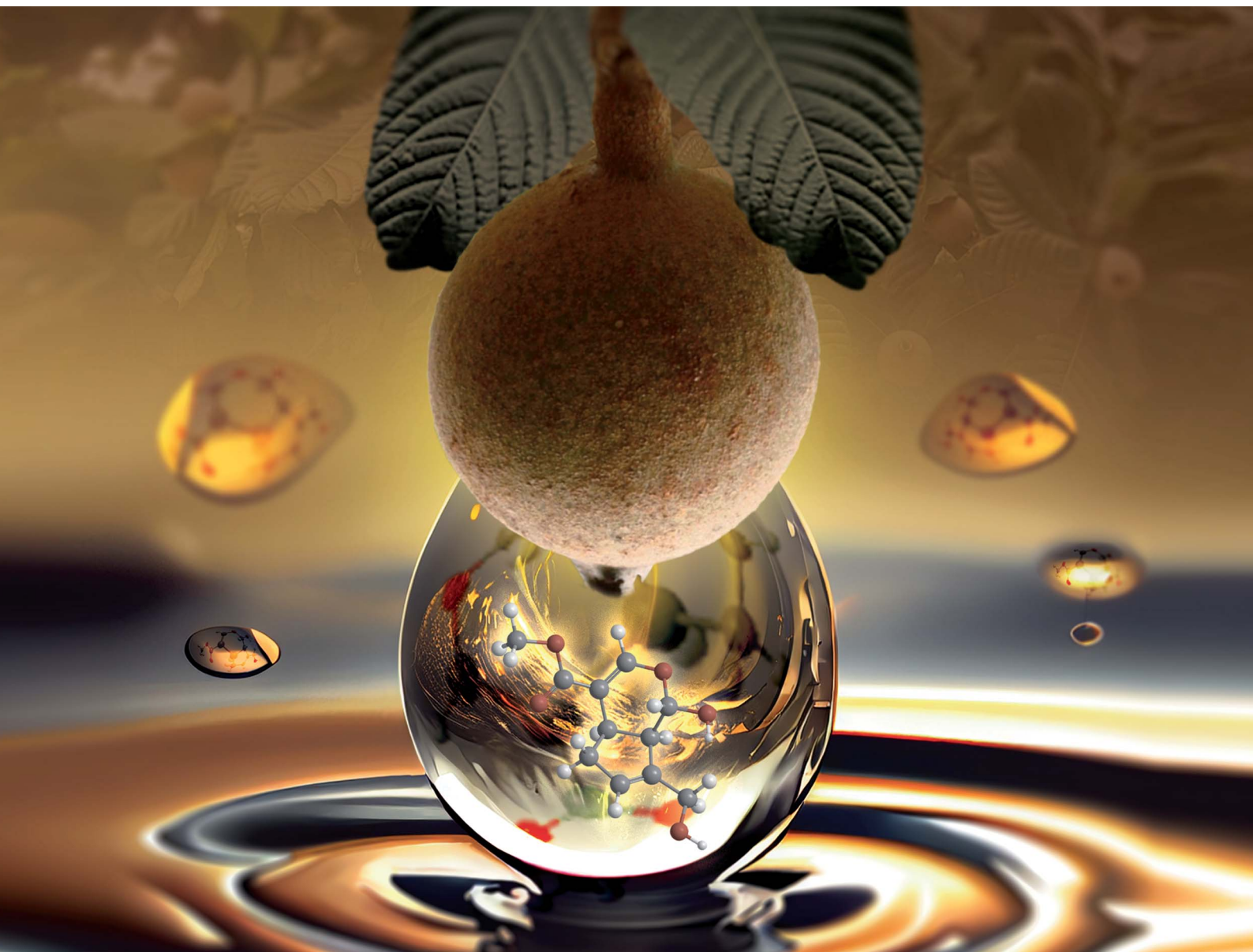


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ISSN 2753-8125

**PAPER**

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future manufactured bio-based materials