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ARTICLE TYPE

Enhanced remnant polarization in ferroelectric Bi₆Fe₂Ti₃O₁₈ thin films

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For the practical applications in ferroelectric memories, a large remnant polarization for nontoxic Pb-free ferroelectric materials is required. We prepared Bi₆Fe₂Ti₃O₁₈ thin films on Pt/Ti/SiO₂/Si (100) substrates by chemical solution deposition using different annealing processes, and found that a well-defined ferroelectric hysteresis loop with a rather large remnant polarization ($P_r \approx 21.5 \mu\text{C}/\text{cm}^2$) occurs in Bi₆Fe₂Ti₃O₁₈ thin films prepared by rapid thermal annealing in air. This value of remnant polarization is superior to that of other ferroelectric Aurivillius compounds such as Bi₂WO₆, Bi₃TiNbO₉, Bi₄Ti₃O₁₂, Bi₃FeTi₃O₁₅, and Bi₆Fe₂Ti₃O₁₈ thin films prepared by chemical solution deposition and pulsed laser deposition. The results of X-ray diffraction, high-resolution transmission electron microscopy, X-ray photoelectron spectroscopy and ferroelectric P-E hysteresis loops reveal that grain size, surface morphologies, oxygen vacancies and lattice distortion play very important roles in determination of the remnant polarization. The present study will provide an effective route to prepare the layered Aurivillius thin films with large remnant polarization by chemical solution deposition.

Introduction

Bismuth layered Aurivillius compounds with the general formula (Bi₂O₂)²⁺(A_{n-1}B_nO_{3n+1})²⁻ (A = Na, K, Ca, Sr, Ba, Pb, Bi, etc., and B = Ti, Fe, etc.) have a naturally-layered perovskite-related crystal structure which consist of perovskite-like (A_{n-1}B_nO_{3n+1})²⁻ layers interleaved between fluorite-like (Bi₂O₂)²⁺ layers, where the n refers to the numbers of the perovskite-like layers.¹⁻³ Aurivillius compounds with $n = 2$ and 3 are considered to be candidate materials for nonvolatile random access memory applications because of high fatigue-endurance ferroelectric properties, piezoelectric and environment-friendly (Pb-free) behaviours and so on.^{4,5} Recently, the Aurivillius-based materials have attracted renewed attention due to the potential candidates as room-temperature single-phase multiferroics by doping magnetic species at the B sites, especially for the $n = 4$ Aurivillius compound.^{6,7} However, the obtained magnetic order is rather weak. It is suggested that a higher concentration of magnetic ions is desirable in order to achieve robust magnetic ordering above room-temperature.^{8,9} One possible route to increase the concentration of magnetic ions is to focus on Aurivillius compounds with a higher number of perovskite-like layers, i.e., $n > 4$. Indeed, long-range magnetic ordering has been reported for several Aurivillius compounds with $n = 5$, i.e., Bi₆Fe₂Ti₃O₁₈ and Bi₆Fe_{1.52}Mn_{0.68}Ti_{2.8}O₁₈.^{10,11} On the other hand, systematic investigations and optimization of the ferroelectric properties of the parent-compound are very important before doping magnetic species at Ti sites to explore single-phase multiferroics.^{12,13} Moreover, for practical applications in ferroelectric memories,

piezoelectric and multiferroic devices, thin films with a large remnant polarization (P_r) are required.¹⁴

Currently, investigations about improvement of ferroelectric polarization in Bi₆Fe₂Ti₃O₁₈ thin films are mainly focused on rare-earth substitution of Bi, higher-valence element doping at Ti and/or oxygen annealing process. Liu et al. found that the ferroelectric and ferromagnetic properties can be improved in Co-doped Bi₆Fe₂Ti₃O₁₈ thin films, in which the value of P_r can be increased from 10 $\mu\text{C}/\text{cm}^2$ for the undoped thin film to 17.6 $\mu\text{C}/\text{cm}^2$ for the Bi₆Fe_{1.4}Co_{0.6}Ti₃O₁₈.¹⁵ The variation in P_r is attributed to the competition between the increased grain size and the oxygen vacancies duo to Co doping. Kim et al. reported that the V-doped Bi₆Fe₂Ti₃O₁₈ thin films exhibit the improved electrical and multiferroic properties by rapid thermal annealing under oxygen atmosphere.¹⁶ The values of P_r is increased to 8.2 $\mu\text{C}/\text{cm}^2$ for the V-doped thin film as compared with 4 $\mu\text{C}/\text{cm}^2$ for the undoped Bi₆Fe₂Ti₃O₁₈ thin film, which is attributed to the reduced oxygen vacancies as well as the decreased mobility of oxygen vacancies by V doping. Additionally, a large P_r (18 $\mu\text{C}/\text{cm}^2$) is observed in the La and V co-doped Bi₆Fe₂Ti₃O₁₈ thin films although the hysteresis loops show leaky characteristics.¹⁷ As mentioned above, the processing parameters are not quite same, which result in obvious differences in ferroelectric properties of the Bi₆Fe₂Ti₃O₁₈ thin film. Moreover, well-defined ferroelectric hysteresis loops with large P_r of Bi₆Fe₂Ti₃O₁₈ thin film is very crucial to obtain large magnetoelectric manipulations, which have not yet been achieved till now.

In this paper, we reported investigations about annealing processing effects of Bi₆Fe₂Ti₃O₁₈ thin films by chemical solution deposition (CSD). It was found that the value of P_r can be as high as 21.5 $\mu\text{C}/\text{cm}^2$ for the optimized Bi₆Fe₂Ti₃O₁₈ thin films, which

will provide a facile route to enhance the ferroelectric properties in aurivillius-based thin films.

Experimental

$\text{Bi}_6\text{Fe}_2\text{Ti}_3\text{O}_{18}$ (BFTO) thin films were prepared on polycrystalline Pt/Ti/SiO₂/Si (100) substrates by chemical solution deposition. The precursor solution was prepared using bismuth (III) acetate $[\text{Bi}(\text{CH}_3\text{COO})_3]$, iron (II) acetate $[\text{Fe}(\text{CH}_3\text{COO})_2]$, and tetrabutyl titanate $[\text{Ti}(\text{OC}_4\text{H}_9)_4]$ as starting materials and propionic acid $[\text{CH}_3\text{CH}_2\text{COOH}]$ as solvent. Details of the solution preparation and spin coating processing are described in our previous work.¹⁸ BFTO thin films were subsequently crystallized by two thermal annealing processes, i.e., rapid thermal annealing (RTA, i.e., simply inserting the thin films into the furnace at the final annealing temperature) and slow thermal annealing (STA, heating rate of 10 °C /min). For each thermal annealing processing, BFTO thin films were annealed under nitrogen, air, and oxygen atmospheres at 700°C for 0.5 h. For the sake of simplicity, the thin films prepared under nitrogen atmosphere by STA is defined as N-STA. Analogically, other samples are labelled as N-RTA, A-STA, A-RTA, O-STA and O-RTA, where N, A and O denotes that the annealing atmosphere is nitrogen, air and oxygen, respectively.

The crystal structure was determined by a Philips X'Pert PRO X-ray diffractometer (XRD) with Cu- K_α radiation at room-temperature. The microstructures were checked up by a field emission scanning electron microscopy (FE-SEM, Sirion 200, FEI Company, USA). The energy dispersive X-ray (EDX) analysis spectra were also carried out in the field emission scanning electron microscopy to obtain the stoichiometry. High-resolution transmission electron microscopy (HRTEM) images and selected area electron diffraction (SAED) patterns were performed using a JEM-2010 transmission electron microscope (JEM-2010, JEOL Ltd., Japan) to give a more detailed crystal structures. The measurements of X-ray photoelectron spectroscopy (XPS, VG Scientific, ESCALAB250, USA) were done by using Al K_α to obtain information about the valence state. The ferroelectric properties were measured using a Sawyer-Tower circuit attached to a computer-controlled standardized ferroelectric test system (Precision Premier II, Radiant Technology, USA).

Results and discussion

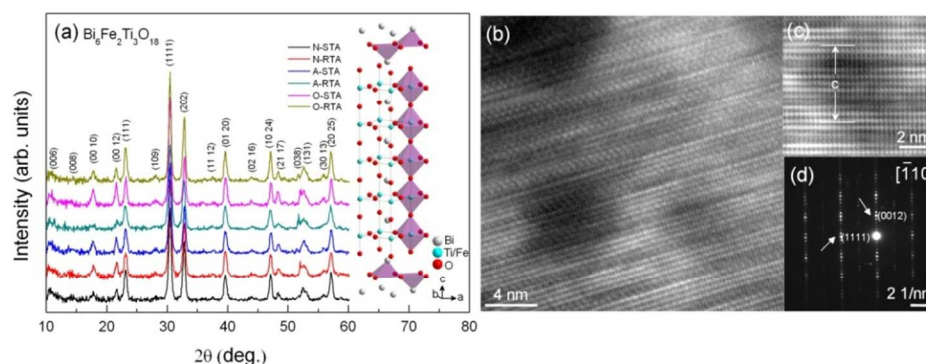


Fig. 1 XRD patterns of all derived $\text{Bi}_6\text{Fe}_2\text{Ti}_3\text{O}_{18}$ thin films (a) and HRTEM image of A-RTA thin film (b). The inset (a) shows the lattice structure of a half orthorhombic unit cell. (c) The HRTEM microstructural analysis image by the Fourier transform and the inverse transform, it is clearly seen a stack structure with 5-layered perovskite-like layers sandwiched by two fluorite-like $(\text{Bi}_2\text{O}_2)^{2+}$ layers is formed. (d) SAED pattern of the thin film.

Figure 1(a) shows the room-temperature XRD patterns of all derived BFTO thin films, and the inset shows the crystal structure of a half orthorhombic unit cell of BFTO. As shown in Fig. 1(a), it is seen that all the samples are phase-pure with a random orientation and can be indexed with an orthorhombic lattice with the space group $B2cb$, which is consistent with the previous results.^{15, 18} It is noticed that the XRD patterns of all BFTO films annealed in nitrogen, air and oxygen show the analogous characteristics, indicating that the phase formation is not seriously affected by the annealing atmosphere in this experiment. Due to the similar XRD results for Aurivillius structure with near $(\text{A}_{n-1}\text{B}_n\text{O}_{3n+1})^{2-}$ layers, HRTEM measurements are carried out to further confirm the crystal structure of the derived thin films. As shown in Fig. 1(b) and (c) of the HRTEM and Fourier transform results for the A-RTA thin film respectively, it is clearly seen a stack structure with 5-layered perovskite-like layers sandwiched by two fluorite-like $(\text{Bi}_2\text{O}_2)^{2+}$ layers is formed, which is also confirmed by the SAED pattern as shown in Fig. 1(d) and is analogous to the results in other Aurivillius compounds.^{7, 11, 19} The c-axis lattice constant c of the A-RTA thin film is measured to be 4.9356(1) nm, which is close to the value obtained from XRD result.

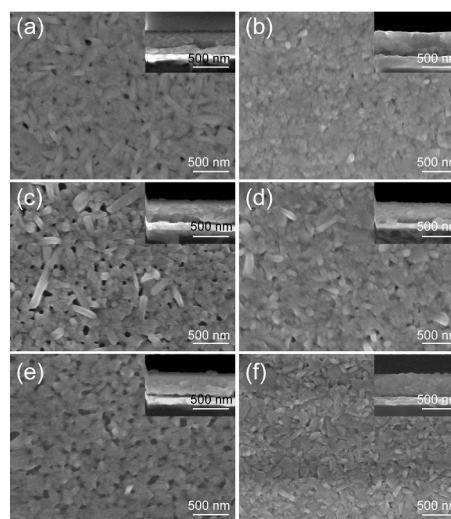


Fig. 2 Surface FE-SEM results for all derived $\text{Bi}_6\text{Fe}_2\text{Ti}_3\text{O}_{18}$ thin films (a) N-STA, (b) N-RTA, (c) A-STA, (d) A-RTA, (e) O-STA and (f) O-RTA. The corresponding insets are the cross-section FE-SEM results to give the thickness.

The surface FE-SEM results for all derived thin films are shown in Fig. 2. It is seen that the thin films annealed by the RTA processing are denser than these by the STA processing despite of the annealing atmosphere. The enhanced density can be attributed to two facts that high heating rate will delay the crystallization to higher temperatures and the retained a lower viscosity structure to higher temperatures.²⁰ Additionally, the BFTO thin films annealed in air have a larger particle size compared with those annealed in N₂ and O₂. On the other hand, plate-like grains are usually observed for ceramic samples and thin films due to the anisotropic nature of the crystal structure of the Aurivillius phase materials.²¹ However, in this experiment grain-like morphologies appearance in the derived thin films can be attributed to the lower annealing temperature as compared to that of the ceramics. In turn, this characteristic of morphologies may endow enhanced ferroelectric properties as discussed below because of the polarization anisotropy.⁵ Thickness of all derived BFTO thin films is almost the same as 450 nm obtained by the cross-section FE-SEM results as shown in the corresponding insets of Fig. 2.

Fig. 3(a) shows the room-temperature ferroelectric polarization hysteresis loops (P-E). It is seen that all the derived BFTO thin films show a well-defined ferroelectric hysteresis loop under the maximum applied electric field up to 670 kV/cm, which is obviously different with the previous result, in which it shows no remanent polarization or highly leaky characteristics.¹⁷ Notably, the A-RTA thin film exhibits an enhanced hysteresis-loop squareness and the remnant polarization P_r reaches as high as 21.5 $\mu\text{C}/\text{cm}^2$. To the best of our knowledge, this value is superior to the P_r of other ferroelectric Aurivillius compounds such as Bi₂WO₆, Bi₃TiNbO₉, Bi₄Ti₃O₁₂, Bi₅FeTi₃O₁₅, and Bi₆Fe₂Ti₃O₁₈ thin films prepared by chemical solution deposition and pulsed laser deposition.^{7,16,22,23} Furthermore, the P_r is comparable to those of the rare-earth-substituted Bi₄Ti₃O₁₂ thin films, which have been extensively investigated as candidates for the lead-free ferroelectrics and components of nonvolatile FRAM.⁵

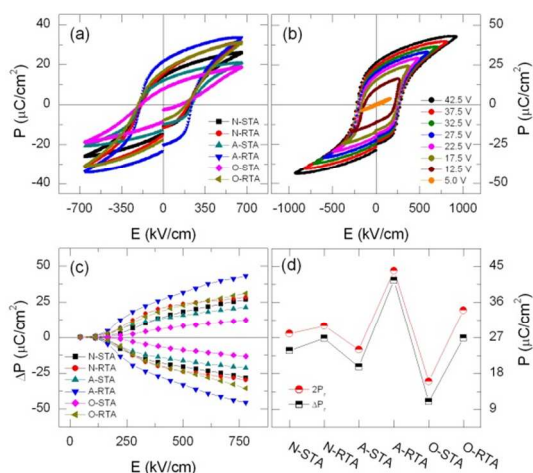


Fig. 3 Ferroelectric hysteresis loops of Bi₆Fe₂Ti₃O₁₈ thin films measured at room-temperature with 5 kHz frequency. (a) P-E hysteresis loops of all samples, (b) P-E hysteresis loops of the A-RTA sample measured under different applied electric field. (c) PUND results for all samples at different applied electric field and (d) the variation of ΔP and $2P_r$ for all derived BFTO thin films under different thermal annealed processes.

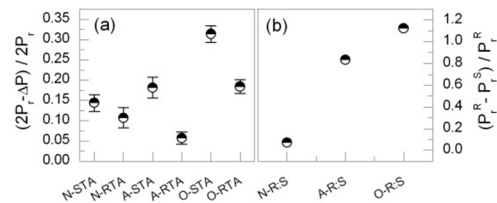


Fig. 4 $(2P_r - \Delta P) / 2P_r$ and $(P_r^R - P_r^S) / P_r^R$ vs. different annealing process.

In order to give a clearly image of polarization responded on the applied electric field, ferroelectric tests under different applied electric fields were carried out. Fig. 3(b) shows the P-E hysteresis loops measured at different applied electric fields for the A-RTA thin film, and the other thin films have the analogous characteristics in polarization, that means the P_r increases with increasing electric field. The P_r value measured at the maximum applied electric field of 945 kV/cm can be as 26.1 $\mu\text{C}/\text{cm}^2$ and a well-defined P-E hysteresis loop can be obtained when the applied electric field reach as 333 kV/cm as shows in Fig. 3(b).

To evaluate the contribution of leakage current to the P_r , we performed the measurements of a positive-up negative-down (PUND) pulsed polarization and the polarization can be defined as $\Delta P = P^*$ (switched polarization) - P^* (nonswitched polarization).^{24,25} The electric field dependence of ΔP is shown in Fig. 3(c). To compare the P-E hysteresis-loop and PUND results, we choose the values of ΔP and $2P_r$ under the same applied electric field (670 kV/cm) and plot the variation in ΔP and $2P_r$ for the BFTO thin films under different processing as shown in Fig. 3(d). It is seen that all the values of ΔP are comparable with the $2P_r$, implying that the influence of the leakage current contribution on the remnant polarization is insignificant. In order to give a clear image of extrinsic contributions (mainly leakage current), the value of $(2P_r - \Delta P) / 2P_r$ are plot in Fig. 4(a), it can be seen that the A-RTA sample exhibits the lowest value 0.057 as compared to that of 0.314 in the O-STA sample. The tendencies can be attributed to different oxygen vacancies and bismuth content in the derived thin films as discussed below.

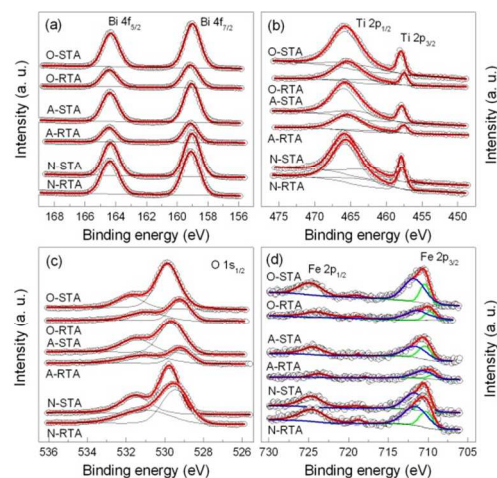


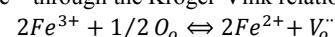
Fig. 5 XPS spectra of Bi₆Fe₂Ti₃O₁₈ thin films. (a) Bi 4f, (b) Ti 2p, (c) O 1s, (d) Fe 2p and deconvoluted results. The blue and green line in (d) represent to Fe³⁺ and Fe²⁺ fitting peak.

From Fig. 3(d), one can also see that the ferroelectric polarization of thin films prepared by RTA is larger than that prepared by STA under the same atmosphere. Due to the

suppressed Bi volatilization in RTA processing, it is conjectured that the Bi vacancies dominate the variation in ferroelectric polarization of the derived BFTO thin films.²⁶ However, as shown in Fig. 4(b) the ratio of $(P_r^R - P_r^S) / P_r^R$ (where P_r^R and P_r^S represents remnant polarization of RTA and STA process, respectively) is only 0.07 in N₂ atmosphere as compared to the value of 1.125 in O₂ atmosphere, which indicates that the volatility of bismuth are different under different atmospheres and some other factors should be considered. On the other hand, it is suggested that ferroelectric thin films prepared under oxygen atmosphere will suppress the formation of oxygen vacancies, which will give rise to the increased ferroelectric polarization.²⁷ Therefore, it is suggested that the O-RTA thin film should possess the minimum oxygen vacancies as well as the maximum ferroelectric polarization among all BFTO thin films. In fact, the maximum ferroelectric polarization among all the derived BFTO thin films is attributed to the thin film A-RTA, which suggests that some additional factors should be considered. Additionally, the larger particle size in BFTO thin films prepared under air atmosphere is beneficial for the increased remnant polarization, however, the subtle changes in grain size cannot account for the obvious variation in remnant polarization. Moreover, all BFTO thin films show a random orientation, which can rule out the influence of films orientation on ferroelectric polarization. To the best of our knowledge, the factors influencing ferroelectric polarization in the higher *n* Aurivillius ferroelectric compounds are not completely clear yet, although the origin of ferroelectric polarization in perovskite-type ferroelectrics such as BiFeO₃, BaTiO₃, PbTiO₃ has already extensively reported to date.^{29,30} Three main factors including oxygen vacancies (ions valence variation and defect centres), Bi vacancies (Bi 6s lone pair), and lattice distortion (ions displacement and octahedral rotation) are suggested to play important roles in determination of the ferroelectric polarization in BFTO thin films with a Aurivillius structure. With this notion in mind, we check the above-mentioned three factors to figure out why the A-RTA thin film has the maximum ferroelectric polarization among all BFTO thin films.

XPS measurements were carried out to obtain more information about element valence in the derived BFTO thin films. Fig. 5(a) illustrates the Bi 4*f* core-level spectra of all derived BFTO thin films. The peaks located at the range of 158.98 - 159.08 eV and 164.28 - 164.48 eV can be attributed to the Bi 4*f*_{7/2} (158.60 eV) and Bi 4*f*_{5/2} (163.99) in Bi₂O₃, respectively.³⁰ The core-level spectra of Ti 2*p* in BFTO are shown in Fig. 5(b). The spin-orbit splitting Ti 2*p*_{1/2} and Ti 2*p*_{3/2} peaks located at around 465.68 and 457.98 eV, respectively, are corresponding to the binding energy of Ti 2*p*_{1/2} (464.7 eV) and Ti 2*p*_{3/2} (458.2 eV) in TiO₂.³¹ The core-level spectra for all derived thin films displayed in Fig. 5(a) and (b) are almost indiscriminate with each other. Fig. 5(c) shows the results of the O 1*s* peaks of all the derived BFTO thin films. It is seen that the O 1*s* XPS peak can be deconvoluted into two peaks, with the binding energy of 529.68 and 530.68 eV, respectively. The former one can be assigned to the O²⁻ ions in the crystal structure that is the lattice oxygen.³² The peak with higher binding energy at 531.68 eV is attributed to the near-surface oxygen. It should be noted that the Ti 2*p* and O 1*s* core-level spectra of the thin films prepared by

RTA processing shift obviously to lower binding energy as compared with the thin films by STA processing except for the thin films annealed under nitrogen atmosphere. In other words, the XPS spectra is less susceptible for the samples annealed under nitrogen atmosphere by RTA and STA process, which is also reflected from the subtle changes in P_r . Fig. 5(d) shows the Fe 2*p* core-level spectra and the deconvoluted curves taking into account of the contribution of both Fe²⁺ and Fe³⁺ ions. Taking the XPS spectra of the A-RTA thin film as an example, the binding energy of Fe 2*p*_{1/2} and Fe 2*p*_{3/2} peaks located at around the binding energy of 709.36 and 710.75 eV, respectively, is very close to that of the Fe²⁺ 2*p*_{1/2} (709.00 eV) in Fe₃O₄ and Fe³⁺ 2*p*_{3/2} (710.80 eV) in Fe₂O₃, respectively.³³ In this case, the oxygen vacancies will be induced to maintain the charge neutrality when Fe³⁺ reduces to Fe²⁺ through the Kröger-Vink relation:



O_o represents the null oxygen, V_o^{2-} represents the oxygen vacancy with two positive charges. We can estimate roughly the percentage of oxygen vacancies in all derived BFTO thin films by calculating the relative area ratio under the curves of deconvoluted Fe²⁺ and Fe³⁺ peaks.³⁴ Fig. 6(a) and (b) show the variation of P_r and oxygen vacancies prepared by different processing, respectively. One can clearly see that the relationship between the P_r and the oxygen vacancies is almost mirror symmetric, implying that the oxygen vacancies may contribute dominantly to the P_r . It is known that oxygen vacancies tend to drift and aggregate at domain walls and block the domain switching, which will give rise to deterioration of the remnant polarization.²⁷ However, if the oxygen vacancies is dominant in determination of the P_r , the values of P_r in the oxygen-annealed thin films should be higher than those in the nitrogen-annealed thin films since the oxygen-annealed thin films have a relatively lower amount of oxygen vacancies, which is different with the experimental results.

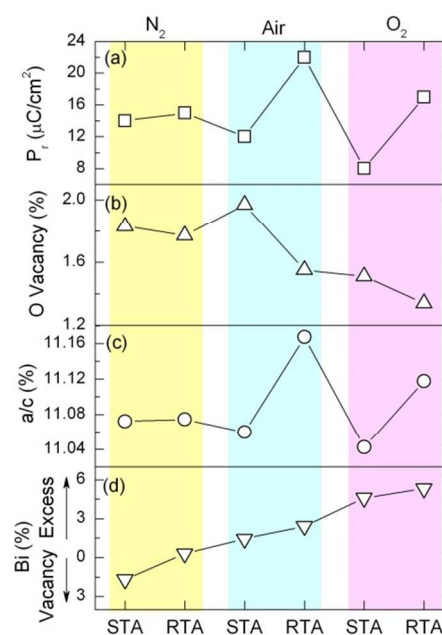


Fig. 6 Remnant polarization, oxygen vacancies, lattice distortion and bismuth vacancies in the Bi₆Fe₂Ti₃O₁₈ thin films according to atmosphere and annealing process used.

It is known that the lattice distortion can also affect the ferroelectric polarization for the displacement ferroelectrics because of the crystal anisotropy of the ferroelectric phase in perovskite ferroelectrics such as $\text{BiFe}_3\text{O}_{12}$, PbTiO_3 and BaTiO_3 .^{29,30} Moreover, Chon *et al.* also pointed out that the off-centre displacements (i.e., the lattice distortion) of the central Ti ion adjacent to the interleaving Bi_2O_2 layer is the main contribution to the large spontaneous polarization in the layered Aurivillius compound $\text{Bi}_{4-x}\text{Nd}_x\text{Ti}_3\text{O}_{12}$.²² Accordingly, we can estimate the relative magnitude of lattice distortion in BFTO thin films by the ratio of the polar axis to the nonpolar axis, i.e., a/c , as shown in Fig. 6(c). The lattice distortion in the derived BTFO thin films can be attributed to different residual microstrain in the derived thin films due to different processing parameters.^{35,36} One can see that both the trend and the magnitude of variation in the a/c are in good agreement with the tendencies in P_r . The Bi vacancies were determined by EDX measurements and the results are shown in Fig. 6(d). Taking into account of both the trend and the magnitude of variation in P_r , the oxygen vacancies, the Bi vacancies and the lattice distortion, one can make a conclusion that the factors of the oxygen vacancies and lattice distortion are dominant for the nitrogen-, and air-annealed thin films. On the other hand, the P_r for the oxygen-annealed thin films implying that the Bi excess may play a more critical role in P_r for the oxygen-annealed thin films. For the A-RTA thin films, it seems that the larger grain size, compact surface morphologies, and relatively larger lattice distortion are beneficial to the maximum P_r .

Conclusions

In summary, the structural and the ferroelectric properties of $\text{Bi}_6\text{Fe}_2\text{Ti}_3\text{O}_{18}$ thin films by different thermal annealing processes were studied. All the derived samples are determined to be typical 5-layered Aurivillius structure at room temperature. The thin films prepared by rapid thermal annealing show a superior ferroelectricity to the samples prepared by slow thermal annealing in the same atmosphere. The thin film prepared by rapid thermal annealing under air atmosphere shows the largest remnant polarization of $21.5 \mu\text{C}/\text{cm}^2$ due to the larger grain size, the more compact surface morphology and the relatively larger lattice distortion. The present study will provide an effective route to prepare the layered Aurivillius thin films with large remnant polarization by chemical solution deposition.

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