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CO₂-sensitive inks for the rapid measurement of total viable count (TVC) using micro-respirometry†

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At present, micro-respirometry for measuring total viable count, O₂ μ R-TVC, is based on the time taken, TT, for an inoculum to significantly reduce the dissolved O₂ level (typically from 21% to $\leq 10.5\%$). Here, a simple kinetic model relevant to μ R-TVC is presented which describes the growth of the bacteria from an initial inoculum, N_o , to a maximum level, N_{max} , and concomitant consumption of O₂ and generation of CO₂, in which the half-way time point, $t_{1/2}^*$, corresponds to $N_{max}/N_o = 0.5$, at which point $\%O_2 = \%CO_2 = 10.5\%$. The model shows that it is not possible to reduce the TT in O₂ μ R-TVC below $t_{1/2}^*$, as TT increases above $t_{1/2}^*$ with increasing sensitivity of the O₂ sensor. In contrast, the same model shows that if a CO₂ sensor is used instead, TT can be reduced significantly below $t_{1/2}^*$ and consequently CO₂ μ R-TVC could be made much faster than conventional O₂ μ R-TVC. To test this model prediction, a range of colourimetric CO₂ sensors of varying sensitivity, α , were prepared and used to make CO₂ μ R-TVC measurements. The results confirm that the greater the sensitivity of the sensor, the shorter the TT, as predicted by the kinetic model. Two CO₂ indicators, one of moderate sensitivity and one of high sensitivity were used to generate straight-line $\log(CFU\ mL^{-1})$ vs. TT calibration plots, which can then be used to determine the unknown TVCs of subsequent samples. The future of CO₂ μ R-TVC as a possible new, faster alternative to conventional O₂ μ R-TVC is discussed briefly.

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1. Introduction

The measurement of the total viable count of aerobes, TVC, (units: colony forming units, CFU mL⁻¹) is a core feature of microbiological research and plays a key health and safety role in many sectors, including in the food and drinks industries, as well as in healthcare and environmental monitoring.¹ TVC is usually measured using the aerobic plate counting method, APC, which is laborious, time consuming and slow, typically requiring up to 72 h to produce results.^{2,3} Consequently, there is considerable interest in developing faster, more cost-effective alternatives that, unlike APC, are amenable to automation. One such alternative is micro-respirometry, μ R.⁴

In μ R for measuring TVC, *i.e.*, O₂ μ R-TVC, the level of dissolved O₂ is monitored as a function of incubation time, t . The measurement of O₂ is usually carried out using an O₂ sensor which employs a phosphorescent dye, D, the excited-state lifetime of which is quenched by molecular oxygen. The

relationship between the measured excited-state lifetime, τ , and the ambient oxygen concentration, $\%O_2$, is described by the Stern–Volmer equation,

$$\tau/\tau_o = 1 + K_{sv}\%O_2 \quad (1)$$

where τ and τ_o are the lifetimes of D in the presence and absence of O₂, respectively and, K_{sv} , the Stern–Volmer constant, is equal to the product, $\tau_o \cdot k_q$, where k_q is the rate constant associated with the quenching of the excited state of the dye by O₂. Usually, k_q depends primarily on the permeability of O₂ in the polymer which encapsulates the dye, whereas τ_o is an intrinsic property of the dye itself.

Typically, the dye used in O₂ μ R-TVC is a Pt porphyrin, such as Pt(II) tetraphenyl tetrabenzoporphyrin (PtBP), encapsulated in a polymer such as polyvinyl butyral (PVB), and has a luminescent lifetime of *ca.* 50 and 21 μ s in the absence and presence of air, respectively, giving the sensor a K_{sv} value of 0.071% O₂⁻¹.⁵ In O₂ μ R-TVC, τ is monitored as a function of incubation time, and the threshold time, TT, is recorded when the value of τ reaches its midpoint, *i.e.*, when $\tau = (\tau_o + \tau_{air})/2$, as the bacteria respire and deplete dissolved O₂ in the growth medium. In O₂ μ R-TVC, it is found that

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$\log(\text{TVC})$ of the bacterium under test is proportional to TT, and this feature is used to construct a $\log(\text{TVC})$ vs. TT calibration graph which can then be used to determine the TVC of any subsequent test sample used to inoculate the growth medium, *via* its measured value of TT.⁵ Note that in O_2 $\mu\text{R-TVC}$, eqn (1) is not usually used to calculate the $\% \text{O}_2$, instead it is sufficient to use the midpoint lifetime value, $\tau = (\tau_o + \tau_{\text{air}})/2$, to identify the value of TT.

When compared to the traditional APC method for measuring TVC, O_2 $\mu\text{R-TVC}$ is relatively rapid (usually < 12 h). Additionally, unlike APC, it is amenable to automation and thus commercial TVC-measuring systems based on O_2 $\mu\text{R-TVC}$ have been developed.⁶ However, although relatively fast, the speed of measurement in O_2 $\mu\text{R-TVC}$ is limited by the fact that TT corresponds to the time taken for the dissolved O_2 concentration to drop significantly, from its initial value of 21% (as the initial inoculum/growth medium is air saturated) to typically $\leq 10.5\%$. This marked drop in $\% \text{O}_2$ only occurs when the bacterial load in the growth medium has increased substantially, typically to $\geq 5 \times 10^7$ CFU mL^{-1} . It follows that for any aerobe used in O_2 $\mu\text{R-TVC}$, the measured value of TT associated with any inoculum (like 10^4 CFU mL^{-1}) is limited by the bacterium's growth kinetics and so cannot be reduced significantly by increasing the sensitivity of the O_2 sensor.⁵

The above feature can be simply demonstrated using a kinetic model based on the often-cited continuous logistic equation for bacterial growth kinetics,⁷ which assumes that the rate of growth, $dN(t)/dt$, at any time, t , is proportional to both the size of the population, $N(t)$, and the remaining material resources in the growth medium. The integrated form of the continuous logistic rate equation is,

$$N(t) = N_{\text{max}}/[1 + A^* \exp(-kt)] \quad (2)$$

where N_{max} is the maximum number of bacteria the growth medium can finally support, $A^* = (N_{\text{max}}/N_o - 1)$, k is a proportionality constant, and N_o is the population of the bacteria at $t = 0$.⁷ If we assume, for simplicity, that in O_2 $\mu\text{R-TVC}$ the observed variation in the $\% \text{O}_2$ dissolved in the growth medium with incubation time has a profile which mirrors that of the $N(t)$ vs. t bacteria growth profile described by eqn (2), then it is possible to derive the following simple expression for the observed variation in $\% \text{O}_2$ with respect to the unitless time parameter, t^* ,

$$\% \text{O}_2 = 21(1 - 1/[1 + A^* \exp(-t^*)]) \quad (3)$$

where t^* is $= kt$ and assuming that at $t = 0$, $\% \text{O}_2 = 21\%$. Mirror image plots of the variation in $N(t)$ and $\% \text{O}_2$ vs. t^* , calculated using the kinetic model eqn (2) and (3), respectively, are illustrated in Fig. S1 in the ESI† file, based on N_o and N_{max} values of 10^4 and 10^8 CFU mL^{-1} .

Using the kinetic model, it can be shown that in O_2 $\mu\text{R-TVC}$, when the lifetime, τ , of the O_2 sensor reaches its half-way value, $(\tau_o + \tau_{\text{air}})/2$, at the associated threshold

time, t_{TT}^* , the corresponding $\% \text{O}_2$ is given by the following expression,

$$\% \text{O}_2(\text{TT}) = 21/(2 + 21K_{\text{sv}}) \quad (4)$$

Consequently, eqn (3) and (4) of the above kinetic model can be used to illustrate the effect of changing the sensitivity, K_{sv} , of the O_2 sensor on t_{TT}^* , the TT measured in O_2 $\mu\text{R-TVC}$. Reassuringly, the model also predicts that, for any O_2 sensor, *i.e.*, any K_{sv} value, the log of the initial inoculum, $\log(N_o)$, is directly proportional to t_{TT}^* , as is found in practice in O_2 $\mu\text{R-TVC}$; see Fig. S2 and S3 in the ESI†. Thus, the model shows that the classic calibration straight line plot of $\log(\text{CFU mL}^{-1})$, *i.e.*, $\log(\text{TVC})$, vs. TT, which underpins O_2 $\mu\text{R-TVC}$, is entirely consistent with the bacterial growth kinetics described by eqn (1).^{7,8}

In a simple model calculation, it was assumed that N_o and N_{max} were 10^4 and 10^8 CFU mL^{-1} , respectively, and eqn (3) was used to calculate the variation of $\% \text{O}_2$ vs. t^* illustrated in Fig. 1. As expected, the profile shows that after the usual lag phase associated with bacterial growth, there is a rapid drop in the level of dissolved O_2 as the bacteria enter their exponential growth phase. The $\% \text{O}_2$ vs. t^* data in Fig. 1 and eqn (4) were then used to predict the variation in TT in O_2 $\mu\text{R-TVC}$, t_{TT}^* , for sensors with sensitivities (K_{sv}) ranging from 0.01 to $0.49\% \text{O}_2^{-1}$. This range corresponds to using O_2 -sensitive dyes entrapped in the same polymeric medium, with τ_o values spanning the experimentally relevant range of 7 to 350 μs . The resulting plot of the K_{sv} vs. t_{TT}^* is illustrated in Fig. 1 by the broken red line.

The K_{sv} vs. t_{TT}^* plot illustrated in Fig. 1 (broken red line) shows that as the sensitivity of the O_2 sensor increases, the value of t_{TT}^* rises above a minimum value of $t_{1/2}^*$, at which $N_o/N_{\text{max}} = 0.5$ and $\% \text{O}_2 = 10.5\%$. This plot illustrates the general feature of O_2 $\mu\text{R-TVC}$, that for any given inoculum, the measured TT value is always greater than $t_{1/2}^*$ and increases with increasing O_2 sensor sensitivity.⁵

In contrast to the above, when the O_2 sensor is replaced with a CO_2 sensor, as in CO_2 $\mu\text{R-TVC}$, the same kinetic model predicts that TT values can fall below $t_{1/2}^*$. This suggests that, by employing highly sensitive CO_2 sensors, CO_2 $\mu\text{R-TVC}$ could enable significantly faster TVC measurements than O_2 $\mu\text{R-TVC}$. It is worth noting that CO_2 $\mu\text{R-TVC}$ is a relatively new technology, and most recent reviews of CO_2 sensors focus on their applications in food packaging.^{9,10} In contrast, fluorescence-based O_2 sensors are very well established and widely used in fields such as environmental monitoring, biomedical science and food packaging, as highlighted in two recent reviews.^{11,12} Consequently, unlike the emerging CO_2 $\mu\text{R-TVC}$ approach, O_2 $\mu\text{R-TVC}$ is a well-established technique that continues to attract academic research.^{8,13}

The very short TT values predicted for CO_2 $\mu\text{R-TVC}$ represent a significant advantage over its established, commercial O_2 $\mu\text{R-TVC}$ counterpart, as it implies that, for the same bacterial sample under test, CO_2 $\mu\text{R-TVC}$ has the



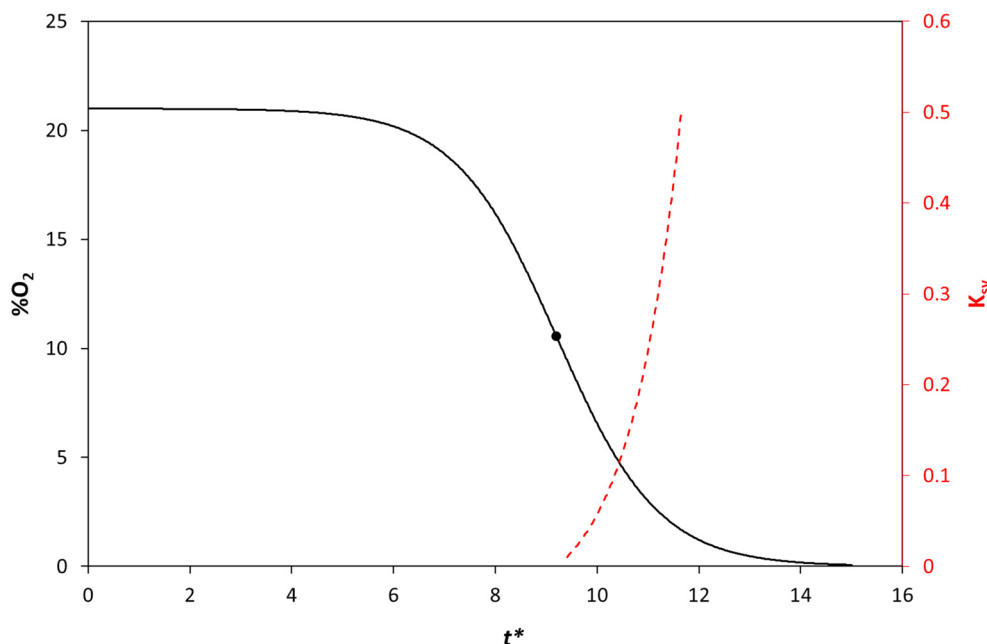


Fig. 1 Plot of %O₂ vs. unitless time parameter t^* , calculated using eqn (3), assuming N_{\max} and N_o are 10^8 and 10^4 CFU mL⁻¹, respectively. The broken red line is a plot of the variation in t_{TT}^* for a series of O₂ sensors with different K_{SV} values, calculated using eqn (3) and (4). The black point marks the t^* value (9.2), = $t_{1/2}^*$, when $N_o/N_{\max} = 0.5$ and %O₂ = 10.5%.

potential to measure TVC much more rapidly. O₂ μ R-TVC is already attracting significant interest, as it has been shown to be much faster (typically 3–4 \times) than the gold-standard APC method that is currently employed by most laboratories to measure TVC. Like O₂ μ R-TVC, and in contrast to APC, CO₂ μ R-TVC can be readily automated, is inexpensive and does not require significant technical support nor a large amount of plasticware. As such, CO₂ μ R-TVC has strong potential as a high throughput, ultra-rapid methodology for TVC determination. In this paper, a simple kinetic model is used to demonstrate that the TT in CO₂ μ R-TVC can be reduced significantly by increasing the sensitivity (α) of the CO₂ sensor, and this prediction is validated using a range of easily fabricated CO₂ sensors spanning a wide range of sensitivities. The results indicate that CO₂ μ R-TVC has the potential to become a leading technique for rapid TVC measurement.

2. Experimental

2.1. Materials

Elastosil® A07 silicone rubber was purchased from Wacker (Munich, Germany). Tyvek® envelopes (A4, 55 gsm, 0.143 mm thickness) (DuPont, Delaware, U.S.) were purchased from Amazon (Washington, U.S.). The 25 μ m LDPE film used to heat-seal the CO₂ sensors was purchased from Goodfellow (Cambridge, UK). KWIK STIK stock cultures of *Escherichia coli* ATCC 8739 (*E. coli*) were obtained from Microbiologics (St Cloud, MN, USA). All the gases and gas mixtures used in this work (such as compressed air, CO₂, Ar, 0.1%, 1%, 2%, 5% and 25% CO₂ in air) were purchased from BOC (Surrey, UK)

and were of the highest purity available. The water used to make up the aqueous solutions was high purity, doubly distilled and deionised. The Luria–Bertani broth (LB) growth medium was purchased from Sigma-Aldrich. Details regarding the preparation and bacterial load measurements, made using the plate counting method, and carried out in triplicate, are described elsewhere.^{2,5,14,15}

2.2. Preparation of CO₂ sensors

Two different types of colourimetric CO₂ sensor were used in this study, namely ones in which the polymeric dye-encapsulating medium was either, (i) solvent-soluble silicone or (ii) water-soluble hydroxypropyl cellulose (HPC). A typical solvent-based sensor ink was prepared by dissolving 0.012 g of the pH indicator dye in 1 mL of a tetraoctylammonium hydroxide (TOAH) solution (20 wt% in MeOH). 3 g of Elastosil® A07 silicone rubber were then added to 1 mL of the above dye solution, along with 0.5 mL toluene. The final solution was stirred at room temperature overnight to ensure all the components were dissolved and then stored in a fridge. A typical water-based ink was prepared by dissolving 0.1 g of the dye in a solution comprising 2.5 mL of deionised water and 1 mL tetrabutylammonium hydroxide (TBAH) (40% in water). To 2 mL of this solution were added 10 g of a 10 wt% aqueous solution of HPC, 1.5 g glycerol and 1 mL of the TBAH solution, and the final solution stirred at room temperature for 1 h before being stored in a fridge. Other work showed that a thymol blue (TB) ink, in which the silicone polymer was replaced by ethyl cellulose, was particularly CO₂ sensitive, and so a sensor based on this



solvent-based ink, referred to henceforth as TB†, was also assessed as part of this study. The TB† sensor ink was prepared by dissolving 0.1 g of the dye in a solution comprising 1 mL of methanol and 1 mL TOAH solution (20 wt% in MeOH). 5 g ethyl cellulose (10% in toluene) were then added to 2 mL of the above dye solution, as well as 1 mL tributyl phosphate, and the final solution stirred at room temperature for 1 h before being stored in a fridge.¹⁶

Before use, each type of ink taken from the fridge was allowed to warm up to room temperature, 20 °C, (15 min) before being spread evenly on Tyvek (which provided a white, gas-permeable background support substrate) using a K-Bar No. 3 ink spreader.¹⁷

For each ink, the corresponding CO₂ sensor was prepared by cutting a small square, *ca.* 5 mm, of the ink-coated Tyvek film and placing it between two 1 cm square layers of the 25 µm LDPE film. This sensor 'sandwich' was then heat-sealed using a heat press (VEVOR, London, UK) operated at 110 °C for 1 min. A wide range of such 'sandwich' LDPE/CO₂ sensors were prepared in this way using both the solvent- and water-based inks, each incorporating one of the following pH-sensitive dyes – cresol red (CR), *m*-cresol purple (MCP), α -naphtholphthalein (NP), xylene blue (XB), thymol blue (TB), *o*-cresol purple (OCP) and thymolphthalein (TP). The chemical structures and key properties (*pK_a* value, absorption maxima of the protonated, HD, and deprotonated, D[−], forms) of these dyes are given in S2 in the ESI.† Each heat-sealed LDPE layer acts as a gas-permeable but ion-impermeable barrier which prevents interference from any non-gaseous, usually ionic, species in the growth medium. Photographs of a typical 1 cm square, heat-pressed (and so LDPE covered), CO₂ sensor are shown in S3 of Fig. S4 of the ESI,† showing a XB-silicone sensor in the presence and absence of CO₂, where its respective colour is blue and yellow.

The stability exhibited by these CO₂ sensors is demonstrated in Fig. S5 in the ESI,† which shows a plot of the unchanging measured apparent absorbance, *A'*, of a XB-silicone sensor held in the LB growth medium at 30 °C over a period of 14 days. Other work showed that its sensitivity also remained unchanged over this period. Although volatile organics, such as methane, are not expected to be generated by the *E. coli* bacterium under test, other work showed that such a gas, which is not acidic nor very reactive, had no effect on the sensor's performance, see Fig. S6 in the ESI.†

2.3. Sensor placement and use in a typical CO₂ µR-TVC run

In all the bacterial studies reported here, the CO₂ sensor under test was placed at the bottom of a 15 mL conical (Falcon®) tube, to which was then added 9 mL of the sterile growth medium (LB broth), with an initial pH of 7. The run was initiated by adding 1 mL of an *E. coli* dispersion of known bacterial load (*e.g.*, 10⁴ CFU mL^{−1}), at which point the Falcon® tube was sealed and placed in an incubator set at 30 °C, and the XB/silicone sensor then photographed as a

function of incubation time, *t*, over a period of 16 h. A schematic illustration of a typical, inoculated, sealed Falcon® tube is illustrated in Fig. S7(a) in the ESI.† Usually, several different inoculations, covering the range 10¹ to 10⁸ CFU mL^{−1} in tenfold steps, were prepared in this way and all the tubes loaded at the same time in the incubator and then photographed at regular hourly intervals as a function of *t*, see Fig. S7(b) in the ESI.†

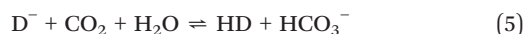
As illustrated in Fig. S7(a),† the CO₂ sensor is placed with the sensor film facing the wall of the clear Falcon® tube so that it can be easily photographed and to prevent interference from any scattering or highly coloured species, which are obscured by the white Tyvek supporting substrate. The high gas permeability of the latter ensures the CO₂ sensor responds promptly to the any change in the %CO₂ dissolved in the growth medium on the non-indicator side of the Tyvek.

2.4. Other methods

All photography was carried out using a Canon EOS 700D digital camera (Canon Inc., London, UK) with a D65 daylight lamp as the illumination source, and each recorded digital image of a colourimetric CO₂-sensitive sensor was processed for its red, green, and blue colour space values (*i.e.*, RGB values) using the freely available processing software, ImageJ,¹⁸ from which a value for the apparent absorbance, *A'*, of the sensor was derived.^{19,20} When determining the sensitivity of the CO₂ sensors, α , the sensor was fixed in a glass gas cell and purged with the different CO₂ gas mixtures of known composition for 15 min, to ensure a full colour change was achieved, before the digital photograph of the sensor was taken.

3. Theory

Most colourimetric CO₂ sensors, including those used in this work, employ a pH indicator dye with protonated, HD, and deprotonated, D[−], forms that exhibit different colours. Thus, exposure to CO₂ causes a reversible colour change in the dried ink film due to the following equilibrium reaction,



Based on the above reaction, it can be shown that,

$$R = [HD]/[D^-] = (A_0 - A)/(A - A_\infty) = \alpha \cdot x\%CO_2 \quad (6)$$

where *R* is the ratio of the concentration of HD and D[−], respectively, *A*₀ and *A*_∞ are the absorbances of the sensor film in the absence (usually under Ar) and presence of a vast excess (usually 1 atm = 100% CO₂) of CO₂, respectively, and *A* is the absorbance of the film when the ambient CO₂ level is *x*%. As noted earlier, the parameter α (units: %CO₂^{−1}) represents the sensitivity of the CO₂-sensor film, the inverse of which corresponds to the %CO₂ at which the film is half-way through its colour change, when [HD]/[D[−]] = 1.



In CO₂ μ R-TVC, the threshold time, TT, is defined as the time at which the %CO₂ reaches $1/\alpha$, the half-way colour change point. As in O₂ μ R-TVC, the value of $\log(\text{CFU mL}^{-1})$ is found to be directly proportional to TT for a given inoculum.²¹ Since α is primarily determined by the reciprocal of the dye's acid dissociation constant, K_a , CO₂ indicator films with a wide range of sensitivities can be made by using pH indicator dyes with varying pK_a values ($pK_a = -\log(K_a)$).

In a modified version of the kinetic bacterial growth model outlined earlier, it is assumed that the %CO₂ generated at any time t mirrors the %O₂ consumed, and is described by the simple expression, %CO₂ = 21 - %O₂. It follows that the model predicted variation in %CO₂ generated as a function of incubation time is described by,

$$\%CO_2 = 21/[1 + A^* \exp(-t^*)] \quad (7)$$

Thus, eqn (7) was used to generate the plot of %CO₂ vs. t^* illustrated in Fig. 2. From this data, the threshold time t_{TT}^* (at which point the %CO₂ = $1/\alpha$) was calculated for a range of α values, spanning 7 to 0.14% CO₂⁻¹, reflecting experimentally reasonable sensor sensitivities. The resulting α vs. t^* curve is also plotted in Fig. 2 as the broken red line.

A comparison of the model-predicted K_{sv} vs. t_{TT}^* and α vs. t_{TT}^* profiles in Fig. 1 and 2, respectively, for the O₂ μ R-TVC and CO₂ μ R-TVC systems, highlights a key advantage of the CO₂ μ R-TVC approach. Specifically, by employing highly sensitive CO₂ indicators, the value of t_{TT}^* can be reduced well below the point at which $N(t)/N_{\max} = 0.5$, %CO₂ = %O₂ = 10.5% and $t = t_{1/2}^*$. Crucially, this suggests that CO₂ μ R-TVC, when implemented with high-sensitivity sensors, has the

potential to achieve significantly faster TVC measurements than have been possible so far with conventional O₂ μ R-TVC systems.

4. Results and discussion

The following two sections describe, respectively, how the sensitivity, α , of a typical CO₂ sensor was determined and how this sensor was then used to measure TT in a typical CO₂ μ R-TVC experiment. In these sections, the example sensor employed was a solvent-based XB/silicone sensor; the α and TT values of all the other CO₂ sensors were then determined the same way.

4.1. Measurement of the sensitivity of a CO₂ sensor

The sensitivity of a typical CO₂ sensor, in this case a XB/silicone sensor, was measured at room temperature (20 °C) by recording its colour photographically in the presence of different %CO₂/Ar mixtures of known composition, ranging from 0–100%, the results of which are illustrated in Fig. 3(a).

Previous work by this group has demonstrated that digital colour analysis (DCA) of a CO₂ colourimetric sensor can be used to generate apparent absorbance, A' , values which are directly proportional to the actual absorbance, A . As such, A' can be used as a direct replacement for A in eqn (6) to calculate a R value for the %CO₂ value under test, based on apparent (colour-based) values rather than actual (spectrophotometric-based) absorbance values.¹⁹ In this work, for each %CO₂ gas mixture tested, the red component, RGB (red), was extracted from the Red–Green–Blue (RGB)

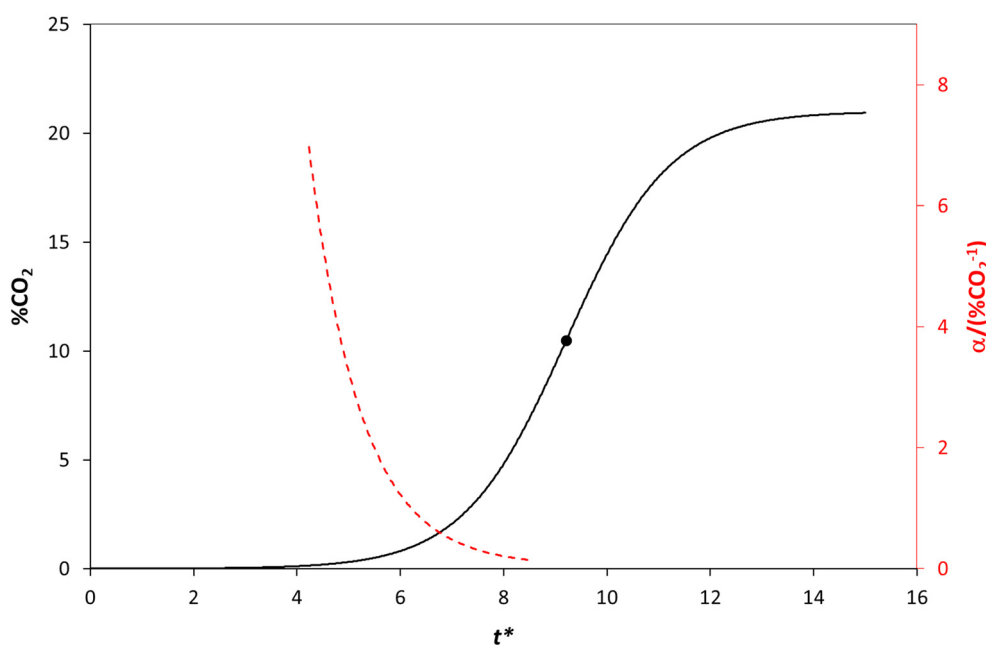


Fig. 2 Plot of %CO₂ vs. unitless time parameter t^* , calculated using eqn (7), assuming N_{\max} and N_0 are 10^8 and 10^4 CFU mL⁻¹, respectively. The broken red line is a plot of the calculated variation in t_{TT}^* for a series of CO₂ sensors with different sensitivity, α , values spanning the range 0.14 to 7% CO₂⁻¹. The black point marks t^* value (9.2) when $N_0/N_{\max} = 0.5$ and %CO₂ = %O₂ = 10.5%.



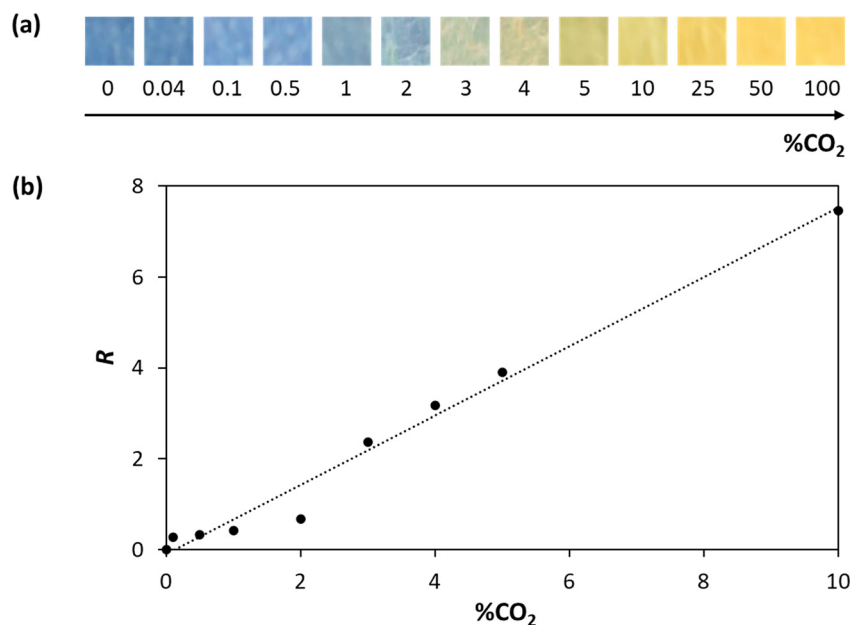


Fig. 3 (a) Photographs of the XB/silicone indicator in air at room temperature (20 °C), when exposed to different levels of %CO₂ and (b) subsequent plot of the RGB-based data in (a) in the form of *R* vs. %CO₂, where *R* was calculated using the apparent absorbance (*vide infra*), *A'*, values and eqn (6), and where the *A'* values were determined *via* DCA of the photos in (a), with the *A'*₀ and *A'*_∞ values, 0.90 and 0.01, respectively, taken as the values of *A'* in the absence and presence of 100% (1 atm) of CO₂, *vide infra*.

profile of the sensor's image. The corresponding value of *A'* was then calculated using the following expression,

$$A' = \log(255/\text{RGB}(\text{red})) \quad (8)$$

The subsequent straight-line plot of *R* vs. %CO₂ for the XB/silicone sensor, derived from the images in Fig. 3(a), is illustrated in Fig. 3(b). This yielded a sensitivity (or α) value of *ca.* 0.76% CO₂⁻¹, indicating a midway colour transition value (= 1/ α) of *ca.* 1.3% CO₂.

The reproducibility and accuracy of a typical CO₂ sensor was tested using the same method as described in Fig. 3, using fixed mixture calibration gases, comprising, 0 (argon) and 0.1, 1, 5, 25 and 100% CO₂ in air, to evaluate ten XB/silicone sensors in terms of their respective, *A'*₀, *A'*_∞ and α values. The results of this work are illustrated in Fig. S8 in the ESI† and reveal little variation in all three of these key parameters, with $\alpha = 0.74 \pm 0.04$ (5.4%) %CO₂⁻¹. All the CO₂ sensors tested exhibited similar, small variances in these parameters, indicating the sensors have a good degree of accuracy and reproducibility for measuring CO₂.

Finally, the 90% response time, *t*(90)_i, and recovery time, *t*(90)_r, of the XB/silicone CO₂ sensor at 20 °C were determined by monitoring *A'* as the sensor was cycled between air and 5% CO₂. The results of this work are illustrated in Fig. S9 in the ESI† from which *t*(90)_i and *t*(90)_r values of 2.8 and 7.1 min were calculated, respectively. These values are typical of all the CO₂ sensors tested, and appropriate for use in %CO₂ μ R-TVC, since the colour

transition due to the exponential growth phase typically occurs over 1–2 h.

4.2. Measurement of TT in a typical μ R-TVC run using a CO₂ sensor

The same protocol as used in O₂ μ R-TVC for measuring the TT in a typical micro-respirometry run was employed in this CO₂ μ R-TVC study, using the CO₂ sensors described in section 2.2.⁵ In a typical experiment, an inoculum of 10⁴ CFU mL⁻¹ *E. coli* was added to the Falcon® tube containing the XB/silicone sensor, which was then photographed as a function of incubation time, *t*. A selection of these photographic images is shown in Fig. 4(a), illustrating the colour change of the initially blue indicator to yellow over time as bacterial growth produced increasing amounts of CO₂. DCA of these images, based on eqn (8), was used to generate the apparent absorbance, *A'*, vs. *t* data plotted in Fig. 4(b). As expected, the plot exhibits initially little change in colour (the incubation period), followed by a period of rapid colour change as the initial bacterial load in the Falcon® tube grew exponentially.

Although it is possible to calculate the dissolved level of %CO₂ in the growth medium at any time *t* from the calculated value of *A'* using eqn (6), this is an additional and unnecessary step, just as it is unnecessary to calculate the %O₂ from the recorded lifetime values in O₂ μ R-TVC. Instead, in CO₂ μ R-TVC, the value of TT is taken as the midpoint of the sensor's colour change, *i.e.*, when *A'* = (*A'*₀ + *A'*_∞)/2. This point is indicated by the broken red lines in Fig. 4(b). As will



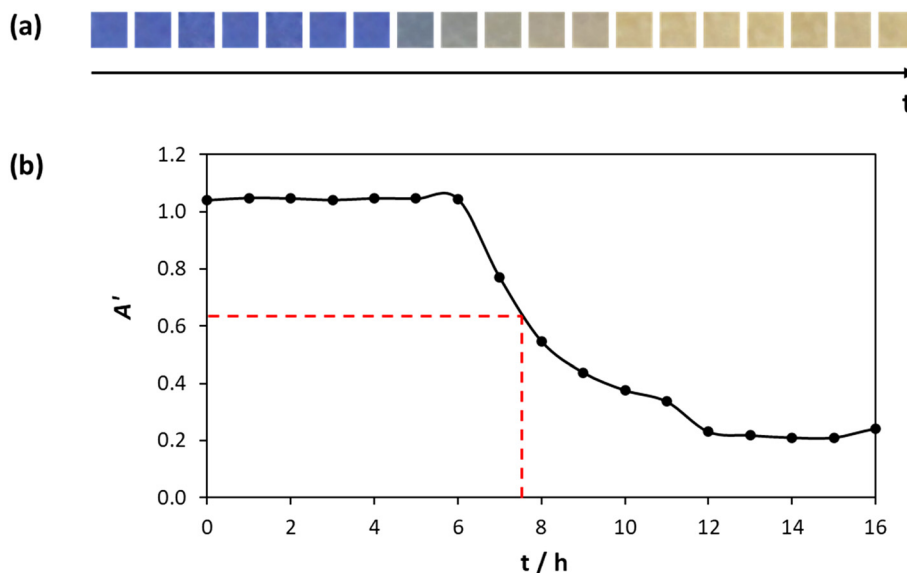


Fig. 4 (a) Photographs of the XB/silicone indicator in a typical CO_2 $\mu\text{R-TVC}$ experiment using a 10^4 CFU mL^{-1} inoculum of *E. coli* and (b) plot of the results of DCA analysis of the images in (a) in the form of A' vs. t . The red, broken horizontal and vertical lines highlight the time point (TT) when the sensor is half-way through its colour change.

be shown later, repeating this experiment across a range of known bacterial loads yields a linear calibration curve of $\log(\text{CFU mL}^{-1})$ vs. TT, which can then be used to determine the TVC of unknown samples. As noted earlier, all microbiological assays were carried out in triplicate and the average value taken. In all cases, the standard deviation was $\leq 10\%$, which is significantly lower than that typically reported for the APC method (18% for counts above 30).^{22,23} Previous work using 3D-printed CO_2 sensors has demonstrated that CO_2 $\mu\text{R-TVC}$ is statistically equivalent to O_2 $\mu\text{R-TVC}$,²¹ which itself has been shown to be equivalent to the gold-standard APC method.²⁴

The repeatability of the CO_2 sensors in CO_2 $\mu\text{R-TVC}$ was tested by making ten XB/silicone sensors and running the same micro-respirometry experiment as outlined above, see Fig. 4. The results, illustrated in Fig. S10 in the ESI,[†] show a series of near superimposable A' vs. t curves, with an average TT of 7.9 ± 0.2 h (ca. 2.5%). This variance is comparable to that reported for 3D-printed CO_2 sensors (2.4%) and commercial O_2 sensors (3.0%) in $\mu\text{R-TVC}$ applications.^{21,24}

Sensor durability and stability were also assessed by testing the performance of a single XB/silicone sensor held in the same (un-inoculated) growth medium on five consecutive days at 30 °C. As shown in Fig. S11 in the ESI,[†] the values of A'_0 , A'_∞ and α remain unchanged over five consecutive days, indicating no loss in sensitivity. These findings are consistent with the results presented in Fig. S5,[†] which showed stable A'_0 values over a 14-day period.

4.3. The relationship between TT and CO_2 sensor sensitivity, α

All CO_2 indicators prepared in this work were initially characterised and tested as described in sections 4.1 and 4.2.

These analyses yielded values for sensitivity (α) and threshold time (TT) using an initial *E. coli* load of 10^4 CFU mL^{-1} , and the corresponding colour change profiles over time are given in Table 1. Although most of the CO_2 sensors tested produced striking colour changes, the phthalein dye-based sensors (OCP and TP*) exhibited paler colours post heat-sealing, appearing somewhat washed out. Additionally, these phthalein-based indicators showed reduced stability compared to the others and required 1–2 mL of extra base to be added to the standard ink formulation to produce effective sensors, see Table 1. Despite these limitations, the phthalein indicators were still usable. Notably, the TP*-based sensor was found to be the most sensitive of all CO_2 sensors tested, and thus potentially the fastest for total viable count (TVC) measurements. However, its poor stability remains a significant barrier to routine application.

As predicted by the kinetic model (see Fig. 2), for a fixed bacterial load, such as 10^4 CFU mL^{-1} used in this work, TT should decrease with increasing CO_2 sensor sensitivity. This trend is supported by the plot of the data in Table 1 in the form of TT vs. α , illustrated in Fig. 5, which shows a clear linear relationship with a negative gradient. A t -test analysis comparing the slopes of the TT vs. α regression lines for the solvent- and water-based sensors found no statistically significant difference between them ($P = 0.46$).

The plot shows that, as predicted by the kinetic model, the value of TT can be markedly reduced by increasing the sensitivity (α) of the CO_2 sensor, thereby allowing much faster TVC measurements in CO_2 $\mu\text{R-TVC}$. This is in direct contrast to O_2 $\mu\text{R-TVC}$, where both model (Fig. 1) and experimental data⁵ show that TT increases with O_2 sensor sensitivity (K_{SV}) and is always greater than $t_{1/2}^*$. The results in Fig. 5 suggest that using a very sensitive CO_2 sensor



Table 1 Summary of results for the CO₂ sensors when assessed for sensitivity and TT value

Dye	pK _a	α (%CO ₂ ⁻¹)	TT (h)	Hourly photographic images of the sensor when inoculated with 10 ⁴ <i>E. coli</i>
Solvent-based indicators				
CR	8.2	0.09	9.0	
MCP	8.3	0.22	7.9	
NP	8.5	0.66	7.6	
XB	8.9	0.76	7.5	
TB	8.9	0.98	6.9	
TB†	8.9	1.16	6.0	
Water-based indicators				
CR	8.2	0.02	9.0	
MCP	8.3	0.06	8.9	
NP	8.5	0.19	8.8	
XB	8.9	0.41	8.5	
TB	8.9	0.48	7.7	
OCp ^b	9.4	0.90	6.8	
TP* ^a	10.0	1.91	4.1	

^a An extra 1 mL of base was added to standard ink formulation. ^b An extra 2 mL of base was added to standard ink formulation. Photographs recorded every 30 minutes for TP* indicator. TB† refers to the TB/Ethyl cellulose (EC)/TOAH ink-based sensor.

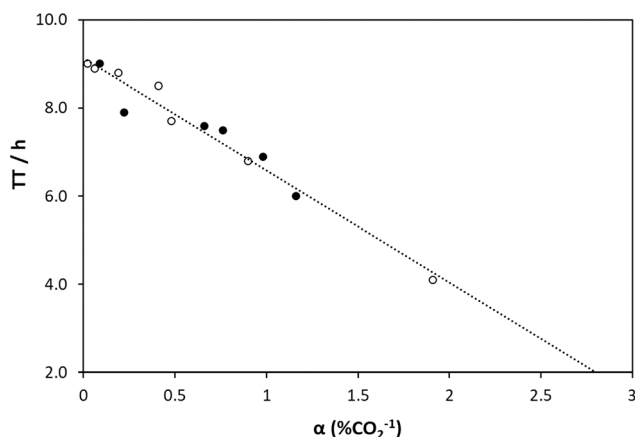


Fig. 5 Plot of TT vs. CO₂ sensor sensitivity (α) using data taken from Table 1. The open and closed circles refer to water and solvent based CO₂ sensors, respectively. The gradient and intercept of the line of best fit to all the data are -2.54 ± 0.16 and 9.13 ± 0.12 , respectively.

could enable TVC to be measured much faster (possibly in minutes rather than hours) than is currently possible with conventional O₂ μ R-TVC, which itself is much faster than the standard APC method. This is very promising since CO₂ μ R-TVC, like O₂ μ R-TVC, is amenable to automation and so capable of measuring the TVC of many samples at the same time. Finally, the x-intercept value of the line of best fit to the data in Fig. 5 suggests that a sensor with an α value $\geq 3.6\%$ CO₂⁻¹ would be capable of detecting CO₂ production during the lag phase of bacterial growth, when the bacteria are respiring but not yet multiplying rapidly.

For simplicity, the kinetic model described in section 3 assumes that all the CO₂ generated by the bacteria appears as dissolved CO₂ in the growth medium, which, in practice is unlikely. However, the model also shows that the shape of the profile would be identical to that predicted by the model (see Fig. 2) if the pH of the growth medium remained constant during a run, as might be achieved using a pH buffer. For example, if the pH of the growth medium stayed at pH 7 through a kinetic run, although only 18% of the model predicted %CO₂ would appear as dissolved CO₂, the shape of the actual %CO₂ vs. t run would be the same as that illustrated in Fig. 2, but with all the model predicted %CO₂ values multiplied by 0.18.

In this work, no additional pH buffer was added, and the pH was found to remain at pH 7 for *ca.* 6 h before dropping to pH 6 after 10 h, as illustrated in Fig. S12 in the ESI.† The effects of this pH change on the model-predicted %CO₂ vs. t^* and α vs. t_{T}^* curves are illustrated in Fig. S13 in the ESI,† and show that, despite this change in pH, the shapes of both curves remain similar to those illustrated in Fig. 2. Also unchanged is the key predicted feature of the model, namely that increasing sensor sensitivity reduces TT, thereby enabling faster analysis, as established experimentally by the TT vs. α plot illustrated in Fig. 5.

As noted earlier, this plot suggests a sensor with a sensitivity $\geq 3.6\%$ CO₂⁻¹ would be ideal for rapid CO₂ μ R-TVC measurements. However, given the ambient level of CO₂ in air is *ca.* 0.04%, it is likely that sensors with $\alpha \geq 25\%$ CO₂⁻¹ would likely be too sensitive for practical use in CO₂ μ R-TVC. For this reason, model predicted variations of α vs. t_{T}^* were limited to the experimentally realistic range of 0.14 to 7.0% CO₂⁻¹.

4.4. Examples CO₂ μ R-TVC calibration plots

To demonstrate the efficacy of CO₂ μ R-TVC for determining total viable count of a sample with an unknown bacterial load of *E. coli*, two distinct CO₂-sensitive sensors, namely a solvent-based one, XB/silicone, and a water-based one, TP*/HPC, were prepared and used as described in section 4.2. A' vs. t plots were generated for a series of *E. coli* inocula of known bacterial loads, spanning from 10¹ to 10⁸ CFU mL⁻¹, incubated at 30 °C. For each inoculum, the sensor's colour change was monitored photographically as a function of time. Digital colour analysis (DCA) of the resulting images produced A' vs. t plots, from which the threshold time (TT) was extracted, and used to construct calibration plots of log(CFU mL⁻¹) vs. TT for each sensor. The results of this work, comprising of (a) the photographic images of the CO₂ indicator as a function of t for the different bacterial loads, (b) the corresponding A' vs. t plots, and (c) the log(CFU mL⁻¹) vs. TT calibration curves for the XB/silicone ($\alpha = 0.76\%$ CO₂⁻¹) and TP*/HPC ($\alpha = 1.91\%$ CO₂⁻¹) sensors are illustrated in Fig. 6 and 7, respectively.

As seen in Fig. 6(b) and 7(b), both CO₂ sensors give linear log(CFU mL⁻¹) vs. TT calibration plots, which can then be used to determine the TVC of unknown samples of *E. coli*. The gradients of the lines of best fit in the calibration curves, Fig. 6(c) and 7(c), are -0.64 and -1.09 log(CFU mL⁻¹) h⁻¹, respectively, demonstrating that the more sensitive TP*/HPC sensor enables TVC measurements to be conducted approximately 70% faster than the XB/silicone sensor. For comparison, the same experiment conducted using an O₂ sensor yields a gradient of -0.74 log(CFU mL⁻¹) h⁻¹, which is like that of the XB/silicone CO₂ sensor, but, as expected, much lower (and so slower) than the TP*/HPC sensor. However, as noted earlier, the TP*/HPC sensor exhibits poor stability in growth media, for reasons that are unclear at present. This is made apparent from the near superimposable A' vs. t plots illustrated in Fig. 7(b) for the 10³–10¹ and control (no bacteria) runs, and the vertical drop in the otherwise straight-line trend observed in the log(CFU mL⁻¹) vs. TT plot in Fig. 7(c). Thus, although this work shows that it is possible to create a very rapid method for the measurement of the TVC of aerobes (or anaerobes for that matter) based on CO₂ μ R-TVC using a highly sensitive CO₂ sensor, the most sensitive CO₂ sensors currently available, such as the TP*/HPC sensor, lack stability for their routine use. Encouragingly, all other CO₂



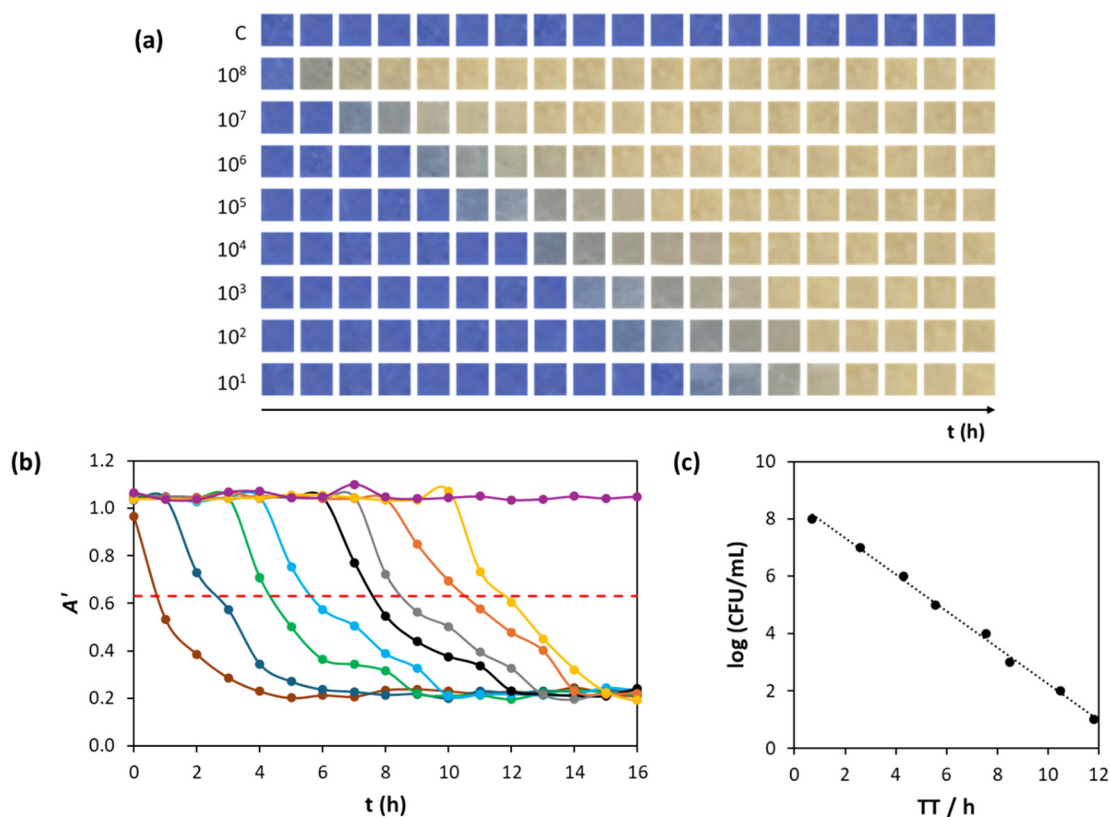


Fig. 6 (a) Photographic images of the XB/silicone indicator in a CO_2 $\mu\text{R-TVC}$ study, in which the bacterial load of *E. coli* was varied over the range 10^8 to 10^1 CFU mL^{-1} , (b) plots of A' vs. t for each different inoculum, calculated using DCA analysis of the images in (a) and eqn (8) (the red broken line highlights the mid colour-change point which was used to derive values for TT for each inoculum), (c) plot of the $\log(\text{CFU mL}^{-1})$ vs. TT data derived from (b).

sensors tested in this work were found to be stable in growth medium for several weeks, suggesting that with further work, a stable, highly sensitive alternative to TP*/HPC may be developed for reliable, rapid TVC measurements.

5. Conclusions

The measurement of total viable count (TVC) using oxygen-based micro-respirometry, O_2 $\mu\text{R-TVC}$, is an established, commercial method which is faster, usually <24 h, than the more traditional aerobic plate counting (APC) method, typically <72 h.⁴ However, both kinetic modelling and experimental observations⁵ show that the speed of O_2 $\mu\text{R-TVC}$ is largely limited by the time taken to significantly deplete the dissolved $\%\text{O}_2$ in growth medium, $t_{1/2}^*$, which occurs only when the bacterial concentration has grown to a significant level, typically, $N_{\text{max}}/2$.

In contrast, the new CO_2 -based micro-respirometry method described here, CO_2 $\mu\text{R-TVC}$, does not require the bacterial load to reach such high levels and so can be used to make much faster TVC measurements. This work demonstrates a clear, direct inverse relationship between TT and the sensitivity of the CO_2 sensor, α , and that very short analysis times (<1 h) should be possible using very

sensitive ($\alpha \geq 3.3\% \text{ CO}_2^{-1}$) CO_2 sensors. However, to realise the very rapid measurement potential of CO_2 $\mu\text{R-TVC}$, a stable, high sensitivity CO_2 sensor needs to be developed, and work is currently in progress to achieve this goal.

The advantages of CO_2 $\mu\text{R-TVC}$ over the traditional APC method include all those associated with O_2 $\mu\text{R-TVC}$, namely a simple, non-subjective, low-cost method for measuring TVC, which is amenable for automation and so the simultaneous, rapid analysis of many samples. Unlike APC, it does not require the use of a large amount of plasticware, nor significant technical support, and does not have a subjective element. APC has a subjective element in that the plate number returned is a skilled technician's interpretation of the number of colonies on the plate, which often varies from technician to technician and laboratory to laboratory.²⁵ Furthermore, CO_2 $\mu\text{R-TVC}$ has been shown to be statistically equivalent to O_2 $\mu\text{R-TVC}$,²¹ which in turn is equivalent to APC.²⁴ Most importantly, CO_2 $\mu\text{R-TVC}$ is capable of much faster analysis times than O_2 $\mu\text{R-TVC}$, which in turn are much faster than APC. Consequently, once an appropriate, high sensitivity CO_2 sensor has been developed, it is likely commercial CO_2 $\mu\text{R-TVC}$ instrumentation will emerge that will make CO_2 $\mu\text{R-TVC}$ the go to alternative to the APC



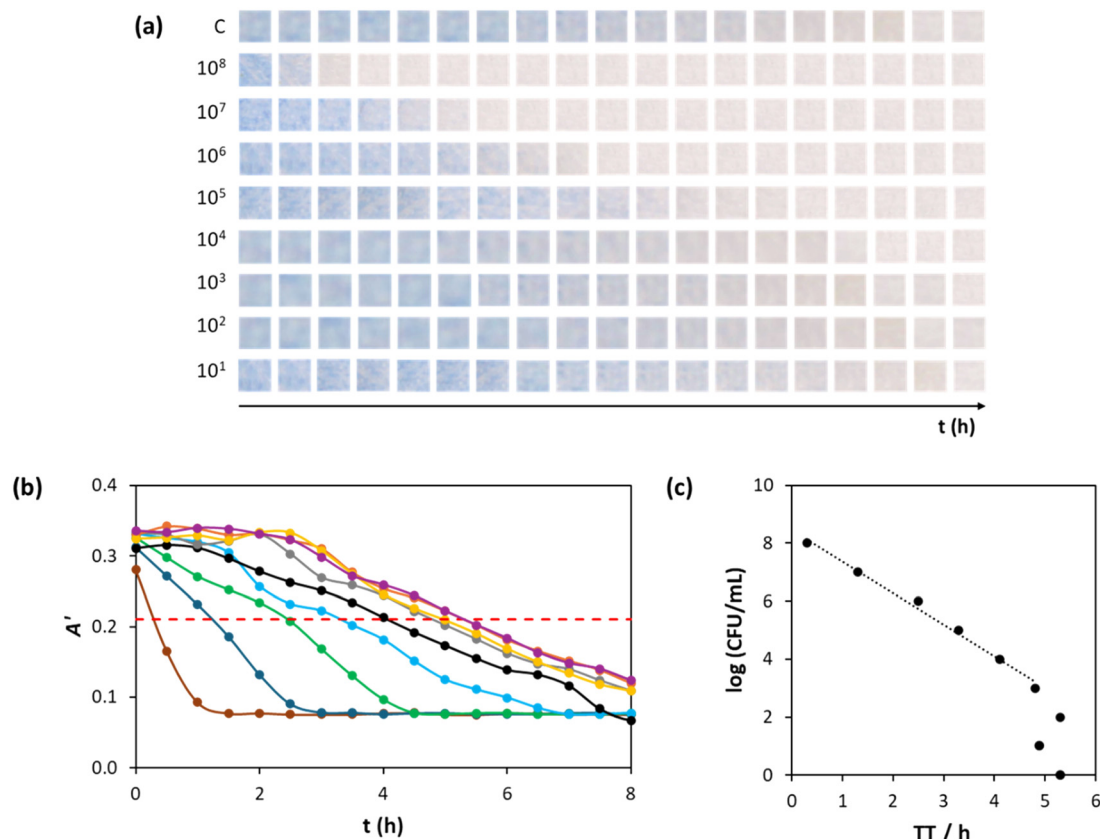


Fig. 7 As in Fig. 6, (a) photographic images of the TP*/HPC indicator in a CO₂ μR-TVC study, in which the bacterial load of *E. coli* was varied over the range 10⁸ to 10¹ CFU mL⁻¹, (b) plots of *A'* vs. *t* for each different inoculum, calculated using DCA analysis of the images in (a) and eqn (8) (the red broken line highlights the mid colour-change point which was used to derive values for TT for each inoculum), (c) plot of the log(CFU mL⁻¹) vs. TT data derived from (b).

method that is currently employed in most microbiology laboratories.

Data availability

The data supporting the findings of this work are available within the article. Source data underlying the graphs presented in the main figures are included in the ESI.†

Author contributions

Sean Cross: validation, formal analysis, investigation, writing – original draft. Christopher O'Rourke: methodology, supervision and visualization. Andrew Mills: conceptualization, writing – review & editing, supervision, project administration, funding acquisition.

Conflicts of interest

There are no conflicts of interests to declare.

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