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ARTICLE TYPE

# Highly efficient one-pot multienzyme (OPME) synthesis of glycans with fluoros-tag assisted purification

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Oligo(ethylene glycol)-linked light fluoros tags have been found to be optimal for conjugating to glycans for both high-yield enzymatic glycosylation reactions using one-pot multienzyme (OPME) systems and quick product purification by fluoros solid-phase extraction (FSPE) cartridges. The combination of OPME glycosylation systems and the FSPE cartridge purification scheme provides a highly effective strategy for facile synthesis and purification of glycans.

Tagging organic compounds with a light fluoros tail such as a perfluorooctyl (C<sub>8</sub>F<sub>17</sub>) or perfluorohexyl (C<sub>6</sub>F<sub>13</sub>) group followed by product purification using fluoros solid-phase extraction (FSPE) has found increasing synthetic uses.<sup>1</sup> For carbohydrate synthesis, non-cleavable single,<sup>2</sup> double,<sup>3</sup> and cleavable<sup>4-6</sup> fluoros tags have been in the acceptor glycans to allow solution-phase synthesis and fast product purification. Light fluoros protecting groups have also been used in solution-phase<sup>7,8</sup> or solid-phase<sup>9</sup> synthesis. Odorless fluorinated thioglycosyl donors were prepared and shown excellent reactivities in glycosylation reactions.<sup>10</sup> Mono-perfluorooctyl (e.g. C<sub>8</sub>F<sub>17</sub>- and C<sub>6</sub>F<sub>13</sub>) tags<sup>11-13</sup> and a di-C<sub>6</sub>F<sub>13</sub>-tag<sup>14</sup> allowed non-covalent immobilization of fluoros-tagged monosaccharides and oligosaccharides on fluorocarbon-coated glass slides to generate glycan microarrays that can sustain washing processes in carbohydrate-lectin binding studies.

Except for a limited number of examples (e.g. feeding cultured animal cells with fluoros-tagged lactosides or an *N*-acetylglucosaminide for producing small amounts of elongated fluoros oligosaccharides,<sup>15-17</sup> using a C<sub>3</sub>F<sub>7</sub> tag to facility the product purification of enzymatically synthesized heparosan oligosaccharide derivatives,<sup>18</sup> and using non-covalently immobilized light fluoros tagged glycans as substrates for glycosyltransferase<sup>19</sup> and glycosidase<sup>20</sup> activity assays by mass spectrometry), light fluoros tags have not been used broadly to facilitate product purification in preparative-scale enzymatic synthesis. This is most likely due to either the lower tolerance of relatively long fluoros tags (e.g. a C<sub>8</sub>F<sub>17</sub> or longer tag) by enzymatic reactions which often leads to no reaction or low yields, or the lower efficiency in FSPE cartridge-purification inherited by very short fluoros tags (e.g. a C<sub>3</sub>F<sub>7</sub> tag). Here we demonstrate that with suitable linkers, light fluoros tags (e.g. C<sub>6</sub>F<sub>13</sub> and C<sub>8</sub>F<sub>17</sub>) attached to simple glycans can be tolerated by a

range of glycosyltransferases in one-pot multienzyme (OPME) systems for efficient synthesis. They can facilitate facile purification of neutral and negatively charged oligosaccharide products using FSPE cartridges in less than 10 minutes. Compared to the hydrocarbon [(CH<sub>2</sub>)<sub>8</sub>CO<sub>2</sub>Me and octyl] tags introduced by Hindsgaul et al. which have been used successfully for glycosyltransferase activity assays,<sup>21</sup> the fluoros tags have additional advantages of being silent in <sup>1</sup>H NMR thus reducing the signals from the tag that may interfere with compound characterization.<sup>22</sup>

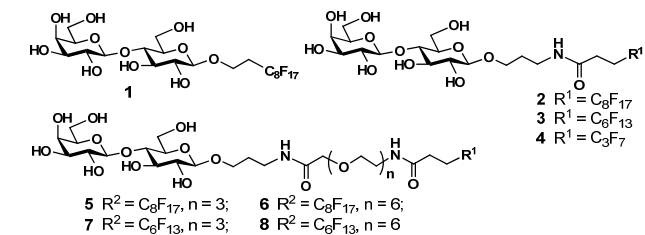
Carbohydrates are biologically important but synthetically challenging biomolecules. Our group has developed several efficient OPME approaches for synthesizing complex oligosaccharides with high yields, excellent regio- and stereoselectivities in preparative to large scales.<sup>23, 24</sup> Starting from simple acceptors and free monosaccharides, each OPME reaction can be completed in 10 min – 48 hours by simply mixing multiple enzymes, a monosaccharide, an acceptor, nucleotide triphosphates, and a metal cofactor. Multiple OPME reactions can be carried out in sequential to build up more complex oligosaccharides.<sup>25, 26</sup> While the OPME approaches are extremely effective, the product purification remains tedious and time consuming. Usually, the combination of size-exclusion and silica gel column purifications are required to obtain the desired pure products.

To facilitate product purification of the OPME glycosylation reactions, light fluoros tagged glycosyltransferase acceptors with different lengths of perfluoroalkanes and various linkers were synthesized and tested to identify optimal fluoros tags that are well tolerated by glycosyltransferases in OPME reactions while allow facile product purification by FSPE.

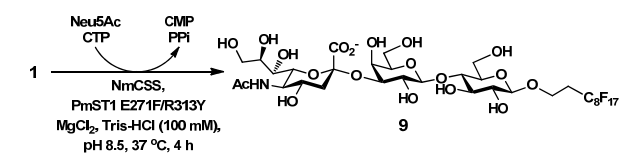
Since lactose is a common core structure in many glycans and a suitable acceptor for numerous glycosyltransferases, lactosides **1–8** containing various linkers and different lengths of perfluoroalkanes including C<sub>8</sub>F<sub>17</sub>, C<sub>6</sub>F<sub>13</sub>, and C<sub>3</sub>F<sub>7</sub> were synthesized (Scheme 1).

A simple C<sub>8</sub>F<sub>17</sub>-tagged lactoside **1** synthesized by direct chemical glycosylation (Scheme 1) was initially tested as an acceptor substrate for *Pasteurella multocida* α2–3-sialyltransferase 1 E271F/R313Y mutant (PmST1 E271F/R313Y) with decreased α2–3-sialidase activity.<sup>27</sup> The assay was performed in a one-pot two-enzyme system containing PmST1 E271F/R313Y and *Neisseria meningitidis*

CMP-sialic acid synthetase (NmCSS) (Scheme 2).<sup>28</sup> The reaction was inefficient and only a trace amount (< 10%) of sialylated product was produced as shown by thin-layer chromatography (TLC) and matrix-assisted laser desorption/ionization-time of flight (MALDI-TOF) mass spectrometry. The low water solubility of lactoside **1** contributed significantly to the low efficiency of the reaction. Furthermore, the rigid and rod-like perfluorooctyl chain<sup>29</sup> close to the lactoside may also prevent compound **1** from being a good acceptor for PmST1 E271F/R313Y. Adding an organic solvent such as DMF, DMSO, methanol, or acetonitrile for up to 30%, or 0.1% of detergents as Triton X-100, Tween 80, or HFE-7200 did not improve the yield.



**Scheme 1.** Fluorour-tagged lactosides that were synthesized.



**Scheme 2.** Test of C<sub>8</sub>F<sub>17</sub>-tagged lactoside **1** as the glycosyltransferase acceptor in a one-pot two-enzyme sialylation system containing NmCSS and PmST1 E271F/R313Y.

To increase the solubility of the fluorour-tagged lactosides and to examine how the length of the fluorour tags affects the efficiency of the enzymatic reactions, fluorour-tagged lactosides (**2–4**) (Scheme 1) containing a propylamide linker and different lengths of fluoroalkyl chains were synthesized and used as the acceptors in a one-pot two-enzyme system containing NmCSS and PmST1 E271F/R313Y (Scheme 3). Sialosides (**10–12**) were obtained with varied yields of 22%, 92%, and 89% from lactosides tagged with C<sub>8</sub>F<sub>17</sub>, C<sub>6</sub>F<sub>13</sub>, and C<sub>3</sub>F<sub>7</sub>, respectively (entries **a–c** for products **10–12**) (Table 1). These results indicated that the decrease of the fluorour tag length led to the increase of the enzyme activity. Nevertheless, the short C<sub>3</sub>F<sub>7</sub> fluorour tag was not sufficient to retain the sialoside product **12** in FSPE cartridge during the water washing steps (Supporting Information), rendering it an unsuitable tag for FSPE purification. In comparison, C<sub>8</sub>F<sub>17</sub>- and C<sub>6</sub>F<sub>13</sub>-tagged sialosides **10** and **11** were easily purified by a FSPE cartridge. Similar effects of the fluorour tag lengths on the glycosylation yields and FSPE product purification were observed for a one-pot two-enzyme  $\alpha$ 2–6-sialylation system containing NmCSS and *Photobacterium damsela*  $\alpha$ 2–6-sialyltransferase (Pd2,6ST)<sup>30, 31</sup> (Table 1, entries **d–f** for products **13–15**) and a one-pot four-enzyme galactosylation system containing *Escherichia coli* galactokinase (EcGalK),<sup>32</sup> *Bifidobacterium longum* UDP-sugar pyrophosphorylase (BLUSP),<sup>33</sup> *Pasteurella multocida* inorganic pyrophosphatase

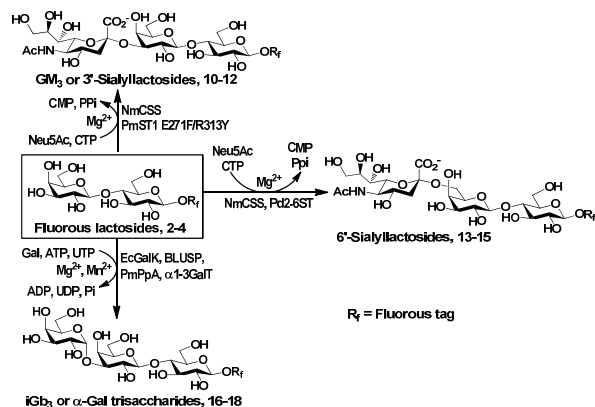
(PmPpA),<sup>24</sup> and bovine  $\alpha$ 1–3-galactosyltransferase ( $\alpha$ 1–3GalT)<sup>34</sup> (Table 1, entries **g–i** for products **16–18**).

**Table 1.** OPME sialylation (pH 8.5) and galactosylation (pH 7.0) of lactosides (**2–4**) containing various lengths of fluorour tags.

2-4  
OPME glycosylation  
Tris-HCl (100 mM)  
37 °C  
10-18

Entry	Acceptor	R <sup>1</sup>	Enzyme	R <sup>2</sup>	R <sup>3</sup>	Product	Conversion (%) <sup>[a]</sup>
a	2	C <sub>8</sub> F <sub>17</sub>	PmST1 E271F/R313Y	Neu5Ac $\alpha$ 2-3	H	10	22 ± 12 <sup>[b]</sup>
b	3	C <sub>6</sub> F <sub>13</sub>	PmST1 E271F/R313Y	Neu5Ac $\alpha$ 2-3	H	11	92 ± 5.5 <sup>[b]</sup>
c	4	C <sub>3</sub> F <sub>7</sub>	PmST1 E271F/R313Y	Neu5Ac $\alpha$ 2-3	H	12	89 ± 9.6 <sup>[b]</sup>
d	2	C <sub>8</sub> F <sub>17</sub>	Pd2-6ST	H	Neu5Ac $\alpha$ 2-6	13	31 ± 18 <sup>[b]</sup>
e	3	C <sub>6</sub> F <sub>13</sub>	Pd2-6ST	H	Neu5Ac $\alpha$ 2-6	14	94 ± 6.0 <sup>[b]</sup>
f	4	C <sub>3</sub> F <sub>7</sub>	Pd2-6ST	H	Neu5Ac $\alpha$ 2-6	15	qt. <sup>[b]</sup>
g	2	C <sub>8</sub> F <sub>17</sub>	$\alpha$ 1-3GalT	Gal $\alpha$ 1-3	H	16	10 ± 0.0 <sup>[c]</sup>
h	3	C <sub>6</sub> F <sub>13</sub>	$\alpha$ 1-3GalT	Gal $\alpha$ 1-3	H	17	60 ± 0.5 <sup>[c]</sup>
i	4	C <sub>3</sub> F <sub>7</sub>	$\alpha$ 1-3GalT	Gal $\alpha$ 1-3	H	18	qt. <sup>[c]</sup>

<sup>[a]</sup>Determined by thin-layer chromatography and ImageQuant 5.2 after staining of the plate. Reaction was assayed at 4 h<sup>[b]</sup> or 15 h<sup>[c]</sup>.



**Scheme 3.** OPME glycosylation of fluorour-tagged lactosides.

**Table 2.** OPME sialylation glycosylation (pH 8.5) and galactosylation (pH 7.0) of fluorour-tagged lactosides (**5–8**) containing a TEG or an HEG linker.

5-8  
OPME glycosylation  
Tris-HCl (100 mM)  
37 °C  
19-30

Entry	Acceptor	R <sup>1</sup>	n	Enzyme	R <sup>2</sup>	R <sup>3</sup>	Product	Conversion (%) <sup>[a]</sup>
j	5	C <sub>8</sub> F <sub>17</sub>	3	PmST1 E271F/R313Y	Neu5Ac $\alpha$ 2-3	H	19	65 ± 12 <sup>[b]</sup>
k	6	C <sub>6</sub> F <sub>13</sub>	6	PmST1 E271F/R313Y	Neu5Ac $\alpha$ 2-3	H	20	55 ± 7.8 <sup>[b]</sup>
l	5	C <sub>8</sub> F <sub>17</sub>	3	Pd2-6ST	H	Neu5Ac $\alpha$ 2-6	21	47 ± 10 <sup>[b]</sup>
m	6	C <sub>6</sub> F <sub>13</sub>	6	Pd2-6ST	H	Neu5Ac $\alpha$ 2-6	22	52 ± 5.6 <sup>[b]</sup>
n	5	C <sub>8</sub> F <sub>17</sub>	3	$\alpha$ 1-3GalT	Gal $\alpha$ 1-3	H	23	81 ± 8.0 <sup>[c]</sup>
o	6	C <sub>6</sub> F <sub>13</sub>	6	$\alpha$ 1-3GalT	Gal $\alpha$ 1-3	H	24	66 ± 1.0 <sup>[c]</sup>
p	7	C <sub>8</sub> F <sub>13</sub>	3	PmST1 E271F/R313Y	Neu5Ac $\alpha$ 2-3	H	25	70 ± 4.8 <sup>[b]</sup>
q	8	C <sub>6</sub> F <sub>13</sub>	6	PmST1 E271F/R313Y	Neu5Ac $\alpha$ 2-3	H	26	80 ± 15 <sup>[b]</sup>
r	7	C <sub>8</sub> F <sub>13</sub>	3	Pd2-6ST	H	Neu5Ac $\alpha$ 2-6	27	65 ± 7.9 <sup>[b]</sup>
s	8	C <sub>6</sub> F <sub>13</sub>	6	Pd2-6ST	H	Neu5Ac $\alpha$ 2-6	28	66 ± 25 <sup>[b]</sup>
t	7	C <sub>8</sub> F <sub>13</sub>	3	$\alpha$ 1-3GalT	Gal $\alpha$ 1-3	H	29	71 ± 0.5 <sup>[c]</sup>
u	8	C <sub>6</sub> F <sub>13</sub>	6	$\alpha$ 1-3GalT	Gal $\alpha$ 1-3	H	30	69 ± 1.0 <sup>[c]</sup>

<sup>[a]</sup>Determined by thin-layer chromatography and ImageQuant 5.2 software after staining. Reaction was assayed at 4 h<sup>[b]</sup> or 15 h<sup>[c]</sup>.

In order to improve the compatibility of lactosides with longer fluorour tags (e.g. C<sub>8</sub>F<sub>17</sub>) to the OPME glycosylation reactions, a tri- (TEG) or a hexa-ethylene glycol (HEG) linker was introduced to obtain fluorour-tagged lactosides **5–8** (Scheme 1). OPME  $\alpha$ 2–3/6-sialylation, and  $\alpha$ 1–3-galactosylation reactions (Scheme 3) showed that the TEG and HEG linkers improved significantly the yields of C<sub>8</sub>F<sub>17</sub>-tagged lactosides (Table 2).

The length of the oligo(ethylene glycol) (OEG) linker with either 3 or 6 ethylene glycol repeats, however, does not seem to affect the efficiency of the OPME reactions significantly (Table 2). While TEG/HEG-C<sub>6</sub>F<sub>13</sub>-tagged lactosides still led to better

yields, TEG/HEG-C<sub>8</sub>F<sub>17</sub>-tagged lactosides provided sufficiently good yields for practical production of glycosylated products.

Encouraged by these results, preparative-scale synthesis and FSPE cartridge purification of GM3, 6'-sialyllactoside, and iGb<sub>3</sub> glycan analogs (**11**, **14**, **23**, **25**, **27**, and **29**) were carried out (Table 3). After total consumption of the fluorinated-tagged lactoside acceptor in each OPME reaction by TLC monitoring, the reaction mixture was centrifuged and the supernatant was purified using an 10 c.c. FSPE cartridge containing 2 g of fluorinated silica gel by simply loading the reaction mixture to the cartridge, washing with four-column volumes of water, and eluting the fluorinated-tagged product using 100% MeOH. Nuclear magnetic resonance (NMR) spectroscopy and high resolution mass spectrometry (HRMS) analyses demonstrated that one-step FSPE cartridge purification was sufficient to provide desired products with high purity (Supporting information). It is noteworthy that the FSPE cartridge purification is suitable for purifying both neutral (galactosides) and negatively charged (sialosides) trisaccharide products in a simple, quick, and efficient manner. The whole purification process generally takes 5–7 minutes, which is substantially less than conventional silica gel (2–6 hours) and size-exclusion column (>3 hours) purifications for unprotected sugars. The quick purification of fluorinated-tagged glycans also allows the yield improvement by subjecting the mixture of fluorinated-tagged glycan acceptor and product for the second round of enzymatic synthesis (e.g. synthesizing compound **23** in Table 3).

**Table 3.** Preparative-scale OPME synthesis of oligosaccharides with FSPE cartridge purification.

Acceptor	Enzyme	Product	Yield (%) <sup>[a]</sup>
<b>3</b>	PmST1 E271F/R313Y	<b>11</b>	72
<b>3</b>	Pd2-6ST	<b>14</b>	79
<b>5</b>	α1-3GalT	<b>23</b>	82 <sup>[b]</sup>
<b>7</b>	PmST1 E271F/R313Y	<b>25</b>	86
<b>7</b>	Pd2-6ST	<b>27</b>	qt
<b>7</b>	α1-3GalT	<b>29</b>	89

<sup>[a]</sup>Isolated yields; <sup>[b]</sup>The reaction mixture was purified by FSPE and underwent another round of OPME reaction.

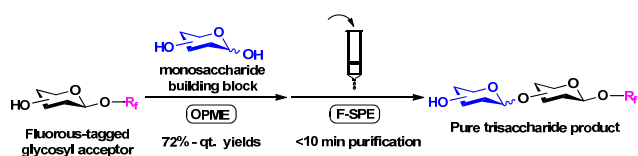
In conclusion, a series of fluorinated-tagged sialosides and galactosides were synthesized in preparative scales using highly efficient OPME glycosylation approaches and were purified by FSPE cartridges in a simple, quick, and efficient fashion. Introducing a TEG or HEG linker to the C<sub>8</sub>F<sub>17</sub> or C<sub>6</sub>F<sub>13</sub>-tagged lactoside improved the solubility of the substrates and increased the OPME glycosylation yields without compromising the FSPE purification process. The combination of OPME glycosylation systems and the FSPE cartridge purification is a simple and highly effective strategy for facile synthesis and purification of oligosaccharides. The method will be further explored with suitable cleavable linkers for the preparative and large scale synthesis of more complex oligosaccharides and polysaccharides and be adapted to automated enzymatic synthesis of challenging carbohydrate targets.

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Fluorous-tagged glycans with an oligo(ethylene glycol) linker are well tolerated acceptor substrates for glycosyltransferases which allowed facile synthesis of glycans by efficient one-pot multienzyme (OPME) systems with easy and quick purification by fluorous solid-phase extraction (FSPE) cartridges.



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