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PAPER

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Eco-friendly and facile one-step synthesis of manganese perovskite (TMPEA)₂MnBr₄ for high performance X-ray imaging

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Inorganic–organic metal halogen perovskites, especially eco-friendly perovskites, have been intensively developed for X-ray imaging due to the high sensitivity, the low detection limit, and the high light yield. In this work, we successfully synthesized eco-friendly perovskite trimethylphenylammonium m anganese(ii) bromide ((TMPEA)₂MnBr₄) with a facile one-step method at room temperature and demonstrated its impressive potential for X-ray imaging. As-synthesized (TMPEA)₂MnBr₄ films have exhibited a high photoluminescence quantum yield (PLQY) of 83.18% at a peak wavelength of 521 nm with a huge Stokes Shift of 0.237 eV. The 70 um perovskite film possesses a high light yield of 27 000 photons per MeV, spatial resolution of 10.2 lp mm⁻¹, and an impressive detection limit of 36.3 nGy_{air} s⁻¹. This work demonstrates the great potential of eco-friendly Mn-based perovskites and the novel easy fabrication method, which inspires further exploration in the field. **PAPER**
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1. Introduction

Recently, metal-halogen perovskite materials have been of great interest in a wide range of applications such as solar cells, $¹$ </sup> photodetectors,² light-emitting diodes (LEDs)³ and scintillators because of their excellent photoelectronic properties. For instance, CsPbBr₃ nanocrystals have been applied to LEDs,⁴ Xray scintillation and X-ray imaging,⁵ owing to the quantum confinement effect and strong X-ray absorption coefficient.⁶ However, the toxicity⁷ and the structural instability of conventional lead-based perovskites severely limit their further applications⁸ in reality, and we require eagerly eco-friendly, high environmental stability, and high-performance scintillators.

Among the lead-free perovskites, Mn-based perovskites attracted rising research interest, due to their high quantum light yield, tunable emission wavelength in visible range, large stokes-shift, and better stability. Manganese $(Mn)(n)$ has been widely adopted as dopant to effectively improve the photoluminescence quantum yields (PLQY) of the host system.^{9,10} Recent research has shown that $Mn(\pi)$ halide perovskites display an extremely high PLQY up to 99.96%.¹¹ The emission color of $Mn(\text{II})$ can be tuned from green to red *via* changing the coordination environment from the tetrahedral to octahedral complexes,¹² which indicates the promising potential applications such as multispectral X-ray imaging.13,14 In addition, a 10% of Mn dopants could increase signicantly the Stokes Shift of the BA_2PbBr_4 materials as large as 200 ms, exhibiting

the great advantages of Mn-based perovskites for X-ray imaging.¹⁵–¹⁷

The Mn–Mn distance is one of the key factors to enlarge the Stokes Shift¹⁸ and increase the PLQY of the Mn (n) -based host materials. A large Mn–Mn distance is preferred in general for reducing the fluorescence quenching.¹⁹ The Mn-Mn distance can be adjusted via regulating the volume of A-site cation group in A_mMnX_4 (*m* = 1, 2) structure, which work as spacers between Mn atoms. However, cations with a large radius may cause the lattice distortion and decrease the energy transfer efficiency, resulting in a low PLQY.²⁰ For example, cation N-butyl-N-methylpiperidinium ([PP14]⁺) could reduce the PLQY of Mn-based perovskites to 55% compared with the 81% PLQY of the smaller cation *N*-butyl-*N*-methyl-pyrrolidinium ([P14]⁺).²¹ Therefore, it is important to choose an appropriate cation group to maintain the great advantage of $Mn(\pi)$ based perovskites. Moreover, the room temperature process is favorable in the synthesis of Mn-based perovskites because the high temperature could reduce the PLQY of Mn-based scintillators.²² Therefore, it is challenge to synthesize the high-performance Mnbased perovskite scintillators at room temperature, featured with a proper Mn–Mn distance.

Herein we demonstrated a promising Mn-based perovskite scintillator $(TMPEA)_{2}MnBr_{4}$ with a proper Mn-Mn distance of 8.64 Å for high performance X-ray imaging. An eco-friendly and facile one-step method was developed to synthesize the $(TMPEA)₂MnBr₄ crystals at room temperature. The film exhibits$ a high PLQY of 83.18%, which is close to the current record of Mn-based perovskites¹⁹ and even higher than that of some single crystals.^{23,24} The spatial resolution of $(TMPEA)_{2}MnBr_{4}$ films is 10.2 lp mm^{-1} for the X-ray imaging, which is much

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RSC Advances **Paper** Paper **Paper Paper Paper**

higher than that of the dentistry CBCT (about 5 $\mathrm{lp}~\mathrm{mm}^{-1}$). The high PLQY Mn-based perovskites and the one-step room temperature solution process developed in this work is inspiring and promising for the mass production of scintillators for high-performance X-ray imaging.

2. Results and discussions

2.1 Synthesis and structure characterization of $(TMPEA)₂MRF₄$ perovskites

The $(TMPEA)₂MRBr₄$ perovskites were synthesized using a onestep solution method as shown in Fig. 1a. $(TMPEA)_{2}MnBr_{4}$ perovskites were formed by continuously stirring the dichloromethane (DCM) solution of (TMPEA) Br and $MnBr₂$ powders with a molar ratio of $2:1$ until that the solution turned into fluorescent green. The as-synthesized green powders were obtained after the centrifugation of the above solution and the films was then fabricated on quartz substrates using the drop-casting method. The whole process only takes less than 10 minutes, which is much simple and fast compared with the solution temperaturelowering method (STL) for the single crystal growth and the evaporation method for most polycrystals.

The film fabricated in this work is 50×50 mm, which could be expanded to a larger area according to the demanding of various applications. The X-ray diffraction (XRD) patterns of the $(TMPEA)₂MRF₄$ perovskites film in Fig. 1c were well matched with those of the standard PDF card of $(TMPEA)_{2}MnBr_{4}$ perovskites, which confirmed the successful formation of $(TMPEA)₂MnBr₄$ perovskites. The pristine $(TMPEA)₂MnBr₄$ perovskites belongs to a monoclinic space group of $C2/c$ with lattice constants of $a = 17.13 \text{ Å}$, $b = 9.18 \text{ Å}$ and $c = 47.17 \text{ Å}$.¹⁹ As shown in Fig. 1b, Mn atoms coordinate with four adjacent Br atoms and form the $[\mathrm{MnBr_4}]^{2-}$ tetrahedrons (T_d) and those tetrahedrons are separated with [TMPEA]⁺ organic group cations, indicating that $(TMPEA)_2MnBr_4$ perovskites possess a green emission.¹² The closest Mn–Mn distance of 8.64 Å can be calculated from the crystal structure identified from single crystal X-ray diffraction,¹⁹ which indicates the great probability of the high PLQY.9,25 The scanning electron microscopy (SEM) image of the $(TMPEA)₂MnBr₄ film in the inset of Fig. 1c shows$ that the film deposited on the glass substrate is relatively uniform and composed of particles of several micrometers. The structure characterizations indicate that we have successfully fabricated the pure phase of $(TMPEA)₂MnBr$ perovskites using a simple one-step solution method.

2.2 Optical properties of $(TMPEA)_2MnBr_4$ perovskites

Fig. 2 demonstrates the optical properties of $\text{(TMPEA)}_2\text{MnBr}_4$ films. Fig. 2a and b show the optical photographs of $(TMPEA)₂MnBr₄ films under room light and UV light, respec$ tively. The samples emitted green light under UV light, indicating the tetrahedral configuration of $\mathrm{[MnBr_4]}^{2-}$ (ref. 26) in the $(TMPEA)_2MnBr_4$ films. The UV-vis absorption spectrum in Fig. 2c exhibits a strong absorption band between the 300 nm and 350 nm, which is mainly from the organic [TMPEA]⁺ cations. The absorption bands of $[MnBr_4]^2$ ⁻ (T_d) were flooded

over by that of [TMPEA]⁺ cations in the UV-vis spectrum because of the large absorption cross-section of cations. The photoluminescence (PL) spectrum demonstrates that the (TMPEA)_2 - $MnBr₄$ film exhibits a narrow-band green emission peaked at 521 nm with a full width at half maximum (FWHM) of 48 nm. The excitation spectrum in Fig. 2d shows several peaks, corresponding to 363 nm, 376 nm, 438 nm, 454 nm, 463 nm, respectively. Then the Stokes Shift can be determined as the difference of the peak wavelength between the emission spectrum (${}^{4}T_{1} \rightarrow {}^{6}A_{1}$) and excitation spectrum (${}^{6}A_{1}(S) \rightarrow {}^{4}T_{1}(G)$) with the value of 0.237 eV. The photophysics transition process in the $(TMPEA)_{2}MnBr_{4}$ films in Fig. 2d can be schematically illustrated using the Jablonski Diagram shown in Fig. 2e. The energy absorbed from the [TMPEA]⁺ cations transferred to the Mn-centered tetrahedral $[\mathrm{MnBr_4}]^{2-}(T_\mathrm{d})$ via the system crossing, where the excitons relaxed and emitted light. The theoretical calculation of the energy levels of the $[MnBr_4]^{2-}$ tetrahedrons^{27,28} suggested that the emission corresponds to the transition of ${}^{4}T_{1} \rightarrow {}^{6}A_{1}$ and the excitation corresponds to the transition of ${}^{6}A_{1}(S) \rightarrow {}^{4}E(D), {}^{6}A_{1}(S) \rightarrow {}^{4}T_{2}(D), {}^{6}A_{1}(S) \rightarrow {}^{4}A_{4}(G)/{}^{4}E(G)$ ${}^{6}A_{4}(S) \rightarrow {}^{4}T_{4}(G)$ and ${}^{6}A_{4}(S) \rightarrow {}^{4}T_{4}(G)$ respectively $A_1(G)/{}^4E(G), {}^6A_1(S) \rightarrow {}^4T_2(G),$ and ${}^6A_1(S) \rightarrow {}^4T_1(G),$ respectively. The PLQY in Fig. 2f is high as up to 83.18% \pm 0.40%, due to the effective energy transfer from $[TMPEA]^+$ to $[MnBr_4]^{2-}$ in the $(TMPEA)₂MnBr₄ films and the reduced fluorescence quenching$ caused by a relatively large Mn–Mn distance. RSC Advances

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The temperature dependent steady state PL spectra (TRPL) (80 K–280 K) were carried out to determine the exciton binding energy of the $(TMPEA)_{2}MnBr_{4}$ crystal. As shown in Fig. 2g, the PL peak intensity decreases and the corresponding FWHM broadens slightly with the increase of the temperature, which results from the enhanced excitons-phonons coupling effects at the elevated temperature.²⁹ The exciton binding energy stands for the stability against the dissociation of the hole electron pairs into free charge carriers, which could be carried out by the eqn (1),

$$
I(T) = \frac{I_0}{1 + A \exp\left(-\frac{E_a}{k_B T}\right)}\tag{1}
$$

where k_B is the Boltzmann constant, A is an applicable constant and $I(T)$ is the integrated PL intensity at temperature T. The exciton binding energy of the $(TMPEA)_2MnBr_4$ can be obtained as 27.48 meV from fitting the PL intensity with the Arrhenius model, as shown in Fig. 2h. To the best of our knowledge, no exciton binding energy of Mn-based scintillators can be founded in the literature. This exciton binding energy of the 0D $(TMPEA)₂MRBr₄$ perovskites is larger than that of 3D perovskites CsPbBr₃ (~18 meV).³⁰ The decay lifetime of the $(TMPEA)₂MRBr₄ crystal is 372 μ s obtained from fitting the decay$ curve of the time-resolved photoluminescence (TRPL) characterization in Fig. 2i, which is consistent with the previous reports.³¹ We can see that $(TMPEA)_2MnBr_4$ is a promising scintillator with a high PLQY, big Stokes shift and a relatively large exciton binding energy, which shows the great potential for X-ray imaging.

Fig. 1 (a) Schematic illustration of the Synthetic procedure and photos of $(TMPEA)_2MnBr_4$ powders (the one under UV light on the right side). (b) Schematic illustration of the crystal structure of (TMPEA)₂MnBr₄ (color scheme: Mn, red atoms; Br, blue atoms; C, black atoms; N, green atoms; H, gray atoms), marked with the Mn-Mn distance. (c) Measured XRD diagram and the standard PDF card of (TMPEA)₂MnBr₄ powders. (Inset) SEM image of the top-view of (TMPEA)₂MnBr₄ films drop-casted on the glass slide.

2.3 Radio-luminescence properties of $(TMPEA)₂MnBr₄$ perovskites

The radio-luminescence properties of $(TMPEA)_2MnBr_4$ films were characterized under different energy, dose rate, and irradiation time of X-rays, as shown in Fig. 3. The absorption coefficient curves of several typical X-ray detection materials at the photon energy from 10 keV to 1000 keV were plotted in

Fig. 3a, where the $(TMPEA)_2MnBr_4$ exhibits a pretty good absorption capability across almost the whole energy region. Because of the existence of elements with large atomic number such as Br, the $(TMPEA)_{2}MnBr_{4}$ guarantee the X-ray stopping power ranging from 10 keV to 100 keV and exhibits a higher absorption coefficient of X-ray compared with Si in this energy region. The thickness of the $(TMPEA)_2MnBr_4$ film was measured

Fig. 2 Optical characterizations of (TMPEA)₂MnBr₄ films. Optical photographs under (a) room light and (b) UV illumination; (c) UV-vis absorption (blue line) and PL emission (red line) spectra; (d) excitation (blue line)-emission (red line) spectra; (e) Jablonski diagram denoted with the d⁵ spectroscopic term split caused by the $[MnBr_4]^{2-}$ (T_d) tetrahedral crystal field; (f) absolute PL quantum yield (PLQY) measurements; (g) temperature dependent steady-state PL (TDPL) spectra (80 K–280 K); (h) exciton binding energy extracted by fitting the Arrhenius model; (i) time-resolved photoluminescence (TRPL) spectrum and the fitted lifetime.

Fig. 3 X-ray radio-luminescence properties of (TMPEA)₂MnBr₄ films. (a) Absorption coefficients of (TMPEA)₂MnBr₄, LaBr₃, CsI:Tl, YAG:Ce and Si at various photon energy. (b) Deposited energy ratio in (TMPEA)₂MnBr₄ films with different thickness, (inset) thickness profile of (TMPEA)₂MnBr₄ film characterized by laser scanning confocal microscope. (c) RL intensity of (TMPEA)₂MnBr₄ film and LaBr₃ single-crystal scintillator. (d) Linear relationship between dose rate and RL power, showing a very high correlation coefficient. (e) Lowest detection limit at the signal noise ratio (SNR) of 3. (f) Operational stability of $\text{(TMPEA)}_2\text{MnBr}_4$ film under X-ray radiation with a dose rate of 9.1 mGy_{air} s⁻¹.

Table 1 The properties of Mn-scintillator in recent years

using laser scanning confocal microscope. The thickness profile in the inset graph of Fig. 3b shows that the drop-casted $(TMPEA)_{2}MnBr_{4}$ film exhibits a uniform film thickness of 70 mm. As shown in Fig. 3b, the ratio of the deposited energy increases with the increase of the film thickness and a film of 70 mm can realize almost 100% energy deposition. The light yield of $(TMPEA)₂MnBr₄$ was calculated to be 27 000 photons per MeV by comparing with that of the commercial scintillator LaBr_3 , as shown in Fig. 3c.

Fig. 3d shows the great linear relationship between the dose rate and the RL power of $(TMPEA)_{2}MnBr_{4}$ film in dose rate region below 8 μ Gy_{air} s⁻¹, which is much lower than that of medical examination (see standard GBZ 115-2023). The lowest detection limit can be obtained as 36.3 nGy_{air} s⁻¹ by extrapolating the dose rate–RL power curve at the signal noise ratio of 3, as shown in Fig. 3e, which is even lower than that of single crystal Mn-based perovskites³² in Table 1. The operation stability of $(TMPEA)_{2}MnBr_{4}$ film was characterized with a dose

rate 9.1 mGy $_{\rm air}$ s $^{-1}$ under a typical atmosphere environment at 25 °C with 80% humidity, as shown in Fig. 3f. The RL intensity only decreased slightly after an irradiation of 60 min with a total dose of 32.7 Gy_{air} (kept 97.5% RL intensity compared with initial value), showing a better irradiation hardness and stability compared with the commercial scintillator CsI:Tl.³³

2.4 X-ray imaging performance of $(TMPEA)_{2}MnBr_{4}$ films

The X-ray imaging performance of $(TMPEA)_{2}MnBr_{4}$ films was characterized in Fig. 4. The X-ray imaging system is home-built and schematically illustrated in Fig. 4a, including an X-ray tube, an X–Y micro-positioner to hold the image object and the scintillator film, a mirror, and a camera. X-rays emitted from the X-ray tube illuminate the imaging object and the $(TMPEA)_{2}$ - $MnBr₄ film from the top and the formed images are recorded by$ the camera.

The wire pair card with the maximal resolution of 30 lp mm^{-1} as shown in the inset of Fig. 4b, was employed to

Fig. 4 X-ray imaging characterization of (TMPEA)₂MnBr₄ films. (a) Schematic diagram of the home-built X-ray imaging system. (b) X-ray images of the wire pair card (stainless steel), aiming to characterize the spatial resolution; (c) profiles of the gray values of the X-ray image of the wire pairs in (b); (d) Modulation transfer function (MTF) curve of X-ray images of the copper film using the slanted-edge method. (e) X-ray image of a SD card and (f) a dried fish.

characterize the spatial resolution of the $(TMPEA)_{2}MnBr_{4}$ film. The gray values of the X-ray image of the wire pair card were shown in Fig. 4c and the resolution can be obtained as 10 lp mm−¹ , which is much higher than the commercial scintillators $CsI:T]^{34}$ and other Mn-based scintillator single crystal¹¹ shown in Table 1. The spatial resolution can be determined as 10.2 lp mm^{-1} using the slanted-edge method at MTF = 0.2, as shown in Fig. 4d, which is consistent with the result of the wire pair method. The X-ray images of a SD card and a dried fish were shown in Fig. 4e and f, respectively, which are very clear and confirm the great X-ray imaging performance of the $(TMPEA)₂MnBr₄ films.$

The performance of Mn-based scintillators reported in previous work^{11,33-36} have been summarized in Table 1. Compared with other scintillators, $(TMPEA)_{2}MnBr_{4}$ polycrystalline films demonstrated much better properties including the PLQY, the LoD and the Light yield than other Mn-based polycrystalline materials. $(TMPEA)₂MDBr₄$ polycrystalline films even demonstrate a higher spatial resolution and a lower LoD than that of some Mn-based single crystal scintillators. Considering the simple fabrication method, the $(TMPEA)_2MnBr_4$ is very promising for low-cost and high-performance X-ray imaging.

3. Conclusion

In summary, we developed an eco-friendly and facile one-step method to successfully synthesize 0D perovskites $(TMPEA)₂$ -MnBr4 crystals at room temperature and demonstrated its promising potential for the high-performance X-ray imaging. The XRD characterization affirmed that the obtained powders are pure phase $(TMPEA)_2MnBr_4$ crystals with a monoclinic crystal structure. The optical characterizations indicate that the $(TMPEA)₂MnBr₄$ is efficient green phosphor with a peak emission wavelength at 521 nm, a long PL lifetime of 372 μ s, and an impressive PLQY of 83.18%(\pm 0.40%). The (TMPEA)₂MnBr₄ film exhibits a Stokes shift of 0.237 eV and the exciton binding energy of 27.48 meV, indicating the promising potential for Xray imaging due to the neglectable self-absorption and the great stability. The $(TMPEA)_2MnBr_4$ film also exhibits a high light yield of 27 000 photons per MeV, a spatial resolution of 10.2 lp mm⁻¹, and an impressive detection limit of 36.3 nGy_{air} s⁻¹, which is close to the record of Mn-based scintillators. This promising Mn-based perovskites and the one-step room temperature solution process developed in this work is inspiring for the mass production of scintillators.

4. Experiments

4.1 Materials

(TMPEA)Br, MnBr₂, DCM (99%) were purchased from Sigma-Aldrich. Ethanol (99.7%) was purchased from Macklin. All the chemicals were used as received without further purification.

4.2 Synthesis of $(TMPEA)_2MnBr_4$

The $(TMPEA)_{2}MnBr_{4}$ was prepared by the facile one-step method at room temperature (25 °C) in DCM solution. MnBr₂ (0.214 g, 1 mmol) and (TMPEA)Br (0.432 g, 2 mmol) were dissolved in 10 ml of DCM. The solution was stirred until that light green colored precipitate present at the bottom of the vial. The precipitate was centrifuged at 11 000 rpm for 5 minutes and cleaned three times with ethanol. The obtained precipitate was used for the drop-casting process. The left $(TMPEA)_2MnBr_4$ was dried in vacuum for material characterization.

4.3 Characterization

XRD pattern were carried out by a DX-2700BH X-ray diffraction instrument, with a setup of Cu K_a radiation ($\lambda = 1.54184 \text{ Å}$) at 40 kV and 30 mA and with step size of 0.02° and scan region from 5° to 50°. The reference patterns were simulated from CIF provided by database. SEM images data were recorded on a field emission scanning electron microscope ZEISS Gemini SEM 300 equipped. The UV-Visible absorption spectrum was measured by Shimadzu UV-1800 spectrometer using a 10 μ m thickness film on glass plate and took a glass without film as the reference. The steady-state photoluminescence spectra were measured in Edinburgh instruments FLS 980, with an excitation wavelength of 362 nm and the time-resolved PL (TRPL) spectra were measured by FLS 980 using a 60 W μ s flash lamp as an excitation light source. The temperature-dependent photoluminescence (TDPL) spectra were acquired by Edinburgh instruments FLS 1000 equipped with Orient-KOJI cryo77 cryogenic system in a temperature range from 80 K and 290 K with a distance of 10 K. The absolute PLQYs were recorded by Hamamatsu Photonics Quantaurus-QY Plus C13534-12. The film thickness and line width of mask were measured by the LEXT OLS5000 3D Measuring Laser Microscope (OLYMPUS). RSC Advances

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4.4 Light yield calculation

The commercial scintillator LaBr₃ (63 000 photons per MeV) with a thickness of 10 mm was employed as ref. 38 and 39, and the light yield (LY) of the $(TMPEA)_{2}MnBr_{4}$ film (70 µm) was calculated according to the RL spectra by using the following equation reported in previous work, $39-41$

$$
\frac{LY_{(TMPEA)_2MnBr_4}}{LY_{\text{LaBr}_3}} = \frac{\eta_{\text{LaBr}_3} \int I_{(TMPEA)_2MnBr_4}(\lambda) d\lambda \times S_{\text{LaBr}_3}}{\eta_{(TMPEA)_2MnBr_4} \int I_{\text{LaBr}_3}(\lambda) d\lambda \times S_{(TMPEA)_2MnBr_4}}
$$

where η is the X-ray deposited energy percentage of scintillators, I is the RL intensity at different wavelength (λ) , S is the irradiation area, respectively (X-ray intensity is assumed to be uniform across the whole tested irradiation area). The LY of $(TMPEA)₂MnBr₄ film could then be calculated as 27 000 photos$ per MeV.

4.5 X-ray detection and imaging

An X-ray tube (Oxford, Apogee 5500 Series) with a tungsten target and working at 50 W (50 kV, 1.0 mA) was employed for Xray imaging. RL spectra were acquired by Ocean optics, QE Pro spectrometer and optic-fiber coupled calibrated integrating sphere in Spectrum TEQ-PL system. The X-ray dose rate was calibrated by Radcal Accu-Gold digitizer equipped with an ionic chamber (10X6-180) dosimeter. The RL luminous stability was determined by SpectrumTEQ-PL (Ocean Insight) quantum efficiency measurement system. The X-ray images were recorded by Nikon D750 with an AF-S Micro-NIKKOR 40 mm 1:1.28G lens.

Data availability

All the data for this article are available at Science Data Bank at <https://doi.org/10.57760/sciencedb.13364>.

Author contributions

This project was supervised by Yiying Zhao. Dan Liu and Yinke Liu designed the experiments. Yinke Liu synthesized the $(TMPEA)₂MnBr₄ sample (powder and film) and characterized all$ the properties with the assistance of Chen Zhao. Haibin Li, and Jiwei Ren helped in the characterization of the X-ray imaging. Yinke Liu drafted this paper. Zhe Zheng and Yiying Zhao revised the paper. Published on 06 December 2024. Article of the Creative is licensed under the space of the this article is licensed under the space of the common and the space of the spac

Conflicts of interest

The authors declare no conflict of interest.

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