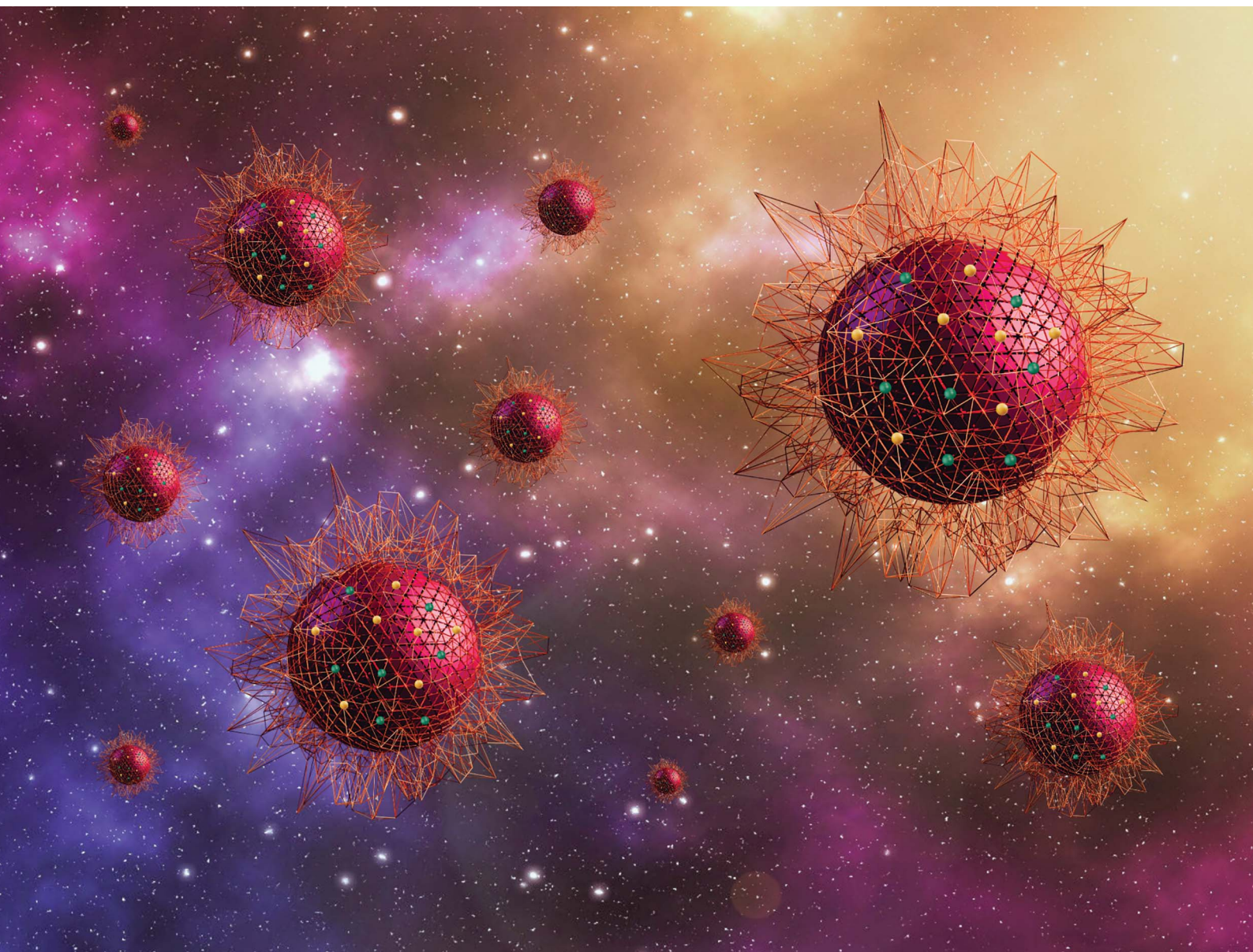


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## PAPER

Letizia Sambri *et al.*  
Long-chain surface-modified red-emitting carbon dots as fluorescent additives for 3D printing vat-photopolymerization



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