yl]ethanesulfonic acid and Tris-HCl. 9 Gao et al. showed

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Improving the colloidal stability of protein@ZIF-8 nanoparticles in biologically relevant buffers†

Justin Van Houten,‡ Ruben Castillo Barberi,‡ Jared King and Alana F. Ogata ^{to} *

ZIF-8 is one of the most common metal–organic frameworks used in protein encapsulation and is advantageous for the protection of protein function and delivery of protein cargo. However, protein@ ZIF-8 composites typically degrade in aqueous solutions, which significantly limits their use in most biological applications that require stability in biologically relevant buffers. Here, we present a facile synthetic approach to produce reproducible and precise protein@ZIF-8 nanoparticles with bovine serum albumin (BSA) and demonstrate their colloidal stability in various buffers. We optimized the biomimetic mineralization of BSA-encapsulated ZIF-8 nanoparticles (BSA@c-ZIF-8) and demonstrated accurate synthesis of 107 \pm 9 nm BSA@c-ZIF-8 nanoparticles for 36 independent batches. Dynamic light scattering and supplementary analytical techniques such as powder X-ray diffraction and scanning electron microscopy established BSA@c-ZIF-8's colloidal stability for 14 days in phosphate buffered saline, imidazole, and water. This stability enhancement is ascribed to the BSA-induced negative surface charge ($-36~\pm$ 10 mV), which repels chelating anions derived from buffers like phosphate buffered saline. To further improve the colloidal stability of BSA@c-ZIF-8 in buffers, we tested eight polymer coatings and show that poly(acrylic acid) (PAA), hexadecyltrimethylammonium bromide (CTAB), dextran and poly(vinyl alcohol) (PVA) improve colloidal stability and provide a route for further surface functionalization. This advancement can enable application of protein@ZIF-8 nanoparticles in analytical and biotechnological practices, overcoming previously described buffer instability. PAPER

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pH-dependent degradation of protein@ZIF-8 nanoparticles and that the release behaviour of protein was significantly influenced by nanoparticle morphology.¹⁶ The buffer-induced degradation of ZIF-8 nanoparticles with encapsulated proteins is advantageous for drug delivery applications. However, this attribute poses a significant challenge in realizing protein@ ZIF-8 nanomaterials in other biological applications where colloidal stability in aqueous solutions is necessary.¹⁷ Thus, the development of synthetic strategies to improve the stability of protein@ZIF-8 nanomaterials in relevant buffer systems is required.

Previous studies on ZIF-8 without protein achieved improvement in stability in aqueous solutions using surfactants or capping agents. Chen et al., incubated ZIF-8 with various ligands/polymers and determined poly(acrylic acid) to be effective at limiting degradation in PBS and showed stability for 48 h. The authors ascribe the increase in stability to the COO moieties on the polymer repelling the chelating $PO_4^{\ 3-}$ ligands derived from the buffer.¹⁸ Other groups have found success in the stabilization of ZIF-8 structures with PEGs via in situ addition. Cui's group demonstrates the use of 8-arm PEGs for the mineralization of ZIF-8 and report good drug loading and stability in PBS and cell media.¹⁹⁻²¹ Tian and coworkers describe a similar improvement in stability with poly(dopamine)

Department of Chemistry, University of Toronto, UTM 1867 Inner Circle Road, Mississauga, ON L5L 1C6, Canada. E-mail: Alana.ogata@utoronto.ca

[‡] These authors have contributed equally.

(PDA) coatings, 22 which was attributed to a 18.7 nm thick layer of PDA on the surface of the ZIF-8, preventing recrystallization of the material under aqueous conditions.²² This was further demonstrated by Zhang et al., through the post synthetic modification of ZIF-8 with 5,6-dimethylbenzimidazole where steric hinderance provided by the bulkiness of this ligand over 2-methylimidazole (HmIm) improved the stability of ZIF-8. 23 However, these strategies have not been used to improve the stability of protein@ZIF-8 nanomaterials.

Herein, we describe a synthetic approach for BSA@c-ZIF-8 nanoparticles that are 107 \pm 9 nm in size and optimize their colloidal stability in biologically relevant buffers. BSA was used as an inexpensive model protein and is one of the most studied proteins in the biomimetic mineralization of protein@ZIF-8 materials.^{24,25} We evaluated the BSA@c-ZIF-8 with and without polymer coatings and assessed colloidal stability in water, phosphate buffered saline (PBS, pH 6.1–8.1), imidazole buffer (IM), 4-(2-hydroxyethyl)-1-piperazineethanesulfonic acid (HEPES), 2-morpholinoethanesulphonic acid (MES), and 3-(N-morpholino)propanesulfonic acid (MOPS) buffers. The temporal aggregation dynamics of BSA@c-ZIF-8 was assessed using dynamic light scattering (DLS).^{9,26,27} Orthogonal techniques, such as cryogenic electron microscopy (cryo-EM), Fourier transform infrared spectroscopy (FTIR), powder X-ray diffraction (pXRD), scanning electron microscopy (SEM) and ζ potential (ζ_p) were used to confirm ZIF-8 capping, distribution, and structure. From these studies, we produced BSA@c-ZIF-8 nanoparticles that show colloidal stability in water and PBS for 14 days and we provide synthetic routes for polymer-coated BSA@c-ZIF-8 that can serve as the foundation for customized functionalization. Paper Martin Access Article on 10 June 2022. The method on 10 June 2022. The method of the state of the state of the state is provided attached on the state of the state of the state of the state is proportional the state

Experimental section

Materials

MilliQ water (<18.2 Ω). For cell media studies the water used was 0.03 micron filtered, DNase, RNase and protease free, and purchased from Fisher Bioreagents. Zinc acetate dihydrate (99%) and 2-methylimidazole (99%) were purchased from Sigma Aldrich and used without further purification. Bovine serum albumin (BSA; lyophilized powder) was purchased from Sigma Aldrich. Dextran (40k M_n), polyethylenimine, branched (PEI; 10k M_n), poly(vinyl alcohol) (PVA; 13–23k M_n), poly(acrylic acid) (PAA; 30k M_n), hexadecyltrimethylammonium bromide (CTAB, \geq 99.0%), 3,4-dihydroxyhydrocinnamic acid (CA, 98%), L-cystine (L-SH, \geq 98.0%), and Tween-20 (viscous liquid) were purchased from Sigma Aldrich. Phosphate buffer saline (PBS), imidazole buffer (IM), 4-(2-hydroxyethyl)-1-piperazineethanesulfonic acid (HEPES) (acid free), 2-morpholinoethanesulphonic acid (MES) (acid free), and 3-(N-morpholino)propanesulfonic acid (MOPS) (acid free) were purchased from BioShop. HCl (conc., Fischer, ACS Plus grade) and NaOH (10 M, Sigma, >99%) were used for pH adjustments. For cell media studies Dulbecco's modified Eagle's medium (DMEM) and Grace's fortified media were purchased from ThermoFisher Scientific/Gibco. Lennox Broth (LB) and Gamborg's minimal organics powder were purchased from Sigma Aldrich.

Methods

Synthesis of ZIF-8

Aqueous solutions of 4000 mM HmIm and 40 mM zinc acetate dihydrate $(Zn(OAc)_2)$ were prepared and were allowed to age for 15 minutes before use. Then, 10 mL of the 4000 mM HmIm solution was added to 10 mL of 40 mM $Zn(OAc)_{2}$. The solution was allowed to react for 1 h before centrifugation at 5k rpm for 30 minutes, the supernatant was collected, and the pellet was discarded. The supernatant was then centrifuged at 14k rpm for 30 minutes. The pellet was re-dispersed in water and the second supernatant was discarded.

Adsorption of BSA to ZIF-8

100 mL of the as-prepared ZIF-8 were incubated in 9.9 mL of 1 mg mL⁻¹, 5 mg mL⁻¹, and 10 mg mL⁻¹ BSA and allowed to age for 1 day. Adsorption was confirmed using ζ potential.

Synthesis of BSA@c-ZIF-8

Aqueous solutions of 1400 mM HmIm and 20 mM $Zn(OAc)_2$ were prepared and were allowed to age for 15 minutes before use. Then, 10 mL of the 1400 mM HmIm solution was added to 200 mg of BSA slowly. The HmIm/BSA solution was allowed to age for approximately one hour before use. Then, 10 mL of $Zn(OAc)_2$ solution was added to the HmIm/BSA solution for a final volume of 20 mL. The reaction was allowed to proceed for 16 h at room temperature, unstirred, before the product was isolated by centrifugation. First, the solution was centrifuged at 5k rpm for 30 minutes, the supernatant was collected, and then the pellet was discarded. The supernatant was then centrifuged at 14k rpm for 30 minutes. The pellet was redispersed in water and the second supernatant was discarded.

Incubation of BSA@c-ZIF-8 in various cell media

1 mL of as-prepared BSA@c-ZIF-8 was added to 9 mL of cell media. The cell media used was either DMEM fortified with 10% FBS, LB broth, Gamborg's media or Grace's fortified media. The size and PDI were monitored over the course of 6 h, measured every 30 minutes.

Synthesis of polymer-BSA@c-ZIF-8

100 mL of the prepared BSA@c-ZIF-8 solution was mixed with 900 μ L of a surfactant solution in water, where the surfactant concentration was 1 mg mL^{-1} in all cases. This mixture is referred to as pre-wash polymer-BSA@c-ZIF-8. The samples were left to stand for 1 hour before use. To prepare the postwash polymer-BSA@c-ZIF-8, the pre-wash mixture was centrifuged at 14 000 rpm for 30 minutes. After centrifugation, the supernatant was discarded and the remaining pellet was re-suspended in 1 mL of water.

Incubation of ZIF-8, BSA adsorbed ZIF-8, BSA@c-ZIF-8, and polymer-BSA@c-ZIF-8 in buffers

100 mL of the prepared crystals was added to 9.9 mL of buffer and allowed to sit unstirred for 6 h–14 days. Buffers include $1 \times$ PBS (pH 6.1-8.1), 10 mM IM (pH 7.5), 10 mM HEPES (pH 7.4), 10 mM MES (pH 6.0), and 10 mM MOPS (pH 7.2).

Powder X-ray diffraction measurements

20 mL of the as-prepared crystals were allowed to dry under vacuum for 4 hours. The sample was then powdered using a pestle and mortar. Approximately 15 mg of dry crystals were placed on an amorphous silicon wafer and X-ray diffractograms were acquired using a D2 phaser with a Cu K- α (1.5406 Å) X-ray source (Bruker, Germany).

Fourier transform infrared spectroscopy

20 mL of as-prepared crystals were allowed to dry under vacuum for 4 hours. The sample was then powdered using a pestle and mortar. Approximately 1 mg of dry crystals was placed on the diamond and analysed. The FTIR used was a Nicolette IS-20 with ATR (ThermoFisher, USA).

ζ potential measurements

Approximately 750 μ L of the crystals in surfactant was placed in a DS1070 folded capillary ζ cell from Malvern Panalytical (Malvern Panalytical, USA). Each sample was allowed to equilibrate to 25 °C before measuring and measured thrice for three independent batches. All ζ potential measurements were acquired using a Zetasizer Nano series ZS with DTS 1070 disposable cells (Malvern Panalytical, USA).

Dynamic light scattering measurements

The size and polydispersity index (PDI) of the crystals were monitored hourly and daily with DLS. Approximately 750 μ L of the sample was placed in a quartz cuvette. All dynamic light scattering measurements were acquired using a Zetasizer Nano series ZS (Malvern Panalytical, USA).

Scanning electron microscopy

Prepared crystals were diluted 1000-fold. Then, 40 μ L of the diluted crystals was drop-casted onto gold coated glass (\sim 10 Å). The gold coated glass was adhered to an aluminium stub with carbon tape and carbon paint. The sample was allowed to dry on the glass and was coated with gold again (\sim 10 Å). The samples were imaged with an SU7000 scanning electron microscope from Hitachi (Japan). The working distance ranged from 2–6 mm. The accelerating voltage ranged from 1 kV to 15 kV.

Cryogenic electron microscopy (CryoEM)

Prior to spotting the sample, the grids (Quantifoil R2,2 300 mesh, EMS) were charged for 30 seconds with a Pelco EasiGlow glow discharge cleaning system (Ted Pella). Then, $4 \mu L$ of sample was deposited onto the grid. Grids were blotted and plunge frozen using a Vitrobot IV (FEI, USA). The vitrobot temperature was set to 23 \degree C, humidity was set to 100%, blot time was set to 4 seconds, wait time was set to 5 seconds, blot force was set to 0 (AU), blot total was set to 1, and drain time was set to 0 seconds. Samples were loaded into the TEM using a Gatan 626 single tilt cryo-EM holder. All images were taken using a Talos L120C TEM (Thermo Scientific (USA)) equipped with a BM-Ceta metal-oxide semiconductor camera. Micrographs were collected at a defocus of -5.0 to -2.5 µm and dosing range of 2-4 electrons per \AA^2 . Materials Advances
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Results and discussion

Biomimetic mineralization of protein@ZIF-8 is advantageous compared to post-synthetic modifications of ZIF-8 with proteins to enhance protein function and promote ZIF-8 crystallization. Here, we hypothesize that protein encapsulation in ZIF-8 by biomimetic mineralization is not only important for protein immobilization but can also be key in improving colloidal stability in biologically relevant buffers, compared to protein adsorbed to the surface of ZIF-8. We first assessed the colloidal stability of ZIF-8 nanoparticles without (hydrodynamic radius = 158 \pm 5 nm, PDI = 0.11 \pm 0.11) and with post-synthetic modification with BSA (hydrodynamic radius = 154 \pm 2 nm, PDI = 0.16 ± 0.04 , Fig. S1, ESI†). We assessed surface modification using ζ potential measurements and show that the surface charge of ZIF-8 nanoparticles changes from 39 \pm 6 mV to -30 ± 6 mV upon incubation with 10 mg mL⁻¹ of BSA, indicating that the BSA is adsorbed to the ZIF-8 surface (Fig. S3, ESI†). We then tested the stability of ZIF-8 with and without adsorbed BSA in PBS, IM, HEPES, MES and MOPS buffers over 24 hours (Fig. S4–S10, ESI†). ZIF-8 nanoparticles aggregate in all solutions except water and IM, resulting in micron-sized particles or PDI values above 0.2 (Fig. S4 and S5, ESI†). With adsorbed BSA, similar degradation behaviour is observed in all

Table 1 Description of the synthetic ratios tested to produce a BSA@c-ZIF8, each measurement consists of three batches measured thrice for a replicate count of $n = 9$

^a Did not redisperse.

environments excluding water and PBS (pH 7.6) (Fig. S8 and S9, ESI†). In MES, PBS (pH 6.1), and PBS (pH 6.6), ZIF-8 nanoparticles show desorbed BSA, confirmed by a peak at D_h = 10 nm in the CONTIN plots (Fig. S10 and S11, ESI†). These results show that adsorption of BSA to the surface of ZIF-8 nanoparticles only improves colloidal stability in one of nine buffers, possibly due to the desorption of BSA, thus, supporting the need for encapsulated protein in ZIF-8.

To optimize the biomimetic mineralization of colloidally stable ZIF-8 nanoparticles with encapsulated BSA, we tested various precursor and BSA concentrations based on previous reports,²⁵ which show that BSA@ZIF8 materials can produce a range of polymorphs, sodalite (sod), diamondoid (dia), U13, **ZIF-C**, and amorphous $(am)^{26,27}$ Our goal was to produce BSA@ZIF-8 nanoparticles with a sod crystal topology, due to its protective effects of encapsulated biomolecules.²⁸ We also aimed to produce monodisperse particles with a polydispersity index below 0.2.

Synthesis with 1:100 Zn: HmIm and 10 mg mL^{-1} BSA produced the am polymorph (Fig. S14, ESI†). Therefore, to obtain the sod BSA@ZIF-8 nanoparticles, we tested varying concentrations of the $\text{Zn}(\text{OAc})_2$, Hmlm precursors at 1 mg mL⁻¹ BSA (Fig. S12 and Tables S1, S2, ESI†). A summary of the BSA@ZIF-8 materials produced is shown in Fig. S12 (ESI†). We found that at $Zn(OAc)_2$ concentrations between 18-50 mM sod BSA@ZIF-8 was produced, while $Zn(OAc)_2$ concentrations of 63 mM and 88 mM co-crystalize both sod and dia-ZIF-8 topologies. Varying the Hmlm concentration between 700– 1225 mM produced sod BSA@ZIF-8, while HmIm concentrations below 700 mM produced dia BSA@ZIF-8 (Fig. S12i and j, ESI_1^*).²⁷ However, the sod BSA@ZIF-8 ratios synthesized produced PDI values above 0.2 (Tables S1 and S2, ESI†). We then tested BSA concentrations of 5 mg mL^{-1} , 10 mg mL^{-1} , and 20 mg mL $^{-1}$ (Table 1 and Fig. S13, ESI†), which resulted in a final BSA@ZIF-8 with an optimal PDI of 0.06 \pm 0.02 and size of 108 \pm 2 nm with a coefficient of variation (CV) of 2% across 3 batches measured thrice $(n = 9)$. This new material, BSA@ c-ZIF-86 (hereafter, BSA@c-ZIF-8) was used for the remainder of the work.

The size and morphology of BSA@c-ZIF-8 were characterized using SEM, which showed an even distribution of spherical nanoparticles (Fig. 1(a)), and were further validated using cryo-EM (Fig. 1(b)). We then tested the synthetic reproducibility of BSA@c-ZIF-8 across 36 batches using DLS and achieved a mean hydrodynamic radius of 107 \pm 9 nm with a CV of 8% and a PDI of 0.08 \pm 0.06 (Fig. 1(c)). Manual measurements of particle sizes from cryo-EM and SEM images confirmed sizes of 110 \pm 30 nm (CV = 25%) and 110 \pm 30 nm (CV = 22%), respectively (Fig. 1(d) and Fig. S15, ESI†). We note that in Fig. S12 (ESI†) the BSA@ZIF-8 structures with 1 mg mL^{-1} exhibit large dodecahedron structures, characteristic of sod-ZIF-8. However, at 10 mg mL^{-1} BSA concentrations, the dodecahedron morphology is lost (Fig. 1(a) and (b)). PXRD analysis of BSA@c-ZIF-8 confirmed characteristic peaks centred at 2θ = 7.3, 10.3, 12.7, 14.9, 17.7, 22.1, and 26.7 for ZIF-8 nanoparticles, corresponding to (011), (002), (112), (022), (222), (114), and (134) planes,

aligning with previously published diffraction patterns for sod ZIF-8 (Fig. 1(e), and Fig. S16, ESI \dagger).²⁵ The presence of characteristic sod ZIF-8 diffraction patterns indicate that the crystal structure remains constant in BSA@ZIF-8 particles, while the morphology is spherical and uneven. We attribute these morphological changes to the incorporation of BSA in the crystallization of BSA@ZIF-8. High concentrations of BSA can show non-classical nucleation and growth $via Zn^{2+}$ and BSA

Fig. 1 Synthesis and characterization of BSA@c-ZIF-8. (a) Scanning electron micrograph of BSA@c-ZIF-8, (b) cryogenic electron micrograph of BSA@c-ZIF-8, and (c) average size of the BSA@ZIF-8 particles by DLS. The average peak hydrodynamic radii and coefficient of variation of the hydrodynamic radii across 36 batches, each measured thrice, is provided in the inset. The error on the average size represents the standard deviation across 36 batches with 3 replicate measurements per batch. (d) The average size across 50 particles as manually measured on cryogenic and scanning electron micrographs. Measurements were completed with ImageJ scale-pixel matching. Fig. S15a and b (ESI†) show annotated SEM and Cryo-EM images, which the values were derived from. (e) The powder X-ray diffractograms of c-ZIF and BSA@c-ZIF-8 after drying. (f) The ζ potential of c-ZIF8 and BSA@c-ZIF-8, where the bars and error bars are the average and standard deviation of three independent batches, measured thrice ($n = 9$). (g) The FTIR spectrum of c-ZIF-8 and BSA@ZIF-8. The dotted line at the 1650 cm^{-1} peak denotes the characteristic proteinaceous peak.

prenucleation complexes, rather than classical growth that results in facetted crystals.25,26 This can result in small particles that lack the visible dodecahedron topology.^{29,30} Previous reports also show that at high BSA concentrations a ZIF-8 core forms first followed by heterogenous nucleation of the BSA@- ZIF-8 shell on the surface, resulting in a spherical or core–shell morphology.^{27,31} The surface charge of the BSA@c-ZIF-8 nanoparticles was $-36~\pm~10$ mV, attributed to the presence of encapsulated BSA (Fig. 1(f)).³² FTIR confirmed the encapsulation of BSA within ZIF-8, as evidenced by a distinct amide shift at 1650 cm⁻¹ and bands between 1300 and 1500 cm⁻¹ that correspond to the imidazole ring structure, while stretches below 850 cm^{-1} represent the in and out of plane bending of the imidazole ring from the bidentate HmIm ligand (Fig. $1(g)$) and Fig. S17, ESI⁺).^{30,33,34}

Previous reports of protein@ZIF-8 materials demonstrate instability in common buffers and water in 6 h.^{7,9,35-37} Here, the stability of the BSA@c-ZIF-8 in water, PBS, IM, HEPES, MES and MOPs buffers was assessed using DLS to monitor changes in the hydrodynamic radii over time (Fig. 2(a)–(f)). We

established BSA@c-ZIF-8 colloidal stability based on the following parameters from DLS measurements:

1. The PDI remains monodisperse and unaggregated $(0.2 PDI).$

2. The size distribution (from CONTIN plots of each sample must be monomodal, and show one particle population, absent of newly formed particles or precipitates.

3. The hydrodynamic radius has minimal shift $\left($ < 100%) across the duration of the study.

As depicted in Fig. 2(a), the BSA@c-ZIF-8 exhibited stability in water over 6 h with a 3% variability in average hydrodynamic radius. The CONTIN plots show a consistent, unimodal, distribution with a CV of 1%. Stability was also observed in PBS (pH 7.1) and IM buffers (Fig. 2(b) and (c)), where the variability in hydrodynamic size was 3% and 7%, respectively, after 6 hours of incubation. This variability increased to just 6% and 9% after 14 days for IM and PBS, respectively (Fig. $2(g)$). The SEM micrographs of the BSA@c-ZIF-8 sample after 14 days incubation in PBS is consistent with the micrograph of the asprepared BSA@c-ZIF-8 samples (Fig. S18, ESI†). We attribute

Fig. 2 Temporal stability of BSA@c-ZIF-8 in various buffers. Continuous distribution analysis plots of the hydrodynamic radii (D_h) for BSA@c-ZIF-8 in (a) water, (b) pH 7.5 10 mM imidazole buffer, (c) pH 7.11 x PBS, (d) pH 7.4 10 mM HEPES, (e) pH 6.0 10 mM MES and (f) pH 7.2 10 mM MOPS. Each plot shows the continuous distribution analysis histogram of BSA@c-ZIF-8 for every half hour incubated in buffer, for 6 hours. The change in hydrodynamic radii of BSA@c-ZIF-8 across (g) 14 days incubated in pHs 6.1–8.1 PBS and pH 7.5 imidazole and (h) 6 hours incubated in pH 7.4 10 mM HEPES, pH 6.0 10 mM MES and pH 7.2 10 mM MOPS. Each point and error bar represents the average and standard deviation, respectively, of three trials $n = 9$. (i) Powder X-ray diffractograms of BSA@c-ZIF-8 after incubation in each buffer after 6 h.

Fig. 3 SEM images of BSA@c-ZIF-8 after incubating in buffer for 24 h. The buffers used are as follows; (a) water, (b) PBS (pH 7.1), (c) IM buffer (pH 7.5), (d) HEPES buffer (pH 7.4), (e) MES buffer (pH 6.0), and (f) MOPS (pH 7.2).

Fig. 4 Colloidal stability of BSA@c-ZIF-8 in cell media. (a), (d) and (g) show the CONTIN plots for each sample incubated in DMEM 10% FBS, LB broth and Gamborg's B5 media with minimal organics, respectively. (b), (e) and (h) show the change in size and PDI across 6 hours with DLS measurements. (c), (f) and (i) show SEM micrographs after incubation in DMEM 10% FBS, LB broth and Gamborg's B5 medium with minimal organics for 6 hours.

this stability to the negative ζ potential of BSA@c-ZIF-8, which prevents the interaction of the PO_4^{3-} anions with the Zn^{2+} nodes. While the stability in imidazole can be ascribed to the imidazolium cations having a low affinity for Zn^{2+} ions, thus retaining stability. Given the importance of PBS for analytical and drug delivery fields, we evaluated the stability of BSA@ c-ZIF-8 in PBS with a pH of 6.1, 6.6, 7.1, 7.6, or 8.1, and found no significant difference in size or PDI after 14 days for the pHs tested (Fig. S19, ESI†), suggesting that BSA@c-ZIF-8 does not have the same pH dependent stability seen in other ZIF-8 composites.⁹

In contrast, BSA@c-ZIF-8 in HEPES, MES, and MOPS, show an increase in size from an initial 107 \pm 9 nm to 2100 \pm 800 nm for HEPES, 2200 \pm 700 nm for MES, and 2200 \pm 800 nm for MOPS over 6 h (Fig. 2(d)–(f) and Fig. S19, ESI†). The corresponding CONTIN plots remained monomodal across the 6 h for these buffers, which suggest the size increase is due to aggregation of nanoparticles. The crystal structure of BSA@c-ZIF-8 is retained after incubation in all buffers, independent of aggregation or stability (Fig. 2(i)), and there is no evidence of precursor structures

suggesting that unstable dispersions do not re-dissolve into their precursor components (Fig. S16, ESI†).

We assessed changes in BSA@c-ZIF-8 morphology after incubation in the buffers by SEM. We manually measured each particle, confirming the size after incubating in water was 110 ± 10 nm (*n* = 50), in IM was 100 ± 10 nm (*n* = 50) and in PBS was 110 \pm 10 nm (*n* = 50), in good agreement with the DLS results (Fig. 3(a)–(c)). SEMs show aggregation of BSA@c-ZIF-8 after incubation in HEPES, MES, and MOPS (Fig. 3(d)–(f)). We hypothesized that the morpholine buffers can chelate Zn^{2+} from the ZIF-8 lattice, causing aggregation.

Protein@ZIF-8 nanoparticles can also be applied to cell culturing environments. Numerous applications have explored ZIF-8 biocomposites as plasmid and protein vectors for generous expression and drug delivery, but investigations into the stability within cell media have only been explored in a few studies with limited investigation into the temporal aggregation dynamics of ZIF-8. $9,19,20$ Thus, we evaluated the stability of our nanoparticles in various cell media including DMEM fortified with 10% FBS, LB broth, Gamborg's and Grace's

Fig. 5 Average hydrodynamic radius and ζ potential of BSA@c-ZIF-8 after surface passivation. (a) ζ potential of BSA@c-ZIF-8 before and after surface passivation with various polymers and ligands. (b) *A* hydrodynamic radii (d nm) of polymer coated BSA@c-ZIF-8 relative to uncoated BSA@c-ZIF-8. Each bar and error represents the average standard deviation across three batches, each measured thrice ($n = 9$).

media. We chose DMEM with 10% FBS due its application in the growth of mammalian cell lines,³⁸ LB for its use in bacterial growth,³⁹ and Gamborg's⁴⁰ and Grace's media⁴¹ for representative use in plant and insect cell culture, respectively.

We show that BSA@c-ZIF-8 nanoparticles were stable in three of four cell media tested. We find that there is little deviation in the size of our nanoparticles across 6 h in all three batches tested $\left($ < 10%, n = 9), while the PDI remains below 0.2 for DMEM 10% FBS, LB broth and Gamborg's media (Fig. 4(a), (b), (d), (e), (g) and (h)). However, when incubated in Grace's media, the nanoparticles precipitate instantly into micron-sized structures comprised of aggregated BSA@c-ZIF-8 (Fig. S21, ESI†). At $t = 0$ we find that the CONTIN plot is bifurcated into a peak at 200 \pm 10 nm and a peak at 2000 \pm 1000 nm (PDI > 0.9). At $t = 15$ min we find a monomodal peak at 5000 \pm 2000 nm (PDI $>$ 0.4), indicating full aggregation of BSA@c-ZIF-8 in this media. We attribute the aggregation in Grace's media to high concentrations of amino acids (AA) mediating degradation of our nanoparticles. The use of hydrophobic AA has been shown to elicit changes at Zn binding sites *via* AA–Zn linkages (AA = Val, Leu).⁴² AAs are present in LB as oligopeptides. We hypothesize the larger size of oligopeptides prevents interaction at the Zn^{2+} site and therefore prevents destabilization in LB broth. Paper Maccurities Articles. The Gaussian control of the Creative Commons Control on 2024. The Creative Commons Common

Here, BSA@c-ZIF-8 nanoparticles show enhanced stability compared to other protein@ZIF-8 constructs presented in the literature. We attribute this difference to the high negative surface charge. Reported protein@ZIF-8 constructs range from -2.1 mV to -27 ± 5 mV,^{27,43,44} while the material produced in our work was -36 ± 10 mV. We hypothesize that our material's repulsive effect towards negatively charged chelators is higher than previously described protein@ZIF-8 due to this surface charge.

After we established the stability of our nanoparticles in buffer and cell media, we attempted to improve the stability of our particles in the selected buffer systems. Based on our literature review, previous enhancement of colloidal stability for ZIF-8 is based on two factors:

1. Minimizing the chemical interactions between ions such as $H_2PO_4^-$, HPO_4^{2-} , HCO^- and the Zn^{2+} in the ZIF-8 lattice using chemical surfactants like PAA. The negatively charged $COO⁻$ groups on the PAA and ligands like it, provide electrorepulsive forces to the anions, preventing dissolution of ZIF-8.

2. Preventing the re-crystallization of Zn^{2+} through surface functionalization or fortification using polymeric materials like PDA and dextran, which create a physical barrier between the ZIF-8 particle and solution, preventing aggregation.

To assess improvements in the stability of BSA@c-ZIF-8 in all buffers and modify the surface for functionalization, we incubated the BSA@c-ZIF-8 nanoparticles in 1 mg mL^{-1} of surfactants for 24 h. We tested eight surfactants to analyse the impact of surface passivation on stability, a strategy previously employed for ZIF-8 stability by Li et al., with various surfactants.¹⁸ The authors of this work show that PAA enhances the stability on non-proteinaceous ZIF-8 to 48 h, up from 0 h.¹⁸ In addition to PAA, PVA and dextran have been used to stabilize

and further modify nanoparticles via 1-ethyl-3-(3-dimethylaminopropyl) carbodiimide/N-hydroxysuccinimide (EDC/NHS) chemistry.45–48 CTAB is also a common surfactant that has been used for templated synthesis, but we hypothesized that its specific binding to ZIF-8 would enhance the stability of the nanoparticles.⁴⁹ Tween-20, a non-ionic surfactant, has been shown to limit non-specific fouling interactions and was investigated as a result.⁵⁰ CA was also tested, as we predicted that small molecules would bind to the negatively charged surface, leaving carboxylic acid groups free in solution, allowing for EDC/ NHS conjugation. Branched-PEI (b-PEI) is another polymer that has been employed to improve the thermal and mechanical stability of MIL-101(Cr) and ZIF-8.^{51,52} Branched PEI was used in this work over linear PEI as it is more easily functionalized.⁵³

To assess polymer coating onto BSA@c-ZIF-8, we compared the ζ potential of BSA@c-ZIF-8 with and without surfactants

Fig. 6 Polymer-BSA@c-ZIF-8 size change after conjugation (a)–(d) pre-wash and (e)–(h) post-wash. (a) and (e) show PAA-BSA@c-ZIF-8 size pre- and postwash, respectively. (b) and (f) show CTAB-BSA@c-ZIF-8 size pre- and post-wash, respectively. (c) and (g) show Dextran-BSA@c-ZIF-8 size preand post-wash, respectively. (d) and (e) show PVA-BSA@c-ZIF-8 size preand post-wash, respectively. The associated PDIs can be found in Table S3 (ESI†). Each bar and error bar represents the average and standard deviation of 3 batches measured thrice $(n = 9)$.

and confirmed significant changes in the surface ζ potential for seven of ten surfactants tested (Fig. 5(a)). In brief, BSA@c-ZIF-8 begins at -36 ± 10 mV and changes to a positive surface charge of 39 \pm 7 mV for CTAB, 31 \pm 3 mV for b-PEI, -15 \pm 11 mV for PVA, -16 ± 4 mV, and -16 ± 3 for CA. We did not find statistically significant shifts in the ζ potential for PAA, Tween-20 and dextran. We ascribe this lack of change in ζ potential to the inherent negative charge of these surfactants.¹⁸ We monitored the average hydrodynamic radius of BSA@c-ZIF-8 (107 \pm 9 nm) and showed colloidal stability was retained for polymer-BSA@c-ZIF-8 in all surfactants except for b-PEI (HDR = 1100 \pm 10 nm; PDI = 0.58 \pm 0.1), CA (HDR = 80 \pm 200 nm; PDI = 0.1 \pm 0.1), L-SH (HDR = 660 \pm 60; PDI = 0.35 \pm 0.05), and Tween-20 (HDR = 180 \pm 20 nm; PDI = 0.07 \pm 0.02) (Fig. 3(b) and Fig. S22, ESI†). Polymer-BSA@c-ZIF-8 nanoparticles with CTAB, PAA, PVA, and dextran remain colloidally stable and have changes in hydrodynamic radius of 74 \pm 3 nm, $-25\pm$ 2 nm, 12 \pm 6 nm, and 6 \pm 1 nm, compared to BSA@c-ZIF-8. We ascribe the changes in size to polymers/small molecules assembling on the surface of BSA@c-ZIF-8.⁵⁴ We verified the DLS results for the coating experiments with SEM (Fig. S22 and S23, ESI†) and showed colloidal particles, however Tween-20-BSA@c-ZIF-8 showed aggregation and amorphous material and therefore was excluded from further analysis.^{19-21,55-57} Materials Advances

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Studies have shown that nanoparticle stability can be enhanced with surface coated polymers or with excess polymer in solution. Here, we tested both polymer-BSA@c-ZIF8 nanoparticles in excess surfactant (pre-wash polymer-BSA@c-ZIF-8) and polymer-BSA@c-ZIF-8 nanoparticles (post-wash polymer-BSA@c-ZIF-8). We evaluated the stability and ζ potential

Scheme 1 Illustration of the preparation of ''Post-Wash'' BSA@c-ZIF-8 samples from ''Pre-Wash'' BSA@c-ZIF-8 samples.

of pre-wash polymer-BSA@c-ZIF-8 (Fig. 6(a)–(d) and Fig. S24, ESI†) and post-wash polymer-BSA@c-ZIF-8 (Fig. 6(e)–(h) and Fig. S24, ESI†). We provide a schematic illustration of the creation of ''pre-wash'' and ''post-wash'' samples (Scheme 1). We rationalized that some long-term storage conditions would allow for excess surfactant to remain in solution, while other applications would not benefit from additional surfactant in solution.

Stability criteria based on a PDI < 0.2 , a monomodal CONTIN plot, and $\langle 100\%$ change in size were used to determine stable polymer-BSA@c-ZIF-8 nanoparticles in buffers for three batches. A summary is found in Table S4 (ESI†). We show that pre-wash CTAB-BSA@c-ZIF-8 and PAA-BSA@c-ZIF-8 were stable in PBS, IM MES, MOPS and HEPES for 24 hours (Fig. 5(a)–(d) and Fig. S25–S32 discussion, ESI†). These results agree with previously published work, PAA has been shown previously to enhance the stability of ZIF-8 by Chen et al., extending the stability of ZIF-8 in PBS from hours to days (48 h).¹⁸ Pre-wash Dextran-BSA@c-ZIF-8 and PVA-BSA@c-ZIF-8 were only stable in water, imidazole, and PBS, while stability in MES and MOPS was improved using postwash Dextran-BSA@c-ZIF-8 and PVA-BSA@c-ZIF-8 (Fig. 6(e)–(h) and Fig. S33–S36, ESI†). A summary of colloidally stable polymer-BSA-@c-ZIF-8 is provided in Table 2.

Conclusion

This work optimized the colloidal stability of BSA@c-ZIF-8 nanoparticles in biologically relevant buffer systems. We developed BSA@c-ZIF-8 nanoparticles of 107 ± 9 nm and evaluated their colloidal stability in buffers and show enhanced colloidal stability compared to ZIF-8. Our study shows that the BSA@ c-ZIF-8 nanoparticles maintain their colloidal integrity up to 14 days in PBS, IM, and water. The stability of BSA@c-ZIF-8 in PBS is contrasted by the instability in HEPES, MES, and MOPS buffers, which promoted particle aggregation. The application of surfactants such as PAA, CTAB, dextran, and PVA mitigated this instability, preserving colloidal integrity across all buffers except HEPES over 24 h. We attribute the reported stability of BSA@ c-ZIF-8 to the highly negative surface charge on the nanoparticle repelling negatively charged chelating agents in buffer, such as $\mathrm{HPO_4}^{2-}.$ We hypothesize that the high negative surface charge is due to BSA molecules concentrated at the surface of the BSA@ c-ZIF-8 nanoparticles. The negative surface charge is maintained after washing, compared to BSA adsorbed onto the surface of

Table 2 Concluding stability of polymer-coated BSA@c-ZIF-8 NPs in different buffer systems (pre-wash and post-wash). Check marks: stable (not aggregated), X-mark: not stable (aggregated). Three batches are measured thrice to determine stability, $n = 9$

ZIF-8, which we attribute to BSA crystallized in ZIF-8 on the surface of the particle. Previous reports showed that BSA@ZIF-8 can form core–shell structures, with a ZIF-8 core and a BSA@ $ZIF-8$ shell.^{26,27} Future studies will include probing the spatial distribution of protein molecules in protein@c-ZIF-8 nanoparticles and formation mechanisms that result in these particle morphologies. Additional studies will investigate the optimization of colloidally stable protein@c-ZIF-8 nanoparticles with other biomolecules such as enzymes for applications in catalysis or drug delivery. Additionally, identification of polymer-BSA@c-ZIF-8 coatings provides a basis to explore functionalization of these BSA@c-ZIF-8 nanoparticles via common EDC–NHS or tetrameric antibody complexes for applications in analytical assays. These findings demonstrate improved colloidal stability of BSA@c-ZIF-8 nanoparticles in biologically relevant buffers that can enable new implementations in biological applications. Paper Martins Article 2023. Operation and Distribution and Distribut

Author contributions

Justin Van Houten: conceptualization, methodology, validation, investigation, data curation, writing – original draft, writing – review & editing, and visualization. Ruben Castillo Barberi: conceptualization, methodology, validation, investigation, data curation, writing – review & editing, and visualization. Jared King: methodology and investigation. Alana F. Ogata: conceptualization, resources, writing – review & editing, supervision, project administration, and funding acquisition.

Conflicts of interest

There are no conflicts to declare.

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