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TiO₂-supported copper nanoparticles prepared via ion exchange for photocatalytic hydrogen production

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Abstract: Ion exchange (IE) has been used to prepare Cu/TiO₂ for photocatalytic hydrogen generation. The IE Cu/TiO₂ particles comprised a mixture of large and fine copper/copper oxide deposits which were well dispersed across the TiO₂ surface. Hydrogen generation photoactivity by the IE Cu/TiO₂ was ~44 % greater than the activity displayed by Cu/TiO₂ prepared via wet impregnation (WI) at a similar copper loading. Temperature programmed reduction studies indicated the IE Cu/TiO₂ possessed a greater portion of highly dispersed fine copper deposits than the WI Cu/TiO₂ which may account for the higher photoactivity. The hydrogen generation activity of IE Cu/TiO₂ was maintained over three 5 h reaction cycles.

1. Introduction

Being the most abundant element on earth, hydrogen is considered as a very promising alternative energy carrier to reduce the energy dependence on the future depletion of fossil fuels.¹ Most of the present hydrogen sources are derived from fossil fuels by methane steam reforming.² Alternately, the utilization of photocatalysts for energy conversion to produce hydrogen from biomass derivatives such as methanol is considered to be an attractive and sustainable approach.

TiO₂ has been widely utilized as a photocatalyst owing to its exceptional properties such as suitable band edges for redox reactions, biological and chemical inertness, availability, environmental friendliness, low cost, and long-term stability against photo- and chemical-corrosion.³⁻⁶ However, due to fast recombination of the excited electron/hole pairs and the conduction band potential of TiO₂ not being sufficiently negative for the redox potential of H⁺/H₂, hydrogen generation efficiency over bare TiO₂ is low.³ For effective hydrogen production, TiO₂ needs to be modified with a noble metal such as Pt,⁷ Au⁸ or Pd,⁹ which have proved to be very effective. However, these noble metals are expensive and rare. Thus, alternative metals that are cheap, abundant and capable of promoting photocatalytic activity have garnered considerable attention.

Copper is one such metal and is of growing interest for large scale solar energy conversion technologies.¹⁰ Cu-containing TiO₂ has proven to be capable of enhancing the hydrogen production efficiency of TiO₂.¹¹⁻¹⁷ Much of the research has utilized wet impregnation (WI) to load the copper onto the TiO₂

in the form of CuO and/or Cu₂O. Limited research has been reported on the synthesis and activity of metallic copper loaded TiO₂ for photocatalytic hydrogen production.

During conventional WI, active metal species agglomerate inhomogeneously at the grain boundary of the support especially at a higher copper concentration, leading to the formation of large nanoparticles.¹⁸ Sodesawa et al. and Liu et al. found increased deactivation of their Cu/SiO₂ catalyst during methanol dehydrogenation which arose from a lower copper surface area invoked by the WI synthesis method.^{19, 20} Sodesawa et al. also reported catalyst deactivation was less significant for Cu/SiO₂ prepared via an ion exchange (IE) process due to a better dispersion of copper on the silica support.¹⁹ Hence, the IE method represents a technique that can overcome agglomeration and deactivation arising from the facile reaction conditions during the chemical conversion process. The IE method has been highlighted as a strategy with a simple and rapid chemical reaction step at room temperature. It can promote the formation of new phases and compositions which is often kinetically controllable rather than thermodynamically dependent.²¹ The IE method is a facile and energy-lean technique, useful for synthesizing new nanomaterials with improved activities at a low-cost.

Herein, the IE method has been used as the foundation for preparing a TiO₂ photocatalyst loaded with copper nanoparticles. The IE Cu/TiO₂ has been assessed as a photocatalyst for hydrogen generation and its performance compared with Cu/TiO₂ prepared using WI. Characterization of the materials was used to identify properties of the IE Cu/TiO₂

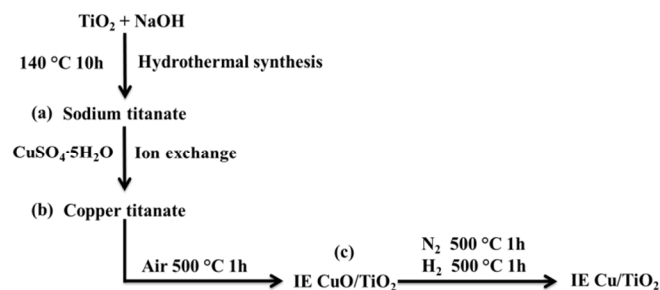
as well as understand activity differences between it and the WI Cu/TiO₂.

2. Experimental

2.1 Reagents

Aeroxide P25 titanium dioxide (80% anatase, 20% rutile (Sigma-Aldrich)), sodium hydroxide (Ajax Finechem), hydrochloric acid (32 vol%, Ajax Finechem), copper nitrate (Ajax Finechem), copper sulphate (Ajax Finechem) and methanol (Sigma-Aldrich) were used without further purification.

2.2 Material synthesis



Scheme 1. Synthesis procedure for IE Cu/TiO₂.

The preparation of IE Cu/TiO₂ involves four key stages (Scheme 1), namely: (1) the hydrothermal synthesis of sodium titanate; (2) ion-exchange between copper and sodium to produce copper titanate; (3) the copper titanate in air to produce IE CuO/TiO₂; (4) reducing the IE CuO/TiO₂ to give IE Cu/TiO₂.

a) Sodium titanate synthesis

Aeroxide P25 (2 g) was suspended in 100 ml deionized water with 48 g of NaOH (Ajax Finechem) added into the suspension. Following stirring for 30 mins, the suspension was hydrothermally treated at 140 °C for 10 hour. After the reaction was completed, the precipitate was recovered and washed with water until pH 12 was attained whereby it was rinsed with ethanol to remove the residual surface OH⁻ and Na⁺. The samples were dried at 60 °C overnight.²²⁻²⁴

b) Copper titanate synthesis

The sodium titanate (0.3 g) was allowed to react with 30 mL of 0.07 mol/L CuSO₄ solution (CuSO₄·5H₂O) for 24 hours at room temperature. To achieve Cu²⁺ saturation, a second ion-exchange process was performed. The exchanged titanates were separated and washed once with water and twice with ethanol to avoid physical adsorption of the substituting ions on the surface. The samples were dried at 60 °C overnight.

c) IE CuO/TiO₂ and IE Cu/TiO₂ synthesis

Copper titanate obtained from the IE process was calcined in air (25 ml/min) at a rate of 1.7 °C/min to 500 °C for 1 hour to obtain IE CuO/TiO₂. To prepare IE Cu/TiO₂ the IE CuO/TiO₂ was reductively annealed in N₂ (25 ml/min) at 500 °C for 1 hour followed by pure H₂ (30 ml/min) at 500 °C for 1 hour. ICP analysis indicated a 0.2 wt% residual Na⁺ loading of was present in the annealed sample.

d) WI CuO/TiO₂ and WI Cu/TiO₂ synthesis

WI CuO/TiO₂ and WI Cu/TiO₂ were prepared by impregnating 2 g of Aeroxide P25 with a 150 mL solution of 0.05 mol/L Cu(NO₃)₂ followed by drying at 110 °C for 10h. WI CuO/TiO₂ and Cu/TiO₂ were obtained following the same calcination process as described above for the IE samples.

e) Neat IE TiO₂ synthesis

The sodium titanate was washed with 0.1M HCl and then with ultra-pure water until the pH of the supernatant (following centrifuging) reached approximately 5. The washed particles were then dried at 70 °C overnight after which they were calcined under the same conditions used to produce IE Cu/TiO₂.

2.3 Characterization

Crystal and structural characteristics of the products were investigated by powder X-ray diffraction (XRD) performed on a Philips X'pert multipurpose X-ray diffraction system with monochromatized Cu K α radiation ($\lambda = 1.5418 \text{ \AA}$). Sample morphology was assessed by transmission electron microscopy equipped with an energy dispersion X-ray spectrometer (TEM, JEOL 1400 and Phillips CM200 including HRTEM). Optical properties of the samples were characterized by UV-visible spectroscopy (Shimadzu UV-3600). BaSO₄ was used as a reflectance standard in a UV-vis diffuse reflectance experiment. The surface chemical composition was characterized using an X-ray photoemission spectrometer (XPS, ESCALAB220i-XL, Thermo Scientific) with Al K α at 1486.6 eV. All the XPS data were calibrated by the carbon 1s peak at 285 eV. The surface area and pore size distribution were determined by N₂ adsorption (BET method, Micromeritics Tristar). Copper loading of IE Cu/TiO₂ and WI Cu/TiO₂ were determined by Inductively Coupled Plasma Mass Spectroscopy ICPMS integrated with an ESI-NewWave NWR213 Laser Ablation accessory.

Hydrogen temperature-programmed reduction (H₂-TPR) was conducted on a Micromeritics Autochem II 2920. To be able to identify reducibility of the copper species on the surface IE CuO/TiO₂ and WI CuO/TiO₂ were used instead of IE Cu/TiO₂ and WI Cu/TiO₂. In a typical experiment, approximately 50 mg of catalyst sample was pretreated in Ar (20 ml/min) at 150 °C for 0.5 h and then cooled to 50 °C. The sample was then heated at a rate of 10 °C/min to 500 °C in a reducing gas flow of 5% H₂-Ar (40 ml/min) and hydrogen consumption was monitored.

Copper dispersion was determined by dissociative N₂O adsorption using the procedure described by Van Der Grift et al.²⁵ The sample was initially reduced by the same procedure described for H₂-TPR. After it cooled to 50 °C, passivation was performed by exposing the reduced catalyst to a flow of 20% N₂O in N₂ (20 ml/min) mixed with Ar (20 ml/min) for 30 min. After passivation, the catalyst was purged with Ar (20 ml/min) for 60 min to remove residual N₂O and subjected to another H₂-TPR cycle as described above.

2.4 Photocatalytic hydrogen production

Photocatalytic activity was assessed by studying the hydrogen generation from a 10% methanol by volume (90% ultra-pure water) solution. A single-neck reaction flask was loaded with 25 mL of the methanol solution containing 25 mg of photocatalyst. The reaction mixture was purged with Ar gas for 30 min to remove oxygen after which it was illuminated with a 300 W Xe lamp for 5 h. A water jacket was used to cool the system. Gas samples (1.0 ml) were taken at 30 min intervals

and injected into a Shimadzu GC-8A gas chromatograph containing a Haysep DB 100/120 column. Over the 5 hour experiment time frame the solution temperature was observed to increase to 45 °C. To identify the contributions of the neat IE TiO₂ and Aeroxide P25 supports to photocatalytic activity control experiments using these materials were performed.

3. Results and discussion

Figure 1(a) contains the XRD patterns of the hydrothermally synthesized sodium titanate and ion-exchanged copper titanate. The bottom profile exhibits the main peaks of sodium titanate which can be indexed to Na₂Ti₃O₇·nH₂O (JCPDS no. 72-0148)^{22, 23} and indicates an interlayer spacing (*d*₁₀₀) of 0.925 nm. The TiO₆ octahedra link to form layers possessing negative electrical charges while the sodium cations exist between these octahedral layers. The layered sodium titanate structure yields a high specific surface area (343 m²/g), which is advantageous for the ion-exchange process.²⁴ After the Cu²⁺ ion exchange process the interlayer distance of the titanate decreases to 0.857 nm suggesting a greater interaction between the copper ions and the negatively charged layers. Furthermore, it is apparent that most of the titanate peaks shift to a higher angle after the ion-exchange process, especially the (020) peak. This indicates the crystalline unit cell reduced and can be attributed to the replacement of Na⁺ with Cu²⁺.

Figure 1(b) provides the Raman spectra of the sodium titanate and IE copper titanate. The peak near 908 cm⁻¹ in sodium titanate is attributed to the short Ti–O stretching vibration involving non-bridging oxygen atoms that are coordinated with Na⁺. After the ion-exchange process, the new peak at lower frequencies (825 cm⁻¹) is assigned to the short Ti–O vibration affected by Cu²⁺.²³ Similar XRD and Raman results are consistent with the findings reported by Zhang and colleagues.²³ Additionally, oxygen, copper and titanium elements are all homogeneously distributed across the IE

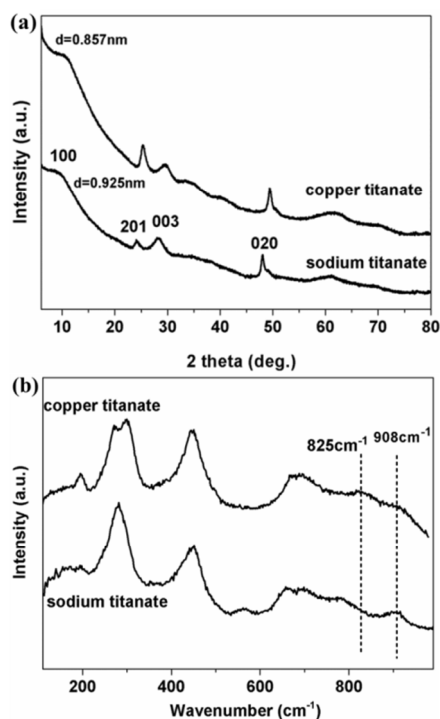


Figure 1. (a) XRD patterns; (b) Raman profiles of hydrothermally synthesised sodium titanate and ion exchanged copper titanate.

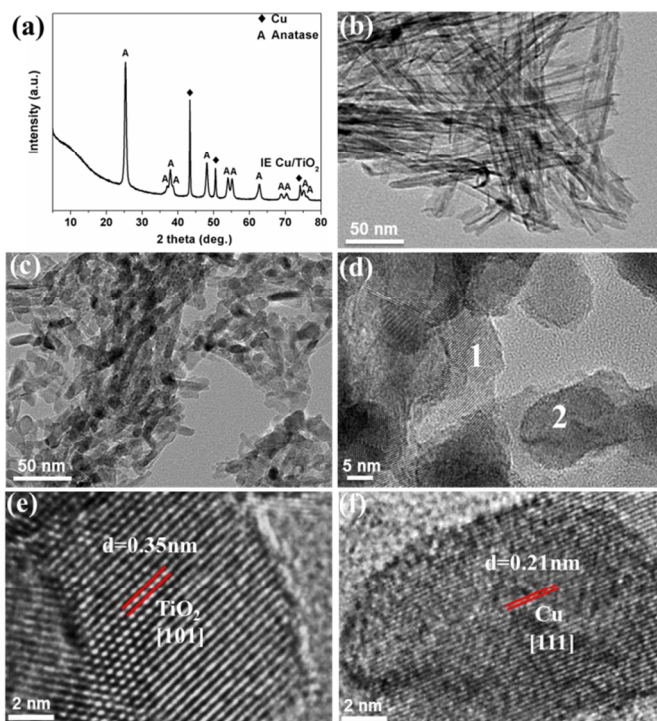


Figure 2. (a) XRD pattern of IE Cu/TiO₂; (b) TEM image of ion-exchanged copper titanate; (c) TEM images of IE Cu/TiO₂; (d),(e),(f) HRTEM images of IE Cu/TiO₂. Images of (e) and (f) are enlarged images at location 1 and 2 in image (d).

copper titanate as confirmed by elemental mapping (Supplementary information, Figure S1), providing strong support for a successful ion-exchange process.

The XRD pattern of IE Cu/TiO₂ is shown in Figure 2(a). Anatase is the only phase of TiO₂ (JCPDS no. 71-1166) present in the IE Cu/TiO₂. The diffraction peaks of IE Cu/TiO₂ at 2θ = 43.5°, 50.5° and 74.3° can be attributed to the metallic Cu (JCPDS no. 70-3039) crystalline structure with plane orientations of (111), (200) and (220), respectively. Based on the (111) Cu peak, the Scherrer equation estimated the Cu⁰ crystallite size to be 36.4 nm (Table 1). Following calcination, the powder was purple in colour also suggesting the presence of small metallic copper particles on the TiO₂ surface. From ICP-MS the Cu loading (mass %) was determined to be approximately 19% (Table 1). In addition, 0.2 wt% of elemental sodium was detected in the sample, indicating almost complete exchange of the Na⁺ by Cu²⁺ has occurred.

HRTEM analysis (Supplementary information, Figure S2) confirms the sodium titanate possesses a nanosheet structure. Similar morphologies were reported by Zhang et al.²³ and Li et al.²⁴ The Cu²⁺ ion exchange process did not appear to alter the titanate structure as illustrated in Figure 1b. As depicted in Figure 1c, calcining at 500 °C leads to complete structural collapse of the layered structure. This results in a mixture of elongated and irregularly shaped particles. Elemental mapping (Supplementary information, Figure S3) shows the calcination process has minimal impact on element distribution with the copper, oxygen and titanium remaining homogeneously distributed within the IE Cu/TiO₂. HRTEM images of the IE Cu/TiO₂ (Figures 1d, e and f) show two types of lattice fringes are present with spacings of 0.35 nm and 0.21 nm. These *d*-spacings are in good agreement with the spacing of the (101)

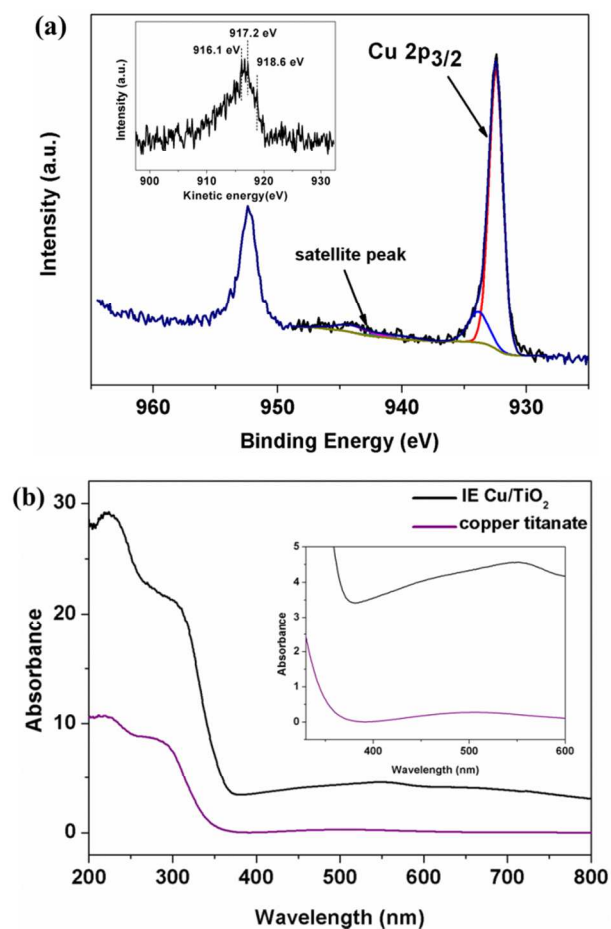


Figure 3. (a) XPS spectra depicting Cu 2p_{3/2} core levels from IE Cu/TiO₂. Insert is Cu LMM Auger spectrum of IE Cu/TiO₂. (b) UV/Vis absorption spectra of ion-exchanged copper titanate and IE Cu/TiO₂. Insert is the adsorption spectra from 340 nm to 600 nm.

plane of anatase TiO₂ and the (111) planes of Cu metal, respectively, verifying the presence of TiO₂ and metallic copper in the calcined material.

XPS analysis of IE Cu/TiO₂ (Figure 3a) indicates a dominant Cu 2p_{3/2} core peak situated at 932.5 eV corresponding to the presence of Cu⁺ and/or Cu⁰. The smaller peak at 934.2 eV in conjunction with the shakeup satellite peak (at 944.1 eV) is assigned to Cu 2p_{3/2} in CuO. As the binding energy values of Cu⁺ and Cu⁰ are located at a similar position, distinction between these two oxidation states is only feasible upon examination of the Cu LMM Auger spectra (Figure 3a inset).^{26, 27} The peak at 918.6 eV of the Cu LMM Auger kinetic energy curve for IE Cu/TiO₂ indicates the presence of metallic copper. The two peaks centered at 916.1 eV and 917.2 eV approach the values of bulk Cu₂O and CuO, respectively.²⁸ The presence of Cu⁺ and Cu²⁺ may derive from the surface of the Cu⁰ deposits undergoing oxidation upon exposing the sample to air.²⁹ Furthermore, Cu₂O and CuO were not observed in the IE Cu/TiO₂ XRD spectra as shown earlier in Figure 2a. The inability of XRD to detect Cu₂O or CuO is likely to derive from the resolution of the technique providing information mainly on the bulk particle and not the surface. Coupling the XRD, TEM and XPS findings together, it appears the copper exists on the TiO₂ surface as copper metal crystallites with an oxidised shell and/or smaller (or amorphous) Cu-oxide deposits.

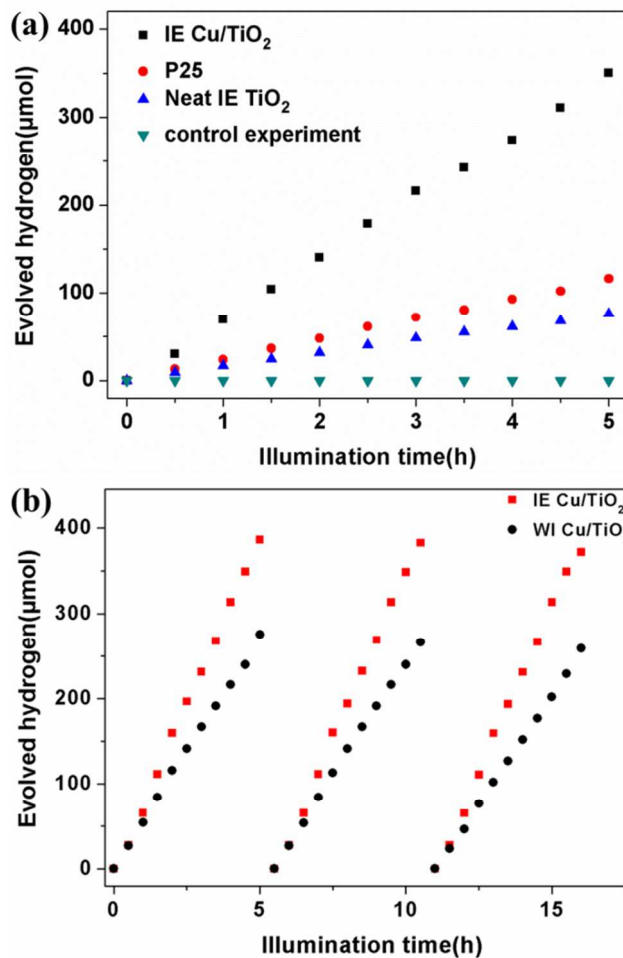


Figure 4. (a) Comparison of photocatalytic H₂ generated from a 10 % methanol solution for IE Cu/TiO₂, neat Aeroxide P25, neat IE TiO₂ and a control experiment (no irradiation or photocatalysts); (b) Photocatalytic activity of IE Cu/TiO₂ and WI Cu/TiO₂ during repeated hydrogen generation cycles.

The absorption spectra for ion-exchanged copper titanate and IE Cu/TiO₂ are shown in Figure 3b. The ion-exchanged copper titanate displays absorption across the visible light region ascribed to the d-d transition of copper metal ions as reported by Li and his colleagues.²⁴ The IE Cu/TiO₂ also exhibits absorption in the visible light absorption band which could be due to absorption by the metallic Cu (225-590 nm).³⁰

Photocatalytic hydrogen production activities in a 10 vol% methanol solution are provided in Figure 4. Included in the figure are activities for IE Cu/TiO₂, neat IE TiO₂, neat Aeroxide P25, and a control experiment (no irradiation or photocatalyst present). The control experiment shows no hydrogen is generated in the absence of irradiation and a photocatalyst, confirming hydrogen is generated by the photocatalytic process. The neat IE TiO₂ and neat Aeroxide P25 are photoactive towards hydrogen generation (76 μmol and 116 μmol, respectively, over 5 h) as illustrated in Figure 4a. XRD analysis of the neat IE TiO₂ (Supplementary information, Figure S4) indicated the TiO₂ was in the form of anatase. Despite the conduction band potential of anatase being more negative than the reduction potential of H⁺/H₂, the neat TiO₂ (both IE TiO₂ and P25) is not very efficient at photocatalytically generating hydrogen. Photocatalytic hydrogen generation by the IE Cu/TiO₂ is more than three times greater than the neat material (350 μmol over 5 h) illustrating the activity enhancement

invoked by the Cu presence. Song et al. described the mechanism for photocatalytic reaction using copper metal loaded TiO₂.³¹ They stated the photogenerated electrons migrated to the surface of photocatalyst and were injected into the copper metal. Meanwhile, the photogenerated holes remained within the host photocatalyst. Metallic copper was considered to be the active oxidation state for hydrogen generation. The Fermi energy level of metallic copper (work function, Φ , = 4.65 eV) lay below the TiO₂ conduction band whereby photogenerated electrons could be easily transferred to the metallic copper, decreasing electron-hole recombination. Sun et al. described the presence of Cu₂O and metallic copper in their CuO/TiO₂ after photocatalytic hydrogen production indicating excited electrons in the TiO₂ conduction band reduced the CuO deposits.¹¹ Yu et al. also reported electrons were transferred from the conduction band of TiO₂ to Cu(OH)₂ clusters in their Cu(OH)₂-modified TiO₂ leading to the reduction of Cu²⁺ to metallic copper.³² In our work the metallic component of the copper deposits gave the IE Cu/TiO₂ a purple hue. The purple colour was retained during the hydrogen generation reaction implying the copper remained in its metallic state.

As mentioned earlier copper is most commonly loaded onto photocatalytic supports using wet impregnation. In addition, Aeroxide P25 is commonly used as the photocatalytic support. On this basis we prepared WI Cu/TiO₂ with a similar Cu loading to the IE Cu/TiO₂ (Table 1) for comparative purposes. The contrast in photocatalytic hydrogen generation by the two Cu/TiO₂ materials is provided in Figure 4(b). Also included in the figure is the activity for three hydrogen generation cycles. Over the five hour period (first cycle) the IE Cu/TiO₂ produced hydrogen at an average rate of 76 μ mol/hr, which was 44% greater than the WI Cu/TiO₂. This equates to apparent quantum efficiencies of 3.44% and 2.40% by the IE Cu/TiO₂ and WI Cu/TiO₂, respectively. Moreover, both IE Cu/TiO₂ and WI Cu/TiO₂ retained their activity levels over the three cycles.

The XRD profile for WI Cu/TiO₂ (Supporting information, Figure S5a) indicates copper exists on the P25 support in a metallic state, similar to the IE Cu/TiO₂. The copper (111) peak indicates the WI copper crystallites are larger in size than the IE Cu/TiO₂ (Table 1). Additionally, XRD indicates the TiO₂ crystal size of the IE Cu/TiO₂ (18.2 nm) is smaller than the WI Cu/TiO₂ (23.4 nm) which, in conjunction with the different copper crystallite sizes, helps account for the differences in surface area between the two materials. TEM imaging of the WI Cu/TiO₂ (Figure S5b) shows the particles have sizes over the range 21 to 46 nm supporting the values obtained from the XRD profile. The higher overall surface area of the IE Cu/TiO₂ may be a contributing factor to the better activity as it can facilitate greater surface adsorption of the reactants in turn promoting interfacial charge transfer.³³

Other textural properties of the two materials, including copper metal dispersion, surface area and crystal diameter (from dissociative N₂O adsorption) are summarized in Table 1. Dissociative N₂O adsorption indicates the IE Cu/TiO₂ (30.4%)

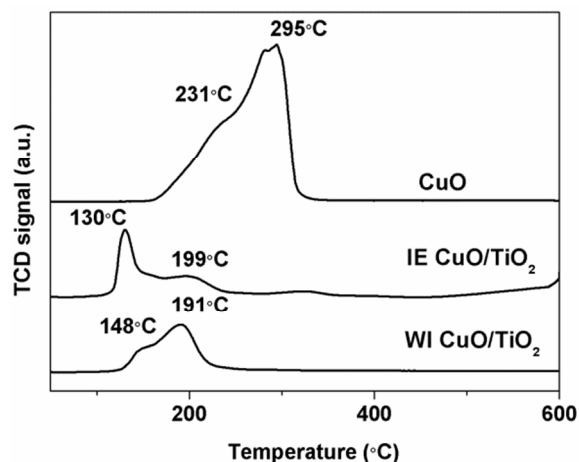


Figure 5. H₂ temperature program reduction profiles of CuO, IE CuO/TiO₂ and WI CuO/TiO₂.

has a ~50% greater copper dispersion than WI CuO/TiO₂ with a similar variance in the surface area of the exposed metal. The difference in copper dispersion between the two materials is also reflected by the XPS results (Figure 3(a) and Figure S6 (Supporting information)). The Cu/Ti ratio (from XPS) is indicative of metal dispersion with a larger ratio signifying greater dispersion.^{34, 35} That is, the Cu/Ti ratio for IE Cu/TiO₂ (0.098) is greater than ratio for WI Cu/TiO₂ (0.082) giving qualitative support to the dispersion values from N₂O dissociation.

There is however a considerable discrepancy between the copper deposit diameters estimated from the N₂O dissociation studies and the crystallite sizes calculated by the Scherrer equation from the XRD profiles. The values obtained for N₂O dissociation mirror the higher crystallite size of the WI CuO/TiO₂ but are approximately a factor of 10 times lower than the values from XRD. The apparent discrepancy may arise from the copper being present on the surface as more than one structure with the nature of each analysis technique detecting one structure over another. For example, XRD is more a bulk analysis technique (and is also adept at detecting only crystalline materials) so will favour identifying the characteristics of larger, crystalline deposits at the expense of co-existing smaller ones. N₂O dissociation is a surface analysis technique so will probe all deposits, irrespective of size or crystallinity. Consequently, the XRD and N₂O dissociation findings suggest the copper exists in at least two forms: (1) larger metallic copper deposits from XRD (supported by HRTEM) and (2) fine copper deposits suggested by N₂O dissociation. XPS analysis gave a mixture of copper oxidation states for both samples which could be due to an oxidised surface layer of the larger copper deposits and /or the fine copper deposits existing in an oxidised state.

The H₂-TPR profiles of IE CuO/TiO₂ and WI CuO/TiO₂ in Figure 5 support the notion of at least two types of copper

Table 1 Physical properties of IE Cu/TiO₂ and WI Cu/TiO₂

Samples	Copper loading (%)	Specific Surface Area ^a (m ² /g)	Copper average crystalline size ^b (nm)	Copper dispersion ^c (%)	Copper surface area ^c (m ² Cu/g Cu/TiO ₂)	Copper average volume-surface diameter ^c (nm)
IE Cu/TiO ₂	18.9	74	36.4	30.4	39	3.3
WI Cu/TiO ₂	18.4	27	48.3	20.2	25	5.0

^aEvaluated from N₂ physisorption using the BET model.

^bCalculated using the Scherrer equation for the Cu(111) peak in the XRD profiles.

^cCalculated using dissociative N₂O adsorption.²⁵

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deposits existing on the TiO₂ support. The IE CuO/TiO₂ profile possesses two distinct reduction peaks: (1) a high intensity peak centered at 130 °C and (2) a broader peak centered at 198 °C. The WI CuO/TiO₂ profile also exhibits two distinct peaks: (1) a lower intensity peak at 148 °C which shoulders a (2) higher intensity peak at 191 °C. All the reduction peaks on the CuO/TiO₂ samples occur at temperatures lower than the reduction temperatures of neat CuO demonstrating interaction between the copper and the support to varying extents. Literature^{33, 34, 36} ascribes the lower temperature reduction peaks to highly dispersed CuO while the higher temperature peaks depict the reduction of larger CuO particles, endorsing the idea of more than one type of copper deposit on the TiO₂. It is also apparent from Figure 5 the distribution of copper between the various sites differs for the two samples. The IE CuO/TiO₂ is dominated by the low temperature peak suggesting a greater presence of finely dispersed copper which contrasts with the WI CuO/TiO₂ where the larger copper oxide deposits are more pronounced. The higher portion of fine copper deposits on the IE CuO/TiO₂, (and by inference) on the IE Cu/TiO₂, compared with the WI Cu/TiO₂ may be a contributing factor to the differences in hydrogen generation rates between the two materials. Meng et al. reported CuO/CeO₂ prepared by a surfactant-modified method showed much higher thermal stability and catalytic activity for low temperature CO oxidation compared to the one prepared by a conventional precipitation method, due to the presence of more highly dispersed Cu species strongly interacting with CeO₂.³⁷ Other factors such as the overall higher support surface area may also contribute to the enhanced activity displayed by the IE Cu/TiO₂.

Copper is known to be prone to partial photodissolution when supported on TiO₂ and illuminated which in some instances can benefit the reaction.³⁸ To identify whether copper photodissolution occurred in this reaction system and the impact, if any, this may have had on activity and/or deactivation, 5 mL liquid samples were taken from the solution after each cycle, filtered and the filtrate analysed for copper ions using ICP. The results (Supplementary information, Table S1) indicated copper photodissolution occurred to different extents for the two materials. In the case of IE Cu/TiO₂ 0.9 % (1.62 mg/L) of the copper was released into the solution after three cycle reaction while for WI Cu/TiO₂, approximately 1.5 % (2.67 mg/L) was released. It also appears that by the end of the first reaction cycle the copper photodissolution process had reached equilibrium. Future work is needed to confirm whether copper photodissolution plays a role in this system.

Conclusions

An ion exchange method was used as the basis for preparing Cu/TiO₂ for photocatalytic hydrogen generation. Copper cations were exchanged with sodium cations in hydrothermally synthesised sodium titanate to provide copper titanate. The copper titanate was then calcined and reduced to give IE Cu/TiO₂. Characterisation of the IE Cu/TiO₂ suggested copper was present on the TiO₂ as larger, predominantly metallic copper deposits in conjunction with finer, more highly dispersed copper deposits. Oxidised copper was also observed on the IE Cu/TiO₂ which may have derived from oxidation of the finer copper deposits and/or surface of the larger copper deposits. Photocatalytic hydrogen production by the IE Cu/TiO₂ was assessed and compared with copper-impregnated TiO₂ containing a similar copper loading (~19 wt%). The IE Cu/TiO₂ displayed a ~44 % greater hydrogen generation capacity over 5

hours than the WI Cu/TiO₂. This difference in activity was maintained over repeated reaction cycles. The elevated activity demonstrated by the IE Cu/TiO₂ is tentatively attributed to its greater quantity of fine, highly dispersed copper deposits on the TiO₂ surface. The ion exchange method potentially provides a new means of preparing metallised TiO₂ photocatalysts with a high metal dispersion.

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Notes and references

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‡Author contributions: X. L. Z. proposed the research and experimental design. H. T. carried out the materials synthesis, characterization, analysis and hydrogenation under a daily-based supervision from X. L. Z. and C. N., with further contributions from frequent discussions with J. S. and R. A.. H.T. performed the TPR analysis and interpreted the result with J. S..

†Electronic Supplementary Information (ESI) available: [TEM of sodium titanate, EDX compositional mapping analysis of ion-exchanged copper titanate, EDX compositional mapping analysis of IE Cu/TiO₂, XRD of pure TiO₂, WI CuO/TiO₂ and WI Cu/TiO₂, TEM images of WI Cu/TiO₂, core level XPS of Cu 2p from WI Cu/TiO₂ and ICP results of Cu²⁺ concentration leached from IE Cu/TiO₂ and WI Cu/TiO₂ into the aqueous solution in the three photocatalytic cycle measurements of hydrogen production]. See DOI: 10.1039/b000000x/

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