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New Concept: The new concept of this study is the directional polymerization of C<sub>60</sub> molecules induced

by grazing-incidence charged particle, which enables the fabrication of highly aligned, sub-10 nm organic nanowires with high electrical conductivity. This technique, referred to as the STLiP (Single-particle Triggered Linear Polymerization) method, utilizes high-energy charged particles to trigger the covalent bonding of  $C_{60}$  molecules along the particle trajectory, forming straight nanowires that are fixed onto a substrate via interfacial adhesion. Unlike conventional lithographic approaches where organic molecules are often passive structural components, this method leverages the intrinsic chemical reactivity of C<sub>60</sub> under ionizing radiation to actively construct functional conductive paths. The resulting nanowires exhibit minimal inter-wire interaction, allowing for precise evaluation of their intrinsic electrical properties. Despite their nanoscale diameters, the nanowires retain a two- to three-dimensional conduction character and show strong anisotropic conductivity, aligned along the direction of ion irradiation. Moreover, these nanowire arrays demonstrate selective absorption of electromagnetic waves in the GHz to THz range, particularly when the electric field vector is parallel to the nanowire axis. This unique optical and electronic behavior suggests promising applications in next-generation organic electronics, including transparent and frequency-selective shielding materials or highly sensitive molecular sensors. To date, no other study has reported organic nanowires in the true sub-10 nm regime with this level of alignment and conductive performance. Thus, the concept presented here opens new directions in the design of molecular-scale functional materials and organic semiconductor devices by integrating directional polymerization, nanoscale morphology control, and advanced ion beam techniques.

# COMMUNICATION

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High electrical conductivity in directionally polymerized C<sub>60</sub> nanowires by grazing incidence single particle

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As organic electronics continue to evolve, the demand for nanometer-scale microfabrication of organic semiconductors is rapidly increasing. Although precise 2D alignment and 3D integration are essential for future device applications, significant challenges remain, particularly with organic materials. Here, we demonstrate the successful fabrication of highly oriented nanowire arrays of fullerene ( $C_{60}$ ) via directional polymerization mediated by grazing incidence of high-energy charged particles. These  $C_{60}$  nanowires exhibit remarkably high electrical conductivity, comparable to that of undoped germanium, which is attributed to a unique polymerization process induced by particle irradiation. Field effect transistor (FET) measurements revealed that electrons serve as the primary charge carriers in the nanowires. Temperature-dependent electrical measurements further indicate that the conduction mechanism follows a thermally activated hopping process, rather than conventional band conduction, reflecting the amorphous and crosslinked nature of the polymerized nanowires. Furthermore, a measurable change in conductivity upon nitrobenzene adsorption suggests their potential application as highly sensitive, electron-based organic gas sensors.

# 1. Introduction

A variety of low dimensional materials with electrical conductivity has been designed and synthesized till date, exhibiting unique conduction mechanisms unlike the conventional conductors/semiconductors.<sup>1-4</sup> To address the precise mechanism of electrical conductivity, 1-dimensional (1D) structures confined into a few nm are the simplest system tolerant against precise conduction analysis with the theoretical models. One-dimensional nanomaterials: nanowires, nanorods and/or nanofibers have been produced based on the metals, inorganic conductors/semiconductors, as well as conjugated organic molecules, and attracted considerable attention as critical materials not only for the analysis but also for applications.<sup>5-9</sup>

Electrical conductivity in the 1D nanomaterials with the single-nm in the diameter is expected to dive into the region called quantum electrical conduction, leading the materials as quantum wires.<sup>10,11</sup> Quantum mechanical electric conduction has been actually demonstrated in the nanowires composed of metals or inorganic semiconductors with exotic electronic,<sup>12-14</sup> optical,<sup>7,15</sup> and/or thermal<sup>16,17</sup> devices. Organic molecular 1D

nanostructures have not been, in contrast, elucidated yet mainly because of the issues in the fabrication processes with finely controlled sizes. Condensed phases of organic molecules are generally stabilized with weak van der Waals (vdW) interactions, making it hard to assemble them into the finite position with suppressed thermal fluctuation and molecular orientation with high crystallinity.

Such nanowires are particularly important in emerging applications including flexible electronics, nanoscale sensing, and molecular memory, where directional charge transport, nanoscale precision, and moderate conductivity are essential. In these fields, organic materials offer unique advantages such as mechanical flexibility, lightweight nature, solution processability, and compatibility with soft substrates<sup>18-23</sup>. However, achieving both high structural order and sufficient conductivity in organic nanowires remains challenging. Therefore, developing a scalable method to fabricate well-aligned, conductive organic nanowires holds significant promise for next-generation device platforms.

The strategies for aggregation of organic molecules into nanomaterials can be divided into two main categories: self-assembly based on intermolecular interactions and polymerization through covalent chemical bonds. The former strategy targets highly planar raw material molecules with  $\pi$ - $\pi$  conjugation, and nanowires are formed by bottom-up processes such as physical vapor-phase transport and liquid-phase self-assembly.<sup>24,25</sup> In particular, supramolecular nanowires with a single molecule size diameter can be precisely controlled to achieve the desired physical properties.<sup>26</sup> The nanostructures are, however, stabilized via the weak vdW interactions, which is disadvantageous for precise control of the

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**Journal Name** 



**Fig. 1.** Fabrication of horizontally-aligned nanowire arrays by high-energy charged particle irradiation. (a) Schematic illustration of horizontally-aligned  $C_{60}$  nanowire arrays via STLiP method. (b-d) AFM images of horizontally-aligned nanowire arrays at the fluence (f) of (b)  $1 \times 10^9$  cm<sup>-2</sup>, (c)  $1 \times 10^{10}$  cm<sup>-2</sup>, and (d)  $1 \times 10^{11}$  cm<sup>-2</sup>, respectively. (e) Height profile along the red line in Fig. 1(d).

structural stability against thermal fluctuation and for facilitating highly conductive pathways. The latter have been often used for conjugated electronic conductive polymers as the thinnest 1D unit mainly top-down processes, such as etching using porous anodized aluminum oxide (AAO) templates,<sup>27</sup> lithography using photo, electron, and ion beam irradiation,<sup>28-30</sup> and electrospinning.<sup>31</sup> The fabrication of vertically and/or horizontally oriented nanowire arrays is a critical technology for immediate device application.

The high-density energy imparted to the irradiation target by high-energy charged particles has been used for producing organic nanowires (SPNT/STLiP).<sup>32-34</sup> We have also reported on free-standing nanowire arrays produced by vacuum heating.<sup>35</sup> The wide range of material selection and the development of high-dimensional integration methods have enabled the application of these nanowires to electronic devices. In addition, while the chemical/electronic structure of the nanowires created using this method has long been an issue, the evaluation of electrical properties allows us to gain insights of them as well as utility of the nanowire systems as practical devices. In this paper, we report on the high electrical conductivity of nanowires based on fullerene  $C_{60}.\ C_{60}$  was chosen for the following reasons: it is composed entirely of carbon, it has perfect spherical symmetry (0D), and it has a conjugated system that extends within the molecule. In the nano-wiring (polymerization) process using high-energy charged particles, the isotropic nature of spherical C<sub>60</sub> turns into unidirectional molecular condensates with dimensional transformation in the solid state: the target of electric conductivity measurement in this work.

# 2. Results and discussion

# 2.1. Fabrication and morphology of horizontally-aligned $C_{\!60}$ nanowire arrays

Fig. 1(a) presents a schematic illustration of the fabrication process for horizontally-aligned nanowire arrays. A thin organic  $C_{60}$  film (up to 300 nm thick) was deposited onto a p-doped (n-

type) silicon substrate using vacuum deposition. Notably, the Si substrate was coated with a 200 nm layer of thermally grown SiO<sub>2</sub>. High-energy <sup>129</sup>Xe<sup>23+</sup> ions (450 MeV) were irradiated onto the sample at a grazing incidence angle ( $\theta < 3^{\circ}$ ). Due to their extremely high kinetic energy (MeV-GeV scale), these ions follow straight trajectories, which facilitates the formation of straight nanowires within the thin film. Following irradiation, the substrates were rinsed with o-dichlorobenzene (ODCB) to remove unreacted C<sub>60</sub>, leaving behind only the nanowires. Fig. 1(b-d) show atomic force microscopy (AFM) images of the resulting horizontally-aligned nanowire arrays. Since each incident ion generates a single nanowire, the number of nanowires can be tuned by adjusting the ion fluence (f), with confirmed distributions at  $f = 1 \times 10^9$  cm<sup>-2</sup>,  $1 \times 10^{10}$  cm<sup>-2</sup>, and 1 × 10<sup>11</sup> cm<sup>-2</sup>. The nanowires remained horizontally aligned, even after solvent exposure, despite surface tension-induced fluctuations during the isolation process. In contrast, conventional vertical irradiation methods often yield randomly oriented nanowires due to solvent-induced surface tension effects during development.35,36 The maintained alignment observed here suggests that the inherent rigidity of the C60 nanowires contributed to their structural integrity. For comparison, horizontally-aligned rubrene-based nanowires fabricated under the same conditions exhibited poor alignment due to frequent entanglement and breakage (Fig. S1). The average radius of the  $C_{60}$  nanowires was measured to be 4.6 ± 0.3 nm (Fig. S2), which is significantly smaller than that of  $C_{60}$ nanowires produced by conventional solvent development methods.<sup>36</sup> This reduction is likely attributed to the unique nanowire formation mechanism of the STLiP (Single-particle Triggered Linear Polymerization) process. Nanowire formation is governed by the ion track structure, composed of a dense core region and a surrounding penumbra region.<sup>32</sup> Given that the core region typically has a radius below 1 nm, the nanowires are largely formed within the penumbra region, where energy deposition exceeds the threshold required for molecular reorganization. The energy density distribution in the penumbra region ( $\rho_p$ ) can be expressed as:



**Fig. 2.** Evaluation of electrical conductivity of horizontally-aligned nanowires. (a) Illustration of nanowire FET device.  $V_{DS}$  and  $V_G$  represent the drain-source and gate voltages, respectively. *W* is the width of the electrodes while *L* is the gap between the electrodes. (b) *I-V* characteristics ( $V_G = 0$ ) versus  $V_{DS}$ , with  $W = 200 \,\mu\text{m}$  fixed, at  $f = 1 \times 10^9 \,\text{cm}^{-2}$ ,  $1 \times 10^{10} \,\text{cm}^{-2}$ , and  $1 \times 10^{11} \,\text{cm}^{-2}$ , respectively. (c) *I-V* characteristics ( $V_G = 0$ ) versus  $V_{DS}$ , with  $f = 1 \times 10^{10} \,\text{cm}^{-2}$  fixed, at W = 200, 500, and 1500  $\mu\text{m}$ , respectively.

(1),

$$\rho_p(r) = \frac{\text{LET}}{2\pi r^2 (1 + 2\ln(r_p / r_c))}$$

where r is the distance from the center of the trajectory,  $r_{\rm p}$  and  $r_{\rm c}$  are the core and/or penumbra region radii, respectively. Linear energy transfer (LET) refers to the energy added by the charged particle to the surrounding environment per unit distance traveled.<sup>37</sup> From Eq. (1), it is clear that the energy dispersion of the penumbra region relies on the LET of the particles. The Stopping and Range of Ions in Matter (SRIM) simulation (SRIM-2013) for the LET of 450 MeV  $^{129}$ Xe $^{23+}$  to C<sub>60</sub> revealed that the average length of the ion trajectory was about 42  $\mu m$  (Fig. S3). Based on our previous studies,  $^{35,36}$  it is estimated that the LET required for nanowire formation is about 8000 eV  $nm^{-1}$ , so the C<sub>60</sub> nanowires in this case are presumed to have reached a maximum length of about 35 µm. However, following the LET penetration depth dependence shown in Fig. S2(b), the radius of the nanowires would not be perfectly uniform. In other words, the nanowires become thinner as the penetration distance of the charged particles deepens, so that the C<sub>60</sub> nanowire radius in this study is smaller as an average than previously reported.

# **2.2** Electrical evaluation of horizontally-aligned nanowires using FET configuration

To evaluate the electrical conduction of the horizontally-aligned nanowires, a field-effect transistor (FET) device was fabricated, as illustrated in Fig. 2(a). Source-drain electrode patterns were defined via photolithography on a Si/SiO<sub>2</sub> gate substrate onto which the aligned nanowires had been deposited. Chromium (2 nm) and gold (50 nm) were subsequently vacuum-deposited as adhesion and conduction layers, respectively. The channel length was fixed at  $L = 5 \mu m$ , while the channel width (W) was varied as W = 200, 500, and 1500  $\mu$ m. The nanowires were aligned precisely in the direction of the channel, and L was chosen to be shorter than the nanowire lengths (>10  $\mu$ m) to ensure full channel coverage. The fluence-dependent currentvoltage (I-V) characteristics measured at gate voltage  $V_G = 0 V$ and  $W = 200 \ \mu m$  are shown in Fig. 2(b). The observed current increased linearly with fluence, indicating that the number of nanowires bridging the source-drain electrodes governs the

conduction. This linear relationship implies a uniform electrical conductivity among the nanowires fabricated by the STLiP technique. It is worth noting that the electrodes were fabricated after nanowire formation via multiple lithographic stepsdevelopment, metal deposition, and lift-off. The maintained linearity of the I-V characteristics suggests that the nanowires exhibit high structural and electrical stability throughout the post-fabrication processes. As shown in Fig. 2(c), the current at  $f = 1 \times 10^{10}$  cm<sup>-2</sup> also increases linearly with W, which is consistent with an increasing number of nanowires bridging the channel. This further supports both the uniform conductivity and the homogeneous spatial distribution of the isolated nanowires. Additionally, as shown in Fig. S4, the current at a fixed source-drain voltage  $(V_{SD})$  is proportional to the number of bridging nanowires. This suggests minimal influence of ion irradiation on the gate insulator beneath the nanowires and confirms that the capacitance of the FET device remained essentially unchanged.

## 2.3. Vertical nanowire devices and heterojunction fabrication via ion beam irradiation

Vertically-aligned C<sub>60</sub> nanowires were fabricated by irradiating the same charged particles at a normal incident angle ( $\theta = 90^\circ$ ). In this configuration, bottom and top electrodes were used to construct vertical nanowire devices. The top electrode was deposited after irradiation to prevent the migration of metal atoms into the organic layer during ion bombardment. The electrical characterization of these vertically aligned nanowire devices (see Supplementary Note) reveals a linear increase in differential conductance with ion-beam fluence (Fig. S5). This behavior stands in sharp contrast to the complete lack of electrical conductance observed in pristine (unirradiated) C<sub>60</sub> thin films. The result suggests that, in the absence of alignment, randomly distributed nanowires in the 2D plane remain electrically isolated within the fluence range used. The average radius of the vertically aligned C<sub>60</sub> nanowires was estimated to be 6.6 ± 0.6 nm.<sup>36</sup> Given their perfectly orthogonal alignment with respect to the substrate, the probability of nanowire overlap can be statistically described using a Poisson distribution based on their 2D cross-sectional area. The

calculated total coverage of ion track cross-sections was approximately 1.4% at f =  $1 \times 10^{10}$  cm<sup>-2</sup>, 12.8% at  $1 \times 10^{11}$  cm<sup>-2</sup>, and 74.6% at  $1 \times 10^{12}$  cm<sup>-2</sup>. The electrical conductance (*G*) of the device can be modeled using:

$$G = \frac{\sigma A}{l}$$
(2),

where  $\sigma$  is the electrical conductivity, A is the effective crosssectional area (i.e., the total ion track coverage), and I is the nanowire length, which is assumed constant across all measurements. Since A is not linearly proportional to f, the apparent linear relationship in conductance observed in Fig. S5 can be rationalized by two possible scenarios:(1) The actual conductive pathway cross-section is significantly smaller than the geometric cross-section, possibly due to a core-clad structure where only the central core is conductive. (2) Conductivity within overlapping regions increases at higher fluences, compensating for the non-linear growth in total coverage. Scenario (1) aligns well with the hypothesis that the C<sub>60</sub> nanowires possess a conductive core surrounded by an insulating shell, a structure that is further supported by the limited inter-nanowire communication observed in horizontally aligned systems. The STLiP technique proves to be highly versatile, particularly for fabricating heterojunction systems organic nanostructures.<sup>35,38–40</sup> In this within study, heterojunction nanowire devices were fabricated using bilayer organic semiconductors: titanium oxide phthalocyanine (TiOPc, 600 nm) and  $C_{60}$  (600 nm), as illustrated in Fig. S6.  $C_{60}$  and TiOPc well-established n-type and are p-type molecular semiconductors, respectively.<sup>40</sup> Upon ion irradiation, vertically aligned nanowire arrays formed within the bilayer films exhibited unidirectional current flow, as seen in the I-V characteristics (Fig. S6), clearly indicating the formation of a p/n heterojunction that acts as a rectifying interface. Notably, this rectifying behavior demonstrates that the energy level alignment of the molecular semiconductors is preserved even after the nanowire-forming polymerization process.

# 2.4. Mechanism of electrical conductivity based on conductive core-clad structure

Based on the conductive core-insulating clad model of the nanowires, the mechanism of electrical conductivity was investigated by analyzing external charge carrier injection into FET devices. The number of nanowires bridging the source and drain electrodes (N) was directly counted using SEM images (Fig. S7(a–j)). For the device fabricated at  $f = 1 \times 10^9$  cm<sup>-2</sup> and W =100  $\mu$ m, N = 14 bridging nanowires were observed. Among them, nanowires 11 through 14 appeared bent or curved. Accounting for their partial conduction, the calibrated effective bridging number was estimated as N = 16.2. The linear *I–V* characteristic shown in Fig. S7(k) yields a total resistance of  $R = 7.9 \times 10^8 \Omega$ , leading to an estimated resistance per single nanowire of: R<sub>single</sub> =  $1.1 \times 10^{10} \Omega$ . Assuming a maximum radius for the conductive core of  $r = 4.6 \pm 0.3$  nm, the upper-limit estimate of the electrical resistivity ( $\rho$ ) is calculated as 0.15  $\Omega$  m. This value is approximately four orders of magnitude lower than that of pure silicon and is comparable to undoped germanium.42 For



**Fig. 3.** Temperature-dependent electrical conduction measurement of  $C_{60}$  nanowires. (a) Electrical resistance of  $C_{60}$  nanowires plotted against temperature. (b)  $I_{DS}$ - $V_{DS}$  curves at different temperature at 50 and 300 K. These measurements were fixed for  $W = 200 \ \mu\text{m}$  and  $f = 1 \times 10^{10} \ \text{cm}^{-2}$ .

comparison, the electrical resistivity of vacuum-evaporated C60 thin films typically ranges from  $10^8$  to  $10^{14} \Omega$  m.<sup>43</sup> Notably, the resistivity of  $C_{60}$  thin films can be significantly reduced by polymerization: UV-induced polymerization yields resistivity as low as 30  $\Omega$  m, and electron-beam-induced polymerization achieves values down to 0.07  $\Omega$  m.<sup>44</sup> The higher conductivity observed in electron beam-treated films is attributed to a higher fraction of "peanut-form" polymer units, in contrast to the "dumbbell-form" structures predominantly formed by UVinduced [2+2] cycloaddition reactions. The surface bonding morphology could not be directly observed from the transmission electron microscopy (TEM) image of C<sub>60</sub> nanowires (Fig. S8). However, both polymer forms are associated with elevated HOMO energy levels and narrow band gaps ( $E_g < 0.35$ ) eV), but theoretical predictions indicate that the "peanut form" can approach  $E_g \approx 0$ , enabling quasi-metallic conduction. In this context, the STLiP-induced linear polymerization of C<sub>60</sub> along ion tracks likely favors the formation of such "peanut-form" units, providing a pathway toward 1D semiconductor nanowires with high electrical conductivity. This is in striking contrast to the 3D homogeneous polymerization of C<sub>60</sub> mediated not only by UV/electron irradiation but also by high temperature and pressure.45,46 While the C60 nanowire resistivity is not as low as that of heavily doped inorganic semiconductors, it is exceptionally low for purely organic, undoped nanostructures with sub-10 nm diameters. This level of conductivity is promising for applications where moderate electrical performance combined with structural alignment and miniaturization is essential, such as in nanoscale sensors, flexible electronics, and organic memory devices.

To further elucidate the carrier transport mechanism in  $C_{60}$ nanowires, temperature-dependent conductivity measurements were carried out using FET devices. As shown in Fig. 3(a), the electrical resistivity increases as the temperature decreases from 300 to 50 K, exhibiting a typical behavior of amorphous organic semiconductors. The same trend was observed upon reheating (Fig. S9), confirming the reversibility of the process. This thermally activated behavior suggests that the  $C_{60}$  nanowires fabricated via this method are amorphous, which is consistent with the inherently low crystallinity of pristine  $C_{60}$  condensed phases and the random nature of their



Fig. 4. Non-contact electrical conduction measurement of nanowires by TRMC method. FP-TRMC profiles ( $\lambda_{ex}$  = 355 nm, photon intensity = 10 mJ cm<sup>-2</sup>) of C<sub>60</sub> nanowire arrays (red: parallel, blue: orthogonal). The inset illustration represents TRMC measurement for horizontally-aligned nanowire arrays. Polarized microwaves were injected with electric field oscillation directions parallel or perpendicular along the nanowire arrays. These measurements were fixed for f =1 × 10<sup>11</sup> cm<sup>-2</sup>.

polymerization and crosslinking processes. The observed conduction is likely governed by hopping transport of localized charge carriers, rather than band conduction.<sup>47</sup> Notably, the I-T characteristics deviate from a linear Arrhenius-type relationship at higher temperatures (~300 K), implying that temperature-dependent hopping mechanisms need to be considered. To analyze this behavior, the nearest-neighbor hopping (NNH) model<sup>48</sup> was applied. As shown in Fig. S10(a), the NNH model fits well in the high-temperature range (250-300 K), but deviates significantly in the low-temperature region (100-250 K). In the NNH framework, charge transport occurs via thermal activation of localized electrons to adjacent vacant sites or deep trap levels near the Fermi level  $(E_F)$ , facilitated by phonon-assisted tunneling. However, at lower temperatures, where phonon contributions become negligible, variable-range hopping (VRH) becomes the dominant transport mechanism. In VRH, carriers hop between more spatially distant localized sites that have minimal energy differences, supported by quantum tunneling.49 To investigate the VRH conduction mechanism, Mott variable-range hopping model with dimensionality parameter d was employed.<sup>50</sup> The model is expressed as:

$$G = G_0 \exp\left(-\left(\frac{T_0}{T}\right)^{\frac{1}{d+1}}\right)$$
(3),

where G is the electrical conductance,  $G_0$  is a fitting constant, T is the temperature, and *d* represents the dimensionality of the charge transport. By fitting the data with d = 1, 2, and 3, it was found that the conductance shows a relatively linear dependence with d = 2 and d = 3, while a clear deviation from linearity appears with d = 1, as shown in Fig. S10(b-d). This indicates that charge transport in these C<sub>60</sub> nanowires occurs in a two- or three-dimensional hopping regime, which implies that the mean free path of the carriers is shorter than the nanowire diameter ( $\sim$  9.2 nm). Furthermore, in the temperature range below 100 K, the conductance becomes independent of the dimensionality parameter d, suggesting the dominance of electric-field-driven transport, where carrier injection and tunneling, rather than thermal activation, play the primary roles.





#### 2.5 Microscopic Charge Transport in C<sub>60</sub> Nanowires via Time-**Resolved Microwave Conductivity**

The microscopic electrical conductivity of C<sub>60</sub> nanowires was further investigated using non-contact time-resolved microwave conductivity (TRMC) measurements,<sup>51-53</sup> as shown in Fig. 4. To enable microwave transmission, horizontallyaligned C<sub>60</sub> nanowire arrays were fabricated on quartz substrates in the same manner as on silicon substrates. As illustrated in Fig. 4(a), TRMC measurements were performed by orienting the nanowire arrays either parallel or orthogonal to the direction of the microwave electric field oscillation. In the parallel configuration, a clear conductivity signal was observed, whereas in the orthogonal configuration, the signal was negligible. This anisotropic response indicates that carrier mobility is highly directional, aligned along the nanowire axis. These findings further confirm the role of the nanowires as primary pathways for electrical conduction, as shown in Fig. 4(b). In the TRMC method, the local motion of charge carriers injected into the nanowires is evaluated based on their response to an external alternating-current electric field (E) from a probing microwave at  $\sim$  9 GHz. The amplitude of the carrier perturbation ( $\Delta x$ ) induced by the oscillating field can be estimated using the linear response theory of diffusive carrier motion, derived from a combination of the Kubo and Einstein-Smoluchowski equations:

$$\Delta x = \left(\frac{\mu k_{\rm B} T}{f_{\rm mw} e}\right)^{\frac{1}{2}} \tag{4},$$

where  $\mu$  is the carrier mobility,  $k_{\rm B}$  is the Boltzmann constant, e is the elementary charge, and  $\omega$  is the frequency of the microwave.<sup>54</sup> The distinct anisotropic nature of electrical conductivity suggests that the local motion of charge carriers is confined by the 1D cross section with the diameter of ~ 9.2 nm. Given  $\Delta x \approx 9.2$  nm, the minimum estimate of  $\mu$  is  $3.5 \times 10^{-5}$  m<sup>2</sup>V<sup>-</sup> <sup>1</sup>s<sup>-1</sup> (0.35 cm<sup>2</sup>V<sup>-1</sup>s<sup>-1</sup>) derived from eq. 4. The recorded maximum value of conductivity in Fig. 4 is  $\phi \Sigma \mu = ~0.3 \times 10^{-9} \text{ m}^2 \text{V}^{-1} \text{s}^{-1}$  at maximum, leading to the photo carrier generation yield of  $\phi$  as 10<sup>-4</sup>. This is in good agreement of free carrier generation yield upon excitation to pristine C<sub>60</sub> in crystalline phase.<sup>55</sup>

## 2.6. Gate Voltage Dependence and FET Characteristics of C<sub>60</sub> Nanowires

Subsequently, the gate voltage ( $V_{GS}$ ) was swept across a range of 0, ±10, ±20, ±30, ±40, and ±50 V, and the corresponding



**Fig. 6.** Electrical conduction property changes due to gas molecule adsorption. *I-V* characteristics ( $I_{DS}$  vs.  $V_{DS}$ ), at  $V_G = 0$ , before (dotted line) and after (solid line) adsorption of nitrobenzene. These measurements were fixed for  $W = 1500 \,\mu\text{m}$  and  $f = 1 \times 10^{11} \,\text{cm}^{-2}$ .

drain-source currents were measured (Fig. 5 and Fig. S11). As shown in Fig. 5(a), under positive gate voltages, the device exhibited a quasi-linear increase in current, which is characteristic of the linear region of FET operation. In contrast, as seen in Fig. 5(b), little change in current was observed under negative gate voltages. Furthermore, when  $V_{DS}$  = +5 V was fixed and the gate voltage was scanned from -50 V to +50 V, the current initially increased and then decreased in the negative gate region (Figs. S12, S13). However, it should be noted that the on/off ratio modulated by the gate voltage was extremely low, as no saturation region was observed in the output characteristics. These behaviors are consistent with those of a depletion-mode n-channel MOSFET,<sup>56</sup> suggesting that the majority conduction carriers in the  $C_{60}$  nanowires are electrons. This observation aligns with the well-known properties of  $C_{60}$  as a typical n-type organic semiconductor, widely used in organic thin-film solar cells due to its high electron affinity.<sup>57</sup> Moreover, C<sub>60</sub> has been reported to exhibit superconductivity and ferromagnetism when combined with alkali metals or other electron-donating species.<sup>58-60</sup> The manifestation of n-type FET behavior in the present system implies that the STLiP method preserves the intrinsic electronic characteristics of the  $C_{60}$ molecules, even after polymerization and high-density integration into nanowire arrays. This is a significant observation, as polymerization processes in organic materials often lead to unpredictable changes in electronic structure. On the other hand, the absence of a well-defined saturation region in the I-V curves (Fig. S11) could be attributed to several factors. These include the presence of contact resistance between the nanowires and electrodes, or damage to the oxide layer on the Si/SiO<sub>2</sub> substrate caused by ion beam irradiation. The latter could particularly influence the shape of the I-V characteristics, causing the quasi-linear region to exhibit a continuous increase rather than saturation. Similar behavior has been reported when the electrical connection between the gate and channel is compromised, leading to a linear-like response rather than full FET behavior.61

Finally, the electrical properties of the  $C_{60}$  nanowires were examined after exposure to nitrobenzene vapor. The nanowirebased FET device was placed in a completely saturated nitrobenzene atmosphere for 10 minutes. Immediately after removal into ambient air, the device's electrical conductivity Journal Name

was measured. As shown in Fig. 6, S14, S15, the drain-current decreased upon nitrobenzene exposure dampareanto de la compara de la comparte de measurement in ambient air. Nitrobenzene is a well-known electron-withdrawing molecule, and since the C<sub>60</sub> nanowires exhibit n-type conduction with electron carriers, it is presumed that the adsorbed nitrobenzene molecules acted as electron traps, reducing carrier density. Interestingly, as shown in Fig. S16-S18, the conductivity of the nanowires was higher in ambient air than in vacuum, which is contrary to typical behavior observed in conventional semiconductor gas sensors. 62,63 In many such systems, oxygen adsorption under atmospheric conditions functions as an electron trap, reducing conductivity. One possible explanation for this discrepancy is that the surface of the C<sub>60</sub> nanowires may already be chemically oxidized, thus reducing their sensitivity to additional atmospheric oxygen. Despite this, the detectable change in conductivity upon nitrobenzene exposure suggests that C<sub>60</sub> nanowires may still serve as viable sensing elements in semiconductor-based gas sensors. The saturated vapor concentration of nitrobenzene is approximately 322 ppm,64 which falls within the typical detection range of commercial gas sensors.

# 3. Conclusions

In this study, we sought to elucidate the conduction mechanism in one-dimensional organic nanomaterials based on  $C_{\rm 60}$ nanowires after evaluating their electrical properties. Ion beam with a freely adjustable irradiation angle was used to fabricate nanowire arrays oriented vertically and horizontally onto the support substrate, respectively, and the devices were prepared for electrical characterization. Grazing incidence of high energy ion beam allows us to utilize efficiently the energy released from the particle to fabricate uniform  $C_{60}$  nanowires with > 10 µm total length, which demonstrates over one order of magnitude higher efficiency of nanowire production in comparison with orthogonal incidence of ion beams, giving vertically aligned nanowire arrays. The C<sub>60</sub> nanowires showed very large electrical conductivity, which was suggested to be due to the special polymerization process of C<sub>60</sub> monomer. From the nanowire FET devices, it was concluded that the conduction carrier of C<sub>60</sub> nanowires is an electron, and the temperature-dependent conduction properties suggest that it is based on a hopping conduction mechanism. As an application, we explored the use of C<sub>60</sub> nanowires in current-sensing gas sensors.

# 4. Experimental

**Materials**: C<sub>60</sub>, rubrene, TiOPc were purchased from Tokyo Chemical Industry (Japan) and used without further purification. *o*-dichlorobenzene were purchased from FUJIFILM Wako Pure Chemical Corporation (Japan) and used without further purification.

Film preparation: Doped-Si (n-type) and quartz glass substrates were cut into 1 cm<sup>2</sup> squares, sonicated in acetone, and then 2-

propanol, dried, and treated via plasma cleaning prior to the use. All thin films were prepared via vapor deposition under  $\sim 10^{-4}$  Pa at a rate of 0.2–0.6 Å s<sup>-1</sup>. The thicknesses of the films were evaluated using a Dektak XT-E (Bruker, Billerica, MA, USA).

**Irradiation and isolation**: <sup>129</sup>Xe<sup>23+</sup> (450 MeV) was generated using a AVF cyclotron accelerator at Takasaki Institute for Advanced Quantum Science, National Institutes for Quantum Science and Technology, Takasaki, Japan. The prepared organic films were exposed to the ion beam in a vacuum chamber (<1 ×  $10^{-4}$  Pa). The number of incident particles was controlled at a fluence of  $10^9$ – $10^{11}$  cm<sup>-2</sup> by setting the exposure time (*s*) and flux (cm<sup>-2</sup> s<sup>-1</sup>) calculated using the beam current, charges of the ions used, and elementary charge. The irradiated films were developed by immersing them in organic solvents, and dried in air.

Monte Carlo method simulation of ion beams: The simulation was performed using SRIM-2013,<sup>65</sup> assuming 10,000 Xe ions (450 MeV) incident normally on a condensed-phase  $C_{60}$  target with a density of 1.72 g/cm<sup>3</sup>. Although the actual experiment used grazing incidence to form horizontally aligned nanowires, orthogonal incidence was adopted in the simulation for simplicity. In this simulation, the  $C_{60}$  target was treated as structurally equivalent across its thin-film and crystalline phases, assuming comparable energy dissipation behavior under energy and the target density, this simplification does not significantly affect the interpretation of energy transfer characteristics.

Morphological characterization of the nanowires: The sizes and shapes of the isolated nanowires were observed using a MultiMode 8 AFM (Bruker, US), JSM-7001F SEM system (JEOL, Japan), and JEM-2100F(G5) TEM system (JEOL, Japan).

**Photolithography:** After spin coating the photoresist AZ1500 on the nanowire substrate after isolation, UV exposure was performed on each electrode pattern. After appropriate processing with developing solution, Ti: 2 nm, Au: 50 nm were deposited by sputtering method. The source-drain electrodes were then created by lifting them off with acetone heated to 100°C.

**Electrical conductivity measurement:** Electrical conductivity measurements were carried out under atmospheric pressure and in a vacuum (<  $10^{-2}$  Pa) by TTPX cryogenic probe station (Lake Shore, Westerville, US) and that at low temperatures (50~300 K) were carried out in a low vacuum (~100 Pa) by CFMS-base-9T (Cryogenic, London, UK).

**TRMC measurement:** TRMC measurements were carried out with probing microwave at 9 GHz, 3 mW. The set of apparatus was described in elsewhere.<sup>66</sup>

# Author contributions

M.N., S.S., M.K., A.T., H.I., A.I., and T.Y. irradiated samples with ion beams. M.N., S.S., M.K., A.T., and H.I. fabricated organic nanowires. M.N. S.S., M.K., and K.K. fabricated  $C_{60}$  nanowire devices. M.N. S.S., M.K., K.K. Y.T., and M.S. evaluated their electrical properties. M.N. wrote the manuscript. S.S. supervised the work and revised the

manuscript. All authors contributed to the discussion  $\sqrt{2}$ , the results and the preparation of the manuscript. DOI: 10.1039/D5NH00228A

# Conflicts of interest

There are no conflicts to declare.

# Data availability

The data that support the findings of this study are available in the main text and Supplementary Information.

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The data that support the findings of this study are available in the main text and Supplementary Information.

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