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## MeReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> and Me<sub>4</sub>Sn-activated Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> Alkene Metathesis Catalysts Have Similar Active Sites

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Maxence Valla,<sup>a</sup> Matthew P. Conley<sup>a</sup> and Christophe Copéret<sup>\*a</sup>

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We studied the solid-state NMR signature of Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> activated with Me<sub>4</sub>Sn (Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub>), a heterogeneous alkene metathesis catalyst. These studies showed that the SnMe<sub>4</sub> activation step generates μ-methylene Al-CH<sub>2</sub>ReO<sub>3</sub> species, similar to the intermediates observed in MeReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub>. The μ-methylene species probably forms through the *in-situ* generation of MeReO<sub>3</sub>. These results establish the role of Me<sub>4</sub>Sn in this oxide-based heterogeneous catalyst and explain why Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> has a reactivity profile more similar to MeReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> than parent Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub>.

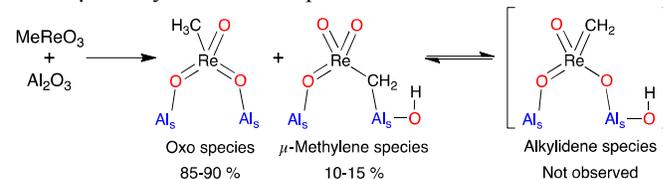
### Introduction

The ethenolysis of 2-butenes to form propene is a central reaction in the Lummus process. This reaction is catalysed by the heterogeneous WO<sub>3</sub>/SiO<sub>2</sub> alkene metathesis catalyst at temperatures above 400 °C.<sup>1-4</sup> Related heterogeneous catalysts, such as MoO<sub>3</sub>/SiO<sub>2</sub> or MoO<sub>3</sub>/SiO<sub>2</sub>-Al<sub>2</sub>O<sub>3</sub> operate at lower temperatures between 100 and 300 °C,<sup>5-7</sup> while Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> catalyses this reaction at temperatures as low as 25 °C.<sup>8-10</sup> In general, these heterogeneous metathesis catalysts are incompatible with alkenes containing functional groups unless pre-activated. These catalysts are usually prepared by introducing high-valent metal oxide precursors to the high surface area support by incipient wetness impregnation followed by calcination to form isolated metal sites on the support surface. This preparation technique leads to complicated mixtures of surface sites with a low concentration of catalytically active sites,<sup>11,12</sup> which are difficult to study and to understand at the molecular level.

One approach to studying these heterogeneous catalysts is the synthesis of well-defined supported catalysts by grafting molecular – Mo–, W– or Re–alkylidene – precursors on partially dehydroxylated surfaces.<sup>13-19</sup> For example, Re(≡C-<sup>t</sup>Bu)(=CH-<sup>t</sup>Bu)(-CH<sub>2</sub>-<sup>t</sup>Bu)<sub>2</sub> grafted on silica forms a

heterogeneous catalyst with high concentrations of active sites, fully characterized by spectroscopic techniques and compatible with functionalized alkenes.<sup>18-20</sup> In some cases, these well-defined environments can also lead to the determination of intermediates in the alkene metathesis catalytic cycle,<sup>15,17,21</sup> which is currently not possible for the classical catalysts.

In the context of pure metal oxide heterogeneous catalysts, we showed that MeReO<sub>3</sub> supported on alumina has similar reactivity patterns in propene metathesis as the parent Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> catalyst.<sup>22</sup> Surprisingly, MeReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> and related systems also catalyse the metathesis of ethylene and ethyl oleate, an alkene containing an ester functional group, both of which are unreactive towards the Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> catalyst.<sup>22-29</sup> Detailed NMR and computational studies of MeReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> revealed that two major surface Re-species are present in this material (Scheme 1).<sup>22,30</sup> The major species (85-90 %) is MeReO<sub>3</sub> coordinated to a surface Al by an Re=O group and is inactive (oxo species). The minor species (10-15 %) corresponds to a μ-methylene bridging ligand in which a C-H bond in MeReO<sub>3</sub> is activated on an Al-O bond to form a methylene group bound to Re and Al (μ-methylene species). The oxo-bound and μ-methylene species are distinguishable by their characteristic NMR chemical shift. The signal for the oxo-bound complex appears at 30 ppm, while the μ-methylene is at 66 ppm. From titration and selective labelling experiments the minor μ-methylene surface species is active in metathesis.<sup>22,27,30</sup>



**Scheme 1:** Surface species resulting from the grafting of MeReO<sub>3</sub> on Al<sub>2</sub>O<sub>3</sub>: oxo and μ-methylene species. Al<sub>s</sub> corresponds to surface aluminium atoms.

Activation of  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  with  $\text{Me}_4\text{Sn}$  forms  $\text{Me}_4\text{Sn}/\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  that displays catalytic properties more similar to  $\text{MeReO}_3/\text{Al}_2\text{O}_3$  than  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$ . For instance,  $\text{Me}_4\text{Sn}/\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  is active in both ethylene and ethyl oleate self-metathesis reactions. Spectroscopic studies of  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  show that most Re-sites are isolated from one another and adopt a tetrahedral geometry,<sup>11,31-35</sup> and contacting  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  with  $\text{Me}_4\text{Sn}$  was proposed to result in a surface alkylidene.<sup>36</sup> In view of the similar reactivity patterns between  $\text{Me}_4\text{Sn}/\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  and  $\text{MeReO}_3/\text{Al}_2\text{O}_3$  we investigated the role of  $\text{Me}_4\text{Sn}$  in the activation step of  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  by solid-state NMR spectroscopy.

## Experimental

**General Procedure.**  $\text{Re}_2\text{O}_7$  and  $\text{Me}_4\text{Sn}$  were purchased from STREM chemicals and Aldrich, respectively. Alumina (Alu C) was obtained from Evonik, and agglomerated by slurring the solid in distilled water, following by a drying under air at 100 °C and sieving to obtain compacted alumina with a grain size of 250–400  $\mu\text{m}$ . All gases were purified by passage through activated 4 Å molecular sieves and BASF copper-catalyst prior to use. Carbon tetrachloride and diethyl ether were purchased from Sigma-Aldrich, THF- $d_8$  was purchased from Cambridge Isotope Laboratories. THF and diethyl ether were distilled over sodium/benzophenone. Gas analyses were performed on an Agilent Technologies 7890A GC systems equipped with a flame ionization detector and a HP- $\text{Al}/\text{KCl}$  on fused silica column (50 m x 0.32 mm). GC/MS measurements were performed on an Agilent GC 7820 A equipped with a mass Spectrometer (5975). The column used were HP- $\text{Al}/\text{KCl}$  on fused silica for alkenes type compounds and HP-88 Agilent column for tin based compounds. Solution NMR spectra were recorded on either 250 or 500 MHz Bruker spectrometers. The solid-state NMR spectra were measured on either 400 or 700 MHz Bruker NMR spectrometers equipped with 4 mm triple resonance probe heads. The method used was  $^1\text{H}$ - $^{13}\text{C}$  cross-polarization magic angle spinning (CP-MAS) using a radio frequency field of 100 kHz on the proton channel.

**Preparation of  $\text{CH}_3\text{ReO}_3$  or  $^*\text{CH}_3\text{ReO}_3$  supported on  $\text{Al}_2\text{O}_3$  (500°C).** These compounds were prepared as previously reported.<sup>22, 37</sup> Elemental analysis: Re (5.6 wt%).

**Preparation of  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  by incipient wetness impregnation.**  $\text{Al}_2\text{O}_3$  (5.5 g, Alu C) was impregnated with a solution of 0.78 g of perrhenic acid (99.99% pure) in 4.1 mL of water.<sup>38</sup> The resulting solid was dried at 150 °C (10°C min<sup>-1</sup> heating ramp) under static air for 16 h, rewetted with 5 mL of water and dried at 300 °C with a ramp of 10 °C min<sup>-1</sup> for 4 h. This material was calcined under a flow of synthetic air at 500 °C with a ramp of 10 °C min<sup>-1</sup> for 16 h and evacuated under high vacuum (10<sup>-5</sup> mBar) line for 60 min. Elemental analysis: Re (8.1 wt%).

**Synthesis of  $\text{SnMe}_2\text{Me}^*_2$ .** A 2 neck round bottom flask equipped with a dropping funnel and a condenser was loaded with magnesium (2.6 g, 106 mmol, 2.4 equiv) and 150 mL of diethyl ether.  $^{13}\text{C}$  labelled iodomethane (6.2, 44 mmol, 2.2 equiv) was added dropwise to the suspension. The magnesium slowly disappears and a solid was formed in the solution. After one

hour the mixture was cooled to 0 °C and a solution of dichlorodimethyltin (20 mmol, 1 equiv) in 40 mL of ether was added dropwise for 30 min. The reaction mixture was warmed to room temperature and maintained at this temperature overnight. 1 M HCl (20 mL) was added to the mixture and the phases were separated. The aqueous phase was extracted with diethyl ether (3 x 20 mL). The combined organic phases were dried over anhydrous  $\text{MgSO}_4$ . After 3 successive careful distillations of the azeotrope diethyl ether /  $\text{Me}_4\text{Sn}$ , the desired product was obtained with a yield of 11 % (bp 74 °C at 1 atm).  $^1\text{H}$  (250 MHz,  $\text{C}_6\text{D}_6$ )  $\delta$ : 0.12 (s,  $\text{Me}_4\text{Sn}$   $J_{\text{H-C}}=120$  Hz).

**Preparation of  $\text{Me}_4\text{Sn}/\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$ .** Representative procedure. To  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  (500 mg) suspended in 1 mL of  $\text{CCl}_4$  in a 50 mL Schlenk under Argon was added  $\text{Me}_4\text{Sn}$  (0.1 mL, 0.56 mmol). The reaction mixture was stirred for 30 min at room temperature, and the colour changed from white to brown. The solid was isolated by filtration, and washed three times with 1 mL of  $\text{CCl}_4$ . Elemental analysis: Re (6.7 wt%) and Sn (1.1 wt%). Preparation of  $\text{SnMe}_2\text{Me}^*_2$ -activated  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$ . This compound was prepared as described above using  $\text{SnMe}_2\text{Me}^*_2$  in place of  $\text{Me}_4\text{Sn}$ .<sup>39</sup>

**Extraction of  $\text{Me}_4\text{Sn}/\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  with THF- $d_8$ .** To  $\text{Me}_4\text{Sn}/\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  (500 mg) was suspended in 1 mL of dry THF  $d_8$  under inert atmosphere. The mixture was stirred 16 h. The resulting liquid was analysed by  $^{119}\text{Sn}$  solution NMR and by GC-MS. It revealed the presence of unreacted  $\text{Me}_4\text{Sn}$ ,  $\text{CCl}_4$  and  $\text{Me}_3\text{SnCl}$ .

**Reaction of carbon-13 di-labelled ethene with  $\text{Me}_4\text{Sn}$ -activated  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$ .**  $\text{Me}_4\text{Sn}/\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  (200 mg) was loaded in a 110 mL glass reactor and contacted with carbon-13 di-labelled ethene (0.4 equiv per Re metal centre). After 15 h at room temperature, the gas phase was analysed by GC and GC/MS showing the presence of di-, mono- and non-labelled ethene (di-labelled 81 %, mono-labelled 14 % and non-labelled 5 %). The number of non labelled carbon is therefore 12% in the gas phase, this number is multiplied by the number of equivalent of ethylene added per Re centre. Therefore, the calculated number of active sites is 5%.

**Reaction of carbon-13 di-labelled and non-labelled ethene with  $\text{Me}_4\text{Sn}$ -activated  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$ .**  $\text{Me}_4\text{Sn}/\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  (200 mg) was loaded in a 110 mL glass reactor and contacted with 20 equiv. of non-labelled ethene and 10 equivalent of  $^{13}\text{C}$  di-labelled ethene and left for 24 hours to react at 25°C. The resulting gas phase was analysed by GC-MS leading a 45/39/16 mixture of non-labelled, mono labelled and di-labelled ethylene (di-labelled 16 %, mono-labelled 39 % and non-labelled 45 %).

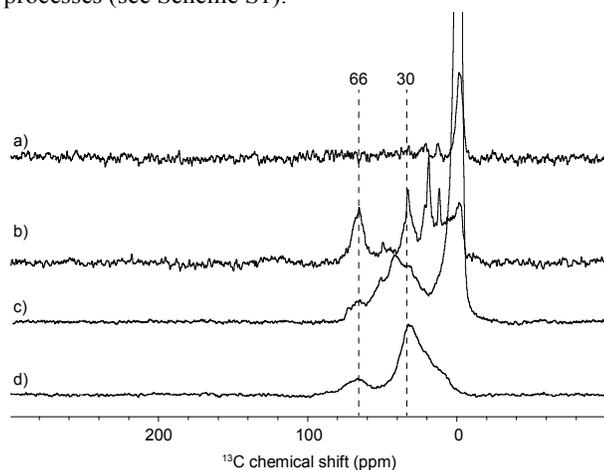
## Results and discussion

$\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  (8 wt % Re) was synthesized by incipient wetness impregnation of perrhenic acid on alumina followed by calcination at 500 °C for 16 h.<sup>40</sup> Contacting  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  with a solution of  $\text{Me}_4\text{Sn}$  in  $\text{CCl}_4$  generates  $\text{Me}_4\text{Sn}/\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$ .<sup>41</sup> This activated material catalyses the self-metathesis of propene. For instance,  $\text{Me}_4\text{Sn}/\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  converts 450 equivalent of propene into the equilibrium mixture of ethene (*ca.* 15%), propene (*ca.* 65%) and 2-butenes (*ca.* 20% in *E/Z* isomers of

3:1 ratio) in 90 min at 25 °C.<sup>38</sup> Contacting non-labelled and carbon-13 di-labelled ethylene with Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> results in a statistical mixture of isotopomers, indicating that the activated material catalyses ethylene self-metathesis, in contrast to Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub>.<sup>25</sup>

The number of active sites in Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> was evaluated by contacting the catalysts with 0.4 equiv of carbon-13 di-labelled ethylene, with respect to Re, for 15 h at 25 °C. A mixture of di-labelled, mono-labelled and non-labelled ethylene isotopomers was obtained in 81/14/5 ratio. The quantity of unlabelled carbons in the gas phase is directly related to the number of exchangeable active sites because the Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> was activated with natural abundance SnMe<sub>4</sub>. Considering that only 0.4 equiv of labelled ethylene was added (per Re centre) to the catalyst, the number of active sites is ca. 5% in Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub>, which is slightly lower than in MeReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> (ca. 10-15 %).<sup>22,27</sup>

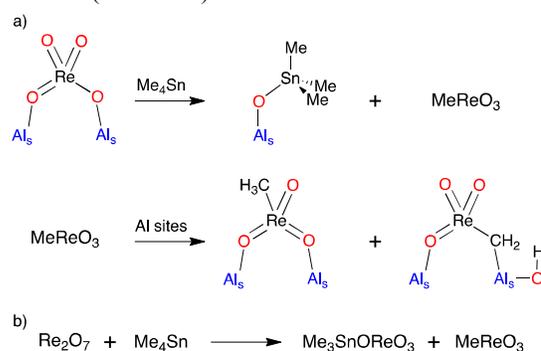
The <sup>13</sup>C CPMAS NMR of Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> contains a signal at 0 ppm (Figure 1a), consistent with the presence of a surface methyltin group.<sup>42</sup> We also found that small amounts of Me<sub>3</sub>SnCl were formed during the activation process from <sup>119</sup>Sn NMR and GC-MS analyses. After reacting Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> with carbon-13 di-labelled ethylene (0.4 equiv./Re), the <sup>13</sup>C CPMAS NMR contains signals at 66, 30, 18, 10 along with the surface methyltin peak at 0 ppm (Figure 1b). The signals at 10 and 18 ppm were previously attributed to the formation of ethylene oligomers on the Al<sub>2</sub>O<sub>3</sub> surface.<sup>22,27,28</sup> The signals at 30 and 66 ppm are similar to those obtained in carbon-13 labelled \*MeReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> shown in Figure 1d.<sup>22</sup> These peaks were previously assigned to the oxo-, and the μ-methylene surface species shown in Scheme 1.<sup>22,27,28</sup> The observation of both μ-methylene and oxo species after exposure to <sup>13</sup>C-labelled ethene indicates that these species probably interconvert; possibly through H-transfer or tautomerization processes (see Scheme S1).<sup>43</sup>



**Figure 1:** <sup>13</sup>C CPMAS spectra of supported Re-based catalysts on alumina. For all the spectra the contact time was set to 0.6 ms and the recycling delay was 1 sec. a) Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub>, 400 MHz, 60k scans, b) Spectrum of Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> contacted with 2-<sup>13</sup>C \*C<sub>2</sub>H<sub>4</sub> 100k scans, c) \*Me<sub>2</sub>Me<sub>2</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub>, 80k scans, 400 MHz and d) <sup>13</sup>C labeled \*MeReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub>, 5k scans, 700 MHz.

The surface Re-species generated, after contacting Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> with carbon-13 labelled ethylene, are in low concentration. To determine the spectroscopic signature of Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> we synthesized the carbon-13 enriched material by treating Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> with \*Me<sub>2</sub>Me<sub>2</sub>Sn. The <sup>13</sup>C CPMAS spectrum of \*Me<sub>2</sub>Me<sub>2</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> contains an intense signal at 0 ppm associated with carbon-13 enriched methyltin compounds as well as the two signals at 66 and 30 ppm, as already observed in Figure 1b. The close chemical shift agreement between \*Me<sub>2</sub>Me<sub>2</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> (Figure 1c) and MeReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub> (Figure 1d) also supports the assignment of these peaks as the μ-methylene and oxo species, respectively.<sup>22,27,28</sup> The peak assigned to oxo species at 40 and 51 ppm in Figure 1c are shifted to higher frequency in comparison to MeReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub>. This may be due to Re=O units binding to different alumina sites on the surface. However, these species are inactive in ethylene metathesis since they are not observed in Figure 1b. Contacting \*Me<sub>2</sub>Me<sub>2</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> with an excess of non-labelled propylene induces a significant decrease in the resonance intensity for the signals at 66 and 40-30 ppm (Figure S1).

The reaction of Me<sub>4</sub>Sn with Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> forms a catalyst that has similar reactivity trends and solid-state NMR spectral features as MeReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub>. The carbon-containing surface species include surface methyltin species, physisorbed Me<sub>3</sub>SnCl, μ-methylene and oxo species. Grafting alkyltin species on oxide surfaces<sup>42,44</sup> and reaction of Me<sub>4</sub>Sn with XReO<sub>3</sub> (X = OReO<sub>3</sub>, OCOFC<sub>3</sub>, etc.)<sup>37,45</sup> are well known. In this case, these reactions would form Me<sub>3</sub>SnO-Al and MeReO<sub>3</sub> (Scheme 2). Me<sub>3</sub>SnCl formation may arise from the reaction of CCl<sub>4</sub> and Me<sub>3</sub>SnO-Al. The μ-methylene and oxo species would arise from the reaction of aluminium bound perhenate and Me<sub>4</sub>Sn to form MeReO<sub>3</sub>, which further reacts with Al<sub>2</sub>O sites to provide the active μ-methylene sites along with some adsorbed oxo (Scheme 2).<sup>45</sup>



**Scheme 2:** a) Generation of MeReO<sub>3</sub> from surface perhenate and Me<sub>4</sub>Sn, and subsequent reaction of MeReO<sub>3</sub> with surface Al sites. b) Formation of MeReO<sub>3</sub> by reaction of Re<sub>2</sub>O<sub>7</sub> and SnMe<sub>4</sub>.

## Conclusions

The activation of Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> with Me<sub>4</sub>Sn results in the formation of μ-methylene (Al-CH<sub>2</sub>ReO<sub>3</sub>) and oxo species, similar to that found in CH<sub>3</sub>ReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub>. This explains the similar reactivity of Me<sub>4</sub>Sn/Re<sub>2</sub>O<sub>7</sub>/Al<sub>2</sub>O<sub>3</sub> and CH<sub>3</sub>ReO<sub>3</sub>/Al<sub>2</sub>O<sub>3</sub>

towards functionalized alkenes and ethylene, and distinguishes these catalysts from the pure oxide based  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$ .

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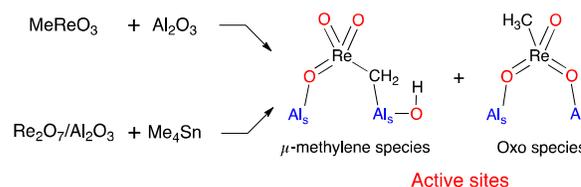
## Notes and references

<sup>a</sup> Department of Chemistry and Applied Biosciences, ETH Zürich, Vladimir Prelog Weg. 2 CH-8093 Zurich, Switzerland.

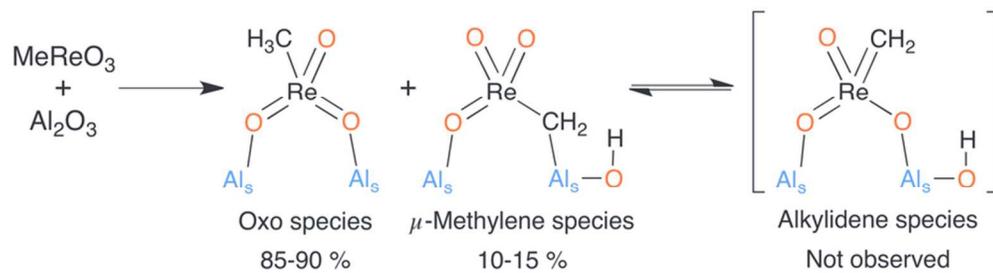
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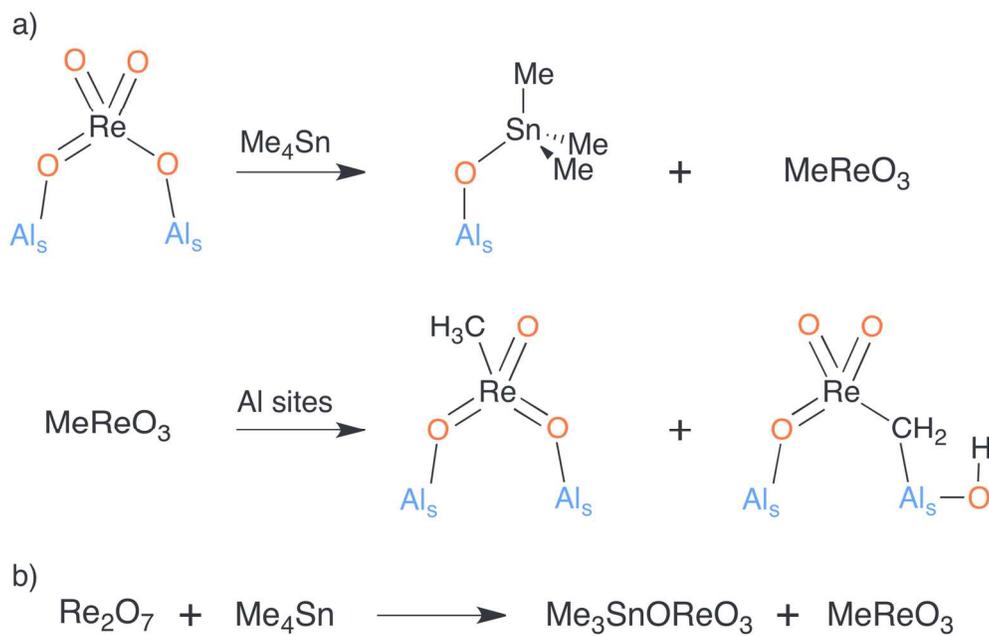
## TOC FIGURE



$\text{MeReO}_3/\text{Al}_2\text{O}_3$  and  $\text{Re}_2\text{O}_7/\text{Al}_2\text{O}_3$  activated with  $\text{Me}_4\text{Sn}$ , which have the same reactivity toward functionalized alkenes and ethylene, share similar active sites.



39x10mm (600 x 600 DPI)



75x48mm (600 x 600 DPI)