

Analytical Methods

Accepted Manuscript



This is an *Accepted Manuscript*, which has been through the Royal Society of Chemistry peer review process and has been accepted for publication.

Accepted Manuscripts are published online shortly after acceptance, before technical editing, formatting and proof reading. Using this free service, authors can make their results available to the community, in citable form, before we publish the edited article. We will replace this *Accepted Manuscript* with the edited and formatted *Advance Article* as soon as it is available.

You can find more information about *Accepted Manuscripts* in the [Information for Authors](#).

Please note that technical editing may introduce minor changes to the text and/or graphics, which may alter content. The journal's standard [Terms & Conditions](#) and the [Ethical guidelines](#) still apply. In no event shall the Royal Society of Chemistry be held responsible for any errors or omissions in this *Accepted Manuscript* or any consequences arising from the use of any information it contains.

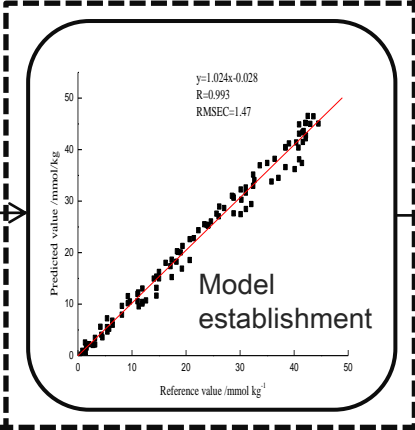
1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17
18
19
20
21
22
23
24
25
26
27
28
29
30
31

Quantification

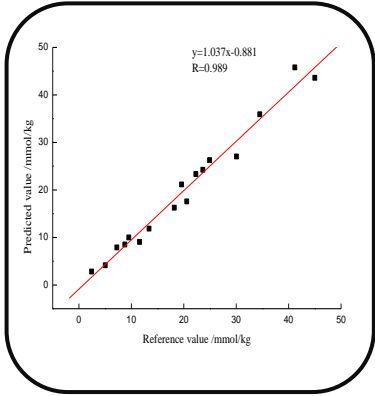
Carbonyl Value | Oil samples
Different types
Different oxidation degree

2,4-DNPH

Spectral acquisition



Frying oils at different stages



Monitoring

FT-NIR method towards carbonyl value (CV) has been developed and applied in monitoring CV changes in frying process.

ARTICLE

Application of Fourier transform near-infrared spectroscopy to the quantification and monitoring of carbonyl value in frying oils

Yage Wang, Xiuzhu Yu *, Xiumei Chen, Yandie Yang, Jingya Zhang

College of Food Science and Engineering, Northwest A&F University, 28 Xinong Road Yangling, 712100, Shaanxi, P. R. China

*Corresponding author. Tel.: +86-29-87092206; fax: +86-29-87092486. E-mail address: xiuzhuyu1004@hotmail.com.

A rapid and convenient method of determining carbonyl value (CV) in frying oil using Fourier transform near-infrared (FTNIR) spectroscopy was established. A total of 144 oil samples were subjected to CV determination by using the 2,4-dinitrophenylhydrazine (2,4-DNPH) method and FTNIR spectroscopy combined with partial least square (PLS) modelling. The PLS model worked best with pretreated spectra in the wavelength range of 9702 cm^{-1} to 4531 cm^{-1} , resulting in the root mean square error of calibration (RMSEC) of 1.47 mmol kg^{-1} and prediction (RMSEP) of 1.73 mmol kg^{-1} . Studies related to the monitoring of CV changes in a simulated frying process of the oil samples were then performed to evaluate method's feasibility for monitoring oil quality online. Results showed that the model-predicted value was close to the true value determined by the 2,4-DNPH method ($R=0.989$). Therefore, the FTNIR method can be used for quantifying and monitoring CV with the advantages of simple operation and no pollution.

1 Introduction

Special attention has been paid to the quality of frying oil because of the special conditions of its usage. The oxidation rate of frying oil increases with incensement of time that oil exposing to air at high temperature. The hydroperoxides are generated first, which subsequently decompose into aldehydes and ketones that undergo a variety of complex reactions, such as hydrolysis, isomerization, and polymerization. Thus, harmful substances become accumulated in oil and get into human body with the fried food. These substances are harmful to human health and change the color and flavor of fried food

¹. Therefore, monitoring the stability and quality changes throughout the frying process is essential. A series of parameters such as acid value (AV), peroxide value (PV), total polar compounds (TPC), and carbonyl value (CV) are used to evaluate oil quality. However, AV and PV are not considered as suitable markers for characterizing quality of the frying oil. AV has no direct relationship with the quality of frying oil^{2,3}, while PV increases to a maximum level and then decreases due to the decomposition of peroxides into carbonyl compounds, conjugated dienes, and other compounds. Compared to AV and PV, CV measures the total carbonyl

1 23 content, including aldehydes and ketones which increase
2
3 24 spontaneously along with heating and are not easy to
4
5 25 decompose⁴. Simultaneously, Farhoosh et al. reported that CV
6
7 26 and TPC had a good linear relationship with a determination
8
9 27 coefficient of 0.975⁵. Therefore, CV was more appropriate for
10
11 28 evaluating frying oil quality.

12 29 The most widely used method of CV determination is the
13
14 30 reaction of carbonyl compounds with 2,4-
15
16 31 dinitrophenylhydrazine (2,4-DNPH), which produced 2,4-
17
18 32 dinitrobenzene hydrazone. The product generated quinone of
19
20 33 wine red in alkaline conditions, which induced absorbance
21
22 34 values at 440 nm^{6,7}. This method has the disadvantages of
23
24 35 requiring a harmful chemical and large volume of solvent,
25
26 36 hence a modified method that uses 2-propanol (2-PrOH) as
27
28 37 solvent had been developed⁸. In subsequent studies, 2-PrOH
29
30 38 was replaced by 1-butanol (1-BuOH) because the older
31
32 39 method had the problem of excluding the carbonyl compound
33
34 40 existing in the solvent before the reaction⁹ and Farhoosh et al.
35
36 41 recognized that it was not feasible¹⁰. Regardless the solvent
37
38 42 used, all of these measurement processes were laborious and
39
40 43 time-consuming, and required a large amount of organic
41
42 44 solvent. Therefore, these methods are not suitable for
43
44 45 monitoring quality of oil during the production process in
45
46 46 industry. Efforts have been paid for developing new methods
47
48 47 of CV determination.

46 48 Modern instrumental analytical techniques, such as Fourier-
47
48 49 transform near-infrared (FTNIR) spectroscopy and gas
49
50 50 chromatography (GC) are now used for the determination of
51
52 51 carbonyl compounds in oil samples¹¹. FTNIR spectra of
52
53 52 overtones and combination bands (X-H, X=C, O, or N) will
54
55 53 vary when the oil compositions change. This technique is
56
57 54 rapid and convenient, which provides the possibility of
58
59
60

55 monitoring oil quality online. Moreover, it is nondestructive,
56 and does not require hazardous reagents and complex sample
57 pretreatment. Besides FTNIR, GC is also commonly employed
58 in CV measurement. Yiannis et al. developed a GC method for
59 the determination of 10 characteristic carbonyls in biological
60 and oil samples based on the in-drop formation of hydrazones
61 by using 2,4,6-trichlorophenylhydrazine (TCPH)¹¹. However,
62 the method requires expensive instrument and complicated
63 sample treatment procedure. Compared with the GC method,
64 using FTNIR spectroscopy can be more affordable and easier
65 for food industries. In recent years, a large amount of studies
66 regarding rapid determination of oil oxidation have been done.
67 A PLS model was created to study the relationship between
68 physicochemical parameters and near infrared spectroscopic
69 data of frying oils. Ng. et al. used both forward stepwise
70 multiple linear regression (FSMLR) and PLS to predict TPC
71 of soy-based frying oils and reported that performance of
72 FSMLR and PLS were related to wavelength range¹². They
73 also studied FTNIR spectroscopic methods for measuring TPC
74 and FFA in soy-based frying oil used for frying various foods.
75 Their findings indicated that the quality of oil used for frying
76 different foods could be measured with a single model. PLS
77 models gave better prediction results than FSMLR models¹³.
78 In addition to these two parameters, peroxide value, viscosity,
79 and smoke point were also studied, and good correlation
80 between spectroscopic and traditional methods was achieved
81¹²⁻²¹. Contrary to the above conclusion, Szabo et al. reported
82 less favorable results for the determination of CV in porcine
83 subcutaneous fats during frying by FTNIR, probably because
84 of very low concentration of carbonyl compounds in the
85 samples. However, to our best knowledge, few contributions
86 exist on the use of FTNIR spectroscopy for determining and

1 87 monitoring CV of frying oil in the frying process. The present
2
3 88 work describes a rapid FTNIR method for CV measurement
4
5 89 and demonstrates the feasibility of applying it for monitoring
6
7 90 frying oil quality online.

8 91 **Materials and methods**

9 92 **Materials and reagents**

10 93 Potatoes were obtained from a local supermarket. Soybean oil,
11
12 94 rapeseed oil, peanut oil, blend oil, olive oil, maize oil, and two
13
14 95 batches of frying oils were purchased from local market.
15
16 96 Potassium hydroxide, 95% ethanol, benzene, 2,4-DNPH, and
17
18 97 trichloroacetic acid were of analytical grade.

19 98 **Sample preparation**

20
21 99 Potatoes were washed, peeled, and cut into pieces, then
22
23 100 submerged in water to minimize browning. Because frying oil
24
25 101 is not a single type of oil but a mixture of several oils, it was
26
27 102 prepared by mixing two or three oils in a mass ratio of 1:1
28
29 103 (two oils) and 1:1:1 (three oils), respectively. One batch of 90
30
31 104 samples was generated by accelerating oxidation at 105 °C in
32
33 105 an oven through a certain period of time. The other batch of 54
34
35 106 samples was collected from three types of mixed oil used to
36
37 107 fry potatoes at 180 ± 5 °C. Continuous frying lasted for 6 h per
38
39 108 day for 3 consecutive days. A 100 ml volume of the filtered oil
40
41 109 sample was taken every hour⁵. No oil was replenished during
42
43 110 the frying process. Arbitrary selection was used for dividing
44
45 111 144 samples into calibration set and validation set with the
46
47 112 purpose of even distribution of different oxidation degrees
48
49 113 from two batches. All of the samples were sealed, wrapped
50
51 114 with aluminum foil, and kept at 4 °C in a refrigerator. Another
52
53 115 series of frying oil samples was used for evaluating the
54
55 116 feasibility of FTNIR spectroscopy in monitoring process.

56 117 **Chemical determination**

57 118 CV of the oil samples was measured using the 2,4-DNPH

119 method. A 0.5 g sample was dissolved in a 25 ml refined
120 benzene solution. A 5 ml volume from this solution was placed
121 in a stoppered 25-ml test tube, then 3 ml trichloroacetic acid
122 and 5 ml 2,4-DNPH were added. The test tube was vigorously
123 shaken. After that, the solution was incubated at 60 °C for 30
124 min in a water bath, and then 10 ml of KOH-CH₃OH was
125 slowly added along the tube wall after cooling. The solution
126 was then shaken and allowed to stand for 10 min. The
127 absorption was measured at a wavelength of 440 nm through a
128 1-cm cuvette against a blank that contained all the reagents
129 except the oil using a UV-1240 spectrophotometer (Shimadzu
130 Corporation, Japan)⁶. Chemical analysis was performed in
131 duplicate for each sample.

132 **Spectral acquisition**

133 A MPA-TM FTNIR (Bruker Optics, Germany) system with
134 InGaAs detector and a liquid chamber (tube diameter = 5 mm)
135 was used for collecting transmission spectra. The wavelength
136 rang was from 12000 cm⁻¹ to 4000 cm⁻¹. The co-addition was
137 32 scans and the resolution was 4 cm⁻¹. To reduce the
138 temperature effect, the oil sample was maintained at 60 °C in a
139 water bath before acquiring the spectra²².

140 **Chemometric analysis**

141 OMNIC 7.3 and TQ Analyst 7.2 (Nicolet Company, U.S.A.)
142 were used for PLS model development. Multivariate
143 calibration was performed by PLS regression to study the
144 relationship between the reference and the FTNIR spectra^{15, 16}.
145 ²³. Predicted residual sum of squares (PRESS) by cross
146 validation was used for determining the optimum number of
147 principal components. Correlation coefficient (*R*), root mean
148 square error of calibration (RMSEC), and root mean square
149 error of prediction (RMSEP) were used for model evaluation.
150 Paired *t*-test²⁴ was used to determine whether or not FTNIR

1 151 and 2,4-DNPH methods are equivalent. The average relative
 2 error and relative standard deviation (RSD) were used to prove
 3 152 error and relative standard deviation (RSD) were used to prove
 4 the accuracy and precision of the CV model. Relevant
 5 153 the accuracy and precision of the CV model. Relevant
 6 indicators were calculated as follows:
 7 154 indicators were calculated as follows:

$$9 \text{ 155 Average relative error} = \frac{1}{n} \times \sum_{i=1}^n \left| \frac{y_i' - y_i}{y_i} \right| \times 100\%$$

$$12 \text{ 156 RSD} = \frac{1}{\bar{y}'} \sqrt{\frac{\sum_{i=1}^n (y_i' - \bar{y}')^2}{n-1}} \times 100\%$$

17 157 Where y_i is CV determined by the 2,4-DNPH
 18 method, y_i' represents CV determined by the NIR method,
 19 \bar{y}' represents the average CV determined by the NIR method .

24 160 **Frying process monitoring**

26 161 A series of frying oil samples was used for evaluating the
 27 feasibility of FTNIR spectroscopy in monitoring the quality of
 28 162 oil during the frying process. A sample of 100 ml was
 29 collected every hour, and was cooled to 60 °C. CV was
 30 163 measured using FTNIR spectroscopy and the 2,4-DNPH
 31 method to investigate the correlation of results between these
 32 164 two techniques. Frying was conducted for 6 h every day, and
 33 165 was not stopped until CV exceeded 43.5 mmol kg⁻¹ according
 34 to previous studies⁵. The process did not involve
 35 166 replenishment with new oil.

44 171 **Results and discussion**

46 172 **CV determination**

47 173 The accuracy of the model was closely linked to the reference
 48 method used. Although some modified methods has been
 49 174 developed, the 2,4-DNPH method is still the most acceptable
 50 for CV measurement. The reference values obtained by the
 51 175 2,4-DNPH method for calibration and validation sets are
 52 presented in Table 1.
 53 176
 54 177
 55 178
 56 179
 57
 58 179
 59
 60

180 **Table 1** CV for calibration and validation sets determined by 2,4-DNPH
 181 method

NO. of samples	Average (mmol kg ⁻¹)	Range (mmol kg ⁻¹)
Oven oxidation	60	0.53–44.51
Frying oxidation	44	
Oven oxidation	30	0.94–43.65
Frying oxidation	10	

182 The CV ranged from 0.53 to 44.51 mmol kg⁻¹. Relative error
 183 and standard deviation of the results obtained by this
 184 analytical method ranged from 0.9% to 3.2% and 0.8% to
 185 1.5%, respectively. Previous studies have reported that the
 186 total amount of polar material (carbonyl compounds such as
 187 ketones and other compounds) increased as duration of
 188 heating increased^{12, 13}. The frying process generates
 189 hydroperoxides and other polar compounds through hydrolysis,
 190 isomerization, and polymerization. The amount of these
 191 compounds is related to oil and food types, frying conditions
 192 and others²⁵. The samples collected represented various levels
 193 of oil oxidation and were evenly distributed, and were
 194 desirable for creating a good model. These samples were
 195 divided into calibration and validation sets with arbitrary
 196 selection for the purpose of even distribution of different
 197 oxidation degrees of the two batches.

199 **Spectroscopy analysis**

200 Total amount of 144 spectra were obtained by subjecting
 201 samples to FTNIR. Fig. 1 showed spectra of the two batches.
 202 These similar spectra of two batches indicated that the
 203 oxidation process of frying oxidation and oven oxidation were
 204 similar. (The absorbance of spectra for oven oxidation was
 205 increased by 0.5 in order to more clearly discriminate the
 206 spectra of the two batches).

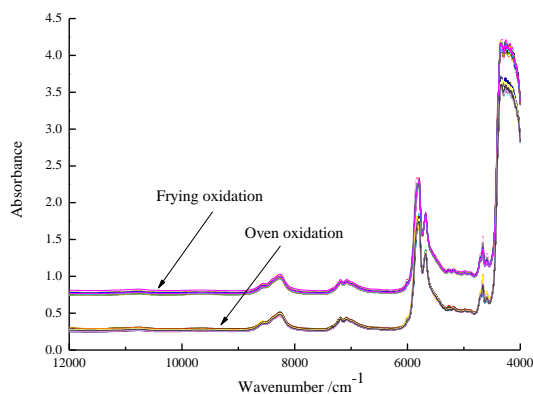


Fig. 1 Spectra of calibration and validation sets.

The spectra showed strong absorption peaks at 8280, 7074, 5801, 5795, and 4663 cm^{-1} . The small bumps at 8280 and 7074 cm^{-1} revealed the second overtone of the C–H, stretching vibration of –CH=CH– and the combination of C–H and –CH₂, respectively. The major peaks at about 5801 and 5795 cm^{-1} were mostly correlated with the first overtone of the C–H, stretching vibration of –CH=CH– and –CH₃. The peak at 4663 cm^{-1} represented the combination of C–H, stretching vibration of –CH=CH–²⁶. Osborne et al. reported that the absorption bands obtained between 5000 and 4545 cm^{-1} were connected to the degree of oxidation in oils²⁷.

In order to improve the performance of the model, several pretreatments such as second derivative, multiplicative scatter correction (MSC) and standard normal variate (SNV) in different regions have been employed. The derivative can strengthen the band characteristics by removing background, eliminating baseline drift, increasing spectral resolution. However, noise is also amplified when this pretreatment is used²⁸. In contrast with derivative, the effect of smoothing is to reduce random noise and improve the signal to noise ratio²⁹. The comparison of the results obtained by different preprocessing methods was displayed in table 2. The results obtained in 9702–4531 cm^{-1} apparently had better

performance compared with other spectra regions. This spectral range included the absorption bands (4513–5369 cm^{-1}) of the second overtone of the C=O stretching vibration, which were related to carbonyl compounds^{20, 30}. The preprocessing method of the combination of SNV and second derivative worked better than others, and resulted highest *R* (0.993) and lowest RMSEC (1.47 mmol kg^{-1}).

Table 2 Selection of spectral range and pretreatments for CV in oils

Spectral region (cm^{-1})	Pretreatments	PCs	RMSECV (mmol kg^{-1})	<i>R</i>	RMSEC (mmol kg^{-1})
8343–6826	Second derivative	6	2.76	0.962	4.56
10803–4531	Second derivative	8	2.66	0.960	4.66
9702–4531	Second derivative	7	2.70	0.981	3.2
9702–4531	NF(15,10) ^b +	8	2.69	0.951	3.14
9702–4531	Second derivative SF(9,6) ^a +	7	2.68	0.980	2.30
9702–4531	MSC+ Second derivative	8	2.68	0.983	2.06
9702–4531	SNV(9702-4531)+ Second derivative	9	2.40	0.993	1.47

a SF (9,6) represents the smoothing under 9 data points and the 6th polynomial; b NF (15,10) represents the Norris derivative smoothing under segment length is 15 and the gap between segments is 10.

240

241 Model development and validation

242 PLS models were established using the reference data and
243 spectra obtained in selected wavelength range (Figs 2 and 3).
244 The appropriate number of PCs was determined by the leave-
245 one-out cross validation method. Minimum root mean square
246 error of cross validation (RMSECV) of 2.40 mmol kg^{-1} was
247 achieved by increasing the number of PCs to 9 (data not
248 shown). The larger number of PCs was probably associated
249 with the variety of oil types and seasonal variations in oils.

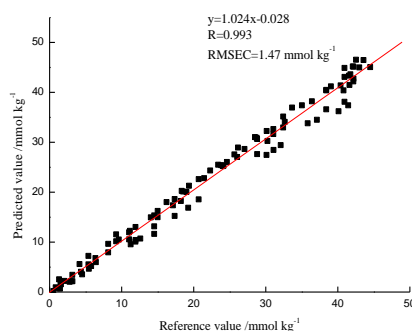


Fig. 2 Predicted and reference values of CV in calibration set.

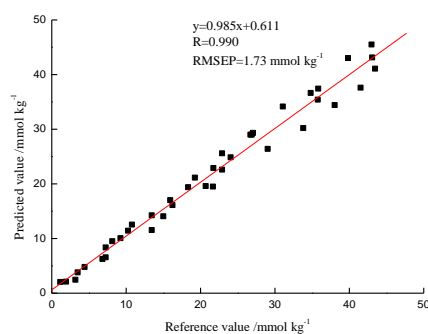


Fig. 3 Predicted and reference values of CV in validation set.

There was a strong correlation between the actual CV and the one predicted by FTNIR. The R value was 0.993 for the calibration set, and a RMSEC of $1.47 \text{ mmol kg}^{-1}$ was achieved. Meanwhile, the validation set resulted in R of 0.990 and RMSEP of $1.73 \text{ mmol kg}^{-1}$. These results demonstrated that FTNIR spectroscopy method can accurately predict CV and be useful for quality-control applications. Szabo et al. reported less favorable results for the determination of CV in porcine subcutaneous fats during frying by FTNIR³¹. In this study, the calibration samples included frying oils consisting of many different types of vegetable oils, but the method proposed was still able to give accurate predictions of CV.

Further statistical analysis indicated that the results by the 2,4-DNPH method and FTNIR method were comparable. A paired *t* test for comparing the results of the two methods resulted a *t*

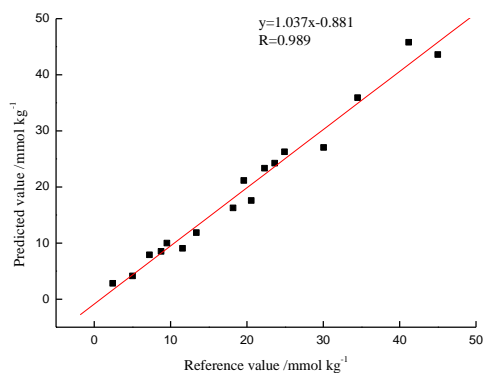
value of 1.935, which was less than the critical value of $t_{39, 0.05}$ (i.e., 2.023), indicating that the FTNIR method was suitable for rapid CV determination. A careful assessment of precision and stability of the model was conducted using 10 randomly selected samples. Each sample was measured 5 times. The relative error ranged from 1.2% to 4.6% and RSD of CV ranged from 1.43% to 1.89%, indicating that the model was robust. Many researches have been done to investigate the potential of analyzing frying oils through FTNIR spectroscopy, but only a few papers have used statistical criteria to evaluate the accuracy and precision of FTNIR spectroscopy methods. Similar FTNIR methods with similar performances were reported for the determination of TPC and AV¹²⁻²¹. This study added the model for the determination of CV in frying oils and further extended the application of the software.

Frying process monitoring

To evaluate the feasibility of FTNIR spectroscopy in monitoring oil quality online and 17 samples were collected along the frying process and then analyzed by both standard method and FTNIR. According to Fig. 4, it demonstrated that the model can be used for quality monitoring of frying oil in frying process. In practical applications, after 13 h frying, CV significantly exceeded $43.5 \text{ mmol kg}^{-1}$, hence, frying was stopped. Both methods showed that CV linearly increased with frying time. The results showed that the FTNIR method can be used for monitoring the CV content in real time. Moreover, FTNIR spectroscopy can be combined with side linear automatic sampling to form an analysis system for oil companies to control oil quality online.

The monitoring of an additional set of oil samples using this model indicated that the model was not specific to a certain

1 302 type of oil. Hence, it could be applied for the analysis of CV in
 2
 3 303 a more variable frying oil samples. On the other hand, the
 4
 5 304 model provided the possibility of monitoring oil in real time.
 6
 7 305 CV in frying oils can be quantitatively measured by FTNIR in
 8
 9 306 less than 1 min. Therefore, FTNIR can immediately determine
 10
 11 307 whether the oil is deteriorated. Its rapid feedback on the
 12
 13 308 quality of oil can be useful for food enterprises and poor
 14
 15 309 quality oil can be replaced in time. Obviously, traditional
 16
 17 310 methods have failed to achieve this target. An FTNIR
 18
 19 311 spectroscopy instrument, in combination with automatic
 20
 21 312 sampling equipment over the line and with the results recorded
 22
 23 313 through a computer, could provide real-time information on
 24
 25 314 frying oil. FTNIR spectroscopy has the advantages of
 26
 27 315 requiring no sample pretreatment and no chemicals. Its easy
 28
 29 316 operation makes it even more applicable in the detection
 30
 31 317 domain.



43 318 **Fig. 4** Correlation of predicted and reference CV in frying oils.

46 320 Conclusions

48 321 The 2,4-DNPH method is reliable and accurate for the
 49
 50 322 determination of CV in various frying oil samples. However,
 51
 52 323 the test is time consuming and the chemicals used are harmful
 53
 54 324 to laboratory personnel. FTNIR method appears to be a good
 55
 56 325 alternative with the advantages of simple operation, rapid
 57
 58 326 determination and no hazardous chemicals requirement. A

327 FTNIR-based method for the determination of CV in frying oil
 328 was successfully developed. Good correlation was found
 329 between FTNIR predicted values and the reference data. Our
 330 results were favorable compared to those in the literatures for
 331 the determination of TPC, AV, and PV by using FTNIR¹²⁻²¹.
 332 The FTNIR-based method worked well for monitoring oil
 333 quality online in a simulated frying process of the oil samples
 334 (R= 0.989).
 335 FTNIR spectroscopy has the unique ability of simultaneously
 336 determining multiple indicators. Additional research is
 337 currently ongoing, and further researches should involve
 338 constructing a comprehensive index to fully reflect the degree
 339 of oxidation. This degree shall be expressed through
 340 commonly used indicators of oxidation, such as AV, CV, and
 341 PV, and their weights.

343 Acknowledgements

344 The authors would like thank the Central University for
 345 supporting this work through the Fundamental Research Funds
 346 (QN 2013057).

348 Notes and references

- 350 1. G. Billek, *Annals of Nutrition and Metabolism*, 1980,
 351 **24**, 200-210.
- 352 2. H. Pardun, J. Blass and E. Kroll, *Fette, Seifen,*
 353 *Anstrichmittel*, 1974, **76**, 151-158.
- 354 3. Z. Pazola, J. Gaweck, M. Buchowski, J. Korczak, J.
 355 Jankun and B. Grześkowiak, *Fette, Seifen,*
 356 *Anstrichmittel*, 1985, **87**, 190-193.
- 357 4. F. B. Gonzaga and C. Pasquini, *Analytica Chimica*
 358 *Acta*, 2006, **570**, 129-135.
- 359 5. R. Farhoosh and S. M. R. Moosavi, *Analytica chimica*
 360 *acta*, 2008, **617**, 18-21.
- 361 6. A. Henick, M. Benca and J. Mitchell Jr, *Journal of the*
 362 *American Oil Chemists' Society*, 1954, **31**, 88-
 363 91.
- 364 7. H. Kumazawa and T. Oyama, *J. Jpn. Oil Chem. Soc.*,
 365 1965, **14**, 167-171.
- 366 8. Y. Endo, C. M. Li, M. Tagiri-Endo and K. Fujimoto,
 367 *Journal of the American Oil Chemists' Society*,
 368 2001, **78**, 1021-1024.

ARTICLE

- 1 369 9. Y. Endo, M. Tominaga, M. Tagiriendo, K. Kumozaki, 424 31. A. Szabó, G. B'ázár, G. Andrassy-Baka, L.
2 370 H. Kouzui, H. Shiramasa and K. MiyakoshiI, 425 Locsmándi and R. Romvári, *Acta Alimentaria*,
3 371 *Journal of oleo science*, 2003, **52**, 353-358. 426 2009, **38**, 97-106.
4 372 10. R. Farhoosh and S. M. R. Moosavi, *Journal of Food* 427
5 373 *Lipids*, 2006, **13**, 298-305. 428
6 374 11. Y. C. Fiamegos and C. D. Stalikas, *Analytica chimica*
7 375 *acta*, 2008, **609**, 175-183.
8 376 12. C. L. Ng, R. L. Wehling and S. L. Cuppett, *Journal of*
9 377 *agricultural and food chemistry*, 2007, **55**, 593-
10 378 597.
11 379 13. C. L. Ng, R. L. Wehling and S. L. Cuppett, *Journal of*
12 380 *agricultural and food chemistry*, 2011, **59**,
13 381 12286-12290.
14 382 14. M. Hein, H. Henning and H.-D. Isengard, *Talanta*,
15 383 1998, **47**, 447-454.
16 384 15. M. Ögütçü, B. Aydeniz, M. B. Büyükcan and E.
17 385 Yılmaz, *Journal of the American Oil Chemists'*
18 386 *Society*, 2012, **89**, 1823-1830.
19 387 16. J. A. Gerde, C. L. Hardy, C. R. Hurburgh Jr and P. J.
20 388 White, *Journal of the American Oil Chemists'*
21 389 *Society*, 2007, **84**, 519-522.
22 390 17. S. B. Engelsen, *Journal of the American Oil Chemists'*
23 391 *Society*, 1997, **74**, 1495-1508.
24 392 18. S. Kazemi, N. Wang, M. Ngadi and S. O. Prasher,
25 393 *Journal of food science*, 2005.
26 394 19. R. Du, K. Lai, Z. Xiao, Y. Shen, X. Wang and Y.
27 395 Huang, *Journal of food science*, 2012, **77**, C261-
28 396 C266.
29 397 20. S. Armenta, S. Garrigues and M. De la Guardia,
30 398 *Analytica chimica acta*, 2007, **596**, 330-337.
31 399 21. A. A. Yavari, M. Hamedí and S. Haghbin, *Journal of*
32 400 *the American Oil Chemists' Society*, 2009, **86**,
33 401 941-947.
34 402 22. R. Wehling and M. Pierce, *Journal-Association of*
35 403 *Official Analytical Chemists*, 1988, **71**, 571.
36 404 23. S. Kazemi, N. Wang, M. Ngadi and S. O. Prasher,
37 405 2005.
38 406 24. D. L. Massart, B. Vandeginste, S. Deming, Y.
39 407 Michotte and L. Kaufman, 1988.
40 408 25. E. Kalogianni, T. Karapantsios and R. Miller, *Journal*
41 409 *of Food Engineering*, 2011, **105**, 169-179.
42 410 26. P. Hourant, V. Baeten, M. T. Morales, M. Meurens
43 411 and R. Aparicio, *Applied Spectroscopy*, 2000,
44 412 **54**, 1168-1174.
45 413 27. B. Osborne, T. Fearn and P. Hindle, *Practical NIR*
46 414 *spectroscopy with applications in food and*
47 415 *beverage analysis*. Eds. Browning, D., Longman
48 416 *Scientific & Technical, London*, 1993, 145-159.
49 417 28. H. Cen and Y. He, *Trends in Food Science &*
50 418 *Technology*, 2007, **18**, 72-83.
51 419 29. A. Savitzky and M. J. Golay, *Analytical chemistry*,
52 420 1964, **36**, 1627-1639.
53 421 30. A. A. Christy and P. K. Egeberg, *Chemometrics and*
54 422 *intelligent laboratory systems*, 2006, **82**, 130-
55 423 136.
56
57
58
59
60