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# LC-MS/MS characterization of pirtobrutinib impurities and product degradation: stability studies

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This study examined the fragmentation, degradation pathways and DPs of pirtobrutinib, which have not been previously reported in the literature. The main goal of the current work is to develop, validate, and characterize forced degradation products using LC-MS/MS. An isocratic HPLC methodology was developed for the quantitative measurement of pirtobrutinib at a  $\lambda_{\text{max}}$  of 219 nm. The procedure used was straightforward, well defined, proven, and selective. The samples were subjected to isocratic elution using an Agilent Eclipse C18 column (150 × 4.6 mm, 3.5  $\mu$ ). The mobile phase was supplied at a flow rate of 1.0 mL per minute in a 30 : 70 v/v ratio, containing 0.1% formic acid and acetonitrile. A linear response was observed within the 0.0–150  $\mu\text{g mL}^{-1}$  concentration range. It was found that the limits of quantitation and detection for pirtobrutinib were 0.1 and 0.3, respectively. The method was assessed for system suitability, linearity, precision, accuracy, and robustness in accordance with standard ICH guidelines. It was found that the results were within acceptable limits. A variety of stress conditions, such as acids, alkalis, hydrolysis, oxidation, reduction as well as photo- and thermal degradations, were applied to the drug to test the method's efficiency and stability. Acidic, alkaline, peroxide, and reduction conditions showed significant degradation. Degradation products produced during the forced degradation studies were analyzed and characterized using mass spectrometry (MS/MS). Thus, the proposed method can also be used for the quantitation of pirtobrutinib in the presence of its degradation products.

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## 1 Introduction

The anticancer drug pirtobrutinib is applied to mantle cell lymphoma; it is marketed under the brand name Jaypirca. It inhibits the ability of B cell lymphocytes to multiply and survive by blocking Bruton's tyrosine kinase (BTK).<sup>1</sup> The medical use of pirtobrutinib was approved by the US FDA in January 2023 (ref. 2–4) and by the European Union in November 2023.<sup>5,6</sup> The most

frequent adverse effects include fatigue, bruising, edema, dyspnea, diarrhea, and musculoskeletal pain.<sup>7</sup> The most frequent adverse effects of this medication for treating mild or chronic lymphocytic leukemia are bruises, exhaustion, coughing, musculoskeletal pain, COVID-19, diarrhea, pneumonia, stomach pain, dyspnea, bleeding, edema, nausea, pyrexia, and headaches.<sup>8–11</sup> B cells, a subtype of lymphocytes are white blood cells responsible for producing antibodies. Cancer may result from abandoned progression of B cells. The enzyme known as BTK is essential for the survival and proliferation of B cells. Unlike the traditional BTK inhibitor ibrutinib, pirtobrutinib inhibits BTK using a different mode of action and blocking a genetic alteration (transformation at BTK's active site cysteine residue C481) that

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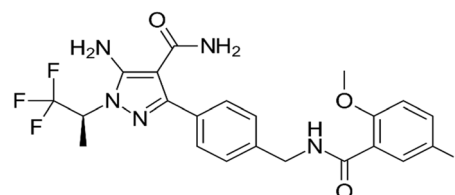


Fig. 1 Structure of pirtobrutinib.



Table 1 Improved chromatographic situations

| Parameters           | Observation   |
|----------------------|---|
| Instrument used      | Waters alliance e-2695 HPLC                           |
| Injection volume     | 10 $\mu$ L  |
| Mobile phase         | Acetonitrile: 0.1% formic acid (30 : 70 v/v)          |
| Column               | Agilent eclipse C18 (150 $\times$ 4.6 mm, 3.5 $\mu$ ) |
| Detection wavelength | 219 nm  |
| Flow rate            | 1.0 mL min <sup>-1</sup>                              |
| Runtime              | 5 min   |
| Temperature          | Ambient (25 $^{\circ}$ C)                             |
| Mode of separation   | Isocratic mode  |

may decrease the susceptibility of some cancers to ibrutinib.<sup>12</sup> The USA Food and Drug Administration (FDA) expanded the list of diseases for which pirtobrutinib was approved in December 2023 to include adults with chronic lymphocytic leukemia.<sup>13</sup> The USA FDA approved the treatment of mantle cell lymphoma, which has grown resistant to traditional BTK inhibitors, with pirtobrutinib, which is produced by Eli Lilly and Company, in January 2023.<sup>14</sup>

Pirtobrutinib is a tiny compound that inhibits BTK in a highly selective non-covalent mode. Owing to its great selectivity, atrial fibrillation incidence has been linked to a decreased risk of discontinuation due to adverse functions.<sup>15</sup> The cysteine 481 (Cys 481) amino acid is where imatinib and other BTK covalent inhibitors interact within the active region of BTK; however, pirtobrutinib's inhibitory action is unaffected by Cys 481 mutations. Although the exact mechanisms of resistance to

covalent BTK inhibitors remain unknown, Cys 481 mutations appear to be the most common source of resistance.<sup>16–19</sup> Fig. 1 shows that pirtobrutinib is chemically 5-amino-3-[4-[[[5-fluoro-2-methoxybenzoyl)amino]methyl]phenyl]-1-[(2S)-1,1,1-trifluoropropan-2-yl]pyrazole-4-carboxamide.

Based on the thorough literature survey, it is found that no analytical methods are available for pirtobrutinib determination in the literature. Consequently, efforts were made to develop and validate a stability indicating RP-HPLC and LC-MS/MS characterization of the products of pirtobrutinib-forced degradation. Hence, this is the first analytical method developed for the determination of pirtobrutinib (PTB) drugs.

## 2 Materials and methods

### 2.1 Chemicals and reagents

We purchased formic acid, water (Milli Q or equivalent), and HPLC-grade acetonitrile from Merck, INDIA Ltd, Mumbai, INDIA. Anglo French Drug & Industries Ltd, Bangalore, India provided pharmaceutical quality pirtobrutinib (purity 98.9%) as a gift sample, which was used exactly as sent. Local markets were used for purchasing pharmaceutical formulations of pirtobrutinib, such as the 50 mg Jaypirca® tablets manufactured by Eli Lilly & Company.

### 2.2 Instrumentation

The chromatography procedure was conducted using a SCIEX QTRAP 5500 mass spectrometer in combination with a water 2695 HPLC system. The HPLC system was equipped with a high-speed autosampler, a column oven, and a degasser. Software Empower-2 is a powerful software application used for data analysis. Chromatographic separation of pirtobrutinib is carried out using an Agilent Eclipse C18 (150  $\times$  4.6 mm, 3.5 $\mu$ ) in isocratic mode at room temperature. A 30 : 70 ratio of acetonitrile to 0.1% formic acid was used as the mobile phase. Ten

Table 2 System suitability parameters for pirtobrutinib

| Sl. no        | 1              | 2           | 3              | 4          |
|---------------|----------------|-------------|----------------|------------|
| Parameter     | Retention time | Plate count | Tailing factor | Resolution |
| Pirtobrutinib | 2.679          | 4255        | 1.01           | —          |

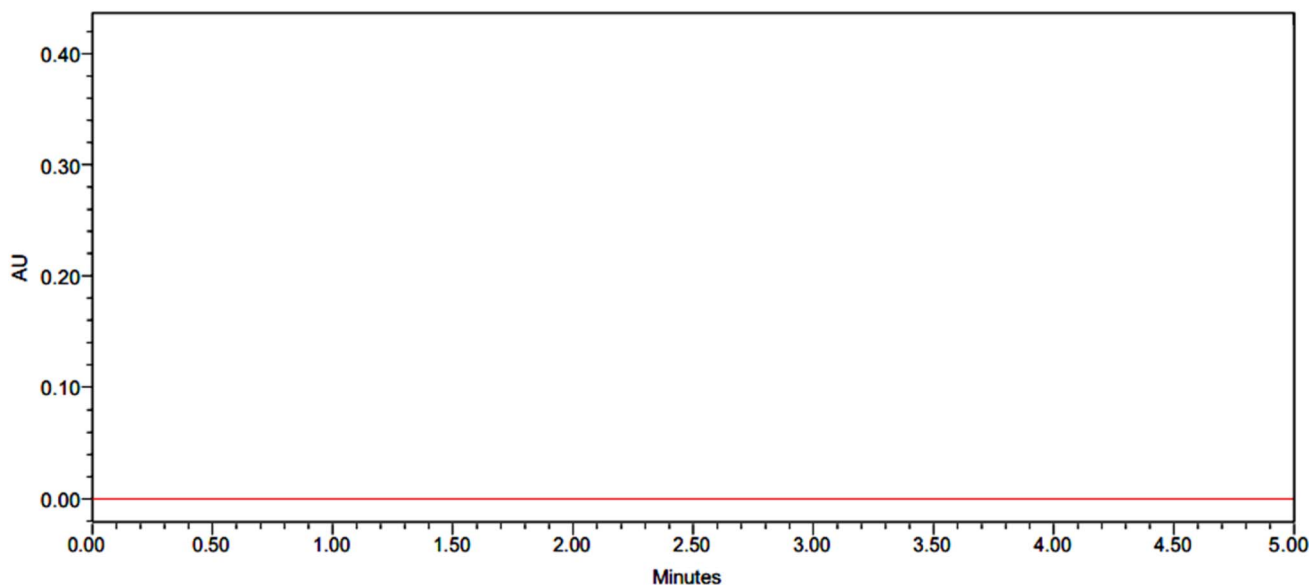


Fig. 2 Chromatogram of blank.



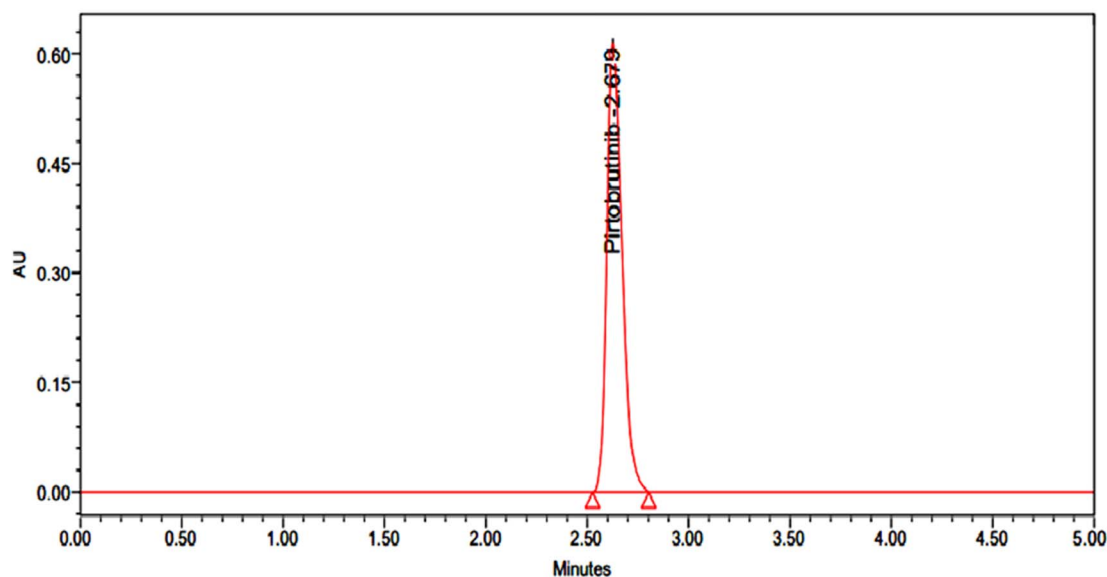


Fig. 3 Typical chromatogram of  $50 \mu\text{g mL}^{-1}$  of pirtobrutinib.

Table 3 Results of linearity for pirtobrutinib<sup>a</sup>

| Sl. no.             | Pirtobrutinib                   |           |
|---------------------|---------------------------------|-----------|
|                     | Conc. ( $\mu\text{g mL}^{-1}$ ) | Peak area |
| 1                   | 0.00                            | 0         |
| 2                   | 25.00                           | 834 893   |
| 3                   | 50.00                           | 1 669 787 |
| 4                   | 75.00                           | 2 504 680 |
| 5                   | 100.00                          | 3 336 458 |
| 6                   | 125.00                          | 4 156 985 |
| 7                   | 150.00                          | 5 009 361 |
| Regression equation | $y = 333\,413.40x + 1137.21$    |           |
| Slope ( $m$ )       | 333 413.40                      |           |
| Intercept ( $c$ )   | 1137.21                         |           |
| $R^2$               | 0.99999                         |           |

<sup>a</sup>  $y = mx + c$ , where 'x' is the concentration in  $\mu\text{g mL}^{-1}$  and 'y' is the area counts.

microliters of eluent were injected, and the run time was fixed for five minutes at 219 nm.

### 2.3 Selection of analytical wavelength

Spectra of pirtobrutinib solution ( $25 \mu\text{g mL}^{-1}$ ) were obtained using a double beam UV-visible spectrophotometer (Shimadzu UV-1800).

### 2.4 Preparation of analytical solution

The working standard was prepared by weighing about 100 mg of pirtobrutinib, then it was transferred into a 100 mL cleaned, dry volumetric flask, and the mobile phase was added. After the working standard was sonicated to completely dissolve the PTB, the volume was increased using the same solvent to the desired level (Stock solution). After that, a 0.45-micron injection filter was used to filter it. Additionally, 5 mL of the aforementioned

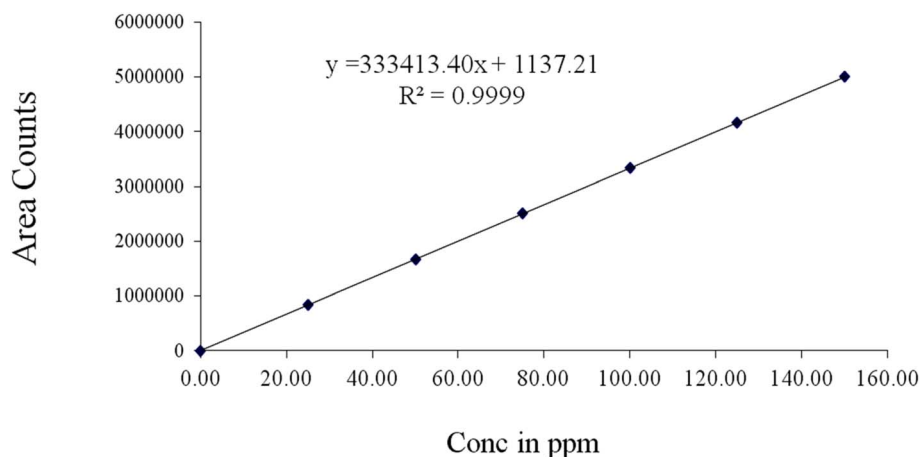


Fig. 4 Calibration curve for pirtobrutinib.



Table 4 Accuracy results of pirtobrutinib ( $n = 5$ ) through HPLC technique

| Concentration<br>(at specification level) | Area      | Amount added (mg) | Amount found (mg) | % Recovery | Mean% recovery |
|---|-----------|-------------------|-------------------|------------|----------------|
| 50%                                       | 1 684 579 | 50.00             | 5.03              | 100.8      | 100.83         |
|   | 1 679 845 | 50.00             | 5.02              | 100.6      |                |
|   | 1 695 483 | 50.00             | 5.07              | 101.1      |                |
| 100%                                      | 3 348 458 | 100.00            | 10.1              | 100.2      | 100.3          |
|   | 3 357 376 | 100.00            | 10.04             | 100.4      |                |
|   | 3 347 302 | 100.00            | 10.03             | 100.1      |                |
| 150%                                      | 5 019 771 | 150.00            | 15.04             | 100.3      | 100.9          |
|   | 5 092 322 | 150.00            | 15.21             | 101.2      |                |
|   | 5 066 740 | 150.00            | 15.18             | 101.2      |                |

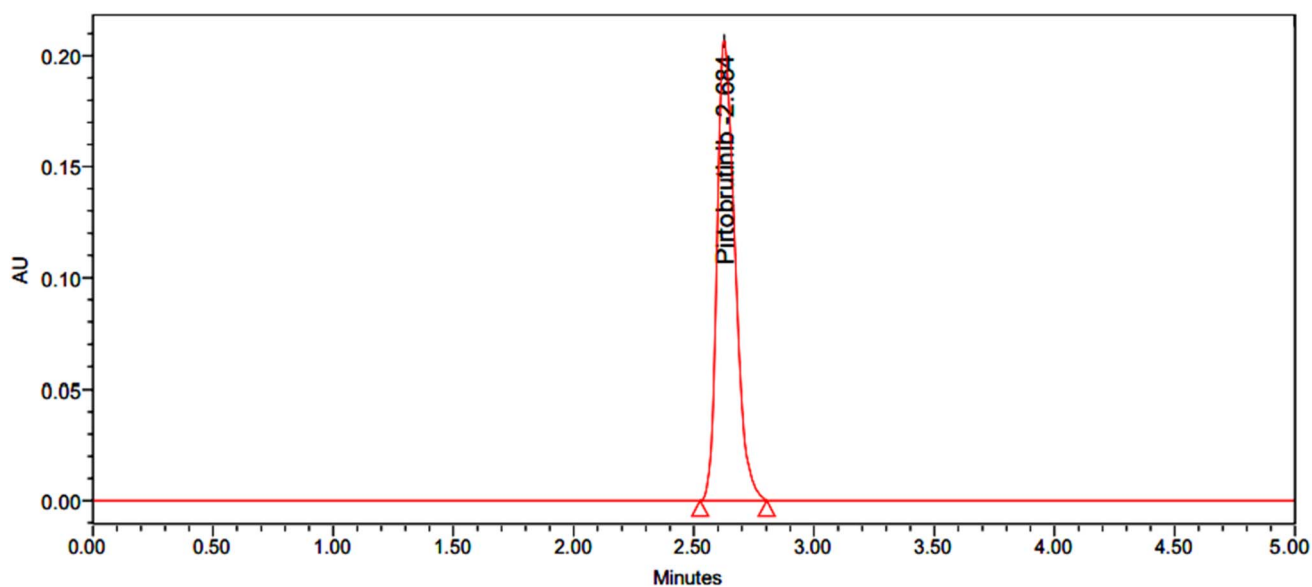


Fig. 5 Chromatogram with 50% accuracy.

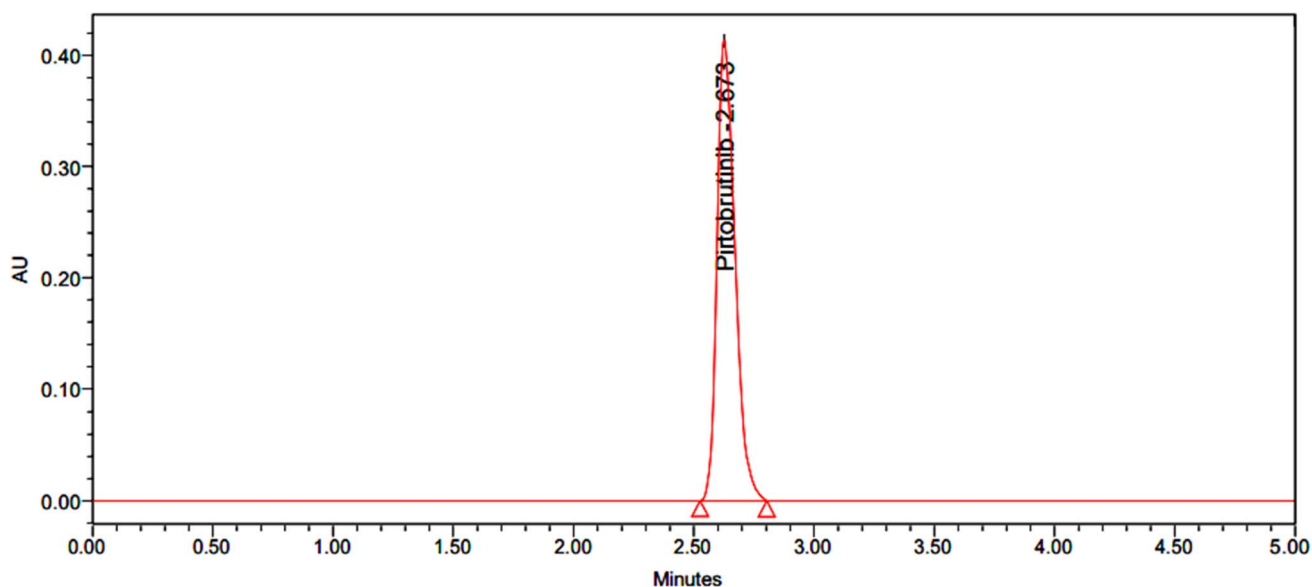


Fig. 6 Chromatogram with 100% accuracy.



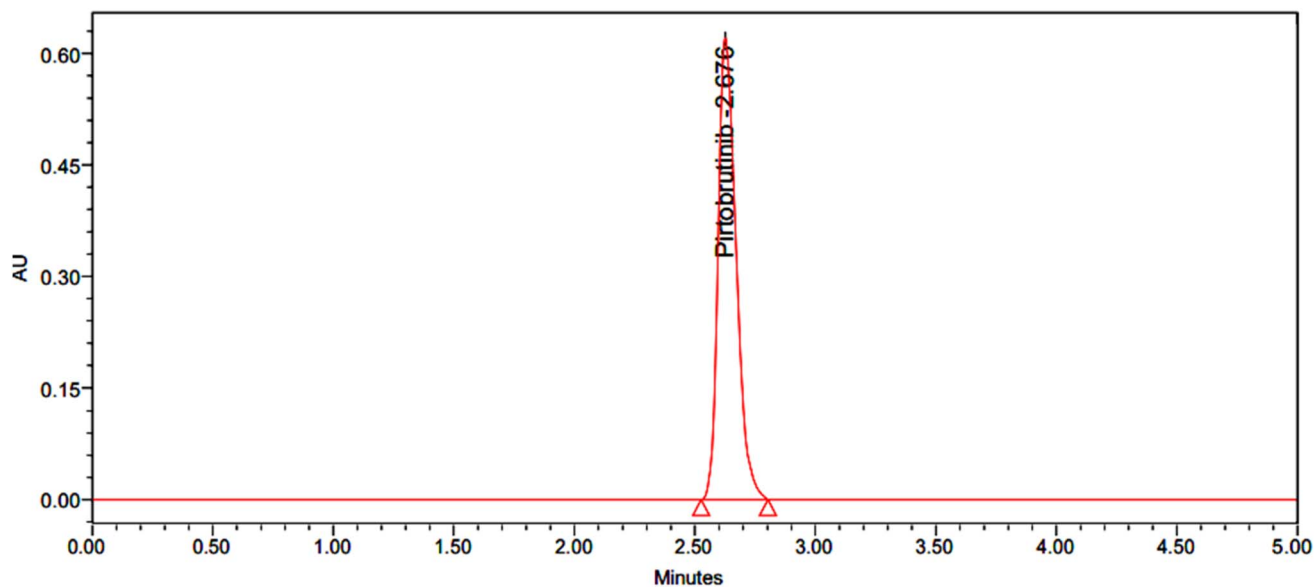


Fig. 7 Chromatogram with 150% accuracy.

Table 5 Results of the precision study ( $n = 3$ ) using the proposed method

| Concentration of PTB injected in $\mu\text{g mL}^{-1}$ | Intra-day precision   |        | Inter-day precision   |        |
|--|-----------------------|--------|-----------------------|--------|
|  | Mean area $\pm$ SD    | % RSD  | Mean area $\pm$ SD    | % RSD  |
| 50   | 1 679 645 $\pm$ 31.04 | 0.0362 | 1 678 785 $\pm$ 37.18 | 0.0464 |
| 100  | 3 368 366 $\pm$ 51.05 | 0.0352 | 3 367 455 $\pm$ 55.18 | 0.0384 |
| 150  | 5 053 851 $\pm$ 96.01 | 0.0331 | 5 054 962 $\pm$ 60.93 | 0.0299 |

stock solutions were added to a 25 mL volumetric flask. These solutions were then diluted with diluent to the appropriate concentration (200 ppm of pirtobrutinib).

### 2.5 Preparation of sample solution

After precisely weighing 50 mg of finely ground tablets, they were added to a 250 mL volumetric flask. After adding 20 milliliters of

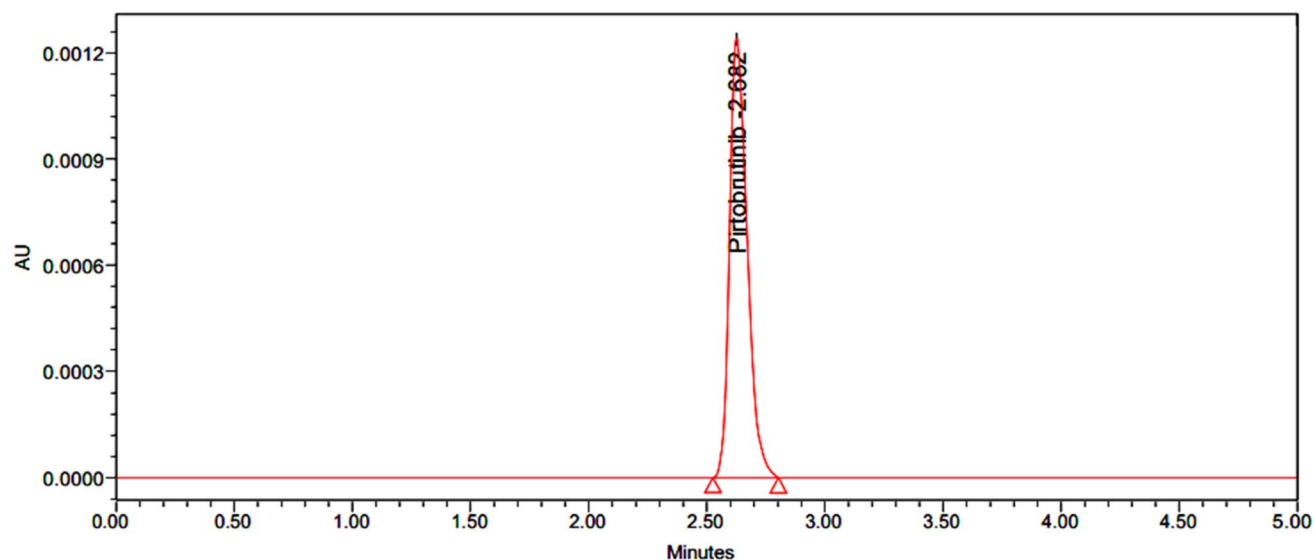


Fig. 8 Chromatogram for LOD.



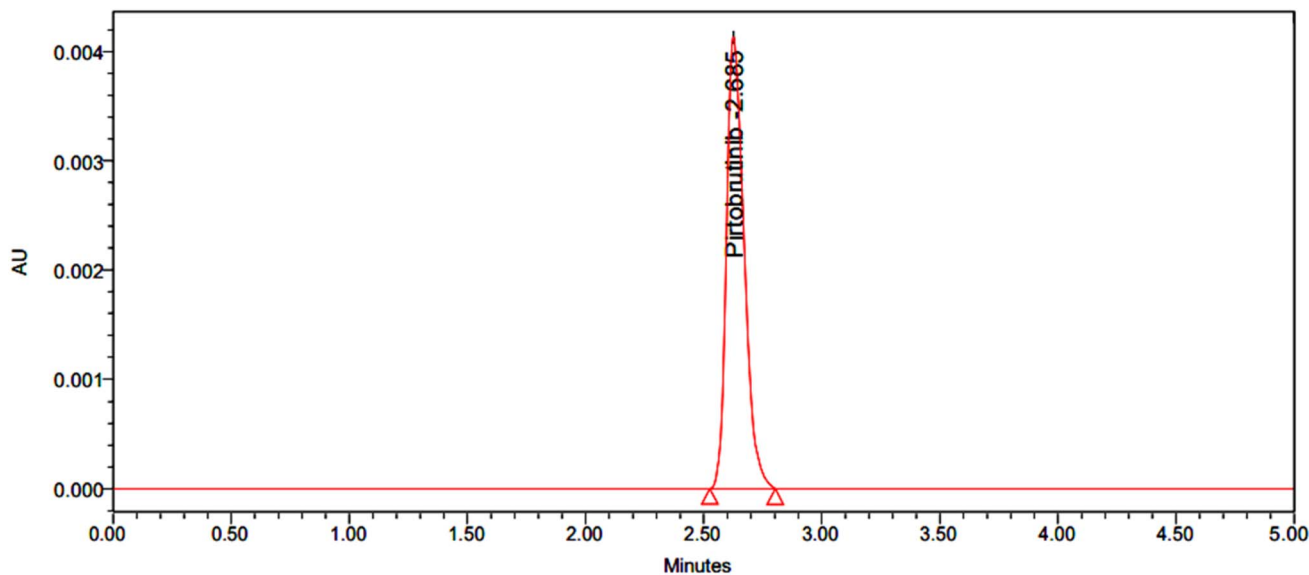


Fig. 9 Chromatogram for LOQ.

Table 6 Results of robustness

| Condition                      | Modification | Mean peak area $\pm$ SD | % RSD | Mean Rt $\pm$ SD | % RSD | Mean theoretical plates $\pm$ SD <sup>a</sup> | % RSD | Meaning tailing factor $\pm$ SD | % RSD |
|--------------------------------|--------------|-------------------------|-------|------------------|-------|---|-------|---------------------------------|-------|
| Flow rate mL min <sup>-1</sup> | 0.8          | 168 589 $\pm$ 102.0     | 0.69  | 2.579 $\pm$ 0.01 | 0.56  | 4215 $\pm$ 11                                 | 0.38  | 1.107 $\pm$ 0.003               | 0.35  |
|                                | 1.0          | 1 678 855 $\pm$ 105.5   | 0.55  | 2.678 $\pm$ 0.02 | 0.73  | 4265 $\pm$ 8                                  | 0.15  | 1.010 $\pm$ 0.002               | 0.32  |
|                                | 1.2          | 1 696 493 $\pm$ 110.3   | 0.71  | 2.766 $\pm$ 0.3  | 0.34  | 4098 $\pm$ 12                                 | 0.40  | 1.120 $\pm$ 0.001               | 0.29  |
| Organic phase                  | 27 : 73      | 1 686 589 $\pm$ 112.4   | 0.27  | 2.589 $\pm$ 0.02 | 0.56  | 4067 $\pm$ 27                                 | 0.95  | 1.100 $\pm$ 0.005               | 0.27  |
|                                | 30 : 70      | 1 689 734 $\pm$ 112.2   | 0.33  | 2.688 $\pm$ 0.01 | 0.46  | 4219 $\pm$ 57                                 | 1.63  | 1.130 $\pm$ 0.006               | 0.31  |
|                                | 33 : 67      | 1 696 394 $\pm$ 116.6   | 0.75  | 2.776 $\pm$ 0.02 | 0.40  | 4437 $\pm$ 65                                 | 2.01  | 1.118 $\pm$ 0.003               | 0.60  |

<sup>a</sup> Mean value of three determinations.

Table 7 Forced degradation results for pirtobrutinib

| Conditions    | Control | Acid | Alkali | Peroxide | Reduction | Thermal | Photolytic | Hydrolysis |
|---------------|---------|------|--------|----------|-----------|---------|------------|------------|
| % Label claim | 0.1     | 12   | 13.2   | 14.4     | 10.5      | 3.6     | 3.1        | 1.5        |
| % Degradation | 99.9    | 87.9 | 86.7   | 85.5     | 89.4      | 96.3    | 96.8       | 98.4       |

the mobile phase Acetonitrile: 0.1% formic acid (30 : 70 v/v) and sonicating the mixture, the volume was diluted with mobile phase to attain a concentration of 200 micrograms per milliliter. Before being injected into the HPLC system, the samples were filtered through a 0.45  $\mu$ m membrane filter, and working solutions were made as required by diluting them with the same solvent.

## 2.6 Specificity and forced degradation

The ability of the technique to quantify the analyte (PTB) response unambiguously in the presence of possible contaminants is known as specificity. In the presence of contaminants associated with the PTB process, the specificity of the devised LC technique was evaluated. To confirm this, chromatograms of the blank and standards spiked with the pirtobrutinib sample

were inspected. In addition to assisting in determining the intrinsic stability of the molecule and the routes leading to degradation, investigations using forced degradation can be used to find potential drug candidates (DPs).

**2.6.1 Acid degradation.** 1 mL of the pirtobrutinib stock solution and one ml of 1 N HCl were added to a 10 mL volumetric flask, which was then allowed to stand at room temperature for thirty minutes. Finally, diluent was added until it reached the desired volume. The solution was injected into the HPLC apparatus.

**2.6.2 Alkali degradation.** The stock solution of 1 mL was mixed with one milliliter of 1 N NaOH and allowed to stand at room temperature for 30 minutes. The mixture was then diluted to volume using the diluent to obtain 10 mL of pirtobrutinib. The solution was injected into the HPLC system.



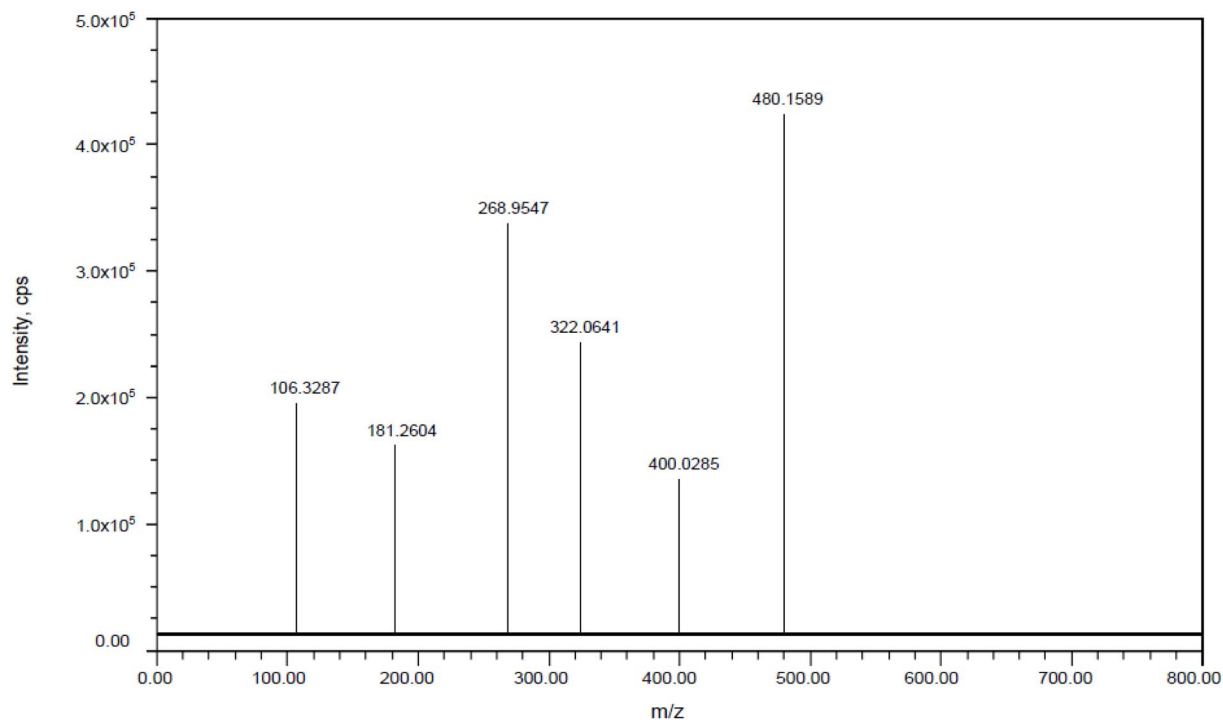
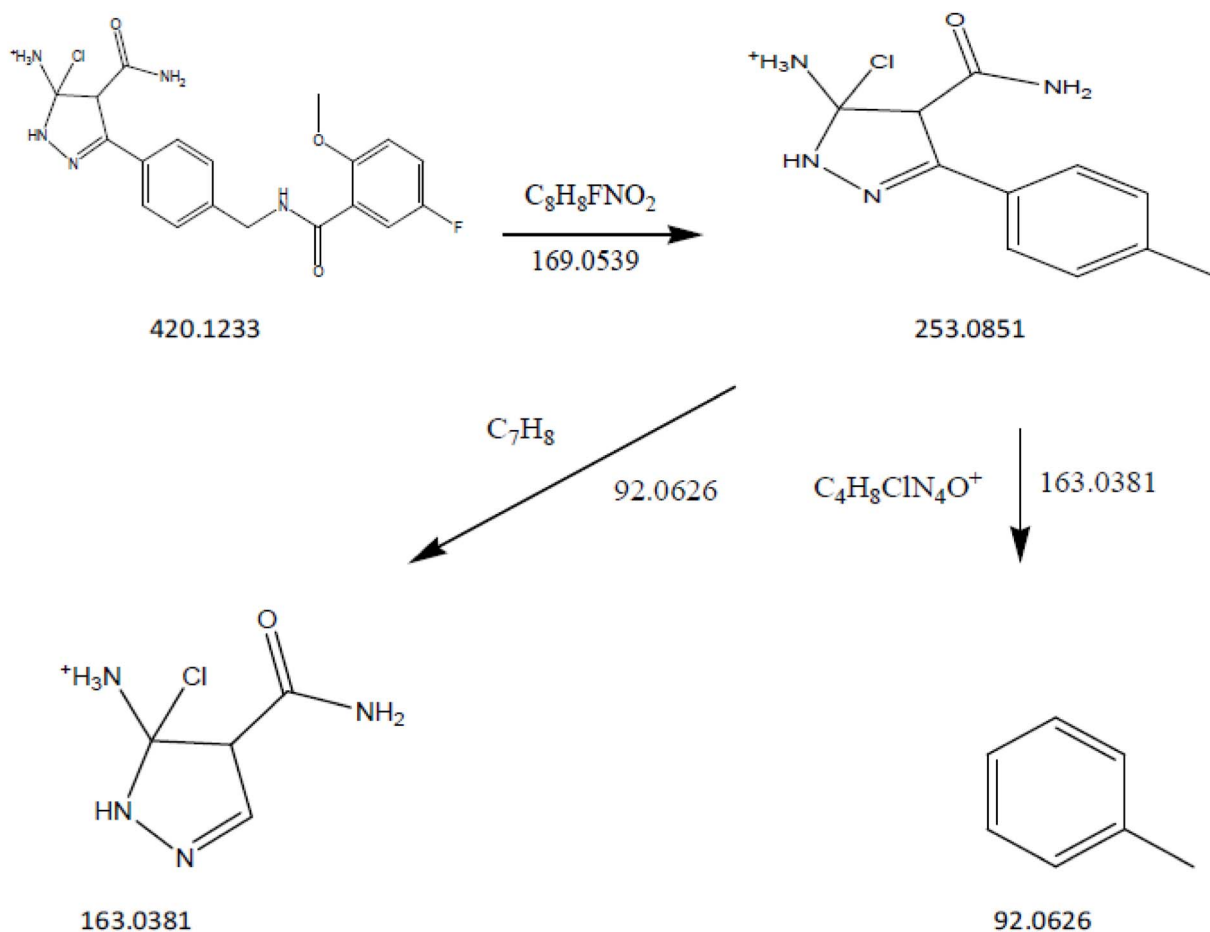


Fig. 10 Mass spectra of pirtobrutinib.



Scheme 1 Proposed fragmentation pathway of acid impurity (DP-1).



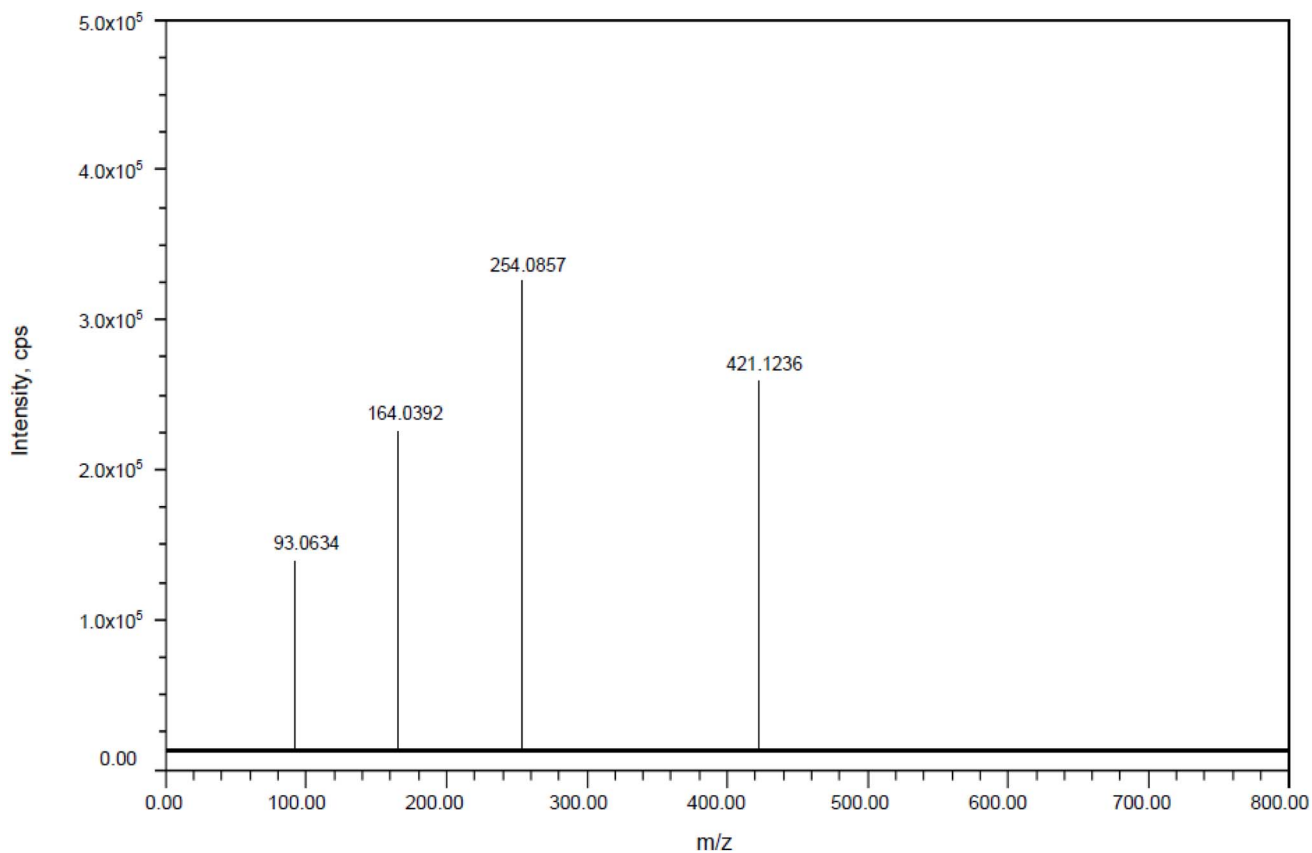
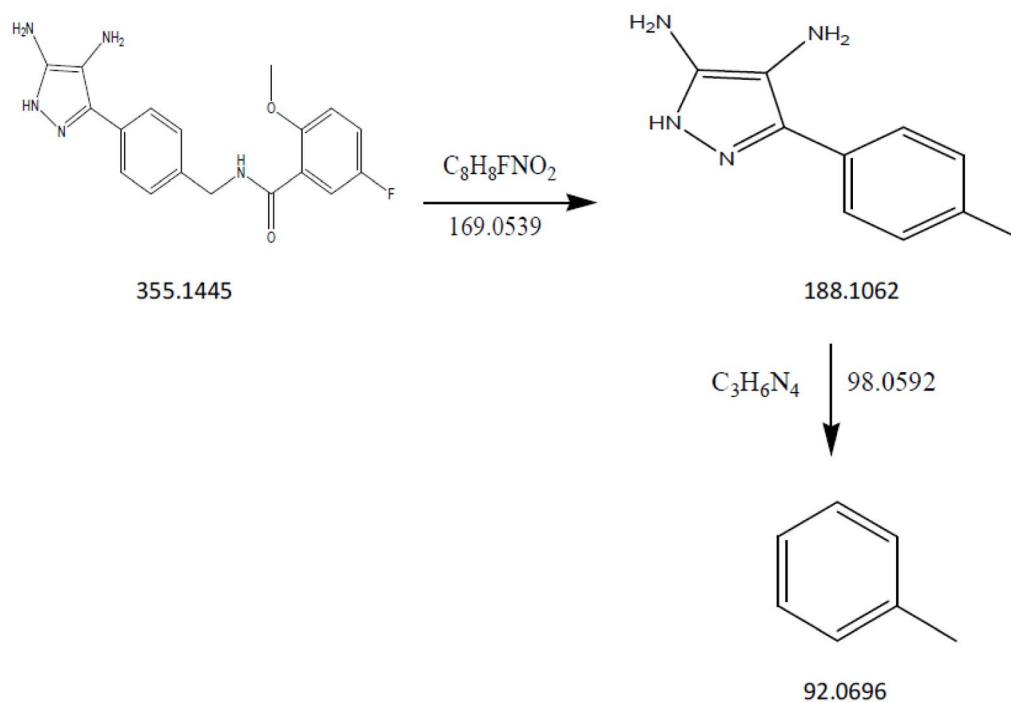


Fig. 11 Mass spectra of acid impurity (DP-1).

## Alkali impurity (DP 2)



Scheme 2 Fragmentation pathway of alkali impurity (DP-2).





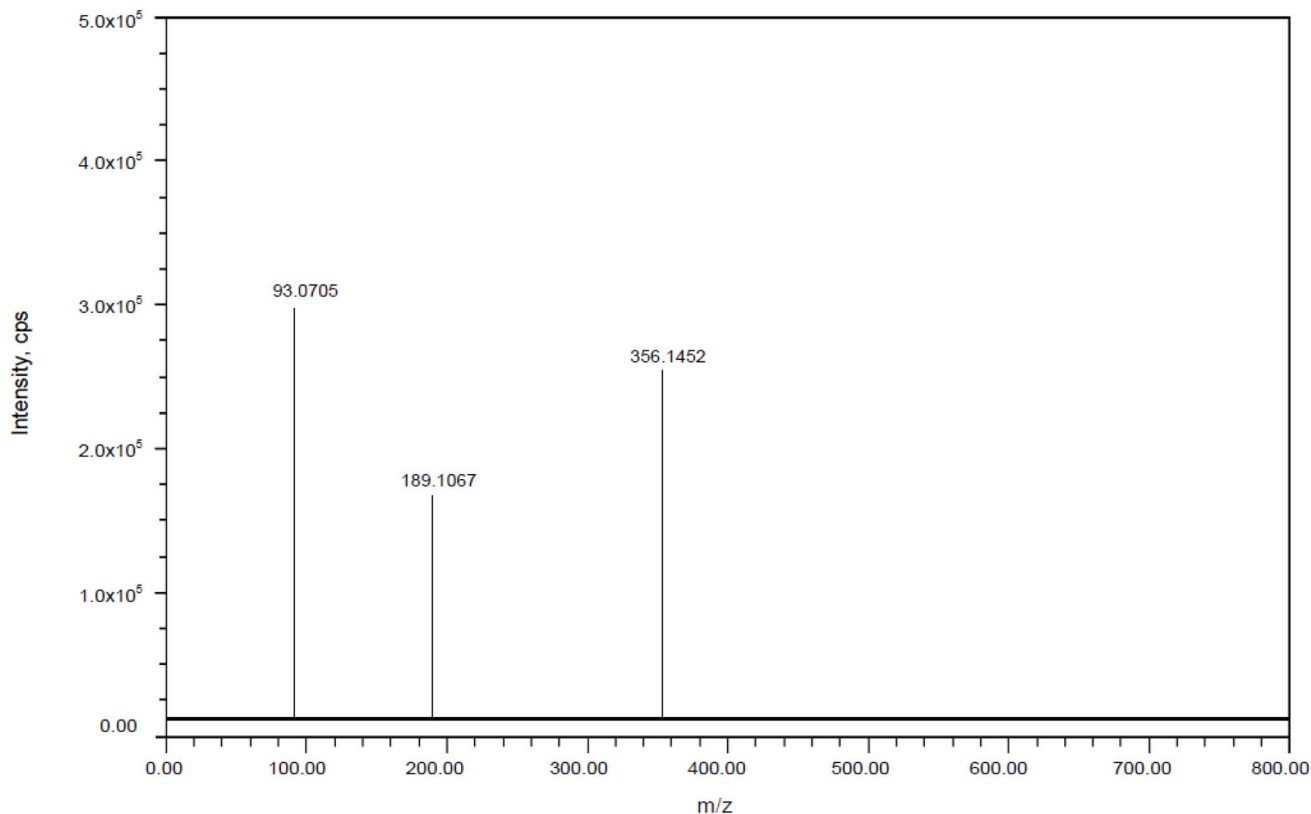


Fig. 12 Mass spectra of alkali impurity (DP-2).

**2.6.3 Peroxide degradation.** 1 mL of pirtobrutinib stock solution was taken, and 1 mL of 10% H<sub>2</sub>O<sub>2</sub> was added to it and allowed to stay at room temperature for 30 minutes. Then, the volume was further diluted with diluent in a 10 mL volumetric flask. The solution was injected into the HPLC system.

**2.6.4 Reduction degradation.** In a 10 mL volumetric flask, 1 mL of a 10% sodium bisulfite solution was added to 1 milliliter of pirtobrutinib stock solution. After that, the combination was allowed to stand for half an hour at room temperature before being diluted with diluent. The solution was injected into the HPLC system.

**2.6.5 Hydrolysis degradation.** 1 mL of the pirtobrutinib stock solution was taken in a 10 mL volumetric flask. Then, 1 mL of water was added and allowed to stand at room temperature for 30 minutes. Finally, the volume was further diluted with diluent. Then, the solution was injected into the HPLC system.

**2.6.6 Thermal degradation.** After being exposed to 150 mg of pirtobrutinib standard for six hours at 105 °C, the exposed standard was examined. From this exposed standard accurately weighed and transferred 100 mg of the sample after adding 70 mL of diluents and sonicating for 20 minutes, the pirtobrutinib exposed standard was placed into a 100 mL volumetric flask. The sample was then diluted to volume using a diluent. Diluents were used to further dilute it from 5 mL to 50 mL. The solution was injected into the HPLC system.

**2.6.7 Photo degradation.** 1 milliliter of the pirtobrutinib stock solution was transferred into a 10 milliliter volumetric flask and exposed to sunlight for six hours. Then, diluents were

used to dilute it to a volume of 10 mL. This solution was injected into the HPLC system.

## 2.7 Method validation

According to ICH Q2 guidelines, the developed methodology was validated in terms of linearity, robustness, system suitability, method accuracy, specificity, intermediate precision, LOD, LOQ, and durability of forced degradation.

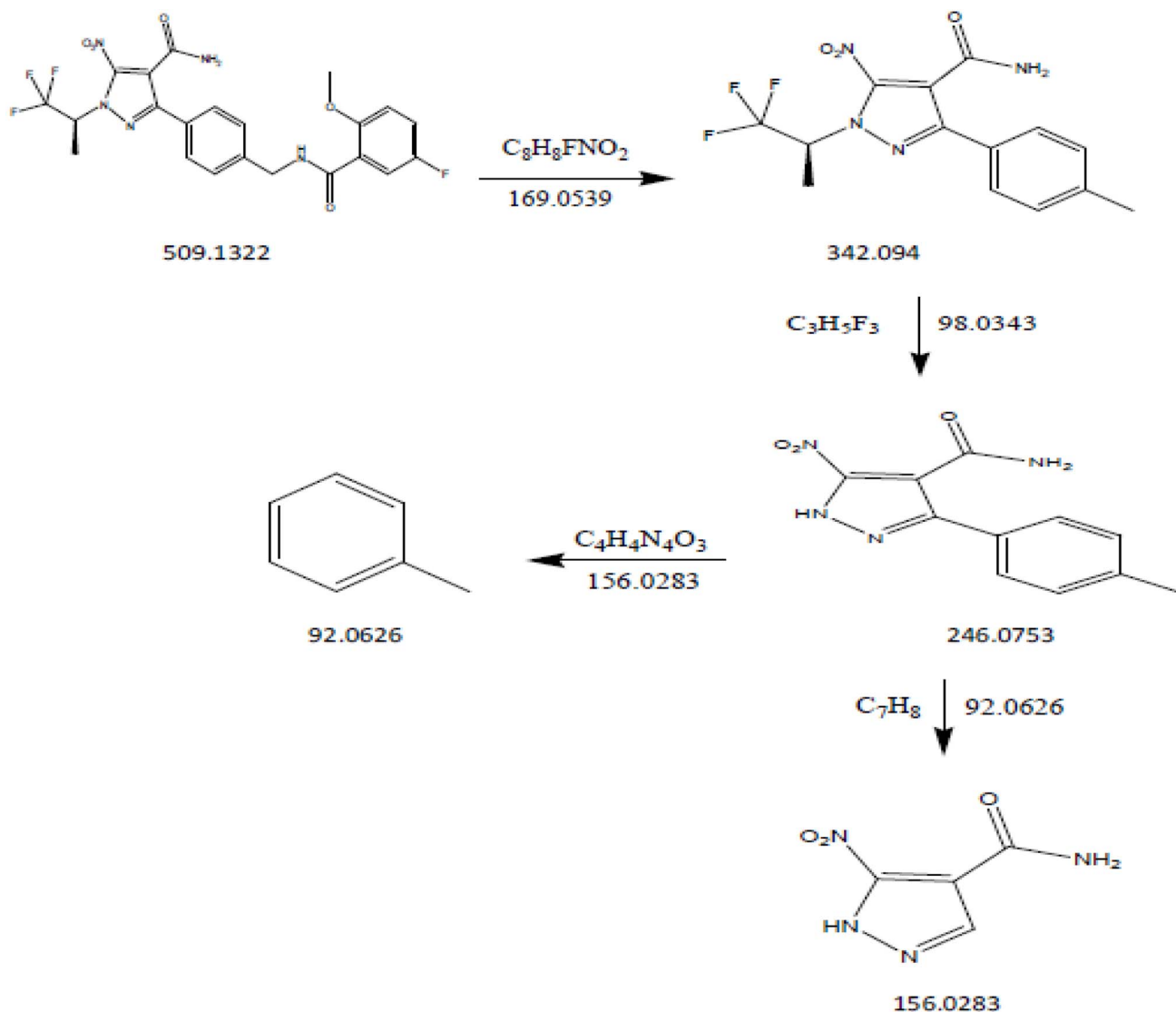
**2.7.1 System suitability.** System suitability parameters were computed to assess the system's performance. The USP plate count, USP tailing, and percentage RSD are among the parameters that can be calculated and found to be within the limit. Throughout the validation studies, the system suitability tests were carried out by injecting 100 mg of PTB solution, which contained 34.8 mg of all related substances.

**2.7.2 Specificity.** The ability to make an accurate assessment in the presence of an analyte, other contaminants, and substances, such as excipients possibly present in the sample and standard solution, is known as specificity. Chromatograms of the blank and pirtobrutinib-spiked standards were examined to verify this.

**2.7.3 LOD and LOQ.** The LOD and LOQ were found to be 3.3  $\sigma/s$  and 10  $\sigma/s$ , respectively, in accordance with ICH guidelines Q1. The LOD and LOQ values for PTB and its associated substances were determined using signal-to-noise ratios.

**2.7.4 Linearity.** An analytical method is said to be linear if the results it produces are directly correlated with the concentration of the analytes. By analysing a series of diluted solutions at various concentrations of the seven-standard solution, the linearity of the





Scheme 3 Fragmentation pathway of peroxide impurity (DP-3).

related substance method was established. Seven standard solution series were chosen to evaluate the linearity range.

**2.7.5 Accuracy.** How closely the test result matches the true value is known as accuracy. Three different concentration levels (low, medium, and high) were evaluated in triplicate to assess the PTB assay's accuracy. The accuracy of the related substance method was assessed by quantifying the impurities at known levels in the test sample, analyzing the results, and calculating the percentage recovered. At three different concentration levels 50, 100 and 150  $\mu\text{g mL}^{-1}$ , the recovery studies were conducted in triplicate for the pirtobrutinib sample.

**2.7.6 Robustness.** Analytical processes are considered robust when they can tolerate intentional but small adjustments to the method's parameters, showing their reliability under specific operating conditions. The robustness experiments involved injecting the standard solution into the HPLC system and altering the chromatographic parameters, including the organic phase ( $\pm 10$  percent) and flow rate ( $\pm 0.2 \text{ mL min}^{-1}$ ). Changes in the system suitability parameters, variations in the

PTB assay, and impurity recoveries were evaluated. The components of the mobile phases remained constant in each of the previously altered experimental conditions.

**2.7.7 Stability of solution and mobile phase.** The PTB working solution's stability was determined by storing a sample solution at room temperature for 48 hours. After reanalyzing the sample solution for a full day, the assay was established and cross-checked against a new sample. The mobile phase study was demonstrated, and the RSD values of the peak areas were calculated by injecting the freshly prepared sample solution at different intervals (0, 12, and 24 hours).

## 3 Results and discussion

### 3.1 Method development and optimization of chromatographic conditions

To optimize the RP-HPLC system, an Agilent Eclipse C18 (150  $\times$  4.6 mm, 3.5  $\mu\text{m}$ ) was initially used. It was found that a 30 : 70 v/v ratio of acetonitrile to 0.1% formic acid was more appropriate



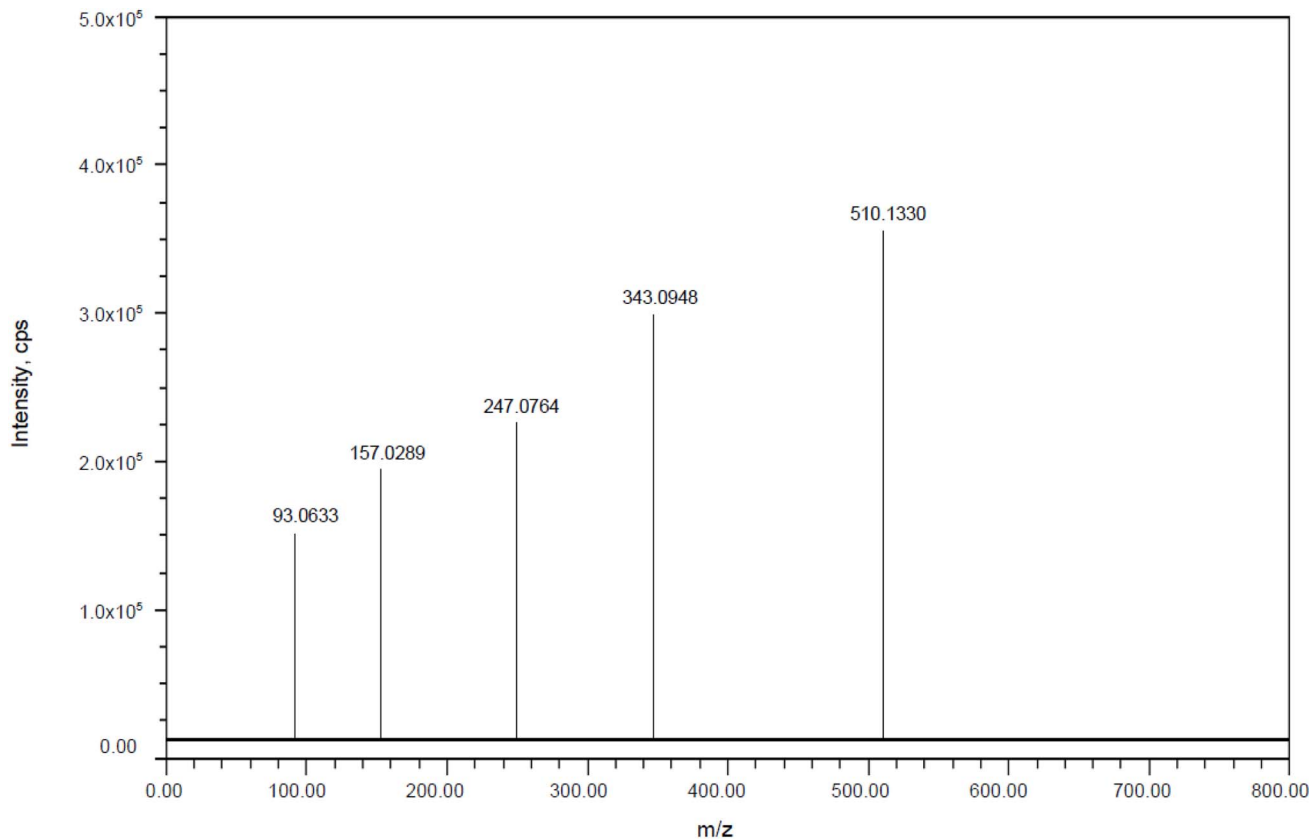


Fig. 13 Mass Spectra of peroxide impurity (DP-3).

for meeting system suitability requirements. Table 1 presents the optimized chromatographic conditions.

### 3.2 System suitability

The HPLC system was stabilized for 60 minutes to obtain a stable baseline. To verify the system's suitability, six replicate injection mixtures comprising  $50 \mu\text{g mL}^{-1}$  of pirtobrutinib were tested and evaluated. The parameters of the system suitability were evaluated from six replication injections. The system suitability and results from the HPLC system in use are illustrated in Table 2.

### 3.3 Specificity

Pirtobrutinib had a retention time of 2.679 minutes. The method used was therefore considered specific, as shown in Fig. 2 and 3.

### 3.4 Linearity

By preparing a series of linear solutions with pirtobrutinib at seven different concentrations, ranging from 0 to  $150 \mu\text{g mL}^{-1}$ , the linearity of the newly developed method was demonstrated. Throughout the pirtobrutinib concentration series, the calibration curves were linear. The correlation coefficient values of pirtobrutinib were 0.9999 from the calibration curve. Table 3 and Fig. 4 show the linearity values obtained.

### 3.5 Accuracy

Recovery experiments, which were conducted at three distinct dilution levels (50, 100%, and 150%), determine pirtobrutinib accuracy. The assay was carried out, and the test solutions were injected as three preparations at each spike level in accordance with the test procedure. Table 4 and Fig. 5–7 show the results of recovery studies, which are within the range of 100–101.0%.

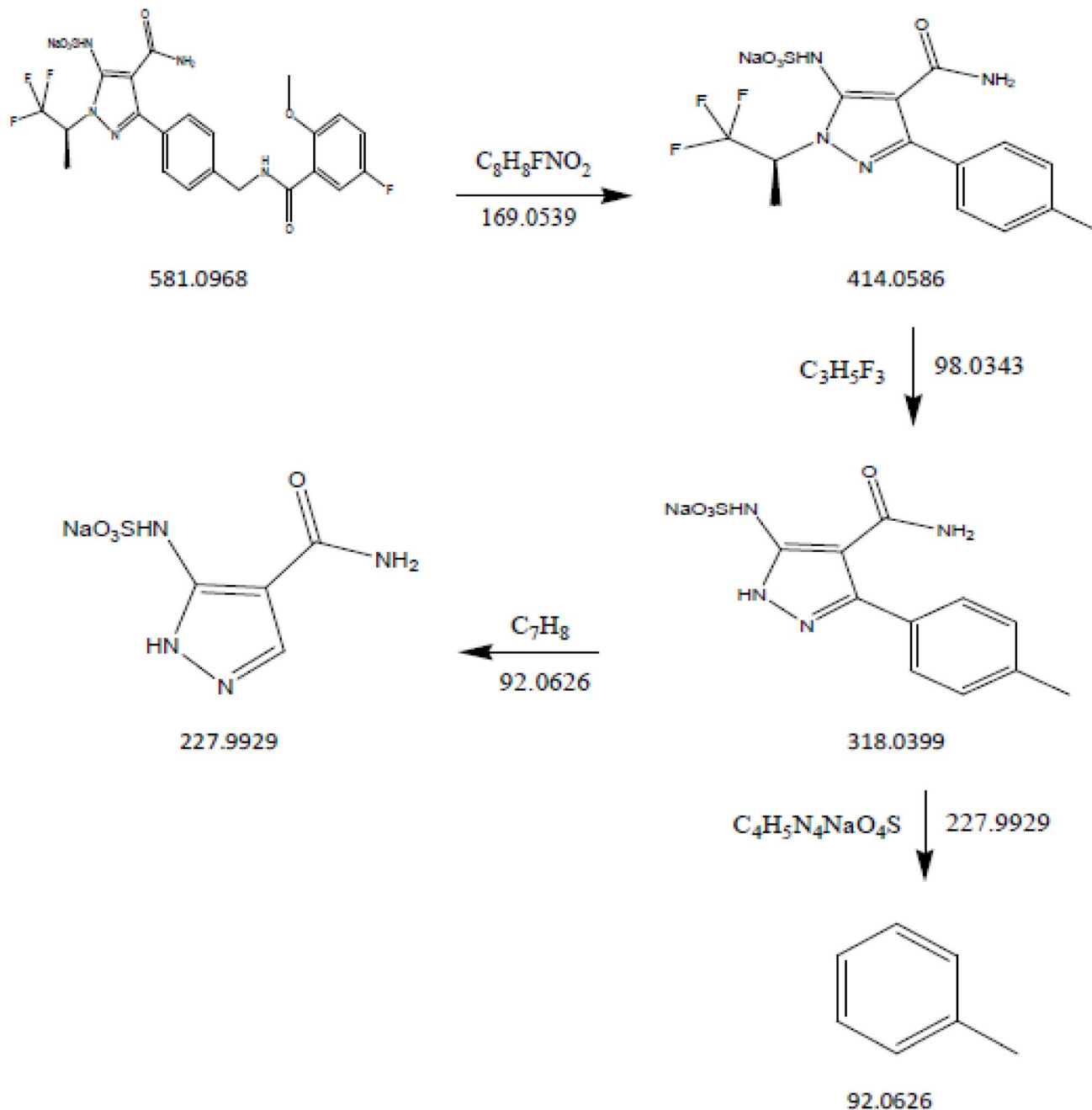
### 3.6 System precision

To evaluate intra-day precision, six injections at three distinct levels (50, 100, and  $150 \mu\text{g mL}^{-1}$ ) were administered on the same day (intra-day). The relative standard deviation (RSD) values were computed. To investigate inter-day variation ( $n = 3$ ), the same methodology was used three times. Table 5 displays the results of the study. Six different test solutions were used to evaluate the method's precision.

### 3.7 LOD and LOQ

The calibration curve method was used to determine the LOD and LOQ independently. The developed HPLC method was then used to compute the LOD and LOQ of the compounds by continuously injecting reduced accumulations of standard solutions. Pirtobrutinib's LOD values were found to be  $0.3 \mu\text{g mL}^{-1}$ , and the LOQ values were  $1 \mu\text{g mL}^{-1}$  (Fig. 8 and 9, respectively).





Scheme 4 Fragmentation pathway of thermal impurity (DP-4).

### 3.8 Robustness

In agreement with the ICH guidelines, slight yet deliberate modifications were employed to the method's parameters. For example, the flow rate ( $\pm 0.2 \text{ mL min}^{-1}$ ) and organic phase ( $\pm 10\%$ ) were changed to verify the method's ability to remain unaffected. The results obtained are shown in Table 6.

### 3.9 Solution stability and mobile phase stability

Throughout the solution stability investigation, no appreciable shift in the chromatographic parameters was observed. During the solution stability and mobile phase stability studies, the PTB

assay's RSD (%) results were within 1% at the specified time interval. Sample solution stability was determined by storing it for 24 hours at room temperature ( $25^\circ\text{C}$ ). After 12 and 24 hours, the sample solution was examined again. The results of the assays for solution stability and mobile phase stability showed that both the drug standard solutions and the mobile phase solutions remained stable at room temperature for a maximum of 24 hours.

### 3.10 Forced degradation studies of pirtobrutinib

The proposed methodology can be considered a stability-indicating method used for stability studies through



successful evaluations. In accordance with the ICH guidelines, a study on forced degradation, which includes acid, base, peroxide, reduction, heat, and hydrolysis degradation, was carried out. Even though degradation peaks could be identified in the chromatograms, it is clear that the drug was stable under some of the applied stress conditions. LC-MS was used to characterize the degradation samples (Table 7 and Fig. 10).

### 3.11 Characterization of degradation products and postulated degradation pathway

#### 3.11.1 Collision-induced dissociation of pirtobrutinib.

DP1: The fragmentation mechanism of DP1 is illustrated in Scheme 1, and the most intense  $[M + H]^+$  ion of  $m/z$ -420.1233 was detected under conditions of acid degradation in the ESI

spectrum. DP1's MS/MS spectra showed abundant product ions at  $m/z$ -253.0851 (where  $C_8H_8FNO_2$  was lost from  $m/z$ -420.1233),  $m/z$ -92.0626 (where  $C_4H_8ClN_4O^+$  was lost from  $m/z$  253.0851), and  $m/z$ -163.0381 (where  $C_7H_8$  was lost from  $m/z$  253.0851), as shown in Fig. 11. The proposed scheme is validated by the MS/MS tests in conjunction with precise mass measurements.

DP2: The ESI spectra revealed the most intense  $[M + H]^+$  ion of  $m/z$ -355.1445, which was detected under alkali degradation conditions. Scheme 2 illustrates the fragmentation mechanism of DP2. At  $m/z$ -188.1062 (loss of  $C_8H_8FNO_2$  from  $m/z$ -355.1445) and  $m/z$ -92.0696 (loss of  $C_3H_6N_4$  from  $m/z$  188.1062), the MS/MS spectra of DP2 showed abundant product ions (Fig. 12). The proposed scheme is validated by the MS/MS tests in conjunction with precise mass measurements.

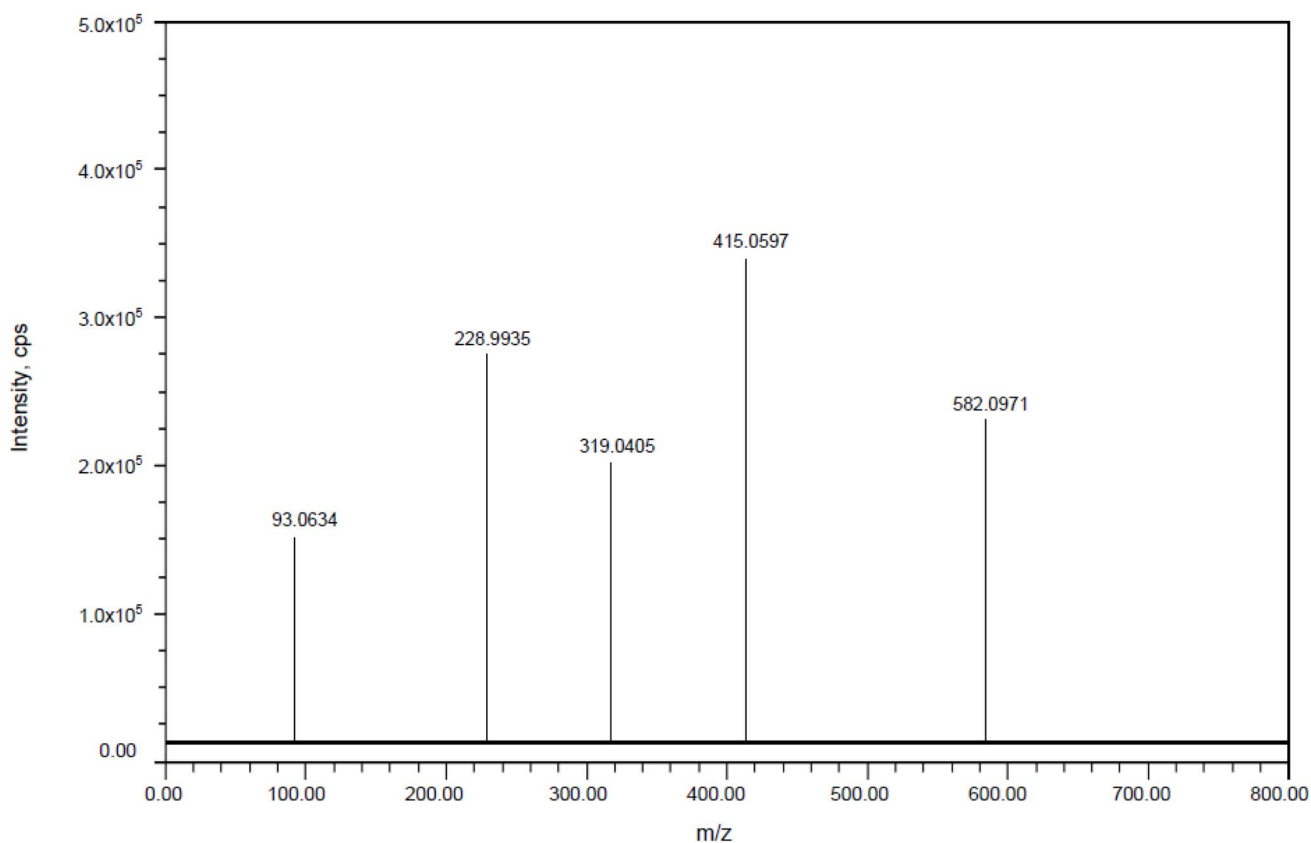


Fig. 14 Mass spectra of thermal impurity (DP-4).

Table 8 LC-MS/MS data of pirtobrutinib and its degradation products and some major fragments

| Pirtobrutinib | Molecular formula          | Calculated mass | Observed mass | Error    | Major fragment ions                                  |
|---------------|----------------------------|-----------------|---------------|----------|--|
| —             | $C_{22}H_{21}F_4N_5O_3$    | 479.1581        | 479.1589      | 1.669595 | 105.3287, 180.2604, 267.9547, 321.0641, and 399.0285 |
| DP1           | $C_{19}H_{20}ClFN_5O_3^+$  | 420.1233        | 420.1236      | 0.714076 | 92.0634, 163.0392 and 253.0857                       |
| DP2           | $C_{18}H_{18}FN_5O_2$      | 355.1445        | 355.1452      | 1.971029 | 92.0705, and 188.10675                               |
| DP3           | $C_{22}H_{19}F_4N_5O_5$    | 509.1322        | 509.1330      | 1.571301 | 96.0633, 156.0289, 246.0764, and 342.0948            |
| DP4           | $C_{22}H_{20}F_4N_5NaO_6S$ | 581.0968        | 581.0971      | 0.516265 | 92.0634, 227.9935, 318.0405 and 414.0597             |



DP3: The fragmentation mechanism of DP3 is depicted in Scheme 3, and the most intense  $[M + H]^+$  ion of  $m/z$ -509.1322 was detected under the conditions of peroxide degradation in the ESI spectrum. Many product ions were observed in the DP3 MS/MS spectra at  $m/z$ -342.094 (where  $C_8H_8FNO_2$  was lost from  $m/z$ -509.1322),  $m/z$ -246.0753 (where  $C_3H_5F_3$  was lost from  $m/z$  342.094),  $m/z$ -92.0626 (where  $C_4H_4N_4O_3$  was lost from  $m/z$  246.0753), and  $m/z$ -156.0283 (where  $C_7H_8$  was lost from  $m/z$  246.0753), as shown in Fig. 13. The proposed scheme was validated by the MS/MS tests in conjunction with precise mass measurements.

DP4: The fragmentation mechanism of DP4 is illustrated in Scheme 4. The most intense  $[M + H]^+$  ion of  $m/z$ -581.0968 was detected under the conditions of reduction degradation according to the ESI spectra. DP4's MS/MS spectra showed abundant product ions at  $m/z$ -414.0586 (loss of  $C_8H_8FNO_2$  from  $m/z$ -581.0968),  $m/z$ -318.0399 (loss of  $C_3H_5F_3$  from  $m/z$  414.0586),  $m/z$ -92.0626 (loss of  $C_4H_5N_4NaO_4S$  from  $m/z$  318.0399) and  $m/z$ -227.9929 (loss of  $C_7H_8$  from  $m/z$  318.0399), as shown in Fig. 14. The proposed scheme was validated by the MS/MS tests in conjunction with precise mass measurements Table 8.

## 4 Conclusion

This is the first reported method for determining pirtobrutinib degradation pathways and their DPs. The present research findings offered details on the development and validation of a stability indicating RP-HPLC and LC-MS/MS characterization of pirtobrutinib's forced degradation products, which were found to be extremely selective, cost-effective, and specific. The degradation behaviour of pirtobrutinib was studied under various stress conditions, including acid, alkali, oxidation, reduction, hydrolysis, heat stress and photolysis, as per ICH guidelines Q1. It was found that the drug is stable under hydrolysis, photolysis, and thermal stress conditions but unstable under acidic, alkali, peroxide, and reduction conditions. Using exact mass measurements and LC-ESI-MS-MS studies, we were able to identify and characterize four DPs that were previously unknown. The developed method is a useful tool for assessing the quality of pirtobrutinib in samples and bulk because it is highly effective for separating drugs from potential degradants.

## Data availability

The data that support the findings of this study are available from the corresponding author upon reasonable request.

## Conflicts of interest

The authors declare that they have no known personal relationships or competing financial interests that could have appeared to impact the work described in this paper.

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