JAAS

Accepted Manuscript



This is an *Accepted Manuscript*, which has been through the Royal Society of Chemistry peer review process and has been accepted for publication.

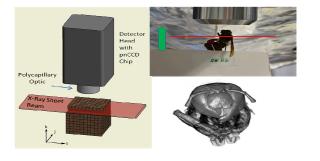
Accepted Manuscripts are published online shortly after acceptance, before technical editing, formatting and proof reading. Using this free service, authors can make their results available to the community, in citable form, before we publish the edited article. We will replace this Accepted Manuscript with the edited and formatted Advance Article as soon as it is available.

You can find more information about *Accepted Manuscripts* in the **Information for Authors**.

Please note that technical editing may introduce minor changes to the text and/or graphics, which may alter content. The journal's standard <u>Terms & Conditions</u> and the <u>Ethical guidelines</u> still apply. In no event shall the Royal Society of Chemistry be held responsible for any errors or omissions in this *Accepted Manuscript* or any consequences arising from the use of any information it contains.



The measurement of thin slices with the Color X-ray Camera allows the 3D reconstruction of elemental distributions with X-ray fluorescence.



4

5

6 7

8

9 10

11 12

13 14

15

16 17

18

19 20

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

38

39

40

41

42

43

45

46

47

48

49

50

51

52

53

54

55

56

57

58 59 60 Cite this: DOI: 10.1039/c0xx00000x

www.rsc.org/xxxxxx

COMMUNICATION

Slicing – A New Method for Non Destructive 3D Elemental Sensitive **Characterization of Materials**

Martin Radtke*1, Günter Buzanich1, Jessica Curado1, Uwe Reinholz1, Heinrich Riesemeier1 and Oliver Scharf²

¹ BAM Federal Institute for Materials Research and Testing, Richard-Willstätter-Strasse 11, 12489 Berlin, Germany

Received (in XXX, XXX) Xth XXXXXXXXX 20XX, Accepted Xth XXXXXXXX 20XX 10 DOI: 10.1039/b000000x

Recent advantages in synchrotron sources and detector technology have led to substantial improvements in spatial resolution and detection limits for X-ray fluorescence analysis (XRF). However, the non-destructive three-dimensional 15 elemental sensitive characterization of samples remains a challenge. We demonstrate the use of the so-called "Color Xray Camera" (CXC) for 3D measurements for the first time. The excitation of the sample is realized with a thin sheetbeam. The stepwise movement of the sample allows getting 20 the element distribution for each layer with one measurement. These layers can be combined to a full 3D data set for each element afterwards. Since the information is collected layer per layer, there is no need to apply reconstruction techniques, which quite often are the reason 25 for artifacts in the results achieved by computer tomography (CT). The field of applications is wide, as the 3D elemental distribution of a material contains clues to processes inside of samples from a variety of origins. The technique is of special interest and well suited for biological specimens, because 30 there light matrix minimizes restricting absorption effects. Measurement examples of a hornet and the teeth of a Sorex araneus are shown.

Introduction

The determination of the non-destructive three dimensional 35 distribution of elements with X-ray fluorescence (XRF) in a sample can provide valuable insights in function and composition of the analyzed materials¹⁻⁶. Methods to get this information used up to now are based on confocal setups or computer tomography³, ⁶. These techniques have significant drawbacks regarding the 40 number of individual measurements, sample geometry and the necessity of reconstruction. We report a new 3D technique which overcomes these disadvantages. The technique is based on an energy dispersive high-frame-rate, low-noise X-ray pn-CCD^{7, 8} chip with capillary X-ray optics, the so-called "Color X-ray 45 Camera" (CXC)⁹⁻¹², using a sheet beam. The chip was developed originally for space missions and afterwards it has been adapted

for free electron laser (FEL) applications 13-15. The CXC has 70,000 pixels and each is an energy dispersive detector. Therefore, the 2D elemental distribution is measured 50 simultaneously and not consecutive by scanning. The presented technique is the X-ray equivalent to scanned light sheet microscopy presented by Keller et al. 2008¹⁶. Instead of the term "X-ray sheet microscopy" we suggest the more concise term "slicing" in analogy to multi slice computer tomography 17.

55 Experimental Methods

The basic idea for this new method is quite simple. As shown in figure 1, we use a beam for excitation with restricted vertical or horizontal beam size parallel to the detector surface. In this dimension, the achievable resolution is defined by the beam size. 60 An advantage of the method is that all geometric parameters are well defined from the set-up. While the layer height is given from the height of the incoming parallel X-Ray sheet beam, the depth inside the sample is given simply from the sample movement. Normally the step size is equal to the height of the beam, 65 therefore the depth of a particular layer can be calculated by the layer number times step size.

At the BAMline¹⁸ we tested two different geometries. First, we positioned the camera sidewards, to preserve the traditional 90° geometry for XRF where the scattered signal is minimized. In 70 this way, due to the layout of the BAM*line* and the properties of the synchrotron radiation, it is not possible to achieve the desired beam size with optimal flux on the sample and therefore the measurements suffered from low count rates. To overcome this problem, we positioned the camera horizontal looking down on 75 the sample. In this geometry we can bend the second multilayer of the double multilayer monochromator (DMM) to focus and generate an excitation beam of 50 um height. The DMM can be used as mirror or in Bragg geometry to provide an intense "white" or a monochromatic beam. Of course, in this geometry 80 we measure a much higher scattering signal, but what seems a disadvantage at first, turned out to be very useful, since the signal of the scattered radiation reproduces the sample geometry with high precision. Additional the ratio of elastic to inelastic

² IfG Institute for Scientific Instruments GmbH, Rudower Chaussee 29/31, 12489 Berlin, Germany

3 4

5

6 7

8

9

10

11

12

13

14 15

16

17

18

19

20

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

38

39

40

41

42

43

44

45

46

47

48

49

50

51

52

53

54

55

56

57

58

59 60

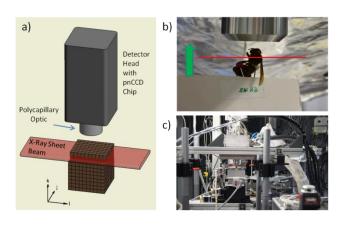


Fig.1: a) The geometry for slicing measurements. b) The sample is moved stepwise in direction k and the data are recorded layer per layer. c) Photograph of the set-up at the BAMline.

5 scattering is an indicator for the average atomic number of the "dark matrix", especially useful for biological samples which consist mainly of light elements.

The other two dimensions are dependent on the optic which is used to generate the image in the camera. In the presented 10 example, we use straight polycapillary optics offering a lateral resolution of (48 x 48) µm². First tests with magnifying optics and a resolution of $(8 \times 8) \mu m^2$ worked excellent. However, the better resolution is paid for with lower detection efficiency and therefore prolonged measuring times. Furthermore a beam height 15 of 8 µm with sufficient flux can currently not be reached at the BAMline. This drawbacks will be eliminated in the future by the use of an X-ray optic to increase the primary flux density and a coded aperture to enhance the detection efficiency by an order of magnitude or more 19, 20.

20 Data Treatment

the scattering signal

As mentioned before, there is no need for reconstruction. Anyhow, the raw data must be processed to extract the desired information. Data processing is done in the following steps:

25 Count rates are normalized for each layer The sum spectrum and so-called "max spectrum" are calculated to identify existing elements Regions of interest (ROI) are defined for each element and for

30 Counts are extracted for each ROI in each spectra For each element the three-dimensional data cube is created Visualization of the results

The normalization is necessary to compensate variations in the 35 intensity of the exciting beam over time. It is done by selecting a part of the layer k where there is no signal of the object under investigation. The normalization factor N_k is the sum of the scattering signal from the air in this area.

$$N_{k} = \sum_{l=l_{0}}^{l_{1}} \sum_{j=j_{0}}^{j_{1}} \sum_{i=i_{0}}^{i_{1}} y_{i,j,k,l}$$

where k denotes the layer, l and j are the indices of the pn-CCD pixel for spectrum y. The scattered signal in the spectra is summed from channel i_0 to i_1 within the area defined by the start 45 point (l_0,j_0) and the end point (l_1,j_1) . The sum spectrum is obtained by simply adding all spectra. The disadvantage thereby is, that peaks for elements which are present only in a few pixels, are likely to cease in the background. The "max spectrum" y_{max} is therefore constructed in a way, that for each channel i only the 50 maximum value out of all spectra is taken into account.

$$y_{max}(i) = \max(y(j,k,l,i))$$

This simplifies the identification of elements which are present only in a few pixels.

55 From the sum and the maxima spectrum the ROIs for the elements of interest are defined. This is done by determining first automatically the position of the maximum of all fluorescence and scattering peaks in the sum spectra. These are the centers of the ROIs. The widths of the ROIs are influenced by the energy 60 resolution of the detector and are set to 8 channels (approximately 160 eV). The max spectrum serves for control purposes to make sure no minor peaks have been overlooked. The assignment from ROIs to elements is done manually. To avoid artifacts, it is important to check for peak overlaps and select suitable ROIs for 65 imaging. Since the pixel spectra are practically background free no treatment regarding background subtraction is necessary.

We can now for each element construct a three-dimensional data cube which contains the distribution to be visualized in standard software like imageJ or IDL (Interactive Data Language).

70 In strong absorbing materials an additional correction may be necessary, which due to the simple geometry can be done in a straightforward manner. The measured volume is divided and can be corrected for absorption voxel by voxel. For an arbitrary voxel V_{ikl} (with the fixed coordinate l = n) the exciting beam must pass 75 through the sample and the absorption $A^{\rm exc}$ is given as the product of the absorption *a* in the traversed voxels:

$$A_{jk(l=n)}^{exc} = \left(1 - a_{jk(l=n-1)}\right) * (1 - a_{jk(l=n-2)}) \dots * \left(1 - a_{jk(l=n-n)}\right)$$

The fluorescence and scattered signals passes through the voxels 80 between the voxel of interest V_{ikl} (with the fixed coordinate k =n) and the detector. The absorption A^{fs} can be calculated similar to the excitation from the product:

$$A_{j(k-n)l}^{fs} = \left(1 - a_{j(k-n-1)l}\right) * \left(1 - a_{j(k-n-2)l}\right) \dots * \left(1 - a_{j(k-n-n)l}\right)$$

As absorption is energy dependent, the factor A^{fs} must be calculated for each fluorescence line separately. A problem arises, if the absorption a_{ikl} in each voxel is not known prior to the analysis. This is particularly the case in fine structured

biological samples like insects. For a good approximation it is possible to calculate the effective atomic number and the density for each voxel from the Rayleigh to Compton scattering ratio²¹⁻²³. Assuming that the absorption in air can be neglected and 5 calculating in the right direction, this means from the top to the button and the entrance to the exit side, these calculations can be made in a non-iterative scheme, where all necessary data are known in each step. Of course, this gives only reasonable results, if the original signal is still present in the measurement and not 10 completely absorbed. This problem arises especially, if a light element is below a heavier element and the fluorescence signal is absorbed with high efficiency. To this respect, slicing has the same restrictions as X-ray fluorescence tomography or confocal measurements. Anyhow, at the moment the technique is intended 15 to give qualitative results only and therefore correction is not mandatory and absorption can be identified by visual inspection inside the images.

Applications

2

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

38

39

40

41

42

43

44

45

46

47

48

49

50

51

52

53

54

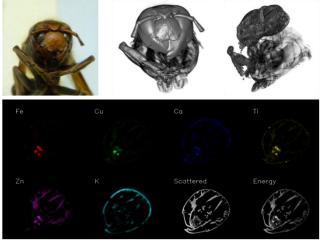
55

56

To illustrate the power of this new method the results of 20 measurements taken at the BAM*line* are presented here. The first examined object was the preparation of a hornet. The distribution and the content of trace elements in insects are of increasing interest because of three aspects. First of all, it gives the biologists insights in the organization and function of the 25 organism²⁴. Second, the uptake of metals from food and water sources by insects is thought to be additive. Insects have therefore a largely potential as biomonitors of metal contamination in nature²⁵. At last, insects are expected to gain raising importance in the feed and food market as replacers for animal-derived 30 proteins as novel protein sources²⁶.

The hornet was chosen, because her physical dimensions fit perfect to the spatial resolution of the experimental set-up. The measured distribution of various elements as well as the scattered signal is shown in figure 2. Here the benefit of the scattered 35 signal to visualize the sample is clearly visible. The look inside the sample demonstrates that it is possible to distinguish different regions of the sample through the intensity of the scattered signal. This is in analogy to regions with different density which can be determined by computer tomography, but with our technique we 40 get additionally the information of the positions of the elements. In figure 3 the sum and the max spectrum is shown. The good energy resolution of the pn-CCD allows the identification of various elements. In this case the distribution of iron, copper, calcium, potassium, titanium and zinc was detectable and as 45 mentioned before, the scattered radiation allowed a detailed

reconstruction of the morphology. The use of a magnifying capillary optic is illustrated in fig. 4. In this case iron and calcium was detected in the enamel of a common shrew, Sorex araneus (Soricidae, Lipotyphla). It is 50 known, that the enamel of a variety of vertebrate taxa (e.g. teleosts, amphibians, mammals) contains iron on or below the tooth's surface²⁷. In all but the outermost layer, red enamel containing iron is harder than the white enamel found in white toothed shrews (Crocidurinae). This is related to enhanced wear-55 resistance of areas exposed to increased stress. In mammals, red



enamel containing iron is found in rodents and red toothed shrews (Soricinae), where it occurs on dental cusps and shearing

Fig. 2: At the top a picture of the examined hornet, the reconstruction of 60 the surface and a look inside the sample from the scatter signal. Below the distribution of elements in the 53rd layer with a resolution of (50 x 50) um². Additionally the scattered intensity and the total deposited energy per pixel are shown. The deposited energy is equivalent to the measurement with a conventional CCD without energy resolution. An animation of the three dimensional distributions can be found in the supporting material. 200 layers with a recording time of per layer, corresponding to about 6 ms per voxel, were measured (total measurement time about 24 h).

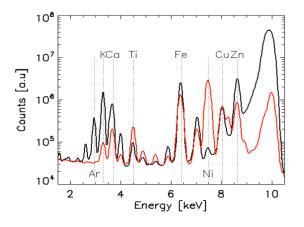


Fig.3: The sum (black) and the max (red) spectrum of the hornet measurement. The elements are distributed fairly equal and therefore the elements which can be identified are nearly identical in both spectra. An exception is Ar, which is present in air and therefore only visible in the sum spectrum. Ni appears much more prominent in the max spectrum, which means, that it is concentrated in a hot spot.

80 surfaces. These findings have been confirmed with this new noninvasive approach in mapping of iron and calcium.

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22 23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

38

39

40

41

42

43

44

45

46

47

48

49

50

51

52

53

54

55

56

57

58 59 60

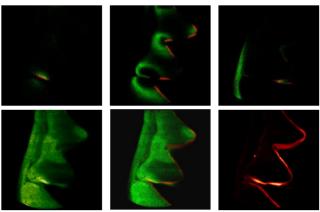


Fig. 4: The elemental distribution of Ca (green) and Fe (red) in the teeth of a common shrew, Sorex araneus is shown. In the upper row slices from the top, the middle and the bottom layer of our measurements are displayed. The absorption effect is clearly visible. The bottom row illustrates the distribution of the elements for the whole measurement. The resolution in depth for this data set is 100 µm, in the image plane the pixel size is (8 x 8) μm^2 . 32 layers with a total measuring time of 16 h were measured. This is equal to a measurement time of 30 minutes per layer or 25 ms per voxel.

10 Discussion and conclusions

The presented examples illustrate the power of the new method slicing. The main characteristic is that the elemental distribution for each layer is achieved with one measurement. The depth resolution depends on the geometry of the excitation beam while 15 the lateral resolution depends on the used optics. The sample size is not restricted, as different measurements can be combined. Anyhow, the volume which can be probed is restricted by the absorption of the exciting beam and the fluorescence signal in the sample. In comparison with computer tomography there are 20 various advantages. First, there is no need for reconstruction and therefore there are no artifacts. Second, while CT is only sensitive to density variations, we detect chemical elements. This can be achieved by X-ray fluorescence tomography as well, but there again a reconstruction is necessary. At last, slicing has much less 25 restrictions for sample geometry. As e.g. it is not necessary that the exciting beam traverses the whole sample since the absorption in a posticous part of the sample doesn't influence the measurements of the front part.

Even though slicing and measurements in confocal geometry are 30 very similar, the latter is unfavorable in two aspects. On one hand, each voxel has to be measured separately which means that 70000 single measurements are necessary to obtain the information of one slice. Collecting a full 3D data set like in our example of the hornet cannot be done in a reasonable time, In 35 practice this technique is restricted to the measurement of depth profiles. Examples, where really 3-D measurements have been performed with a confocal setup are unusual and reserved for exceptional samples, like rare diamonds²⁸ or the investigation of important medical issues²⁹. The second disadvantage of confocal 40 measurements is, that absorption corrections are in general more difficult due to the non-orthogonal geometry³⁰.

Using the slicing technique opens a wide field of applications, since the 3D elemental distribution of a material contains clues to processes inside of samples from a variety of origins. The 45 technique is of special interest and well suited for biological specimens, because there light matrix minimizes restricting absorption effects. Another field of application is e.g. archaeometry due to the non-destructive nature of the method.

The next step will be, to produce quantitative data, but due to the 50 number of spectra, a completely new evaluation method must be developed. In the future, using a similar setup, modern, high brilliant X-ray sources will allow to improve the depth resolution down to the nanometer scale³¹. The spatial resolution will be enhanced by new optics and detectors with higher performance. 55 Aiming for a better resolution implies that we have to use smaller

samples, which has the positive side effect that the problem of absorption effects in the sample diminishes. Prospective it will be possible, to examine single cells with these technique.

Author Contributions

60 The manuscript was written through contributions of all authors. All authors have given approval to the final version of the manuscript.

ACKNOWLEDGMENT

The authors like to acknowledge Peter Giere und Frieder Mayer 65 from the Museum für Naturkunde, Leibniz Institute for Research on Evolution and Biodiversity at the Humboldt University Berlin, Germany, for the Sorex araneus (ZMB_MAM_61372) sample.

REFERENCES

- 1. B. Borah, G. J. Gross, T. E. Dufresne, T. S. Smith, M. D. Cockman, P. A. Chmielewski, M. W. Lundy, J. R. Hartke and E. W. Sod, Anatomical Record, 2001, 265, 101-110.
 - B. Kanngiesser, W. Malzer and I. Reiche, Nuclear Instruments & Methods in Physics Research Section B-Beam Interactions with Materials and Atoms, 2003, 211, 259-264.
- 75 3. P. Ruegsegger, B. Koller and R. Muller, Calcified Tissue International, 1996, 58, 24-29.
- 4. L. Salvo, P. Cloetens, E. Maire, S. Zabler, J. J. Blandin, J. Y. Buffiere, W. Ludwig, E. Boller, D. Bellet and C. Josserond, Nuclear Instruments & Methods in Physics Research Section B-Beam Interactions with Materials and Atoms, 2003, 200, 273-286.
- 5. D. Ulrich, B. Van Rietbergen, A. Laib and P. Ruegsegger, Bone, 1999, 25, 55-60.
- 6. L. Vincze, B. Vekemans, F. E. Brenker, G. Falkenberg, K. Rickers, A. Somogyi, M. Kersten and F. Adams, Analytical Chemistry, 2004, 76, 6786-6791.
- L. Strüder, H. Brauninger, M. Meier, P. Predehl, C. Reppin, M. Sterzik, J. Trumper, P. Cattaneo, D. Hauff, G. Lutz, K. F. Schuster, A. Schwarz, E. Kenziorra, A. Staubert, E. Gatti, A. Longoni, M. Sampietro, V. Radeka, P. Rehak, S. Rescia, P. F. Manfredi, W. Buttler, P. Holl, J. Kemmer, U. Prechtel and T. Ziemann, Nuclear Instruments & Methods in Physics Research Section a-Accelerators Spectrometers Detectors and Associated Equipment, 1990, 288, 227-
- L. Strueder, S. Eppa, D. Rolles, R. Hartmann, P. Holl, G. Lutz, H. Soltau, R. Eckart, C. Reich, K. Heinzinger, C. Thamm, A. Rudenko, F. Krasniqi, K.-U. Kuehnel, C. Bauer, C.-D. Schroeter, R. Moshammer, S. Techert, D. Miessner, M. Porro, O. Haelker, N. Meidinger, N. Kimmel, R. Andritschke, F. Schopper, G. Weidenspointner, A. Ziegler, D. Pietschner, S. Herrmann, U. Pietsch, A. Walenta, W. Leitenberger, C. Bostedt, T. Moeller, D. Rupp, M. Adolph, H. Graafsma, H. Hirsemann, K. Gaertner, R. Richter, L. Foucar, R. L. Shoeman, I. Schlichting and J. Ullrich, Nuclear Instruments & Methods in Physics Research Section a-Accelerators

- Spectrometers Detectors and Associated Equipment, 2010, 614, 483-
- I. Reiche, K. Muller, M. Alberic, O. Scharf, A. Waehning, A. Bjeoumikhov, M. Radtke and R. Simon, Analytical Chemistry, 2013, 85, 5857-5866.

3

4

5

6

7

8

9

10

11

12

13

14

15

16

17

18

19

20

21

22

23

24

25

26

27

28

29

30

31

32

33

34

35

36

37

38

39

40

41

42

43

44

45

46

47

48

49

50

51

52

53

54

55

56

57

58

59 60

- 10. A. Kühn, O. Scharf, I. Ordavo, H. Riesemeier, U. Reinholz, M. Radtke, A. Berger, M. Ostermann and U. Panne, Journal of Analytical Atomic Spectrometry, 2011, 26, 1986-1989.
- 11. I. Ordavo, S. Ihle, V. Arkadiev, O. Scharf, H. Soltau, A. Bjeoumikhov, S. Bjeoumikhova, G. Buzanich, R. Gubzhokov, A. Guenther, R. Hartmann, P. Holl, N. Kimmel, M. Kuehbacher, M. Lang, N. Langhoff, A. Liebel, M. Radtke, U. Reinholz, H. Riesemeier, G. Schaller, F. Schopper, L. Strueder, C. Thamm and R. Wedell, Nucl Instrum Meth A, 2011, 654, 250-257.
- 15 12. O. Scharf, S. Ihle, I. Ordavo, V. Arkadiev, A. Bjeoumikhov, S. Bjeoumikhova, G. Buzanich, R. Gubzhokov, A. Guenther, R. Hartmann, M. Kuehbacher, M. Lang, N. Langhoff, A. Liebel, M. Radtke, U. Reinholz, H. Riesemeier, H. Soltau, L. Strueder, A. F. Thuenemann and R. Wedell, Analytical Chemistry, 2011, 83, 2532-2538.
- 13. H. N. Chapman, P. Fromme, A. Barty, T. A. White, R. A. Kirian, A. Aquila, M. S. Hunter, J. Schulz, D. P. DePonte, U. Weierstall, R. B. Doak, F. R. N. C. Maia, A. V. Martin, I. Schlichting, L. Lomb, N. Coppola, R. L. Shoeman, S. W. Epp, R. Hartmann, D. Rolles, A.
- Rudenko, L. Foucar, N. Kimmel, G. Weidenspointner, P. Holl, M. Liang, M. Barthelmess, C. Caleman, S. Boutet, M. J. Bogan, J. Krzywinski, C. Bostedt, S. Bajt, L. Gumprecht, B. Rudek, B. Erk, C. Schmidt, A. Hoemke, C. Reich, D. Pietschner, L. Strueder, G. Hauser, H. Gorke, J. Ullrich, S. Herrmann, G. Schaller, F. Schopper,
- H. Soltau, K.-U. Kuehnel, M. Messerschmidt, J. D. Bozek, S. P. Hau-Riege, M. Frank, C. Y. Hampton, R. G. Sierra, D. Starodub, G. J. Williams, J. Hajdu, N. Timneanu, M. M. Seibert, J. Andreasson, A. Rocker, O. Joensson, M. Svenda, S. Stern, K. Nass, R. Andritschke, C.-D. Schroeter, F. Krasniqi, M. Bott, K. E. Schmidt, X. Wang, I. Grotjohann, J. M. Holton, T. R. M. Barends, R. Neutze, S. Marchesini, R. Fromme, S. Schorb, D. Rupp, M. Adolph, T.
- Gorkhover, I. Andersson, H. Hirsemann, G. Potdevin, H. Graafsma, B. Nilsson and J. C. H. Spence, Nature, 2011, 470, 73-U81.
- 14. M. M. Seibert, T. Ekeberg, F. R. N. C. Maia, M. Svenda, J. Andreasson, O. Joensson, D. Odic, B. Iwan, A. Rocker, D. Westphal, M. Hantke, D. P. DePonte, A. Barty, J. Schulz, L. Gumprecht, N. Coppola, A. Aquila, M. Liang, T. A. White, A. Martin, C. Caleman, S. Stern, C. Abergel, V. Seltzer, J.-M. Claverie, C. Bostedt, J. D. Bozek, S. Boutet, A. A. Miahnahri, M. Messerschmidt, J.
- Krzywinski, G. Williams, K. O. Hodgson, M. J. Bogan, C. Y. Hampton, R. G. Sierra, D. Starodub, I. Andersson, S. Bajt, M. Barthelmess, J. C. H. Spence, P. Fromme, U. Weierstall, R. Kirian, M. Hunter, R. B. Doak, S. Marchesini, S. P. Hau-Riege, M. Frank, R. L. Shoeman, L. Lomb, S. W. Epp, R. Hartmann, D. Rolles, A. Rudenko, C. Schmidt, L. Foucar, N. Kimmel, P. Holl, B. Rudek, B.
- Erk, A. Hoemke, C. Reich, D. Pietschner, G. Weidenspointner, L. Strueder, G. Hauser, H. Gorke, J. Ullrich, I. Schlichting, S. Herrmann, G. Schaller, F. Schopper, H. Soltau, K.-U. Kuehnel, R. Andritschke, C.-D. Schroeter, F. Krasniqi, M. Bott, S. Schorb, D.
- Rupp, M. Adolph, T. Gorkhover, H. Hirsemann, G. Potdevin, H. Graafsma, B. Nilsson, H. N. Chapman and J. Hajdu, Nature, 2011, 470. 78-U86.
- 15. L. Strüder, U. Briel, K. Dennerl, R. Hartmann, E. Kendziorra, N. Meidinger, E. Pfeffermann, C. Reppin, B. Aschenbach, W. Bornemann, H. Brauninger, W. Burkert, M. Elender, M. Freyberg, F. Haberl, H. Hartner, F. Heuschmann, H. Hippmann, E. Kastelic, S. Kemmer, G. Kettenring, W. Kink, N. Krause, S. Muller, A. Oppitz, W. Pietsch, M. Popp, P. Predehl, A. Read, K. H. Stephan, D. Stotter, J. Trumper, P. Holl, J. Kemmer, H. Soltau, R. Stotter, U. Weber, U.
- Weichert, C. von Zanthier, D. Carathanassis, G. Lutz, R. H. Richter, P. Solc, H. Bottcher, M. Kuster, R. Staubert, A. Abbey, A. Holland, M. Turner, M. Balasini, G. F. Bignami, N. La Palombara, G. Villa, W. Buttler, F. Gianini, R. Laine, D. Lumb and P. Dhez, Astronomy & Astrophysics, 2001, 365, L18-L26.
- 70 16. P. J. Keller, A. D. Schmidt, J. Wittbrodt and E. H. K. Stelzer, Science, 2008, 322, 1065-1069.

- 17. B. Ohnesorge, T. Flohr, S. Schaller, K. Klingenbeck-Regn, C. Becker, U. J. Schopf, R. Bruning and M. F. Reiser, Radiologe, 1999,
- 75 18. H. Riesemeier, K. Ecker, W. Görner, B. R. Müller, M. Radtke and M. Krumrey, X-Ray Spectrometry, 2005, 34, 160-163.
 - K. Byard, Nuclear Instruments & Methods in Physics Research Section a-Accelerators Spectrometers Detectors and Associated Equipment, 1993, 336, 262-268.
- 80 20. S. R. Gottesman and E. E. Fenimore, Appl Optics, 1989, 28, 4344-
 - 21. P. Duvauchelle, G. Peix and D. Babot, Nuclear Instruments and Methods in Physics Research Section B: Beam Interactions with Materials and Atoms, 1999, 155, 221-228.
- 85 22. M. P. Singh, B. S. Sandhu and B. Singh, Nuclear Instruments and Methods in Physics Research Section A: Accelerators, Spectrometers, Detectors and Associated Equipment, 2007, 580, 50-53.
- 23. A. Kuczumow, B. Vekemans, O. Schalm, L. Vincze, W. Dorrine, K. Gysels and R. Van Grieken, X-Ray Spectrometry, 1999, 28, 282-291.
- 90 24. C. Y. Hsu, Biology of the Cell, 2004, 96, 529-537.
 - 25. L. Hare, Crit. Rev. Toxicol., 1992, 22, 327-369.
- 26. M. van der Spiegel, M. Y. Noordam and H. J. van der Fels-Klerx, Compr. Rev. Food. Sci. Food Saf., 2013, 12, 662-678.
- 27. P. Vogel, Revue Suisse De Zoologie, 1984, 91.
- 95 28. F. E. Brenker, L. Vincze, B. Vekemans, L. Nasdala, T. Stachel, C. Vollmer, M. Kersten, A. Somogyi, F. Adams, W. Joswig and J. W. Harris, Earth and Planetary Science Letters, 2005, 236, 579-587.
- 29. N. Zoeger, P. Roschger, J. G. Hofstaetter, C. Jokubonis, G. Pepponi, G. Falkenberg, P. Fratzl, A. Berzlanovich, W. Osterode, C. Streli and P. Wobrauschek, Osteoarthritis and Cartilage, 2006, 14, 906-913.
- 30. W. Malzer and B. Kanngiesser, Spectrochimica Acta Part B-Atomic Spectroscopy, 2005, 60, 1334-1341.
- 31. F. Doring, A. L. Robisch, C. Eberl, M. Osterhoff, A. Ruhlandt, T. Liese, F. Schlenkrich, S. Hoffmann, M. Bartels, T. Salditt and H. U. Krebs, Optics Express, 2013, 21, 19311-19323.