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# Oxidation behavior of TiC and TiCN and their potential photocatalytic activity in a semi-oxidized state

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The oxidation behavior of titanium carbide (TiC) and titanium carbonitride (TiCN) warrants significant attention. This study investigates the oxidation behavior of internally doped TiC and TiCN in ambient air by varying the oxidation temperature and explores their photocatalytic degradation activity. Macroscopic observations, combined with XRD and SEM analyses, reveal a pronounced color change during oxidation, with TiC exhibiting superior oxidation resistance compared to TiCN. TiC and TiCN were oxidized at 800 °C and 500 °C for 2 h, respectively, achieving substantial oxidation. During the oxidation process, TiC is directly oxidized to TiO<sub>2</sub>, while in TiCN, C is first replaced by O, followed by N. The final oxidation product for both materials is rutile TiO<sub>2</sub>. TG-DSC and TPO-IR analyses suggest that the C species in TiC is more complex than that in TiCN, attributed to the presence of C atoms with varying graphitization degrees embedded within the TiC lattice. In assessing photocatalytic degradation activity following semi-oxidization, TiC and TiCN exhibited optimal activity after oxidation for 2 h at approximately 400 °C and 500 °C, respectively, with residual rates of rhodamine B (RhB) at 3.85% and 9.37% after 240 min of degradation and adsorption. These results indicate that TiCN demonstrates superior adsorption and degradation capacities for RhB compared to oxidized TiC. Furthermore, UV-Vis DRS and XPS detection results confirm the formation of N and/or C inner-doped modified TiO<sub>2</sub> in TiC and TiCN following appropriate semi-oxidization.

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## 1 Introduction

Titanium carbide (TiC) and titanium carbonitride (TiCN) exhibit exceptional physical and chemical properties, including excellent hardness, elevated Young's modulus, significant electrical and thermal conductivity, high biocompatibility, elevated melting points and robust corrosion resistance.<sup>1–3</sup> Therefore, TiC and TiCN are integral in the fabrication of wear-resistant coatings,<sup>3</sup> organic crack and coke-resistant coatings,<sup>4</sup> hard composites,<sup>5</sup> bionic materials,<sup>6</sup> and electrocatalysts,<sup>7,8</sup> across various fields such as machinery, chemical engineering,

microelectronics, and bioengineering. MoSi<sub>2</sub> and its composites have been successfully prepared and reinforced with TiC, TiCN, and TiB<sub>2</sub> *via* hot-pressing, yielding a homogeneous microstructure,<sup>9</sup> indicating that the incorporation of TiC, TiCN and TiB<sub>2</sub> enhanced the mechanical strength and wear resistance of the resultant materials. Additionally, using TiC as a primary material, biocompatible nanostructured membranes could be developed.<sup>10</sup> The Ti-based films demonstrated high corrosion resistance, bioactivity, biocompatibility, and non-toxicity, making them suitable for various medical applications, including orthopedic prostheses, connective tissue surgery, and dental implants. Recent advancements by Zhang *et al.* introduced novel flexible lithium-sulfur battery architecture that employs TiC nanofibers and *in situ* grown vertical graphene as the electrocatalytic anode.<sup>11</sup> This innovation significantly enhances the performance of lithium-sulfur batteries, presenting a promising approach for achieving high energy density. Despite the critical role of oxidation in preserving the superior properties of these materials,<sup>12,13</sup> comprehensive studies on the oxidation behavior of TiC and TiCN remain limited. Therefore, this study aims to systematically investigate the oxidation behavior of TiC and TiCN.

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The oxidation behavior of TiC has been studied extensively. Lavrenko *et al.*<sup>14</sup> and Voitovich *et al.*<sup>15</sup> proposed a detailed mechanism for the high-temperature oxidation of TiC, identifying four distinct stages between 1000 and 1200 °C: In Stage I, oxidation is influenced by the solubility of oxygen in the TiC lattice; Stages II and III are governed by the diffusion of oxygen within an inner oxide scale and titanium cations within an outer oxide scale, respectively; the final stage is controlled by reactions at the interface between the carbide and the inner scale. They further posited that TiC oxidation is influenced by the diffusion of oxygen as well as the concurrent diffusion of Ti and carbon (C) from the material into the scale. At lower temperatures (350–500 °C), Shamada *et al.*<sup>16</sup> observed that the oxidation behavior of TiC also follows a four-step process: (I) fast step; (II) slow step; (III) fast step and (IV) slow step. Interestingly, they discovered two distinct activation energies in steps II–IV: 125–150 kJ mol<sup>−1</sup> below approximately 420 °C and 42–71 kJ mol<sup>−1</sup> above that temperature, with varying oxidation products at different stages and pressures. Gherrab *et al.*<sup>17</sup> proposed that TiC samples with smaller particle sizes are more prone to oxidation, indicating that a reduction in particle size increases the oxidation ratio and lowers the oxidation exothermic peak temperature.<sup>18</sup>

The oxidation behavior of TiCN has also been similarly widely explored. Christoph *et al.*<sup>19</sup> reported that the substitution of C in TiCN occurs more rapidly than that of other elements during oxidation, treating TiCN as an ideal TiC–TiN solid solution, the concepts of which are extensively covered in ref. 20. The oxidation of TiCN-based cermets is initiated at the particle's outer edge and gradually penetrates the core, with an upper oxidation temperature limit of approximately 1000 °C, yielding TiO<sub>2</sub>, N<sub>2</sub> and CO as final products.<sup>21</sup> Bi *et al.* investigated the structural properties and electronic structure of TiCN thin films, prepared by laser treatment in a controlled atmosphere, attributing oxygen resistance in TiCN to the binding strength between Ti 3d and C 2p orbitals.<sup>22</sup> Moreover, comparisons of the oxidation performance of TiC and TiCN were conducted, and TiCN, TiC and TiN were assessed in a mixture of O<sub>2</sub> and Ar at 800 °C.<sup>23</sup> Their findings indicated that TiC had the strongest antioxidant activity, while TiN exhibited the weakest. They also noted that higher free C content in TiCN and TiC enhances oxidation resistance. Tang *et al.* prepared TiC and TiN coatings on the inner surface of SS304 pipe through chemical vapor deposition, observing that TiC begins reacting with oxygen at around 810 °C, producing CO<sub>2</sub>, which demonstrated greater oxidation resistance than TiN, which oxidized at 350 °C according to temperature-programmed oxidation experiments.<sup>24</sup>

Excessive oxidation of TiC and TiCN can lead to a rapid decline in their mechanical properties.<sup>25,26</sup> However, controlled oxidation may yield beneficial effects.<sup>27,28</sup> Some researchers have explored the semi-oxidation performance of TiC and TiCN within the ability to degrade pollutants using sunlight<sup>29,30</sup> and ultraviolet (UV) light.<sup>31,32</sup> Doping TiO<sub>2</sub> with metal or non-metal ions, such as Fe,<sup>33</sup> Cu,<sup>34</sup> Pt,<sup>35</sup> N,<sup>36</sup> and C,<sup>37,38</sup> can enhance its catalytic activity.<sup>39</sup> Non-metal ion doping in the TiO<sub>2</sub> photocatalyst has shown great industrial application prospects, as it

not only enhances visible light responsiveness, but also preserves photocatalytic activity in the UV region.<sup>40,41</sup> However, external doping introduces complexities and potential impurities.<sup>12,42</sup>

This study proposes an internal doping method to prepare non-metal doped TiO<sub>2</sub>, wherein TiC and TiCN are partially oxidized to produce semi-oxidized TiC (C-doped TiO<sub>2</sub>) and TiCN (C, N-codoped TiO<sub>2</sub>). This approach effectively mitigates the issues associated with impurity introduction and complex processing.<sup>43</sup> Previous studies have demonstrated similar concepts, *i.e.*, Tang *et al.* synthesized N-doped TiO<sub>2</sub>@SiO<sub>2</sub> catalysts by partially oxidizing TiN@SiO<sub>2</sub> composite aerogels,<sup>44</sup> which exhibited excellent adsorption/photocatalytic degradation of rhodamine B (RhB) under visible light. Tayade *et al.* prepared N-doped anatase type TiO<sub>2</sub> (N-TiO<sub>2</sub>) through hydrothermal treatment of TiN with H<sub>2</sub>O<sub>2</sub>.<sup>45</sup> Their results indicated that the optimal N-doped TiO<sub>2</sub> exhibited superior photocatalytic activity compared to P25 (TiO<sub>2</sub> with an average particle size of 25 nm<sup>46</sup>) and N-P25. In addition, Hao *et al.* prepared C, N co-doped TiO<sub>2</sub>–TiC<sub>0.7</sub>N<sub>0.3</sub> composite coatings on the surfaces of Al<sub>2</sub>O<sub>3</sub> spheres by oxidizing TiC<sub>0.7</sub>N<sub>0.3</sub> powder in air at 800 °C,<sup>47</sup> yielding a composite coating that demonstrated enhanced photocatalytic performance under UV and visible light, degrading approximately 20% of methylene blue within 6 h. In summary, investigating the oxidation behavior of TiC and TiCN can facilitate the straightforward synthesis of non-metal doped TiO<sub>2</sub> in a semi-oxidized state, thereby enhancing its potential applications in photocatalysis through this internal doping effect.

## 2 Experimental

TiC and TiCN powder samples, with purities of 99.5% and 99.0%, respectively, were selected for the oxidation experiment from Shanghai Yien Chemical Technology Co., Ltd. A multi-section precise temperature control tube furnace (Anhui Beiyike Equipment Technology Co. Ltd, China) was used as the heating apparatus. The samples were placed in a boat crucible and heated to the target temperature at a rate of 10 °C min<sup>−1</sup> under an ambient atmosphere. Following thermal insulation and oxidation for 2 h, the furnace temperature was decreased to ambient temperature at a cooling rate of 10 °C min<sup>−1</sup>, producing the oxidized samples.

The photocatalytic activity of the oxidized TiC and TiCN catalysts was evaluated by the degradation of RhB in aqueous solution under simulated solar irradiation with a 500 W xenon lamp (Beijing Precise Technology Co. Ltd, China). The lamp was positioned inside a cylindrical vessel and surrounded by a circulating water jacket for cooling. 200 mg of catalyst was suspended in 50 mL of an aqueous solution of 4 mg L<sup>−1</sup> RhB. Prior to the experiment, the solution was ultrasonicated for 5 min at room temperature. Then, a 90-min dark reaction was conducted to achieve adsorption equilibrium, and a filter was used to eliminate UV light during the subsequent 150-min light reaction. The distance between the light source and the bottom of the solution was approximately 5 cm. At specified time intervals, 4 mL of the suspension was extracted for analysis and



filtered. The catalyst was recovered by filtration and then subjected to calcination treatment in a muffle furnace. Specifically, calcination at 300 °C for 2 h effectively removed pollutants adsorbed on the catalyst surface, enabling regeneration of the photocatalyst. The regenerated catalyst was subsequently reused in fresh pollutant degradation experiments, with this cycle repeated to assess the catalyst's activity, stability and degradation efficiency changes across multiple cycles. Finally, the concentration of RhB was monitored using a UV-Visible spectrophotometer (UV-Vis, TU-1901, Beijing Puxi General Instrument Co., Ltd, China) at the characteristic absorption wavelength of 554 nm. The adsorption and photocatalytic degradation efficiency is expressed by the residual ratio, which is defined as follows:

$$\eta = (C_0/C_t) \times 100\% \quad (1)$$

where  $\eta$  is the residual ratio after adsorption and photocatalysis,  $C_0$  is the initial concentration of RhB, and  $C_t$  is the corresponding concentration of RhB at certain reaction time.

The microstructure and phase composition of the oxidized samples were characterized by scanning electron microscopy (SEM) (Nova Nano SEM 450, FEI company, USA), and X-ray diffraction (XRD) (Ultima IV rotary anode X-ray diffractometer, Rigaku Electric Co., Ltd) with Cu K $\alpha$  ( $\lambda = 0.15406$  nm), equipped with a graphite monochromator, Ni filter, voltage 40 kV, tube current 25 mA, scanning rate  $0.03^\circ \text{ s}^{-1}$ , and scanning range  $2\theta = 10^\circ\text{--}80^\circ$  with  $0.03^\circ$  of step size, respectively. Thermal analysis was carried out by thermogravimetric differential scanning calorimetry (TG-DSC) (ZH1450, Beijing Hengjiu Test Equipment Co., Ltd) and temperature programmed oxidation infrared analysis (TPO-IR) (Sichuan Science Instruments Co., Ltd). A detailed description of the TPO-IR device is provided in ref. 48. X-ray photoelectron spectroscopy (XPS) (Thermo Scientific k-

alpha+, Thermofisher) was used for qualitative and quantitative analysis of oxidized samples. The optical characteristics were detected by UV-Vis diffuse reflectance spectroscopy (UV-Vis DRS) (Cary 5000, Agilent, USA).

## 3 Results and discussion

### 3.1 Comparison of the oxidation behavior of TiC and TiCN at different temperatures

The macroscopic changes in TiC and TiCN during oxidation were pronounced, particularly in terms of color. As illustrated in Fig. 1, the oxidation of TiC powder demonstrates a complex color evolution. Initially, the TiC powder, characterized by a lead gray color and metallic luster, transitions to dark brown following oxidation at 300 °C. A further increase in temperature to 350 °C results in an unexpected dark blue hue. This phenomenon occurs because elevated temperatures accelerate the growth of the oxide film on the TiC surface. As the film thickness increases, it triggers a thin-film interference effect, selectively enhancing wavelengths corresponding to deep blue and thus manifesting the observed hue. The metallic luster persists until the oxidation temperature reaches 500 °C, at which point significant oxidation occurs, and the sample nearly loses its metallic sheen, showing a dark brown earthy luster. At 800 °C, the color of TiC powder shifts to a distinct grayish-brown, indicating substantial oxidation, likely due to the formation of TiO<sub>2</sub>. The observation of the sample color at 950 °C suggests that TiC powder is not completely oxidized at this temperature.

The color changes of TiCN powder during oxidation within the 400 °C to 650 °C range are shown in Fig. 2. The TiCN powder retains its original carbon black color until the oxidation temperature exceeds 400 °C. Slightly above this temperature, the color lightens, reaching a light yellow at 450 °C. The

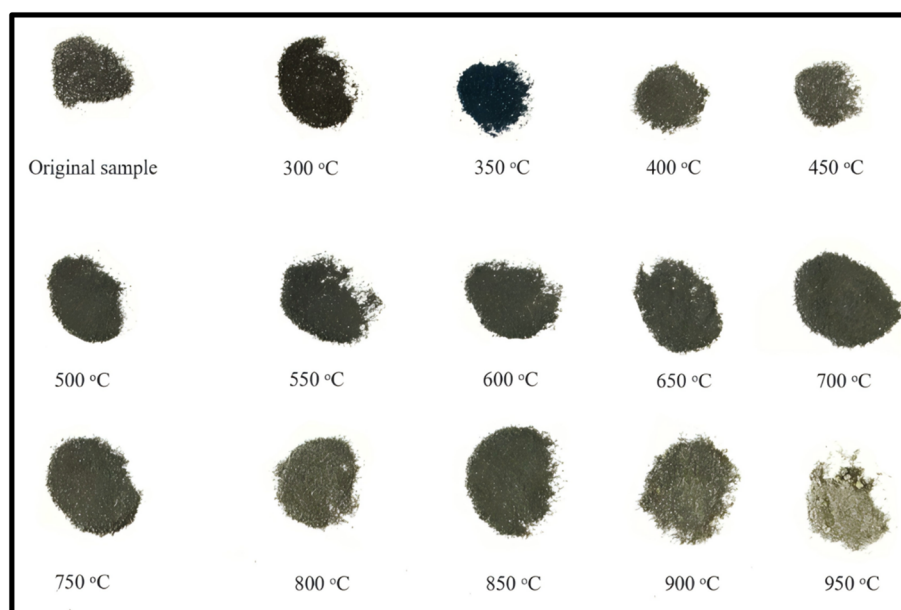


Fig. 1 Photos of TiC samples after oxidation at different temperatures.



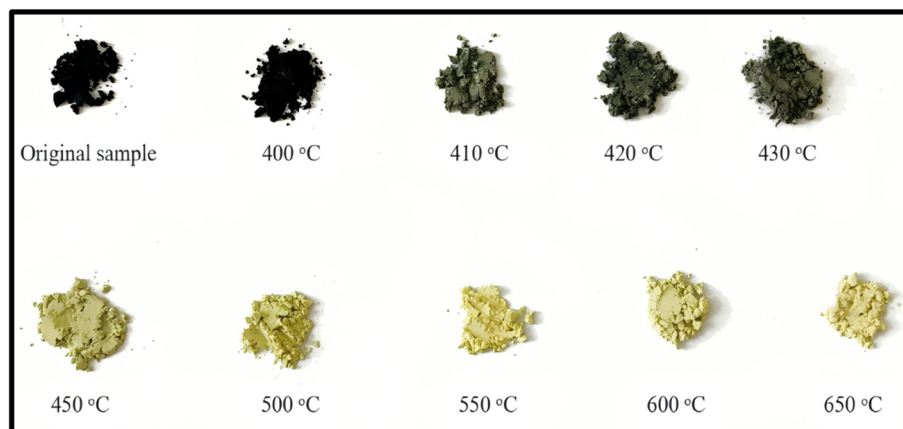


Fig. 2 Photos of TiCN samples after oxidation at different temperatures.

appearance of light yellow may be attributable to the formation of TiN during the oxidation of TiCN, given that the original TiN is golden yellow.<sup>49</sup> This suggests that C atoms are preferentially replaced by O atoms to form TiN during the oxidation of TiCN, followed by the continued replacement of N atoms by O atoms, ultimately resulting in the formation of TiO<sub>2</sub>. With the increase in oxidation temperature, the light yellow coloration of TiCN powder becomes more pronounced, particularly at 550 °C. Subsequently, as the oxidation deepens, the color of the sample lightens further, likely due to the gradual replacement of TiN by TiO<sub>2</sub>. Therefore, it is proposed that TiCN undergoes significant oxidation starting at 450 °C and reaches advanced oxidation by 550 °C.

Fig. 3 presents the SEM images of TiC and TiCN samples after oxidation at various temperatures. In Fig. 3(a), the morphology of the original TiC particles exhibits relatively rough surfaces and sharp edges, with a discernible layered structure on the cross-section of the particles. This layered structure may indicate the orientation of the weak bonding forces within TiC. Following oxidation at 500 °C, as illustrated in Fig. 3(b), the edges of the TiC particles show clear signs of

passivation, although the particle surfaces remain relatively flat. Fig. 3(c) and (d) reveal some cracks on the surface of TiC particles following oxidation at 700 and 800 °C, suggesting that the oxidation process has penetrated the TiC particles. In the case of TiCN, the original TiCN powder exhibits an irregular polyhedron morphology with well-defined edges (Fig. 3(e)). After oxidation at 400 °C, these edges become smoother, and slight cracks begin to appear on the particle surfaces (Fig. 3(f)). As oxidation proceeds to 500 °C (Fig. 3(g)), the cracks become more pronounced, and further oxidation at 600 °C leads to deeper penetration of cracks into the interior of the TiCN particles (Fig. 3(h)). These observations indicate that TiCN experiences significant oxidation at 600 °C, demonstrating a lower oxidation resistance compared to TiC.

Fig. 4 presents the crystal phase structures of TiC and TiCN after oxidation at various temperatures, as analyzed by XRD. Both TiC and TiCN exhibit distinct diffraction peaks prior to and following oxidation. These peaks are relatively narrow and sharp, indicating a high degree of crystallinity. As illustrated in Fig. 4(a), TiC oxidized at temperatures below 500 °C maintains its crystal phase as a pure TiC crystal, characterized by a face-

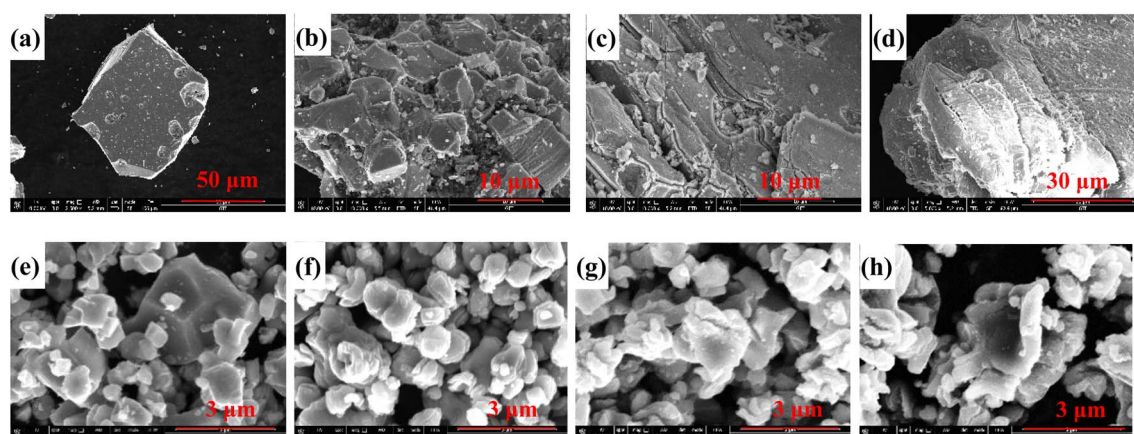


Fig. 3 SEM images of samples after oxidation at different temperatures: TiC (a) original sample; (b) 500 °C; (c) 700 °C; (d) 800 °C and TiCN (e) original sample; (f) 400 °C; (g) 500 °C; (h) 600 °C.



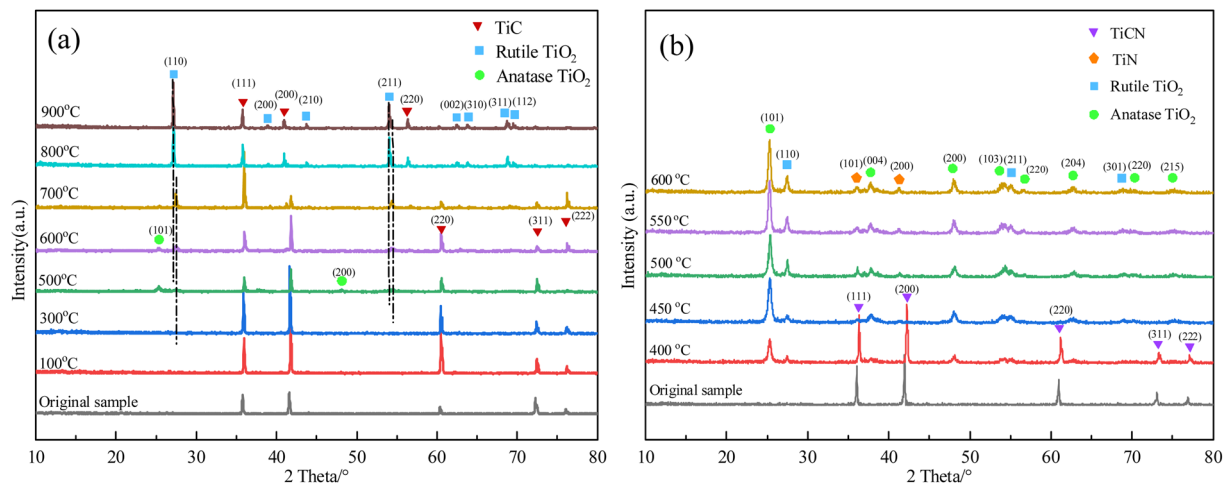


Fig. 4 X-ray diffraction pattern of samples after oxidation at different temperatures: TiC (a) and TiCN (b).

centered cubic (FCC) NaCl-type structure.<sup>50</sup> The reflections at  $2\theta$  angles of  $35.78^\circ$ ,  $41.54^\circ$ ,  $60.36^\circ$ ,  $72.26^\circ$ , and  $76.02^\circ$  correspond to (111), (200), (220), (311), and (222) crystal faces of the NaCl-type structure of TiC (JCPDS card number 38-1420), respectively. A minor presence of anatase  $\text{TiO}_2$  (JCPDS card No. 21-1272) was detected in the sample oxidized at  $500^\circ\text{C}$ , albeit with low intensity, while TiC remains the predominant component, although its content decreases. Upon oxidation at  $600^\circ\text{C}$ , a small amount of rutile  $\text{TiO}_2$  (JCPDS card number 21-1276) coexists with anatase  $\text{TiO}_2$ . The anatase  $\text{TiO}_2$  is absent after oxidation at  $700^\circ\text{C}$ , with rutile  $\text{TiO}_2$  content increasing, consistent with the known phase transformation of anatase  $\text{TiO}_2$  to rutile at this temperature. Despite a reduction in TiC content, its peak intensity remains significant, indicating that it continues to be the primary phase. However, the TiC signal weakens substantially due to increased oxidation, particularly at  $800^\circ\text{C}$ , where TiC content drops sharply but does not vanish completely. This is consistent with the macro-level changes (color transformation) and micro-level findings (SEM results). In conclusion, TiC exhibits notable oxidation starting at  $500^\circ\text{C}$ , and reaches a severe oxidation stage by  $800^\circ\text{C}$ .

Generally, the structural characterization of TiCN can be effectively described by the TiN structure,<sup>51</sup> wherein N sites are occupied by C, resulting in either an FCC or a tetragonal structure.<sup>52</sup> Fig. 4(b) presents diffraction peaks at  $2\theta$  angles of  $31.06^\circ$ ,  $41.92^\circ$ ,  $60.96^\circ$ ,  $72.26^\circ$ , and  $76.92^\circ$ , corresponding to the (111), (200), (220), (311), and (222) crystal facets of  $\text{TiC}_{0.5}\text{N}_{0.5}$  (JCPDS card number 38-1489), thereby confirming the FCC structure of TiCN. As the oxidation temperature reaches  $400^\circ\text{C}$ , the anatase phase of  $\text{TiO}_2$  becomes prominent, with the rutile phase beginning to appear. The proportions of both anatase and rutile  $\text{TiO}_2$  gradually increase with the rise in oxidation temperature, while the content of TiCN significantly decreases. Notably, TiCN appears to be completely transformed at  $450^\circ\text{C}$ , with the TiN crystal phase (JCPDS card number 50-0681) observed at  $2\theta$  angles of  $31.06^\circ$  and  $41.92^\circ$ . This indicates that C atoms are preferentially replaced by O atoms during the oxidation of TiCN. A rapid increase in the content of rutile  $\text{TiO}_2$

is observed at  $500^\circ\text{C}$ , suggesting substantial oxidation of TiCN at this temperature, which is consistent with macroscopic and microscopic observations. Analysis of the oxidation results reveals that the amount of anatase  $\text{TiO}_2$  produced from the oxidation of TiCN consistently exceeds that of rutile  $\text{TiO}_2$ . Thus, it can be concluded that the oxidation resistance of TiC, which possesses a higher C content, is significantly superior to that of TiCN, corroborating findings reported by Tang<sup>24</sup> and Ajikumar.<sup>53</sup>

TPO-IR analysis offers several advantages for the detection of carbon in solid minerals, including rapid analysis, low sample consumption, high accuracy, minimal interference, and elevated detection limits.<sup>48,54</sup> The characteristic peak temperature ( $T_{\text{max}}$ ) of C species in TiC and TiCN samples during oxidation and decomposition into  $\text{CO}_2$  can be accurately determined using TPO-IR.<sup>55</sup> Fig. 5(a) reveals the TPO-IR curve for TiC, revealing five distinct  $T_{\text{max}}$  values at  $496^\circ\text{C}$ ,  $597^\circ\text{C}$ ,  $670^\circ\text{C}$ ,  $751^\circ\text{C}$  and  $994^\circ\text{C}$ , respectively. The presence of multiple  $T_{\text{max}}$  values suggests that the TiC structure contains C atoms with varying graphitization degrees, which have different temperatures for oxidative decomposition.<sup>48</sup> Fig. 5(b) displays the TPO-IR curve for TiCN, which shows a single sharp peak at a  $T_{\text{max}}$  of  $533^\circ\text{C}$ . This indicates the presence of only one C species in TiCN, likely connected by a Ti–C–N bond. Thus, it can be inferred that the TiC oxidation is most pronounced at  $994^\circ\text{C}$ , whereas TiCN exhibits significant activity at  $533^\circ\text{C}$ .

Fig. 6 presents the TG and DSC curves of TiC and TiCN over a continuous temperature range of  $50$  to  $1150^\circ\text{C}$ . In Fig. 6(a), TiC exhibits a continuous exothermic reaction from approximately  $400$  to  $1150^\circ\text{C}$ , with peak exothermic activities observed at  $484^\circ\text{C}$ ,  $781^\circ\text{C}$ ,  $900^\circ\text{C}$ ,  $973^\circ\text{C}$ , and  $1070^\circ\text{C}$ , respectively. TG curves indicate a significant increase in the weight of TiC during the thermal oxidation process. Fig. 6(b) illustrates that TiCN also demonstrates exothermic behavior during thermal oxidation, occurring between approximately  $400^\circ\text{C}$  and  $800^\circ\text{C}$ , with peaks at  $468^\circ\text{C}$ ,  $488^\circ\text{C}$ , and  $658^\circ\text{C}$ . Based on the principle that C oxidizes first, it can be inferred that  $468^\circ\text{C}$  is the oxidation temperature of C in TiCN, while  $488^\circ\text{C}$  is the oxidation



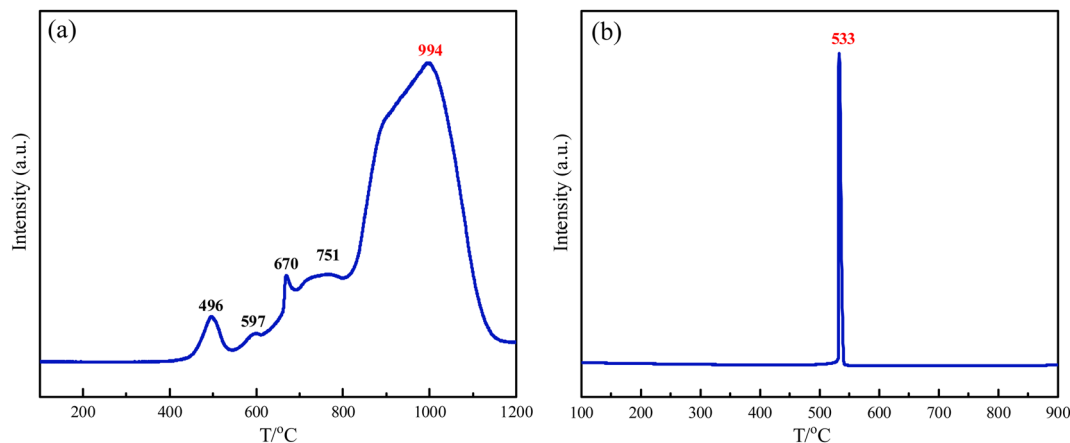


Fig. 5 TPO-IR curves of undoped samples TiC (a) and TiCN (b).

temperature of N. In general, rutile is the most stable form of  $\text{TiO}_2$ . XRD test results indicate that at 600 °C, a substantial amount of anatase  $\text{TiO}_2$  is present, suggesting the limited oxidation capacity of TiCN at this temperature. It can therefore be speculated that the heat release observed at 658 °C corresponds to the phase transformation of  $\text{TiO}_2$  from anatase into rutile and the continued oxidation of N. This is consistent with the TG curve data, which show an increase in the mass of TiC and TiCN during oxidation, as the C and N atoms of TiC and TiCN are gradually replaced by O atoms, the relative atomic mass of which is greater than that of C and N.

### 3.2 Analysis of photocatalytic properties of semi-oxidized TiC and TiCN

Notably, RhB, an organic dye prevalent in aqueous environments, poses significant water pollution challenges.<sup>56,57</sup> This study employs RhB as a model compound to evaluate the adsorption and photocatalytic activity of semi-oxidized TiC and TiCN. Fig. 7 shows the residual ratio of RhB following adsorption and photocatalysis with original and semi-oxidized TiC and TiCN. In Fig. 7(a), the dark reaction phase for TiC samples reaches adsorption equilibrium in approximately 30 min, with an average

adsorption efficiency of about 10%. The residual ratio of RhB adsorbed and degraded by oxidized TiC is lower than that of original TiC. As oxidation temperatures increase (100 °C, 200 °C, 300 °C and 400 °C), the residual ratio of RhB significantly decreases to 70.15%, 48.68%, 40.18% and 9.37%, respectively, after 150 min of visible light irradiation. In contrast, at higher oxidation temperatures (500 °C, 600 °C, 700 °C, 800 °C and 900 °C), the residual ratio of RhB increased evidently to 15.48%, 32.09%, 38.55%, 61.82% and 76.23%, respectively, after 150 min of visible light irradiation, indicating a notable increase in residual dye.<sup>58</sup> This indicates that only when TiC forms surface C-doped  $\text{TiO}_2$  at an appropriate oxidation temperature can it achieve the best photocatalytic degradation effect on RhB. Both insufficient and excessive oxidations lead to a decrease in its photocatalytic degradation performance. Fig. 7(b) indicates that the dark reaction phase for TiCN samples achieves adsorption equilibrium in approximately 15 min, with an average adsorption efficiency of about 20%. The adsorption and degradation efficiencies of oxidized TiCN on RhB improve to varying extents. At an oxidation temperature of 400 °C, the residual ratio of RhB is approximately 50.80% after 150 min of visible light irradiation. The adsorption and degradation capacity of TiCN increases

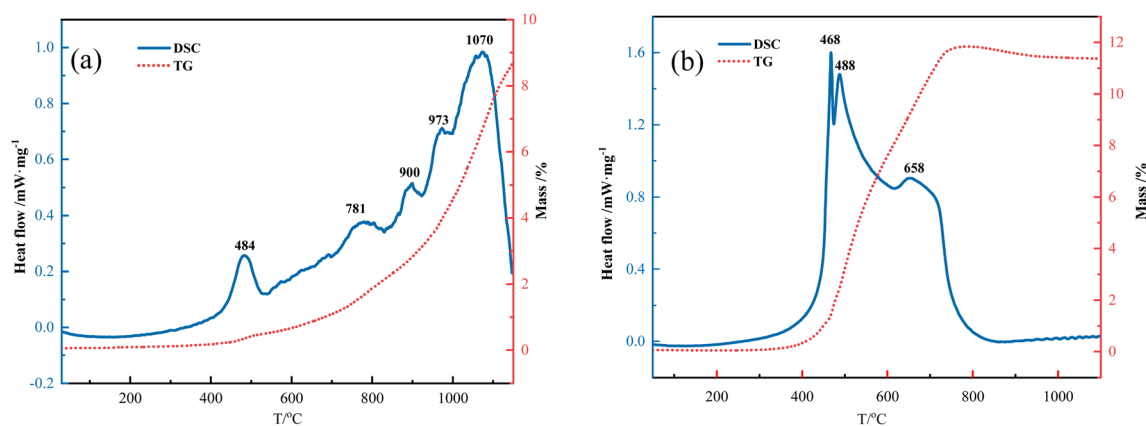


Fig. 6 TG and DSC curves of TiC (a) and TiCN (b).



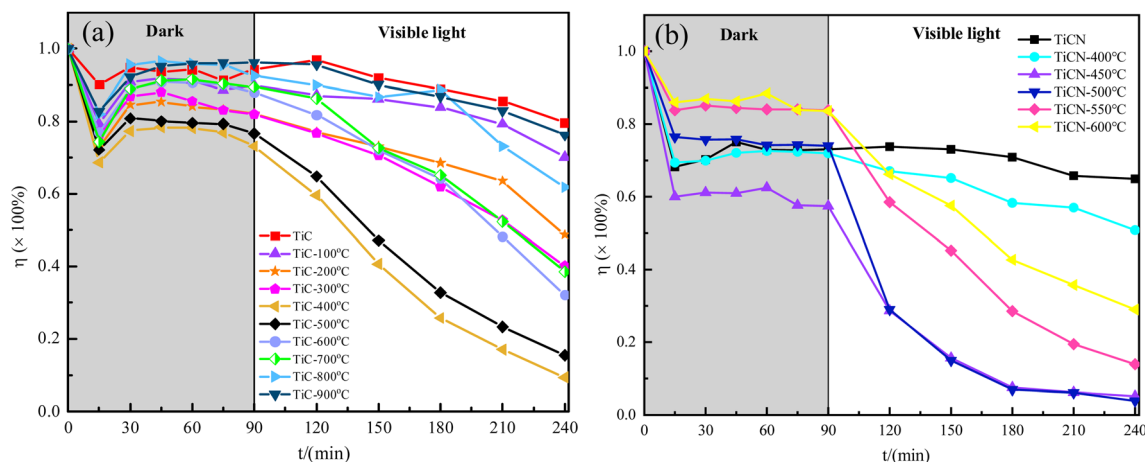


Fig. 7 Residual ratio of RhB after adsorption and photocatalysis by the original and semi-oxidized TiC (a) and TiCN (b).

significantly, with residual ratios of RhB as low as 3.85% at oxidation temperatures of 450 °C and 500 °C. However, as the oxidation temperature rises further to 550 °C and 600 °C, the residual ratio of RhB increases to 13.90% and 28.98%, respectively, after 150 min of light exposure.

To assess catalyst stability, two catalysts with optimal RhB degradation activity under visible light—TiC-400 °C and TiCN-500 °C—were selected for recovery and subjected to three rounds of cyclic degradation experiments, as shown in Fig. 8. Within the same cycle duration, which consists of a 90 min dark reaction followed by 150 min of visible light irradiation, and after three repeated uses, the residual ratios for TiC-400 °C were 9.97% in the first cycle test, 11.88% in the second, and 12.95% in the third. For TiCN-500 °C, the corresponding values were 5.37%, 5.88%, and 6.51% respectively. These results demonstrate that both catalysts exhibit excellent stability, with only a marginal decrease in activity after multiple cycles of use.

The experimental results indicate that oxidized TiC and TiCN exhibit superior photocatalytic activity compared to the original samples. By controlling the oxidation temperature, a specific concentration of C and/or N-doped semi-oxidized TiC and TiCN can be achieved, resulting in optimal photocatalytic performance. The optimal oxidation temperature for TiC is

identified as 400 °C, while for TiCN, it ranges from 450 °C to 500 °C. Notably, TiCN oxidized at 500 °C demonstrates enhanced photocatalytic activity relative to TiC oxidized at 450 °C when evaluating only photocatalytic degradation activity. In addition, when considering the maximum adsorption and degradation efficiency, the residual ratio of RhB after adsorption and degradation by TiCN oxidized at 500 °C is 3.85%, which is 9.37% lower than that of RhB treated with TiC oxidized at 400 °C. This suggests that the adsorption and degradation capabilities of oxidized TiCN are superior to those of oxidized TiC. The comparison indicates that TiCN is doped with both C and N ions, while TiC is only doped with C ions. This difference in dopant ions may account for the observed variations in their adsorption and degradation capabilities.

The photocatalytic activity of TiC and TiCN in the visible light spectrum is attributed to the C/N-doped  $\text{TiO}_2$  formed in their semi-oxidized states. To elucidate the photocatalytic properties of C/N- $\text{TiO}_2$  through this doping mechanism, UV-Vis DRS and XPS analyses were conducted on both the oxidized and non-oxidized samples.

Fig. 9 presents the UV-Vis DRS spectra of P25, TiC, TiCN, and their oxidized counterparts at varying temperatures. P25 exhibits absorption solely in the ultraviolet region ( $<400 \text{ nm}$ ), whereas the absorption spectra of oxidized TiC and TiCN extend into the visible region, displaying significant and broader absorption shoulders. This phenomenon can be attributed to the partial oxidation of TiC and TiCN, leading to the formation of C/N-doped  $\text{TiO}_2$ . The energy levels associated with C and N introduce states within the band gap of  $\text{TiO}_2$ , facilitating interactions with its conduction and valence bands.<sup>59</sup> The electron transitions between these impurity energy levels and the respective bands result in a red shift of the absorption edge of  $\text{TiO}_2$ .<sup>60</sup> Consequently, the absorption threshold of  $\text{TiO}_2$  shifts from the ultraviolet to the visible region, indicating a reduction in the band gap.<sup>61,62</sup> These findings are further corroborated by the comparative analysis of RhB degradation and UV-Vis spectra, confirming the enhanced photocatalytic activity of semi-oxidized TiC and TiCN.

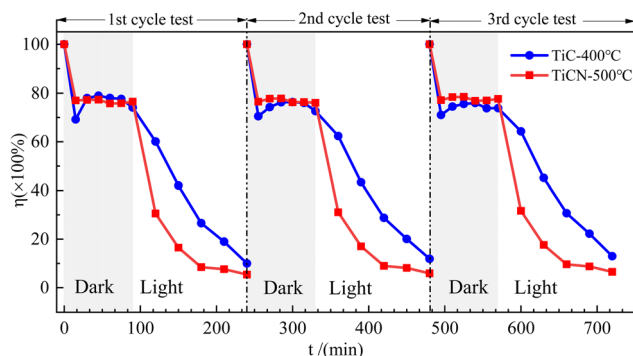


Fig. 8 The results of cyclic recovery and degradation of RhB by TiC-400 °C and TiCN-500 °C catalysts.



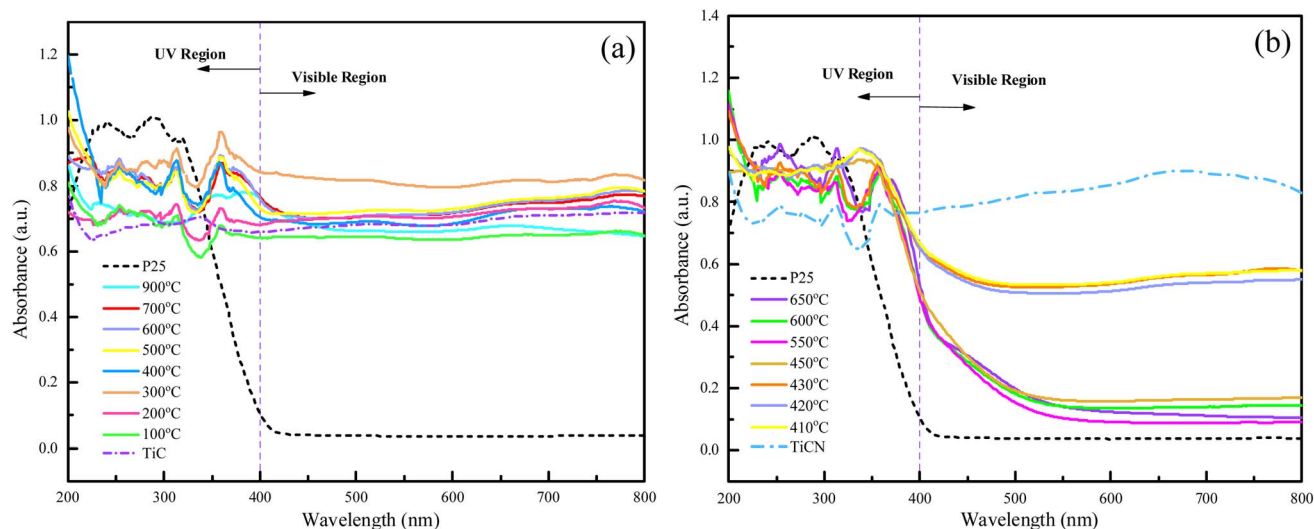


Fig. 9 UV-Vis DRS spectra of TiC (a) and TiCN (b).

XPS is effective for assessing the oxidation states of the surface layer of materials. Fig. 10 presents the XPS spectra of TiC and TiCN before and after oxidation. As depicted in Fig. 10(a), the Ti 2p spectrum of the TiC sample exhibits two distinct double-peak groups. The binding energies for one group are 461.18 eV (Ti 2p<sub>1/2</sub>) and 455.08 eV (Ti 2p<sub>3/2</sub>),<sup>63</sup> which correspond to Ti 2p in TiC. The second group shows binding energies of 458.98 eV (Ti 2p<sub>1/2</sub>) and 464.68 eV (Ti 2p<sub>3/2</sub>), corresponding to Ti 2p in TiO<sub>2</sub>.<sup>64</sup> Despite the minimal presence of a natural oxide layer on the surface of TiC, the XPS signals associated with TiO<sub>2</sub> can be detected in the pristine TiC sample.

Following oxidation at 500 °C, both TiC and TiO<sub>2</sub> features are prominent in the XPS spectra, with a decrease in TiC content and a corresponding increase in TiO<sub>2</sub> content relative to the original TiC. Most of the TiC is converted into TiO<sub>2</sub> when the oxidation temperature reaches 800 °C, with the TiO<sub>2</sub> bimodal Ti 2p peaks becoming highly pronounced and the TiC Ti 2p signals becoming significantly weaker. The C1s signal also exhibits notable changes, following a trend similar to that of Ti 2p. The C1s peak at a binding energy of 281.78 eV is attributed to TiC. As depicted in Fig. 10(b), the C1s signal in TiC is robust after oxidation at 500 °C, while it becomes nearly undetectable

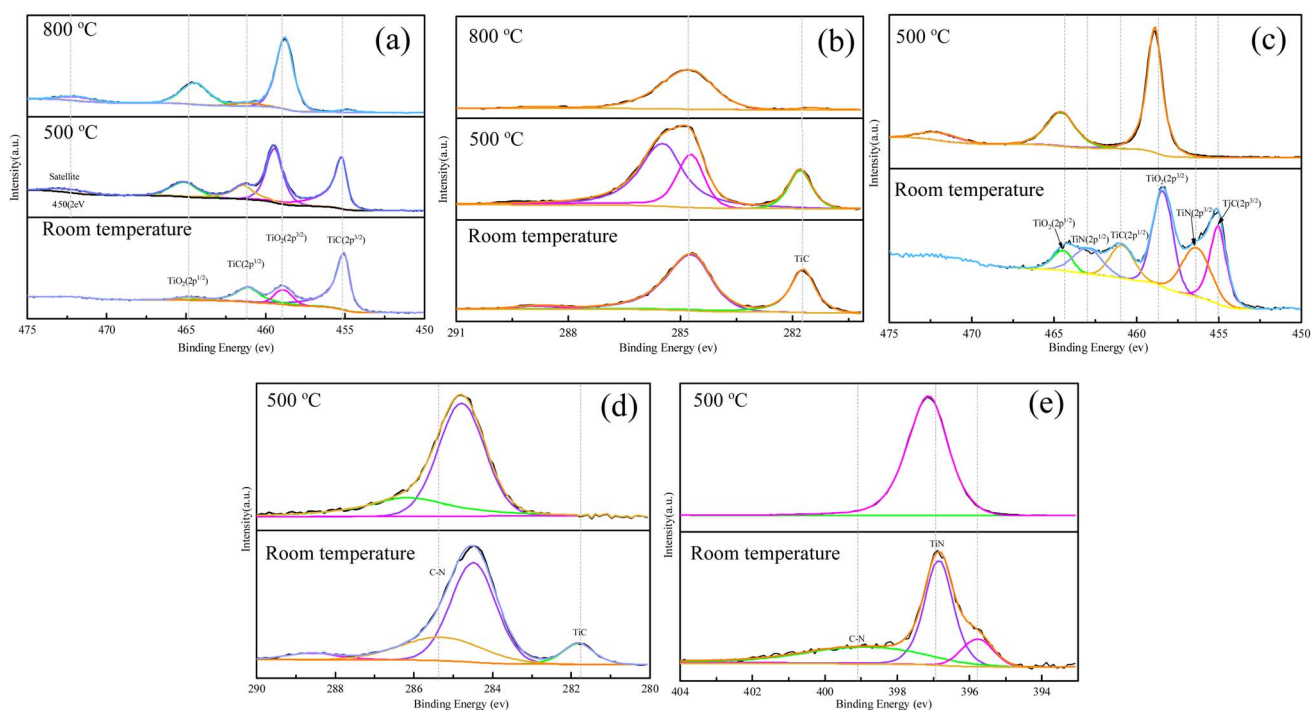


Fig. 10 XPS fitting curves of Ti (a), C (b) of TiC, and Ti (c), C (d) and N (e) of TiCN.



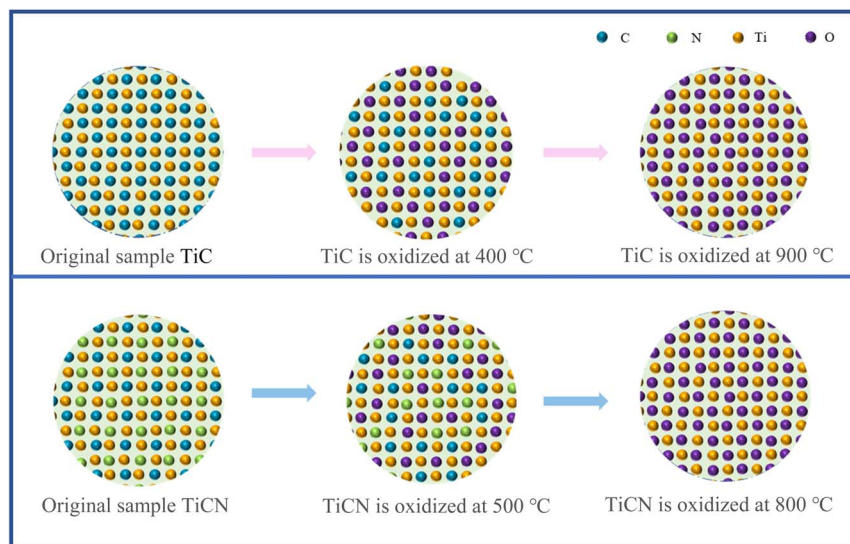


Fig. 11 Schematic diagram of the C and/or N internal doping effect formed by oxidation of TiC and TiCN surface layers.

following oxidation at 800 °C, indicating complete oxidation of the TiC surface layer to TiO<sub>2</sub> at this temperature. Collectively, these results show that the surface layer of TiC can effectively form an inner doped C-TiO<sub>2</sub> phase after oxidation at 500 °C, whereas this formation does not occur at 800 °C. This behavior provides a compelling explanation for the observed experimental results pertaining to RhB degradation.

The structure of TiCN is more complex than that of TiC. As a complex solid solution of TiC and TiN, TiCN includes Ti-N, Ti-C, and C-N bonds.<sup>65</sup> Fig. 10(c)–(e) depict the XPS Ti 2p, C 1s, and N 1s fitting curves of TiCN after oxidation at varying temperatures. The Ti 2p curve fitting distinguishes Ti from different sources, identifying three sets of Ti 2p double peaks.<sup>66</sup> Specifically, peaks at 460.88 eV (Ti 2p<sub>1/2</sub>) and 455.18 eV (Ti 2p<sub>3/2</sub>) are a group of double peaks, corresponding to Ti-C bond in TiCN; peaks at 463.08 eV (Ti 2p<sub>1/2</sub>) and 456.68 eV (Ti 2p<sub>3/2</sub>) are derived from Ti-N bonds in TiCN; and peaks at 464.58 eV (Ti 2p<sub>1/2</sub>) and 458.48 eV (Ti 2p<sub>3/2</sub>) are derived from TiO<sub>2</sub>.<sup>67</sup> As shown in Fig. 10(a), the Ti signal in TiCN is absent in the sample after oxidation at 500 °C. Combined with the observed changes in the signal peaks of C and N, it can be concluded that the Ti-N and O-Ti-O bonds persist at this temperature. These findings indicate that C and N are doped within TiCN following oxidation at 500 °C, which explains the enhanced photocatalytic activity of semi-oxidized TiCN compared to the original sample under visible light, further corroborating the above results of photocatalytic degradation of RhB.

In conclusion, TiC and TiCN are internally doped with C and/or N in a semi-oxidized state, with the doping levels modifiable through the degree of oxidation to optimize the photocatalytic activity. Fig. 11 illustrates the schematic representation of the internal doping effect of C and/or N resulting from the oxidation of TiC and TiCN surface layers. The oxidation process is initiated at the surface, leading to a gradual and uneven replacement of C and/or N in TiC and TiCN with O atoms, ultimately forming C and/or N-doped TiO<sub>2</sub> exhibiting photocatalytic activity under visible light. The optimal doping

oxidation temperatures for TiC and TiCN were determined to be 400 °C and 500 °C, respectively, with complete oxidation of their surface layers at 900 °C and 800 °C respectively.

## 4 Conclusions

In summary, this study systematically investigated the oxidation behavior of TiC and TiCN in ambient air at various temperatures and explored their photocatalytic degradation activity. The results showed that TiC has higher oxidation resistance than TiCN, and both materials can be significantly oxidized at 800 °C and 500 °C for 2 h, respectively. During oxidation, TiC is directly converted to TiO<sub>2</sub>, while TiCN undergoes a two-step process where C is replaced by O first, followed by N, with the final product being rutile TiO<sub>2</sub>. The analysis of oxidation behaviors indicated that the C species in TiC are more complex than those in TiCN. Notably, the optimal photocatalytic performance for TiC and TiCN was observed after oxidation at 400 °C and 500 °C for 2 h, respectively. Under these conditions, the residual rates of RhB degraded by oxidized TiC and TiCN were 9.37% and 3.85%, respectively, suggesting that oxidized TiCN has superior adsorption and degradation capabilities compared to oxidized TiC. The UV-Vis DRS and XPS results confirmed the formation of C/N-doped TiO<sub>2</sub> in TiC and TiCN after appropriate semi-oxidation, which enhanced their photocatalytic activity, however, their performance in degrading other pollutants except RhB remains to be studied.

## Data availability

The data supporting this article have been all presented in the manuscript.

## Author contribution

Shiyun Tang: conceptualization, formal analysis, investigation, software, writing – original draft. Guoqiang Song: investigation,



software, writing – review & editing, supervision. Junjiang Guo: methodology, software. Claudia Li: conceptualization, investigation, writing – review & editing. Kang Hui Lim: investigation, writing – review & editing. Pinli Diao: software, writing – original draft. Wenting Chen: software, writing – original draft. Feiyang Hu: methodology, software. Jaka Sunarso: writing – review & editing. Hao Tang: methodology, software, writing – original draft, supervision. Sibudjing Kawi: conceptualization, investigation, software, writing – review & editing, supervision.

## Conflicts of interest

We declare no competing financial interests or personal relationships that could influence this work and all the authors have read, reviewed and approved the manuscript for publication. The work described in the paper is original research that has not been published previously, and is not under consideration for publication elsewhere, in whole or in part.

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