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Betanin dye extracted from ayrampo (*Opuntia soehrensii*) seeds to develop dye-sensitized solar cells†

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Pigments extracted from ayrampo seeds of the Peruvian-native prickly pear (*Opuntia soehrensii*) were used in dye-sensitized solar cells with promising efficiencies. The performance of the solar cells was then improved *via* the addition of citric acid to stabilise the photosensitive dye, and an efficiency of 1.41% was achieved with current output remaining stable after 7 days. Upon testing in low-light conditions, the solar conversion efficiency of devices increased to 4%. This paper not only highlights the potential of natural sensitizers in DSSCs but also shows that simple extraction and gentle handling methods can contribute to the device performance.

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Introduction

The first working dye-sensitized solar cells (DSSCs) were produced by Graetzel and O'Regan in 1991.¹ The principal components of a DSSC include the dye, electrolyte, semiconductor, and counter electrode. DSSCs utilize dyes to absorb photons of specific wavelengths and inject the resulting excited electrons into the conduction band of the semiconductor to cause charge to flow and generate a photocurrent. The redox electrolyte reduces the photo-oxidised dye and regenerates the ground state by transporting electrons from the counter electrode to the photoelectrode surface. Since the semiconductor components in the devices are nanocrystalline, charge separation within the material is dependent on diffusion rates to the front and back contacts in the device. DSSCs also perform relatively well in diffuse light conditions and high temperatures, with limitless possibilities for integration and application into everyday life due to their varied colours, shapes and transparency.²

Over 3 million people in Peru do not have direct access to electricity, many of whom live in remote regions with no access to the mainline power grid. Installation of off-grid energy sources such as solar panels, or the replacement of widely used oil lamps with LEDs, could help reduce energy poverty and

could assist in the improvement of the general health and amenities available to those living in rural areas in Peru. Yet there are ancient traditions that are practiced widely by artisans in Peru and Bolivia that can tie directly into the manufacture of dye-sensitized solar cells (DSSC). Weavers use ancient practices handed down through the generations to dye sheep and alpaca wool using simple methods and easy-to-find mordants. These mordants help to set the dye into the fiber and can traditionally include lemon juice, alum, ferrous sulfate, copper sulfate, or even urine. The solvent is usually water, and the dyeing process is often in large batches with minimal waste. The colour of the resulting wool products will be dependent on factors including the natural pH of the dye material, the temperature, and the type of mordants used. However, much knowledge surrounding natural dyeing processes is not recorded quantitatively. Information is passed with a 'common sense' approach and there is very little exact data to be found in what is, culturally, an art form.

Unlike artificial sensitizers, which are often designed with specific charge transfer or absorption properties, dyes from vegetation have developed with the organism in mind. This means that the focus of research in DSSCs with natural dyes is not on the optimization of the dye molecules, but rather the selection of sources and extraction of dye components, followed by extensive optimisation of the systems surrounding the dye (including but not limited to the semiconductor morphology, electrolyte composition, pH and concentrations). Yet due to their versatility and photochemical properties, natural products in photovoltaic devices have been studied before, using beets, grapes, blackberry, hibiscus, and other natural products as the source material for the photosensitizers.³ Now, sensitizers from nature are used to demonstrate the principles of DSSC and renewable energy sources in classrooms and teaching labs around the world.⁴

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Most natural dyes can be categorised into four groups: anthocyanins, betalains, carotenoids and chlorophylls.⁵ Most work has focussed on the more common anthocyanin and chlorophyll dyes. DSSCs containing anthocyanin reported in literature reach almost 2% efficiency using raw extracts, with good results found using citric acid as a solvent and/or stabilizer in some instances.⁶ Losses in the efficiency were attributed by Zhang *et al.* to either increased dye aggregation on the films, or electron recapture by the redox electrolyte, but these observations could be also attributed to most natural (or indeed synthetic) dye systems, not just the anthocyanins studied.⁷ Extensive analysis of chlorophyll derivatives used in TiO₂ based-DSSC was carried out by Kay and Graetzel in 1993, where Chl-*a* was found to bind to the TiO₂ surface only poorly due to the weak interaction of its ester and keto carbonyl groups with the hydrophilic oxide layer. The use of solvents with lower polarity such as hexane or diethyl ether improved dye absorption significantly, but a strong broadening and redshift of the film's absorption spectrum compared to the dye in solvent suggested that there was an aggregation of the dye on the surface.⁸ Further investigations concluded that only chlorophyll sensitizers bearing carboxylic acids directly conjugated to π -electrons of the chromophore could exhibit an effective electron injection into the TiO₂ electrode. Wang *et al.* investigated the common chlorophyll variants from wakame seaweed extracts, and their findings agreed that reduced dye aggregation due to the favourable configuration of the peripheral vinyl carboxyl group was instrumental in reaching the high ($\eta \sim 3.4$ – 4.6%) efficiencies achieved.⁹ However, most investigations into the compounds' properties have been in highly purified or synthetic samples and not with raw extracts.

The focus of this work is a family of molecules known as Achkyi,¹⁰ which have a variety of colours depending on their structure. The core structure is an iminium derivative of betalamic acid and the dyes within this group are classified according to the substituents, R₁ and R₂ in Fig. 1 for example, betacyanins (usually purple) are the product of condensation between the backbone and cyclo-DOPA, whereas condensation

with amines or other amino acids gives rise to the betaxanthins (often yellow in colour). Prickly pear contains betanin and indicaxanthin (proline-betaxanthin) and is orange, while the Bonel variety of red beet contains betanin and vulgaxanthin (glutamine-betaxanthin), which exhibits an intense red coloration with high absorption coefficients.¹¹ The red-shift in absorption of betacyanins in comparison to the betaxanthins can be attributed to the extended aromatic structure in the cyclo-DOPA condensate. The strong absorption in the visible spectrum, makes them promising light harvesting pigments in solar cell devices. Additionally, the carboxyl functional groups bind the dyes to the semiconductor nanostructure and many betalain structures host multiple acid moieties. The molecules are also stable in the pH range 2–7, which makes them useful in mildly acidic and neutral conditions, and they are also more resistant to hydrolysis, making them an ideal dye system for green solvent use.

There are significantly fewer varieties of betalains compared to the anthocyanins, and a corresponding lack of research dedicated to their application in DSSC. Red beet was considered the only edible source of betalain dye for a long time, which limited the amount of attention the family received, yet in recent years betalains have been analysed and extracted from other sources such as *Bougainvillea*, amaranth, prickly pear, dragon fruit and beetroot.^{12,13} Betalain pigments in one fruit of the prickly pear genus (Sicilian prickly pear, *Opuntia ficus-indica*) have been characterized and indicaxanthin was found to be a major compound in the fruit, followed by betanin and isobetanin.¹⁴ The lack of betanin side products identified in some studies were attributed to gentle work-up conditions and led to higher purity betanin samples.¹¹ Calogero *et al.* achieved a solar cell efficiency of 1.26% using an optimized TiO₂ thin film as the photoanode substrate and a purple extract from a Sicilian prickly pear.¹⁵ Zhang *et al.* investigated uptake of dye from red beet onto TiO₂ films, with limited success. The efficiency of their device was increased by purifying the dye extract *via* column chromatography to remove the yellow betaxanthins and the utilization of an acidic pre-treatment on the TiO₂ to increase dye uptake, yet devices failed to surpass 1% efficiency.¹⁶ Sandquist and McHale proposed that separation of the red/purple betanin from the yellow indicaxanthin derived from red beetroot would improve dye uptake, since they had discovered that the yellow dye preferentially binds to TiO₂. Their devices attained an efficiency of 2.7% through medium pressure chromatographic purification of the dyes and optimization of the photoanode to reduce recombination.¹⁷ Surprisingly, the team showed that aggregated betanin on the TiO₂ surface enhanced the efficiency, which reached 3%.¹⁸

This work focuses on ayrampo fruit from a prickly pear species (*Opuntia soehrensii*) native to Peru. The flesh and seeds are known to be a good natural source of betalains, and they work as a powerful antioxidant against pyroxy and nitric oxide radicals.¹⁹ Along with their intense red colouring, this has led to their use as natural pigment for textiles, in natural remedies and as a fashionable ingredient of gourmet food. Recently, the ayrampo dye has been applied in Organic Light-Emitting Diode (OLED) devices and surpassed the power output of the

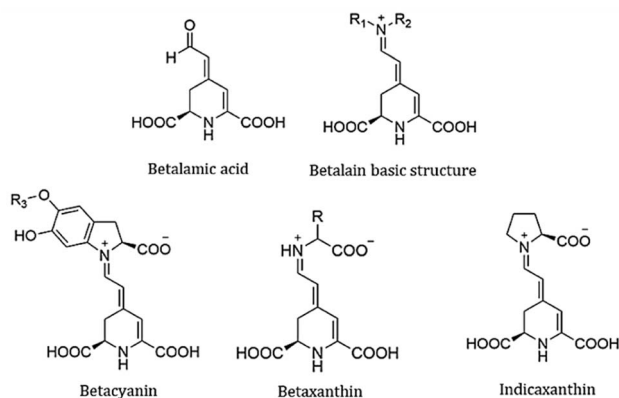


Fig. 1 Structural classification of both betacyanins and betaxanthins according to the configurations of groups R₁ and R₂. The R₃ group within betacyanin further classifies the molecule; R₃ = H denotes a betanidin, while R₃ = β -D-glucose indicates a betanin.



commonly used anthocyanin sources.¹⁰ The small selection of papers that report the application of betalains in DSSCs, used extracts from red beets. Here we show, through experiment and theory that the ayrampo seeds (AY) (Fig. 2) have potential as a native source of sensitizers that have favourable properties for solar cell devices. We also have compared the difference between the raw extract and a partially purified extract since conflicting results have been reported in the literature.²⁰

We have tested the devices at full sun and 10% sun conditions to show the potential for efficient solar to power conversion under low light conditions. We have also tested the stability of the devices over a period of one week, which reveals the dual benefits of acid treatment in enhancing both the performance and stability of the solar cells.

Materials and methods

Extraction of pigments AY1, AY2 and AY3

Raw AY were purchased in the central market in Cusco, Peru. They were stored in dark, sealed bags in a refrigerator at 15 °C to avoid contamination and discoloration until used for further experimentation. Use of solvents such as methoxypropionitrile (MPN), dichloromethane (DCM), or acetonitrile (MeCN) to run columns or perform any kind of extraction not only gave instant color changes to the dye solution, but also would not be a sustainable alternative and would not be suitable for upscale in rural areas. Therefore, only solvents such as water or ethanol were used for the extraction and dyeing processes. To fully analyse the natural dye potential in devices, a compromise was reached to optimize both speed of extraction and the cleanliness of the resultant liquor. In the first method, the seeds were immersed in deionized (DI) water and a visible colour change of the seed cuticle from deep purple to pink/yellow was observed and a pigmented solution. To minimize the time taken to

extract the dye and reduce losses, a short plug column of silica was used to clean the raw extract, remove large particles, and potentially reduce the betaxanthin concentration in the sample. This partially purified solution was labeled AY1 (Fig. 2c) and was taken on for further testing. To further separate and extract the pigments, seeds were first dried overnight at 60 °C. Afterwards 4 g of the dried seeds were added to 20 mL DI water and shaken. The final solution was filtered to produce a raw, highly pigmented solution and this was designated as AY2 (Fig. 2d). 15 mL of AY2 was separated into 8 distinct fractions *via* column chromatography with DI water. Solvent was then removed from each fraction using a rotary evaporator. Fraction 8 is labeled AY3 (Fig. 2g).

Pigments obtained from the ayrampo solution in the forms of precipitate, supernatant or solution were characterized *via* UV-visible spectroscopy (Ocean Optics, USB 4000 equipped with a UV-VIS-NIR light source model DH-2000-BAL) and fluorescence spectroscopy (lifetime measurements were run using FLS1000 Photoluminescence Spectrometer, slit width 3 mm, and Fluoracle software used for fitting).

Solar cell fabrication and characterization

For the solar cells, the working electrode was assembled on TEC 15 (NSG) fluorine-doped tin oxide-coated glass. The glass surface was coated with a compact blocking layer that was deposited by immersing the substrates into 20 mM TiCl₄ solution in ethanol and heating to 75 °C for 30 min, then washing with DI water and ethanol. TiO₂ films were prepared by a doctor blading method in which a transparent TiO₂ paste (DSL 18NR-T, Dyesol) was deposited by spreading with a glass rod over the glass which was masked with Scotch Magic Tape to control the thickness (*ca.* 6 μm) and film area (0.25 cm²). The films were dried by heating to 80 °C on a hotplate for 5 minutes. In some cases, TiO₂ scattering layer (*ca.* 5 μm, Ti Nanoxide R/SP, Solaronix) was applied. The films were sintered (450 °C, 30 min, 30 min ramp time) in a Nabertherm furnace and upon cooling, another TiCl₄ treatment was applied. The films were placed into dye solutions described above and left in the dark for 24 hours before testing (Fig. 3a). For comparison, a set of electrodes were immersed in a 0.3 mM solution of N719 in a 1:1 ratio of *t*-butanol and MeCN.

Cells were constructed using the as-prepared films sandwiched with a Pt-coated FTO glass counter electrode (TEC 8), using 60 μm Surlyn as a spacer. An iodine redox electrolyte composed of 0.6 M TBAI, 0.03 M I₂, 0.1 M guanidinium thiocyanate and 0.5 M *t*-butyl pyridine in MeCN was introduced into cells *via* vacuum and the cells were then sealed (Fig. 3b). To measure the photovoltaic parameters of devices, an Ivium CompactStat potentiostat was used in conjunction with a Xenon light source (Newport, 300 W) calibrated to 100 mW cm⁻² with a Si photodiode. A black aperture was used to mask the device working area and the current was measured at applied bias between open circuit and short circuit at a rate of 5 mV s⁻¹.

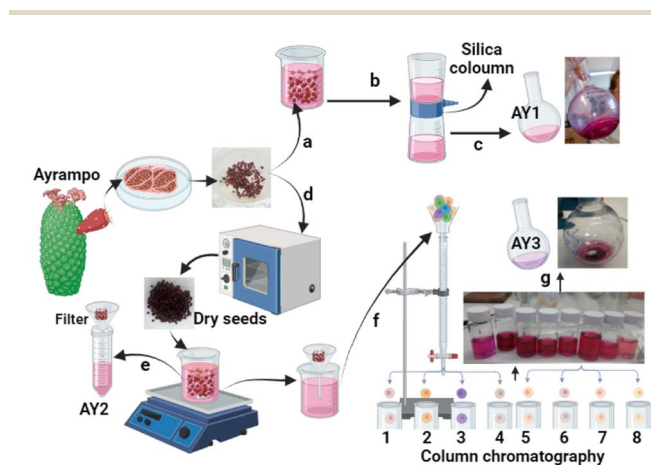


Fig. 2 Processes scheme to obtain different pigments from AY. (a) Submersion of AY in DI water, (b) filtration purification of solution with silica plug, (c) dried pigment after removing the solvent (AY1), (d) after drying overnight AY these were submerged in DI water to obtain highly concentrated extract and (e) this was cleaned by passing through filter paper (AY2), (f) separation *via* column chromatography obtaining eight fractions, and (g) removal of solvent *via* rotary evaporation (AY3).



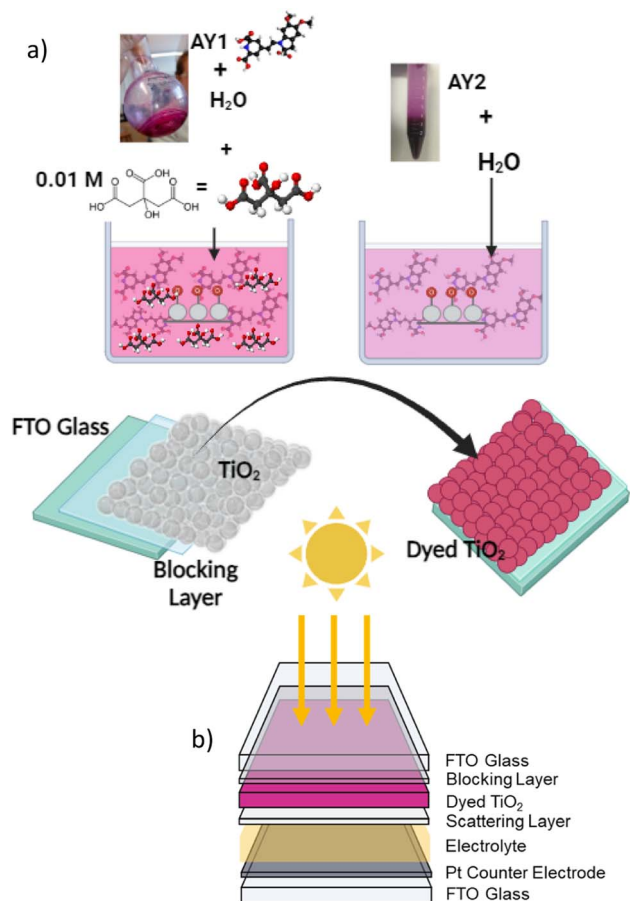


Fig. 3 (a) Coloration process of solar cells, colored solution was prepared separately for each fraction. (b) Solar cell structure.

Results and discussion

Experimental details outlining the preparation of the seed material and extraction of pigments AY are described by Rivera *et al.*¹⁰ For this work, we set up others without using ketone summarised in Fig. 2. As indicated previously, we seek to carry out a process that can be repeated in rural areas. In this sense, two methods were used to extract the pigments from the seeds. In the first method, the aqueous solution containing the pigments was filtered through a short plug of silica to separate the purple/red portion (labeled AY1) from yellow bands. In the second method, the seeds were first dried overnight at 60 °C to enhance the extraction of the pigments and the raw extract was filtered through filter paper, rather than silica, to produce a highly pigmented solution, labeled AY2. Previously published analysis has shown the purple/red fraction to be rich in betacyanins. This fraction was chosen for further study since more visible light can be collected from sunlight using photosensitizers with an absorption onset at longer wavelength compared to more blue-absorbing pigments.²¹ The redox potential of the major betacyanins pigment was 0.38 V vs. Ag/AgCl (AY1).^{10,22,23} The excited state redox potential is approximately -1.76 V vs. Ag/AgCl (estimated by subtracting the energy required to excite an electron from the ground state to the excited state, *ca.* 2.14

eV). This is much higher than the conduction band edge of TiO₂ (*ca.* -0.7 V vs. Ag/AgCl), making charge transfer highly favourable.²³ The UV-visible spectrum of the raw solution AY2 is provided in Fig. 4, two distinct transitions can be observed in the spectrum (Initial), one at *ca.* 470 nm in the region expected for indicaxanthin and a second at *ca.* 532 nm in the region expected for betacyanin.¹⁷

Upon submersion of TiO₂ films in the raw extract AY2, the absorption peak round 470 nm representing the presence of indicaxanthin recedes after only 24 hours and gives way to the betalain peaks (+24 h). Alternatively, Treat *et al.* observed dimerization and aggregation of betanin, characterised by blue- and red-shifted bands (470 and 607 nm) relative to the monomer (532 nm) spectrum.¹⁸ Excitation at 380 nm gave an emission band with a maximum at 470 nm (Fig. S1a,† solid and dotted black line). The excited state was shown to decay with a lifetime of *ca.* 7.9 ns (Fig S1b†). Therefore, the yellow component contains a different dye or a more rigid isomer, which is emissive. To characterise the red/purple dye it was necessary to separate the components by column chromatography. The excitation and emission spectra for fraction 8, labeled AY3, is shown in (Fig. S1a,† solid and dotted grey line).

To visualise the electronic orbital distribution in the ground and excited states of the betalain component, time-dependent density functional theory was utilised, and the results are summarised in Fig. 5 and Table S1.† The structure was simplified to reduce computational costs by substitution of the sugar rings of the betanin with methoxy groups. The geometry of the betanidin-derived molecule was calculated in vacuum and the energy calculations were run in MeCN to represent the interaction of the dye with electrolyte, using the IEFPCM solvent model. The basis set for both optimization and energy was B3LYP 6-311g ++ (d,p), to attain a good balance between depth of the calculation and computational cost. The lowest-energy transition was predicted to be intense HOMO–LUMO π to π^* transition with a small amount of charge transfer character towards the core and one of the carboxylic acid groups. The

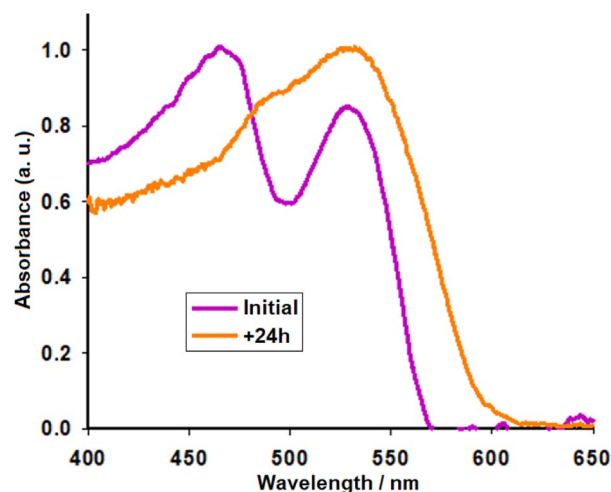


Fig. 4 Normalized UV-visible absorption spectrum of the AY2 solution before and after 24 hours in daylight.



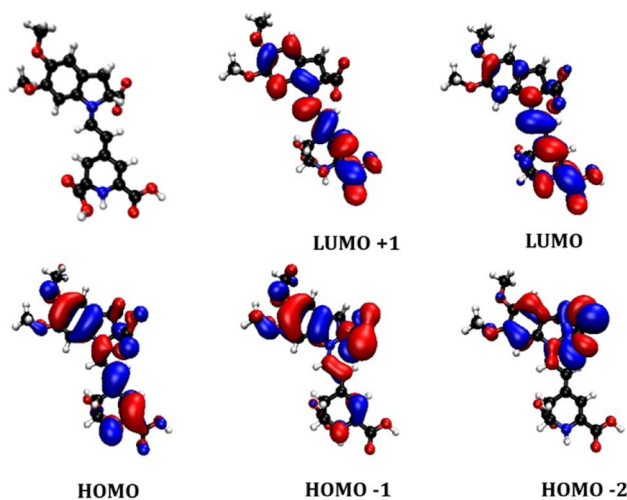


Fig. 5 Optimized geometry (red balls = oxygen, blue = nitrogen, white = hydrogen, black = carbon) and calculated molecular orbitals for the proposed key betalain component of AY.

calculated HOMO–LUMO transition wavelength (532 nm) was consistent with the experimentally measured UV-visible absorption band in Fig. 4, the second electronic transition corresponding to 447 nm, was calculated to have a much weaker oscillator strength of 0.0645 compared to 1.1172 for the lowest energy transition. This transition contained two components: HOMO-1 to LUMO with a 98% contribution, and HOMO-3 to LUMO with 2% contribution. As seen in Fig. 5, the HOMO-1 shows more electron density around the indolium group. The electron density of the LUMO is located more on the betalamic acid part. While there are several possible binding modes to TiO₂, Oprea *et al.*²⁰ have calculated the proton affinities of the carboxylic acids of betalains and found that the most probable binding site would be on the betalamic acid. Therefore, not only are these pigments energetically suitable for photosensitization of TiO₂, but also the push–pull electronic structure favours charge transfer to the electrode.

Samples of **AY1** and **AY2**, as well as **N719** as a reference dye, were subsequently used to produce DSSCs in order to assess the capability of **AY** extracts as sensitizers. A series of experiments were performed to elucidate the optimal device configuration, which is described in the solar cell fabrication and characterization section. In short, devices presented in this section comprise of an optimised 3-layer TiO₂ photoanode with both a spin-coated blocking layer and a compact scattering layer (Fig. 3b). The electrolyte used for these devices was an iodine-based electrolyte (0.05 M I₂, 1 M 1, 2, dimethyl-3-propylimidazolium iodide, 0.5 M LiI, 0.5 M 4-*tert*-butylpyridine in MeCN) and all devices were completed with a platinised counter electrode. Once an architecture was established, further experiments were carried out to deduce the effects of the natural dye sample preparation on the performance of the resulting DSSC. The parameters for these DSSCs and the following devices are listed in Table 1. In the first round of testing, the **AY1** sample was compared with **AY2** (Fig. S2†). The **AY1** (filtered through silica) gave improved performance compared to **AY2**

Table 1 Summary of the DSSC characteristics evaluated at 100 mW cm⁻² with AM1.5 simulated sunlight. V_{OC} = open circuit voltage, J_{SC} = short circuit current density, FF = fill factor, η = photoconversion efficiency

| Sensitizer | V_{OC}/V | $J_{SC}/mA\ cm^{-2}$ | FF | $\eta/\%$ |
|--------------------------|------------|----------------------|------|-----------|
| AY1 | 0.48 | 1.27 | 0.75 | 0.45 |
| AY2 | 0.49 | 0.88 | 0.68 | 0.29 |
| AY1 + citric acid | 0.39 | 7.21 | 0.50 | 1.41 |
| N719 | 0.56 | 15.4 | 0.55 | 4.75 |

(filtered through filter paper) and the performances of these devices are summarised in Table 1. The better performance of **AY1** is likely to be due to improved dye loading arising from less competition between the betacyanin pigments and less photo-active compounds, such as indicaxanthin, in the crude material. This was consistent with the findings of Oprea *et al.*²⁰ in their study, on the purification of the pigments extracted from red beetroots, the short circuit current rose from 0.38 mA to 2.95 mA, but the V_{OC} decreased slightly from 358 mV to 357 mV and the FF decreased from 0.687 to 0.300, and the efficiency rose from 0.119 to 0.402%. While the V_{OC} and FF values of the **AY** cells were reasonable, low current output limited the overall device performance. The next step was to improve this without hindering the sustainability of the device. Both the work of Prabavthy with anthocyanins⁶ and Calogero's prickly pear devices¹⁴ used acidic solvents or treatments to the TiO₂ film in order to increase the photocurrent density (similar to the established processes of dyeing fibres with acidic or basic mordants). As shown in Fig. 3a, the addition of 0.01 M citric acid to the aqueous dye bath solution drastically increased the J_{SC} (Fig. 6) and, therefore, the overall efficiency of the devices tested.

Therefore, citric acid was found to be promising in terms of J_{SC} , with the added benefits of being cheap, widely available and

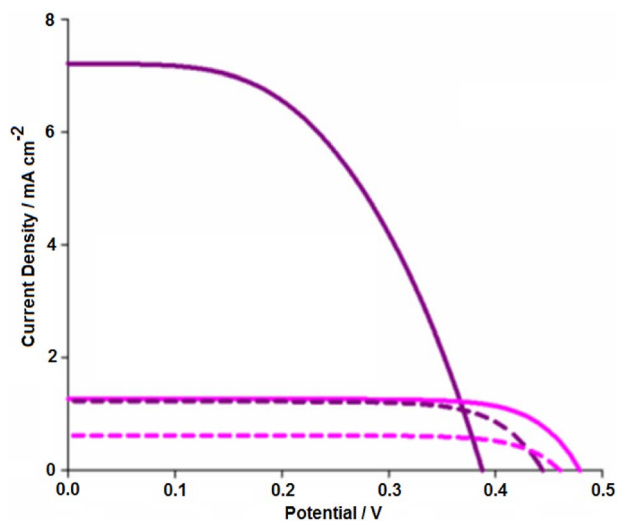


Fig. 6 Plot of current density against voltage for illuminated devices containing both **AY1** (pink) and **AY1** plus citric acid (purple) under full illumination (solid lines) and 10% illumination (dashed lines).



non-toxic. The pH of the dyebath dropped upon addition of the acid to a value of around 2–3, compatible with the stability of the betalains. Consistent with Zhang *et al.*, the films became darker when citric acid was added, suggesting increased dye-loading which should lead to higher J_{SC} .¹⁶ The efficiency of the device using **AY1** and citric acid reached 1.41%, which is comparable to the state of the art for betalains, and surpasses the efficiency of many natural chlorophyll and anthocyanin dyes found in literature.³ Low V_{OC} and high series resistance, leading to low FF, limited the efficiency in this device. However, the increase in J_{SC} , with decrease in FF and V_{OC} was consistent with Zhang *et al.*,¹⁶ for HCl-treated TiO₂ devices sensitized by betanin from extracted from beets (where J_{SC} increased from 1.35 to 2.42 mA cm⁻², V_{OC} decreased from 0.45 to 0.44 V, FF decreased from 0.65 to 0.63 and efficiency increased from 0.40 to 0.67%). The drop in FF was also consistent with Treat *et al.*, who reported V_{OC} between 0.350–0.375 V, FF between 0.47–0.45, J_{SC} 14–15 mA cm⁻² for betanin from red beets.¹⁸ The J_{SC} was also lower than the optimized betanin-sensitized devices reported by Sandquist *et al.* (up to 13.91 mA cm⁻²), and the V_{OC} and FF values were slightly lower (up to 0.44 V and 0.57 reported).¹⁷ The authors attributed high charge recombination as the cause of these losses. We also note that the presence of water is known to adjust the energy of the conduction band edge of TiO₂, leading to increased dark current and lower V_{OC} compared to devices made under dry conditions.²⁴

Decreasing the light intensity to 10% of its normal value is more representative of the amount of light that reaches the floor of rainforests, which are unsurprisingly lacking in power infrastructure. It was then found that upon testing the device under low light conditions, these efficiencies reach up to 4% for the citric acid treated device (Table 2).

An investigation of the device stability over a period of one week was undertaken (Fig. S3†). Each sample was measured under '1 sun' intensity in intervals of 0, 1 and 7 days. The devices that dried out or were otherwise compromised during the time period were excluded from subsequent measurements. The N719 device exhibited an expected decrease in both V_{OC} and J_{SC} after 1 day, followed by a plateau in performance (Fig. S3c†). Both the **AY1** and **AY2** devices suffered from a steady decline in performance over the week (Fig. S3b and d†). However, the acid-stabilized device retained its high performance after a week, even after continued exposure to sunlight (Fig. S3a†). It is thought that the acid group could act as a stabilizer by decreasing breakdown of the dye *via* hydrolysis mechanisms. Further investigation onto the stability of these devices is required to identify the processes, whether physical or chemical, behind the loss of pigmentation.

Table 2 Summary of the performances of the DSSCs containing **AY1** and the citric acid stabilized **AY1** sensitizers under 10% AM1.5G illumination

| DSSC | V_{oc}/V | $J_{sc}/\text{mA cm}^{-2}$ | FF | $\eta/\%$ |
|--------------------------|------------|----------------------------|------|-----------|
| AY1 | 0.47 | 0.61 | 0.72 | 2.1 |
| AY1 + citric acid | 0.45 | 1.23 | 0.74 | 4 |

Conclusions

To conclude this work has focussed on only one of the vast arrays of photoactive sensitizers available in the natural world. Findings from this section not only highlight the potential of natural sensitizers in DSSCs but helped us understand that simple extraction and gentle handling methods can contribute to improved device performance. It has also highlighted the capability of the devices in low light conditions, with up to 4% efficiency reached for the citric acid stabilized **AY1** sample, with only small losses in the device performance over an extended period. In this sense, the Ayrampo dye shows a wide gap to develop dye-sensitized solar cells whose efficiency potential lies in the decrease of its pH using organic acid. It is important to add that this natural dye is not 100% used in Peru in the industry, leading to its non-utilization, while this solar cell alternative will help to incorporate Ayrampo to a sustainable economic chain.

Conflicts of interest

The authors declare no competing financial interest.

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