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Introduction

Zirconium dioxide (ZrO₂), commonly known as zirconia, is a ceramic material that exhibits beneficial properties such as chemical and thermal stability, low thermal conductivity, high resistivity, high refractive index, and mechanical strength.^{1,2} ZrO₂ is widely used in various fields, including refractories,3 electroand bioceramics,^{4,5} fuel cell,⁶ optical devices,⁷ oxygen sensors,⁸ and catalysts.9-11 Furthermore, ZrO2 is under investigation for its potential use as a gate dielectric material.¹² ZrO₂ has three major crystalline phases: monoclinic (m-ZrO₂),¹³ tetragonal (t-ZrO₂)^{14,15} and cubic (c-ZrO₂).¹⁶ In bulk form, m-ZrO₂ is the stable phase at temperatures below 1170 °C under ambient pressure, belonging to the monoclinic $P2_1/c$ space group. The t-ZrO₂ crystal structure belongs to the tetragonal $P4_2/nmc$ space group and is stable at 1170-2370 °C. c-ZrO₂ is stable above 2370 °C in bulk form. The crystalline phase is also dependent on factors such as crystalline size,17 temperature,18 and pressure.19,20

In recent years, millimetre waves (30–300 GHz) in the sub-THz region have gained prominence for their use in various Internet of Things (IoT) technologies.^{21–28} In wireless communications, fifth generation (5G) mobile systems are anticipated to use millimetre

The absorption properties of ZrO₂ nanoparticles in the THz and sub-THz frequency ranges[†]

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As terahertz (THz) and sub-THz region electromagnetic waves are becoming vital for industrial applications such as 5G wireless communication, so too are THz and sub-THz wave absorbing materials. Herein, we report the optical properties of monoclinic zirconia (m-ZrO₂) nanoparticles in these frequency regions, with different crystalline sizes. The crystalline sizes of the three samples, measured by transmission electron microscopy, are 93 ± 23 nm (denoted 1), 28 ± 14 nm (denoted 2) and 2.6 ± 0.7 nm (denoted 3). X-ray diffraction and Raman spectra show that 1 and 2 have high crystallinity whereas 3 shows peak broadening due to its small crystalline size. Terahertz time-domain spectroscopy (THz-TDS) measurements of pelletised samples show that the small crystalline size sample exhibits larger absorption, *e.g.*, the absorbance value at 300 GHz is 0.18 mm⁻¹ (1), 0.04 mm⁻¹ (2) and 1.11 mm⁻¹ (3), and the related dielectric loss value (ε'') is 0.04 (1), 0.01 (2) and 0.82 (3), respectively. This is considered to be due to the proportional increase in surface water molecules for the small particle size sample due to the relative increase in surface area and under-coordinated atoms, shown by IR spectra. These results show that small crystalline size m-ZrO₂ nanoparticles have potential as THz and sub-THz wave absorbing materials, which are crucial for noise reduction in THz and sub-THz wave technologies.

waves. Millimetre wave absorbers, such as epsilon iron oxide (E-Fe₂O₃), are expected to play a crucial role for noise suppression in these technology fields.²⁹⁻³⁷ Furthermore, the sub-THz region above 300 GHz is being considered as a candidate for the next-generation carrier frequency, particularly for beyond 5G technologies, therefore it is important to develop materials that can absorb sub-THz waves. To effectively absorb sub-THz waves, a high dielectric constant (ε'') is necessary, though currently there are not so many reports regarding such high frequencies. Our investigations have focused on the optical properties of metal oxides within this high frequency region. For ZrO₂, although the optical properties have been extensively studied in the ultraviolet (UV)-visible-infrared (IR) region,38 optical studies within the THz region, especially the sub-THz region, remain limited. Herein, we investigated the optical properties of m- ZrO_2 nanoparticles with different sizes, *i.e.*, 93 \pm 23 nm (denoted as 1), 28 \pm 14 nm (denoted as 2) and 2.6 \pm 0.7 nm (denoted as 3). In this study, we report the morphology and crystal structure analyses, alongside the optical properties in the sub-THz wave region using terahertz time domain spectroscopy (THz-TDS). We found that small size m-ZrO₂ nanoparticles exhibit strong sub-THz wave absorption, indicating their potential as a sub-THz absorber.

Experimental

Materials

Powder form samples of 1, 2 and 3 were prepared. 1 and 2 were purchased as white powders from Wako Pure Chemical

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Industries Ltd and MSE Supplies LLC, respectively. 3 was prepared from a colloidal aqueous dispersion of ZrO_2 nanoparticles provided by Daiichi Kigenso Kagaku Kogyo Co., Ltd using a sol containing 10 wt% ZrO_2 in a neutral aqueous media, which was dried to provide a white powder sample.

Elemental analysis was run using X-ray fluorescence (XRF) measurements. Calcd for 96% ZrO_2 , 4% HfO_2 : Zr, 71%; Hf, 3%; O 26%. Found Zr, 70%; Hf, 3%; O 27% (1), Zr, 70%; Hf, 3%; O 27% (2) and Zr, 68%; Hf, 3%; O 29% (3). HfO_2 is often found as an impurity in commercially available ZrO_2 reagents due to the difficulty of separation.

Physical measurements

Elemental analysis was performed by XRF measurements using a Rigaku ZSX Primus IV/NT XRF spectrometer. Powder X-ray diffraction (PXRD) measurements were conducted on a Rigaku Ultima IV with Cu K α radiation ($\lambda = 1.5418$ Å) and Rietveld analysis was performed with Rigaku PDXL2 software. Transmission electron microscopy (TEM) images were taken using a JEOL JEM 2000EX II microscope, and high-resolution scanning TEM (HRSTEM) images were taken using a JEM-ARM200F Thermal FE (STEM SDD). Raman spectra of pelletized samples were taken using a JASCO NRS-7500 laser Raman spectrophotometer. IR spectra were taken of pelletised samples diluted with KBr, using a JASCO FTIR-4100 spectrophotometer.

Results and discussion

Fig. 1a displays the PXRD for all samples, with diffraction peaks attributed to m-ZrO₂ (Fig. 1b and S1[†]). The diffraction peaks for 1 and 2 are sharp, indicating larger crystalline sizes, whereas the peaks for 3 are considerably broader, indicating that 3 has smaller crystalline size compared to 1 and 2. The TEM images further corroborate these findings, showing nanoparticles measuring 93 \pm 23 nm for 1, 28 \pm 14 nm for 2 and notably smaller particles of 2.6 ± 0.7 nm for 3 (Fig. 2 and S2[†]). Fig. 3 shows the Raman spectra for 1, 2 and 3 in the range of 100–1200 cm^{-1} . 1 shows strong distinct peaks assigned to m-ZrO₂ (ref. 39 and 40) 97 cm⁻¹ (A_g), 177 cm $^{-1}$ (Bg), 189 cm $^{-1}$ (Ag), 221 cm $^{-1}$ (Bg), 305 cm $^{-1}$ (Bg), 331 cm⁻¹ (B_g), 346 cm⁻¹ (A_g), 381 cm⁻¹ (A_g), 474 cm⁻¹ (A_g), 502 cm⁻¹ (B_g), 536 cm⁻¹ (B_g), 557 cm⁻¹ (A_g), 615 cm⁻¹ (B_g), 636 cm⁻¹ (A_g), 753 cm⁻¹ (B_g). There are two small unidentified peaks at 448 cm⁻¹ and 578 cm⁻¹ which are also reported in previous studies.41,42 2 shows a similar spectrum to 1. 3 shows a spectrum with broad peaks, which can be fitted with similar peak positions to 1, though there are small frequency shifts indicating a particle size-dependent effect. Notably, the peak widths increase progressively in the order of 1 to 2 to 3. For example, focusing on the peak assigned to the A_o mode at around 189 cm⁻¹, the full width at half maximum (FWHM) increases from 6 cm^{-1} (1) to 7 cm⁻¹ (2) and significantly to 21 cm⁻¹ (3). These broadening effects are reportedly due to the disruption of the crystalline periodic structure caused by a reduction in crystal size.43-45 Besides the peaks attributed to the lattice vibrational modes of m-ZrO₂, 3 has an intense peak at ~1050 nm, denoted as S. This S peak can be attributed to an additional surface

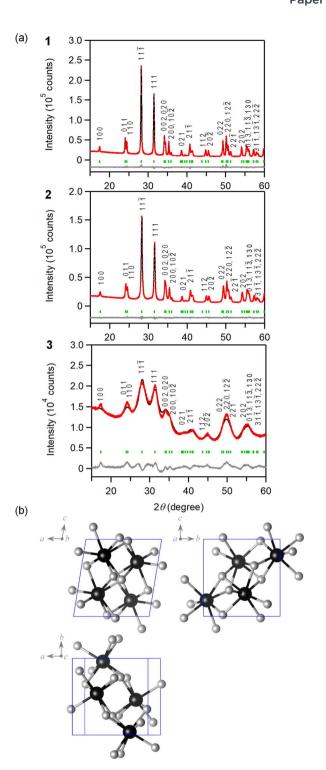
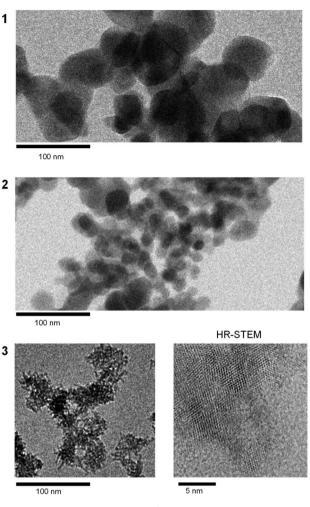
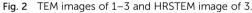


Fig. 1 (a) PXRD patterns with Rietveld analyses. The red dots, black, and grey lines indicate the observed pattern, the calculated pattern, and their difference, respectively. The bars indicate the calculated Bragg positions. (b) Crystal structure of m-ZrO₂. The black and grey balls represent Zr and O atoms.

vibrational mode, which is uniquely observed in m-ZrO₂ nanoparticles that are smaller than 15 nm in crystalline size.⁴⁵ The full assignment of the vibrational modes can be found in Table 1 and Fig. S3.[†]





Absorption spectrum in THz wave region

The optical properties of the m-ZrO₂ nanoparticles in the THz and sub-THz wave region were measured by THz-TDS (Advantest TAS 7400TS). A THz pulse was irradiated onto the sample and the transmitted and reflected THz pulses were measured in the time domain, Fig. S5.† The spectra are obtained by Fourier transformation. 13 mm φ pellet samples were prepared for the measurement, where the thicknesses (d) were 1.27 mm, 1.32 mm and 1.57 mm, and the volume filling ratios were 51.0 vol%, 50.1 vol% and 42.6 vol% for 1, 2 and 3, respectively. Note that the effective path length is almost the same: 0.66 mm for 1, 0.66 mm for 2, and 0.67 mm for 3. The pellets were dried in vacuum at 60 °C overnight before the measurement. The transmittance and reflection spectra for each sample are shown in Fig. 4a, and the subsequent absorption spectra are shown in Fig. 4b. For all samples, the absorption increases with increasing frequency, and fringe patterns are observed which are caused by multiple reflections within the samples. The absorbance at 300 GHz is 0.12 for 1, 0.03 for 2 and a significantly higher 0.74 for 3. The calibrated absorbances, considering the thickness and filling ratios are 0.18 mm⁻¹ for 1, 0.04 for mm⁻¹ for 2 and 1.11 mm^{-1} for 3.

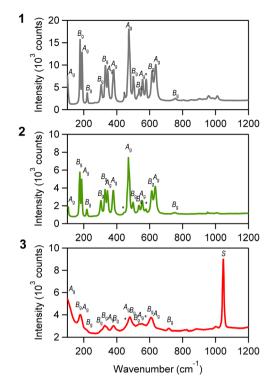


Fig. 3 Raman spectra of 1–3. Asterisks denote the unknown peaks. Unassigned peaks in the range of 760–1030 cm^{-1} are overtone or combination peaks.

To further investigate the THz wave absorption performance of 3, we prepared two additional samples with varying pellet thicknesses (Fig. 4c). Notably, the sample with a thickness of 3.05 mm (effective path: 1.33 mm) showed complete absorbance of the 300 GHz millimetre wave, achieving an absorbance of 2.5 (99.7% absorption). At a higher frequency of 1 THz, 3 demonstrates the absorbance of 2.0 (99% absorption), even with a thickness of 0.86 mm (effective path: 0.33 mm). Absorbers reported for the THz wave region are mainly metamaterials.⁴⁶⁻⁴⁹ 3 exhibits absorption properties even as a single-phase material.

Complex permittivity in THz wave region

The complex permittivity ($\varepsilon = \varepsilon' + i\varepsilon''$) is an intrinsic parameter regarding the material's absorption properties. We derived the complex permittivity from the absorption spectra, considering both the pellet thickness, multiple reflections, and volume filling ratios. Fig. 5a shows the real part (ε'), which is almost constant in the sub-THz region, *e.g.*, the ε' values at 300 GHz are 9.5 for 1, 7.4 for 2 and 12.2 for 3. The imaginary part (ε''), often referred to as the dielectric loss since this term contributes to energy dissipation, increases with increasing frequency (Fig. 5b). The ε'' value greatly increases for the smallest particle size, *e.g.*, the ε'' values at 300 GHz are 0.04 for 1, 0.01 for 2 and 0.82 for 3.

Mechanism of increase of THz wave absorption

One possible reason that m-ZrO₂ with small particle size (3) exhibits stronger THz wave absorption might be due to

Table 1Full assignment of the vibrational modes in the Raman spectra, based on previous reports on the Raman active vibration modes. Thevalue in parentheses represents the peak width

Mode unit: cm ⁻¹	1		2		3	
	Position	(Width)	Position	(Width)	Position	(Width
Ag	97	(15)	102	(11)	93	(91)
Bg	177	(6)	175	(7)	175	(15)
	189	(6)	187	(7)	184	(21)
A _g B _g B _g B _g	221	(7)	219	(7)	211	(27)
Bg	305	(11)	304	(11)	303	(28)
Bg	331	(10)	329	(10)	324	(27)
Ag	346	(10)	344	(10)	341	(26)
Ag	380	(12)	379	(13)	382	(34)
Åg	474	(15)	472	(15)	479	(34)
$egin{array}{c} A_{ m g} \ B_{ m g} \end{array}$	502	(10)	499	(14)	503	(41)
Bg	536	(14)	534	(12)	531	(32)
Ag	557	(10)	555	(12)	554	(35)
Bg	615	(13)	612	(13)	608	(34)
Ag	636	(16)	634	(18)	634	(42)
Bg	753	(39)	754	(35)	755	(46)
ร้	_	<u> </u>	_	<u> </u>	1047	(11)

chemisorbed water on the surface. Smaller particles can possess a larger surface area in comparison to their volume, leading to an increase in chemisorbed water. For simplicity, let us consider a cubic shaped ZrO_2 nanoparticle with edge lengths of 93 nm, 28 nm and 3 nm. The percentages of the undercoordinated atoms exposed on the surface are approximately 1.1%, 3.7% and 30%,

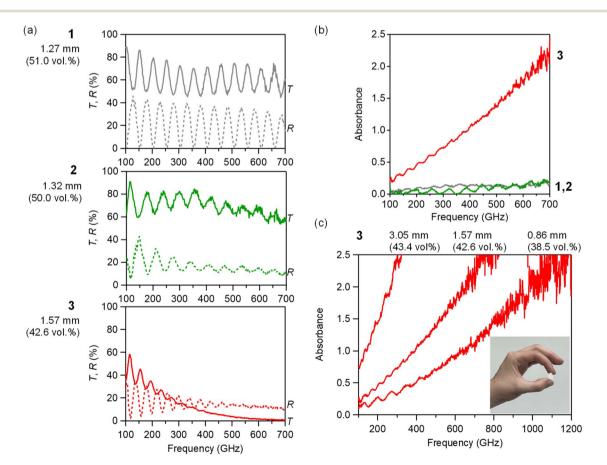


Fig. 4 (a) Spectra of 1-3 measured by THz-TDS. Transmittance (T) and reflectance (R) are represented by solid and dotted lines, respectively. (b) Absorption spectra of 1 (grey), 2 (green), and 3 (red), obtained from transmittance and reflectance. (c) Absorption spectra of 3 with different pellet thicknesses. Inset shows a photograph of the 0.86 mm pellet.

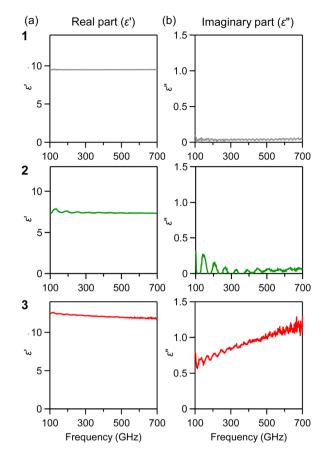


Fig. 5 Frequency dependence of (a) real part of permittivity (ε') and (b) imaginary part of permittivity (ε'') for 1 (grey), 2 (green), and 3 (red), measured by THz-TDS. The adequate thickness samples used to evaluate the complex permittivity are 3.05 mm for 1, 1.32 mm for 2, 1.57 mm for 3.

respectively (Fig. 6). Therefore, at this small size, the proportion of chemisorbed water on the surface of the nanoparticle in comparison to the nanoparticle volume, can be increased compared to larger particles. It should be noted that ZrO₂ is known for its propensity to chemisorb water molecules on its surface.50-52 The water molecules on the surface can increase the dielectric loss through the relaxation of the water molecule dipoles.53,54 Therefore, we investigated the IR spectra of the samples. Each sample was dried in vacuum at 60 °C overnight before the measurement, ground with a set amount of KBr, and then pelletized. Fig. 7 shows the IR spectra. 1 and 2 show a small broad peak at 3450 cm⁻¹ which is attributed to the stretching of OH bonds indicating an existence of small amount of water molecules on the surface.55 In 3, the broad peak at 3400 cm⁻¹ becomes 4.4 times stronger compared to 1. The relaxation of the dipole moment of chemisorbed water molecules results in an increase in dielectric loss ε'' in the sub-THz region, leading to the absorption of sub-THz waves. With smaller particles, the amount of chemisorbed water on the surface proportionally increases, and sub-THz absorption intensity increases. As above, while the ratio of surface atoms is 1.1% for 93 nm and 3.7% for 28 nm size particles, it reaches 30% for 3 nm size m-ZrO₂ particles, which is why the effect is significantly evident in 3.

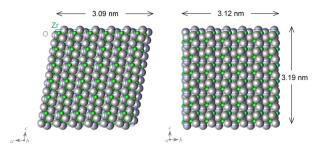


Fig. 6 Crystal structure of 3 nm size m-ZrO₂. The green and grey balls represent Zr and O atoms. The ratio of the exposed atoms on the surface is 30%, resulting in the increase of chemisorbed water on the surface.

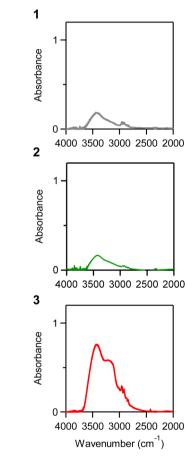


Fig. 7 IR spectra for 1 (grey), 2 (green) and 3 (red).

Conclusions

In the present study, we investigated m-ZrO₂ nanoparticles with different crystalline sizes, *i.e.*, 93 nm, 27 nm, and 2.6 nm. The absorbance and dielectric loss increase for the sample with very small particle size, *e.g.*, at 300 GHz, the ε'' value is 0.04 (1), 0.01 (2) and 0.82 (3). The IR spectra show the existence of water molecules in 3, chemisorbed on the particle surface, indicating the absorption performance is due to a proportional increase in chemisorbed water molecules. It is important to observe the optical properties of m-ZrO₂ nanoparticles in the sub-THz wave

region. In addition, the particle size effect on the optical properties in THz wave region shows the importance of controlling particle size when developing new functional nanomaterials.^{56–59} The present study showed that small particle size m-ZrO₂ has potential to be an absorber in THz wave technologies such as beyond 5G, advanced driver assistance systems (ADAS) and non-contact biological monitoring, in order to ensure stable operation with reduced noise.^{60–72}

Conflicts of interest

There are no conflicts to declare.

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